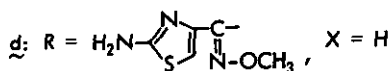
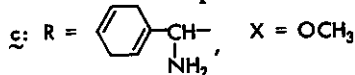
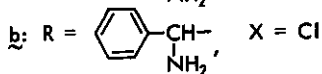
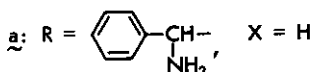
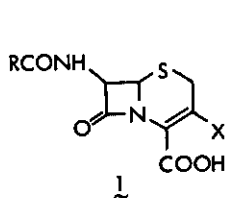


IMPROVED SYNTHESIS OF 3'-NOR-1-OXACEPHEMS<sup>†</sup>

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**Abstract** — Several improved synthetic routes to 7 $\alpha$ -unsubstituted and 7 $\alpha$ -methoxylated 3'-nor-1-oxacephems, **3** and **4**, from 7 $\alpha$ -benzoylamino-3-methylene-1-oxacepham **2** were established.

In 1972 Scartazzini and Bickel<sup>1</sup> reported synthesis of 3-unsubstituted cephem compound **1a** which represented the first example of the 3'-nor type of cephalosporins showing significant antibacterial activity. Since then much interest has been focused on the synthesis of this type of cephalosporins<sup>2</sup> and several clinically useful antibiotics, such as cefaclor,<sup>3</sup> **1b**, cefroxadine,<sup>1</sup> **1c**, and ceftizoxime,<sup>4</sup> **1d**, have been discovered. With this background it was highly expected that some useful 3'-nor type compounds could be found in the 1-oxacephem series. Synthesis of 3'-nor-1-oxacephems was thus undertaken in our laboratories and the first successful routes, though rather lengthy, were already reported.<sup>5</sup> Very recently synthesis and antibacterial activity of 3-unsubstituted 1-oxacephems with a variety of 7 $\beta$ - side chains of the ceftizoxime type have been

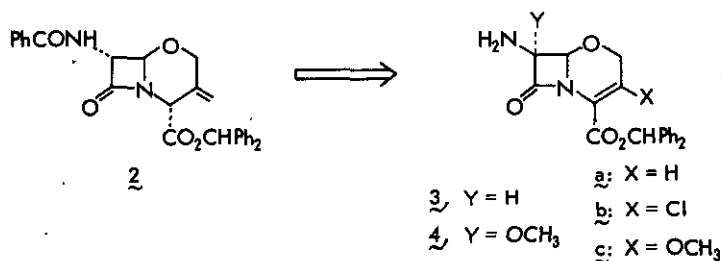


<sup>†</sup> Dedicated to Dr. Herbert C. Brown, Emeritus Professor of Purdue University, on the occasion of his 70th birthday.

