

Characterization of Nested Hollow Inorganic Fullerene-like Tungsten Disulfide Nanoparticles Prepared by Solid-Gas Reaction

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Abstract: Non-carbon inorganic fullerene-like (IF) nanoscale materials have recently attracted intense interest due to their nested hollow and nanotube structures. In this letter, IF-WS₂ nanoparticles prepared by solid-gas reaction were characterized by X-ray diffraction, scanning electron microscopy and transmission electron microscopy. The results show that the IF-WS₂ nanoparticles have a nested hollow closed spherical structure with diameter of 100-150 nm.

Keywords: Inorganic fullerene-like, WS₂, nanoparticles.

Since the discovery of carbon fullerenes, such as C₆₀ and C₇₀, and carbon nanotubes, a wide range of related fullerene-like and nanotube structures have been identified. It was proposed that generally nanoparticles of 2-D layered compounds are not stable in the planar form and they fold into closed-cage or tubular structures (IF), which are analogous to the carbon fullerenes and carbon nanotubes¹⁻². This concept has been verified and numerous inorganic compounds with fullerene-like and nanotube structures have been reported. These include transition metal disulfides (*e.g.* WS₂, MoS₂ and NbS₂)³⁻⁵ and metal oxide (*e.g.* VO_x)⁶.

It is believed that nanoparticles of transition metal disulfides with inorganic fullerene-like (IF) structure improve considerably the tribological properties of powdered materials in comparison to commercially layered compound (2H) particles^{7, 8}. Thin film coating of IF-MoS₂ nanoparticles prepared by the arc-discharge method exhibited excellent tribological behavior, with a very low friction coefficient (0.005) even in humid atmosphere, while sputtered 2H-MoS₂ films deteriorated very rapidly⁹. Recently, IF-WS₂ nanoparticles were impregnated into metal-based composites prepared by powder metallurgy. It was demonstrated that IF-WS₂ could greatly improve the

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tribological properties of the nanocomposite¹⁰.

Inorganic fullerene-like WS₂ nanoparticles were synthesized by a solid-gas reaction, which is similar to the method described elsewhere¹¹. In the present work, a powder of WO₃ nanoparticles was forced to go down into the reactor at a rate of 60 mg·min⁻¹ by a carrier N₂ gas. A counteracting stream of nitrogen- hydrogen- sulfured hydrogen mixture (N₂: H₂: H₂S = 90: 5: 5) was introduced into the reactor at a flow rate of 800 ml·min⁻¹. These WO₃ nanoparticles were sulfidized under the reducing atmosphere at 870°C, and inorganic fullerene-like (IF) WS₂ nanoparticles were formed on a substrate in the reactor. For the transmission electron microscopy (JEOL JEM2010), IF-WS₂ nanoparticles were dispersed in acetone by an ultrasonic method. **Figure 1** shows TEM images of IF-WS₂ nanoparticles prepared by this method. The shape of most IF-WS₂ nanoparticles is close to spherical with diameters ranging from 90 nm to 120 nm. As shown in the high resolution TEM (HRTEM) micrograph in **Figure 1**, IF-WS₂ has a nested fullerene-like structure, which is analogous to that of carbon nano-onions.

