

## Stereoselective Construction of the C<sup>21</sup>–C<sup>42</sup> Fragment of Rapamycin

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A stereoselective construction of the C<sup>21</sup>–C<sup>42</sup> fragment **2** of rapamycin **1** via coupling and elaboration of key intermediates **3**–**6** is described.

In the preceding communication<sup>1</sup> we outlined a highly convergent strategy for the total synthesis of rapamycin **1**<sup>2</sup> and a stereoselective synthesis of an appropriately functionalized C<sup>8</sup>–C<sup>18</sup> fragment. In this communication we report enantioselective and efficient syntheses of the remaining three fragments C<sup>21</sup>–C<sup>28</sup> (**3**), C<sup>29</sup>–C<sup>34</sup> (**4**) and C<sup>35</sup>–C<sup>42</sup> **5** and their coupling and elaboration to the advanced C<sup>21</sup>–C<sup>42</sup> key intermediate **2** (Scheme 1).

Scheme 2 summarizes the construction of the C<sup>21</sup>–C<sup>28</sup> fragment **3**.<sup>†</sup> Thus, coupling of intermediates **7** and **8**<sup>‡</sup> under Evans aldol conditions<sup>3</sup> led stereoselectively to product **9** in 85% yield. The carboximide moiety was then converted to a methyl group in 80% overall yield via a known three-step sequence. The resulting intermediate **10** was desilylated (93%) and converted to *p*-methoxybenzylidene derivative **11** in 95% yield. Finally, regioselective opening of the benzylidene acetal with DIBAL<sup>5</sup> followed by Swern oxidation afforded the targeted intermediate **3**<sup>§</sup> in 94% overall yield.

<sup>†</sup> All new compounds exhibited satisfactory spectral and analytical and/or exact mass data. Yields refer to chromatographically and spectroscopically homogeneous materials.

<sup>‡</sup> Oxazolidinone **7** was obtained from (+)- $\beta$ -citronellene by selective cleavage of the trisubstituted double bond [*m*-chloroperbenzoic acid (mCPBA), HClO<sub>4</sub>, NaIO<sub>4</sub> and Jones oxidation, see: D. R. Williams, B. A. Barner, K. Nichitami and J. U. Phillips, *J. Am. Chem. Soc.*, 1982, **104**, 4708], followed by acid chloride formation and condensation with the lithio-oxazolidinone derived from (1*S*,2*R*)-norephedrine, see: D. A. Evans, *Aldrichim. Acta*, 1982, **15**, 23.

Aldehyde **8** was prepared from bis(benzylidene)mannitol by bis(methylation) (NaH–MeI) followed by removal of the benzylidene groups [Pd(OH)<sub>2</sub>/C cat., H<sub>2</sub>], selective silylation at the primary positions (TBDPSCI) and cleavage of the 1,2-diol system [Pb(OAc)<sub>4</sub>].

<sup>§</sup> *Selected physical properties of compounds. 3:* Colourless oil; *R*<sub>F</sub> 0.65 (silica, 30% ethyl acetate in light petroleum); [ $\alpha$ ]<sub>D</sub><sup>20</sup> – 55.9 (c 5.3 in CHCl<sub>3</sub>); IR (neat):  $\nu_{\max}$ /cm<sup>-1</sup> 2929, 1731, 1612, 1513, 1460, 1248 and 1076; <sup>1</sup>H NMR (500 MHz, CDCl<sub>3</sub>):  $\delta$  9.74 (d, *J* 1.6 Hz, CHO), 7.19 (d, *J* 8.7 Hz, 2 H, aromatic), 6.83 (d, *J* 8.7 Hz, 2 H, aromatic), 5.52 (ddd, *J* 8.6, 10.2, 17.1 Hz, 1 H, CH=CH<sub>2</sub>), 4.94 (dd, *J* 1.9, 17.1 Hz, 1 H, olefinic), 4.90 (dd, *J* 1.9, 10.2 Hz, 1 H, olefinic), 4.43 (ABq, *J*<sub>AB</sub> 11.1 Hz,  $\Delta\nu_{AB}$  = 14.1 Hz, 2 H, OCH<sub>2</sub>Ar), 3.78 (s, 3 H, ArOMe), 3.67 (dd, *J* 1.6, 3.6 Hz, 1 H, 27-H), 3.50 (dd, *J* 3.6, 6.4 Hz, 1 H, 26-H), 3.45 (s, 3 H, OMe), 2.2 (m, 1 H, 23-H), 1.9 (m, 1 H, 25-H), 1.44 (m, 1 H, 24-H), 1.1 (m, 1 H, 24-H'), 0.97 (d, *J* 6.7 Hz, 3 H, Me) and 0.91 (d, *J* 6.7 Hz, 3 H, Me); HRMS (FAB): Calc. for C<sub>19</sub>H<sub>28</sub>O<sub>4</sub>CS (M + Cs<sup>+</sup>): 453.1042, found *m/z* 453.1033.

