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SYNTHESIS OF NITROGEN-CONTAINING HETEROCYCLES BY THE IMINO DIELS-ALDER REACTION

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<u>Abstract</u> — This review describes the major advances reported during the past fifteen years on synthesis of heterocyclic compounds using imino dienophiles in the Diels Alder [4+2]-cycloaddition reaction.

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### A. INTRODUCTION

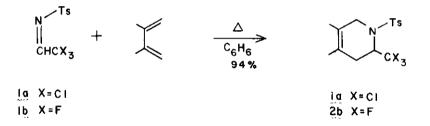
The [4+2]-cycloaddition of a conjugated diene with an imine was first reported by Alder in 1943.<sup>1</sup> In 1967 a review covering the literature to 1964 was published on this subject.<sup>2</sup> In the present review, we describe the work done in this field over the past fifteen years, with particular emphasis on the regiochemical and stereochemical course of the reaction.

A variety of imino compounds are known to undergo the Diels-Alder cycloaddition.<sup>2</sup> In general, imines bearing electron withdrawing groups are the most effective dienophiles, but simple iminium compounds are occasionally useful. Uncharged alkyl imines are usually unreactive. The cycloaddition can be either thermal or acid catalyzed, and often is a sluggish reaction as compared to a similar "all carbon" case. Imino dienophiles are inherently unsymmetrical, and with unsymmetrical dienes can, in principle, give a mixture of regioisomers. However, the additions show high regioselectivity, and some good predictive generalizations can now be made on the basis of recent work (see Section C). Similarly, these cycloadditions often show excellent stereoselectivity, although detailed stereochemical investigations have been somewhat limited to date (see Section D).

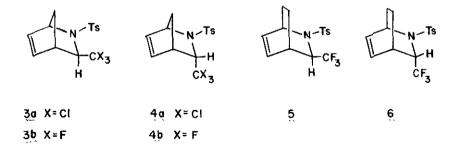
## B. SURVEY OF IMINO DIENOPHILES

### 1. N-Sulfonyl imines

In 1964, Albrecht and Kresze <sup>3</sup> first examined the thermal cycloaddition of sulfonyl imines la, b(derived from toluenesulfonamide and chloral or fluoral) with 2,3-dimethyl butadiene to form adducts 2a, b. These workers also reported high yield additions of imines 1a, b to both cyclo-



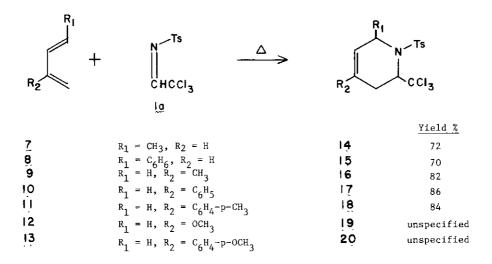
hexadiene and cyclopentadiene, but they did not characterize the products stereochemically. More recently, Krow, <u>et al.</u><sup>4</sup> reinvestigated these cases, and found that on addition of imine  $l_{a}$  to



cyclopentadiene the <u>endo</u> adduct 4a predominates over the <u>exo</u> adduct 3a as the kinetic product (78/22). On the other hand, in the case of fluoroimine <u>lb</u>, the <u>exo</u>-adduct <u>3b</u> is favored kinetically over <u>4b</u> by 57/43. Similarly, <u>lb</u> and cyclohexadiene gave a kinetic product ratio of <u>exo-5</u> to <u>endo-6</u> of 44/56. Krow has offered a mechanistic rationale to explain these results but

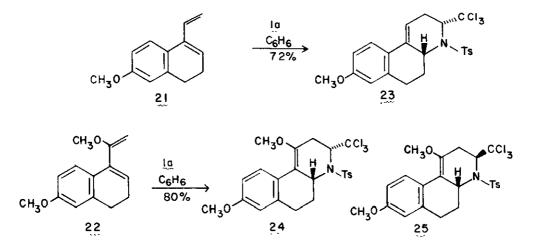
sufficient experimental data is not currently available concerning the reacting geometry (E or Z) of these imines and of the "endo" orienting preferences of tosyl <u>vs</u> trihaloalkyl to fully explain this outcome.<sup>4,21</sup>

Two groups have examined the thermal cycloaddition of imine <u>la</u> with a variety of unsymmetrical acyclic dienes 7-13, 5,6 and in each case only a <u>single</u> orientational isomer (14-20) was



found. This regionelectivity has been rationalized on the basis of a dipolar transition state for the imino Diels-Alder reaction  $^5$  (see Section C).

