# **Notes**

# **Ionizable Calixarene-Crown Ethers with High Selectivity for Radium over Light Alkaline Earth Metal Ions**

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*Recei*V*ed January 29, 1999*

#### **Introduction**

 $\alpha$  particle emitters are of increasing interest as the radionuclide attached to monoclonal antibodies or other targeting mechanisms for applications in cell-directed therapy of cancer.  $\alpha$  particles are more effective than  $\beta^-$  particles for cell-killing and promise a more effective treatment of cancer than other forms of radiation. This is because  $\alpha$  particles have high initial energy (4-8 MeV), short path lengths (40-<sup>80</sup> *<sup>µ</sup>*m, or several cell diameters), and consequently greater energy dissipation per unit length.<sup>1</sup> Cell-directed immunotherapy can help improve irradiation of tumor cells while sparing normal tissues.2 The success of this approach will require effective chemistry for attaching the radionuclide to the antibody. $3$  Therefore, a concerted effort has been directed toward the design of chelating agents capable of holding the desired  $\alpha$ -emitting radionuclide, both selectively and with high stability, to the antibody. This stability must be maintained in the body under physiological conditions and challenged by metal cations (at much higher concentration) that might otherwise compete for binding with the chelate. Bifunctional chelating agents such as tetraaza macrocycles have been used for this purpose to specifically bind

the  $\beta$  emitters <sup>90</sup>Y and <sup>67</sup>Cu to antibodies.<sup>4</sup> One of the  $\alpha$ -emitting radionuclides considered suitable for radioimmunotherapy of cancer is the 11.4 d half-life 223Ra, which decays through a rapid chain of daughter products to <sup>207</sup>Pb, emitting four  $\alpha$  particles, two *â* particles, and several *γ* rays, with a combined energy of about 28 MeV.1b

Although 223Ra has desirable decay properties for radioimmunotherapy, bifunctional radium-selective ligands together with effective linkers to the protein antibody have not been reported. A few radium-complexing agents reported in the literature either lack selectivity or do not have sufficient binding stability to serve as cancer-therapeutic agents, and none have linkers attached.5

It is known that the 1,3-alkoxycalix[4]arene-crown-6 cavity has a high selectivity for  $Cs^+$  over  $K^+$ .<sup>6</sup> Since  $Ra^{2+}$  has an ionic radius ( $r = 1.62$  Å) that is similar to that of Cs<sup>+</sup> ( $r = 1.67$  Å),<sup>7</sup> the size of this crown cavity would presumably be suitable for  $Ra^{2+}$ . However, neutral calixarene-crowns usually have relatively weak coordination with alkaline earth metal ions. Attaching sidearm functional groups to macrocyclic hosts can enhance their binding ability with alkaline earth metal ions. For example, proton-ionizable crowns with carboxylate sidearms have been shown to exhibit higher stability constants with alkaline earth metal ions relative to the nonionizable counterparts.<sup>5c</sup> We report here the binding characteristics of two new ionizable calixarene-crowns, *p*-*tert*-butylcalix[4]arene-crown-6-dicarboxylic acid (**3**) and *p*-*tert*-butylcalix[4]arene-crown-6-dihydroxamic acid (4), which show high selectivity for  $Ra^{2+}$  over light alkaline earth metal ions. The two proton-ionizable groups and the rigid calixarene-crown cavity apparently provide a strong and selective binding environment for  $Ra^{2+}$ . This type of ionizable

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calixarene-crown appears promising for complexing  $223Ra$  and linking the complex to monoclonal antibodies or other cellspecific proteins for radioimmunotherapy of cancer.

#### **Experimental Section**

**General Procedures and Techniques.** All reactions were carried out in a nitrogen atmosphere. All reagents were of reagent grade and were used without further purification. Tetrahydrofuran (THF) was freshly distilled from sodium benzophenone ketyl; *N,N*′-dimethylformamide (DMF) was distilled from KOH pellets and kept over molecular sieves (4 Å). <sup>1</sup>H NMR (200 MHz) spectra were recorded with a Bruker AC200 in the absence of internal standard. *J* values are given in Hertz. FAB mass spectra were obtained with a Finnigan MAT90 mass spectrometer using *m*-nitrobenzyl alcohol (NBA) as a matrix. For reasons of clarity and to reduce space, the name calix[4]arene was used instead of the original IUPAC name: pentacyclo $[19.3.1.1^{3.7}$ .  $1^{9.13}$ .  $1^{15.19}$ ]octacosa-1(25),3,5,7(28),9,11,13(27),15,17,19(26),21,23-dodecane. Compound **1**<sup>8</sup> was prepared according to a literature procedure, and **2**<sup>9</sup> was prepared according to a modified literature procedure. We used Cs<sub>2</sub>-CO3 instead of K*t*BuO as base and template for the synthesis of *p-tert*butylcalix[4]arene-crown-6 with a yield similar to that reported but easier to purify. Standard workup means that the organic layers were finally washed with water, dried over sodium sulfate (Na<sub>2</sub>SO<sub>4</sub>), filtered, and concentrated in vacuo.