reported by the Fujisawa group.<sup>6</sup>

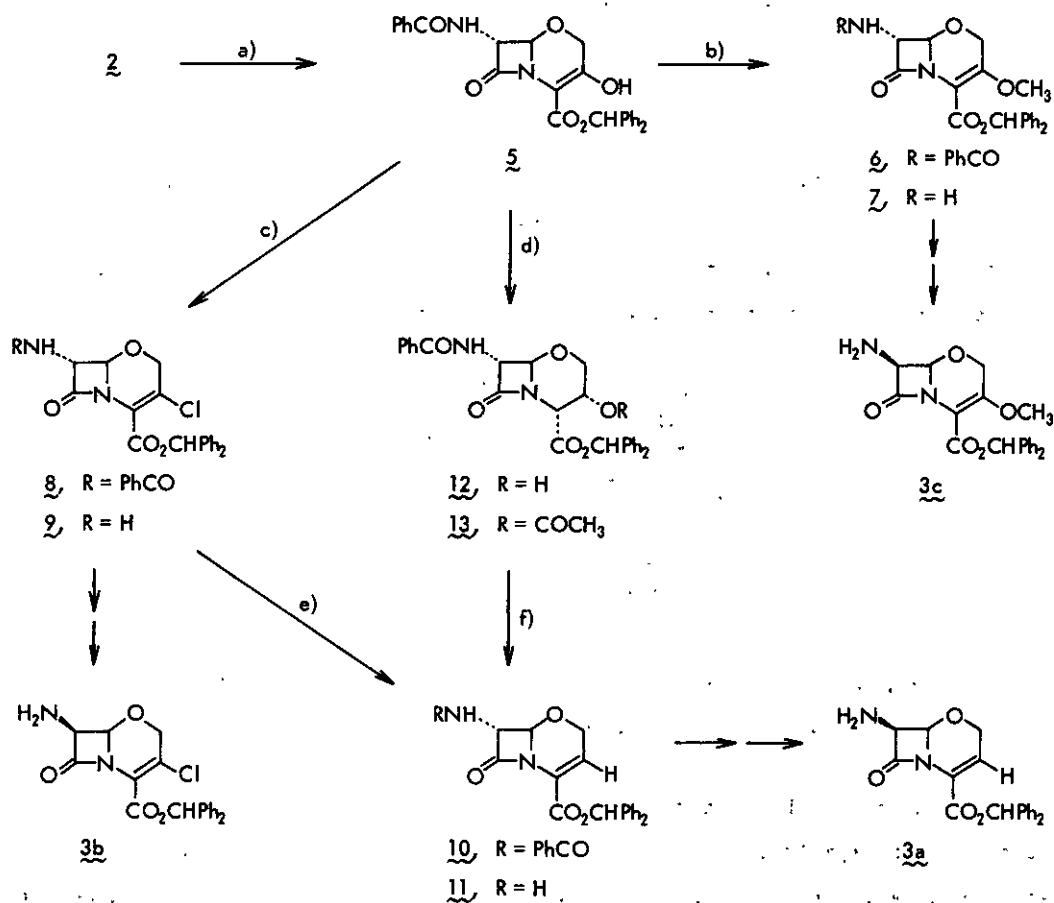
In this paper we wish to describe improved synthetic routes to 7 $\alpha$ -unsubstituted and 7 $\alpha$ -methoxylated 3'-nor-1-oxacephem nuclei, **3** and **4**, from 7 $\alpha$ -benzoylamino-3-methylene-1-oxacephem derivative **2**, a key intermediate in the synthesis of our recently developed  $\beta$ -lactam antibiotic 6059-S (latamoxef or moxalactam).<sup>7</sup>

Scheme 1



Ozonolysis of **2** and subsequent reduction gave 3-hydroxy-3-cephem **5** in almost quantitative yield. The enol structure of the 3-oxo group in this compound is assigned on the basis of its spectral data [IR (CHCl<sub>3</sub>) 3440, 3330 cm<sup>-1</sup> (3-OH hydrogenbonded with 4-ester oxygen); NMR (CDCl<sub>3</sub>)  $\delta$  11.03 (enol H)]. In contrast with the case of the corresponding 1-thia analogs<sup>2b</sup> no careful control of the reaction conditions (amount of ozone, reaction temperature, etc.) was necessary owing to lack of the 1-sulfur atom which is very sensitive to various oxidation reagents or more generally various electrophiles. Whereas methylation of **5** with diazomethane proceeded well to give **6** [IR (CHCl<sub>3</sub>) 3370, 1780, 1710, 1665, 1625 cm<sup>-1</sup>; NMR (CDCl<sub>3</sub>)  $\delta$  3.65 (3H, s, C<sub>3</sub>-OCH<sub>3</sub>), 4.37 (2H, d, J = 16 Hz, C<sub>2</sub>-H), 4.75 (1H, s, C<sub>6</sub>-H), 5.13 (1H, d, J = 7 Hz, C<sub>7</sub>-H), 6.83 (1H, s, CHPh<sub>2</sub>), 7.2-8.0 (16H, m, C<sub>6</sub>H<sub>5</sub>, NH)] in quantitative yield, chlorination or O-mesylation worked rather sluggishly in contrast with the smooth conversion of the corresponding (1-thia)cephem analogs:<sup>2c, 2d</sup> every attempt to obtain the O-mesyl derivative of **5** failed and only the use of chlorine-triphenylphosphine complex and triethylamine was found effective to afford 3-chloro-1-oxacephem **8** [NMR (CDCl<sub>3</sub>)  $\delta$  4.32 (2H, s, C<sub>2</sub>-H), 4.75 (1H, s, C<sub>6</sub>-H), 5.22 (1H, d, J = 8 Hz, C<sub>7</sub>-H), 6.87 (1H, s, CHPh<sub>2</sub>), 7.2-8.1 (16H, m, C<sub>6</sub>H<sub>5</sub>, NH)] in 30% yield. This compound underwent dechlorination with zinc and acetic acid to give 3-unsubstituted 1-