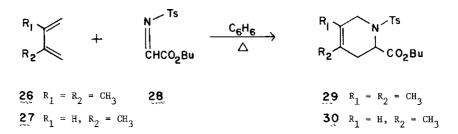
Speckamp and coworkers<sup>6,7</sup> investigated the addition of imine <u>la</u> to the more complicated dienes <u>21</u> and <u>22</u>, and found that with diene <u>21</u> only adduct <u>23</u> was formed. However, with diene <u>22</u>,



a 1.5/1 mixture of stereoisomers  $\frac{24}{24}$  and  $\frac{25}{25}$  was isolated and characterized. In both cases only a

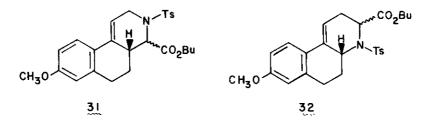
<u>single</u> regioisomeric series was formed. A rationale similar to that first offered by Krow<sup>4</sup> was proposed to explain the stereochemical outcome of this cycloaddition.<sup>7</sup>

Albrecht and Kresze<sup>8</sup> have described synthesis of imine 28 and its addition in refluxing



benzene to 2,3-dimethylbutadiene (26) and isoprene (27) to form adducts 29 and 30, respectively, in unspecified yields. Imine 28 was also added successfully to cyclopentadiene and cyclohexadiene, to produce adducts of indeterminate stereochemistry.

Condensation<sup>9</sup> of diene 21 with imine 28 in benzene at 0° gave a 100% yield of adducts 31 and 32 in a 3/1 ratio. At higher reaction temperatures, the combined yield was lower and double bond

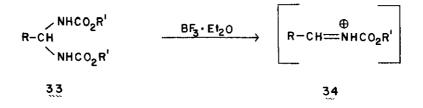


isomers were also formed. Stereochemistry was not elucidated. Adducts such as 29-32 have been converted to pyridines by treatment with base,<sup>8,9</sup> although yields are not spectacular.

## 2. N-Acyl imines

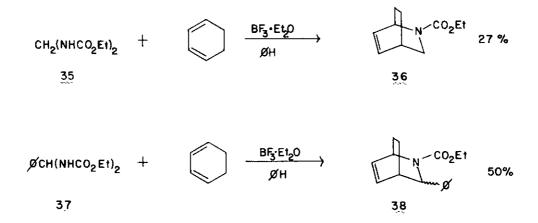
### a. Acyclic

Simple acylic N-acylimino dienophiles, such as 34, first reported by Merten and Müller,<sup>2,10</sup> have been used extensively during the past fifteen years. These imines are most commonly generated



in situ from readily available biscarbamates  $33^{11}$  upon heating with a catalytic amount of boron trifluoride etherate.

Cava, et al.<sup>12</sup> described an approach to isoquinuclidines via  $BF_3$  catalyzed condensation of cyclohexadiene with bis-carbamates 35 and 37 to produce adducts 36 and 38, respectively, in fair



yields. The stereochemistry of 38 was not established at the time, but has been recently reinvestigated in detail by Krow and coworkers,<sup>13</sup> who found that 38 was actually a mixture of <u>exo</u> and

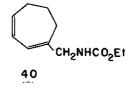
		N CO <sub>2</sub> Et	39 Y
X	Y	% Exo Adduct 39	Total Yield (%)
н	Н	80	30-40
н	NO2	80	71
н	CH <sub>3</sub>	85	61
СН3	н	83	44 (ref. 22)
осн3	осн3	79	64

### Scheme 1

<u>endo</u> (80/20) stereoisomers. They also prepared some aryl-substituted<sup>13,20</sup> adducts (39) <u>via</u> the same cycloaddition and stereochemical results are outlined in Scheme I. In addition, these workers looked at the effects of other Lewis acids upon the <u>exo/endo</u> ratio and the effects of using carbamate esters other than ethyl. In general, the exo products were favored by about  $3^{4}$ . The

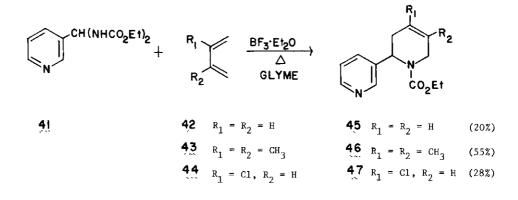
mechanistic rationale(s) given<sup>13b</sup> to explain these results involves a stepwise cycloaddition of a protonated E-acylimine to the diene.<sup>13b</sup>

Krow<sup>14a</sup> and Hobson<sup>14b</sup> have examined the additions of <u>35</u> and <u>37</u> to 1,3-cycloheptadiene, and obtained [4+2]-adducts in poor yield along with products of electrophilic substitution of the diene,<sup>17</sup> such as <u>40</u>. Addition of <u>35</u> to cyclopentadiene and 1,3-cyclooctadiene gave no Diels-Alder



products. In addition, the stereochemistry of cycloaddition of 35 and 37 with some menthadienes has been investigated in some detail.<sup>15</sup>

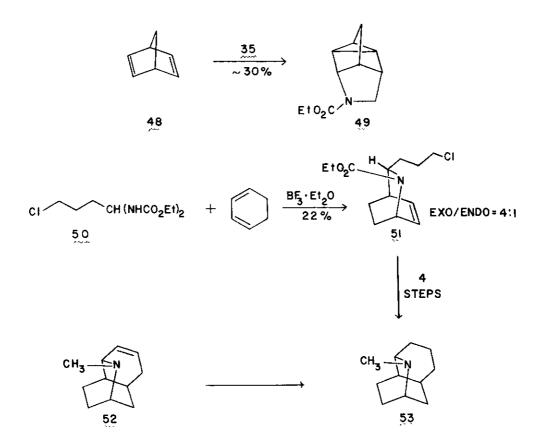
Quan <u>et al</u>.<sup>16</sup> reported acid catalyzed addition of the interesting pyridyl-bis-carbamate 41 to butadiene (42), 2,3-dimethylbutadiene (43) and chloroprene (44) to give adducts 45 to 47,



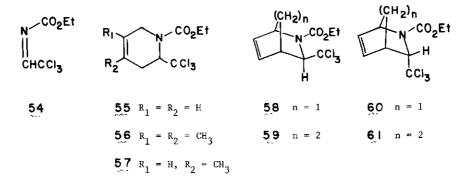
respectively, in mediocre yields. The other possible regioisomer from chloroprene cycloaddition was not detected. Adduct 45 was converted to the tobacco alkaloid anatabine by hydrolytic removal of the carboethoxy group.