*p-tert***-Butylcalix[4]arene-crown-6-dicarboxylic Acid (3).** To a solution of *p*-*tert*-butylcalix[4]arene-crown-6 (**2**) (1.70 g, 2 mmol) in THF-DMF  $(9:1 \text{ v/v})$   $(50 \text{ cm}^3)$  was added sodium hydride  $(0.25 \text{ g}, 10 \text{ mmol})$  and the mixture was heated under reflux for 0.5 h. Subsequently mmol), and the mixture was heated under reflux for 0.5 h. Subsequently ethyl bromoacetate (1.34 g, 8 mmol) was added. The reaction mixture was heated under reflux for 5 h, and after cooling, the mixture was cautiously poured into ice-cold HCl (6 M, 20 cm<sup>3</sup>). The solvent was evaporated under reduced pressure, and the residue was partitioned between 100 cm<sup>3</sup> of chloroform and 100 cm<sup>3</sup> of 0.5 N HCl. The organic layer was followed by standard workup. The crude reaction product was triturated with 80% ethanol  $(20 \text{ cm}^3)$  to give the diester  $(1.49 \text{ g},$ 73%). The diester thus obtained (1.02 g, 1 mmol) was dissolved in THF (10 cm<sup>3</sup>), tetramethylammonium hydroxide (Me<sub>4</sub>NOH) (25% solution in methanol,  $3 \text{ cm}^3$ ,  $7 \text{ mmol}$ , and water (10 cm<sup>3</sup>) were added, and the mixture was heated under reflux for 24 h. The cooled mixture was concentrated to dryness and treated with 10% hydrochloric acid (10 cm3 ) to form a precipitate which was filtered off and redissolved in chloroform, followed by standard workup to afford *p-tert*-butylcalix- [4]arene-crown-6-dicarboxylic acid (**3**) as a colorless solid (0.79 g, 82%). IR (KBr, cm<sup>-1</sup>): 3200-3600 (OH), 1750 (C=O). <sup>1</sup>H NMR (CDCl3, 200 MHz): *<sup>δ</sup>* 0.70-1.50 (m, 36H, C(CH3)3), 3.00-4.10 (m, 24H, OCH<sub>2</sub>CH<sub>2</sub>O and ArCH<sub>2</sub>Ar), 4.30-4.70 (m, 4H, ArCH<sub>2</sub>Ar), 5.27 (s, 4H, OCH2), 6.50-7.20 (m, 8H, ArH), 8.95 (br s, 2H, COOH). Anal. Calcd for C<sub>58</sub>H<sub>78</sub>O<sub>12</sub>: C, 72.05; H, 8.07. Found: C, 71.92; H, 8.17. Mass spectrum:  $m/e$  967.2 (M<sup>+</sup>, calcd 967.2).

*p-tert***-Butylcalix[4]arene-crown-6-dihydroxamic Acid (4).** Compound  $3$  (0.97 g, 1 mmol) and oxalyl chloride (5 cm<sup>3</sup>, 57 mmol) in carbon tetrachloride (50 cm<sup>3</sup>) were refluxed for 5 h. After being cooled, the solution was concentrated under a stream of nitrogen. The residual acid chloride (confirmed by IR spectroscopy: absence of  $ν_{O-H}$ ) was dissolved in THF (50 cm<sup>3</sup>). The solution was added dropwise to a THF solution containing *O*-benzylhydroxylamine hydrochloride (2 g, 12.5 mmol) and pyridine (1 g, 12.7 mmol). The solution was heated at 35 °C for 24 h. After being cooled, the precipitate was removed by filtration, and the filtrate was concentrated to dryness under reduced pressure. The residue was dissolved in chloroform (100 cm3) and followed by standard workup. The residue left was triturated with  $CHCl<sub>3</sub>$ -hexanes (1:5 v/v) to give the pure hydroxamic acid precursor (0.76 g, 65%). The benzyl group was deprotected by catalytic hydrogenation with palladium on activated charcoal at room temperature under atmospheric pressure in acetic acid-methanol (1:3 v/v) (0.60 g, 92%). IR (KBr, cm<sup>-1</sup>): 2400–3600 (OH and NH), 1665 (C=O). <sup>1</sup>H

