Design and Evaluation of Conjugated Bridging π **Systems. Molecular Orbital** Characterization and Electrochemical Determination of the W(CO)₅ Binding Site in Two **New Ambidentate Ligands**

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Insertion of the strongly π -accepting tetrazine and azo groups between the molecular halves of 4,4'-bipyridine produces the ambidentate nonchelating ligands **3,6-bis(4-pyridyl)-l,2,4,5-tetrazine** (4,4'-bptz) and 4,4'-azopyridine (4,4'-apy). *T* molecular orbital calculations reveal high orbital coefficients at the N=N π centers in the LUMO of both ligands. 4,4'-bptz is distinguished by a virtually N(tetrazine) localized LUMO (a,) with a nodal plane through the pyridyl substitution centers 3 and *6;* however, there exists another very low-lying unoccupied MO (b_{Iu}) with appreciable LUMO contribution from the pyridyl rings. The ligands and their **bis(pentacarbony1tungsten)** complexes were studied by carbonyl vibrational spectroscopy and cyclic voltammetry. These data as well as the **ESR** results of the singly reduced species can be correlated with the *T* MO calculations, indicating coordination of the W(CO)₅ groups at the less π -accepting, yet more basic and sterically unhindered pyridyl nitrogen centers. A correlation between calculated LU MO electron densities and the reduction potential differences between the complexes and the free ligands is derived for a number of dimers $(\mu-L)[W(CO)_5]_2$. The potential use of the two new systems in electron-transfer and mixed-valence chemistry is discussed.

Bridging N-heterocyclic ligands that contain a planar conjugated π system and thus allow interaction between σ coordinated electrophiles have received increasing attention in various areas of chemistry. While free ligands of this kind and their N,N' dialkylated derivatives have been used as electron-transfer mediators² for large or heterogeneous entities such as redox proteins,^{3a} micellar systems,^{3b} or semiconductor surfaces,⁴ the dinuclear metal complexes derived from such ligands are widely studied in mechanistic⁵ and mixed-valence⁶ coordination chemistry and in the search for low-dimensional magnetic,⁷ electrically conducting,⁸ energy-transferring,⁹ photo-¹⁰ and redox-active materials.¹¹ many area derivatives invectors and selection-triansistic incomplexes derived from such ligands are videly studied in
micellar systems,³⁶ or semiconductor surfaces,⁴ the dinuclear metal
complexes derived from such liga

One major class of such nonchelating ligands containing two or more heteroatoms in (condensed) ring systems (Chart **I)** related to pyrazine^{11a} was described recently.^{11b,c} Another way to arrive at such new systems is to insert π -conjugating groups such as (poly)enes^{$6b,10,12,13$} or (poly)yines^{$5b,14$} between the two pyridines

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Chart I

pyrazlne (pz) 2,1,3-thladlazole (td)

Chart I1

of 4,4'-bipyridine (Chart **11);** the electron-transfer properties of some dinuclear complexes have been reported very recently.^{5b,6b} Within a concept of HMO calculation-assisted ligand de $sign^{11,15,16}$ we have now studied those cases (Chart II) where the

Figure **1.** Correlation diagram for the LUMO and SLUMO energies of $4,4'-$ bptz (--) and $4,4'-$ apy (--) depending on the pyridine N Coulomb integral parameter h_N ($h_{N(\text{azo})} = 0.8$, all $k = 1.0$).

difunctional nitrogen-containing π components $-N=N-$ (azo group) and C_2N_4 (1,2,4,5-tetrazine) are inserted between the pyridines of 4,4'-bipyridine. Previous studies on the bischelating ligands resulting from insertion of azo and tetrazine moieties into the single bond of 2,2'-bipyridine have shown the extraordinary coordinating properties of such ligands;16 both inserted moieties provide very low-lying π^* orbitals for back-donation from lowvalent metal centers, but on the other hand, they also offer additional, albeit weakly basic, σ coordination sites for metal electrophiles.