Sasaki<sup>18</sup> has described a homo-Diels-Alder reaction of diene <u>48</u> with bis-carbamate <u>35</u> under Lewis acid catalysis to yield compound <u>49</u> in moderate yield. Attempts at similar additions with some other imino dienophiles were unsuccessful.

A synthesis of the hydrogenation product 53 of the alkaloid cannivonine (52) has been claimed using the <u>endo</u> adduct 51, formed in minor amount from addition of bis-carbamate 50 to cyclohexadiene.<sup>19a</sup> However, there is now considerable doubt as to the actual structures of both cannivonine and dihydrocannivonine.<sup>19b</sup>

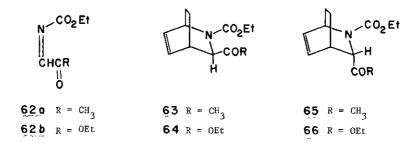


The trichloromethyl imine 54 has been synthesized<sup>20</sup> and used<sup>4b,13b,14a,21</sup> in Diels-Alder reactions. Acid catalyzed addition of 54 to butadiene, 2,3-dimethylbutadiene and isoprene gave

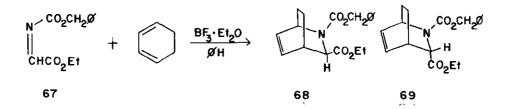


adducts 55-57 in 55, 78 and 75% yields, respectively. Only a single regioisomer was found in the isoprene case. With cyclopentadiene and cyclohexadiene, <u>exo/endo</u> stereoisomeric mixtures are obtained  $^{4b,21}$  (58-61), with exact ratios being dependent upon reaction conditions, although <u>endo</u> isomers predominate as in the case of imine <u>la</u>.

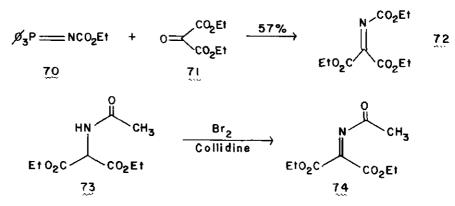
Acylimines of type <u>62</u> have found application in cycloaddition reactions.<sup>13,22,23,25</sup> Imines of this kind are usually generated from methoxyglycinates<sup>24</sup> by treatment with  $BF_3$  etherate <u>in situ</u>. Addition of <u>62a</u> and <u>62b</u> to 1,3-cyclohexadiene produces approximately a 2/1 ratio of <u>exo</u> isomers <u>63</u> and <u>64</u> to <u>endo</u> isomers <u>65</u> and <u>66</u>, respectively.<sup>13b,25</sup>



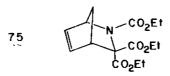
Baxter and Holmes, in an approach to the alkaloid prosopine, have added imine 67 to cyclohexadiene and obtained a 4/1 mixture of <u>exo/endo</u> isomers 68 and 69 in a total yield of 35%.<sup>23</sup>



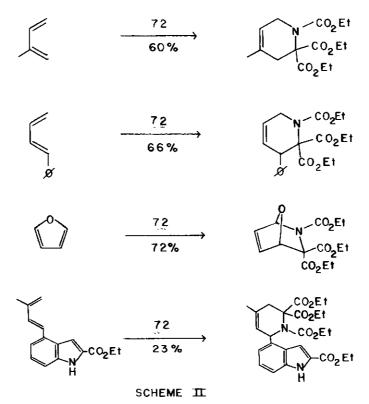
Plieninger, <u>et al</u>. have described synthesis of the highly functionalized acylimine 72 by condensation of phosphine imine 70 with diethyl mesoxalate (71).<sup>26</sup> A more convenient synthesis of the related imine 74 has been developed by Johnson starting from acetylamino malonate 73,<sup>27</sup>



Imine 72 is quite reactive towards cyclopentadiene, producing adduct 75 (62%) on heating in THF. However, other dienes reacted more sluggishly with 72 and required heating at  $10^4$  atm. Some

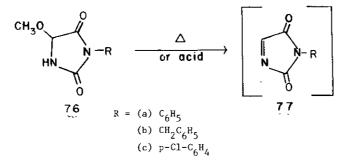


of the cycloadditions reported are outlined below in Scheme II. Cycloadditions with imine 72 reportedly afforded only single regioisomers in those cases where unsymmetrical dienes were used as reacting partners. Imine 74 has also been used successfully in Diels Alder cycloadditions.<sup>27</sup>

