

New Chloro, μ -Oxo, and Alkyl Derivatives of Dioxomolybdenum(VI) and -Tungsten(VI) Complexes Chelated with N₂O Tridentate Ligands: Synthesis and Catalytic Activities toward Olefin Epoxidation

Yee-Lok Wong, Dennis K. P. Ng,* and Hung Kay Lee*

Department of Chemistry, The Chinese University of Hong Kong, Shatin, New Territories, Hong Kong SAR, People's Republic of China

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A new series of *cis*-dioxomolybdenum(VI) complexes MoO₂(Lⁿ)Cl (*n* = 1–5) were prepared by the reaction of MoO₂Cl₂(DME) (DME = 1,2-dimethoxyethane) with 2-*N*-(2-pyridylmethyl)aminophenol (HL¹) or its *N*-alkyl derivatives (HLⁿ) (*n* = 2–5) in the presence of triethylamine. The new μ -oxo dimolybdenum compounds [MoO₂(Lⁿ)₂O] (*n* = 1, 4, 5, 7) were also prepared by treating the corresponding ligand HLⁿ with MoO₂(acac)₂ (acac = acetylacetonate) in warm methanolic solutions or (NH₄)₆[Mo₇O₂₄]·4H₂O in the presence of dilute HCl. Treatment of MoO₂(L¹)Cl or [MoO₂(L¹)₂O] with the Grignard reagent Me₃SiCH₂MgCl gave the alkyl compound MoO₂(L¹)(CH₂SiMe₃), which represents the first example of dioxomolybdenum(VI) alkyl complex supported by a N₂O-type ancillary ligand. The analogous chloro and μ -oxo tungsten derivatives WO₂(Lⁿ)Cl (*n* = 6, 7) and [WO₂(Lⁿ)₂O] (*n* = 1, 4, 6, 7) were prepared by the reaction of WO₂Cl₂(DME) with HLⁿ in the presence of triethylamine. Similar to their molybdenum analogues, the tungsten alkyl complexes WO₂(Lⁿ)(R) (*n* = 6, 7; R = Me, Et, CH₂SiMe₃, C₆H₄tBu-4) were synthesized by treating WO₂(Lⁿ)Cl or [WO₂(Lⁿ)₂O] (*n* = 6, 7) with the appropriate Grignard reagents. The catalytic properties of selected dioxo-Mo(VI) and -W(VI) chloro and μ -oxo complexes toward epoxidation of styrene by *tert*-butyl hydroperoxide (TBHP) were also investigated.

Introduction

Organometallic oxo complexes have attracted considerable attention due to their relevance to the intermediate species involved in metal oxide- and peroxide-catalyzed reactions.¹ To reveal the nature and chemical behavior of such intermediates, a substantial number of organometallic oxometalates have been synthesized and examined as synthetic analogues.² High-valent organometallic dioxomolybdenum and -tungsten complexes with cyclopentadienyl ligands of the types MO₂(η^5 -C₅R₅)(Cl), [MO₂(η^5 -C₅R₅)₂O], and MO₂(η^5 -C₅R₅)(R') (M = Mo, W; R = H, Me; R' = alkyl, alkenyl) have been extensively studied.³ Apart from cyclopentadienyl

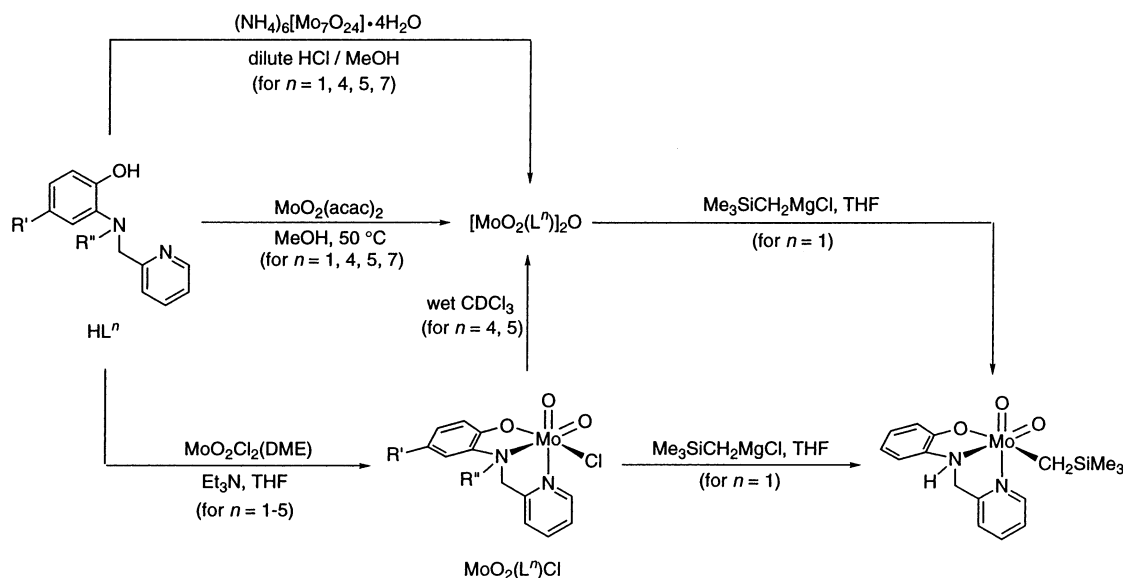
ligands, 2,2'-bipyridine (bipy) has also been used as a supporting ligand to give the stable mononuclear dioxo complexes MoO₂Br(bipy)R⁴ and MO₂(bipy)R₂ (M = Mo, W; R = alkyl).^{5,6} Young et al. have also employed hydrotris-(3,5-dimethylpyrazolyl)borate [HB(Me₂pz)₃][−] as the ancillary ligand to generate a new class of organometallic dioxotungsten complexes WO₂[HB(Me₂pz)₃]R (R = alkyl, phenyl, alkenyl).⁷ To our knowledge, organometallic dioxomolybdenum and -tungsten complexes with other supporting

* Authors to whom correspondence should be addressed. Fax: (852) 2603 5057. E-mail: hkleee@cuhk.edu.hk (H.K.L.).

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Scheme 1

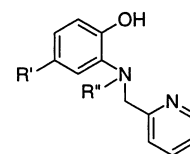


ligands remain scarce.⁸ We have recently prepared a new series of N_2O -type ligands (HL^n) ($n = 1-5$), which can stabilize the high-valent dioxotungsten complexes $WO_2(L^n)Cl$ ($n = 1-5$) and $WO_2(L^1)(CH_2SiMe_3)$.⁹ The molecular structure of the latter alkyl complex has been confirmed by X-ray diffraction analysis. As our continuing interest in the chemistry of dioxomolybdenum and -tungsten complexes, we report herein the synthesis of the analogous molybdenum complexes $MoO_2(L^n)Cl$ ($n = 1-5$) and $MoO_2(L^1)(CH_2SiMe_3)$, and the tungsten alkyl derivatives $WO_2(L^n)R$ ($n = 6, 7$; $R = Me, Et, CH_2SiMe_3, C_6H_4^tBu-4$). During the course of our study, the μ -oxo complexes $[MO_2(L^n)]_2O$ ($M = Mo, W$) have also been prepared and isolated. Reactions of these μ -oxo complexes with Grignard reagents provide a new synthetic route for the preparation of the alkyl derivatives $MO_2(L^n)R$. The catalytic activities of selected chloro and μ -oxo compounds toward epoxidation of styrene have also been examined.

