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# **Reaction of Active Nickel with PF<sub>3</sub>, H<sub>3</sub>BCO, H<sub>3</sub>BPF<sub>3</sub>, PH<sub>3</sub>, and PF<sub>2</sub>H. Preparation of** Complexes of the Form  $M(L)<sub>4</sub>$  and Other Processes

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*Received October 4, 1978* 

Gaseous PF<sub>3</sub>, initially at 2-atm pressure and 25 °C, will react with sulfide-activated nickel in 46 h to convert 62% of the original  $PF_3$  to  $Ni(PF_3)_4$ . Gaseous H<sub>3</sub>BCO will react with sulfide-activated nickel to give Ni(CO)<sub>4</sub> and  $B_2H_6$  with 87% conversion of H<sub>3</sub>BCO under similar conditions. Gaseous F<sub>3</sub>PBH<sub>3</sub> (initially at a pressure of 2 atm) will react at 50 °C over 46 h to convert 98% of the original  $F_3PBH_3$  to Ni(PF<sub>3</sub>)<sub>4</sub> and  $B_2H_6$ . When PH<sub>3</sub> was allowed to react with this extremely reactive sulfide-activated nickel,  $H_2$  and unreacted PH<sub>3</sub> were recovered but *no*  $Ni(PH_3)_4$  was ever found. Similarly the reaction of PF<sub>2</sub>H with sulfide-activated nickel gave *no* tetrakis ligand complex. Rather, only PF<sub>3</sub>H<sub>2</sub>, PF<sub>3</sub>, and unreacted  $PF<sub>2</sub>H$  were recovered as volatiles. The foregoing observations are interpreted in mechanistic terms involving gas adsorption and hydride and fluoride transfer to the metal. It is postulated that the fluoride coating is removable in the presence of hydrogenic species such as  $PF_2H$ , or  $H_3BPF_3$ , but is not easily removable when H is not present as in the case of pure PF<sub>3</sub>. Reactions of Ni with PF<sub>3</sub> are believed to be inhibited by a nickel fluoride coating. It is suggested that  $B_2H_6$  should promote the formation of  $PF_3$  complexes from  $PF_3$  and active metals.

The molecules of the fluorophosphine series  $PF_3$ ,  $PF_2H$ , PFH<sub>2</sub>, PH<sub>3</sub> display interesting stability trends. The second member of the series,  $PF<sub>2</sub>H$ , known since 1965,<sup>1</sup> is prepared with considerable difficulty while the third member,  $\overline{PFH}_{2}$ , is still unknown.<sup>2</sup> Base properties of the known members of the series also present some anomalies. For example,  $PF<sub>3</sub>$  is fundamentally a  $\pi$  acid, forming stable complexes with transition-metal atoms and their ions.<sup>3-5</sup> The  $PF_3$  complex with BH<sub>3</sub> is of very limited stability<sup>6</sup> while no purely  $\sigma$  complex such as that formed with  $H^+$  is known. In contrast,  $PH_3$  is fundamentally a  $\sigma$  base, forming a stable complex with  $PH_4^+$ . The  $BH<sub>3</sub>$  complex is roughly comparable in stability to that of  $F_3P\ddot{B}H_3^{7,8}$  while no complexes such as  $Ni(PH_3)_4$  are known. Timms<sup>9</sup> tried to make  $Ni(PH_3)_x$  molecules by the metal-atom technique but obtained only  $H_2$  and undefined solids. He<sup>9</sup> did prepare the mixed complex  $Ni(PF_3)_3PH_3$  as a stable compound but  $Ni(\text{PF}_3)_2(\text{PH}_3)_2$  decomposed at room temperature. Another mixed  $PH_3$  complex  $Cr(CO)_3(PH_3)_3$  has also been reported.<sup>10</sup>

