# **Chemical Reviews <sup>429</sup>**

# THE RUPE AND MEYER-SCHUSTER REARRANGEMENTS

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*Received January 25, 1971* 

# **Contents**



## **I. Introduction**

#### **A. DEFINITION**

The Rupe rearrangement is the acid-catalyzed rearrangement of tertiary  $\alpha$ -acetylenic alcohols leading to the formation, predominantly, of  $\alpha$ , $\beta$ -unsaturated ketones.

The Meyer-Schuster rearrangement is the isomerization, by a 1,3 shift, of secondary and tertiary  $\alpha$ -acetylenic alcohols to  $\alpha$ , $\beta$ -unsaturated carbonyl compounds. When the acetylenic group is terminal, the products are aldehydes; otherwise, they are ketones.

#### **B. BACKGROUND**

Meyer and Schuster<sup>1</sup> reported the first example of a Meyer-Schuster rearrangement when they obtained the ketones 2 and 4 by treating the carbinols 1 and 3 with a variety of acidic catalysts like acetic acid-concentrated sulfuric acid, ether saturated with dry hydrogen chloride, acetic anhydride, and



(1) K. H. Meyer and K. Schuster, *Chem. Ber.,* **55,** 819 (1922).

acetyl chloride. An attempt<sup>2</sup> at converting compound 1 to its ethyl ether with concentrated sulfuric acid and ethanol also gave the  $\alpha$ , $\beta$ -unsaturated ketone 2. Rupe and colleagues then effected the acid-catalyzed isomerization of a large number of  $\alpha$ -acetylenic alcohols.<sup>3-15</sup> The color tests answered by the (presumably impure) products led them to conclude that they were aldehydes.  $4, 6-8$  Repetition of these experiments later<sup>16-20</sup> showed that the main products of Rupe rearrangements are ketones and that the aldehydes reported were probably impurities. More recently, carefully performed experiments by Chanley<sup>21</sup> and others<sup>22-25</sup> have confirmed the observation that aldehydes are at best only minor products in Rupe rearrangements.

#### **II. Scope of This Review**

A search of the literature shows that two reviews<sup>26,27</sup> on the Meyer-Schuster and Rupe rearrangements have appeared

- (2) C. Moureu, C. Dufraisse, and C. Mackall, *Bull. Soc. Chim. Fr.,* 934 (1923).
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- (4) H. Rupe and E. Kambli, *HeIv. Chim. Acta,* 9, 672 (1926).
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(23) K. Suga and S. Watanabe, *Chiba Daigaku Kogakubu Kenkyu Hokoku, 9,* 67 (1958); *Chem. Abstr.,* **54,** 5432 (1960).

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- (26) R. Heilmann and R. Glenat, *Ann. Chim. (Paris),* 8,178 (1963).
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(27) G. Kugatova-Shemyakina, H. Laumenskase, G. K. Krasil'm'kova, V. Mezolis, and V. Kaloelite, *Vop. Khim. Terpenov Terpenoidov, Akad. NaukLit. SSR, Tr. Vses. Soveshch., Vilnyus,* 65 (1959).

recently, both of them relatively short. These isomerizations are also discussed briefly<sup>28</sup> in a review on rearrangements of acetylenic compounds involving  $\pi$  electrons of the triple bond.

This review therefore covers in detail the literature appearing in *Chemical Abstracts* up to the end of June 1968 and in about 20 selected journals up to the end of June 1970. Base-catalyzed and vapor-phase transformations of acetylenic alcohols have also been included, but the reactions of acetylenic glycols have been left out.

# **III. Liquid-Phase Acid-Catalyzed Rearrangements**

#### **A. MECHANISM**

#### *1. The Rupe Rearrangement*

It is now generally agreed that the Rupe rearrangement of tertiary  $\alpha$ -acetylenic alcohols to  $\alpha$ , $\beta$ -unsaturated ketones proceeds through a dehydration-hydration sequence, with enynes as intermediates.