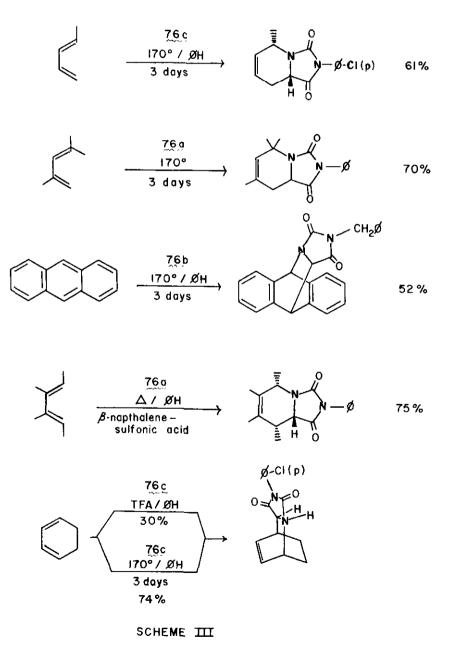


b. Cyclic

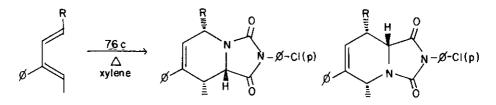
The use of cyclic N-acylimines as dienophiles has received attention recently.<sup>28</sup> Readily available methoxyhydantoins  $(\frac{76}{2})^{29}$  upon heating or on treatment with an acid lose the elements of



methanol to generate imines such as 77 which can be trapped with conjugated dienes. Ben-Ishai and Goldstein<sup>28</sup> have investigated addition of 77 to a large number of dienes and a few representative examples are listed in Scheme III. These cycloadditions were found to be regiospecific in those cases tried with unsymmetrical dienes (except for isoprene addition) as can be seen in the Scheme. The addition is also stereoselective and only endo stereoisomers were detected,<sup>4b</sup> although the hydantoin proton has a tendency to epimerize in some of the adducts after cycloaddition has occurred.<sup>28</sup>



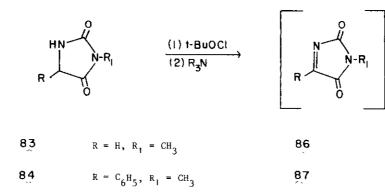
A series of highly substituted unsymmetrical dienes 78 to 82 has been investigated in the thermal reaction with methoxyhydantoin 76c.<sup>30</sup> Ratios of the two possible orientational isomers are given in Scheme IV. In all cases, only <u>endo</u> stereoisomers were found as depicted in the structures.



		Produ	ct Ratio
<u>78</u>	$R = COOCH_3$	0	100
<u>79</u>	R = H	8	92
<u>80</u>	$R = CH_2 OCOCH_3$	55	45
81	$R = CH_3$	67	33
82	$R = CH_2CH_3$	75	25

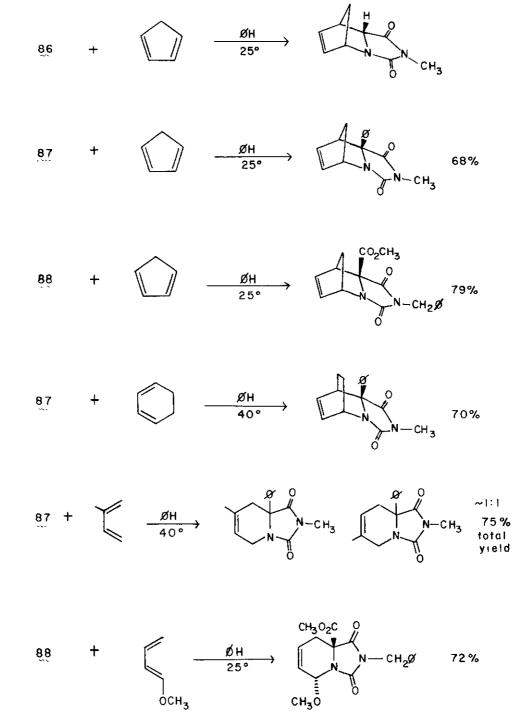
## SCHEME IV

In an independent study, Evnin, Lam and Blyskal<sup>31</sup> reported preparation, in situ, of imines  $\frac{86-88}{2}$  via chlorination and dehydrochlorination of hydantoins  $\frac{83-85}{2}$ , respectively. The trapping



**85**  $R = CO_2CH_3, R_1 = CH_2C_6H_5$  **88** 

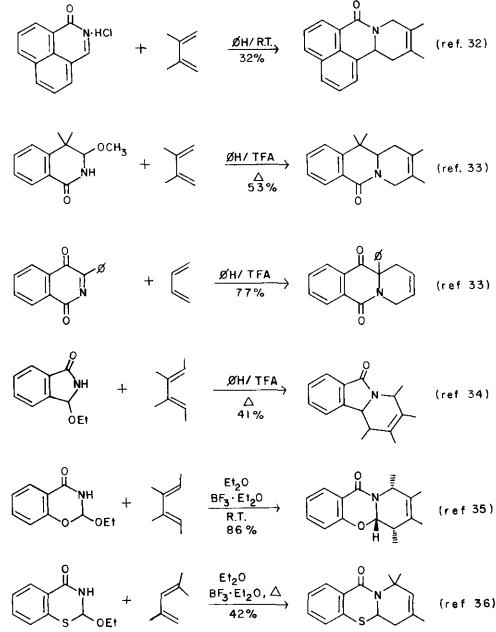
of these imines with several dienes was investigated, and some of the results are outlined below:

