

Application of Oxygen-17 NMR Spectroscopy to Detection of Atomic Scale Phase Separation in Titania-Silica Gels

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Oxygen-17 magic angle spinning NMR spectroscopy of TiO₂-SiO₂ gels formed by hydrolysis of alkoxides with ¹⁷O-labelled water provides a novel technique for detecting amorphous or poorly crystalline impurity phases and atomic scale phase separation.

Sol-gel formed SiO₂-TiO₂ materials have many industrially significant applications including dense glasses with low thermal expansion coefficients¹ and tailored refractive indices² used as optical coatings, and highly porous samples used as catalyst supports.³ The properties of such mixtures in these applications vary widely often depending on the atomic scale distribution of the elements which can be subtly controlled by the initial gel preparation conditions,⁴ so that it is of key importance to have accurate information regarding this distribution. Extensive spectroscopic work has been carried out on SiO₂-TiO₂ gels including IR,⁵ Raman,⁶ extended X-ray absorption fine structure,⁷ X-ray absorption near-edge structure⁷ and ²⁹Si magic angle spinning (MAS) NMR.^{3,6}

Silicon-29 MAS NMR has become one of the most powerful tools for determination of local structure in amorphous silicon-containing systems.^{8,9} Extensive ²⁹Si NMR work already exists for SiO₂-TiO₂ gels and their consolidation into dense glasses.^{3,6} NMR work has played a crucial role in building models of the structure and distinguishing between intimate mixing (*i.e.* largely Si-O-Ti linkages) or domain separation (*i.e.* largely Si-O-Si and Ti-O-Ti linkages).^{3,5} The silicon NMR evidence relies on next nearest neighbour effects so is somewhat indirect and has had to be supplemented by IR and Raman work. Oxygen-17 is an ideal probe nucleus for NMR having a large chemical shift range and a relatively small quadrupolar moment. Its only drawback is the low natural abundance of ¹⁷O (0.037%) necessitating isotopic enrichment. However for alkoxide formed gels it has been demonstrated that enrichment using ¹⁷O-labelled water is straightforward and has provided new insight into the crystallisation of ZrO₂¹⁰ and TiO₂¹¹ gels. It is demonstrated in this communication that single-phase and phase-separated TiO₂-SiO₂ samples give quite different ¹⁷O MAS NMR spectra indicating the presence of different oxygen linkages.

The SiO₂-TiO₂ gels were made by taking alkoxide, water, ethanol mixtures in the approximate ratios 1:2:7.5 with varying titania contents. For sample B (7.7 mol% TiO₂) tetraethyl orthosilicate (TEOS), 10% ¹⁷O-labelled water, ethanol and a few drops of acid were mixed before rapidly adding titanium *n*-propoxide, Ti(OPr^{*n*})₄, which resulted in immediate precipitation of some TiO₂. Sample A contained nominally the same amount of titania (7.3 mol% TiO₂) but the ethanol was divided equally between the TEOS-water mixture and Ti(OPr^{*n*})₄, the latter then being added slowly dropwise to the TEOS-water-ethanol mixture. Sample C was prepared in an identical manner to B except that it contained 41 mol% TiO₂. All samples were allowed to dry by evaporation under a flow of dry nitrogen for ≈48 h after which the remaining excess fluid was removed by evacuation at room temperature. The resulting solid was powdered for MAS NMR. The ²⁹Si and ¹⁷O NMR spectra were recorded on Bruker MSL 400 [magnetic field (*B*₀) = 9.4 T] and ASX 500 (*B*₀ = 11.7 T) spectrometers operating at 79.47 and 67.8 MHz respectively. Silicon spectra were run with a 7 mm double-bearing (DB) MAS NMR probe at spin-rates of ≈4.5 kHz using π/6 tip angle pulses, 30 s recycle delays to allow complete relaxation with about 150 transients added together. For

oxygen a 4 mm DB MAS NMR probe was used spinning at 14 kHz with π/6 pulses and 0.5 s recycle delays. Approximately 80 000 transients were necessary to show the minor peaks with adequate signal-to-noise. No high power ¹H decoupling was used. The spectra were referenced to SiMe₄ (²⁹Si) and H₂O (¹⁷O) at δ 0.

