

Methane Coupling Using Hydrogen Plasma and Pt/ γ -Al₂O₃ Catalyst

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Abstract: In this paper, methane coupling at ambient temperature, under atmospheric pressure and in the presence of hydrogen was firstly investigated by using pulse corona plasma and Pt/ γ -Al₂O₃ catalyst. Experimental results showed that Pt/ γ -Al₂O₃ catalyst has catalytic activity for methane coupling to C₂H₄. Over sixty percent of outcomes of C₂ hydrocarbons were detected to be ethylene.

Keywords: Pulse corona plasma, methane coupling, hydrogen, Pt/ γ -Al₂O₃ catalyst.

Plasma technology used for methane conversion has attracted much more attention in the past ten years¹. Such as microwave, radio frequency, pulsed, AC, and DC plasmas²⁻⁹. We have reported that methane coupling under pulse corona plasma in the presence of hydrogen¹⁰. The addition of hydrogen could improve conversion of methane and yield of C₂ hydrocarbons, moreover, increasing with increment of hydrogen. Conversion of 57.1% methane and yield of 43.4% C₂ hydrocarbons were obtained in low power, but acetylene was inevitably the main product of methane coupling.

In this paper, Pt/ γ -Al₂O₃ catalyst was firstly introduced into coupling of methane in the presence of hydrogen under pulse corona plasma at room temperature and normal pressure. The experiment showed that Pt/ γ -Al₂O₃ catalyst has catalytic activity for methane coupling to C₂H₄.

The experimental installation used in the present investigation was the same as that reported previously¹⁰. The Pt/ γ -Al₂O₃ catalyst was prepared by the conventional impregnation method using aqueous of H₂PtCl₆. The support was γ -Al₂O₃, 40~80 mesh. The catalyst was dried at 383 K followed by calcination in an air stream at certain temperature for 4 h, and then reducing under hydrogen at 473 K for a few hours before reaction.

Results and Discussion

Catalytic performance of Pt/ γ -Al₂O₃ on methane conversion

Table 1 showed methane reaction experiment results over Pt/ γ -Al₂O₃ catalyst with

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various loading. From **Table 1**, it could be seen that the activity of Pt/ γ -Al₂O₃ catalyst increased with Pt loading from 1.5 wt $\times 10^{-5}$ to 6 wt $\times 10^{-5}$, loading of Pt 6 wt $\times 10^{-5}$ the conversion of C₂H₄ decreased. The most active and highest selectivity for ethylene was the catalyst with the Pt loading of 6 wt $\times 10^{-5}$.

Compared with blank, the adding of medium (γ -Al₂O₃ carrier or Pt/ γ -Al₂O₃ catalyst) cut down conversion of methane, the probable reason deemed to be that activation of medium consumed the part of input plasma power. The Pt/ γ -Al₂O₃ catalysts also catalyzed the part of prepared C₂ hydrocarbons to C₄ products and other carbon species.

Table 1 Catalytic performance of Pt/ γ -Al₂O₃ on methane conversion^a

Catalyst (wt.10 ⁻⁵)	Conv. of CH ₄ (%)	Selectivity (%)			Distribution (%)		
		C ₂	C ₄	C _{unkn} ^b	C ₂ H ₂	C ₂ H ₄	C ₂ H ₆
Blank	42.2	63.3	—	36.7	6.6	8.3	85.1
γ -Al ₂ O ₃	30.9	67.1	—	32.9	8.7	10.2	81.2
1.5Pt/ γ -Al ₂ O ₃	24.4	65.7	1.6	32.7	13.4	39.4	47.3
3 Pt/ γ -Al ₂ O ₃	27.7	66.3	1.9	31.8	17.3	50.7	32.0
6 Pt/ γ -Al ₂ O ₃	33.3	67.5	2.3	30.2	22.3	59.2	18.6
9 Pt/ γ -Al ₂ O ₃	30.9	65.2	2.8	32.0	62.5	33.3	4.2
12 Pt/ γ -Al ₂ O ₃	29.5	64.1	3.3	32.6	77.4	19.0	3.6

^a Reaction condition: pulse voltage = 32kV, repeat frequency = 80Hz, power = 30W, CH₄:H₂ = 1:4, flow rate = 25mL/min, catalyst 1.2 mL. ^b C_{unkn} means undetermined carbon species.

Effect of applied energy on methane conversion

Table 2 showed the effect of plasma power input for activation of methane on Pt/ γ -Al₂O₃ catalyst. The data from **Table 2**, showed that the conversion of methane, selectivity of C₂ hydrocarbons and the content of C₂H₄ increased gradually with increment of power input. But, hoist of applied energy also promoted the production of C₄ hydrocarbons in the system. The probably reason was that elevating of applied energy could promote catalytic activity of Pt/ γ -Al₂O₃ on coupling methane to ethylene.

Table 2 Effect of applied energy on methane conversion^a

Power/w	Conv. of CH ₄ (%)	Selectivity (%)			Distribution (%)		
		C ₂	C ₄	C _{unkn} ^b	C ₂ H ₂	C ₂ H ₄	C ₂ H ₆
15	24.2	64.6	/	35.4	13.6	19.5	66.9
25	32.4	65.5	1.8	32.7	20.2	49.8	30.1
35	39.0	68.6	2.2	29.2	21.8	63.3	15.0
45	41.6	69.8	2.6	27.6	21.5	68.5	10.1

^a Reaction condition: 6 $\times 10^{-5}$ wt catalyst 1.2 mL, the other conditions were the as same in **Table 1**

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