Results and Discussion

Chloro Complexes. Treatment of the previously described ligands HL^n ($n = 1-5$)⁹ (Chart 1) with $MoO_2Cl_2(DME)$ in the presence of triethylamine gave the corresponding dioxo complexes $MoO_2(L^n)Cl$ ($n = 1-5$) (Scheme 1). Similar to its tungsten counterpart,⁹ $MoO_2(L^1)Cl$ is only sparingly soluble in common organic solvents. Therefore, the compound could only be purified by repeated washing with methanol and hexanes, and characterized with IR spectroscopy. All the other dioxomolybdenum(VI) compounds, in particular $MoO_2(L^n)Cl$ ($n = 3-5$), possess a better solubility in common organic solvents which facilitates their purification by column chromatography and characterization by various spectroscopic methods. The 1H NMR spectra of the

Chart 1



HL^1	$R' = R'' = H$
HL^2	$R' = H, R'' = Me$
HL^3	$R' = H, R'' = CH_2C_6H_5$
HL^4	$R' = H, R'' = CH_2C_6H_4^tBu-4$
HL^5	$R' = H, R'' = CH_2C_6H_3^tBu-2,3,5$
HL^6	$R' = Me, R'' = H$
HL^7	$R' = ^tBu, R'' = H$

chloro compounds $MoO_2(L^n)Cl$ ($n = 2-5$) showed two doublets at δ 4.30–5.20 ppm which can be assigned to the two diastereotopic methylene protons located adjacent to the pyridyl moiety. For the benzyl derivatives $MoO_2(L^n)Cl$ ($n = 3-5$), a second pair of doublets at δ 4.93–5.34 ppm was also observed due to the presence of two diastereotopic benzylic protons. It is evident that complexation of L^n to the Mo center results in the diastereotopicity of the two sets of methylene protons.

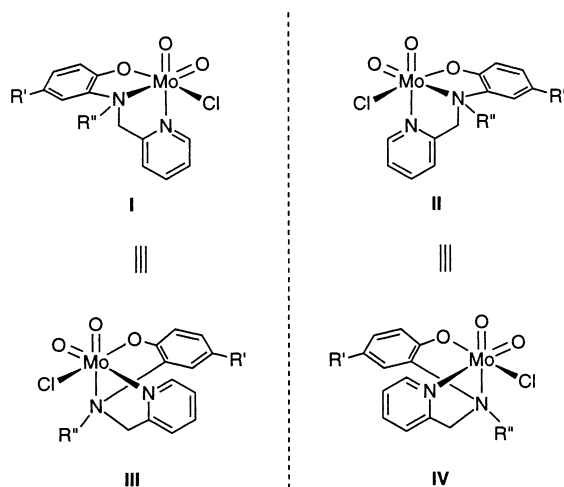
With reference to the structure of $WO_2(L^1)(CH_2SiMe_3)$, which has been determined by X-ray diffraction analysis,⁹ and the similar spectroscopic properties, it is believed that the chloro complexes $[MoO_2(L^n)Cl]$ (and their alkyl derivatives) also adopt a distorted octahedral structure with the two nitrogen donor atoms being located trans to the oxo groups, with the phenolate oxygen opposite the chloro (or alkyl) ligand (Scheme 1). The trans orientation of oxo and nitrogen-donor ligands is in fact very common for related dioxo Mo(VI) and W(VI) complexes.⁹⁻¹⁴ Apparently, there are two possible binding modes with trans oxo–nitrogen configurations (I and IV as shown in Chart 2), differing in the positions

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Chart 2



of the amino and pyridyl nitrogen ligands. Both of these structures are chiral and have their enantiomeric counterparts II and III, respectively. A close examination reveals that I and III (and II and IV as well) are, in fact, equivalent. In other words, only one pair of enantiomers for $\text{MoO}_2(\text{L}^n)\text{Cl}$ is present, which is consistent with a single set of signals in their NMR spectra.

Oxo Complexes. The μ -oxo dimolybdenum(VI) compounds $[\text{MoO}_2(\text{L}^n)]_2\text{O}$ ($n = 1, 4, 5, 7$) were prepared by treating $\text{MoO}_2(\text{acac})_2$ with the corresponding ligands HL^n ($n = 1, 4, 5, 7$) in warm methanolic solutions. Alternatively, the μ -oxo complexes could also be synthesized by the reaction of $(\text{NH}_4)_6[\text{Mo}_7\text{O}_{24}] \cdot 4\text{H}_2\text{O}$ in methanol with HL^n in the presence of dilute hydrochloric acid (Scheme 1). The pale yellow oxo-bridged dimolybdenum compounds are stable to air and moisture. Results of elemental analysis were consistent with their empirical formula. The compounds were also characterized by NMR spectroscopy.¹⁵ The limited solubility of $[\text{MoO}_2(\text{L}^1)]_2\text{O}$ in common deuterated solvents renders its characterization difficult to carry out. On the other hand, the analogous $[\text{MoO}_2(\text{L}^4)]_2\text{O}$ and $[\text{MoO}_2(\text{L}^5)]_2\text{O}$ showed two sets of signals (in an approximately 1:1 ratio) in their ^1H and ^{13}C NMR spectra, which suggest the presence of two diastereomers (Chart 3). Similar stereochemistry has also

been reported for μ -oxo dimolybdenum(V) complexes supported by the tridentate NO_2^- and NOS^- Schiff base ligands.¹⁶ Attempts to separate the diastereomers for $[\text{MoO}_2(\text{L}^n)]_2\text{O}$ ($n = 4$ and 5) by column chromatography were not successful. However, separation seemed to be successful for $[\text{MoO}_2(\text{L}^7)]_2\text{O}$ as indicated by the appearance of a single set of NMR signals for the isolated product.

