

## Extraction of Cesium from the Irradiated Nuclear Waste by 4(5),4'(5')-Bis[1-hydroxyalkylbenzo]-21-crown-7

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**Abstract:** 4(5),4'(5')-Bis[1-hydroxyalkylbenzo]-21-crown-7 (**A-C**) have been synthesized by two-step reactions from dibenzo-21-crown-7 (DB21C7). Extraction of cesium cation from nitric acid solutions by **A-C** has been investigated in nitromethane. Under the conditions of various concentration of HNO<sub>3</sub> or NaNO<sub>3</sub>, the extractabilities of **A** and **B** were superior to that of DB21C7.

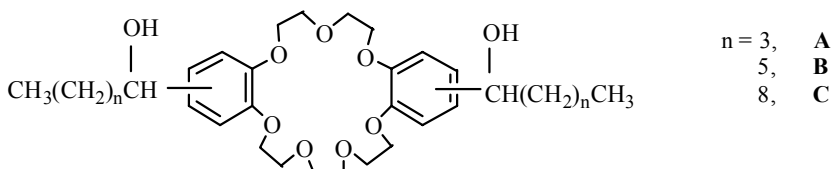
**Keywords:** 4(5),4'(5')-Bis[1-hydroxyalkyl]dibenzo-21-crown-7, extraction, cesium.

The fission product <sup>137</sup>Cs accounts for a large fraction of the radioactivity in high-level nuclear waste (HLW). Because of the hazard to environment and the widespread application of <sup>137</sup>Cs gamma radiator<sup>1</sup>, a need has arisen to develop improved methods for the removal and recovery of radiocesium from these wastes. Reports have shown that some calixcrown compounds may be highly selective for Cs cation<sup>2</sup>, but, since the synthesis of them is difficult and the cost is high, it might obviate their use practically. So work to study new extractants with simpler structure is still important. Davis<sup>3</sup> and coworkers reported that certain 4-component organic solutions containing isomer mixture of 4(5),4'(5')-bis[1-hydroxy-2-ethylhexylbenzo]-18-crown-6 could efficiently extract Cs<sup>+</sup> from strong nitric acid solutions, this appears to give the possibility of developing a practicable solvent extraction process for removal/recovery of <sup>137</sup>Cs. However, it has shown that 21-membered crown ethers exhibit more favorable extractability toward Cs<sup>+</sup> than the other membered equivalents<sup>4-7</sup>. So in this report, three new compounds, 4(5),4'(5')-bis[1-hydroxyalkylbenzo]-21-crown-7 (**A-C**), were synthesized, and the extraction efficiency of them for cesium cation was also studied. It might provide useful information on the design and synthesis of new extractants for cesium.

4(5),4'(5')-Bis[1-hydroxyalkylbenzo]-21-crown-7 (**A-C**) were prepared by two-step reactions: DB21C7 was diacylated with alkanolic acid in polyphosphoric acid, followed by reduction with sodium borohydride in ethanol. The crude products were recrystallized from ethanol to give the pure **A-C**, and characterized by IR, Ms, <sup>1</sup>H NMR and elements analysis. The structures of **A-C** were shown in **Figure 1**.

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**Figure 1** Structures of the title compounds

**A:** white solid, yield 68%, m.p. 94~96 . Anal. calcd. for  $C_{32}H_{48}O_9$ : (%) C 66.67, H 8.33. Found: C 66.59, H 8.40. IR (KBr,  $cm^{-1}$ ): 3413, 2930, 2860, 1592, 1510, 1264, 1056, 1138.  $^1H$  NMR ( $CDCl_3$ ,  $\delta_H$  ppm): 6.92~6.80(m, 6H), 4.60~4.54(t, 2H,  $J=6.0$ Hz), 4.20~3.86(m, 20H), 2.18(s, 2H), 1.79~1.24(m, 12H), 0.9~0.84(t, 6H,  $J=6.0$ Hz). MS  $m/z$ : 576( $M^+$ ).