NMR (CDCl<sub>3</sub>, 200 MHz): δ 0.84 (s, 18H, C(CH<sub>3</sub>)<sub>3</sub>), 1.34 (s, 18H, C(CH<sub>3</sub>)<sub>3</sub>), 3.23 (d, 4H,  $J_{ax,eq} = 12.8$  Hz, ArCH<sub>2</sub>Ar), 3.40-4.00 (m, 20H, OCH<sub>2</sub>CH<sub>2</sub>O), 4.48 (d, 4H,  $J_{ax,eq} = 12.8$  Hz, ArCH<sub>2</sub>Ar), 5.10 (s, 4H, OCH2), 6.55 (s, 4H, ArH), 7.14 (s, 4H, ArH), 8.05 (s, 2H, NH). Anal. Calcd for C<sub>58</sub>H<sub>80</sub>N<sub>2</sub>O<sub>12</sub>: C, 69.85; H, 8.09; N, 2.81. Found: C, 69.97; H, 8.18; N, 2.75. Mass spectrum: *m*/*e* 997.2 (M+, calcd 997.2).

**General Procedure for the Preparation of Barium Complexes.** To a desired diacid ligand (0.1 mmol) dissolved in CH<sub>3</sub>CN (50 cm<sup>3</sup>) was added  $Ba(OH)_2$  (0.17 g, 1 mmol), and the mixture was refluxed for 2 h and concentrated to dryness. Chloroform (50 cm<sup>3</sup>) was added and filtered to remove an extra amount of  $Ba(OH)_2$ . The filtrate was followed by standard workup to give the barium complex.

**Barium Complex with 3.** 1H NMR (CDCl3, 200 MHz): *δ* 0.92 (s, 18H, C(CH<sub>3</sub>)<sub>3</sub>), 1.26 (s, 18H, C(CH<sub>3</sub>)<sub>3</sub>), 3.27 (d, 4H,  $J_{\text{ax,eq}} = 12.3 \text{ Hz}$ , ArCH<sub>2</sub>Ar), 3.50-4.30 (m, 20H, OCH<sub>2</sub>CH<sub>2</sub>O), 4.38 (d, 4H,  $J_{\text{ax,eq}} = 12.3$ Hz, ArCH2Ar), 4.58 (br s, 4H, OCH2), 6.84 (s, 4H, ArH), 7.18 (s, 4H, ArH). Anal. Calcd for C<sub>58</sub>H<sub>76</sub>O<sub>12</sub>Ba: C, 63.20; H, 6.90; Ba, 12.45. Found: C, 63.02; H, 6.97; Ba, 12.29. Mass spectrum: *m*/*e* 1102.5 (M+, calcd 1102.5).

**Barium Complex with 4.** 1H NMR (CDCl3, 200 MHz): *δ* 0.93 (s, 18H, C(CH<sub>3</sub>)<sub>3</sub>), 1.27 (s, 18H, C(CH<sub>3</sub>)<sub>3</sub>), 3.28 (d, 4H,  $J_{ax,eq} = 12.3$  Hz, ArCH<sub>2</sub>Ar), 3.50-4.30 (m, 20H, OCH<sub>2</sub>CH<sub>2</sub>O), 4.42 (d, 4H,  $J_{ax,eq} = 12.3$ Hz, ArCH2Ar), 4.57 (br s, 4H, OCH2), 6.85 (s, 4H, ArH), 7.18 (s, 4H, ArH), 7.96 (s, 2H, NH). Anal. Calcd for  $C_{58}H_{78}N_2O_{12}Ba$ : C, 61.51; H, 6.94; N, 2.47; Ba, 12.12. Found: C, 61.29; H, 7.02; N, 2.39; Ba, 12.03. Mass spectrum: *m/e* 1132.5 (M<sup>+</sup>, calcd 1132.5).