Following an assessment of the properties of the hitherto not employed ligands 4,4'-azopyridine (4,4'-apy) and 3,6-bis(4 **pyridyl)-l,2,4,5-tetrazine** (4,4'-bptz) as based on MO calculations and comparisons with related systems (Charts **I-HI),** we report the synthesis of dinuclear pentacarbonyltungsten complexes in order to compare these compounds with analogues containing other bridging ligands (Charts **I-III).10c~11-13~15~17-19** The nontrivial problem of coordination site determination, viz., 4-pyridyl or azo coordination, proved possible to solve with a combination of MO calculated data and experimental techniques, especially electrochemistry and **ESR** spectroscopy of one-electron-reduced forms.^{11c,13,20,21} Electronic absorption and emission spectroscopy of these systems will be discussed elsewhere.22

Experimental Section

Instrumentation. The following procedures and instruments were used: **ESR,** Varian E9 in the X-band and calibration of spectra with the perylene anion radical in 1,2-dimethoxyethane;²³ ESR spectra computer simulation, adaptation of a published program;^{24a} IR, Jasco A100; cyclic voltammetry, programmer Bank-Wenking VSG 72 and PAR 363 **po**tentiostat. A three-electrode configuration with a glassy-carbon working electrode and an SCE reference system was used. A 0.1 M solution of purified and dried tetrabutylammonium perchlorate in N,N-dimethyl-

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Table I. LUMO and SLUMO Squared Hückel MO Coefficients c_N^2 at the Coordinating Centers of N-Heterocyclic Dinucleating Ligands^a

 P^a Parameters (cf. ref 24b,c): $h_N = 0.8$, $h_c = 0.0$, $h_S = 1.2$, $k_{NS} = 0.7$. ^{*b*} N(1,1') as coordination centers. ^c4-Pyridyl coordination centers, values of c_N^2 (LUMO) of the azo nitrogen atoms are 0.250 for 4,4'-bptz and 0.2674 for 4,4'-apy.

Figure 2. Carbonyl vibrational spectra of $(4,4'-apy)[W(CO)₅]_{2}$ (left) and $(4,4'-bptz)[W(CO)₅]$ ₂ (right) in THF solution (identical scale).

formamide (DMF) was used as electrolyte. Hiickel MO perturbation calculations were performed by using standard programs.^{24b,c}

Materials. Tungsten hexacarbonyl and commercially available organic chemicals were used without further purification. The ligands 4,4'-bptz²⁵ and $4,4'-$ apy 26 were obtained by following conventional organic synthesis. All manipulations involving organometallics were carried out in dried solvents under argon atmosphere.

(p4,4'-bptz)[W(C0),1,. A 250-mg (0.71-mmol) sample of W(CO)6 was irradiated in 70 mL of THF for 3 h to yield the yellow solvate $(THF)W(CO)$ ₅. This solution was then allowed to react with 60 mg (0.25 mmol) of 3,6-bis(4-pyridyl)-1,2,4,5-tetrazine to form an orange-red solution. After the mixture was stirred for 3 h at room temperature, the solvent was removed in vacuo, the remaining $W(CO)_{6}$ was sublimed off at 40 °C (0.1 Torr), and the red-brown product was recrystallized from THF/hexane (1:1 v/v). Yield: 100 mg (45%). IR $(CH_2Cl_2$ solution): S(C0) 2070 (w), 1980 (m), 1930 (vs), 1910 **(s)** cm-I. Anal. Calcd for C22HBN6010W2: C, 29.89; H, 0.91; N, 9.51. Found: **C,** 29.07; H, 1.16; N, 8.53.

(p-4,4'-apy)[W(C0),l2. A 625-mg (1.78-mmol) sample of W(CO)6 was irradiated in 70 mL of THF for 3 h. The yellow solvate (THF)W-

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Table 11. Reduction Potentials (V vs SCE) of Conjugated Symmetrically Bridging Ligands and their **Bis(pentacarbonvltungsten)** Complexes⁴

- - - - - - - ligand	, $E_{\rm red}$ (ligand)	$E_{\text{red}}(\text{complex})$	$\Delta E_{\sf red}$	solvent	
pz	-2.17	-0.99	1.18	CH ₂ CN	
quin	-1.62	-0.68	0.94	DMF	
npt ^o	-1.72	-0.95	0.77	$C_2H_4Cl_2$	
bp	$-2.1c$	-1.30	≈ 0.8	CH ₂ Cl ₂	
bpm ^a	-1.34	-0.67	0.67	DMF	
bpe	$-1.8c$	-1.20	≈ 0.6	CH ₂ Cl ₂	
$4,4'$ -bptz	-0.60	-0.46	0.14	DMF	
$4,4'$ -apy	-0.75	-0.29	0.46	DMF	

^a From cyclic voltammetry,^{10c,11b,c,15} all solutions contain 0.1 M $Bu₄N⁺CIO₄$. ^bReference 11c. 'Cathodic peak potential for irreversible process.^{10c} d'Reference 15. ^e-0.80 V reported in ref 39.

