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An improved synthesis of dithieno[3,2-*b*:2',3'-*d*]thiophene (DTT) and its 2,6- and 3,5-dibromo derivatives has been devised; Stille cross coupling of 2,5-(bistrimethylstannyl)-DTT afforded the oligomer 12.

Dithieno[3,2-*b*:2',3'-*d*]thiophene (DTT) **1** has emerged as an important building block in the synthesis of a wide variety of optoelectronic materials. Thus, bisdithienothiophene (BDT) has been used as a high mobility material in a field effect transistor,¹ and DTT derivatives have been used in photo- and electroluminescent devices,² two-photon absorption³ and excited fluorescence,⁴ non-linear optical chromophores,⁵ and photo-chromic materials.⁶ Polymers with DTT as repeat unit have been prepared by electrochemical⁷ and photochemical oxidation⁸ and recently DTT dioxide has been incorporated in thiophene oligomers.⁹

The use of DTT has been limited, however, by the lack of an efficient synthetic route amenable to upscaling and by the need for soluble derivatives, as DTT-derived molecules often suffer from severe solubility problems. We herein report a new synthesis of DTT 1 and the preparation of the two regioisomeric dibromo derivatives, 2,6-dibromo- 2 and 3,5-dibromo DTT 3. These dibromides could serve as useful precursors for a spectrum of regioselective chemical modifications of the DTT core, as illustrated here by the Stille coupling of distannane 11.



In the method employed previously for the preparation of 1, based on the early work of De Jong and Janssen,¹⁰ the central ring is assembled starting from the outer two thiophenes. The sulfur bridge is introduced first to give 3,3'-dithienyl sulfide, followed by a CuCl₂ mediated oxidative ring closure. This method afforded unsatisfactory yields, both in our and in others' hands.^{11,12} Recently, Hellberg and coworkers introduced a modification to this route in which the order of the ring closure events was reversed.¹² Whereas their reported yields are higher, the scale up of the process remains a challenge.

We therefore decided to attempt a radically different approach in which the two outer thiophenes are built onto the central ring. Inspired by the extensive work of Iddon and coworkers on the synthesis of thienothiophenes¹³ we elaborated the double annelation process shown in Scheme 1. 3,4-Dibromothiophene-2,6-dicarbaldehyde **5** is obtained in good yield from the dilithiation of tetrabromothiophene **4**, followed by quenching with 1-formylpiperidine. Reaction of dialdehyde **5** with ethylmercaptoacetate in the presence of excess base in DMF gave diethyl 2,6-DTT-dicarboxylate **6** which was easily

† Electronic supplementary information (ESI) available: spectral data for 2,
3, 6, 8, 9 and 12, experimental data for 6, displacement ellipsoid diagram for
9 and crystal packing diagram for 12. See http://www.rsc.org/suppdata/cc/ b2/b207403f/



Scheme 1 Reagents and conditions: i, BuLi (2.1 equiv.), THF, -78 °C, 30 min, 1-formylpiperidine, 12 h, 25 °C (80%); ii, ethyl mercaptoacetate, K₂CO₃, DMF, 3 d, 25 °C (71%); iii, LiOH aq. (1 M), THF, reflux, 3 h (96%); iv, Cu, quinoline, 230 °C (87%).

saponified to form, upon acidification, the corresponding dicarboxylic acid **7**. Finally, decarboxylation of **7** with copper in quinoline afforded DTT **1** in an overall yield of 47% after filtration on a short silica column.

This route has several advantages over those previously reported. First, all intermediates are readily purified by crystallisation, and only the final product requires a simple chromatographic purification step. Second, the process is easily scaled up to 30 g and more. Third, the two ester and acid functionalities in 6 and 7 can be used to introduce various substituents on the DTT skeleton.

Dibromination of DTT with NBS gave the 2,6-dibromide 2 in good yield.14 Reductive debromination (Zn/AcOH) of tetrabromo-DTT or selective lithium halogen exchange followed by protonation are impractical approaches to the 3,5-dibromide 3, in contrast to the analogous processes in thiophene, owing to the difficulty in preparing large quantities of the very insoluble DTT tetrabromide. Hence, the 3,5-dibromide 3 remains an elusive, yet important intermediate. Base-catalysed halogen dance is another useful method by which 3-bromothiophenes are prepared from their 2-bromo isomers.¹⁵ Attempts to isomerise directly 2,6-dibromo DTT 2 by LDA-mediated halogen dance, however, did not yield 3 in any significant amount. When 2 was treated with 2 equivalents of LDA at -78°C and the dianion was subsequently quenched with camphorsulfonic acid or methanol at this temperature, an inseparable mixture of 1, monobromo and non symmetrical dibromo DTT derivatives was formed, as observed by ¹³C NMR spectroscopy. Quenching the dianion with Me₃SiCl at -78 °C, gave the rearranged bis-TMS-DTT derivative 8, (Scheme 2) which was spectroscopically different from 9.‡

The dibromide **3** was finally obtained in good yield by protiodesilylation of **8** using hydroiodic acid in toluene.¹⁶ This desilylation is unlikely to cause further rearrangement and the proposed regiochemistry is supported by ¹³C NMR spectroscopy.[‡] The signals of the halogen-substituted carbons in **2** [δ (C_{α}) 112.6 ppm] and **3** [(C_{β}) 104.0 ppm] are shifted upfield relative to their counterpart in **1** [δ (C_{α}) 120.9 and (C_{β}) 125.9 ppm]¹ by 8.3 and 21.9 ppm, respectively. This is in accord with the trend of the substituent effect of bromine on the chemical shifts of C_{α} and C_{β} in 2-bromothiophene [$\Delta\delta$ (C_{α}) 13.6 ppm] and 3-bromothiophene [$\Delta\delta$ (C_{β}) 17.3 ppm].¹⁷ Moreover, as in



