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N-Fluoren-9-ylmethoxycarbonyl-N-alkylhydroxylamines, prepared via K₂CO₃-catalysed N-alkylation of N, O-bis(tertbutoxycarbonyl)hydroxylamine, undergo a highly efficient condensation with 4-[2,4-dimethoxyphenyl(chloro)methyl]phenoxymethyl polystyrene (PS) to afford 4-[2,4-dimethoxyphenyl(N-fluoren-9-ylmethoxycarbonyl-N-alkylaminooxy)methyl]phenoxymethyl PS, which is used for the facile synthesis of structurally diverse N-substituted hydroxamic acids.

Peptide hydroxamic acids, *e.g.* actinonin, foroxymithine and matlystatin B, isolated from microorganisms are known to be potent and selective inhibitors of many important metalloproteases.¹ The ability of the hydroxamic acid functionality to form a bidentate chelate with the zinc atom in the enzyme's active site is considered to be an important functional feature.¹ Recently, exploitation of this concept has led to the design and synthesis of α -alkylmalonyl and 2-phenyloxazoline hydroxamic acids as potent inhibitors of endothelinconverting enzyme and *E. coli* uridine 5'-diphosphate-3-*O*[3*R*)-3-hydroxymyristoyl]-*N*-acetyl-glucosamine deacetylase, respectively.²

The implication of combinatorial chemistry for high throughput generation of structurally diverse hydroxamic acids is self evident. Recently, several solid phase approaches for the synthesis of hydroxamic acids have been reported.3,4 For example, we outlined a facile solid phase procedure using the high-loading resin, N-fluoren-9-ylmethoxycarbonylaminooxy-2-chlorotrityl polystyrene 1.3 However, these strategies are evidently not applicable for the synthesis of N-alkyl hydroxamic acids, which is necessary in order to provide a further dimension in chemical diversity, in a manner analogous to our previously reported⁵ peptidyl *N*-alkyl amides. We report herein a novel parallel solid phase strategy to N-alkyl hydroxamic acids. The key feature of our strategy is the multiple synthesis of N-fluoren-9-ylmethoxycarbonyl-N-alkyl hydroxylamines 4, followed by O-alkylation by the unique 4-[2,4-dimethoxyphenyl(chloro)methyl]phenoxymethyl PS 3 to afford 4-[2,4-dimethoxyphenyl(N-fluoren-9-ylmethoxycarbonyl-N-alkylaminooxy)methyl]phenoxymethyl PS 5.

Preliminary investigations suggested that existing solid phase strategies^{3,4} could not be adapted for the synthesis of *N*-alkyl hydroxamic acids for two reasons: (i) inefficient (65–80%) reduction was observed with *O*-benzylhydroxylamine-derived oximes using either NaBH₃CN in 30–50% AcOH in MeOH–THF or BH₃·THF in THF, and (ii) negligible acylation (<5%) of NH(Me)O-2-chlorotrityl PS³ was achieved as a result of considerable steric effect. In view of these results, we focused our efforts in the development of a new linker resin.

The acidolysis of 4-[2,4-dimethoxyphenyl(hydroxy)methyl]phenoxymethyl PS 2 and its esters is well documented,⁶ and since the linker group in 2 has significantly less steric hindrance than 2-chlorotrityl, we have established a facile solid phase procedure to the new linker resin 5 starting with commercially available 2^{+} (Scheme 1). Following evaluation of a series of chlorinating reagents and conditions, the conversion of 2 to the chloride **3** is best achieved by a simple S_N^1 approach. Thus, treatment of **2** with 1% HCl in CH₂Cl₂–THF under continuous flow conditions gave **3** with typically *ca*. 70% efficiency.‡ In initial model experiments, the condensation of **3** with FmocN-(Me)OH³ **4a** proceeded smoothly to afford **5a** with *ca*. 95% efficiency (0.38 mmol g⁻¹).† Any remaining reactive sites on the linker resin were 'eliminated' by treatment with MeOH and Ac₂O. We were then able to successfully acylate the Fmoc-deprotected **5a** with Fmoc-Phe-OH, carboxy-activated using HATU-based⁷ method, with 89% efficiency, which on treatment with 1–5% TFA in CH₂Cl₂ yielded within 5 min the desired hydroxamic acid, Fmoc-Phe-N(Me)OH, in excellent purity (>95%).§

Furthermore, using commercially available **8b–d**·HCl, the Fmoc-derivatives **4b–d** were synthesized (Scheme 2) using our previously reported procedure³ in excellent yields (71–86%), which on condensation with **3** yielded **5b–d** with good efficiencies (58–92%, 0.20–0.37 mmol g⁻¹). As expected, **4b** and **4d** were observed to react with lower efficiencies (58 and 73%, respectively) due to steric hindrance.