Figure 3. Correlation between calculated LUMO electron densities c_N^2 at coordination centers (Table I) and reduction potential differences ΔE_{red} between various N-heterocyclic bridging ligands and their bis-(pentacarbonyltungsten) complexes (Table **11).**

(CO), was then allowed to react with **150** mg (0.81 mmol) of 4,4'-azopyridine to form a purple solution. After overnight stirring at room temperature, the solvent was removed in vacuo, the remaining $W(CO)_{6}$ was sublimed at 40 °C (0.1 Torr), and the dark blue product was recrystallized from THF/hexane (2:3 v/v). Yield: 390 mg (58%). IR (CH,CI2 solution): t(C0) 2070 (w), 1980 (m), 1935 (vs), 1905 **(s)** cm-'. Anal. Calcd for $C_{20}H_8N_4O_{10}W_2$: C, 28.87; H, 0.97; N, 6.73. Found: C, 28.32; H, 1.29; N, 6.01.

Results

Huckel MO perturbation calculations were carried **out** for the two ligand systems with the following established'6a set of pacorrelation with the energies of the two lowest-lying molecular orbitals is shown in Figure 1; for $h_N = 0.8$, the corresponding squared orbital coefficients c_N^2 for LUMO and SLUMO $(\psi_{MO} = \sum_k c_k \Phi_k)^{15,16}$ are depicted in Chart IV and compared with values for other bridging ligands in Table I. rameters: $k_{CN} = k_{NN} = 1.0$; $h_{N(000)} = 0.8$, 0.0 $\lt h_{N(py)} \lt 2.0$. The

Dinuclear $W(CO)$ ₅ complexes of 4,4'-apy and 4,4'-bptz were obtained from reactions of the ligands with photogenerated $(THF)W(CO)$, without the problems encountered with related heterocyclic systems;^{11b,27} i.e., even in THF, the equilibrium lies sufficiently to the side of the dinuclear complex. Carbonyl vibrational spectra of both complexes are very similar, as shown in Figure 2.

Reduction potentials **as** obtained from cyclic voltammetry are summarized for the free ligands and the complexes in Table 11; for determination of the coordination site, it has been useful to correlate these data, especially the potential differences ΔE_{red} between ligands and complexes, with c_N^2 (LUMO) values (Figure

3). While electrochemical oxidation of these complexes occurs irreversibly around $+1.1$ V vs SCE,^{10c,15} the reversible one-electron uptake allowed an ESR investigation of the anion radical complexes formed. Figures 4 and **5** show **ESR** spectra of the complexes and of the 4,4'-bptz ligand anion radical (Figure 4); Table **¹¹¹**contains the **ESR** data for the 4,4'-apy system.

Figure 4. ESR spectra of the 4,4'-bptz anion radical (bottom) and its **bis(pentacarbony1tungsten)** complex (top) as obtained by cathodic reduction in dichloromethane/0.1 M Bu₄N⁺ClO₄. Outer lines are reduced in intensity because of anisotropic line broadening. $a(^{14}N) = 0.493$ mT and $g = 2.0041$ for the ligand radical, and $a(^{14}N) = 0.488$ mT and $g =$ 2.0039 for the complex.

Figure 5. Top: ESR spectrum of electrolytically generated (4,4' apy')[W(CO)₅]₂ in dichloromethane. Bottom: Computer simulation with the data from Table **111** and a line width of 0.2 mT.

Table III. HMO-McLachlan Spin Populations ζ_{ML}^a and ESR Parameters^b of the 4,4'-Azopyridine Anion Radical and Its **Bis(pentacarbony1tungsten)** Complex

radical	∫м∟	$a_{\rm H}$	$a_{N(py)}$	$a_{N(azo)}$	
4,4'-apy* ⁻	0.081 (H(3.5))	0.21 (H(3.5))	0.21	0.55	2.0038
	-0.016 (H(2,6))				
	0.079 (N(py))				
	0.310 (N(azo))				
(4,4'-apy*")-		0.23 (H(3,5))	0.23	0.55	2.0051
[W(CO),],					

 $h_N = 0.8$; $k = 1.0$; McLachlan parameter $\lambda = 1.2$.^{24c} **b** From electrochemically reduced species in dichloromethanc, coupling constants *a* in mT. 'Estimated from total spectral width.