**B:** white solid, yield 70%, m.p. 96~98 . Anal. calcd. for  $C_{36}H_{56}O_9$ : (%) C 68.35, H 8.86. Found: C 68.41, H 8.82. IR (KBr,  $cm^{-1}$ ): 3406, 2928, 2843, 1591, 1515, 1270, 1051, 1141.  $^1H$  NMR ( $CDCl_3$ ,  $\delta_H$  ppm): 6.88~6.78(m, 6H), 4.57~4.50(t, 2H,  $J=6.2$ Hz), 4.17~3.81(m, 20H), 2.31(s, 2H), 1.82~1.27(m, 20H), 0.92~0.87(t, 6H,  $J=6.1$ Hz). MS  $m/z$ : 633( $M^+$ ).

**C:** white solid, yield 76%, m.p. 95~97 . Anal. calcd. for  $C_{42}H_{68}O_9$ : (%) C 70.39; H 9.50. Found: C 70.45, H 9.42. IR (KBr,  $cm^{-1}$ ): 3411, 2921, 2857, 1592, 1514, 1260, 1061, 1140.  $^1H$  NMR ( $CDCl_3$ ,  $\delta_H$  ppm): 6.91~6.63(m, 6H), 4.59~4.48(t, 2H,  $J=6.5$ Hz), 4.12~3.68(m, 20H), 2.25(s, 2H), 1.85~1.16(m, 32H), 0.91~0.85(t, 6H,  $J=6.3$ Hz). MS  $m/z$ : 716( $M^+$ ).

Distribution behavior of Cs was investigated by using  $^{134}Cs$  as radiotracer. Distribution ratios ( $D_{Cs}$ ) were determined by measuring the  $\gamma$ -activity of both organic and aqueous phases. The solvent-extraction procedures were as reported<sup>8</sup>.

The effect of nitric acid concentration in aqueous phase on the extraction of Cs was shown in **Figure 2**. Reduce of the extraction for cesium was found along with the increase of the nitric acid concentration, because the competition-extraction effect and the salt-out effect caused by nitric acid both existed. Varying the chain length of the substituents on the benzo groups of DB21C7 showed significant effect on the  $D_{Cs}$ , the shorter side chain was superior to the longer one. The  $D_{Cs}$  of **C** was even inferior to DB21C7, this was in accordance with Davis' results<sup>3</sup>.

Waste solution produced by post-processing of irradiated nuclear fuel contains high concentration of  $NaNO_3$ . The latter could be extracted in a small extent by crown extractant, and it is a main trouble for the extraction of cesium. So cesium selectivity over sodium is especially important. The effect of sodium nitrate concentration in aqueous phase on the extraction of Cs was shown in **Figure 3**.

The  $D_{Cs}$  decreased greatly with the increase of sodium nitrate concentration. It reflects the effect of competition extraction of  $Na^+$  to  $Cs^+$ . But the  $D_{Cs}$  for **A**, **B** were higher than that of DB21C7.

The effect of extractant concentration was clearly shown as **Figure 4**. Plot of  $\log D_{Cs}$  vs.  $\log c(A)_{(equi.)}$  was a straight line with the slope of 1.03. This result indicated that the ratio of Cs : crown complex is 1: 1 as expected.