Scheme 2



a) O<sub>3</sub>/CH<sub>2</sub>Cl<sub>2</sub>-MeOH, -78°; Zn-HOAc    b) CH<sub>2</sub>N<sub>2</sub>    c) Ph<sub>3</sub>P·Cl<sub>2</sub>/(C<sub>2</sub>H<sub>5</sub>)<sub>3</sub>N/THF    d) B<sub>2</sub>H<sub>6</sub>/THF  
 e) Zn-HOAc    f) MsCl/(C<sub>2</sub>H<sub>5</sub>)<sub>3</sub>N

oxa-3-cephem  $\underline{10}$  [IR (CHCl<sub>3</sub>) 3380, 1790, 1730, 1670 cm<sup>-1</sup>; NMR (CDCl<sub>3</sub>) δ 4.23 (2H, br s, C<sub>2</sub>-H), 4.88 (1H, s, C<sub>6</sub>-H), 5.22 (1H, d, J = 8 Hz, C<sub>7</sub>-H), 6.27 (1H, br s, C<sub>3</sub>-H), 6.90 (1H, s, CHPh<sub>2</sub>), 7.1-8.3 (16H, m, C<sub>6</sub>H<sub>5</sub>, NH)] in high yield.<sup>8</sup> An alternative and clearly better route to this compound involves diborane reduction<sup>2b</sup> of  $\underline{5}$  to 1-oxacephem derivative  $\underline{12}$  [IR (CHCl<sub>3</sub>) 3430, 3350 (br), 1778, 1740, 1620 cm<sup>-1</sup>; NMR (CDCl<sub>3</sub>) δ 3.4-4.2 (4H, m, C<sub>2</sub>-H, C<sub>3</sub>-H, OH), 4.90 (2H, br d, J = 6 Hz, C<sub>4</sub>-H, C<sub>7</sub>-H), 5.30 (1H, s, C<sub>6</sub>-H), 6.88 (1H, s, CHPh<sub>2</sub>), 7.1-7.8 (16H, m, C<sub>6</sub>H<sub>5</sub>, NH)] and subsequent mesylation-elimination reaction with mesyl chloride and triethylamine giving  $\underline{10}$  in 80% over-all yield. Stereochemical assignment

of alcohol 12 is based upon the following NMR data of its acetate 13. As shown in Fig., H-2 $\alpha$  and H-2 $\beta$  signals appear as the AB part of an ABX-type system (at  $\delta$  3.86 and 3.70, respectively) in C<sub>6</sub>D<sub>6</sub>. Five percents of nuclear Overhauser effects (NOE) were observed between the H-2 $\alpha$  and H-6 $\alpha$  signals. The  $^3J_{2\alpha,3\beta}$ ,  $^3J_{2\beta,3\beta}$  and  $^3J_{3\beta,4\beta}$  values were 9.1, 4.8, and 6.9 Hz, respectively. These facts indicate a half chair conformation of the perhydrooxazine ring, 3 $\alpha$  configuration of 3-acetoxy, and 4 $\alpha$  configuration of 4-benzhydryloxy, respectively. Thus, diborane reduction occurred stereoselectively from the  $\beta$ -face of the 1-oxacephem molecule.

