## Anomalous role of molecular sieves 4A in the preparation of a binaphthol-derived active $\mu_3$ -oxo titanium catalyst

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# The active species of binaphthol-derived titanium catalyst 1, which is used as an efficient catalyst for glyoxylate–ene reactions, is primarily composed of a $\mu_3$ -oxo (Ti<sub>3</sub>O) species, for which the molecular sieves 4A employed in the catalyst preparation act as a $H_2O$ donor.

Recently, much attention has been focused on the development of chiral Lewis-acid catalysts for a variety of carbon–carbon bond forming reactions.<sup>1</sup> We have already reported the asymmetric glyoxylate–ene reaction catalysed by the chiral titanium complex **1** prepared from optically pure binaphthol (BINOL) and [TiCl<sub>2</sub>(OPr<sup>i</sup>)<sub>2</sub>] in the presence of molecular sieves (MS) 4A [Scheme 1, eqn. (1)].<sup>2</sup> The MS 4A employed in the catalyst preparation has been proven to serve as a catalyst for the ligand-exchange reaction.<sup>2a</sup> Thus, the structure of the active titanium catalyst is assumed to be the BINOL-derived titanium dichloride **2**. Herein we report that, by elucidating the significant role of MS 4A,<sup>3,4</sup> the active species of the chiral titanium catalyst **1** is not the dichlorotitanium complex **2** but a  $\mu_3$ -oxo species (Ti<sub>3</sub>O) on the basis of <sup>17</sup>O NMR and elemental analyses (Scheme 1).

As shown in Scheme 2, it can be confirmed that the dichlorotitanium complex **2**, prepared from  $TiCl_4$  and BINOL dilithium salt in dichloromethane according to the preparative procedure of dichlorotitanium 3,3'-dimethylbinaphthoxide,<sup>5</sup> is probably not the active species in the glyoxylate–ene reaction; the dichlorotitanium complex **2** only gives the ene product in low yield along with a low % ee.† By contrast, treatment of **2** with commercially available MS 4A‡ without activation significantly increases the chemical yield along with a higher level of % ee. These results reveal that the MS 4A converts the pre-catalyst **2** into the active BINOL–Ti catalyst **1**.

In order to elucidate the role of MS 4A to give the active catalyst **1**, the chiral titanium catalyst was prepared from BINOL and  $[TiCl_2(OPr^i)_2]$  in the presence of highly activated (320 °C, <0.05 mmHg, 12 h) and, hence, dehydrated MS 4A



Scheme 1

 $(<0.2\% \text{ m/m H}_2\text{O})$ .<sup>7</sup> Inspection of the data in Scheme 3 reveals, in turn, a significant role of an 'unactivated' MS 4A; a quite low chemical yield is observed by using activated MS 4A. In contrast, titanium complex prepared in the presence of commercially available and unactivated MS 4A following our original procedure<sup>2a,c</sup> gives the ene product in high chemical yield with a high level of enantioselectivity. From gravimetric analysis of the H<sub>2</sub>O content in the unactivated MS 4A, the commercially available MS 4A employed in the catalyst preparation<sup>2</sup> is found to contain 5.3% m/m H<sub>2</sub>O.§ These results, coupled with the catalytic activity, imply that H<sub>2</sub>O thus contained in MS 4A is important in giving the active BINOL–Ti catalyst 1.¶

In order to obtain evidence for the involvement of  $H_2O$  in the active catalyst **1**, we next turned our attention to the <sup>17</sup>O NMR analysis of the active BINOL–Ti catalyst **1**. An analytical sample of **1** was prepared from BINOL and [TiCl<sub>2</sub>(OPr<sup>1</sup>)<sub>2</sub>] in the presence of MS 4A doped with H<sub>2</sub><sup>17</sup>O [5.3% m/m H<sub>2</sub><sup>17</sup>O (10 atom% enriched)]. The <sup>17</sup>O NMR spectrum of the active BINOL–Ti catalyst **1** in [<sup>2</sup>H<sub>8</sub>]toluene reveals peaks only in the  $\mu_3$ -oxo (Ti<sub>3</sub>O) region ( $\delta$  520–590).||

Furthermore, elemental analysis of **1** reveals only a low amount of Cl (Found: Ti, 11.4; Cl, 0.6%; Cl/Ti = 0.07. Calc. for **2**: Ti, 11.9; Cl; 17.6%). These results strongly suggest that the MS 4A not only serves as an H<sub>2</sub>O donor to hydrolyse the titanium pre-catalyst but also as a base to trap HCl.

In summary, we have uncovered that the MS 4A, despite being a desiccant, serves anomalously as a  $H_2O$  donor towards



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a titanium pre-catalyst and also acts as a base to trap HCl to give the active BINOL–Ti catalyst **1**. We have further disclosed by <sup>17</sup>O NMR spectroscopy that the active BINOL–Ti catalyst **1** is composed of  $\mu_3$ -oxo species.

### Footnotes

 $\dagger$  In our previous report,<sup>2</sup> the dichlorotitanium complex **2** prepared in ether according to Reetz's procedure<sup>6</sup> exhibits high levels of enantioselectivity (93% ee). However, in our hands, the reproducibility of the enantioselectivity is poor ranging from 37 to 93% ee.

<sup>‡</sup> Molecular sieve 4A, powder (catalogue no. 23,366-8) was purchased from Aldrich.

§ Quite recently,<sup>8</sup> the amount of H<sub>2</sub>O content externally introduced in MS 4A was reported to affect the % ee in an asymmetric Diels–Alder reaction catalysed by the BINOL-derived chiral titanium complex **1** prepared according to our modified procedure.<sup>2d</sup>

¶ Binaphthoxytitanium diisopropoxide **3**, which was prepared from  $[Ti(OPr^i)_4]$  and BINOL with azeotropic removal of isopropyl alcohol and recrystallization, exhibited only low catalytic activity (12% yield), but after treatment with unactivated MS 4A, gives high chemical yield (98%) and enantioselectivity (97.3% ee) to suggest that MS 4A also acts as a H<sub>2</sub>O donor for **3**.

|| The oxygen chemical shifts of titanium(iv) polyoxo–alkoxides have been reported to be strongly dependent on the titanium bridging mode;  $\mu_3$ -oxo (Ti<sub>3</sub>O) and  $\mu$ -oxo (Ti<sub>2</sub>O) oxygens have chemical shifts at  $\delta$  450–650 and 650–850, respectively.<sup>9</sup>

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