In order that the above strategy could be used as a generic solid phase approach to *N*-substituted hydroxamic acids, we went on to investigate synthetic methodology to chemically diverse Fmoc-N(R¹)OH **4**. Following a systematic study, we have established a facile method to compounds **4** *via N*-alkylation of *N*,*O*-bis(*tert*-butoxycarbonyl) hydroxylamine^{8,9} **6** in predominantly good overall yields (Scheme 2).¶ The alkylation of **6** was accomplished using the appropriate bromides in the presence of K₂CO₃ to furnish **7e–1** in typically 78–90% yields. In addition, we have also achieved alkylation of **6** using 3 equiv.



Scheme 1 Reagents and conditions: i, 1% w/v HCl in CH₂Cl₂-THF; ii, 4 (1.5 equiv.), Prⁱ₂EtN (1.5 equiv.), CH₂Cl₂, 18 h; iii, MeOH-CH₂Cl₂, 30 min, then Ac₂O, Prⁱ₂EtN, DMF, 4 h



Scheme 2 Reagents and conditions: i, R'Br, K₂CO₃, DMF, 18 h; ii, 30% v/v TFA in CH₂Cl₂; iii, FmocCl, aq. NaHCO₃, 4 h

of a chloride, Me₃C(CH₂)₂Cl in the presence of K₂CO₃ (1.25 equiv.) in DMF at 55 °C for 72 h, to give **7g** in 68% yield. The key building blocks **4e–1** were then readily obtained by, firstly, deprotection of **7e–1** with 30% v/v TFA–CH₂Cl₂, followed by introduction of the *N*-Fmoc protecting group using FmocCl to yield crystalline **4e–1** (65–81%).¶ In all cases, we observed high reaction efficiencies (78–97%) between **4e–1** and **3** to afford our key linker resins **5e–1** (0.26–0.30 mmol g⁻¹; 0.23 mmol g⁻¹ for **5j**.† In addition, the Fmoc-deprotected **5e–1** were readily acylated with HATU-activated Fmoc-Phe-OH (18 h) to yield the resin-bound Fmoc-Phe-(Fmoc-deprotected) **5e–1** in typically 93–100% yield, upon which 5% TFA-mediated cleavage afforded exclusively the desired hydroxamic acids Fmoc-Phe-N(R¹)OH (>95% purity judged by RP-HPLC§).

The utility of **5** was further illustrated by the synthesis of the model heptapeptidyl *N*-alkyl hydroxamic acids **9** (Scheme 3), using standard solid phase peptide chemistry.¹⁰ The assembled peptidyl-(Fmoc-deprotected) **5e–I** following a two-step TFA treatment yielded **9e–I** in excellent purity and yield (80–90%).§ In addition, **5** was used for the solid phase synthesis of a biased 'small molecule' library comprising the generic template N^1 -alkyl/acyl imino acyl *N*-alkyl hydroxamic acids, *e.g.* **10**; the N^1 -alkylation step was typically accomplished using 4 equiv. of an alkyl bromide in the presence of 1 equiv. of DBU.



Scheme 3 Reagents and conditions: i, 20% piperidine–DMF; ii, Fmoc-Phe-OH–HATU–HOAt–Prⁱ₂EtN (1:1:1:2, 10 equiv., *ca*. 0.3 M in DMF], 18 h; iii, standard Fmoc/Bu^t solid-phase procedures (2.5 h acylation); iv, TFA–Et₃SiH–CH₂Cl₂ (5:1:94), 5 min, then TFA–Prⁱ₃SiH–HSCH₂CH₂SH–H₂O (90:1:4:5), 4 h, 30 °C

In summary, we have outlined a facile solid phase approach to *N*-substituted hydroxamic acids *via* the new linker resin **5** prepared from readily accessible building blocks **4**. The strategy allows the cleavage of target molecules from the solid support under exceptionally mild acidic conditions. The synthesized compounds **9** and **10** are currently being evaluated for biological activity.