The corresponding μ -oxo tungsten complexes $[\text{WO}_2(\text{L}^n)]_2\text{O}$ ($n = 1, 4, 6, 7$) were prepared in satisfactory yields by the reaction of $\text{WO}_2\text{Cl}_2(\text{DME})$ with the appropriate ligands HL^n and triethylamine in 1:1 $\text{CH}_2\text{Cl}_2/\text{MeOH}$ solutions (Scheme 2). The μ -oxo tungsten complexes were isolated as white solids and are stable to air and moisture. Owing to the poor solubility of $[\text{WO}_2(\text{L}^n)]_2\text{O}$ ($n = 1, 6, 7$) in common organic solvents, the compounds could only be characterized with IR spectroscopy and elemental analysis. On the other hand, the analogous $[\text{WO}_2(\text{L}^4)]_2\text{O}$ possesses sufficient solubility in chlorinated solvents, facilitating its characterization by ^1H and ^{13}C NMR spectroscopy. Similar to the μ -oxo Mo derivative $[\text{MoO}_2(\text{L}^7)]_2\text{O}$, only one set of signals was observed for this complex, indicating that only one stereoisomer (probably together with its enantiomer) was isolated.¹⁷

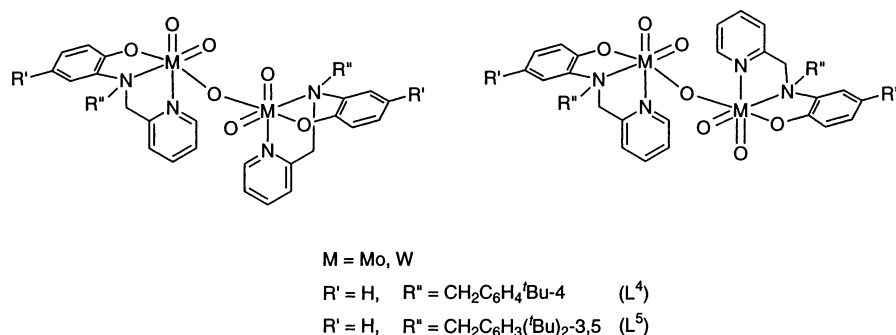
Alkyl Complexes. The molybdenum alkyl $\text{MoO}_2(\text{L}^1)(\text{CH}_2\text{-SiMe}_3)$ was readily prepared by treating $\text{MoO}_2(\text{L}^1)\text{Cl}$ with the Grignard reagent $\text{Me}_3\text{SiCH}_2\text{MgCl}$ (Scheme 1). Young et al. have studied the reaction of $\text{MoO}_2[\text{HB}(\text{Me}_2\text{pz})_3]\text{Cl}$ with various Grignard reagents.¹⁸ Interestingly, the mixed-valence complex $[\text{HB}(\text{Me}_2\text{pz})_3]\text{Mo}^{\text{V}}\text{OCl}(\mu\text{-O})\text{Mo}^{\text{VI}}\text{O}_2[\text{HB}(\text{Me}_2\text{pz})_3]$ was obtained, instead of the expected dioxomolybdenum(VI) alkyl compounds. In our study, attempts to prepare other dioxomolybdenum(VI) alkyl complexes by treating $\text{MoO}_2(\text{L}^n)\text{Cl}$ ($n = 1, 2$) with the Grignard reagents RMgX ($\text{R} = \text{Me, Et, CH}_2\text{SiMe}_3, \text{C}_6\text{H}_4\text{Bu-4}$; $\text{X} = \text{Cl, Br}$) were unsuccessful (except for $n = 1, \text{R} = \text{CH}_2\text{SiMe}_3$). Reactions with other nucleophilic reagents such as sodium alkoxides and thiolates were also studied. Treatment of $\text{MoO}_2(\text{L}^n)\text{Cl}$ ($n = 1-3$) with NaER ($\text{E} = \text{O, S}$; $\text{R} = \text{Me, Et, Ph}$), in the presence of a catalytic amount of 18-crown-6, in refluxing toluene led to decomplexation and recovery of the free ligands. This is in contrast to the chemistry of $\text{MoO}_2[\text{HB}(\text{Me}_2\text{pz})_3]\text{Cl}$, which can be converted to various alkoxy or thiolato derivatives through metathesis of the chloro ligand.¹⁹

The compound $\text{MoO}_2(\text{L}^1)(\text{CH}_2\text{SiMe}_3)$ is virtually insoluble in hydrocarbons and ether, and sparingly soluble in chlorinated solvents, but is readily soluble in dipolar aprotic solvents such as *N,N*-dimethylformamide (DMF) and dimeth-

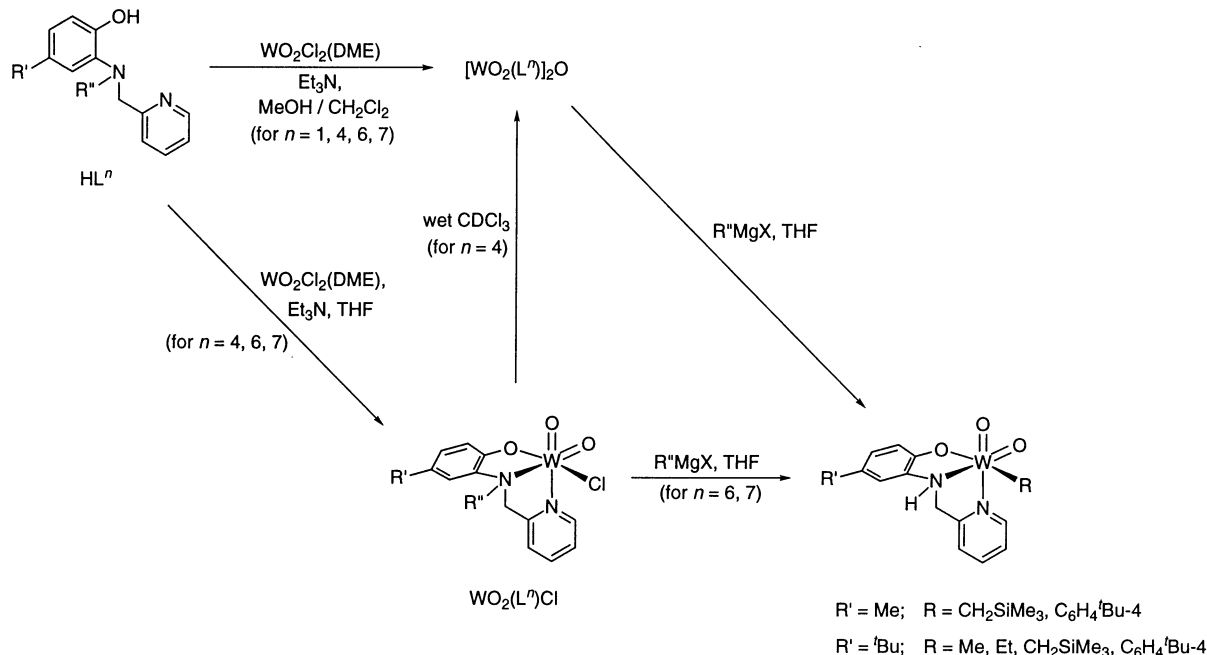
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Chart 3



Scheme 2



yl sulfoxide (DMSO). The 1H NMR spectrum of $MoO_2(L^1)-(CH_2SiMe_3)$ in $DMSO-d_6$ showed, apart from the signals due to L^1 and the trimethylsilyl group, two upfield doublets at δ 0.34 and 1.77 ppm with a geminal coupling constant of 12 Hz assignable to the two diastereotopic methylene protons on the α -carbon of the CH_2SiMe_3 ligand.