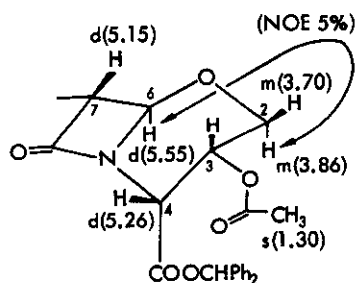


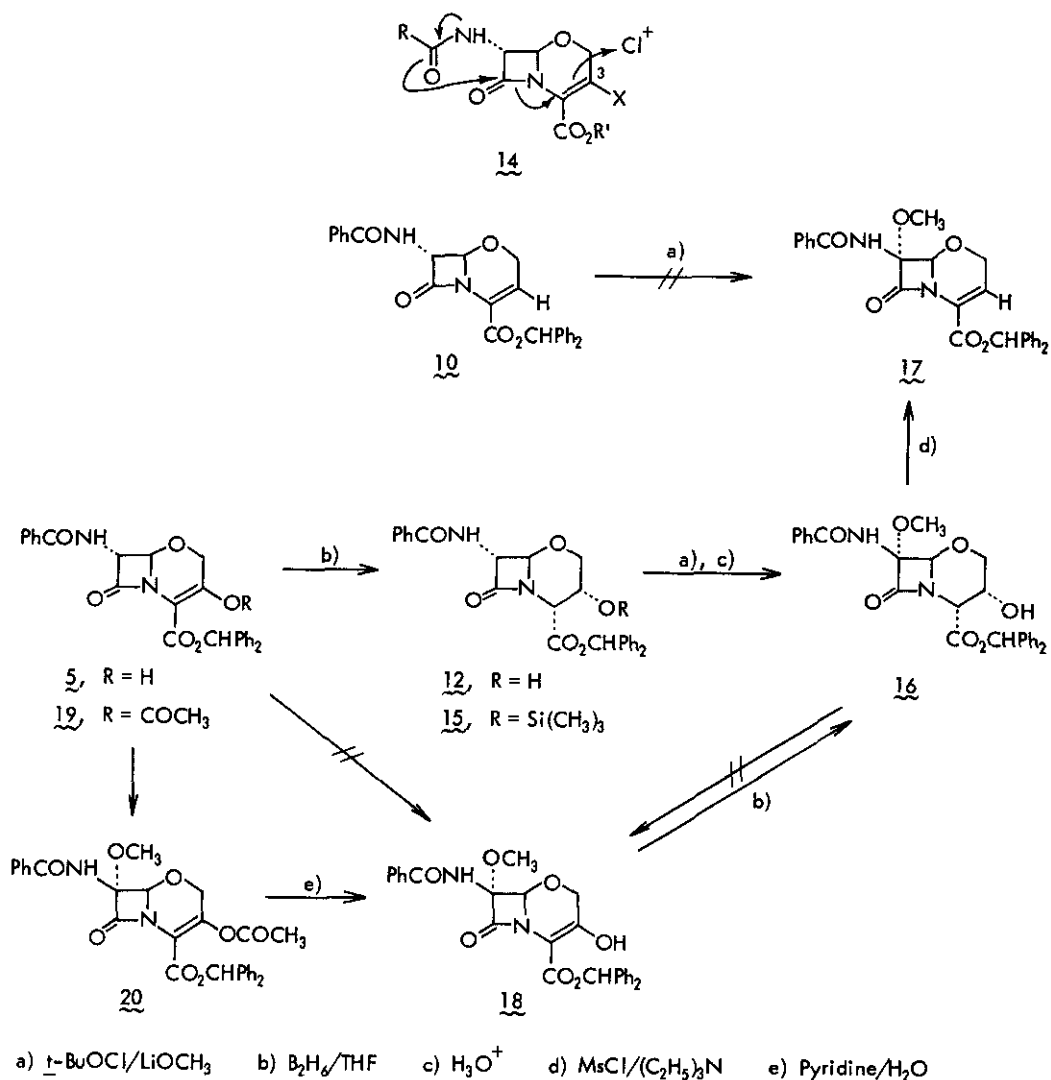
Fig. H<sup>1</sup>-Chemical shifts ( $\delta$ ,  $\pm 0.01$  ppm), coupling constants ( $J_{H,H}$   $\pm 0.1$  Hz), and NOE values ( $\pm 2\%$ ) of 1-oxacephem 13 in C<sub>6</sub>D<sub>6</sub>.