**4:** Colourless oil; *R*<sub>F</sub> 0.45 (silica, 5% ethyl acetate in light petroleum); [ $\alpha$ ]<sub>D</sub><sup>20</sup> 5.37 (c 1.0 in CHCl<sub>3</sub>); IR (neat):  $\nu_{\max}$ /cm<sup>-1</sup> 2952, 2858, 1612, 1512, 1463, 1378, 1300, 1249, 1174, 1093, 1042 and 939 cm<sup>-1</sup>; <sup>1</sup>H NMR (500 MHz, CDCl<sub>3</sub>):  $\delta$  7.23 (d, *J* 8.8 Hz, 2 H, aromatic), 6.86 (d, *J* 8.8 Hz, 2 H, aromatic), 6.04 (dq, *J* 1.5 and 9.8 Hz, 1 H, 30-H), 4.44 (s, 2 H, OCH<sub>2</sub>Ar), 3.78 (s, 3 H, ArOMe), 3.62 (m, 1 H, 32-H), 3.43 (dd, *J* 6.5 Hz, 2 H, 34-H<sub>2</sub>), 2.45 (m, 1 H, 31-H), 2.29 [d, *J* 1.5 Hz, 3 H, CH=C(Me)I], 1.64 (m, 1 H, 33-H), 1.22 (m, 1 H, 33-H'), 0.92 (d, *J* 6.8 Hz, 3 H, Me), 0.86 (s, 9 H, Bu<sup>t</sup>), 0.026 and 0.012 (2 × s, 6 H, SiMe); HRMS (FAB): Calc. for C<sub>22</sub>H<sub>37</sub>O<sub>3</sub>SiCs (M + Cs<sup>+</sup>): 637.0611, found *m/z* 637.0611.

**5:** Colourless foam; *R*<sub>F</sub> 0.35 (silica, 35% ether in light petroleum); [ $\alpha$ ]<sub>D</sub><sup>20</sup> +3.58 (c 0.87 in CHCl<sub>3</sub>); IR (neat):  $\nu_{\max}$ /cm<sup>-1</sup> 2930, 2858, 1783, 1701, 1455, 1350, 1197 and 1110; <sup>1</sup>H NMR (500 MHz, CDCl<sub>3</sub>):  $\delta$  7.71 (m, 4 H, aromatic), 7.37 (m, 9 H, aromatic), 7.26 (m, 2 H, aromatic), 5.63 (d, *J* 7.0 Hz, 1 H, PhCHO), 4.71 (dq, *J* 7.0 and 7.0 Hz, 1 H,

Scheme 3 outlines the synthesis of optically active intermediate **4** starting with aldehyde **12**.<sup>¶</sup> Asymmetric crotylboration of **12** using Brown's conditions<sup>6</sup> led to the corresponding *anti*-adduct in 70% yield [ $>20:1$  diastereoselectivity and  $>95\%$  enantiomeric excess (e.e.) as determined by Mosher ester formation and NMR analysis]. Protection of this compound with *p*-methoxybenzyl bromide gave **13** (90%) which was converted to acetylene **14** by (i) ozonolysis–Me<sub>2</sub>S (80%); (ii) dibromoolefin formation<sup>7</sup> (90%); and (iii) treatment with Bu<sup>n</sup>Li–MeI (98%). Finally hydrozirconation of **14**<sup>8</sup> followed by iodine quench furnished compound **4**<sup>§</sup> in 85% yield.

