

Asymmetric Catalytic Hydrogenation Using Rhodium Diphosphinites Derived From D-glucose and D-mannitol

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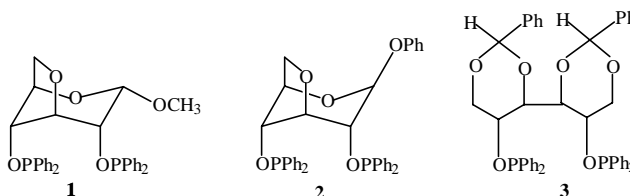
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Abstract: Three diphosphinites were synthesized for preparing rhodium-diphosphinite complexes. The complexes were used for asymmetric catalytic hydrogenation of amino acid precursor α -acetamidocinnamic acid and its methyl ester. With all complexes, D-amino acid is the most abundant product.

Keywords: Asymmetric catalysis hydrogenation, rhodium diphosphinites, α -acetamidocinnamic acid.

During past three decades, many reports have appeared describing the use of chiral ligands – transition metal complexes for asymmetric hydrogenation reaction¹. Among the chiral ligands, chiral bis (phospines), 1,2-bis (aminophospines) and bis (phosphinites)² are well known for rhodium(I) complexes. Due to their easy accessibility from practical viewpoint, diphosphinite ligands have been reported till recently³. Chan *et al*^{3a,c} and Zhang *et al*^{3b} observe that increasing ligand rigidity is the key for the development of highly enantioselective reactions.

As chiral block, carbohydrate and derivatives have several advantages: configuration of every chiral carbon is determined; the materials are high optical purity and readily available; multi-chiral carbon and multifunctional group make it possible to derive various structures. D-glucose is a very cheap carbohydrate. When it was anhydrated from 3,6-sites, rigid cycle was constructed. Analogously, 1,3:4,6-dibenzylidene-D-mannitol has stabilized C₃, C₄ conformation.



In this paper, we report three new chiral diphosphinites derived from D-glucose (**ligand 1** and **2**) and D-mannitol (**ligand 3**) and their application in asymmetric hydrogenation. Diols were prepared by standard method⁴ and then converted to the corresponding diphenylphosphinites by treatment with Ph₂PCl/pyriding at room temperature for 12hrs. As-synthesized diphenylphosphinites were purified with THF (**ligand 1** and **2**) or chloroform-petroleum ether (mp. 30-60°C) (**ligand 3**) under nitrogen

atmosphere and analyzed with elemental analysis and ^{31}P NMR spectrum⁵. Asymmetric hydrogenation of amino acid precursor α -acetamidocinnamic acid (**1a**) and its methyl ester (**2a**) was carried out with the cationic complex $[(\text{PO-OP})\text{Rh}(\text{COD})]\text{BF}_4$ prepared *in situ* by the diphosphinite, $[\text{Rh}(\text{COD})\text{Cl}]_2$, KBF_4 in benzene for refluxing 12hrs, and with 1 atm of hydrogen at 25°C.

The results of the asymmetric hydrogenation of the substrates as summarized in **Table 1** show that D-amino acid derivatives are the most abundant products with all diphosphinites-rhodium complexes. Diphosphinite ligands **1** and **2** which have conformational rigidity result in high enantiomeric excess product. Diphosphinite ligand **3** leads to lower optical yield whether the substrate is α -acetamidocinnamic acid or its methyl ester. This may be ascribed to the flexibility of the chelate ring of the latter. Moreover, after longer reaction times, it is found that a cationic rhodium catalyst and neutral one coexisted in the reaction system where catalysts were synthesized *in situ* from ligands, $[\text{Rh}(\text{COD})\text{Cl}]_2$ and KBF_4 . These made the activity of the catalysts lower than equimolar cationic one⁷.

Table 1 Asymmetric Hydrogenation of α -Acetamidocinnamic Acid or its Methyl Ester^a

Substrate	Ligand	T (°C)	Yield (%) ^b	e.e (%) ^{c,d}	t(hr)
1a	1	25	89.5	40.8	6.0
2a	1	25	99.9	31.5	5.5
1a	2	25	93.4	57.1	7.5
2a	2	25	96.6	46.2	7.5
1a	3	25	85.6	25.6	5.0
2a	3	25	92.5	24.6	4.5

^a In the presence of 1 mol% Rh chelate under 1 atm hydrogen at 25°C. ^b isolated yield. ^c Measured by standard method^{2a}. ^d the R-configuration was obtained for all products comparing with the standard compounds⁶.

On the other hand, anomeric effect of ligands exerts greatly influence on the stereo selectivity of the product. Rh-1 complex gives lower enantiomeric excess product than Rh-2 complex since the group OCH_3 lies in α -arrangement and OPh has the β -arrangement. In conclusion, rhodium-diphosphinite complexes having rigid eight number ring give better enantiomeric excess of hydrogenation product than that of flexible nine number ring complex.

References and notes

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- ^{31}P NMR of the ligands (ppm, CDCl_3 , H_3PO_4 as external standard): 1: 118.2, 113.2. 2: 118.1, 115.0. 3: 108.9. Elemental Analysis Calcd for 1: C, 68.38%; H, 5.55% Found: C, 68.14%; H, 5.38%. Calcd for 2: C, 77.37%; H, 5.77% Found: C, 77.48%; H, 5.59%. Calcd for 3: C, 72.71%; H, 5.55% Found: C, 72.53%; H, 5.74%.
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