**Solvent Extraction Study.** A standard  $Ra^{2+}$  solution (75  $\mu$ g of 223Ra in 3 N hydrochloric acid solution) was obtained from the Pacific Northwest National Laboratory. For solvent extraction studies, the solutions were prepared using deionized water obtained from a Milli-Q reagent water system. Measurements of pH were made with an Orion Research Model 701A pH meter with an Orion 91-03 glass semimicroelectrode. Radium concentrations were measured by *γ* spectrometry using a high-resolution Ge(Li) detector (EG&G Ortec) with a multichannel analyzer.

For solvent extraction experiments,  $1.5 \text{ cm}^3$  of a chloroform solution containing a desired ligand,  $1.5 \text{ cm}^3$  of the aqueous phase containing radium (0.031 mg/L), and buffer solution were placed in stoppered glass vials. Samples were shaken vigorously for a period of 30 min, which was shown to give constant values of distribution coefficients (*D*). After phase equilibration, 1-octanol (0.5%) was added to suppress the formation of an emulsion. Aliquots of  $1.0 \text{ cm}^3$  of each phase were then taken by pipets and placed into  $5 \text{ cm}^3$  polyethylene vials for radioactivity measurements. The area of the peak corresponding to 223- Ra (269 keV) was taken as the measure of its concentration. The typical standard deviation of the radioactivity measurements was less than 3%. The concentration of other alkaline earth metal ions such as  $Ba^{2+}$ ,  $Sr^{2+}$ ,  $Ca^{2+}$ , and  $Mg^{2+}$  was detected by the inductively coupled plasma spectrometer (ICP-AES) (IRIS Model, Thermo Jarrell Ash Co., Franklin, MA). Solvent extraction experiments were also performed with a crown ether monocarboxylic acid ligand,  $5$ <sup>5e</sup> known to have affinity for  $Ra^{2+}$ , and an acyclic crown ether dicarboxylic acid,  $6$ ,  $10$ for comparison (Figure 2).

#### **Results and Discussion**

Compounds **3** and **4** were synthesized according to the reaction route shown in Figure 1. The 1H NMR spectra of the free ligands indicated a mixture of conformations for ligand **3**, and a "conic" structure for ligand **4**. Treatment of the ionizable calixarene-crowns with a suspension of  $Ba(OH)_2$  in acetonitrile resulted in a 1:1 complex between the ligand and the  $Ba^{2+}$  ion. For the barium complex with ligand **3**, the two carboxylic acid protons disappeared, and the conformation was fixed in a conic structure as observed with <sup>1</sup>H NMR. The Ba<sup>2+</sup> complex of 4 showed little conformational change during the complexation.

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**Figure 1.** Preparation of the proton-ionizable calixarene-crown ethers *p-tert*-butylcalix[4]arene-crown-6-dicarboxylic acid (**3**) and *p-tert*butylcalix[4]arene-crown-6-dihydroxamic acid (**4**). Reagents: (a) Ts-  $(OCH<sub>2</sub>CH<sub>2</sub>)<sub>5</sub>OTs, Cs<sub>2</sub>CO<sub>3</sub>, CH<sub>3</sub>CN, reflux 24 h, 32%; (b) (i) NaH,$  $BrCH<sub>2</sub>COOEt$ , THF, reflux 5 h, 73%; (ii)  $Et<sub>4</sub>NOH$ , THF $-H<sub>2</sub>O$ , reflux 24 h, 82%; (c) (i) (COCl)2; (ii) *O*-benzylhydroxamine, pyridine, 35 °C, 24 h, 65%; (iii) H<sub>2</sub>/Pd-C, HOAc-MeOH, 92%.



**Figure 2.** Structures of the crown ether monocarboxylic acid **5** and the acyclic crown ether dicarboxylic acid **6**.



**Figure 3.** Two-phase solvent extraction of  $Ra^{2+}$  with different ligands. The extraction conditions are given in the text. The pH of the aqueous phase was adjusted with succinic acid-NH<sub>4</sub>OH for pH  $4-6$ , Tris-HCl for pH  $7-9$ , and Tris-Me<sub>4</sub>NOH for pH over 10. (O) **3**, ( $\bullet$ ) **4**, (9) **5**, and (0) **6**.