Deacylation of the 7 $\alpha$ -benzoylamino side chains in 6, 8, and 10 was effected by a conventional method using phosphorus pentachloride and pyridine followed by a sequential addition of methanol and water to give 7 $\alpha$ -amino-3'-nor-1-oxacephems 7 [IR (CHCl<sub>3</sub>) 3550, 3400, 1775, 1715, 1620 cm<sup>-1</sup>; NMR (CDCl<sub>3</sub>)  $\delta$  2.06 (2H, br s, NH<sub>2</sub>), 3.70 (3H, s, C<sub>3</sub>-OCH<sub>3</sub>), 3.97 (1H, br s, C<sub>7</sub>-H), 4.40 (2H, s, C<sub>2</sub>-H), 4.72 (1H, s, C<sub>6</sub>-H), 7.00 (1H, s, CHPh<sub>2</sub>), 7.2-7.7 (10H, m, C<sub>6</sub>H<sub>5</sub>)], 8 [NMR (CDCl<sub>3</sub>)  $\delta$  2.22 (2H, br s, NH<sub>2</sub>), 4.03 (1H, br s, C<sub>7</sub>-H), 4.32 (2H, s, C<sub>2</sub>-H), 4.73 (1H, s, C<sub>6</sub>-H), 6.97 (1H, s, CHPh<sub>2</sub>), 7.1-7.6 (10H, m, C<sub>6</sub>H<sub>5</sub>)], and 11 [IR (CHCl<sub>3</sub>) 3400, 3340, 1785, 1730, 1635 cm<sup>-1</sup>; NMR (CDCl<sub>3</sub>)  $\delta$  1.87 (2H, br s, NH<sub>2</sub>), 3.72 (1H, s, C<sub>7</sub>-H), 4.38 (2H, d, J = 3 Hz, C<sub>2</sub>-H), 4.65 (1H, s, C<sub>6</sub>-H), 6.35 (1H, t, J = 3 Hz, C<sub>3</sub>-H), 7.00 (1H, s, CHPh<sub>2</sub>), 7.1-7.7 (10H, m, C<sub>6</sub>H<sub>5</sub>)], respectively, each in high yield. These 7 $\alpha$ -amino compounds were finally subjected to epimerization by our newly developed procedure<sup>9</sup> [borohydride reduction of 7-(2,2-dichlorovinylimino derivatives)] giving 7 $\beta$ -amino-3'-nor-1-oxacephem 3c [IR (Nujol) 3520, 3400, 1785, 1725, 1630 cm<sup>-1</sup>; NMR (CDCl<sub>3</sub>)  $\delta$  1.75 (2H, br s, NH<sub>2</sub>), 3.77 (3H, s, OCH<sub>3</sub>), 4.48 (1H, d, J = 4

Hz, C<sub>7</sub>-H), 4.52 (2H, s, C<sub>2</sub>-H), 4.98 (1H, d, J = 4 Hz, C<sub>6</sub>-H), 6.98 (1H, s, CHPh<sub>2</sub>), 7.2-7.6 (10H, m, C<sub>6</sub>H<sub>5</sub>), 3b [IR (Nujol) 3520, 1785, 1720, 1710 cm<sup>-1</sup>; NMR (CDCl<sub>3</sub>) δ 2.07 (2H, br s, NH<sub>2</sub>), 4.40 (2H, s, C<sub>2</sub>-H), 4.45 (1H, d, J = 4 Hz, C<sub>7</sub>-H), 4.98 (1H, d, J = 4 Hz, C<sub>6</sub>-H), 6.97 (1H, s, CHPh<sub>2</sub>), 7.2-7.6 (10H, m, C<sub>6</sub>H<sub>5</sub>)] and 3a [IR (Nujol) 3530, 3400, 1785, 1725, 1640 cm<sup>-1</sup>] respectively, in acceptable yields.