Electrophilic attack by protons from the catalyst results in the formation of a tertiary carbonium ion which then expels a proton from an adjacent carbon atom, giving a



vinylacetylene like 6. Further electrophilic attack gives a secondary carbonium ion, which on work-up furnishes eventually the  $\alpha$ , $\beta$ -unsaturated ketone 7. Such enyne intermediates have been detected spectroscopically<sup>29</sup> and even isolated<sup>18,30–34</sup> on several occasions. The quicker conversion<sup>35</sup> under identical conditions of the vinylacetylene 9 than the ethynyl carbinol 8 to the product **10** has been interpreted as evidence favoring the intermediacy of 9 in the rearrangement of 8 to **10.** The observation<sup>36</sup> that compounds 11 and 12 are converted by formic acid to **14,** while the alcohol **13** is not, rules out a hydration-dehydration sequence for the Rupe rearrangement.

- (35) M. S. Newman and P. H. Goble, *ibid.,* 82, 4098 (1960).
- (36) G. F. Hennion, R. B. Davis, and D. E. Maloney, *ibid.,* 71, 2813  $(1949)$ .



It was observed that ethynylcyclohexene (6) was transformed much slower than ethynylcyclohexanol (5) to acetylcyclohexene (7) by the acid form of the cation-exchange resin Dowex 50 in acetic acid, and therefore a mechanism not invoking an enyne as intermediate was proposed.<sup>37</sup> This mechanism was accepted by Ansell, Hancock, and Hickinbottom<sup>30</sup> who were attempting hydration of terminal vinylacetylenes with formic acid. The need for such a mechanism



has recently been questioned by Apparu and Glenat<sup>38</sup> who observed enynes as well as ketonic products during the isomerization of a few ethynyl carbinols with Dowex 50 in acetic acid. Contrary to earlier reports, 30, 37 they were able to effect quick and complete hydration of vinylacetylenes with Dowex 50 in acetic acid. They also observed that enynes with terminal vinyl groups were hydrated much slower and that sulfuric acid in acetic acid brought about isomerization faster.

#### *2. The Meyer-Schuster Rearrangement*

In the acid-catalyzed rearrangement of an acetylenic alcohol of the general formula 15, the intermediate alkynyl cation **16a**  cannot expel a proton from an adjacent carbon atom and therefore isomerizes to the allenyl cation **16b** which on work-up furnishes the carbonyl compound 18. When  $R'' =$ H, the product is an aldehyde. In effect, the hydroxyl group undergoes a 1.3 or "propargylic"<sup>39</sup> shift across the triple bond. Such isomerizations occur when  $R', R'' = Me$  also.

<sup>(28)</sup> **S. A.** Vartanyan and Sh. O. Babanyan, *Russ. Chem. Rev.,* 36, 670 (1967).

<sup>(29)</sup> W. E. Parham, E. L. Wheeler, R. M. Dodson, and S. W. Fenton, /. *Amer. Chem. Soc,* 76, 5380 (1954).

<sup>(30)</sup> M. F. Ansell, J. W. Hancock, and W. J. Hickinbottom, *J. Chem. Soc,* 911(1956).

<sup>(31)</sup> L. E. Coles, W. H. Linnell, D. W. Mathieson, and A. S. Shoukri, *ibid.,* 2617(1954). (32) J. C. Hamlet, H. B. Henbest, and E. R. H. Jones, *ibid.,* 2652

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<sup>(34)</sup> E. E. Smissmann, R. H. Johnson, A. W. Carlson, and B. F. Ay-cock, /. *Amer. Chem. Soc,* 78, 3395 (1956).

<sup>(37)</sup> M. S. Newman, *ibid.,* 75, 4740 (1953).

<sup>(38)</sup> M. Apparu and R. Glenat, *Bull. Soc Chim. Fr.,* 1113 (1968).

