

A CHIRAL SYNTHESIS OF THE KEY INTERMEDIATE OF 1 $\beta$ -METHYLCARBAPENEM ANTIBIOTIC<sup>#</sup>

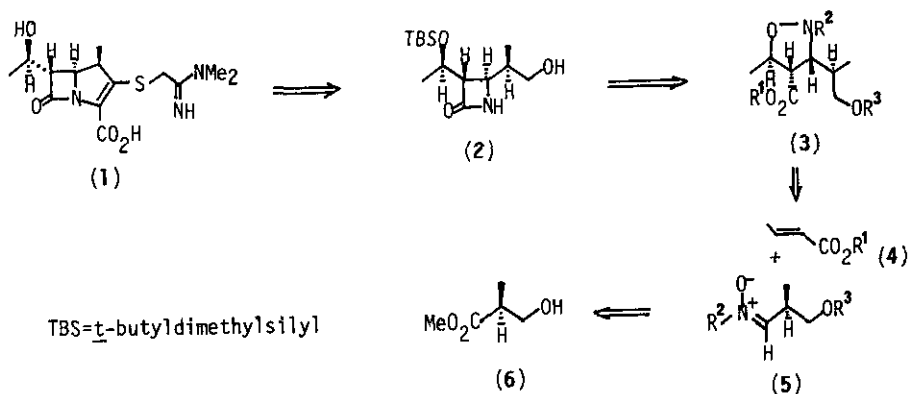
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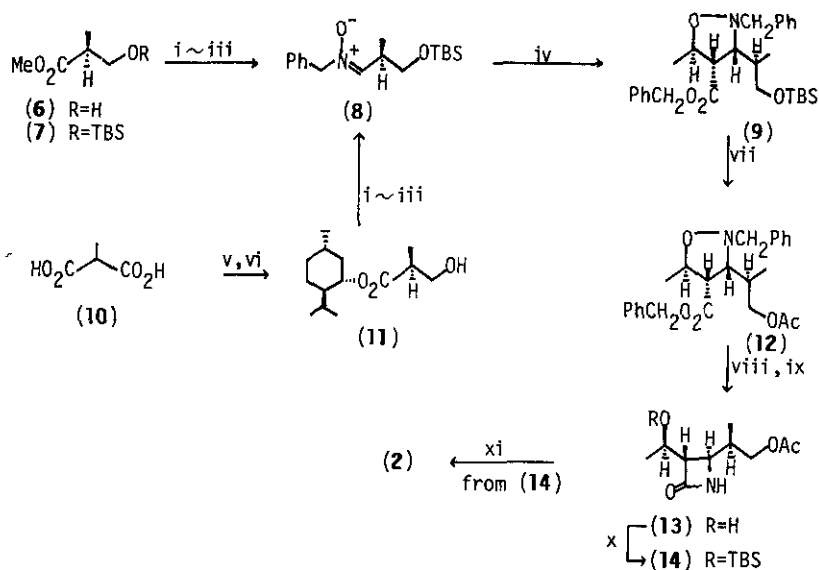
**Abstract** — The synthetic intermediate, (-)-(3*S*,4*R*)-3-[(1*R*)-1-*t*-butyldimethylsilyloxyethyl]-4-[(1*R*)-1-hydroxymethylethyl]azetidin-2-one (2), of 1 $\beta$ -methylcarbapenem antibiotic was synthesized from (*S*)-methyl 3-hydroxy-2-methylpropionate through the intermolecular nitron 1,3-dipolar cycloaddition.

Thienamycin and related naturally occurring carbapenems possess potent broad-spectrum antibacterial property<sup>1</sup> but they suffer serious disadvantages that they are chemically unstable and readily metabolized by renal dehydropeptidase-I (DHP-I). Recently Merck researchers found that introduction of the  $\beta$ -methyl substituent at the C-1 position of nucleus resulted in an extraordinary increase of stability; 1 $\beta$ -methylcarbapenem such as (1) showed excellent antibiotic activity.<sup>2</sup> Therefore the key intermediate having four contiguous chiral centers is the focus of current synthetic attention.<sup>3</sup> We planned the synthesis of the chiral intermediate (2)<sup>3i</sup> from the isoxazolidine derivative (3), which could be prepared by the 1,3-dipolar cycloaddition between crotonate (4) and the nitron (5) derived from (*S*)-methyl 3-hydroxy-2-methylpropionate (6) and wish to communicate the result.<sup>4</sup>



Scheme 1

After protection of the commercially available ester (6) with *t*-butyldimethylsilyl group (98 % yield), the ester (7) was reduced with diisobutylaluminum hydride in a mixture of dichloromethane and 1,2-dimethoxyethane at -78°C. The resulting aldehyde was condensed with N-benzylhydroxylamine to give the nitron (8), which was subsequently heated in the presence of benzyl crotonate for 10 h in refluxing benzene producing the stereoisomeric mixture of isoxazolidines. One major isomer, (9)<sup>†</sup>, [ $\alpha$ ]<sub>D</sub><sup>26</sup>+13.23° (c=1.74, CHCl<sub>3</sub>), was purified by careful hplc separation and the stereochemistry of (9), obtained in 23 % overall yield from (7), was determined by the transformation into the known intermediate (2). The same isoxazolidine (9) was also prepared from methylmalonic acid (10) as follows.<sup>5</sup> Condensation of (10) with d-menthol followed by chlorination of the resulting half ester and reduction with tetra-*n*-butylammonium borohydride in dichloromethane at -78°C afforded the separable mixture of two epimeric alcohols (11 and its epimer) in 60 % overall yield in the ratio of about 3:2. The major product (11) was converted into the isoxazolidine (9), [ $\alpha$ ]<sub>D</sub><sup>24</sup>+12.5° (c=0.08, CHCl<sub>3</sub>), according to the same procedures as above.