The new chloro dioxotungsten(VI) complexes $WO_2(L^n)Cl$ ($n = 6, 7$) are relatively more reactive. As shown in Scheme 2, they react with a variety of Grignard reagents $RMgX$ ($R = Me, Et, CH_2SiMe_3, C_6H_4^tBu-4$; $X = Cl, Br$), affording the corresponding alkyl derivatives $WO_2(L^n)(R)$ ($n = 6, 7$; $R = Me, Et, CH_2SiMe_3, C_6H_4^tBu-4$). However, for the NH derivative $WO_2(L^1)Cl$, the corresponding alkyl complexes $WO_2(L^1)(R)$ could not be obtained except for $R = CH_2SiMe_3$.⁹ It is believed that the alkyl substituent (Me or tBu) on L^6 and L^7 enhances the solubility of the resulting complexes, thereby promoting the reactivity of $WO_2(L^n)Cl$ ($n = 6, 7$) and facilitating the isolation and purification of $WO_2(L^n)(R)$.

Alternatively, the dioxomolybdenum(VI) and -tungsten(VI) alkyls could also be synthesized via a new synthetic route. Treatment of the μ -oxo complexes $[MO_2(L^n)]_2O$ ($M = Mo, n = 1$; $M = W, n = 6, 7$) with the appropriate

Grignard reagents gave the corresponding organometallic dioxo complexes $MO_2(L^n)(R)$ ($M = Mo, n = 1, R = CH_2SiMe_3$; $M = W, n = 6, 7, R = Me, Et, CH_2SiMe_3, C_6H_4^tBu-4$) in moderate yields (5–25%).

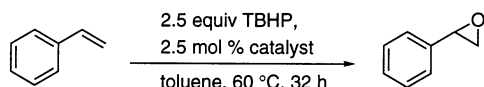
All the molybdenum and tungsten chloro derivatives $MO_2(L^n)Cl$ ($M = Mo, W$; $n = 1-5$) show similar stability toward air and moisture. However, the molybdenum alkyl complex $MoO_2(L^1)(CH_2SiMe_3)$ is significantly more sensitive to moisture than its tungsten analogue. In the solid state, all the dioxotungsten(VI) alkyl complexes $WO_2(L^n)(R)$ are stable in air. However, their solutions are sensitive to moisture to a different extent, following the order $R = Me$ (least stable) $> Et \gg C_6H_4^tBu-4 > CH_2SiMe_3$ (most stable). The complex $WO_2(L^7)(Me)$, for example, decomposes readily in predried $DMSO-d_6$ within 15 min, while $WO_2(L^7)(CH_2SiMe_3)$ is apparently inert even in wet $DMSO-d_6$ over a period of 1 week.

All the alkyl compounds reported in this work were characterized by NMR spectroscopy. The $^{13}C\{^1H\}$ NMR data of the methyl and ethyl derivatives, however, could not be obtained, probably due to the instability of these compounds in solution. All the dioxomolybdenum compounds showed two characteristic *cis*-dioxo (MoO_2) vibrational bands at

Table 1. Epoxidation of Styrene Using $\text{Mo}_2(\text{L}^n)\text{Cl}$ or $[\text{Mo}_2(\text{L}^n)]_2\text{O}$ as Catalysts^a

entry	catalyst	yield ^b (%)
1	$\text{MoO}_2(\text{L}^4)\text{Cl}$	52
2	$\text{MoO}_2(\text{L}^5)\text{Cl}$	36
3	$\text{WO}_2(\text{L}^3)\text{Cl}$	31
4	$\text{WO}_2(\text{L}^4)\text{Cl}$	32
5	$\text{WO}_2(\text{L}^5)\text{Cl}$	30
6	$[\text{MoO}_2(\text{L}^4)]_2\text{O}$	27
7	$[\text{MoO}_2(\text{L}^7)]_2\text{O}$	34
8	$[\text{WO}_2(\text{L}^4)]_2\text{O}$	24
9	$[\text{WO}_2(\text{L}^7)]_2\text{O}$	19

^a Reactions were performed in 3 mL of toluene with 0.4 mmol of styrene, 2.5 mol % catalyst, and 2.5 equiv of *tert*-butyl hydroperoxide under N_2 at 60 °C for 32 h. ^b Reaction yields were determined by GC–MS.

Scheme 3

897–915 and 932–940 cm^{-1} in their IR spectra which could be assigned to the asymmetric and symmetric $\text{Mo}=\text{O}$ stretchings, respectively.^{12,19a,20} The IR spectra of the tungsten analogues showed similar asymmetric and symmetric $\text{W}=\text{O}$ stretching bands at 893–902 and 940–960 cm^{-1} , respectively.²¹ The liquid secondary ion (LSI) mass spectra of all these compounds displayed the protonated molecular ion peaks (MH^+), which are in good agreement with the predicted accurate mass and isotopic distribution pattern.

Catalytic Activities. The catalytic activities of the chloro $\text{Mo}_2(\text{L}^n)\text{Cl}$ ($\text{M} = \text{Mo}, \text{W}; n = 3–5$) and μ -oxo $[\text{Mo}_2(\text{L}^n)]_2\text{O}$ ($\text{M} = \text{Mo}, \text{W}; n = 4, 7$) compounds toward epoxidation of styrene were examined. In a typical experiment, styrene (0.40 mmol) was mixed with 2.5 mol % of the catalyst and 2.5 equiv of *tert*-butyl hydroperoxide (TBHP) in toluene containing 4 Å molecular sieves with benzophenone as an internal standard.²² The reaction mixture was heated at 60 °C under nitrogen for 32 h (Scheme 3), and the reaction yield of styrene oxide was determined by GC–MS analysis. As shown in Table 1, all these compounds are active toward oxidation of styrene to styrene oxide, despite the moderate reaction yields which range from 19 to 52%.²³

The chemistry of molybdenum-catalyzed epoxidation of olefins by alkyl hydroperoxides has been extensively studied.^{24,25} It is generally believed that the mechanism involves

the formation of a Mo(VI) alkyl peroxide intermediate and the transfer of the distal oxygen atom of the coordinated alkyl peroxide instead of the oxo ligand to the olefins.²⁵ Recently, Finney et al. have reported a series of dioxo Mo(VI) compounds supported by tridentate ligands.²⁶ The catalytic reactivities of these compounds toward epoxidation of olefins by *tert*-butyl hydroperoxide have also been investigated. On the basis of NMR spectroscopy, it has been shown that the metal complexes are stable toward the alkyl hydroperoxide with the tridentate ligands remaining coordinated to the Mo-(VI) center during the epoxidation reactions. Although a detailed kinetic and spectroscopic study of the epoxidation reactions has not been carried out in our work, it is conceivable that they may proceed by a mechanism similar to the one proposed by Finney et al.²⁶