<sup>(39)</sup> J. H. Wotiz in "Chemistry of Acetylenes," H. G. Viehe, Ed., Marcel Dekker, New York, N. Y., 1969, pp 365-424.



 $R', R'' = tert-Bu$  or  $Ar: R''' = H$ , alkyl, or aryl

Alkynyl cations like 16a have been recently detected<sup>40</sup> by nmr and uv spectroscopy. The formation<sup>38</sup> of allenyl acetates in some reactions performed in acetic acid is evidence for the (transient) existence of allenyl cations like 16b. The isolation<sup>1</sup> of 4,4'-dichlorobenzophenone from the acid-catalyzed isomerization of 3 and oxidative degradation is another item of evidence corroborating the above mechanism.

The driving force for both the Rupe and the Meyer-Schuster rearrangements appears to be the irreversible processes involved in the formation of unsaturated carbonyl compounds from the intermediate carbonium ions.

#### B. SUBSTRATES

The types of products obtained by the action of acidic catalysts on a variety of ethynyl carbinols are indicated in Table I.

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#### **C. CATALYSTS**

A wide variety of acidic materials catalyzes the Rupe and the Meyer-Schuster rearrangements. The commonest of these is formic acid, in concentrations from 70<sup>9</sup> to 97 $\frac{7}{6}$ <sup>78</sup> for periods ranging from 3 min<sup>78</sup> to 100 hr<sup>29</sup> at different temperatures. Formic acid usually serves as the solvent also,<sup>79</sup> but in some instances it has been used in methanol solution.<sup>80</sup> It has been claimed that formic acid is not strong enough an acid to bring about rearrangements of all acetylenic carbinols, while stronger mineral acids are generally not miscible with the carbinols used. Better results have therefore been reported<sup>81</sup> with a mixture of sulfuric acid and acetic acid as catalyst, or, alternatively, a cation exchanger like Dowex 50 in acetic acid. Aqueous sulfuric acid of various strengths,<sup>2,32,43,45,55,59</sup> sulfuric acid diluted with solvents like ethanol, 9,82-84 2-propanol, 3 *n*-butyl ether,<sup>85</sup> and acetic acid,<sup>1,86-88</sup> and phosphoric acid diluted with acetic acid<sup>89,90</sup> also bring about isomerization. Improved yields of aldehydes are claimed when some hydroquinone is added<sup>54,91</sup> to the catalyst and when a mixture of water and a miscible nonhydroxylic solvent like dioxane or acetic acid is used.<sup>44</sup> Phenol, malic, maleic, malonic, chloracetic, trichloracetic, and benzenesulfonic acids and zinc chloride have also been observed<sup>89</sup> to catalyze the isomerization; the evidence indicates that the rearrangement is appreciable with acids stronger than formic acid and that the nature

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*Table I {Continued)* 

<sup>a</sup> A few other examples are given in ref 28.

of the acidic catalyst does not affect the course of the rearrangement.

Other effective catalysts are cation exchangers like Dowex 50 in formic acid<sup>92</sup> and acetic acid,  $37.93$  anhydrous oxalic acid,<sup>94,95</sup> hydrochloric acid in 2-propanol,<sup>96</sup> hydrochloric acid

and mei $\mathbf{I}$  ic chloride,<sup>97</sup> dry ether saturated with hydrogen chloride,<sup>1</sup> p-toluenesulfonic acid,<sup>80</sup> phosphorus pentoxide in dry benzene, 30,98 potassium bisulfate, 43 sodium or magnesium sulfate under vacuum,<sup>76</sup> sulfuric acid and mercuric

<sup>(92)</sup> M. E. McEntee, A. R. Pinder, H. Smith, and R. E. Thornton, *J. Chem. Soc,* 4699 (1956).

<sup>(93)</sup> R. Heilmann and R. Glenat, *C. R. Acad. Sci.,* 240, 2317 (1955).

<sup>(94)</sup> R. Ya. Levina and E. I. Vinogradova, *J. Appl. Chem. USSR,* 9, 1299 (1936); *Chem. Abstr.,* 31, 2587 (1937).