In contrast with the synthesis of 7α-unsubstituted 3'-nor-1-oxacephems, the way to 7α-methoxylated 3'-nor-1-oxacephems was not plain, since, in general, 3'-nor-1-oxacephems are sensitive to attack by a cationic reagent such as Cl<sup>+</sup> undergoing severe decomposition as indicated in formula 14. Thus, attempted methoxylation of 3-unsubstituted 1-oxacephem 10 by a conventional method using *t*-butyl hypochlorite and lithium methoxide resulted in formation of a mixture of non-β-lactams and no desired product 17 was obtained. Therefore, an indirect and lengthy way was necessary to prepare this compound; 3α-hydroxy-1-oxacephem 12 obtained by diborane reduction of 5 as described earlier, was first trimethylsilylated giving 15 [mp 157-158°. Anal. Calcd. C<sub>30</sub>H<sub>32</sub>O<sub>6</sub>N<sub>2</sub>Si: C, 66.15; H, 5.92; N, 5.14. Found: C, 66.16; H, 5.90; N, 5.10. [α]<sub>D</sub><sup>23</sup> +2.1 ± 0.4 (c = 1.016, CHCl<sub>3</sub>); IR (CHCl<sub>3</sub>) 3430, 1778, 1740, 1673 cm<sup>-1</sup>; NMR (CDCl<sub>3</sub>) δ 0.0 (9H, s, Si-CH<sub>3</sub>), 3.6-4.2 (3H, m, C<sub>2</sub>-H, C<sub>3</sub>-H), 4.80 (1H, d, J = 6 Hz, C<sub>3</sub>-H or C<sub>7</sub>-H), 4.91 (1H, d, J = 6 Hz, C<sub>7</sub>-H or C<sub>3</sub>-H), 5.30 (1H, s, C<sub>6</sub>-H), 6.87 (1H, s, CHPh<sub>2</sub>), 6.9-7.8 (16H, m, C<sub>6</sub>H<sub>5</sub>, NH)] which was then subjected to the conventional 7α-methoxylation followed by hydrolysis to afford the 7α-methoxy 1-oxacephem 16 [IR (CHCl<sub>3</sub>) 3430, 1781, 1740, 1683 cm<sup>-1</sup>; NMR (CDCl<sub>3</sub>) δ 3.47 (3H, s, C<sub>7</sub>-OCH<sub>3</sub>), 3.7-4.3 (4H, m, C<sub>2</sub>-H, C<sub>3</sub>-H, C<sub>3</sub>-OH), 4.97 (1H, d, J = 5 Hz, C<sub>4</sub>-H), 5.40 (1H, s, C<sub>6</sub>-H), 6.93 (1H, s, CHPh<sub>2</sub>), 7.1-7.9 (16H, m, C<sub>6</sub>H<sub>5</sub>, NH)] in 83% yield. This compound was now led to 3-unsubstituted 7α-methoxy-1-oxa-3-cephem 17 [IR (CHCl<sub>3</sub>) 3440, 1790, 1734, 1695 cm<sup>-1</sup>; NMR (CDCl<sub>3</sub>) δ 3.57 (3H, s, C<sub>7</sub>-OCH<sub>3</sub>), 4.41 (2H, d, J = 2 Hz, C<sub>2</sub>-H), 5.13 (1H, s, C<sub>6</sub>-H), 6.45 (1H, t, J = 2 Hz, C<sub>3</sub>-H), 6.97 (1H, s, CHPh<sub>2</sub>), 7.1-8.0 (16H, m, C<sub>6</sub>H<sub>5</sub>, NH)] in 93% yield. Despite the success it appeared most desirable to have 7α-methoxy-3-hydroxy-1-oxacephem 18 as a common intermediate as can be easily understood from the above discussion about the synthesis of 7α-unsubstituted 3'-nor-1-oxacephems. Unfortunately direct methoxylation of 5 or oxidation of 16 did not give 18 at all and so some device was necessary. It was anticipated that acylation of the 3-hydroxy group in 5 would reduce the nucleophilic susceptibility of the Δ<sup>3</sup>-double bond to prevent

