

HIGHLY EFFICIENT SYNTHESIS OF  $\gamma$ -LACTONES WITH TITANIUM HOMOENOLATES

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The reaction of  $\text{TiCl}_4$  with the cyclopropane 1 gives the trichlorotitanium homoenolate of alkyl propionate (2) in high yield. This titanium alkyl reacts with aldehydes to give  $\gamma$ -hydroxyesters or  $\gamma$ -chloroesters depending both on the reaction conditions and on the substrate. More nucleophilic dichloromonoalkoxy-titanium homoenolate (3) is available by the reaction of 1 with 0.5--0.7 equiv of  $\text{Ti}(\text{OR})_4$ . This homoenolate reacts smoothly with aldehydes and ketones to give  $\gamma$ -lactones. The yield ranges from 80--95% with common aliphatic and aromatic aldehydes and ketones. The new homoenolate species with  $\text{RO} = \text{tert-butoxy}$  is more reactive than the one with  $\text{RO} = \text{isopropoxy}$ . The titanium homoenolates show high equatorial selectivity (84--88%) in the reaction with substituted cyclohexanones. The selectivity is much higher than that of the related dilithium propionic acid homoenolate and comparable to the common titanium alkyl reagents. The reaction of 2 or 3 with  $\alpha$ -substituted aldehydes gives  $\gamma$ -hydroxyester or  $\gamma$ -lactones resulting from a Cram-type transition state as a major product with over 80% selectivity. A synthetic scheme to obtain an anti-Cram compound has been devised.