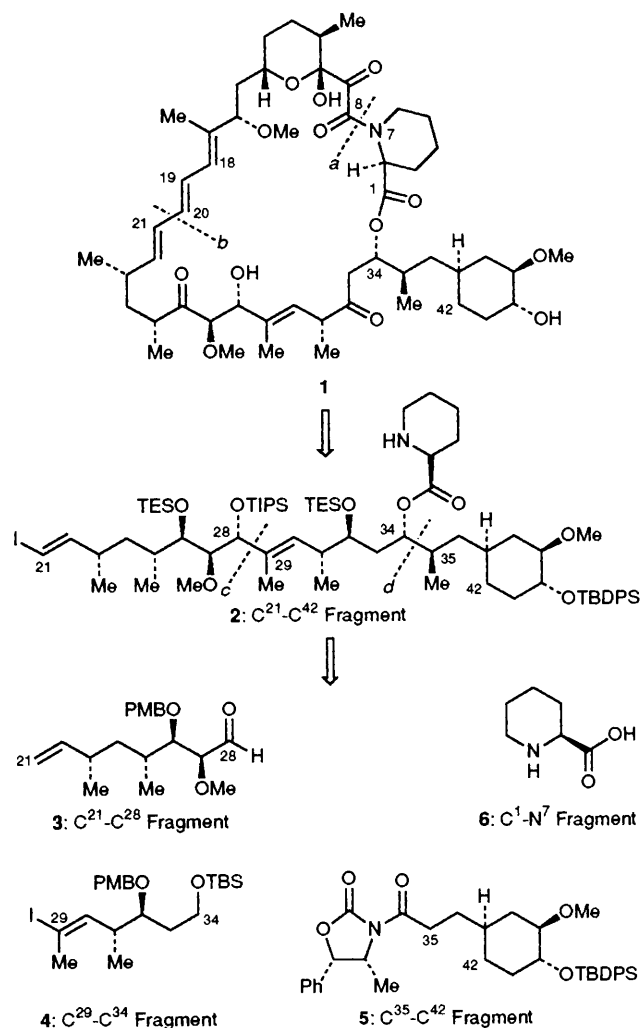
Scheme 4 outlines the construction of the key intermediate **5**. Acid induced regioselective and stereospecific opening of epoxide **15**<sup>||</sup> with methanol followed by silylation led to intermediate **16** in 88% overall yield. Hydrogenolysis of the benzyl ether in **16** followed by Swern oxidation gave ketone **17** which was converted to enone **18** by palladium catalysed oxidation of the corresponding silyl enol ether (88%).<sup>9</sup> Stereoselective Luche reduction<sup>2e,10</sup> of **18** furnished **19** (95%) which entered a stereospecific Eschenmoser–Claisen rearrangement upon heating with *N,N*-dimethylacetamide

CHN), 3.53 (ddd, *J* 4.80, 8.59 and 13.29 Hz, 1 H, 40-W), 3.32 (s, 3 H, OMe), 3.05 (ddd, *J* 4.50, 8.59, and 12.91 Hz, 1 H, 39-H), 2.88 (m, 2 H, 35-H), 2.05 (m, 1 H, CH), 1.63 (m, 1 H, CH), 1.52 (m, 4 H, CH and CH<sub>2</sub>), 1.03 (s, 9 H, Bu<sup>t</sup>) and 0.7 (m, 1 H, CH); HRMS (FAB): Calc. for C<sub>36</sub>H<sub>45</sub>NO<sub>5</sub>SiCs (M + Cs<sup>+</sup>): 732.2121, found *m/z* 732.2100.

