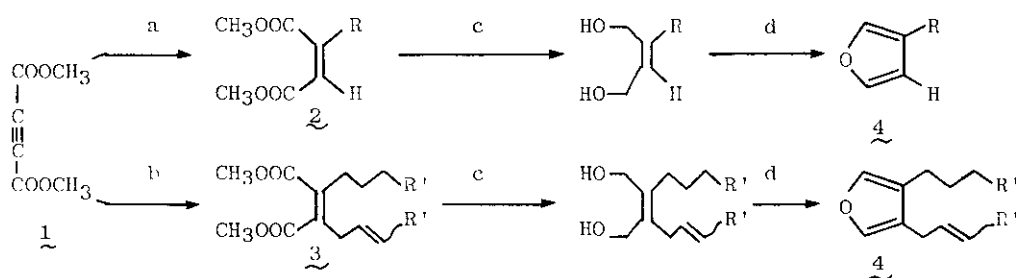


A NEW SYNTHETIC METHOD OF  $\beta$ -SUBSTITUTED FURANS

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New synthetic method of  $\beta$ -substituted furans employing dimethyl acetylene-dicarboxylate (DMAD) as a furan equivalent is presented.  $\beta$ -Substituents of furan skeletons are introduced at the first step by the stereoselective syn addition of organometallic species to DMAD(1). Stereoselective monoalkylation of 1 was achieved by means of the dimethyl sulfide complexes of fairly wide range of alkyl, vinyl, or allylcopper reagents in THF at  $-78^\circ$  to give corresponding 2-substituted maleates, 2, in 71-90% yields. Two molecules of 1-alkenes were found to induce regio- and stereoselective syn addition to DMAD in the presence of the particular Pd(0) catalyst at  $40^\circ$  to yield 2-(2-alkenyl)-3-alkylmaleates, 3;  $R'=C_2H_5$ (76%),  $R'=n-C_3H_7$ (68%),  $R'=n-C_4H_9$ (83%), and  $R'=n-C_5H_{11}$ (75%).



- a. 1.  $RCu(Me_2S) \cdot MgBr_2$ ,  $-78^\circ$ , THF. 2. aq.  $NH_4Cl$ ,  $-78^\circ$ , then room temp.  
 b.  $R'-CH_2-CH=CH_2$  and catalytic amount of  $Pd(\text{maleic anhydride})_2$  (norbornene) in  $CHCl_3$  at  $40^\circ$ , DMAD was added slowly.  
 c.  $LiAl(n-Bu)(i-Bu)(H)$ ,  $0^\circ$ , toluene. d. PCC or  $MnO_2$ , room temp,  $CH_2Cl_2$

2-Substituted or 2,3-disubstituted maleic acid esters, 2 and 3, could be transformed to corresponding 3-mono- or 3,4-disubstituted furans, 4, in two steps, reduction with  $LiAl(n-Bu)(i-Bu)_2(H)$  at  $0^\circ$  to 1,4-butenediols(86-95%), followed by their oxidation with pyridinium chlorochromate(PCC) or manganese dioxide in dichloromethane at room temperature to 4 in 79-91% yields.