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sulfate,<sup>99-102</sup> ethanol and mercuric sulfate,<sup>77</sup> phosphorus oxychloride-pyridine,<sup>80</sup> acetyl chloride,<sup>1</sup> acetic anhydride-acetyl chloride,<sup>80</sup> acetic anhydride-sodium acetate,<sup>80</sup> acetyl chloridepyridine,<sup>80</sup> acetic anhydride,<sup>1,7,103</sup> 2,4-dinitrophenylhydrazine reagent,<sup>101,104-106</sup> and thionyl chloride.<sup>1,107</sup>

Phosphorus and thionyl halides generally convert ethynyl alcohols to mixtures of acetylenic and allenic products. These mixtures arise from "acetylene-allene" or "propargylic"<sup>39</sup> rearrangements, which have been reviewed<sup>28, 39, 108, 109</sup> recently. The types of products obtained by reaction of ethynyl carbinols with these reagents are outlined in Table II. R represents the propargyl ( $-C=CC\le$ ) group, R' the isomeric allenyl  $(*SC*=*CC*)/*g*$  group, and R'' the alkynyl group ( $>*CC*=*CC*-)$ ) obtained from R'.

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## **D. REACTION PRODUCTS**

The separation and identification of the reaction products and the minor modifications observed in them are discussed here.

Mixtures of aldehydes and ketones are separated from each other through bisulfite addition compounds,<sup>10,15</sup> column chromatography,<sup>29,78</sup> distillation through a fractionating column,<sup>139</sup> or by fractional crystallization of the semicarbazones.<sup>6,13</sup>

The structures of the products are established by ozonolysis<sup>13,15,19</sup> oxidative degradation,<sup>1</sup> hydration of the appropriate enynes<sup>95</sup> (prepared from the starting ethynyl carbinols by treatment with phosphorus oxychloride and pyridine<sup>32</sup>), comparison of melting points of reaction products and their derivatives with those of authentic specimens,<sup>10,11,16,25,35</sup> air oxidation,<sup>140</sup> reduction to saturated alcohols and reoxidation to acids and ketones,<sup>80</sup> and spectroscopically.<sup>29,35,78</sup>

Cis-trans isomerism in the reaction products has been detected only in a few instances,76,141-143 although it would be expected to be more prevalent. Polymorphic modifications of reactions products<sup>144,145</sup> have been reported. In addition to  $\alpha$ , $\beta$ -unsaturated ketones,  $\beta$ , $\gamma$ -unsaturated ketones are also formed at times.<sup>13,25,31,75,146</sup> The sulfuric acid catalyzed rearrangement of the carbinol 19 yields the enyne 20, the keto alcohol 21, and the Rupe product 22, but none of



the expected aldehyde.

Even carbinols which can undergo Rupe rearrangement quite often give<sup>25, 30</sup> low yields of Meyer-Schuster products  $(\alpha,\beta$ -unsaturated aldehydes). The low yields have been attributed to their easy oxidation and self-condensation. Attempts to inhibit polymerization by adding hydroquinone<sup>54,91</sup> have not been very successful. Other attempts to improve the yields of aldehydes (by trapping them<sup>26,106</sup> with carbonyl reagents as soon as they are formed and by sweeping the reaction products away from the catalyst, as by steam distilla $t$  tion<sup>45</sup> or passage over a catalyst in the vapor phase<sup>139,147–148</sup>) have been more successful.