The ²⁹Si and ¹⁷O MAS NMR spectra are shown in Figs. 1 and 2 respectively. Samples A and B give ²⁹Si NMR spectra with three peaks at approximately δ -92, -102 and -110 with similar relative intensities. These peaks are attributed to differently connected SiO₄ units termed Q², Q³ and Q⁴ (where Q^{*n*} designates a tetrahedron having *n* apical oxygens forming bridging bonds to other tetrahedra^{8,9}). The non-bridging bonds in these samples will mostly be OH groups, and this is evidenced by the isotropic chemical shifts which tend to be more negative for Si-OH than for Si-O⁻ non-bridging bonds. Samples A and B contained nominally the same amount of titania (≈7.5 mol%) but the more rapid addition of Ti(OPr^{*n*})₄ in B resulted in the immediate formation of a white precipitate around which the sol then slowly gelled. The ²⁹Si spectra are obviously very similar at this stage suggesting that the network connectivity which determines the silicon spectrum is dominated by the OH (*i.e.* nearest neighbour) distribution. Sample

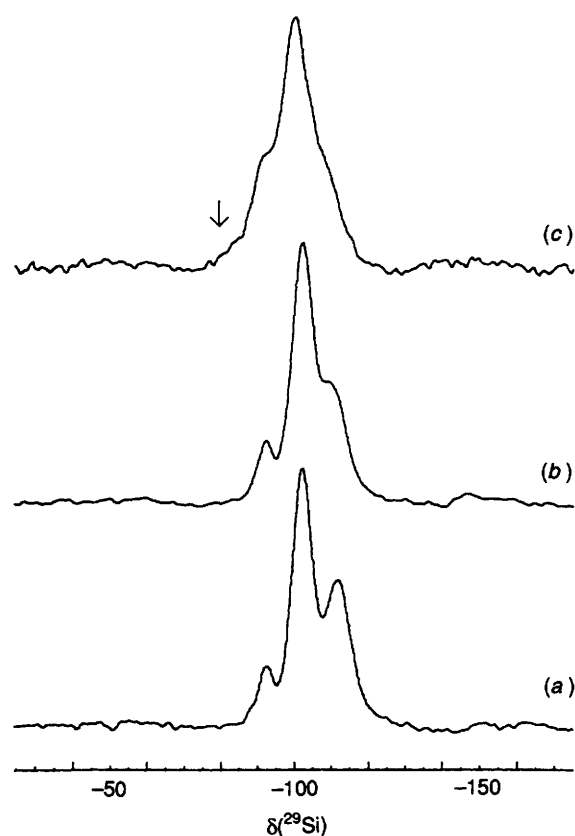


Fig. 1 ²⁹Si MAS NMR spectra of samples (a) A, (b) B and (c) C at 79.47 MHz (↓ indicates the resonance at δ 83 in sample C)

C contained four times the titania concentration and the silicon spectrum shows an additional peak at δ -83 [Fig. 1(c)], probably Q¹-OH, and a significantly higher Q²-OH content than the other two samples. Previous work on SiO₂-TiO₂ suggests that at low titania levels titanium substitutes into the SiO₂ framework whereas beyond 11.3 mol% TiO₂ phase separation of TiO₂ occurs.⁶ Hence phase separation is inevitable to some extent in sample C, thus providing a comparison for the lower concentration samples.

In contrast to the ²⁹Si spectra the ¹⁷O MAS NMR spectra of samples A and B are strikingly different. In all three samples the ¹⁷O spectra are dominated by a resonance with its centre of gravity at $\delta \approx 20$ which shows characteristic second-order quadrupolar structure. The second-order quadrupolar nature of this resonance has been confirmed by repeating the experiment at a magnetic field of 9.4 T resulting in a 20% broader resonance at the lower field due to the inverse magnetic field dependence of this effect.¹² The shape and width of the main resonance agrees with a previous study by Walter *et al.*¹³ for Si-O-Si linkages in amorphous SiO₂, corresponding to an isotropic chemical shift of ≈ 50 ppm. At this stage the ²⁹Si NMR data clearly indicates that there are many Si-OH bonds as well but the ¹⁷O resonance from this unit lies under that due to Si-O-Si, as shown by Walter *et al.*¹³ for a pure SiO₂ gel. The major difference in the ¹⁷O NMR spectra is that sample A has only one additional resonance at δ 281 (r) while B and C have three additional resonances at δ 542 (p), 371 (q) and 281 (r), and δ 548 (p), 380 (q) and 260 (r) respectively. (It is believed that the shift difference between corresponding peaks in the different samples are beyond experimental error and are the subject of further investigation). Samples B and C give similar ¹⁷O NMR spectra apart from the relative increase in the intensity of the peaks associated with titanium (see above) in C, simply reflecting the four-fold increase in the titanium content. These spectra illustrate the sensitivity of ¹⁷O NMR in the detection of

amorphous or poorly crystallised impurity phases. Samples A and B have ¹⁷O enrichment of only 2.5 atom%, yet the titanium-related peaks which are weak because of the TiO₂ concentration of only 7.5 mol% are clearly observable.