Conclusions

In conclusion, we have described the preparation and spectroscopic characterization of a series of new chloro dioxomolybdenum $\text{MoO}_2(\text{L}^n)\text{Cl}$ ($n = 1–5$) and -tungsten complexes $\text{WO}_2(\text{L}^n)\text{Cl}$ ($n = 6, 7$). The μ -oxo complexes $[\text{MoO}_2(\text{L}^n)]_2\text{O}$ ($n = 1, 4, 5, 7$) and $[\text{WO}_2(\text{L}^n)]_2\text{O}$ ($n = 1, 4, 6, 7$) have also been successfully prepared and characterized. The chloro and μ -oxo compounds react readily with Grignard reagents to give the corresponding alkyl derivatives. The alkyl complexes are rare and can be stabilized by the new N_2O tridentate ligands based on 2-*N*-(2-pyridylmethyl)-aminophenolate. The catalytic activities of selected chloro and μ -oxo compounds toward epoxidation of styrene by *tert*-butyl hydroperoxide have also been studied. To our knowledge, only one application of dioxotungsten(VI) complexes as epoxidation catalysts has been reported previously.¹⁴

Experimental Section

All reactions were carried out using standard Schlenk line techniques under an atmosphere of nitrogen; workups were performed in air. All reagents and solvents were of reagent grade and used as received. Dichloromethane was predried over 4 Å molecular sieves and distilled from calcium hydride. Diethyl ether, THF, and toluene were distilled from sodium benzophenone. Methanol was distilled from magnesium methoxide. All deuterated solvents as well as *tert*-butyl hydroperoxide (TBHP) in decane (5–6 M) were predried by storing over 4 Å molecular sieves. The free ligands HL^n ($n = 1–5$)^{9,27} and the complexes $\text{Mo}_2\text{Cl}_2(\text{DME})$ ($\text{M} = \text{Mo}, \text{W}$)²⁸ were prepared according to literature procedures with minor modification. ^1H and $^{13}\text{C}\{^1\text{H}\}$ NMR spectra were recorded on a Bruker DPX 300 spectrometer (^1H , 300 MHz; ^{13}C , 75.4 MHz) in CDCl_3 solutions unless stated otherwise. Chemical shifts were referenced to internal SiMe_4 ($\delta = 0$ ppm). IR spectra were recorded on a Nicolet Magna 550 FT-IR spectrometer as KBr pellets. EI mass spectra were obtained on a Hewlett-Packard 5989B Mass Engine spectrometer. LSI mass spectra were measured on a Bruker APEX 47e Fourier transform ion cyclotron resonance (FT-ICR) mass spectrometer with 3-nitrobenzyl alcohol as matrix. GC–MS

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analyses were carried out on a Hewlett-Packard GC(HP 6890)–MS(HP 5973) analyzer equipped with a HP-5MS (5% phenylmethylsiloxane) column. Elemental analyses were performed by MEDAC Ltd., Brunel University, UK.

4-Methyl-2-*N*-(2-pyridylmethyl)aminophenol (HL⁶). A mixture of 2-amino-4-methylphenol (12.3 g, 100 mmol) and 2-pyridinecarboxaldehyde (9.5 mL, 100 mmol) in MeOH (200 mL) was refluxed in air for 2 h. After cooling to room temperature, NaBH₄ (7.57 g, 200 mmol) was slowly added with stirring and the reaction mixture was refluxed for a further period of 3 h. The volatiles were then removed under reduced pressure, and water (100 mL) was added to the resulting residue. The pH value of the mixture was adjusted to ca. 7 by adding glacial acetic acid, and the mixture was extracted with CH₂Cl₂ (3 × 150 mL). The combined extracts were dried over anhydrous magnesium sulfate before being concentrated with a rotary evaporator. The resulting dark brown solid was redissolved in CH₂Cl₂ (50 mL) and precipitated with hexanes (100 mL) to give a pale brown solid, which was isolated by filtration, washed with diethyl ether, and dried in vacuo. Yield: 16.3 g (76%). Mp: 96–98 °C. ¹H NMR: δ 8.58 (d, *J* = 3.9 Hz, 1 H, ArH), 7.66 (dt, *J* = 1.8, 7.7 Hz, 1 H, ArH), 7.36 (d, *J* = 7.5 Hz, 1 H, ArH), 7.20 (t, *J* = 6.2 Hz, 1 H, ArH), 6.67 (d, *J* = 7.2 Hz, 1 H, ArH), 6.41–6.44 (m, 2 H, ArH), 4.48 (s, 2 H, ArCH₂), 2.18 (s, 3 H, CH₃). ¹³C{¹H} NMR: δ 159.1, 148.3, 142.7, 137.5, 137.0, 130.1, 122.4, 122.1, 118.6, 114.9, 113.8, 49.8, 21.0. MS-EI (70 eV): *m/z* 214 (M⁺). Anal. Calcd for C₁₃H₁₄N₂O: C, 72.87; H, 6.59; N, 13.07%. Found: C, 72.57; H, 6.62; N, 13.05%.

4-*tert*-Butyl-2-*N*-(2-pyridylmethyl)aminophenol (HL⁷). This compound was prepared according to the above procedure using 2-amino-4-*tert*-butylphenol (16.5 g, 100 mmol) as the starting material. After the workup procedure, a dark brown oily residue was obtained which was dissolved in diethyl ether (50 mL) and precipitated with hexanes (100 mL). The pale brown solid was collected by filtration, washed thoroughly with hexanes, and dried in vacuo. Yield: 17.4 g (68%). Mp: 112–115 °C. ¹H NMR: δ 8.59 (d, *J* = 3.9 Hz, 1 H, ArH), 7.67 (dt, *J* = 1.8, 7.7 Hz, 1 H, ArH), 7.34 (d, *J* = 8.4 Hz, 1 H, ArH), 7.21 (t, *J* = 6.5 Hz, 1 H, ArH), 6.68–6.73 (m, 3 H, ArH), 4.51 (s, 2 H, ArCH₂), 1.22 (s, 9 H, ^tBu). ¹³C{¹H} NMR: δ 158.9, 148.1, 143.8, 143.6, 137.7, 136.0, 122.5, 122.4, 116.2, 115.0, 112.5, 50.7, 34.1, 31.5. HRMS (LSI): *m/z* 257.1644 (calcd for C₁₆H₂₁N₂O (MH⁺): 257.1654). Anal. Calcd for C₁₆H₂₀N₂O: C, 74.97; H, 7.86; N, 10.93%. Found: C, 74.25; H, 7.93; N, 10.71%.²⁹

Preparation of MoO₂(L¹)Cl. To a pale brown solution of HL¹ (0.60 g, 3.0 mmol) in CH₂Cl₂ (30 mL) was added triethylamine (0.42 mL, 3.0 mmol), and the mixture was stirred for 15 min. The resulting solution was transferred, via a cannula, to a colorless solution of MoO₂Cl₂(DME) (0.87 g, 3.0 mmol) in CH₂Cl₂ (20 mL). During the addition, the solution turned to dark brown immediately with the formation of a brown precipitate. The mixture was kept stirring overnight. The brown solid was collected by filtration, washed thoroughly with CH₂Cl₂ and hexanes, and then dried in vacuo to give the *title compound* as a yellowish brown solid.³⁰ Yield: 0.46 g (42%). IR (cm⁻¹): 1578m, 1482m, 1459m, 1365w, 1295m, 1268m, 1249w, 1149w, 1111w, 1029w, 947s ν(MoO₂), 907s ν(MoO₂), 867w, 815w, 747s, 620w, 559w, 508m.