If  $PF_2H$  were to follow smoothly in the series, its  $BH_3$ complex should have a stability comparable to that of  $PF_3$  and to that of  $PH_3$ . In actual fact  $PF_2H$  forms an unusually stable complex with both  $BH_3$  and  $B_4H_8^{7,8}$  Thus  $PF_2H$  will displace  $PF_3$  or  $PH_3$  quantitatively from  $F_3PBH_3$  or  $H_3PBH_3$ . The reactions of  $PF<sub>2</sub>H$  with protons and with metal atoms remain largely unexplored. Rudolph found some evidence for the relatively unstable cation  $PF_2H_2^+$  and some evidence for  $Ni(PF<sub>2</sub>H)(CO)<sub>3</sub>$ , but he was unable to prepare  $Ni(PF<sub>2</sub>H)<sub>4</sub>$  by displacement methods. This paper is concerned with the reactions of active nickel with  $PF_3$ ,  $PF_2H$ ,  $PH_3$ ,  $F_3PBH_3$ , and OCBH,. For purposes of comparison the reactions of nickel with CO were examined. The studies were intended to define more precisely the strength of  $PF_2H$  as a  $\pi$ -acid ligand. In particular we wanted to know whether  $PF<sub>2</sub>H$  had anomalously high base strength toward nickel atoms or whether its unusual base strength was limited only to borane acids.

Reactions of CO, PF<sub>3</sub>, H<sub>3</sub>BCO, and H<sub>3</sub>BPF<sub>3</sub> with Bulk **Nickel.** Although CO reacts readily with active nickel powder at 1 atm of CO pressure and 25 °C, the reaction of  $PF_3$  under comparable conditions is slow and incomplete.<sup>12</sup> Kruck<sup>13</sup> noted that under extreme conditions (pressure 70 atm,  $T > 100$  °C) nickel powder could be converted quantitatively to  $Ni(\text{PF}_3)_4$ , but he wrote, "(this) is a further example of the rare direct formation of a nickel(0) complex from metallic nickel and a compound of trivalent phosphorus". Street and Burg<sup>14</sup> using relatively mild conditions and nickel obtained from the pyrolysis of  $Ni(CO)<sub>4</sub>$  obtained only very small yields of  $Ni(PF<sub>3</sub>)<sub>4</sub>$ . Nixon and Sexton<sup>15</sup> were able to get about 38% of the  $PF_3$ in glass tubes (unspecified pressure) to react with active nickel powder at 60 "C. Clearly direct reaction is not usually an effective route for the synthesis of  $M(PF_3)_x$  complexes. For purposes of this study it was essential to prepare nickel of unusual activity.

In general, active nickel is produced by the thermal decomposition of nickel oxalate or formate under vacuum.<sup>12,15</sup> In 1946 Gilliland and Blanchard'6b reported that the activity of such nickel toward CO can be improved by using sulfide activators. In 1963 Heinicke and Harenz<sup>16a</sup> reapplied this

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#### Reactions of Sulfide-Activated Nickel

**Table I.** Reaction of Sulfide-Activated Nickel with CO,  $PF_3$ , H<sub>3</sub>BCO, and H<sub>3</sub>BPF<sub>3</sub>





*a* Initial pressure about **2** atm throughout. Within the limits of experimental error, all PF<sub>3</sub> not used in making Ni(PF<sub>3</sub>)<sub>4</sub> was recovered. <sup>c</sup> Yield of run 1 based on amount of Ni added; CO was in excess. Yields of runs **2-4** based on PF, added; Ni was in excess. All temperatures were **25** "C except **for** run **5** where the temperature was **45** "C and **run** *6* where it was **50** "C. Initial pressures were around 2 atm.  $e_{\rm B_2H_6}$  recovered in each case essentially quantitative for amount  $H$ ,  $BX$  used.

observation to improve the activity of nickel toward CO. They also found that mechanical working of the nickel was useful. By using sulfide activation techniques in this study we have generated nickel which is more reactive toward  $PF_3$  than any nickel previously used, but it is significant that the reactivity of such nickel toward  $PF_3$  is always very dramatically lower than its activity toward CO.

In our studies sulfide-activated nickel reacted essentially quantitatively with CO (pressure 2-1 atm) in a sealed tube at 25 °C in less than 30 min. By way of contrast, the same nickel reacted with  $PF_3$  under comparable conditions to give a 62% yield of  $Ni(PF_1)_4$  over a 46-h period. After 46 h excess nickel remained in the tube (Table I).

The complexes  $H_3BCO$  and  $H_3BPF_3$  also react with sulfide-activated nickel under conditions comparable to those used for CO and  $PF_3$ . The complex  $H_3BCO$  reacts much more slowly and less completely than does pure CO. After 46 h (vs. 30 min for pure CO) an 87% yield of  $Ni(CO)<sub>4</sub>$  was obtained (based on  $H_3BCO$  charged). The equation is

$$
Ni(s) + 4H_3BCO(g) \xrightarrow[2]{46 h}^{25 eC} Ni(CO)_4(l) + 2B_2H_6(g)
$$
  

$$
P_{init}^{2 atm}
$$

Although  $H_3BCO$  was less effective than  $CO$  in generating

**Table II.** Reaction of Activated Nickel with PF<sub>3</sub> and PF<sub>2</sub>H



*a* At pressures of **2** atm at **25** "C. In each case a solid yellow residue remained in the tube.

