A GENERAL METHOD FOR THE PREPARATION OF POLYSUBSTITUTED FURANS. A NEW SYNTHESIS OF d1-MENTHOFURAN

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Various types of polysubstituted furans were prepared via Υ -hydroxy- β -tosylacetals starting from α, β -unsaturated carbonyl compounds in fairly good yields. dl-Menthofuran was synthesized by the present method.

In the previous papers, $^{1-3)}$ we have reported the syntheses of 2- or 3-monosubstituted (I, II) and 2,3-disubstituted furans (III) including their typical naturally occurring furans. In this paper we wish to report the synthesis of other types of polysubstituted furans (IV-IX) starting from α,β -unsaturated carbonyl compounds.

The following four kinds of β -tosylacetals (X-XIII) were prepared from the corresponding α, β -unsaturated carbonyl compounds by the similar procedure reported about 3-tosylpropanal ethylene acetal by Cooper and Dolby. 4)

The following example shows the representative procedure for the synthesis of furan derivatives from the β-tosylacetals prepared above: 4-tosylbutan-2-one ethylene acetal (X, 135 mg, 1/2mmol) was lithlated with an equimolar amount of n-butyllithium (n-hexane solution) at -78°C and then at room temperature under nitrogen. After cooling at -78°C again, the lithlated X was reacted with benzaldehyde (53 mg, 1/2 mmol) and the reaction mixture was gradually raised up to room temperature followed by the treatment with pH 7 buffer solution and subsequent extraction with ether. The residue obtained by the evaporation of the ethereal extract was subjected to the preparative TLC (silica gel) to give the corresponding 7-hydroxy-β-tosylacetal (XIV, consists of two diastereoisomers) in a 94% (176 mg, oil) yield. A benzene solution of XIV was refluxed in the presence of a catalytic amount of p-toluenesulfonic acid for 70 min under nitrogen. After washing with a saturated NaHCO₃ solution and evaporation of the solvent, the expected 2-methyl-5-phenyl-furan (Va, 49 mg) was isolated from the residue by a preparative TLC in a 62% (based on X) yield as an oily substance.

In a similar manner, IVa, VIIIa and VIIIb were prepared according to the accompanying scheme from XI, XII and XIII, respectively. In these cases, the intermediary 7-hydroxy-9-tosylacetals were not isolated.

The lithiated β -tosylacetals reacted readily with an alkyl halide to give the alkylated products, which made further possible to prepare a variety of furan derivatives as follows:

In order to demonstrate the utility of the present method for the preparation of polysubstituted furans, we tried to synthesize d1-menthofuran [4,5,6,7-tetra-hydro-3,6-dimethylbenzofuran, VIIa] which is a typical 2,3,4-trisubstituted furan occurring in nature.

3-Methylcyclohexanone (XV) was lithiated with an equimolar amount of lithium diisopropylamide (LDA) in THF for 1 h at - 78°C under nitrogen followed by the passing excess gaseous acetaldehyde at - 78°C. After stirring for 30 min at - 78°C, the reaction mixture was treated with pH 7 buffer solution and extracted with ether. The crude β -hydroxyketone XVI obtained by evaporation of the ethereal

CH₃-
$$(CH_3)$$
 ii) LDA (CH_3) $(CH_3$

extract was redissolved in dichloromethane and dehydrated by treatment with aluminum oxide and molecular sleves overnight at room temperature to give the α, β -unsaturated ketone XVII in a 57% yield (based on XV).

The β -tosylacetal XVIII derived from XVII was led to the desired dl-mentho-furan (VIIa) in a similar manner above-mentioned as follows:

XVIII
$$\longrightarrow$$
 CH₃ CH₃ CH₃ ii) BuLi \longrightarrow benzene, reflux 15 min VIIa, 40%

IR and $^{13}\text{C-NMR}$ spectra of this compound (VIIa) were almost identical with reported ones. 7,8)

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- 5) The crude 2-methylenecyclohexanone derived from the corresponding Mannich base [2-(N,N-dimethylaminomethyl)cyclohexanone] was used.
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- 8) K. Tori, M. Ueyama, I. Horibe, Y. Tamura, and K. Takeda, <u>Tetrahedron Lett.</u>, 1975, 4583. Two carbons band at 31.5 ppm reported in the literature was split into two bands (31.4 and 31.5 ppm).
- 9) Satisfactory spectral data were obtained for all the compounds in this paper. For crystalline substances, satisfactory data of elemental analysis were also obtained.

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