- (139) E. D. Bergmann, *ibid.,* 73, 1218 (1951).
- (140) T. Takeshima, *ibid.,* 75, 4107 (1953).
- (141) C. Dufraisse, *Ann. Chim. (Paris),* 17, 142 (1922).
- (142) T. Takeshima, /. *Sci. Res. Inst., Tokyo,* 48, 113 (1954); *Chem. Abstr.,* 49, 13153 (1955).
- (143) C. Weygand, *Chem. Ber.,* 57, 413 (1924).
- (144) C. Dufraisse and A. Gillet, Ann. Chim. (Paris), 6, 295 (1925).
- (145) C. Dufraisse and H. Moureu, *Bull. Soc. Chim. Fr.,* 676 (1924).
- (146) E. A. Braude, E. R. H. Jones, H. P. Koch, R. W. Richardson, F. Sondheimer, and J. B. Toogood, /. *Chem. Soc,* 1890 (1949).
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- (147) E. V. Winslow (to Publicker Industries Inc.), U. S. Patent 2,524,865 (1950); *Chem. Abstr.,* 45, 1617 (1951).
- (148) E. V. Winslow (to Publicker Industries Inc.), U. S. Patent 2,524,866 (1950); *Chem. Abstr.,* 45, 1617 (1951).

<sup>(99)</sup> W. J. Hickinbottom, A. A. Hyatt, and N. B. Sparke, /. *Chem. Soc,*  2529 (1954).

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<sup>2</sup> The products of these reactions were earlier thought to be propargyl bromides, but later<sup>113,119,136–138</sup> it was recognized that many of them were partly, if not wholly, allenic bromides. <sup>b</sup> The decomposition  $\overrightarrow{PBr_3 \rightarrow BP_3 + Br_2}$  accounts for the presence of free bromine and consequent reactions. <sup>c</sup> The reaction  $2SOR_2 \rightarrow S + SO_2 + 2Br_2$  liberates free bromine. <sup>*d*</sup> The alcohols used were tertiary and liberally substituted with chlorine and fluorine.

## **E. ABNORMAL PRODUCTS**

Deoxygenation has been observed, the keto carbinol 23 giving 24.<sup>92</sup>



The isomerization of the alcohol 25 gives the normal product  $26$  and the abnormal product  $27.^{149}$ 

Dismutation of ethynyl carbinols to starting aldehydes or ketones followed by self-condensation or rearrangement and oxidation are also known (eq a and b). $46,150$ 

<sup>(149)</sup> E. R. H. Jones and F. Sondheimer, /. *Chem. Soc,* 615 (1949).

<sup>(150)</sup> E. Bergmann and F. Bergmann, *J. Amer. Chem. Soc,* 59, 1449 (1937).



Methyl group migrations, with<sup>34,151</sup> or without<sup>81</sup> subsequent ejection of a proton, explain the formation of compounds 31, 32, and 33 from 28,29, and 30, respectively.







converts the carbinol 36 to 37.



The transformation of 17-ethynyltestosterone 38 to the ring D homo aromatic product 39 is explained by a Wagner-Meerwein shift and internal Prins rearrangement, followed by isomerization.153-156







refluxed with p-toluenesulfonic acid in chloroform for 2 hr.<sup>157</sup>

The thionyl chloride-pyridine catalyzed reaction<sup>158</sup> of the ethynyl alcohol 1 leads to the tetracyclic compound 42 in addition to the expected product 2. The corresponding reaction with compound  $43$  gave three compounds assigned<sup>158</sup> structures 44-46.

- (156) C. Ouannes, M. Dvolaitzky, and J. Jacques, *Bull. Soc. Chim. Fr.,*  776 (1964).
- (157) S. Swaminathan, R. K. Natarajan, S. Ramachandran, and S. K. Sankarappa, *J. Org. Chem.,* **31,** 656 (1966).
- (158) P. D. Landor and S. R. Landor, /. *Chem. Soc,* 2707 **(1963).**

<sup>(151)</sup> F. Wessely, E. Zbiral, and E. Lahrmann, *Chem. Ber.,* 92, 2141 (1949).

<sup>(152)</sup> M. Kagawa, *Chem. Pharm. Bull. Jap.,* 7, 306, 751 (1959); *Chem. Abstr.,* **55,** 1682 (1961).