General Procedure for the Preparation of MoO₂(L^{*n*})Cl (*n* = 2–5). A solution of MoO₂Cl₂(DME) in THF was added dropwise to a solution of HL^{*n*} (*n* = 2–5, 1 equiv) in THF with vigorous

stirring. The resulting pale yellow mixture turned immediately to dark purple. The mixture was stirred at room temperature for 15 min; then triethylamine (1 equiv) was added and the mixture was kept stirring overnight. The resulting mixture was concentrated and then loaded onto a silica gel column with ethyl acetate as the eluent. The orange fraction was collected and then concentrated under reduced pressure to give a pale orange solid. For MoO₂(L²)Cl, the orange solid was washed thoroughly with ethyl acetate and diethyl ether and then dried in vacuo. For MoO₂(L^{*n*})Cl (*n* = 3–5), the solid was further purified by column chromatography using CHCl₃ as eluent. The first band was collected and concentrated to give the desired product as an orange-yellow solid.

MoO₂(L²)Cl. According to the general procedure, MoO₂Cl₂–(DME) (0.87 g, 3.0 mmol) was treated with HL² (0.64 g, 3.0 mmol) and triethylamine (0.42 mL, 3.0 mmol) in THF (50 mL) to give MoO₂(L²)Cl (0.49 g, 43%). ¹H NMR: δ 9.33 (d, *J* = 5.4 Hz, 1 H, ArH), 7.81 (dt, *J* = 1.8, 7.7 Hz, 1 H, ArH), 7.48 (t, *J* = 6.5 Hz, 1 H, ArH), 7.38 (dd, *J* = 1.5, 8.1 Hz, 1 H, ArH), 7.20 (d, *J* = 7.5 Hz, 1 H, ArH), 7.08 (dt, *J* = 1.5, 7.8 Hz, 1 H, ArH), 6.91 (dt, *J* = 1.5, 7.7 Hz, 1 H, ArH), 6.66 (dd, *J* = 1.5, 8.3 Hz, 1 H, ArH), 4.88 (d, *J* = 14.7 Hz, 1 H, CH₂), 4.39 (d, *J* = 14.7 Hz, 1 H, CH₂), 3.58 (s, 3 H, CH₃). ¹³C{¹H} NMR: δ 159.1, 153.6, 150.6, 139.8, 138.8, 129.4, 125.0, 123.0, 121.7 (two overlapping signals), 118.4, 67.2, 50.1. IR (cm⁻¹): 3082w, 2978w, 2934w, 1732w, 1608m, 1586m, 1481s, 1442m, 1369w, 1267s, 1160w, 1107w, 1053w, 1025w, 932s ν(MoO₂), 912s ν(MoO₂), 859m, 763s, 720w, 636m, 574w, 492w. HRMS (LSI): *m/z* 378.9743 (calcd for C₁₃H₁₄ClMoN₂O₃ (MH⁺) based on ³⁵Cl and ⁹⁷Mo: 378.9747). Anal. Calcd for C₁₃H₁₃–ClMoN₂O₃: C, 41.46; H, 3.48; N, 7.44%. Found: C, 40.72; H, 3.44; N, 7.15%.²⁹

MoO₂(L³)Cl. According to the general procedure, MoO₂Cl₂–(DME) (1.07 g, 3.7 mmol) was treated with HL³ (1.07 g, 3.7 mmol) and triethylamine (0.51 mL, 3.7 mmol) in THF (50 mL) to give MoO₂(L³)Cl (0.87 g, 52%). ¹H NMR: δ 9.31 (d, *J* = 4.8 Hz, 1 H, ArH), 7.76 (dt, *J* = 1.6, 7.7 Hz, 1 H, ArH), 7.36–7.49 (m, 6 H, ArH), 7.14 (d, *J* = 7.7 Hz, 1 H, ArH), 7.02 (dt, *J* = 1.5, 7.7 Hz, 1 H, ArH), 6.67 (dd, *J* = 1.3, 8.2 Hz, 1 H, ArH), 6.57 (dt, *J* = 1.4, 7.7 Hz, 1 H, ArH), 6.39 (dd, *J* = 1.4, 8.2 Hz, 1 H, ArH), 5.34 (d, *J* = 14.1 Hz, 1 H, CH₂), 5.20 (d, *J* = 14.1 Hz, 1 H, CH₂), 4.97 (d, *J* = 14.1 Hz, 1 H, CH₂), 4.36 (d, *J* = 14.1 Hz, 1 H, CH₂). ¹³C{¹H} NMR: δ 160.1, 154.6, 150.8, 139.9, 136.1, 133.3, 132.4, 129.5, 129.2, 128.5, 125.8, 124.8, 123.2, 120.1, 118.3, 65.5, 63.3. IR (cm⁻¹): 3440w, 3069w, 3032w, 2919w, 1606m, 1484s, 1450m, 1358w, 1276s, 1157w, 1107w, 1052w, 1022w, 938s ν(MoO₂), 911s ν(MoO₂), 861m, 764s, 707m, 645m, 571w, 508w. HRMS (LSI): *m/z* 455.0073 (calcd for C₁₉H₁₈ClMoN₂O₃ (MH⁺) based on ³⁵Cl and ⁹⁷Mo: 455.0060). Anal. Calcd for C₁₉H₁₇ClMoN₂O₃: C, 50.40; H, 3.78; N, 6.19%. Found: C, 49.95; H, 3.91; N, 5.87%.

MoO₂(L⁴)Cl. According to the general procedure, MoO₂Cl₂–(DME) (0.95 g, 3.3 mmol) was treated with HL⁴ (1.14 g, 3.3 mmol) and triethylamine (0.46 mL, 3.3 mmol) in THF (50 mL) to give MoO₂(L⁴)Cl (1.06 g, 63%). ¹H NMR: δ 9.31 (d, *J* = 5.1 Hz, 1 H, ArH), 7.76 (dt, *J* = 1.5, 7.7 Hz, 1 H, ArH), 7.40–7.46 (m, 3 H, ArH), 7.27–7.31 (m, 2H, ArH), 7.14 (d, *J* = 7.7 Hz, 1 H, ArH), 7.02 (dt, *J* = 1.4, 7.7 Hz, 1 H, ArH), 6.67 (dd, *J* = 1.2, 8.2 Hz, 1 H, ArH), 6.58 (dt, *J* = 1.4, 7.7 Hz, 1 H, ArH), 6.45 (dd, *J* = 1.4, 8.1 Hz, 1 H, ArH), 5.31 (d, *J* = 14.1 Hz, 1 H, CH₂), 5.19 (d, *J* = 14.4 Hz, 1 H, CH₂), 4.93 (d, *J* = 14.1 Hz, 1 H, CH₂), 4.36 (d, *J* = 14.4 Hz, 1 H, CH₂), 1.39 (s, 9 H, ^tBu). ¹³C{¹H} NMR: δ 160.1, 154.7, 152.3, 150.7, 139.9, 136.3, 132.1, 130.2, 129.4, 126.0, 125.4, 124.7, 123.2, 120.1, 118.2, 65.1, 63.2, 34.7, 31.3. IR (cm⁻¹): 3067w, 2962m, 2863w, 1607m, 1481s, 1450m, 1361w, 1277s, 1108w, 1027w, 940s ν(MoO₂), 915s ν(MoO₂), 862m, 761m, 637w,

(29) Attempts to obtain better analytical data were not successful.