Figure 1 TEM and HRTEM images of IF-WS₂ nanoparticles

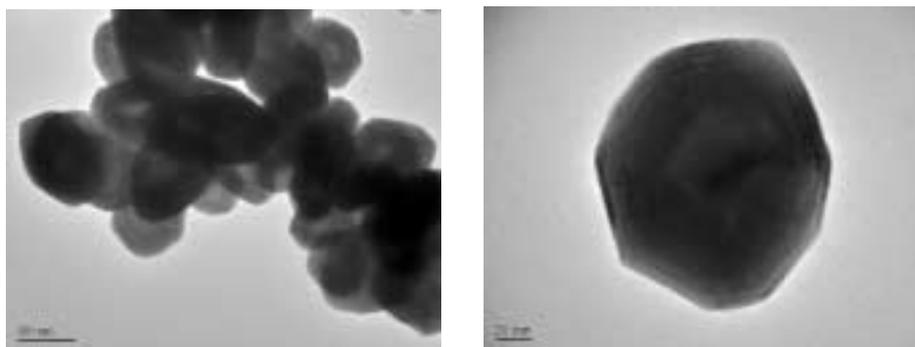
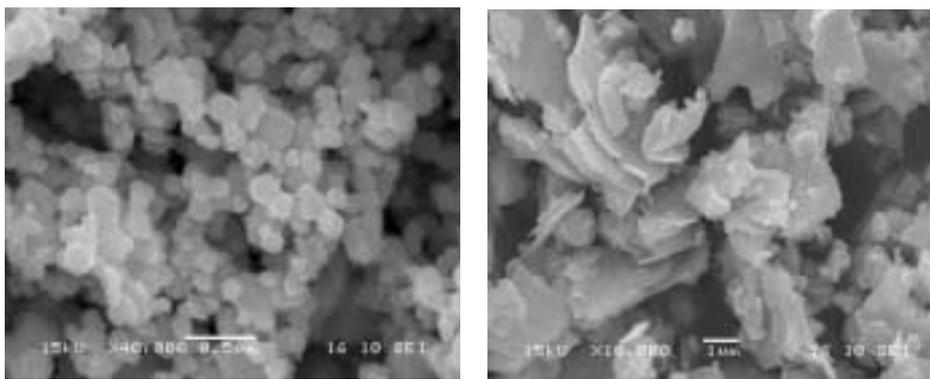


Figure 2 shows scanning electron microscope (SEM) images of IF-WS₂ nanoparticles and layered WS₂ (2H) particles. To eliminate charging of the particles and blurring of the image in high magnifications, the IF-WS₂ and 2H-WS₂ samples were coated with a platinum film before the SEM observation (JEOL JSM-5600LV). This comparison clearly shows that, while macroscopic particles of this compound (right) favor the 2H platelike morphology, the IF-WS₂ nanoparticles (left) represent a spherical closed-cage structure. X-ray diffraction (XRD) patterns of IF-WS₂ and 2H-WS₂ powders are shown in **Figure 3**. Most of the XRD peaks of the IF-WS₂ powder coincide with those of 2H-WS₂. However, in comparing the XRD patterns of IF-WS₂ and 2H-WS₂ some differences are discernible, like the shape and relative intensity of the peaks. Most importantly, the (002) peak of the IF nanopowder is shifted to a lower angle, compared to the (002) peak of the 2H-WS₂ powder. This shift is caused by a 2-3% lattice expansion in the IF-WS₂ powder along the c-axis compared to the bulk 2H-WS₂ form. As shown also in **Figure 3**, the FWHM of the diffraction peaks of IF-WS₂ are larger than that of 2H-WS₂. For the (002) peak, the FWHM of IF-WS₂ is 0.545 degree, while that of 2H-WS₂ is 0.158 degree, suggesting a size difference of about

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one order of magnitude between the particles of the two phases.

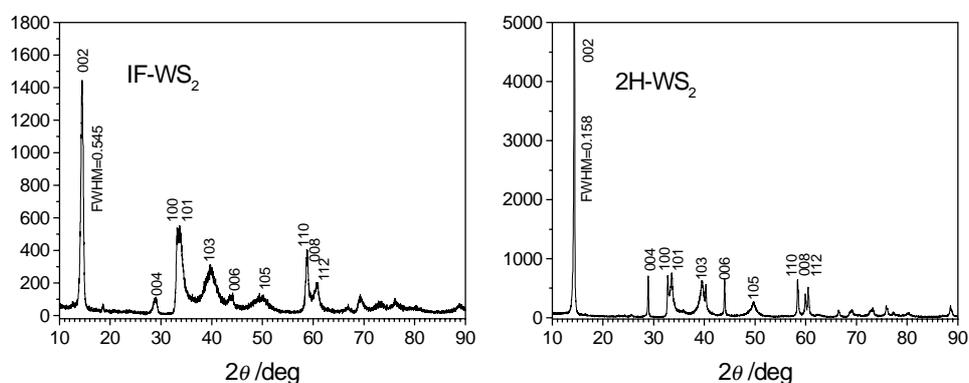
Figure 2 SEM images of IF-WS₂ nanoparticles and 2H-WS₂ particles



(a) IF-WS₂ nanoparticles

(b) 2H-WS₂ particles

Figure 3 XRD patterns of IF-WS₂ nanoparticles and 2H-WS₂ particles



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