Figure 3 shows the percent extraction (Ex%) of  $^{223}$ Ra with different ligands plotted against the pH of the aqueous phase. The percentage of extracted  $Ra^{2+}$  became appreciable for both ligands **3** and **4** at about pH 4.5, reached a maximum at about pH 8.0, and declined sharply at pH > 9.5. At higher pH values,

**Table 1.** Percent Extraction of Alkaline Earth Metal Ions from Water to CHCl<sub>3</sub> at pH 8.90 and 25  $^{\circ}$ C

		percent extraction				
ionophore	$Mg^{2+}$	$Ca^{2+}$	$\mathrm{Sr^{2+}}$	$Ba^{2+}$	$Ra^{2+}$	
3	< 0.1	15.6	73.5	98.7	>99.9	
4	< 0.1	12.7	78.3	99.2	>99.9	
5	12.4	17.8	13.8	12.5	13.4	
6	93.8	92.5	90.3	87.0	89.0	

radium existed as the  $Ra(OH)^+$  species, which was probably too large to enter the calixarene-crown cavity. Ligand **6**, an acyclic polyether with two carboxylic acid groups, also exhibited high extraction efficiency for  $Ra^{2+}$  in the pH range studied. Ligand **5**, a crown ether monoacetic acid, showed limited extraction of Ra2+.

The selectivity of ligands  $3$  and  $4$  for  $Ra^{2+}$  versus other alkaline earth metal ions was evaluated by competition experiments between water containing five alkaline earth metal ions  $(5 \text{ cm}^3, \text{ [Ra}^{2+}] = 0.03 \text{ mg/L}, \text{ [Mg}^{2+}] = \text{[Ca}^{2+}] = \text{[Sr}^{2+}] =$  $[Ba^{2+}] = 0.20$  mM) and chloroform containing a specific ligand  $(5 \text{ cm}^3, \text{[ionophore]} = 1.0 \text{ mM})$ . The competition results at pH 8.9 are given in Table 1. In the competition experiments,  $Ra^{2+}$ was measured by *γ* spectroscopy and the other alkaline earth metal ions in the aqueous phase were determined by ICP-AES. As shown in Table 1, ligands  $3$  and  $4$  were able to extract  $Ra^{2+}$ almost quantitatively. The extractability of the alkaline earth metal ions followed the order  $Ra^{2+} > Ba^{2+} > Sr^{2+} > Ca^{2+} \gg$  $Mg^{2+}$ . Nearly zero amount of  $Mg^{2+}$  was extracted in the competition experiments with either ligand **3** or ligand **4**. Ligand **4** with two hydroxamic acid groups showed a slightly higher selectivity for  $Ra^{2+}$  than its carboxylic acid counterpart, ligand **3**. In terms of the distribution coefficient *D* (metal content in the organic phase/aqueous phase), the values for  $Ra^{2+}$ ,  $Ba^{2+}$ ,  $Sr^{2+}$ ,  $Ca^{2+}$ , and  $Mg^{2+}$  were found to be about 1000, 120, 3.4, 0.3, and 0.001, respectively. Both ligands **5** and **6** showed no selectivity for  $Ra^{2+}$  versus the other alkaline earth metal ions. The reliability of ICP-AES in measuring extraction efficiency was confirmed by using a <sup>133</sup>Ba tracer technique. For this purpose, the above-mentioned competition experiment was modified by adding a trace amount of <sup>133</sup>Ba (Isotopes Products Laboratories, Burbank, CA), and the concentrations of barium in the CHCl<sub>3</sub> and aqueous phases were measured by counting the areas of the peak at 356 keV. The *D* value thus obtained was about 100 for ligand **4**, which was comparable to the value obtained from ICP-AES.

Because of its short half-life and high radioactivity, it was not possible for us to obtain stability constants of the 223Ra complexes using common spectroscopic or potentiometric titration methods. A competition method was used to obtain the relative extraction constants of 223Ra by ligands **3** and **4** with respect to EDTA at pH 8.5.<sup>11</sup> Using an EDTA solution, the new distribution ratio  $D'$  was assumed to be  $[RaL]_{\text{or}}$ [RaEDTA]aq. Assuming that the solubility of RaEDTA in the  $CHCl<sub>3</sub>$  phase and RaL in the aqueous phase was negligible, the following simplified equations were obtained:

<sup>(11)</sup> Chen, X.; Ji, M.; Fisher, D. R.; Wai, C. M. *Chem. Commun. (Cambridge)* **<sup>1998</sup>**, 377-378.