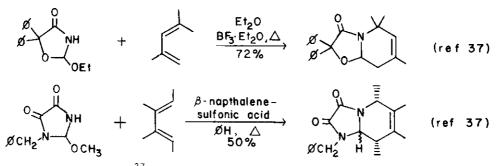


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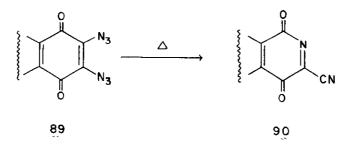
As in the cases reported by Ben-Ishai,<sup>28</sup> these cycloadditions show excellent regio- and stereoselectivity in all cases except those using isoprene as the diene component. The regiochemical results in these hydantoin cycloadditions have been rationalized on the basis of the involvement of a dipolar transition state<sup>30,31</sup> (see Section C).

In a series of several papers, Ben-Ishai and coworkers have looked at the Diels-Alder cycloadditions of many different types of cyclic acylimines.<sup>32-36</sup> Some representative examples are outlined below:

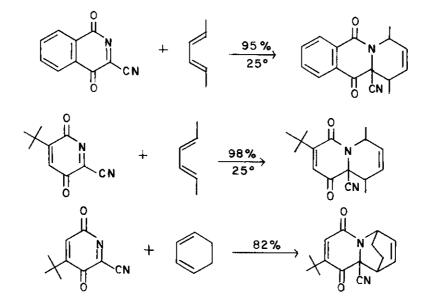




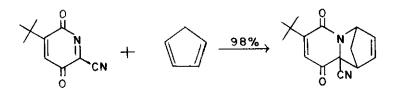
More recently, azaquinones<sup>37</sup> have received additional attention as Diels-Alder dienophiles (see entry 3 above). Compounds of type  $\frac{90}{20}$ , generated by thermal rearrangement of 1,2-<u>bis</u>-azidoquinones  $\frac{89}{20}$ , react rapidly with a number of dienes to produce [4+2]-adducts in high yield.



Some representative examples of this cycloaddition are outlined below. Stereochemistry was not determined in these cases, nor were unsymmetrical dienes tried. Interestingly, the rate of addition of azaquinones to dienes is about 10 times faster than the analogous addition of dehydrohydantoins (77).



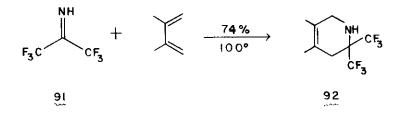
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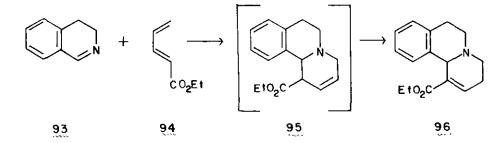
## 3. Iminium salts and imines

The cycloaddition of conjugated dienes with simple alkyl imines and iminium salts has received no systematic investigation to date and only a few isolated examples have been reported since the last review.<sup>2</sup>

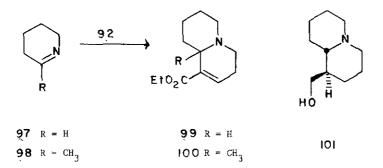
Middleton and Krespan<sup>38</sup> described cycloaddition of hexafluoroacetone imine (91) to 2,3-dimethylbutadiene (100°/18 hr) to produce adduct 92 in good yield. Apparently the free base is the reactive species in this case.



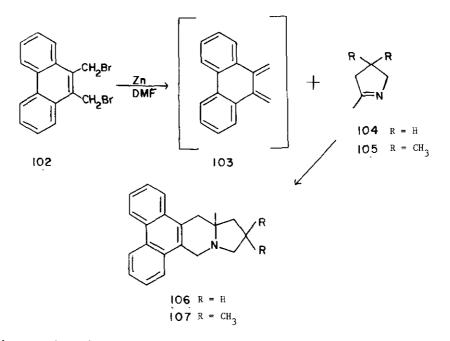
Bohlmann and coworkers<sup>39</sup> have added several imines to ethyl 2,4-pentadienoate (94). Thus, dihydroquinoline 93 and diene 94 on heating at 130° produced tricyclic compound 96, presumably



<u>via</u> the unconjugated intermediate <u>95</u>. Similarly, imines <u>97</u> and <u>98</u> added to diene <u>94</u> to afford adducts <u>99</u> and <u>100</u>, respectively, in fair yields. However, some other substituted imines were found to react as enamines with diene <u>94</u>. Adduct <u>99</u> was further transformed into the quinolizidine alkaloid lupinine (<u>101</u>).