<sup>(153)</sup> J. Canceill, M. Dvolaitzky, and J, Jacques, *Bull. Soc. Chim. Fr.,*  336(1963).

<sup>(154)</sup> M. Dvolaitzky, A. M. Giroud, and J. Jacques, *ibid.,* **62 (1963).** 

<sup>(155)</sup> E. Hardegger and C. Scholz, *HeIv. Chim. Acta,* **28,**1355 **(1945).** 



#### **IV. Liquid-Phase Base-Catalyzed Rearrangements**

The literature on this aspect of the Rupe and Meyer-Schuster rearrangements is meager, but, nevertheless, some generalizations can be made.

## **A. MECHANISM**

The base-catalyzed rearrangements of  $\alpha$ -acetylenic carbinols like<sup>159,160</sup>

$$
\begin{array}{ll}\n\mathbf{C} = \mathbf{C} - \mathbf{R}' & \\
\mathbf{H0} - \mathbf{CH} & (\mathbf{R}' \text{ or } \mathbf{R}'' = \mathbf{A}\mathbf{r}) \\
\mathbf{R}'' & & \\
\mathbf{
$$

lead to products of the Meyer-Schuster type. Isomerizations to Rupe-type products seem to be unknown. The basecatalyzed isomerizations appear to proceed with propargyJic shift of the  $\alpha$ -acetylenic hydrogen.

## B. SUBSTRATES

Secondary  $\alpha$ -acetylenic alcohols like the one above isomerize as expected, but tertiary alcohols appear to yield other

products.<sup>161-164</sup> Thus the alcohol **47** is isomerized<sup>165</sup> to **48** while 40 is rearranged<sup>166</sup> to 49.



#### **C. CATALYSTS**

Alkalis like aqueous alcoholic potassium hydroxide<sup>159,165,167,168</sup> and organic bases (amines) like pyridine,<sup>159</sup> diethylamine, and triethylamine<sup>160</sup> have been employed. The more potent inorganic catalysts degrade the rearrangement products further unless they are trapped with carbonyl reagents like hydrazine.<sup>168</sup> It is not known definitely whether pyridine causes rearrangements.<sup>159</sup>

Sodium and potassium amides in liquid ammonia react with terminal  $\alpha$ -acetylenic carbinols replacing the hydroxylic and acetylenic hydrogens and subsequently forming *C-* and  $O$ -monoalkyl and  $C_1O$ -dialkyl compounds with alkyl halides.<sup>169-171</sup> Lithium amide in liquid ammonia also forms

(168) R. A. Raphael, "Acetylenic Compounds in Organic Synthesis," Butterworths, London, 1955, p 79.

 $(1964)$ .

<sup>(159)</sup> G. **R.** Lappin, *J. Org. Chem.,* **16,** 419 (1951).

<sup>(160)</sup> A. W. Nineham and R. A. Raphael, *J. Chem. Soc,* 118 (1949).

<sup>(161)</sup> P. Rona and P. Crabbe, J. Amer. Chem. Soc., 91, 3289 (1969).

<sup>(162)</sup> S. A. Vartanyan and Sh. O. Babanyan, *Izv. Akad. Nauk Arm. SSR, Khim. Nauki,* 12, 37 (1959); *Chem. Abstr.,* **54,** 6538 (1960).

<sup>(163)</sup> S. A. Vartanyan, S. A. Melkonyan, and Sh. O. Badanyan, *Zh. Org. Khim.,* 3, 671 (1967).

<sup>(164)</sup> V. Wolf, W. Block, and H. Piater, *Justus Liebigs Ann. Chem.,* **682,**  112(1965).

<sup>(165)</sup> S. Swaminathan, K. G. Srinivasan, and P. S. Venkataramani, *Tetrahedron,* **26,** 1453 (1970).

<sup>(166)</sup> W. Oroshnik, A. D. Mebane, and G. Karmas, *J. Amer. Chem. Soc.,* 75, 1050(1953).