Scheme 2 Reagents and conditions: i, LDA, -78 °C, 1 h; ii, TMSCl, -78 °C $\rightarrow 25$ °C, 30 min, (71%); iii, LDA/TMSCl, -78 °C, 1 h, $\rightarrow 25$ °C (74%); iv, HI (55%), toluene, 25 °C (71%).

the bromothiophenes, but in a more pronounced way, the peaks of C_{β} are shifted upfield relative to that of C_{α} ($\Delta\delta$ 8.6 in the DTT systems *vs.* 2.0 ppm in the thiophene systems).

The unrearranged 2,6-dibromo-3,5-bis(trimethylsilyl)DTT **9** could be selectively prepared by an *in situ* deprotonationsilylation sequence in which **2** was treated with a preformed mixture of LDA and Me₃SiCl in THF at -78 °C.¹⁸[‡] NMR based structure assignment in the related thiophene area has been controversial and the use of X-ray crystal structure determination is an essential component of such studies.¹⁹ The structure of **9** was confirmed by single crystal X-ray diffraction.†§ The *in situ* regiospecific silylation method introduced here provides a novel approach to lithium based silylation reactions of thiophene derivatives.

Finally, we have prepared oligomer 12 in a Stille cross coupling (Scheme 3) of 2-iodo-3-hexylthiophene 12 and bis(trimethyl-stannyl)DTT 11 which was prepared by lithiation of dibromide 2 followed by stannylation.



Scheme 3 Reagents and conditions: i, $PdCl_2(PPh_3)_2$, DMF, 80 °C, 12 h (60%).

The X-ray crystal structure of **12** reveals an essentially planar molecular unit, with a *syn-anti* conformation around the thiophene-DTT bonds (Fig. 1).§ Molecules form planar centrosymmetric dimers, with intermolecular $S \cdots S$ contacts typical of those observed for nucleophilic approach to divalent S, *i.e.* in



Fig. 1 Dimeric unit in the crystal structure of 12 (H atoms omitted). Displacement ellipsoids are shown at 50% probability.

the plane of the C–S–C unit, along the direction of the (C–S) σ^* orbitals.²⁰ Optimisation of these interactions may account for the *syn* conformation of S2, S4 and S5 in the solid state. Dimers are stacked in a face-to-face offset manner along the crystallographic *a* direction with an inter-plane separation of 3.5 Å. The hexyl substituents on the thiophene rings lie approximately in the plane of the dimers and interlock between dimer stacks.[†]

In summary, DTT is now available on a large scale by an improved route. Orthogonally substituted DTT derivatives can be prepared. The halogen dance delivers bromines to positions 3 and 5 whereas a novel *in situ* silylation procedure provides a method for the introduction of silicon at these positions. A bishexylthienyl-DTT oligomer **12** was prepared by Stille cross coupling.

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Notes and references

[‡] ¹³C NMR for **2** (62.5 MHz, CS₂:CDCl₃) *δ* 112.61, 123.23, 130.93, 139.20 ppm; **3** (125 MHz, CS₂:CDCl₃) *δ* 103.95, 123.09, 130.70, 142.68 ppm; **8** (100 MHz, CDCl₃) *δ* -0.9, 109.9, 134.2, 136.2, 145.6 ppm; **9** (100 MHz, CDCl₃) *δ* -0.3, 118.4, 130.2, 133.8, 144.7 ppm.

§ *Crystal data for* **9**: C₁₄H₁₈Br₂S₃Si₂, *M* = 498.46, triclinic, space group *P*Ī, *a* = 12.9980(10), *b* = 13.0198(9), *c* = 13.4649(10) Å, *α* = 75.266(4), *β* = 69.243(4), *γ* = 74.417(4)°, *U* = 2020.2(3) Å³, *Z* = 4, *D_c* = 1.639 g cm⁻³, μ (Mo-Kα) = 4.433 mm⁻¹. Of 15851 reflections measured, 7043 were unique (*R*_{int} = 0.1176) and were used in all calculations. The final *wR*2 = 0.1572 (all data), *R*1 [*F*² > 2*σ*(*F*²)] = 0.0566, and goodness-of-fit on *F*², *S* = 1.02 (CCDC 190974). *Crystal data for* **12**: C₂₈H₃₂S₅, *M* = 528.84, triclinic, space group *P*Ī, *a* = 7.8796(4), *b* = 11.3296(5), *c* = 15.8922(8) Å, *α* = 76.087(3), *β* = 83.466(3), *γ* = 71.136(3)°, *U* = 1302.2(1) Å³, *Z* = 2, *D_c* = 1.349 g cm⁻³, μ (Mo-Kα) = 0.461 mm⁻¹. Of 14683 reflections measured, 5930 were unique (*R*_{int} = 0.0371) and were used in all calculations. The final *wR*2 = 0.1192 (all data), *R*1 [*F*² > 2*σ*(*F*²)] = 0.0482, and goodness-of-fit on *F*², *S* = 1.02. CCDC 190975. See http://www.rsc.org/suppdata/cc/b2/b207403f/ for crystallographic data in CIF or other electronic format.

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