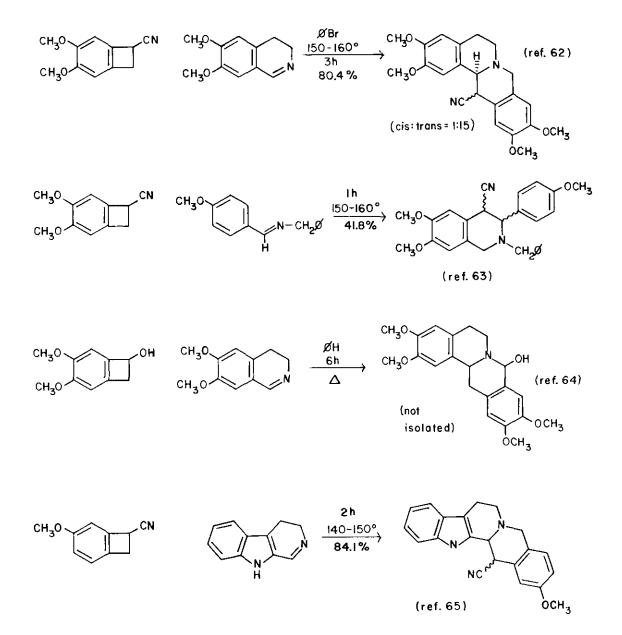


Wiegrebe  $^{40}$  has condensed diene 103, generated in situ from the dibromomethyl phenanthrene 102, with imines 104 and 105 to produce adducts 106 and 107, respectively, in 10% yields.

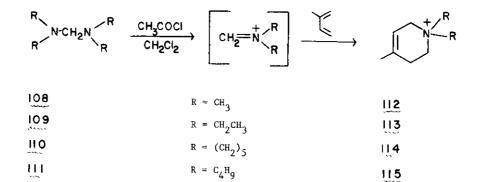


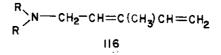
In the above two investigations, it is not completely clear from the experimental conditions described whether the reacting dienophile is in the iminium form or is the free base.

Kametani and coworkers have examined the thermolytic cycloaddition reactions of several imines with o-quinodimethanes, produced in situ from substituted benzocyclobutenes.<sup>62-65</sup> These reactions proceeded with a high degree of regioselectivity and in good yield. Some examples follow:

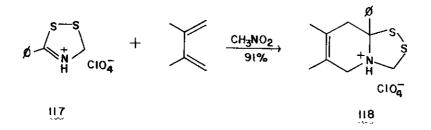


In work similar to that originally described by Bohme, <u>et al.</u>,<sup>41</sup> Russian workers<sup>42</sup> found that iminium salts, generated from aminals <u>108-111</u> by treatment with acetyl chloride, added to isoprene to afford adducts <u>112-115</u>. These adducts were not characterized but were directly rearranged with base to dienes of type <u>116</u>, and it appears that the cycloadditions are regioselective since only one diene was isolated in each case.

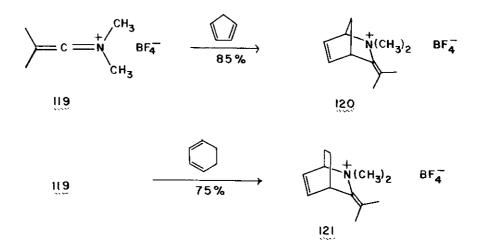


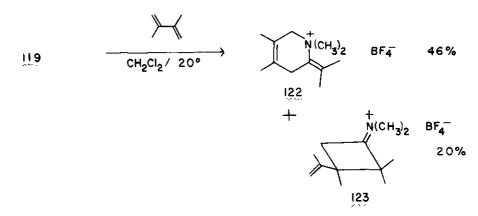


The rather exotic iminium salt 117 has been added to 2,3-dimethylbutadiene to afford adduct 118 in excellent yield.<sup>43</sup> The free base corresponding to 117 was unreactive toward cycloaddition.



Cycloaddition of cumulene 119 to several conjugated dienes has been described.<sup>44</sup> Cyclic dienes such as cyclopentadiene and cyclohexadiene give good yields of [4+2]-adducts 120 and 121,

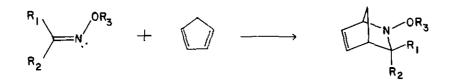




respectively. 2,3-Dimethylbutadiene and 119 yields a mixture of [4+2]-adduct 122 and [2+2]adduct 123. However, with butadiene, piperylene and isoprene <u>only</u> [2+2]-adducts were formed from cumulene 119.

### 4. Miscellaneous imino compounds

The synthesis, configuration and reactivity of isonitroso malonate derivatives 124-141 have been investigated extensively by Fleury and coworkers.<sup>45-50</sup> Scheme V shows the results of the [4+2]-cycloadditions of these dienophiles to cyclopentadiene.<sup>48</sup> In general, the adducts formed have