Scheme 3

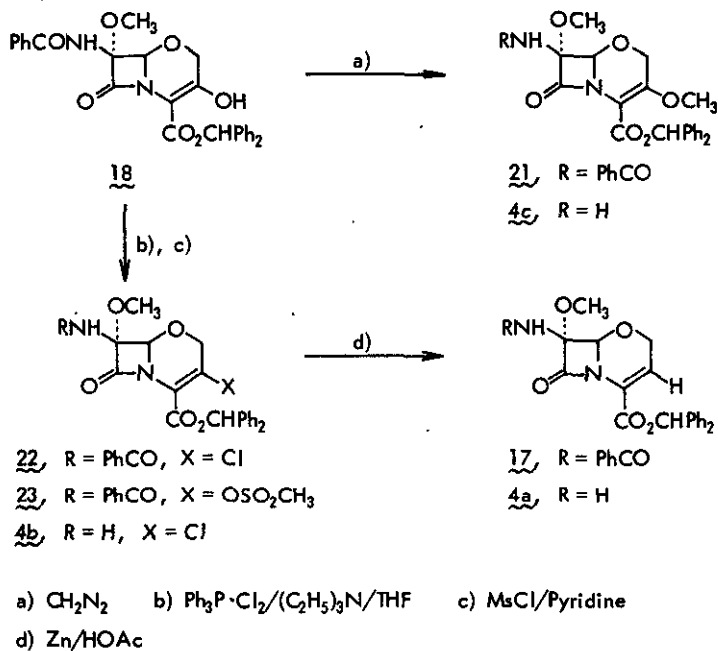


the decomposition with the chlorinating agent as depicted in 14. Thus, 5 was first acetylated to enol acetate 19 [mp 135-137°. Anal. Calcd.  $\text{C}_{29}\text{H}_{24}\text{O}_7\text{N}_2$ : C, 67.96; H, 4.72; N, 5.47. Found: C, 67.66; H, 4.67; N, 5.39.  $[\alpha]_{\text{D}}^{23} +10.2 \pm 0.5^\circ$  ( $c = 1.037$ ,  $\text{CHCl}_3$ ); IR ( $\text{CHCl}_3$ ) 3430, 3380, 1790, 1730, 1670  $\text{cm}^{-1}$ ; NMR ( $\text{CDCl}_3$ )  $\delta$  1.83 (3H, s,  $\text{COCH}_3$ ), 4.27 (2H, s,  $\text{C}_2\text{-H}$ ), 4.80 (1H, s,  $\text{C}_6\text{-H}$ ), 5.13 (1H, d,  $J = 8$  Hz,  $\text{C}_7\text{-H}$ ), 6.87 (1H, s,  $\text{CHPh}_2$ ), 7.1-8.0 (16H, m,  $\text{C}_6\text{H}_5$ , NH)] which was now subjected to 7 $\alpha$ -methoxylation using  $t$ -butyl hypochlorite and lithium

methoxide. As expected methoxylation of this compound was very successful, giving in 85% yield 7 $\alpha$ -methoxy enol acetate 20 [IR (CHCl<sub>3</sub>) 3425, 1790, 1733, 1683 cm<sup>-1</sup>; NMR (CDCl<sub>3</sub>)  $\delta$  1.92 (3H, s, COCH<sub>3</sub>), 3.55 (3H, s, C<sub>7</sub>-OCH<sub>3</sub>), 4.33 (2H, s, C<sub>2</sub>-H), 5.28 (1H, s, C<sub>6</sub>-H), 6.95 (1H, s, CHPh<sub>2</sub>), 7.1-8.1 (16H, m, C<sub>6</sub>H<sub>5</sub>, NH)] which on treatment with wet pyridine was converted into the desired compound 18 [IR (CHCl<sub>3</sub>) 3430, 3325, 1785, 1735, 1680, 1625 cm<sup>-1</sup>; NMR (CDCl<sub>3</sub>)  $\delta$  3.58 (3H, s, C<sub>7</sub>-OCH<sub>3</sub>), 4.28 (2H, s, C<sub>2</sub>-H), 5.22 (1H, s, C<sub>6</sub>-H), 6.98 (1H, s, CHPh<sub>2</sub>), 7.1-8.1 (17H, m, C<sub>6</sub>H<sub>5</sub>, NH, C<sub>3</sub>-OH)] in almost quantitative yield. It may be noteworthy that this compound was reduced with diborane giving in good yield a 1-oxacephem compound which proved to be identical with 16 obtained from 5 via 12. This result indicates that diborane reduction occurred from the  $\beta$  face, irrespective of the substituent at C<sub>7</sub>.