(30) Satisfactory elemental analysis data for this compound could not be obtained.

567w. HRMS (LSI): m/z 511.0704 (calcd for $C_{23}H_{26}ClMoN_2O_3$ (MH^+) based on ^{35}Cl and ^{97}Mo : 511.0686). Anal. Calcd for $C_{23}H_{25}ClMoN_2O_3$: C, 54.29; H, 4.95; N, 5.51%. Found: C, 54.43; H, 4.98; N, 5.43%.

MoO₂(L⁵)Cl. According to the general procedure, MoO₂Cl₂·(DME) (0.87 g, 3.0 mmol) was treated with HL⁵ (1.21 g, 3.0 mmol) and triethylamine (0.42 mL, 3.0 mmol) in THF (50 mL) to give MoO₂(L⁵)Cl (0.76 g, 45%). ¹H NMR: δ 9.31 (d, J = 4.8 Hz, 1 H, ArH), 7.76 (dt, J = 1.6, 7.7 Hz, 1 H, ArH), 7.51 (t, J = 1.7 Hz, 1 H, ArH), 7.42 (t, J = 6.5 Hz, 1 H, ArH), 7.11–7.15 (m, 3 H, ArH), 7.01 (dt, J = 1.4, 7.7 Hz, 1 H, ArH), 6.66 (dd, J = 1.3, 8.2 Hz, 1 H, ArH), 6.53 (dt, J = 1.3, 7.7 Hz, 1 H, ArH), 6.33 (dd, J = 1.4, 8.2 Hz, 1 H, ArH), 5.29 (d, J = 13.8 Hz, 1 H, CH₂), 5.18 (d, J = 14.4 Hz, 1 H, CH₂), 4.98 (d, J = 13.8 Hz, 1 H, CH₂), 4.30 (d, J = 14.4 Hz, 1 H, CH₂), 1.35 (s, 18 H, ^tBu). ¹³C{¹H} NMR: δ 160.1, 154.6, 150.8, 150.6, 139.9, 135.9, 132.0, 129.4, 126.9, 126.2, 124.7, 123.3, 122.6, 119.9, 118.1, 66.1, 63.2, 34.8, 31.4. IR (cm⁻¹): 3067w, 2958s, 2869w, 1603m, 1484s, 1450m, 1360w, 1277s, 1252m, 1201w, 1157w, 1108w, 1055w, 1023w, 940s ν (MoO₂), 913s ν (MoO₂), 862m, 760m, 721w, 645m, 506w. HRMS (LSI): m/z 567.1373 (calcd for $C_{27}H_{34}ClMoN_2O_3$ (MH^+) based on ^{35}Cl and ^{97}Mo : 567.1312). Anal. Calcd for $C_{27}H_{33}ClMoN_2O_3$: C, 57.40; H, 5.89; N, 4.96%. Found: C, 57.56; H, 5.92; N, 4.90%.

General Procedure for the Preparation of [MoO₂(L^{*n*})₂O ($n = 1, 4, 5, 7$). **Method A.** To a pale brown solution of HL^{*n*} ($n = 1, 4, 5, 7$) in MeOH was added MoO₂(acac)₂ (1 equiv) in a single portion, and the mixture was heated at 50 °C for 3 h. The resulting yellowish brown solid was collected by filtration, washed thoroughly with MeOH and hexanes, and then dried in vacuo to give the desired complexes [MoO₂(L^{*n*})₂O ($n = 1, 4, 5, 7$) as a pale yellow solid.

Method B. To a mixture of HL^{*n*} ($n = 1, 4, 5, 7$) (2.0 mmol) and (NH₄)₆[Mo₇O₂₄]·4H₂O (1/7 equiv) in MeOH was added dilute hydrochloric acid (0.5 equiv, 0.1 M). A pale yellow suspension was obtained after stirring for 30 min. Stirring was continued at room temperature for overnight, and the resulting yellow solid was isolated by filtration, washed with MeOH, diethyl ether, and hexanes, and then dried in vacuo to give the desired complexes.

[MoO₂(L¹)₂O. According to the general procedure of method A, MoO₂(acac)₂ (0.65 g, 2.0 mmol) was treated with HL¹ (0.40 g, 2.0 mmol) in MeOH (40 mL) at 50 °C to give [MoO₂(L¹)₂O (0.39 g, 58%). By employing method B, a mixture of (NH₄)₆[Mo₇O₂₄]·4H₂O (0.36 g, 0.29 mmol) and HL¹ (0.40 g, 2.0 mmol) in MeOH (50 mL) was treated with dilute hydrochloric acid (10 mL, 0.1 M) to give the *title compound* as a pale yellow solid (0.44 g, 65%).³⁰ IR (cm⁻¹): 3445m, 3184m, 1607m, 1591m, 1489s, 1458w, 1445m, 1347w, 1284s, 1112w, 1024w, 933s ν (MoO₂), 898s ν (MoO₂), 864m, 804s, 776s, 752s, 738s, 648m, 628s, 582w, 489w, 429w.

[MoO₂(L⁴)₂O. According to the general procedure of method A, MoO₂(acac)₂ (0.65 g, 2.0 mmol) was treated with HL⁴ (0.69 g, 2.0 mmol) in MeOH (35 mL) to give [MoO₂(L⁴)₂O (0.50 g, 52%). By employing method B, a mixture of (NH₄)₆[Mo₇O₂₄]·4H₂O (0.36 g, 0.29 mmol) and HL⁴ (0.69 g, 2.0 mmol) in MeOH (30 mL) was treated with dilute HCl (10 mL, 0.1 M) to give the *title compound* as a pale yellow solid (0.56 g, 58%). ¹H NMR (two isomers existed): δ 9.17 (d, J = 5.1 Hz, ArH), 8.68 (d, J = 4.2 Hz, ArH), 7.62–7.69 (m, ArH), 7.35–7.46 (m, ArH), 7.14–7.31 (m, ArH), 6.91–6.98 (m, ArH), 6.61–6.66 (m, ArH), 6.36–6.57 (m, ArH), 5.50 (d, J = 14.7 Hz, ArCH₂), 5.43 (d, J = 14.7 Hz, ArCH₂), 5.33 (d, J = 14.1 Hz, ArCH₂), 4.95 (d, J = 13.5 Hz, ArCH₂), 4.89 (d, J = 14.1 Hz, ArCH₂), 4.58 (d, J = 13.5 Hz, ArCH₂), 4.34 (d, J = 14.7 Hz, ArCH₂), 4.31 (d, J = 14.7 Hz, ArCH₂), 1.40 (s, ^tBu), 1.35 (s, ^tBu). ¹³C{¹H} NMR (two isomers existed): δ 161.2, 161.1,