 $Ni(CO)<sub>4</sub>, H<sub>3</sub>BPF<sub>3</sub>$  was more effective than PF<sub>3</sub> in forming  $Ni(\text{PF}_3)_4$ . After 46 h at 50 °C 98% of the original  $H_3BPF_3$ was converted to  $Ni(PF_3)_4$  and  $B_2H_6$  (yield essentially quantitative). The original  $H_3$ BPF<sub>3</sub> pressure was 2 atm. Data are summarized in Table IB.

Nickel which had not been sulfide activated gave no reaction with  $H_3BCO$  or  $H_3BPF_3$  even with initial pressures of 10 atm. Since the activity of the sulfide-activated nickel was very high, it seemed appropriate to check its reactions with  $PH_3$  and  $PF<sub>2</sub>H$ .

**Reaction of PFzH and PH, with Sulfide-Activated Bulk Nickel. Reaction with**  $PH_3$ **.** Data for the reaction of  $PH_3$  and sulfide-activated nickel are shown in Table IIA. No evidence for  $Ni(PH<sub>3</sub>)<sub>4</sub>$  was ever obtained. Products were a solid residue and  $H_2$  gas. The results are comparable to those found by Timms9 in his cocondensation experiments. The observations suggest formation of a complex followed by its decomposition to give  $H_2$  and a solid.

**Reaction with**  $PF_2H$ **.** Data for the reactions of  $PF_2H$  are shown in Table IIB. The results were rather surprising. No evidence for  $Ni(PF<sub>2</sub>H)<sub>4</sub>$  was ever obtained, but both  $PF<sub>3</sub>H<sub>2</sub>$ and  $PF_3$  were isolated in low yield, suggesting that some unstable metal adducts might have formed. When excess  $PF<sub>2</sub>H$  was allowed to react with  $Ni(PF<sub>3</sub>)<sub>4</sub>$  in an attempted displacement reaction, yellow solids,  $PF_3$ , and  $PF_3H_2$  were again identified as products.

#### **Discussion**

Bulk nickel of very high reactivity has been generated. Such nickel reacted quantitatively with CO at  $25^{\circ}$ C and pressures near 1 atm in less than 30 min. Under comparable conditions, and in a separate experiment, only 32% of the  $PF_3$  present in the sealed reaction tube was converted to  $Ni(PF_3)_4$  after 17 h. With  $PH_3$  under comparable conditions, 20-25% of the original PH<sub>3</sub> was destroyed after 17 h, but no  $Ni(PH<sub>3</sub>)<sub>4</sub>$  was ever found. The data suggest that a  $Ni(PH<sub>3</sub>)<sub>n</sub>$  complex was formed only slightly less rapidly than was the  $PF_3$  complex but that it decomposed at room temperature to give  $H_2$  and other products. The transfer of a  $PH_3$  hydrogen to a nickel surface would seem to be one of the more probable early steps in the process.



Since  $1.0-1.28$  H<sub>2</sub> molecules were released for each PH<sub>3</sub> molecule consumed, the black solid would appear to be a  $Ni(PH<sub>r</sub>)<sub>v</sub>$  residue.