Discussion

Ligand Characterization. In their coplanar conformations, i.e. allowing full π conjugation, the ligands have D_{2h} (4,4'-bptz), C_{2h} (trans-4,4'-apy) or C_{2v} symmetry (cis-4,4'-apy). If metal coordination occurred at the azo nitrogen atoms, the coplanar conformations could not be maintained because of steric interference; however, metal pentacarbonyl complexes have been reported for cis-azobenzene28 and unsubstituted **1,2,4,5-tetrazine.16~20d** Co-

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Chart V

ordination at the certainly quite basic pyridine nitrogen centers,²⁹ **on** the other hand, would not by itself result in nonplanarity.

Huckel **MO** calculations (Figure I, Table **I)** illustrate that the 4,4'-apy ligand has a lower lying **LUMO** (b,) but a higher lying **SLUMO** than the bptz system-a situation that is reminiscent of the bischelating $2,2'$ -analogues.¹⁶ The 4,4'-bptz ligand even shows a crossing of the two lowest lying unoccupied **MOs** for high values of $h_{N(py)}$; such phenomena have previously been recognized in 2,7-diazapyrene30 and in **1** ,IO-phenanthroline and its diaza analogues.³¹

The origin of this peculiar effect **can** be rationalized by looking at the corresponding **MO** representations (Chart **IV).** The a, orbital is an N(tetrazine)-localized orbital, the nodal plane running through 3,6-positions prevents the 4-pyridyl substituents from acquiring **LUMO** participation, and a perturbation at the pyridine nitrogens thus does not affect the orbital energy (Figure I). **On** the other hand, the b_{1u} orbital can be described as a combination between the 4,4'-bipyridine **LUMO** and the second lowest unoccupied **MO (SLUMO)** of tetrazine, it is clear that this **MO** must be considerably stabilized by increase of $h_{N(py)}$.

A comparison of **LUMO** orbital energies and squared LUMO/SLUMO coefficients c_N^2 at the (presumably) coordinating pyridine N centers reveals that the 4,4'-apy ligand exhibits some **LUMO** contributions of these centers; however, the value is similarly small as for the **SLUMO** of 4,4'-bptz (Table **I).** From these results, we would expect,^{15,16} e.g., small shifts of ΔE_{red} = E_{red} (complex) – E_{red} (ligand) (Table III, Figure 3), low intensities of first CT bands, small ESR coupling constants $a_{N(\text{pv})}$ ^{20d} short (1) lifetimes of MLCT excited states^{16b} and small stability constants of mixed valence dimers bridged by these ligands³²-some of these predicted consequences will be confirmed here while others remain to be verified.

Carbonyl Vibrational Spectra. The complexes (CO),W-L-W- (CO) ₅, L = 4,4'-apy and 4,4'-bptz display virtually identical infrared spectra, corresponding to a slightly perturbed C_{4v} symmetry in the CO stretching region (Figure 2, Experimental Section).¹⁷ The close similarity of these spectra with those of other 4-pyridyl-coordinated pentacarbonyltungsten complexes^{10b,c,17,20c,f} already suggests 4-pyridyl coordination in *both* dinuclear systems. Since ¹H-NMR studies of such 4-pyridyl-containing complexes could not be expected to provide conclusive answers to the question of coordination, we have resorted to an alternative, hitherto not yet employed electrochemical method of determination of the coordination site.

Cyclic Voltammetry-Discussion of Coordinative Preference. The unencumbered formation of the dinuclear complexes, their stability in rather polar solvents, and the IR spectra already suggest that the two ambidentate ligands use the sterically unhindered,¹⁵ basic²⁹ pyridine nitrogen atoms and not the sterically less accessible, less basic²⁹ azo nitrogen centers for coordination of the carbonylmetal fragment. Recent examples involving unsymmetrical polyazanaphthalines (Chart **V)Ifc** have demonstrated that there may be only slight energy differences for low-valent metal fragments such as $W(CO)$ ₅ between the coordination to a basic, less π -accepting site and the binding to a less basic but strongly π -accepting coordination center. Since there are also examples

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of mono- and dinuclear pentacarbonylmetal complexes of azobenzene reported in the literature, 28 we have used a correlation of electrochemical data to further confirm the coordination sites.

