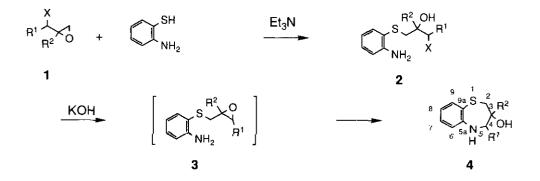
SYNTHESIS OF 3-HYDROXY-2,3,4,5-TETRAHYDRO-1,5-BENZOTHIAZEPINES[†]

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Abstract - New general synthetic methods of benzothiazepine derivatives were studied. Treatment of 2-(1-haloalkyl)oxiranes (1) with 2aminothiophenol in the presence of a base provides a variety of benzothiazepine derivatives (4) in excellent yields. The reaction is assumed to proceed through cyclization of an oxirane intermediate (3).

In contrast to the synthesis of 1,5-benzothiazepine-4-one skeleton,¹⁻³ which has been actively explored as biologically active compounds,⁴ relatively little attention has been given thus far to general synthetic methods of 1,5-benzothiazepine ring system.⁵ We now wish to report that the reaction of 2-aminothiophenol with various 2-(1-haloalkyl)oxiranes (1)⁶ provides *cis* and *trans* isomers of 1,5-benzothiazepines (4). The stereochemical outcome of these reactions depends on the configuration of the starting 1.



In our first attempt we carried the above reaction in the presence of KOH. As the typical example, the reaction of epichlorohydrine (**1a**) with 1 equivalent of 2-aminothiophenol and KOH in MeOH gave **4a** only 42 % yield together with oily by-products. Treatment of **1a** with triethylamine afforded the precursor (**2**) as a pale yellow oil in 98 % yield. Subsequent treatment of the precursor (**2**) with KOH gave **4a** in 90 % yield. The synthetic utility of this reaction was further exemplified by one-pot procedure. Thus, the oxiranes (**1**) were derived at first to the precursors (**2**) with 2-aminothiophenol using triethylamine. Then, KOH was added to a stirred reaction mixture at room temperature. The cyclization of the precursors (**2**) were completed in a few hours. Some of the results are listed in Table 1.⁷ Alkyl or aryl substituents can be introduced at positions 3 (R¹) and 4 (R²) by properly choosing starting 2-(1-haloalkyl)oxiranes (**1**).

Substrate				Product			
	Config.	- R ¹	R ²	x		Config.	Yield/%a)
1 a	-	Н	H	CI	4 a	-	90
1 b	-	н	н	Br	4 a	-	87
1 C	-	н	Me	Br	4 b	-	72
1 d	syn	Me	н	Br	4c	cis	87
1 e	syn	Pr	Н	Br	4 d	cis	78
1f	anti	Pr	Н	Br	4 e	trans	59
1 g	syn	Ph	н	Br	4f	cis	63
1 h	anti	Ph	н	Br	4 g	trans	51
1i	syn	Ph	Me	Br	4 h	cis	85

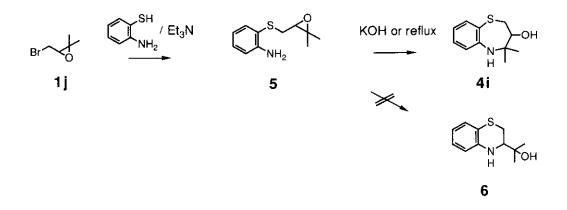
Table 1. Synthesis of benzothiazepines

a) Yields of pure isolated products.