**2:** Colourless foam; *R*<sub>F</sub> 0.3 (silica, 70% ether in light petroleum); [ $\alpha$ ]<sub>D</sub><sup>20</sup> –4.3 (c 0.3 in CHCl<sub>3</sub>); IR (neat):  $\nu_{\max}$ /cm<sup>-1</sup> 2926, 2863, 1733, 1459, 1377, 1236, 1187 and 1108; <sup>1</sup>H NMR (500 MHz, CDCl<sub>3</sub>):  $\delta$  7.7 (m, 4 H, aromatic), 7.35 (m, 6 H, aromatic), 6.23 (dd, *J* 9.3 and 14.3 Hz, 1 H, 22-H), 5.91 (d, *J* 14.3 Hz, 1 H, 21-H), 5.90 (d, *J* 10.6 Hz, 1 H, 30-H), 5.07 (m, 1 H, NCHC=O), 4.08 (m, 1 H, CHO), 3.56 (dt, *J* 6.2 and 9.2 Hz, 1 H, CHO), 3.53–3.40 (m, 2 H, CHO), 3.52 (s, 3 H, 27-OMe), 3.38 (m, 1 H, CHN), 3.32 (s, 3 H, 39-OMe), 3.22 (m, 2 H, CHO), 3.03 (ddd, *J* 4.3, 8.3 and 12.5 Hz, 1 H, 39-H), 2.73 (m, 1 H, CHN), 2.6 (m, 1 H, 31-H), 2.21 (m, 1 H, 23-H) 2.05–0.6 (m, 21 H, CH and CH<sub>2</sub>), 1.74 (s, 3 H, 29-Me), 1.07–1.03 (m, 18 H, SiCHMe<sub>2</sub>), 1.02 (s, 9 H, Bu<sup>t</sup>), 1.0 (d, *J* 6.5 Hz, 3 H, Me), 0.95 (t, *J* 7.9 Hz, 9 H, SiCH<sub>2</sub>Me), 0.92 (t, *J* 7.9 Hz, 9 H, SiCH<sub>2</sub>Me), 0.90 (d, *J* 7.5 Hz, 3 H, Me), 0.84 (d, *J* 6.6 Hz, 3 H, Me), 0.77 (d, *J* 6.8 Hz, 3 H, Me), 0.59 (q, *J* 7.9 Hz, 12 H, SiCHMe) and 0.55 (m, 3 H, SiCHMe<sub>2</sub>); <sup>13</sup>C NMR (125 MHz, CDCl<sub>3</sub>):  $\delta$  151.69, 136.46, 135.99, 135.89, 135.21, 134.36, 130.07, 129.27, 129.22, 127.31, 127.25, 86.54, 84.51, 79.38, 78.17, 76.16, 73.41, 71.54, 61.42, 57.33, 57.27, 39.87, 38.84, 38.45, 36.57, 35.70, 33.67, 33.15, 32.87, 32.32, 30.49, 29.70, 26.98, 26.95, 21.32, 19.34, 18.42, 18.29, 17.64, 14.71, 13.21, 12.39, 12.35, 7.24, 7.11, 5.61, 5.57 and 5.23; HRMS (FAB): Calc. for C<sub>72</sub>H<sub>128</sub>NO<sub>8</sub>Si<sub>4</sub>ICs (M + Cs<sup>+</sup>): 1506.6818, found *m/z* 1506.6879.

<sup>¶</sup> Aldehyde **12** was prepared from but-3-ene-1-ol by silylation followed by ozonolysis.

<sup>||</sup> Epoxide **15** was prepared from 2-bromocyclohexenone by asymmetric reduction (96% e.e., see: E. J. Corey and J. O. Link, *Tetrahedron Lett.*, 1989, **30**, 6275; T. K. Jones, J. J. Mohan, L. C. Xavier, T. R. Blacklock, D. J. Mathre, P. Sohar, E. T. T. Jones, R. A. Reamer, F. E. Roberts and E. J. J. Grabowski, *J. Org. Chem.*, 1991, **56**, 763) followed by reductive removal of the bromine (Li–Bu<sup>t</sup>OH), epoxidation (mCPBA, see: H. B. Henbest and R. A. L. Wilson, *J. Chem. Soc.*, 1957, 1958) and benzylation (NaH–PhCH<sub>2</sub>Br).



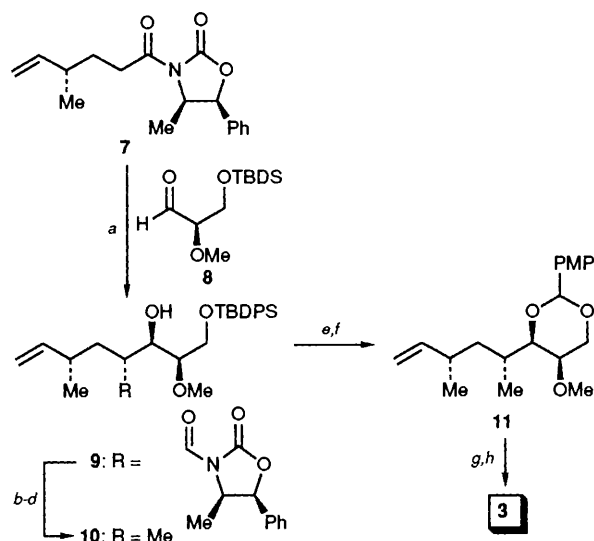
**Scheme 1** Strategic bond disconnections and retrosynthetic analysis of rapamycin **1**. Definition of requisite fragments for a total synthesis. PMB = *p*-methoxybenzyl; TES = triethylsilyl; TIPS = triisopropylsilyl; TBS = *tert*-butyldimethylsilyl; TBDPS = *tert*-butyldiphenylsilyl.