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Footnotes and References

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[†] Compound **2** has a chemically reactive hydroxy loading of either 0.54 or 0.64 mmol g⁻¹. The derivatised resin loading is based on spectrophotometric determination of the Fmoc-derived chromophore liberated upon treatment with 20% piperidine–DMF using $\varepsilon_{290} = 5253 \text{ M}^{-1} \text{ cm}^{-1}$.

‡ The following reaction was performed using oven-dried glasswares. A solution of *ca*. 1% w/v HCl was prepared by the addition of SOCl₂ (2.50 ml) to THF–CH₂Cl₂(1:3, 100 ml) followed by MeOH (1.25 ml). The resin **2** (0.5 mmol), suspended in CH₂Cl₂ in a glass column (15 × 150 mm), was treated with the 1% w/v HCl solution (100 ml) at *ca*. 4 ml min⁻¹ and washed with CH₂Cl₂ (20 ml), THF–CH₂Cl₂ (5 ml) and CH₂Cl₂ (20 ml) to afford **3**, which was used immediately. To the suspension of **3** in CH₂Cl₂ (*ca*. 6 ml) was added **4** (0.75 mmol) followed by Pr¹₂EtN (0.13 ml, 0.75 mmol), and the resultant mixture was gently stirred at ambient temperature overnight to yield **5**. MeOH (0.2 ml) was added to the reaction mixture, stirred for 30 min and the resin was then washed with DMF (30 ml). The resin, now suspended in DMF, was treated with Ac₂O (5 mmol)–Pr¹₂EtN (0.5 mmol) for 4 h, after which the resin was washed with DMF, filtered off, washed repeatedly with CH₂Cl₂ and MeOH, and dried *in vacuo*. The chloride loading in **3** was determined using an acid–base back-tirtation procedure.

§ Crude hydroxamic acids 9 and 10 were analysed by RP-HPLC on a Hypersil Pep C_{18} columnn (4.6 \times 150 mm). All purified synthetic compounds gave the expected ES-MS, *e.g.* 9d: calc. M⁺ 1259.52, found 1258.38; 9g: calc. 1261.54, found 1261.34; 9h: calc. 1295.54, found 1294.95; 10f (R² = CH₂CH₂CH₂CH₂Ph): calc. MH⁺ 305.43, found 305.3; 10k [R² = CH₂(2-naphthyl)]: calc. MH⁺ 339.44, found 339.5.

¶ A typical procedure for the synthesis of *N*-fluoren-9-ylmethoxycarbonyl-*N*-alkyl hydroxylamine FmocN(Php)OH **4h**: To a solution of **6** (5 mmol) in DMF (10 ml) was added K₂CO₃ (6.25 mmol) followed by portionwise addition of 1-bromo-3-phenylpropane (5.2 mmol), and the resultant mixture was vigorously stirred at room temperature overnight. Following a standard work-up procedure trituration with ice-cold pentane yielded **7h** (1.58 g, 90%) as a white crystalline solid [mp 75–76 °C; >95% purity when analysed by RP-HPLC; ES-MS : MH⁺ calc. 352.45, found 352.3].

A solution of **7h** (4 mmol) in TFA–CH₂Cl₂ (3:7, 10 ml) was left at ambient temperature for 3–4 h, and then evaporated to dryness to yield **8h** (1.05 g, 99%; mp 67–69 °C), which was dried *in vacuo* over KOH pellets and used without further purification.

Compound **4h** was obtained by treating a solution of **8h** in EtOAc–aq. NaHCO₃ (2.2 equiv.) with FmocCl (1.1 equiv.) using the procedure previously outlined (ref. 3) in 67% yield [mp 84–86 °C; $\delta_{\rm H}$ (CDCl₃, 250 MHz) 1.98 (2 H, m, Php CH₂CH₂CH₂N), 2.64 (2 H, t, *J* 7.8, Php CH₂CH₂CH₂N), 3.59 (2 H, t, *J* 7.0, Php CH₂CH₂CH₂N), 4.26 (2 H, t, *J* 6.7, Fmoc CH), 4.50 (2 H, d, *J* 6.7, Fmoc CH), 7.12–7.47, 7.56, 7.81 (13 H, Fmoc and Ph ArH); ES-MS : MH⁺ calc. 374.45, found 374.4].

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