In the case of  $PF<sub>2</sub>H$ , 48% of the original ligand was destroyed by nickel in 18 h at 25 °C, but no  $Ni(PF<sub>3</sub>H)<sub>4</sub>$  was formed. These data suggest that PF2H reacted *more* rapidly with the active nickel surface than did  $PF_3$  but that the resulting compound decomposed soon after it formed. The appearance of  $PF_3H_2$  in the products suggests that HF was split out of a coordinated  $PF_2H$  molecule in a process analogous to that by which  $H_2$  split from  $PH_3$ . The resulting  $HF$ (coordinated) then added to an incoming  $PF<sub>2</sub>H$  molecule to give  $PF<sub>3</sub>H<sub>2</sub>$ . One attractive possibility for generating HF involves transfer of  $F^-$  to the metal followed by loss of HF from a hydrogen of an adjacent coordinated  $PF<sub>2</sub>H$  molecule. (These arguments are suggested by the fact that Rudolph found that an unstable species, believed to be  $PF<sub>2</sub>H<sub>1</sub>H<sub>1</sub>$ , could be formed from a mixture of  $PF<sub>2</sub>H$  and HI. This compound decomposed to give HF as one of the products. This attacked the glass to give  $\text{SiF}_4$ , PF<sub>3</sub>, and yellow solids.) The appearance of PF<sub>3</sub>H<sub>2</sub> is suggestive of the process of reductive fluorophosphination of metal salts<sup>17b</sup> in which  $(CH_3)_2NPF_2Cl_2$  is produced in the reaction of  $R_2NPF_2$  and CuCl<sub>2</sub>.

The reactions involving  $H_3BCO$  and  $H_3BPF_3$  with active nickel raise interesting questions relative to mechanisms. At least two relatively distinct possibilities can be visualized. In one process the  $H_3BX$  (X = CO or  $PF_3$ ) molecule would be absorbed on the metal surface to give a multicenter intermediate such as

# '\ *c'*  I *0*

Decomposition of such an adsorbed species could well lead to the observed  $B_2H_6$  and  $Ni(CO)_4$  or  $Ni(PF_3)_4$ . In the second possibility the active nickel would simply act as a scavenger for  $CO$  or  $PF_3$  liberated through decomposition of the borane complex. Because ligand was removed, the reverse reaction would be blocked and decomposition facilitated. This idea suggests that the nickel in such a process would be analogous to the acid used in the acid-assisted base-displacement reactions described earlier from this laboratory.8 The process involving adsorption of  $H_3BCO$  is favored by the data below.

In run number 1 of Table IB it will be noticed that 1.25 mmol of  $H_3BCO$  had disappeared from the system but only about 0.24 mmol or 20% of that  $H_3BCO$  had been converted to  $B_2H_6$  and  $Ni(CO)_4$  after 30 min. On the other hand, after 20 h under comparable conditions all of the  $H_3BCO$  which had been adsorbed (1.67 mmol) and was not recoverable was recovered as  $B_2H_6$  and  $Ni(CO)_4$ . These facts suggest rather strongly that the initial process is a relatively rapid adsorption of H3BC0 on the nickel surface and then a slower nonreversible decomposition of all that was adsorbed to give  $B_2H_6$ and  $Ni(CO)<sub>4</sub>$ . The process would be roughly comparable to that suggested for  $PH_3$  and  $PF_2H$ . This process would also account for the fact that Ni(active) reacts more rapidly with CO than with  $H_3BCO$ . Although it would be tempting to hypothesize that active nickel would accelerate the decomposition of adsorbed  $H_3BCO$ , it is significant to note that after 30 min (run number 1, Table IB) only 9% of the original  $H_3BCO$  had been converted to  $B_2H_6$  and  $Ni(CO)_4$ ; yet under comparable conditions,  $12-14%$  of free H<sub>3</sub>BCO decomposed to CO and  $B_2H_6$  in the initial decomposition studies of Burg and Schlesinger.<sup>18</sup> While the decomposition of adsorbed  $H_3BCO$  may be somewhat slower than that of free  $H_3BCO$ ,

it is clear that the adsorbed borane decomposes more completely (89%) than does free  $H_3BCO$  (31%). The formation equilibrium is shifted by CO removal.

One then comes to the question of why  $PF_3$  and metallic nickel react slowly and ineffectively. Since  $Ni(PF_3)_4$  is somewhat more stable than  $Ni(CO)_4$ , the problem would appear to involve a coating on the metal surface. In the reaction with  $PH_3$  and nickel it was suggested that hydride transfer to metal following  $PH_3$  coordination was a first step in the decomposition process. The transfer of a fluoride from PF<sub>3</sub> to an open coordination site on the nickel could give an adherent, relatively nonreactive coating reminiscent of the nickel fluoride coatings which make nickel impervious to fluorine attack. This hypothesis is made more attractive by several observations. First, PCl<sub>3</sub>, though a poorer  $\pi$  acid, reacts with Ni more readily than does  $PF_3$ . Second, nickel gradually loses its reactivity during exposure to  $PF_3$ . Third, hydrogen, present in  $F_3$ PBH<sub>3</sub> as a hydride or present in PF<sub>2</sub>H, seems to render the coating less stable and less effective. In support of this postulate we note that  $F_3$ PBH<sub>3</sub> and nickel were converted in 97% yield to  $Ni(PF_3)_4$  and  $B_2H_6$  under conditions where yields with  $PF_3$  were only about 60%. An extrapolation of these arguments suggests that  $B_2H_6$  added to  $PF_3$  in relatively small amounts should effectively promote formation of the  $M(\text{PF}_3)_n$  compounds.