$$
EDTA^{2-} + Ra^{2+} \rightleftharpoons RaEDTA
$$
  
\n
$$
K_1 = [RaEDTA]/[Ra^{2+}][EDTA^{2-}]
$$
  
\n
$$
L^{2-} + Ra^{2+} \rightleftharpoons RaL
$$
  
\n
$$
K_2 = [RaL]_{org}/[Ra^{2+}][L^{2-}]
$$
  
\n
$$
log(K_2/K_1) = log([RaL]_{org}/[RaEDTA]) + log([EDTA^{2-}]/[L^{2-}])
$$
  
\n
$$
[L^{2-}] = log D' + log([EDTA^{2-}]/[L^{2-}])
$$

A linear relationship was observed between log *D*′ and log- ( $[EDTA^{2-}]/[L^{2-}]$ ) for both ligands (Figure 4), with a slope close to unity, suggesting that the above assumptions were reasonable.

From the intercept we obtained the extraction constants of the  $Ra^{2+}$  complexes with the calixarene-crown ligands relative to that of EDTA. Ligand 3 had a value of  $K_2 = 0.51K_1$ , and ligand 4 had a value of  $K_2 = 12.6K_1$ , where  $K_1$  is the extraction constant of  $Ra^{2+}$  with EDTA at pH 8.5. Ligand 4 had an extraction constant that appeared to be about an order of magnitude higher than that of ligand **3**. This could be explained from the following two reasons: (1) the stronger hydroxamic acid group<sup>12</sup> was more effective in radium binding relative to the carboxylic acid group in the ionizable calixarene-crowns; (2) from the proton NMR study of the  $Ba^{2+}$  complexes, ligand **4** showed less conformational change during the complexation than ligand **3**, thus minimizing the unfavorable entropy and enthalpy change during the complexation.

Finally, we investigated the kinetic stability of the radium complexes of ligands **3** and **4** in the presence of serum-abundant metal ions including Na<sup>+</sup>, K<sup>+</sup>, Mg<sup>2+</sup>, Ca<sup>2+</sup>, and Zn<sup>2+</sup>. Radium was first extracted into the CHCl<sub>3</sub> phase at pH 8.5. The organic phase was then back-extracted with a pH 7.4 buffer containing  $10^{-2}$  M each of Na<sup>+</sup>, K<sup>+</sup>, Mg<sup>2+</sup>, Ca<sup>2+</sup>, and Zn<sup>2+</sup>. After the organic phase was shaken for 24 h, <sup>&</sup>lt;5% of 223Ra was removed. The 223Ra coordinated with ligands **3** and **4** showed high kinetic stability in the presence of other metal ions at relatively high concentrations and at a near neutral pH.



**Figure 4.** log *D'* vs log([EDTA<sup>2-</sup>]/[L]) at pH 8.50 for ligands  $3$  (O) and  $4(⑤)$ .

## **Conclusion**

For the first time, we were able to design ionophores derived from calix[4]arene to have selectivity for  $Ra^{2+}$  over the lighter alkaline earth metal ions and high kinetic stability for 223Ra complex in the presence of serum-abundant metal ions. Calix- [4]arene-crown-6 offers a more rigid cavity than common crown ethers to fit the size of radium. Two ionizable groups neutralize the charge of the complex and act as lariat arms to prevent radium from escaping from the cavity. The extraction stability constant of carboxylate derivative  $3$  with  $Ra^{2+}$  falls into the same order of magnitude as that of EDTA. The hydroxamate derivative 4 with  $Ra^{2+}$  is 1 order of magnitude higher than that of **3**. Although the thermodynamic stability constants of these two ligands with  $Ra^{2+}$  are not extremely high, the kinetic stability is more attractive. Once radium was included in the pseudo-three-dimensional cage, proton- and cation-promoted pathways show little effect on the loss of radium from the complexes. Further work to make water-soluble bifunctional chelating agents, which have ionizable calixarene-crown moieties at the lower rim as radium ionophore and an isothiocyanate group at the upper rim for linkage to monoclonal antibodies, is now in progress.

**Acknowledgment.** This work was supported by the Pacific Northwest National Laboratory (PNNL) and the U.S. Department of Energy under Contract No. DE-AC06-76RLO 1830.

IC990135+

<sup>(12) (</sup>a) Jencks, W. P.; Rengenstein, J. In *Handbook of Biochemistry and Molecular Biology*; Fasman, G. D., Ed.; CRC Press: Cleveland, OH, 1976. (b) Nagasaki, T.; Shinkai, S*. J. Chem. Soc., Perkin Trans. 2* **<sup>1991</sup>**, 1063-1066.