dimethyl acetal<sup>2e,11</sup> to give amide **20** in 89% yield. Reduction of **20** (LiEt<sub>3</sub>BH, 92%) followed by hydrogenation of the double bond led to alcohol **21** (96%). Conversion of **21** to the corresponding terminal olefin, followed by ozonolysis gave aldehyde **22** (72% overall yield). Finally, condensation of ketophosphonate **23**<sup>\*\*</sup> with aldehyde **22** under LiCl-Pr<sup>i</sup><sub>2</sub>NEt<sup>12</sup> conditions, followed by reduction of the resulting  $\alpha,\beta$ -unsaturated double bond [(i) Et<sub>3</sub>SiH-Wilkinson's catalyst; (ii) HF-H<sub>2</sub>O-MeCN]<sup>13</sup> and resilylation (TBDPSCl) gave the key intermediate **5**§ in 72% overall yield.

Coupling of intermediates **3-5** and elaboration to the desired C<sup>18</sup>-C<sup>42</sup> fragment **2** was accomplished as summarized in Scheme 5. Thus, chromium-nickel<sup>14</sup> mediated coupling of **3** and **4** led to the desired hydroxy compound **24** (87% based on 90% conversion).†† A silylation-selective desilylation

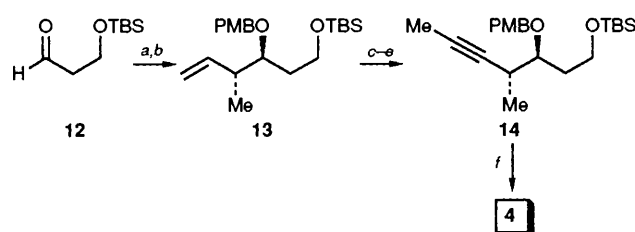
<sup>\*\*</sup> Ketophosphonate **23** was prepared by reacting triethyl phosphite with bromoacetyloxazolidin-2-one, see: D. A. Evans, E. B. Sjogren, A. E. Weber and R. E. Conn, *Tetrahedron Lett.*, 1987, **28**, 39.

†† Two (*ca.* 4:1 ratio) diastereoisomers were obtained in this step (92% yield) which were separated by standard silica gel chromatography. The minor diastereoisomer was converted back to the desired one by a two step sequence, PDC oxidation followed by Zn(BH<sub>4</sub>)<sub>2</sub> reduction (ref. 2i) in 70% yield, leading to the desired product **24** in 87% overall yield.



**Scheme 2** Synthesis of key intermediate **3**. *Reagents and conditions:* (a) **7** (1 equiv.), Bu<sup>n</sup><sub>2</sub>BOTf (1.15 equiv.), Et<sub>3</sub>N (1.3 equiv.), CH<sub>2</sub>Cl<sub>2</sub> -78 to 0 °C, 1 h, then **8** (1 equiv.), -78 to 25 °C, 3 h, 85%; (b) LiBH<sub>4</sub> (2.2 equiv.), H<sub>2</sub>O (2.2 equiv.), Et<sub>2</sub>O, 0 °C, 1 h, 98%; (c) TsCl (1.2 equiv.), pyridine, 0 °C, 6 h, 90% (based on 20% recovered starting material); (d) LiEt<sub>3</sub>BH (5 equiv.), THF, 0 to 25 °C, 12 h, 92% (e) Bu<sup>n</sup><sub>4</sub>NF (1.5 equiv.), THF, 0 to 25 °C, 1 h, 93%; (f) *p*-methoxybenzaldehyde dimethyl acetal (1.3 equiv.), CSA (0.2 equiv.), CH<sub>2</sub>Cl<sub>2</sub>, 25 °C, 4 h, 95%. (g) DIBAL (2 equiv.), CH<sub>2</sub>Cl<sub>2</sub>, -78 to 25 °C, 1 h, 98%; (h) (COCl)<sub>2</sub> (1.5 equiv.), DMSO (3.2 equiv.), Et<sub>3</sub>N (5 equiv.), CH<sub>2</sub>Cl<sub>2</sub>, -78 to -10 °C, 1 h, 96%.