Finally we note that reaction products with Ni and  $PF<sub>2</sub>H$ suggest that HF may have been generated. The process would clean the Ni surface of fluoride and make its reaction with  $PF<sub>2</sub>H$  more rapid than its reaction with  $PF<sub>3</sub>$ . This postulate is in agreement with fact.

## **Experimental Section**

**General Procedures.** Standard vacuum-line procedures as described by Shriver<sup>20</sup> were used throughout. In general, products were separated by trap-to-trap distillation. Infrared spectra were taken on a Beckman IR-20, using a 70-cm path-length gas cell with KBr windows. NMR spectra for proton and fluorine were taken on a Varian A56-60A; a Varian XL-100 was used for boron and phosphorus spectra. X-ray powder patterns were taken with a General Electric unit using a Cu target and operating at 35 kV and *25* mA.

**Materials. Nickel formate dihydrate** was prepared from the reaction of formic acid with either nickel carbonate or nickel hydroxide, both obtained from J. T. Baker Chemical Co. **H2S** was obtained from Matheson.  $H_3BCO$  was prepared as described by Carter<sup>21</sup> by using CO from Matheson and  $B_2H_6$  from Callery Chemical Co. PF<sub>2</sub>H was prepared as described by Rudolph.<sup>22</sup> Phosphine was prepared by the pyrolysis of phosphorous acid<sup>23</sup> obtained from Allied Chemical Co.

Preparation of Sulfide-Activated Nickel. Nickel powder was prepared in a tube with a breakoff tip by heating nickel formate dihydrate to 200 °C under dynamic vacuum. The system was held at temperatures just below 200 °C under dynamic vacuum for about 30 min and then it was allowed to cool. To the freshly prepared nickel (about 1 mmol) cooled to -196 °C was added 1 mmol of H<sub>2</sub>S. The system was allowed to warm slowly to room temperature and then the **H2S** was condensed back again. This warming and condensing process was repeated three times, after which the  $H<sub>2</sub>S$  was removed under dynamic vacuum. Within limits of measurement, the  $H_2S$ charged was recovered completely. The nickel so prepared was very reactive relative to the initial nickel powder.

Reactions Involving Sulfide-Activated Nickel. On the freshly prepared sulfide-activated. nickel, prepared as described above, the appropriate gas was condensed in the quantity indicated. (Since CO could not be condensed, it was just cooled and added at about 1 atm.) The tube was then sealed off, warmed to the desired temperature, and allowed to react for the time indicated. Two modes of reaction were used. In one, the tube was placed in a shaker and agitated during the reaction period. In the second, the tube was placed in an oil bath or allowed to stand at room temperature without agitation. Only trivial differences in yield were observed between agitated and nonagitated tubes.

After reaction was complete the tube was fastened to the vacuum line through its breakoff tip, the tube was opened to the line, the products were fractionated by trap-to-trap distillation. and products

were identified by physical properties, infrared spectra, and NMR spectra.

**Acknowledgment.** Support of this work by the National Science Foundation under Grant No. 32079 is gratefully acknowledged. Helpful discussions with Professor Goji Kodama are also greatly appreciated.

**Registry No.** Ni, 7440-02-0; Ni $(PF_3)_4$ , 13859-65-9; Ni $(CO)_4$ , 13463-39-3; H<sub>3</sub>BCO, 13205-44-2; H<sub>3</sub>BPF<sub>3</sub>, 14931-39-6; B<sub>2</sub>H<sub>6</sub>, 19287-45-7; PH<sub>3</sub>, 7803-51-2; PF<sub>2</sub>H, 14984-74-8; PF<sub>3</sub>H<sub>2</sub>, 13659-65-9.