On the basis of elemental analysis, ir, nmr, and mass spectral data, compounds (4a-4h) were confirmed to be benzothiazepine derivatives. Shift correlation by long-range chemical shift correlation spectrum ("LR-HETCOR") of 4 shows couplings of the carbons at positions 5a and 9a with the protons at positions 4 and 2, respectively. Compounds (4c-4h) were obtained in

621

diastereomerically pure form. The stereochemistry at C-4 and C-3 was confirmed by analysis of NOESY spectrum and vicinal coupling constants. For example, the NOESY spectrum of cis isomers showed the nOe between 3-R² (H or Me) and 4-H, but no nOe for trans isomers. Further, the large difference in the $J_{3,4}$ are observed. The *cis* isomers showed $J_{3,4} = 0 \sim 0.9$ Hz and the *trans* isomers showed $J_{3,4} = 8.7 \sim 9.0$ Hz. It is noteworthy that the reaction proceeded stereospecific manner, (i.e., syn 1 give cis 4 and anti 1 give trans 4). These results strongly suggest the reaction proceeded via the oxirane intermediates (3). While we were not able to observe the intermediates (3) during the preparation of 4, an analogous intermediate (5) was obtained upon reaction of 3,3dimethyl-2-bromomethyloxirane (1) with aminothiophenol in the presence of triethylamine, in which the initial nucleophilic substitution was occurred at the bromomethyl group. Moreover, when 1 was stirred with KOH in MeOH at room temperature or reflux in toluene without bases, benzothiazepine (4i) was obtained in 62 or 72 % yield, respectively. In the former cyclization conditions, it took 4 days⁸ for completion of the reaction. This may be caused by steric hindrance around the oxirane ring of 5 owing to its dimethyl group. In this reaction, we anticipated that formation of exo-6 cyclization porduct (6). While, the ¹H nmr spectrum of the product exhibits large coupling constant of 12.3 Hz for the OH and the methin proton, indicates that the product is not 6, but 4i.



In conclusion, the general synthesis of 1,5-benzothiazepine has been established with good yields in one-pot procedure.

REFERENCES AND NOTES

- **†** Dedicated to Professor Edward C. Taylor on the occasion of his 70 th birthday.
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- 2-(1-Haloalkyl)oxiranes (1c-i) were prepared according to the literature.
 1c: E. P. Adams, F. P. Doyle, D. L.Hatt, D. O. Holland, W. H. Hunter, K. R. L. Mansford, J. H. C. Nayler, and A. Queen, *J. Chem. Soc.*, 1960, 2649; 1d: H. Tucker, *J. Org. Chem.*, 1979, 44, 2943; 1e And 1f were obtained from *trans-* and *cis-*2-hexenyl alcohol by an analogous method of 1d; 1g-i: M. Yoshida, T. Hide, M. Ohshima, H. Sasaki, and T. Toda, *Heterocycles*, 1992, 33, 507; 1j: S. Winstein and L. Goodman, *J. Am. Chem. Soc.*, 1954, 76, 4373.
- Spectral and analytical data of representative product are as follows: *cis*-3-Hydroxy-4-methyl-2,3,4,5-tetrahydro-1,5-benzothiazepine (4b). mp 90-91
 °C. ¹H Nmr (CDCl₃) δ 1.37 (3H, d, *J*=6.9 Hz), 2.77 (1H, dd, *J*=14.4, 1.8 Hz), 2.93 (1H, dd, *J*=14.4, 5.4 Hz), 2.98 (1H, qt, *J*=6.9, 0.6 Hz), 3.06 (1H, br s), 3.53 (1H, d, *J*=12.0 Hz), 3.81(1H, m), 6.86 (1H, td, *J*=7.5, 1.2 Hz), 6.89 (1H, td, *J*=7.5, 1.2 Hz), 7.13 (1H, td, *J*=7.5, 1.2 Hz), 7.46 (1H, dd, *J*=7.5, 1.2 Hz). ¹³C Nmr (CDCl₃) δ 20.68, 39.73, 57.41, 69.38, 121.10, 122.30, 126.76, 128.42, 133.01, 151.04. Ir (KBr) 3460, 3320, 1580, 1470 cm⁻¹. Ms m/z (rel. intensity) : 195 (M⁺, 57.3), 151 (41.1), 136 (100). Anal. Calcd for C10H13NOS : C, 61.50; H, 6.71; N, 7.17. Found : C, 61.39; H, 7.00; N, 7.00.
- 8 In the first series of experiments, the cyclization reactions were completed within a few hours, but 4d took 24 h owing to the steric hindrance of the propyl group. In the case of 4i, it took longer reaction period.

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