Figure 2 Effect of nitric acid concentration in aqueous phase on  $D_{Cs}$

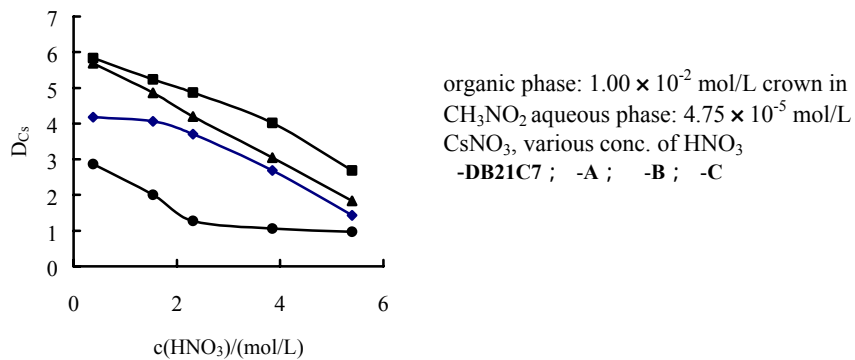


Figure 3 Effect of sodium nitrate concentration on  $D_{Cs}$

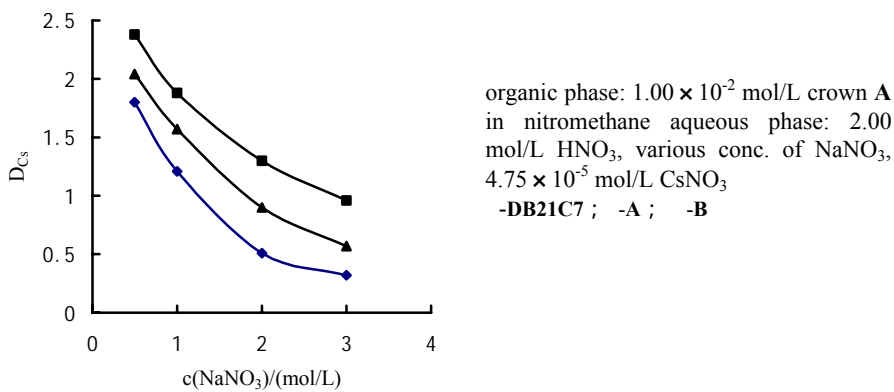
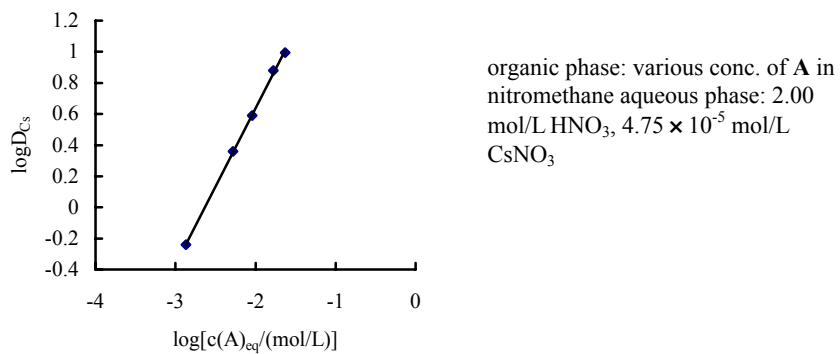
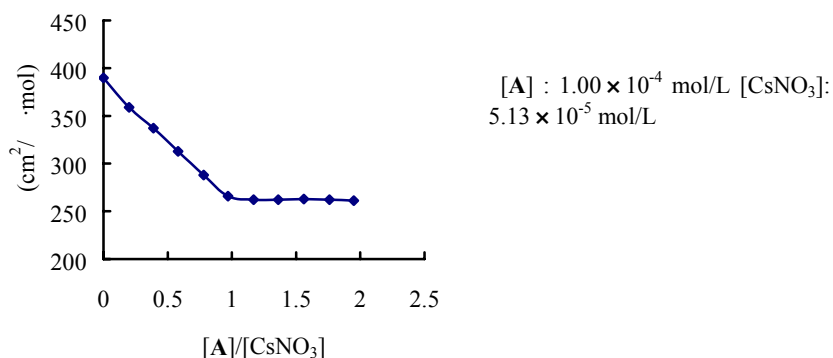


Figure 4 Effect of extractant in organic phase



**Figure 5** Plot of equivalent  $\Lambda$  vs. the ratio  $[A]/[CsNO_3]$  in nitromethane

The composition of the complexes were determined indirectly by measuring the conductance of cesium nitrate-crownA in nitromethane at  $20 \pm 1$  . Plot of equivalent conductance  $\Lambda$  vs. the ratio  $[A]/[CsNO_3]$  was shown in **Figure 5**. It was considered from the break-point of the plot that A formed a 1:1 complex with cesium, and the extraction was belong to ion-pair extraction.

### Acknowledgment

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