Reagents and conditions: i, *t*BuMe<sub>2</sub>SiCl, Et<sub>3</sub>N, DMAP; ii, DIBAL, CH<sub>2</sub>Cl<sub>2</sub>, DME, -78°C; iii, PhCH<sub>2</sub>NHOH, 20°C; iv, MeCH=CHCO<sub>2</sub>CH<sub>2</sub>Ph, benzene, reflux; v, d-menthol, DCC, DMAP; vi, (COCl)<sub>2</sub> then <sup>n</sup>Bu<sub>4</sub>NBH<sub>4</sub>, CH<sub>2</sub>Cl<sub>2</sub>, -78°C; vii, Ac<sub>2</sub>O, Et<sub>3</sub>N, DMAP, <sup>n</sup>Bu<sub>4</sub>NF, THF; viii, H<sub>2</sub> (5~6atm), 10% Pd-C; ix, DCC, MeCN, 60°C; x, *t*BuMe<sub>2</sub>SiCl, imidazole, DMF; xi, MeONa, MeOH.

Scheme 2

Exchange of the *t*-butyldimethylsilyl group of (9) with acetoxy group was carried out by the action of acetic anhydride, triethylamine, 4-dimethylaminopyridine and tetrabutylammonium fluoride in tetrahydrofuran at room temperature. The acetate (12)<sup>†</sup>, [α]<sub>D</sub><sup>26</sup>+31.35° (c=1.90, CHCl<sub>3</sub>), obtained in 77 % yield (84 % yield based on the consumed starting material), was hydrogenated in the presence of 10 % palladium on activated carbon under hydrogen (5 ~ 6 atm) and the resulting amino acid was sequentially treated with dicyclohexylcarbodiimide in acetonitrile at 60°C for 5 h to provide the β-lactam (13)<sup>†</sup>, [α]<sub>D</sub><sup>25</sup>-7.55° (c=0.27, CHCl<sub>3</sub>), in 63% overall yield. Protection of (13) using *t*-butyldimethylsilyl chloride and imidazole in dimethylformamide gave quantitatively the ether (14)<sup>†</sup>, [α]<sub>D</sub><sup>24</sup>-22.37° (c=0.52, CHCl<sub>3</sub>). Reaction of the acetate (14) with sodium methoxide provided in 77 % yield the primary carbinol (2), mp 89.5-90.5°C, [α]<sub>D</sub><sup>24</sup>-21.1° (c=0.12, CHCl<sub>3</sub>) [lit.,<sup>3i</sup> mp 90-91°C, [α]<sub>D</sub><sup>20</sup>-21.7° (c=0.46, CHCl<sub>3</sub>)], whose spectral data were consistent with those of the authentic compound,<sup>3i</sup> correlated to 1β-methylcarbapenem (1).<sup>1,3i</sup>

## ACKNOWLEDGMENT

This work was supported in part by a Grant in Aid for Scientific Research on Priority Area, Advanced Molecular Conversion from the Ministry of Education, Science and Culture of Japan. We are grateful to Dr. S. Terashima and Dr. T. Kawabata of Sagami Chemical Research Center for generous gift of the spectral data.

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- † Ir(CHCl<sub>3</sub>) and nmr(CDCl<sub>3</sub>) data: (9) ir, 1722 cm<sup>-1</sup> (C=O); nmr(90 MHz), δ 0.90(9H, s, <sup>t</sup>Bu), 0.97(3H, d, J 8.0 Hz, Me), 1.40(3H, d, J 7.0 Hz, Me), and 5.22(2H, s, CH<sub>2</sub>Ph); (12) ir, 1730 cm<sup>-1</sup> (C=O); nmr(500 MHz), δ 0.95(3H, d, J 8.0 Hz, Me), 1.42(3H, d, J 7.5 Hz, Me), 1.78(3H, s, OAc) and 5.15 and 5.19 (each 1H, each d, each J 14 Hz, CH<sub>2</sub>Ph); (13) ir, 3425(NH) and 1760 ~ 1722 cm<sup>-1</sup> (C=O); nmr (500 MHz), δ 1.03(3H, d, J 8.0 Hz, Me), 1.32(3H, d, J 8.0 Hz, Me), 2.08(3H, s, OAc), 2.98(1H, ddd, J 0.3, 2.5 and 8.0 Hz, C<sub>3</sub>-H), 3.57(1H, dd, J 2.5 and 9.0 Hz, C<sub>4</sub>-H), and 5.97(1H, br s, NH); (14) ir, 3420(NH) and 1760 ~ 1730 cm<sup>-1</sup> (C=O); nmr(500 MHz), δ 0.09(6H, s, SiMe<sub>2</sub>), 0.88(9H, s, <sup>t</sup>Bu), 1.02(3H, d, J 8.0 Hz, Me), 1.23(3H, d, J 8.0 Hz, Me), 2.07(3H, s, OAc), 2.92(1H, ddd, J 0.7, 2.5 and 7.5 Hz, C<sub>3</sub>-H), 3.62(1H, dd, J 2.5 and 8.5 Hz, C<sub>4</sub>-H), 4.18(1H, quintet, J 7.5 Hz, >CHOTBS), and 5.83(1H, br s, NH).

Received, 5th October, 1987