With the common intermediate 18 in hand, synthesis of the representative 7 $\alpha$ -methoxylated 3'-norcephems proceeded smoothly an analogous way to that of 7 $\alpha$ -unsubstituted analogs. Compound 18 was converted on treatment with diazomethane into 3-methoxy-3'-nor-1-oxacephem 21 [IR (CHCl<sub>3</sub>) 3425, 1780, 1725, 1682, 1625 cm<sup>-1</sup>; NMR (CDCl<sub>3</sub>)  $\delta$  3.57 (3H, s, C<sub>7</sub>-OCH<sub>3</sub>), 3.61 (3H, s, C<sub>3</sub>-OCH<sub>3</sub>), 4.33 (2H, s, C<sub>2</sub>-H), 5.18 (1H, s, C<sub>6</sub>-H), 6.88 (1H, s, CHPh<sub>2</sub>), 7.2-8.1 (16H, m, C<sub>6</sub>H<sub>5</sub>, NH)], with triphenylphosphine-chlorine complex in the presence of triethylamine into 3-chloro-3'-nor-1-oxacephem 22 [IR (CHCl<sub>3</sub>) 3430, 1792, 1735, 1688 cm<sup>-1</sup>; NMR (CDCl<sub>3</sub>)  $\delta$  3.55 (3H, s, C<sub>7</sub>-OCH<sub>3</sub>), 4.33 (2H, s, C<sub>2</sub>-H), 5.25 (1H, s, C<sub>6</sub>-H), 6.83 (1H, s, CHPh<sub>2</sub>), 7.2-8.1 (16H, m, C<sub>6</sub>H<sub>5</sub>, NH)], and with mesylchloride and pyridine into 3-mesyloxy-3'-nor-1-oxacephem 23 [NMR (CDCl<sub>3</sub>)  $\delta$  2.97 (3H, s, SO<sub>2</sub>CH<sub>3</sub>), 3.58 (3H, s, C<sub>7</sub>-OCH<sub>3</sub>), 4.52 (2H, s, C<sub>2</sub>-H), 5.22 (1H, s, C<sub>6</sub>-H), 6.90 (1H, s, NH), 6.97 (1H, s, CHPh<sub>2</sub>), 7.2-7.9 (15H, m, C<sub>6</sub>H<sub>5</sub>)] each in good yield. The latter two compounds, 22 and 23, were further reduced with zinc and acetic acid to give 3-unsubstituted analog 17 smoothly. This transformation provided a better route to 17 in comparison with that described above. Finally the side chain cleavage by a modification of the phosphorus pentachloride method<sup>10</sup> converted 17, 22, and 21 smoothly into 3'-nor-methoxyamines 4a [IR (CHCl<sub>3</sub>) 3410, 3330, 1790, 1732 cm<sup>-1</sup>; NMR (CDCl<sub>3</sub>)  $\delta$  2.21 (2H, br s, NH<sub>2</sub>), 3.45 (3H, s, C<sub>7</sub>-OCH<sub>3</sub>), 4.40 (2H, d, J = 3 Hz, C<sub>2</sub>-H), 4.75 (1H, s, C<sub>6</sub>-H), 6.40 (1H, t, J = 3 Hz, C<sub>3</sub>-H), 6.96 (1H, s, CHPh<sub>2</sub>), 7.2-7.7 (10H, m, C<sub>6</sub>H<sub>5</sub>)], 4b [IR (CHCl<sub>3</sub>) 3420, 3340, 1790, 1732 cm<sup>-1</sup>; NMR (CDCl<sub>3</sub>)  $\delta$  2.15 (2H, br s, NH<sub>2</sub>), 3.50 (3H, s, C<sub>7</sub>-OCH<sub>3</sub>), 4.40 (2H, s, C<sub>2</sub>-H),

Scheme 4



4.91 (1H, s,  $\text{C}_6\text{-H}$ ), 7.00 (1H, s,  $\text{CHPh}_2$ ), 7.2-7.7 (10H, m,  $\text{C}_6\text{H}_5$ ), and  $\text{4c}$  [IR ( $\text{CHCl}_3$ ) 3410, 1785, 1723  $\text{cm}^{-1}$ ; NMR ( $\text{CDCl}_3$ )  $\delta$  2.50 (2H, br s,  $\text{NH}_2$ ), 3.47 (3H, s,  $\text{C}_7\text{-OCH}_3$ ), 3.70 (3H, s,  $\text{C}_3\text{-OCH}_3$ ), 4.47 (2H, s,  $\text{C}_2\text{-H}$ ), 4.86 (1H, s,  $\text{C}_6\text{-H}$ ), 6.95 (1H, s,  $\text{CHPh}_2$ ), 7.2-7.6 (10H, m,  $\text{C}_6\text{H}_5$ )].

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