

combination of the high boiling point solvent and successive layering of polymer solutions (5 stamps per spot).

In order to develop a cell compatible assay in a microarray format, the substrate had to comply with the following requirements. Firstly, the substrate had to be unaltered by the contact printing of polymer solution in NMP, which ruled out the use of polymer coatings such as poly(hydroxyethyl methacrylate), p(HEMA)¹¹ which would be dissolved locally and give rise to polymer mixtures. Secondly, a substrate with low levels of background cell binding had to be developed to facilitate data analysis (the majority of work published to date with cells is the result of dramatic data manipulation to remove data/cells that surround the spots) and thirdly, the substrate had to be stable under UV-irradiation to allow sterilisation prior to the plating of the cells.

A number of substrates were prepared: C18 functionalised Silane-Prep[™] slides, perfluoroalkylthiol monolayers on gold coated slides and Silane-Prep[™] slides dip-coated with a layer of agarose gel and the antifouling properties of the different substrates were tested with several mammalian cell lines (HEK293, HeLa, ND7 and B16F10). The C18 functionalised slides, as expected, were highly hydrophobic and were able to reduce non-specific binding, but not all cell lines could be blocked in this manner. The use of perfluoroalkylthiol-modified slides inhibited cellular adhesion, however it was impossible to use UV-irradiation for sterilisation as this degraded the surface. The best results were obtained by dip-coating aminoalkylsilane slides (Silane-Prep[™]; Sigma) with a thin film of agarose (Fig. 2).¹² Although agarose has been used to amplify loading on DNA arrays¹³ and is known to inhibit cellular adhesion in a number of different formats,¹⁴ agarose has not been used as coating material for cell based microarray assays.

The polymer arrays were fabricated by contact printing using polymer solutions in NMP with each polymer printed in quadruplicate. Once printed, the slides were dried overnight under vacuum at 45 °C and sterilised by exposure to UV irradiation for 15 minutes prior to cell plating.

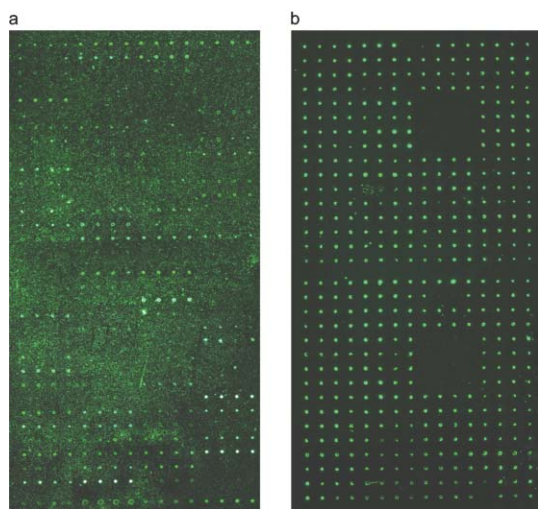


Fig. 2 Non-specific cell binding reduction using an agarose-coated substrate. Non-processed images obtained with Stro-1 + cells stained with CellTracker Green on two arrays with different substrate; (a) unmodified glass slide, (b) agarose-coated slide.

To illustrate the potential of the array, screening was carried out with primary cells using antibody staining as a means of detection. This was undertaken using human renal tubular epithelial cells. The cells were plated at 10^5 cells per slide and incubated for 5 days. Following fixation and permeabilisation, the cells were incubated with CAM5-2 anti-cytokeratin monoclonal antibody and visualised using Alexa Fluor[®] 488 labelled IgG antibody. Finally Hoechst 33342 was used to stain the nuclei. Analysis was carried out using the HCS platform and the Pathfinder[™] software (IMSTAR S.A., France). This platform, based on a fluorescent microscope with an X-Y-Z stage, allows the automated capture of single images (0.46 mm^2) for each polymer spot with a resolution of $0.58 \mu\text{m}$ (Fig. 3).

Cell compatibility was evaluated in terms of the total number of cells immobilised onto each polymer spot which was identified using the DAPI channel and the Pathfinder[™] software. Several poly(urethanes) were shown to provide significant attachment with an average over the 4 identical polymer spots of up to 153 human renal tubular epithelial cells (for details see ESI[†]). The 6 poly(urethanes) showing the highest number of bound cells (more than 140 cells per spot) all contained 4,4'-methylenebis(phenylisocyanate) (MDI) (PU-18; 161; 165; 182; 195; 217), while the diol PTMG (650 Da or 1000 Da) was present in four of these top six polymers, thus allowing the rapid and direct correlation of polymer structure with cell binding.

Overall, the microarray platform allows the identification of new polymers for the attachment of various cell types, including primary cells which are of significant interest within the medical community. Using this approach, a whole library of biocompatible polymers presenting a wide range of properties can be screened in a single experiment, in a self-consistent manner allowing the microarray platform to provide a rapid correlation of polymer structure with cell binding ability. Furthermore, since each library member was synthesised on a scale that allowed characterisation prior to array fabrication there is full confidence

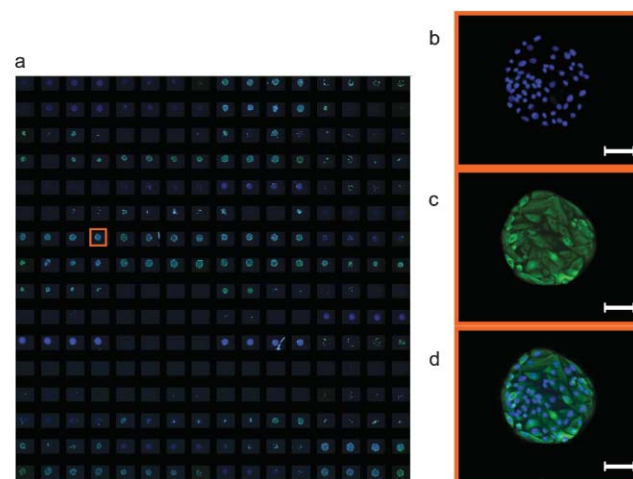


Fig. 3 Primary renal tubular epithelial cells on polymer array. (a) Cells on an array containing 60 polymers each printed as 4 replicate spots; one polymer spot with no background subtraction. (b) Nuclei stained with Hoechst 33342. (c) Cam5-2 antibody staining with Alexa Fluor[®] 488 secondary antibody. (d) Composite image of (b) and (c) (the bar represents $100 \mu\text{m}$). Note: the boundaries of the cells are a function of the polymer spot and are not software processed.

in any structure–activity relationship generated while allowing immediate scale-up following polymer identification. The agarose substrate proved to be very reliable in preventing unwanted cellular adhesion, with the potential to be developed for use with a large variety of cell-specific applications, such as global RNAi cell based phenotypic screens.¹⁵

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Notes and references

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- Coating with agarose was achieved by dip-coating the slide in a 1% w/v solution of agarose Type I-B (Sigma) at 65 °C followed by removal of the coating on the bottom side. After drying overnight at room temperature, the coated slides could be stored or used immediately for printing.
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