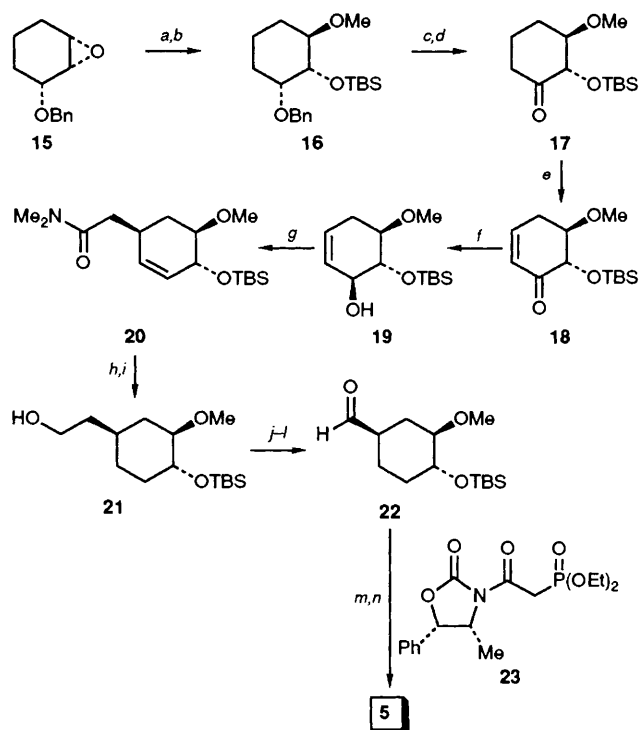
Tf = CF<sub>3</sub>SO<sub>2</sub>; Ts = *p*-MeC<sub>6</sub>H<sub>4</sub>SO<sub>2</sub>; THF = tetrahydrofuran; CSA = camphorsulfonic acid; DMSO = dimethyl sulfoxide; DIBAL = diisobutylaluminium hydride.



**Scheme 3** Syntheses of key intermediate **4**. *Reagents and conditions:* (a) *trans*-but-2-ene (1.3 equiv.), KOBu<sup>t</sup> (1 equiv.) Bu<sup>n</sup>Li (1 equiv.), (+)-Ipc<sub>2</sub>BOMe (1.1 equiv.), BF<sub>3</sub>·Et<sub>2</sub>O (1.2 equiv.), THF, -78 to 25 °C, 4 h, 70%; (b) PMBBBr (1.1 equiv.), NaHMDS (1.1 equiv.), THF-DMF (2:1), 0 °C, 3 h, 90%; (c) O<sub>3</sub>, CH<sub>2</sub>Cl<sub>2</sub>-MeOH-pyridine (5:5:1), -78 °C then Me<sub>2</sub>S, -78 to 25 °C, 80%; (d) CBr<sub>4</sub> (2.25 equiv.), Ph<sub>3</sub>P (2.25 equiv.), Zn (2.25 equiv.), CH<sub>2</sub>Cl<sub>2</sub>, 25 °C, 90%; (e) Bu<sup>n</sup>Li (2.1 equiv.), MeI (5 equiv.), THF, -78 to 0 °C, 1 h, 98%; (f) Cp<sub>2</sub>ZrHCl (2 equiv.), CH<sub>2</sub>Cl<sub>2</sub>, 25 °C, 4 h then I<sub>2</sub> (2 equiv.), 0 °C, 15 min., 85%.

Ipc = isopinocampheyl; NaHMDS = sodium hexamethyldisilazide; Cp = cyclopentadienyl.

sequence followed by Swern oxidation converted compound **24** to aldehyde **25** in 92% overall yield. Aldol condensation of the boron-enolate of **5** with aldehyde **25** under Evans conditions<sup>3</sup> led stereoselectively to product **26** (95%) which was converted to compound **27** by the standard reduction-tosylation-reduction procedure (80% overall yield) as detailed in Scheme 5. Esterification of **27** with *N*-Boc-L-pipecolic acid (Boc-**6**) under standard carbodiimide conditions furnished the corresponding ester (85%) which was converted to *trans*-iodoolefin **28** by OsO<sub>4</sub> catalysed diol formation-Pb(OAc)<sub>4</sub> cleavage (75% overall) followed by chromium mediated iodoolefination (94%).<sup>15</sup> Finally, exchange of the *p*-methoxybenzyl for triethylsilyl groups in **28** accompanied by