The reduction potentials of some N-heterocyclic π -conjugated bridging ligands (Table **11)** show that the two new ligands have indeed very low-lying unoccupied **MOs.** Coordination of the organometallic electrophiles further stabilizes the **LUMO** as evident from positively shifted reduction potentials;²¹ however, the extent of this shift is very variable (Table **11).** We have previously noted that this shift ΔE_{red} correlates with the squared orbital coefficients c_N^2 (LUMO) at the coordination site,^{15,16} the **LUMO** being singly occupied during one-electron reduction. Such a correlation is now shown here for dinuclear $W(CO)$, complexes of symmetrically bridging ligands (Charts I-III), the alternatives for the coordination being indicated.

First, this correlation clearly shows the effect of a_u being the **LUMO** in the 4,4'-bptz system (Figure 3); a c_N^2 (LUMO) of virtually zero results in a very small shift of the reduction potential on coordination. For the 4,4'-apy case, the value corresponding to pyridine coordination is much more in agreement with the correlation (Figure 3) than the value for the azo nitrogen centers; we therefore conclude also from the electrochemical shifts a pyridine coordination of $W(CO)$ ₅ fragments. Although such a correlation seems far-fetched at first, its apparent success for a number of closely related complexes (Figure 3) is in agreement with the generally good results from the Huckel method for the perturbation approach towards planar π systems.

The relatively small (Figure 3) ΔE_{red} and c_N^2 values for the two ligands at hand mean that the dinuclear complexes are not that much better to reduce than complexes of some other bridging ligands (Table 11). Nevertheless, both dinuclear systems are reduced so easily that an attempt was made to characterize the products by ESR.^{11,13,15,20,21,33}

ESR Spectroscopy. The spin distribution in the singly occupied **MO** of an anion radical can with some precautions (one-electron approach!) be related to the squared orbital coefficients $c²$ (LUMO) of the non-reduced compound.²¹ Both dinuclear complexes form ESR-active species **on** electrolytic reduction, Figure 4 shows the spectrum of the 4,4'-bptz ligand anion radical and its complex; Figure **5** shows the **ESR** spectrum of (4,4'-apy'-)- $[W(CO)_5]$ together with a computer-simulated spectrum which is based on HMO-McLachlan-calculated^{24c} spin densities (Table **111).**

Figure 4 illustrates that the singly occupied molecular orbitals of the ligand anion radical 4,4'-bptz'- and its bis(pentacarbonyltungsten) complex are very similar. Both systems show a nine-line spectrum resulting from four equivalent tetrazine ¹⁴N centers; the outer lines are reduced in intensity due to anisotropic line broadening (insufficient averaging of **a** and **g** tensors).34 The coupling constants of both paramagnetic species are almost identical within the experimental error of ± 0.002 mT; the very small decrease of $a(^{14}N)$ is compatible with some very minor spin delocalization through $W(CO)$, coordination.¹³ The g values (± 0.0001) also exhibit just the slightest of differences, which again signifies^{20d,35} the virtual absence of spin transfer to the heavy tungsten(0) atoms with their spin-orbit coupling constant of 2089 Accordingly, a ¹⁸³W isotope coupling $(I = \frac{1}{2}, 14.3\%$ natural abundance j^{13} is not observed. All these results indicate that it is the a_u orbital with the nodal plane through the pyridine N and tungsten centers which is singly occupied, signifying a relatively small perturbation by the $W(CO)$ ₅ fragments. Addition of positively charged electrophiles such as **R+** to the pyridine nitrogen centers of 4,4'-bptz results in very different, line-rich ESR

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spectra upon reduction (occupation of the b_{1u} orbital; cf. Chart IV); complete analyses of these complicated spectra will be reported elsewhere.³⁷

In agreement with the MO calculations (Table I), the dinuclear anion radical complex $(4,4'-$ apy* $\lceil W(CO)_5 \rceil$ displays a more complex **ESR** spectrum because the unpaired electron is now distributed over more nonequivalent CH and $N \pi$ centers (Chart IV). The inherently broad lines of $W(CO)$ _s-containing anion radicals^{13,20a,d,35} and the generally very strong anisotropic line broadening of outer $(m_N \pm 2)$ azo nitrogen ESR components³⁴ have impaired the hyperfine analysis; Table I11 summarizes the data as obtained from computer-simulated spectra (Figure *5)* that are compatible with the HMO-McLachlan-calculated^{24c} spin populations. This type of calculation does not take into account the nonequivalence of CH(pyridy1) centers that results from the slow rotation around the "single" bonds between azo and aromatic **groups;34** the bond order increase of such single bonds connecting coplanar π systems is a common phenomenon.¹³