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# **Reaction of Difluorophosphine with Nickel and with Palladium in the Metal-Atom Reactor. The Anomalous Base Strength of Difluorophosphine**

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#### *Received October 4, 1978*

Although  $Ni(PF<sub>2</sub>H)<sub>4</sub>$  could not be made by previously known bulk methods, the substance has been prepared by metal-atom-ligand cocondensation techniques. It is a colorless liquid (fp-50 °C) which decomposes slowly at room temperature. A sample of  $Ni(PF<sub>2</sub>H)<sub>4</sub>$  held 24 h at 25 °C and 8 h at 40 °C decomposed completely. About 80% of the originally coordinated PF<sub>2</sub>H could be recovered as PF<sub>2</sub>H while about 20% underwent decomposition to give PF<sub>3</sub>(g), PF<sub>3</sub>H<sub>2</sub>(g), and yellow solids of empirical formula  $(PH)_n$ . The compound was characterized unequivocally by infrared and NMR spectroscopy. Chemical shift values and coupling constants are reported. The decomposition of the complex is disucssed. The ligand PF2H forms a less stable compound with nickel than does  $PF_3$  but a more stable compound than does  $PH_3$ . No Ni $(PH_3)_4$  has yet been identified. On this basis it is concluded that the unusual stability of  $F_2HP\cdot BH_3$  relative to  $F_3P\cdot BH_3$  and  $H_3P\cdot BH_3$  must be attributed to specific hydride-proton interactions involving BH<sub>3</sub> rather than to the unusual base strength of the PF<sub>2</sub>H ligand.

In the previous paper<sup>1</sup> it was shown that the reaction of  $PF<sub>2</sub>H$  with sulfide-activated nickel does not give the tetrakis(difluorophosphine)nickel(0) compound; instead  $PF_3H_2$  and PF, were identified as the gaseous products. It was postulated that interaction of metallic nickel and  $PF<sub>2</sub>H$  did occur, but decomposition of the complex ensued under the conditions used (standing for **46** h at 25 "C). A method for generating very reactive nickel for reaction at very low temperatures would appear to be needed for the synthesis of  $Ni(PF<sub>2</sub>H)<sub>4</sub>$ . The cocondensation process or metal-atom reactor, pioneered by Skell and Wescott<sup>2</sup> and developed by Skell, Timms, $3$  and Klabunde,<sup>4</sup> seemed to be ideally suited to test this concept. The technique permitted the synthesis of the elusive  $Ni(\text{PF}_2H)_4$ as a distinct species, but the corresponding palladium complex could not be isolated. Most processes involving the metal-atom reactor have used a ligand available in reasonable quantities. In this process a ligand available in very limited supply was used to prepare a comparatively unstable product which could not be obtained by the conventional bulk methods.

**Synthesis of Ni(** $PF_2H$ **)<sub>4</sub>.** A small sample of  $PF_2H$  (about 14-15 mmol) was used in the metal-atom reactor of a type described by Klabunde<sup>4</sup> and by Timms.<sup>3</sup> After all of the  $PF_2H$  had been passed into the system, the products were raised to  $0^{\circ}$ C and fractionated, and then the recovered  $PF<sub>2</sub>H$  was used again with more nickel vapor. Three cycles of this type generated a 23% conversion of  $PF<sub>2</sub>H$  to  $Ni(PF<sub>2</sub>H)<sub>4</sub>$ . The equation and conditions are

$$
Ni + 4PF_2H \xrightarrow[{}]{metal-atom reactor}
$$
  $Ni(PF_2H)_4$ 

**Tetrakis(difluorophosphine)nickel(O)** is a white solid which melts at  $-50 \pm 2$  °C to give a colorless liquid. Its molecular weight as determined by vapor density at 25  $\degree$ C was 340  $\pm$ 10 (theoretical 338). The vapor pressure of the material was less than 0.05 mm at **-45** "C. In the process of formation or handling, a little  $Ni(PF_3)_4$  may be formed.

Liquid  $Ni(PF<sub>2</sub>H)<sub>4</sub>$  decomposes only very slowly at room temperature. After 2 h at 25 °C only a slight amount of discoloration of the sample was observed; at 40  $^{\circ}$ C the compound was sufficiently stable that its NMR spectrum could be obtained. In an IR cell a gaseous sample showed no decrease in peak intensity after 2 h at room temperature. On the other hand, a 0.7-mmol sample held at room temperature for **24** h and then held at 40 "C for 8 h gave black nickel

0020-1669/79/1318-1473\$01.00/0 *0* 1979 American Chemical Society