**Scheme 4** Synthesis of key intermediate **5**. *Reagents and conditions:* (a) CSA (0.25 equiv.), MeOH, 25 °C, 2 h, 88%; (b) TBSOTf (1.5 equiv.), 2,6-lutidine (2 equiv.), CH<sub>2</sub>Cl<sub>2</sub>, 0 °C, 15 min., 98%; (c) 20% Pd(OH)<sub>2</sub>/C, H<sub>2</sub>, EtOH, 25 °C, 2 h, 95%; (d) (COCl)<sub>2</sub> (1.5 equiv.), DMSO (3.2 equiv.), Et<sub>3</sub>N (5 equiv.), CH<sub>2</sub>Cl<sub>2</sub>, -78 to -10 °C, 1 h, 92%; (e) LDA (1.1 equiv.), TMSCl (1.1 equiv.), THF, -78 °C, 0.5 h then Pd(OAc)<sub>2</sub> (1.1 equiv.), MeCN, 50 °C, 18 h, 88%; (f) LiBH<sub>4</sub> (4 equiv.), CeCl<sub>3</sub>·7H<sub>2</sub>O (2 equiv.), MeOH-THF (1:1), -78 °C, 0.5 h, 95%; (g) *N,N*-dimethylacetamide dimethyl acetal (5 equiv.), xylene, reflux, 24 h, 89%; (h) LiEt<sub>3</sub>BH (2.2 equiv.), THF, 0 to 25 °C, 2 h, 92%; (i) 10% Pd/C, H<sub>2</sub>, EtOH, 25 °C, 2 h, 96%; (j) *o*-NO<sub>2</sub>C<sub>6</sub>H<sub>4</sub>SeCN (1.2 equiv.), Bu<sub>3</sub>P (1.2 equiv.), THF, 0 to 25 °C, 2 h, 93%; (k) H<sub>2</sub>O<sub>2</sub> (30% aq.), THF, 0 to 25 °C, 2 h, 86%; (l) O<sub>3</sub>, CH<sub>2</sub>Cl<sub>2</sub>-MeOH (1:1, -78 °C, then Me<sub>2</sub>S, -78 to 25 °C, 6 h, 92%; (m) **23** (1.5 equiv.), LiCl (1.7 equiv.), diisopropylethylamine (1.7 equiv.), MeCN, 25 °C, 4 h, 96% (n) Rh(PPh<sub>3</sub>)<sub>3</sub>Cl (0.05 equiv.), Et<sub>3</sub>SiH, 50 °C, 2 h then aq. HF in MeCN (10%), 0 °C, 2.5 h followed by TBDPSCl (1.5 equiv.), imidazole (3 equiv.), DMF, 25 °C, 6 h, 75% overall.

LDA = lithium diisopropylamide; TMS = trimethylsilyl; DMF = dimethylformamide; Bn = benzyl.

concomitant removal of the Boc group furnished the targeted advanced key intermediate **28** in 92% overall yield.

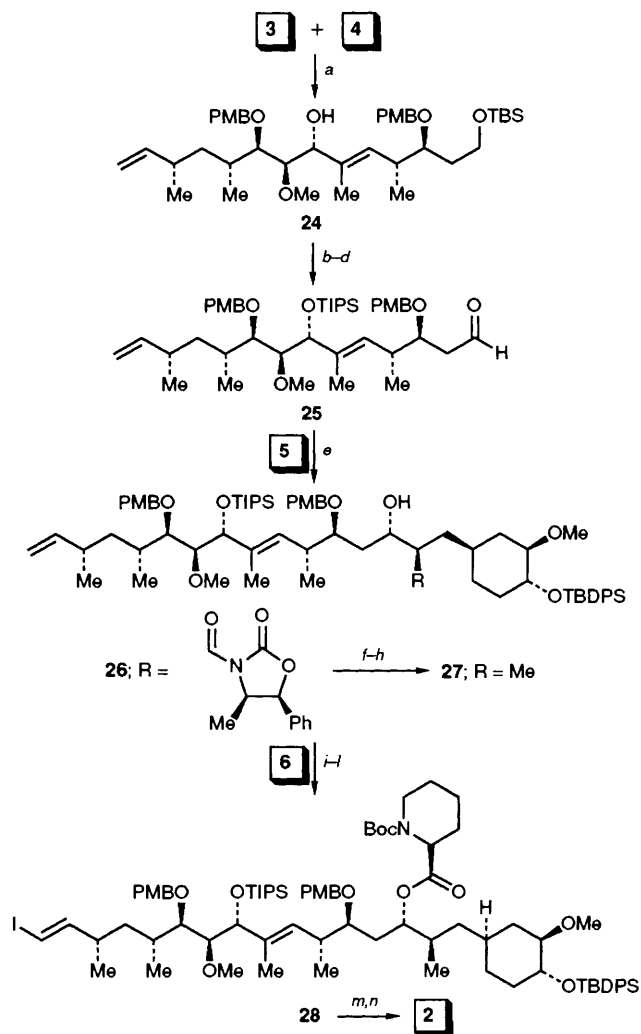
The described chemistry sets the stage for the total synthesis of rapamycin **1** and designed congeners.