A large LUMO/SLUMO energy difference (Figure **l),** considerable spin density at the $W(CO)_{5}$ -coordinating pyridine nitrogen centers (Chart **IV,** Tables I and 111), and the large spinorbit coupling factor of $W(0)^{36}$ combine to cause a significant increase of *g* upon coordination of the carbonylmetal fragments to the 4,4'-apy anion radical (Table III).^{11c,13,20d,35} The ¹⁸³W coupling constant should be around 0.09 mT according to an established^{20d} relation $a^{(183)}$ W) = 0.333 $a^{(14)}$ N) + 0.013 mT for

(37) Matheis, W.; Kohlmann, **S.;** Kaim, W. Unpublished results.

similar systems; such a small isotope splitting could not be detected here because of the complexity of the spectrum and the broadness of individual lines.

Outlook. According to their MO characteristics and basic experimental data, the two new conjugated bridging ligands differ markedly from the systems used hithertofore (Charts 1-111). Although these two new systems offer very low-lying π^* levels for back donation and reduction, the small or even vanishing 4,4'-bptz LUMO coefficients c_N^2 at the basic, sterically unhindered pyridine coordination centers should result, e.g., in small E_{com} values for mixed-valence systems³² and relatively low intensities of MLCT absorption bands.¹⁵ The small amount of spin density transferred to the metal fragments should also reduce the substitutional labilization of carbonyl ligands **upon** reduction33b because the δ in the (18 + δ) valence electron formulation for the anion radical complexes is now very small and the absolute reduction potentials are not too negative. 38 Coordination-induced orbital crossing a_u/b_{1u} remains a possibility to be explored for the 4,4'-bptz system; this special situation and the effects of the additional azo coordinating centers on the excited state properties are currently being studied.22

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Plutonium(IV) Polymers in Aqueous and Organic Media

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The structures of Pu(1V) hydrous polymers were measured by small-angle neutron scattering (SANS) in aqueous media and after solvent extraction in organic phases. The scattering data from polymers occurring as aqueous colloidal suspensions indicate long, thin, rodlike particles. Pu(1V) hydrous polymers formed in the presence of uranium were shorter than those produced in the absence of uranium; this is consistent with earlier observations that uranium reduces the rate of Pu(1V) polymer formation. The Pu(1V) polymers were extracted into **C6D6** solutions by alkyl esters of phosphoric acid. The extractant-Pu polymer geometries were shorter than those in the aqueous media; their radii were increased by the lengths of the extended alkyl substituents of the extractants. Comparable extractions of Pu(1V) monomers were also examined. X-ray scattering measurements exhibit well-defined Bragg diffraction lines for the Pu polymer in both the aqueous and organic phases. All of the lines could be identified with those of **PuO,.** Spectrophotometeric measurements monitored the polymeric nature of the aqueous and organic suspensions.

Introduction

The hydrolysis of metal cations has been a subject of interest in numerous reports. The text by Baes and Mesmer¹ summarizes the status of the work up to the present decade and demonstrates the extensiveness of this phenomenon across the periodic table. As many of these metal cations hydrolyze, there is often a tendency for them to aggregate through hydroxyl bridges and form simple dimers and trimers (such as with the uranyl ion)² or extensive polymeric networks, which can reach colloidal dimensions and exist as colloidal suspensions. **As** metastable species, these exhibit varying degrees of stability, but often with time or at elevated temperatures, they condense (with the associated loss of water) or otherwise undergo a conversion from hydroxyl-bridged to oxygen-bridged polymeric species. This chemistry (which includes the behavior of the free metal ion and the extensively oxide-bridged polymeric aggregate) has been studied in various stages and is

Ultimately, the stable metal oxide can be produced by precipitation of the hydrous polymer and further drying. Indeed, many reprocessing operations utilize this chemistry to produce the pure oxides. However, if the desire is to keep the metal cation in solution at a relatively high pH (e.g., for maximizing liquid/liquid extraction coefficients under some conditions), one is often confronted with the unwanted **hydrolysis/polymerization** side reaction. Within this scheme, the polymeric form of the hydrolyzed cation (regardless of whether it is a hydroxide-bridged or an oxygen-bridged polymer species, a simple species, or a

summarized in texts such as that by $Gimblett₁²$ which establishes that these hydrous polymers, either hydroxyl- or oxy-bridged, are a commonly occurring phenomenon observed in many systems.

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