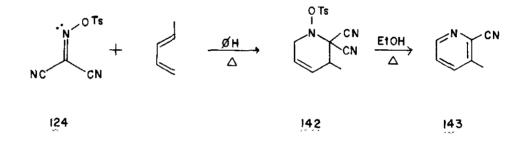
	R <sub>1</sub>	R2	R <sub>3</sub>	Yield of Adduct	t°C	Reaction Time (h)	Solvent
124	CN	CN	SO2C2H2	88	20	12	Et <sub>2</sub> 0
125	CN	CN	COC6H4PNO2	90	20	24	Et <sub>2</sub> 0
126	CN	CN	COC <sub>6</sub> H <sub>5</sub>	80	20	48	Et <sub>2</sub> 0
127	CN	CO <sub>2</sub> Et	SO2C7H7	55	80	3	<sup>с</sup> 6 <sup>н</sup> 6
128	CN	CO <sub>2</sub> Et	SO2CH3	51	80	3	C6H6
129	CN	CO <sub>2</sub> Et	COC <sub>6</sub> H <sub>4</sub> pNO <sub>2</sub>	65	80	4	C <sub>6</sub> H <sub>6</sub>
130	CN	CO <sub>2</sub> Et	COCEH	0	80	8	<sup>С</sup> 6 <sup>н</sup> 6
131	CN	CO <sub>2</sub> Me	SO <sub>2</sub> C <sub>7</sub> H <sub>7</sub>	57	80	4	с <sub>6</sub> н <sub>6</sub>
132	CN	CO <sub>2</sub> Me	SO <sub>2</sub> CH <sub>3</sub>	50	80	4	<sup>С</sup> 6 <sup>Н</sup> 6
133	CN	CO <sub>2</sub> Me	COC6H4PNO2	62	80	4	с <sub>6</sub> н <sub>б</sub>
134	CN	CO <sub>2</sub> Me	COCGH5	0	80	8	C6H6
135	CN	CONH2	so <sub>2</sub> c <sub>7</sub> H <sub>7</sub>	42	60	20	acetone
136	CN	CONH,	SO2CH3	39	70	36	dioxane

	R1	R <sub>2</sub>	R <sub>3</sub>	Yield of Adduct	t°C	Reaction Time (h)	Solvent
137	CN	CONH2	COC6H4pNO2	20	70	48	dioxane
138	CN	CONH2	COCGH	0	80	48	dioxane
139	CO <sub>2</sub> Et	CO2Et	SO <sub>2</sub> C <sub>7</sub> H <sub>7</sub>	0	60	72	acetone
140	CO <sub>2</sub> Et	CO <sub>2</sub> Et	SO <sub>2</sub> CH <sub>3</sub>	0	60	72	acetone
141	CO <sub>2</sub> Et	CO <sub>2</sub> Et	COC6H4PNO2	0	60	72	acetone

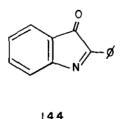
#### Scheme V

group  $R_2 = ndo$  (OR<sub>3</sub> is exo in the transition state, presumably) although <u>endo-exo</u> equilibration does often occur. The reactivity sequence for  $R_1, R_2 = -CN >> CO_2R > CONH_2$  and for  $R_3 = -SO_2C_7H_7 > -SO_2CH_3 > COC_6H_4PNO_2 > COC_6H_5$ .

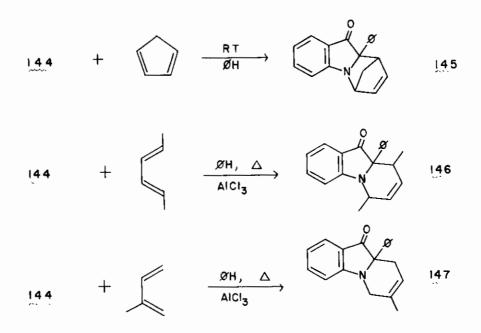
Other dienes have not been investigated as thoroughly as has cyclopentadiene, but it has been reported<sup>50</sup> that piperylene adds to 124 to afford 142. Of potential synthetic utility is the thermal



elimination of HCN and p-toluenesulfonic acid from 142 to yield cyanopyridine 143. Compound 124 also adds to cyclohexadiene and 2,3-dimethylbutadiene,<sup>46</sup> but is unreactive towards 3-vinylindene.<sup>51</sup> Indolones of type 144 add readily to dienes to afford adducts of the Diels-Alder variety.<sup>52</sup>

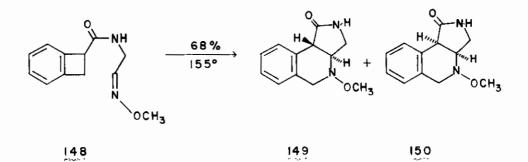


Addition of 144 to cyclopentadiene and 1,4-dimethylbutadiene gave compounds 145 and 146, respectively, in unspecified yields. Stereochemistry was not determined. Addition of isoprene to

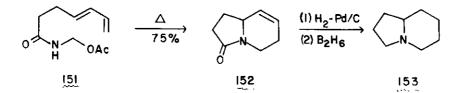


144 gave only a single adduct for which structure 147 was suggested solely on mechanistic grounds.