The identity of the coordinations responsible for the smaller resonances is of key importance for understanding the structural significance of the results. Recent work on ¹⁷O-enriched TiO₂ gels¹¹ showed that in the initial gel two major resonances were present at $\delta \approx 530$ and ≈ 370 that were attributed to OTi₃ and OTi₄ coordinations. Heating produced conversion of OTi₄ to OTi₃ until, when anatase crystallised all the oxygen had become OTi₃.¹¹ The implication for the present gels is that the peaks p and q correspond to OTi₃ and OTi₄. The third resonance (δ 281-260) was never observed in the pure TiO₂ gels, implying that it must be related to Ti-O-Si linkages. This interpretation is reinforced by two pieces of circumstantial evidence. First, the chemical shift is intermediate between Si-O-Si and Ti-O-Ti. Second, the sample A that was manufactured so as to produce an intimate atomic scale mixing (*i.e.* titanium only as Ti-O-Si) has only this resonance in addition to the major resonance from Si-O-Si. It should also be noted that although samples B and C had visibly phase separated some Si-O-Ti linkages had still formed.

¹⁷O NMR spectroscopy offers the possibility for mixed oxide gels of an extremely straightforward method for assigning peaks to different oxide linkages quantitatively. The macroscopic phase separation in the present samples B and C was obvious but confirmed by the ¹⁷O NMR spectra with peaks due to OTi₃ and OTi₄. However as NMR is a local probe similar results would have been obtained if nanoscale rather than macroscopic domains had formed. Such information is crucial in understanding and controlling technologically important properties of materials that are related to the local structure. ¹⁷O MAS NMR will thus play an important role in characterising such oxide gels by detection of impurity phases and nanoscale phase separation.

The authors would like to thank Dr T. J. Bastow (CSIRO, Clayton, Australia) and Dr S. Steuernagel (Bruker Analytische Messtechnik, Germany) for allowing NMR measurements and their interest, and the Royal Society and the Norwegian Research Council for partial funding of this work.

Received, 19th November 1993; Com. 3106908G

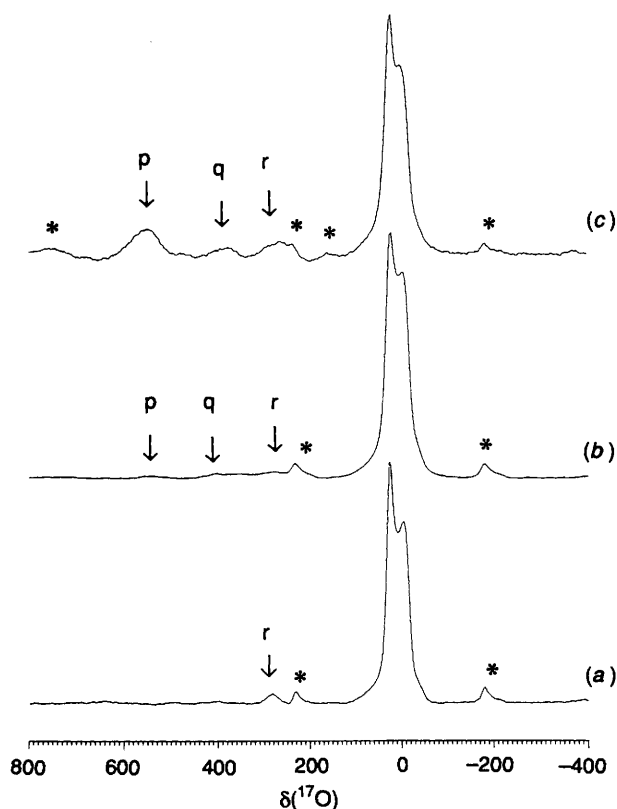


Fig. 2 ¹⁷O MAS NMR spectra of samples (a) A, (b) B and (c) C at 67.8 MHz (↓, minor isotropic resonance, * spinning sideband)

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