<sup>(167)</sup> M . Bertrand, *C. R. Acad. Sci.,* **247,** 824 (1958).

<sup>(169)</sup> M. Barrelle, D. Plouin, and R. Glenat, *Bull. Soc. Chim. Fr.*,<br>449 (1967). (170) M. D . d'Engenieres, M. Miocque, and J. A. Gautier, *ibid.,* 2477

<sup>(171)</sup> M. D. d'Engenieres, M. Miocque, and J. A. Gautier, *ibid.*, 2480  $(1964)$ .

C.O-dilithio compounds, but only C-alkylation occurs with alkyl halides.<sup>170-172</sup> Alkylating agents like 1-bromo-3-chloropropane are extensively dehydrohalogenated by sodium and potassium amides.<sup>171</sup> The allylethynyl compounds thus formed are rearranged to propenylethynyl compounds *via* vinylallenyl intermediates.<sup>173</sup> Methylacetylenic alcohols are isomerized to terminal acetylenic alcohols<sup>174</sup> by potassium amide in liquid ammonia.

#### *V. Vapor-Phase Rearrangements*

Reactions of ethynyl alcohols with catalysts in the vapor phase are primarily processes<sup>175-177</sup> for preparing vinylacetylenes.<sup>80,139,147,148,178</sup> In addition, Rupe as well as Meyer-Schuster types of products<sup>147,148</sup> are also obtained; since the aldehydes formed are swept away from the catalyst continuously, self-condensation is not possible and so they are isolated in significantly higher yields than in the liquid phase.<sup>179,180</sup>



The thermolysis of  $\alpha$ -ethynyl- $\alpha'$ -allyl<sup>181</sup> and  $\alpha'$ -propargyl- $\alpha$ -vinyl<sup>182,183</sup> carbinols results in products arising from an oxy-Cope rearrangement.

<sup>(172)</sup> M. D. d'Engenieres, M. Miocque, and J. A. Gautier, *Bull. Soc^ CMm. Fr.,* 201 (1968).

<sup>(173)</sup> J. Blanc Guenee, M. D. d'Engenieres, and M. Miocque, *ibid.,* 603  $(1964)$ .

<sup>(174)</sup> J. H. Van Boom, P. P. Montijn, M. H. Berg, L. Brandsma, and J. F. Arens, *Reel. Trav. Chim.Pays-Bas,* 84, 813 (1965).

<sup>(175)</sup> I. M. Heilbron, E. R. H. Jones, J. B. Toogood, and B. C. L. Weedon, *J. Chem. Soc,* 1827 (1949).

<sup>(176)</sup> T. H. Vaughn (to Union Carbide and Carbon Research Labora-tories, Inc.), U. S. Patent 2,250,558 (1941); *Chem. Abstr.,* 35, 7070 (1941).

<sup>(177)</sup> T. H. Vaughn (to Union Carbide and Carbon Research Labora-tories, Inc.), U. S. Patent 2,197,956 (1940); *Chem. Abstr.,* 34, 5461 (1940).

<sup>(178)</sup> C. Weizmann (to Percy May), British Patent 569,373 (1944); *Chem. Abstr.,* 41, 5545 (1947).

<sup>(179)</sup> K. Suga and S. Watanabe, *Nippon Kagaku Zasshi,* 79, 1167 (1958); *Chem. Abstr.,* 54, 5505 (1960).

<sup>(180)</sup> T. Takeshima, K. Wakamatsu, and A. Furuhashi, *Bull. Chem. Soc. Jap.,* 31, 640(1958).

<sup>(181)</sup> A. Viola and J. H. MacMillan, *J. Amer. Chem. Soc,* 92, 2404  $(1970)$ .

<sup>(182)</sup> J. Chuche and N. Manisse, *C. R. Acad. Sci.,* 267, 78 (1968).

<sup>(183)</sup> A. Viola and J. H. MacMillan, /. *Amer. Chem. Soc,* 90, 6141  $(1968)$ .