A NEW METHOD FOR THE SYNTHESIS OF 7x-METHOXYCEPHALOSPORINS

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 7β -(2-Benzenesulfinyl-1-propenyl)aminocephalosporin ester(1), which was obtained by the condensation of amino ester(2) with the aldehyde(6), was treated with NBS and sodium borate in MeOH successively to yield 7α -methoxycephalosporin(3) in good yield via intermediates (7) and (8). Removal of the side chain of the 7β -amino group of (3) was achieved by the successive treatment with PCl₅and Girard T to give the 7α -methoxylated amino ester(4) via intermediate (9), which was converted to 7β -acylamino compound(5).

$$R^{1}NH$$
 $R^{2}S$

STet

COOCHPh

(1) ~ (5)

(1)
$$R^1 = \sum_{H_3C}^{PhSO} C = C < H$$
, $R^2 = H$

(2)
$$R^1 = R^2 = H$$

(3)
$$R^1 = \sum_{H_3^C}^{PhSO} C = CH - R^2 = OCH_3$$

(4)
$$R^1 = H$$
, $R^2 = OCH_3$

(5)
$$R^1 = BrCH_2CO - , R^2 = OCH_3$$

$$(1) \xrightarrow{\text{NBS}} \left(\begin{array}{c} \text{PhSO} & \text{H} \\ \text{Br-C-CH=N} & \\ \text{CH}_{3} & \text{O} & \text{N} \end{array} \right) \xrightarrow{\text{PhSO}} C = CH - N \xrightarrow{1}$$

$$(3)$$

$$(3) \xrightarrow{\text{PCl}_{5}} \left(\begin{array}{c} \text{PhS} & \text{CH}_{30} \\ \text{cl-c-cH=N} \\ \text{CH}_{3} & \text{o} \end{array}\right) \xrightarrow{\text{Girard T}} (4)$$