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**Scheme 5**. Synthesis of key intermediate **2**. *Reagents and conditions:* (a) **3** (1.0 equiv.), **4** (2.5 equiv.), CrCl<sub>2</sub> (containing 0.1% NiCl<sub>2</sub>) (10 equiv.), DMSO, 25 °C, 12 h, 87% (based on 10% recovered aldehyde); (b) TIPSOTf (1.5 equiv.), 2,6-lutidine (3 equiv.), CH<sub>2</sub>Cl<sub>2</sub>, 0 °C, 15 min., 98%; (c) HF-pyridine, THF, 25 °C, 3 h, 97%; (d) (COCl)<sub>2</sub> (1.5 equiv.), DMSO (3.2 equiv.), Et<sub>3</sub>N (5 equiv.), CH<sub>2</sub>Cl<sub>2</sub>, -78 to -10 °C, 1 h, 96%; (e) **5** (2.0 equiv.), Bu<sub>2</sub>BOTf (2.3 equiv.), Et<sub>3</sub>N (2.6 equiv.), CH<sub>2</sub>Cl<sub>2</sub>, -78 to 0 °C, 1 h then **24** (1 equiv.), -78 to 25 °C, 3 h, 95%; (f) LiBH<sub>4</sub> (2.2 equiv.), H<sub>2</sub>O (2.2 equiv.), Et<sub>2</sub>O, 0 °C, 1 h, 98%; (g) TsCl (2 equiv.), Et<sub>3</sub>N (4 equiv.), DMAP (0.2 equiv.), CH<sub>2</sub>Cl<sub>2</sub>, 25 °C, 24 h, 90% (based on 10% recovered diol); (h) LiEt<sub>3</sub>BH (10 equiv.), THF, 0 °C, 2 h, 91%; (i) *N*-Boc-L-pipecolic acid (Boc-**6**) (5 equiv.), diisopropylcarbodiimide (5 equiv.), diisopropylethylamine (1 equiv.), 4-pyrrolidinopyridine (0.5 equiv.), CH<sub>2</sub>Cl<sub>2</sub>, 0 °C, 4 h, 85%; (j) OsO<sub>4</sub> (0.2 equiv.), *N*-methylmorpholine *N*-oxide (3.5 equiv.), acetone-H<sub>2</sub>O (2:1), 25 °C, 12 h; (k) Pb(OAc)<sub>4</sub> (2.4 equiv.), Na<sub>2</sub>CO<sub>3</sub> (3 equiv.), C<sub>6</sub>H<sub>6</sub>, 0 to 25 °C, 15 min., 75% from olefin; (l) CHI<sub>3</sub> (4 equiv.), CrCl<sub>2</sub> (12 equiv.), THF-dioxane (4:1), 25 °C, 1 h, 94%; (m) DDQ (3 equiv.), CHCl<sub>3</sub>-H<sub>2</sub>O (19:1), 25 °C, 1 h, 98%; (n) TESOTf (15 equiv.), 2,6-lutidine (20 equiv.), CH<sub>2</sub>Cl<sub>2</sub>, 0 °C, 1 h then silica gel, CH<sub>2</sub>Cl<sub>2</sub>, 25 °C, 6 h, 94%.

DMAP = 4-dimethylaminopyridine; DDQ = 2,3-dichloro-5,6-dicyano-1,4-benzoquinone.

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