5. Intramolecular cycloadditions of imino compounds Only a single published example of this sort of reaction exists to date.<sup>53</sup> Oppolzer has described thermal cyclization of oxime 148 to form a mixture of stereoisomeric products 149 and 150, presumably occuring <u>via</u> an intermediate o-quincdimethane.<sup>54</sup>



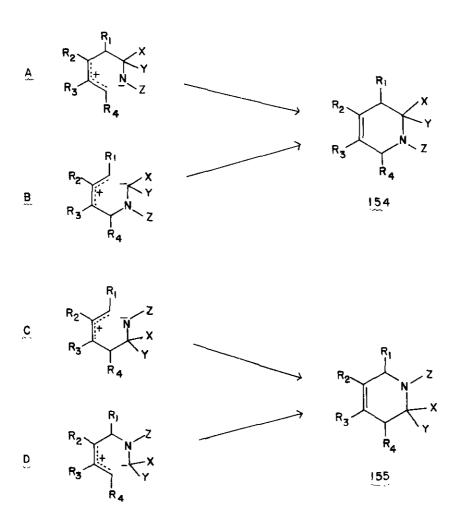
In recent work,<sup>55</sup> diene 151 has been thermally cyclized to the indolizidine lactam 152, which was converted to the alkaloid  $\delta$ -coniceine (153).



## C. Regiochemistry - Summary and Rationale

Unlike the "all carbon" Diels-Alder reaction, <sup>56</sup> no systematic study exists concerning the regiochemistry of the imino cycloaddition. However, there is enough fragmentary information now available about these additions with unsymmetrical dienes to make a few reasonable generalizations, particularly in the cases of N-sulfonyl and N-acyl imines. Although mechanistic information is scarce, several authors have suggested<sup>5,13b,30,31</sup> that the regiochemical outcome for these cyclizations, whether thermal or acid catalyzed, can be rationalized most satisfactorily by invoking a polar reaction transition state or intermediate. For example, in thermal reactions one can consider four possible forms A-D. Forms A and B would lead to regioisomer 154, and C and D would afford the alternative regioisomer 155. From the available data, it appears that B and D are only applicable in those cases where groups X and Y are both electron withdrawing (i.e., imines 72, 74, 124 to 141, and perhaps 90). In virtually all other cases discussed in Part B, only pair A and C need be considered when rationalizing product regiochemistry. One must next consider the carbonium ion stabilizing ability of diene substituents  $R_1$ ,  $R_2$ ,  $R_3$  and  $R_4$ . It is known that C-1 and C-4 diene substituents have a greater accelerating effect on [4+2]-cycloadditions than do C-2 and C-3 substituents.<sup>57</sup> There is some hint from the available data that this effect may be magnified in imino Diels-Alder additions. 30,58 Thus for any given cycloaddition, one can readily identify the form (A-D) from which the major product is best derived. 59 A similar model would seem to hold for prediction of the major product in acid catalyzed cycloadditions.

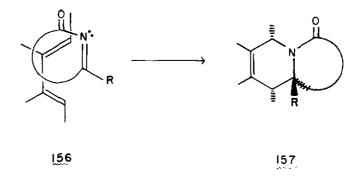
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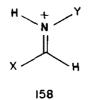
## D. Stereochemistry - Summary and Rationale

As pointed out by Krow<sup>13-15,25</sup> lone pair inversion in both reactant imines and in the Diels-Alder adducts of these imines introduces stereochemical problems not found in the "all carbon" [4+2]-cycloaddition. For example, when using acyclic imines, one cannot <u>a priori</u> be sure whether the reacting dienophile has the E or Z geometry and thus predictive application of the "Alder rule of <u>endo-addition</u>"<sup>60</sup> becomes difficult. Although data is still quite sparse, a few generalizations can be made regarding the stereochemistry of the imino Diels-Alder reaction.

Cyclic N-acyl imines (e.g., 77, 86-88) cannot undergo nitrogen lone pair inversion and thus the <u>endo</u>-addition rule<sup>60</sup> is easy to apply. A transition state model such as 156 would reasonably explain the observed high <u>endo</u> stereoselectivity (157) observed in these examples.<sup>28,30,31</sup>



In general, acylic imino compounds do not show quite the same high degree of stereoselectivity as do the cyclic compounds, and <u>exo/endo</u> mixtures are usually formed. Available evidence points towards a protonated (or Lewis acid complexed) E-imine 158 as the reacting species in acid catalyzed cycloadditions of imines of type  $\frac{1}{2}$ ,  $\frac{28}{24}$ ,  $\frac{34}{54}$  and  $\frac{62}{52}$ .<sup>13b,25</sup> In general, the group (Y)



attached to nitrogen seems to act most effectively as the <u>endo</u> director, thus leaving group X as the <u>exo</u> substituent in the cycloaddition product. Two exceptions to this generalization are imines <u>la</u> and <u>54</u> (X = CCl<sub>3</sub>) where <u>endo</u> products predominate. A rationale based upon steric arguments has been postulated for these last cases.<sup>4b,7</sup>

A complete and detailed understanding of the mechanism of the imino Diels-Alder reaction is still lacking and the above generalizations should be considered strictly empirical at this time.

### E. Conclusion

Although the imino Diels-Alder reaction has been known for over thirty-five years, it has received only a fraction of the attention paid to the "all carbon" cycloaddition.<sup>61</sup> This neglect is somewhat surprising considering that the cycloaddition is a method for carbon-carbon bond formation which shows good regio- and stereoselectivity. Clearly, this reaction has the potential for construction of a variety of nitrogeneous heterocycles, but has not yet found wide application. Perhaps the increased understanding of the parameters governing the reaction which has developed during the past fifteen years will correct this situation.

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