155.2, 155.0, 152.0, 151.9, 149.8, 149.6, 139.3, 139.1, 136.5, 136.2, 132.5, 132.4, 130.6, 130.5, 128.9, 125.8, 125.2, 125.1, 124.1, 123.6, 123.1, 123.0, 118.3, 118.2, 118.0, 64.6, 63.9, 63.1, 62.6, 34.7, 34.6, 31.4, 31.3. IR (cm⁻¹): 3477w, 3066w, 3031w, 2960m, 2905w, 2867w, 1607m, 1588m, 1485s, 1454s, 1357w, 1299s, 1283s, 1168w, 1109m, 1054w, 1024m, 936s ν (MoO₂), 909s ν (MoO₂), 864m, 834w, 811w, 786s, 768s, 748s, 717s, 686w, 630s, 574w, 563w, 528w, 509w, 498w, 438w. HRMS (LSI): m/z 967.1818 (calcd for $C_{46}H_{51}Mo_2N_4O_7$ (MH^+) based on ^{35}Cl and ^{97}Mo : 967.1866). Anal. Calcd for $C_{46}H_{50}Mo_2N_4O_7$: C, 57.38; H, 5.23; N, 5.82%. Found: C, 57.43; H, 5.61; N, 5.82%.

[MoO₂(L⁵)₂O. According to the general procedure of method A, MoO₂(acac)₂ (0.65 g, 2.0 mmol) was treated with HL⁵ (0.80 g, 2.0 mmol) in MeOH (35 mL) to give [MoO₂(L⁵)₂O (0.52 g, 48%). By employing method B, a mixture of (NH₄)₆[Mo₇O₂₄]·4H₂O (0.36 g, 0.29 mmol) and HL⁵ (0.80 g, 2.0 mmol) in MeOH (30 mL) was treated with dilute HCl (10 mL, 0.1 M) to give the *title compound* as a pale yellow solid (0.56 g, 52%). ¹H NMR (two isomers existed): δ 9.19 (d, J = 4.8 Hz, ArH), 8.78 (d, J = 5.4 Hz, ArH), 7.63–7.68 (m, ArH), 7.44–7.50 (m, ArH), 7.13–7.29 (m, ArH), 6.91–6.96 (m, ArH), 6.62–6.68 (m, ArH), 6.30–6.50 (m, ArH), 5.39–5.53 (m, ArCH₂), 4.95–5.02 (m, ArCH₂), 4.64 (d, J = 14.1 Hz, ArCH₂), 4.25 (d, J = 14.7 Hz, ArCH₂), 1.38 (s, ^tBu), 1.31 (s, ^tBu). ¹³C{¹H} NMR (two isomers existed): δ 161.3, 161.1, 155.2, 155.0, 150.7, 149.8, 149.7, 139.3, 139.1, 136.2, 136.0, 132.5, 129.0, 127.3, 126.1, 124.1, 123.6, 123.1, 122.2, 118.3, 118.2, 117.9, 117.7, 65.6, 64.9, 62.8, 62.5, 34.9, 34.8, 31.5, 31.4. IR (cm⁻¹): 3502w, 3066w, 2962s, 2866w, 1607m, 1589m, 1486s, 1454m, 1394w, 1363m, 1298s, 1286s, 1250m, 1203w, 1154w, 1109w, 1054w, 1024w, 938s ν (MoO₂), 908s ν (MoO₂), 864m, 760s, 738s, 716s, 627s, 582w, 503m. HRMS (LSI): m/z 1079.3863 (calcd for $C_{54}H_{67}Mo_2N_4O_7$ (MH^+) based on ^{35}Cl and ^{97}Mo : 1079.3118). Anal. Calcd for $C_{54}H_{66}Mo_2N_4O_7$: C, 60.33; H, 6.19; N, 5.21%. Found: C, 60.13; H, 6.39; N, 5.07%.

[MoO₂(L⁷)₂O. According to the general procedure of method A, MoO₂(acac)₂ (0.65 g, 2.0 mmol) was treated with HL⁷ (0.51 g, 2.0 mmol) in MeOH (35 mL) to give [MoO₂(L⁷)₂O (0.41 g, 53%). By employing method B, a mixture of (NH₄)₆[Mo₇O₂₄]·4H₂O (0.36 g, 0.29 mmol) and HL⁷ (0.51 g, 2.0 mmol) in MeOH (30 mL) was treated with dilute HCl (10 mL, 0.1 M) to give the *title compound* as a pale yellow solid (0.43 g, 55%). ¹H NMR: δ 9.01 (d, J = 5.4 Hz, 1 H, ArH), 7.73 (t, J = 8.6 Hz, 1 H, ArH), 7.23–7.33 (m, 3 H, ArH), 7.12 (d, J = 8.1 Hz, 1 H, ArH), 6.61 (d, J = 8.7 Hz, 1 H, ArH), 6.15 (d, J = 4.7 Hz, 1 H, ArH), 5.39 (dd, J = 4.7, 15.9 Hz, 1 H, ArCH₂), 4.35 (d, J = 15.9 Hz, 1 H, ArCH₂), 1.26 (s, 9 H, ^tBu). IR (cm⁻¹): 3447m, 3204w, 2959m, 2866w, 1607m, 1503s, 1436w, 1363w, 1283s, 1131w, 1023w, 928s ν (MoO₂), 897s ν (MoO₂), 837m, 798w, 768s, 685m, 629m, 537m, 488w, 427w. MS-LSI: m/z 787 (MH^+). Anal. Calcd for $C_{32}H_{38}Mo_2N_4O_7$: C, 49.11; H, 4.89; N, 7.16%. Found: C, 48.88; H, 5.22; N, 6.98%.

Preparation of MoO₂(L¹)(CH₂SiMe₃). **Method A. To an ice-cooled suspension of MoO₂(L¹)Cl (0.36 g, 1.0 mmol) in THF (30 mL) was added a solution of freshly prepared Me₃SiCH₂MgCl (3.0 mmol) in diethyl ether (30 mL) over a period of 30 min. The mixture turned from a brown suspension to a dark purple solution. The solution was stirred overnight at room temperature. All the volatiles were then removed under reduced pressure, and water (100 mL) was added to the residue. The resulting mixture was extracted by vigorous shaking with CH₂Cl₂ (3 × 80 mL). The extracts were combined, dried over anhydrous magnesium sulfate, and then concentrated to ca. 3 mL to afford a brown solid, which was collected and washed thoroughly with ethyl acetate, diethyl ether, and hexanes. Yield: 87 mg (21%). Mp: 216–218 °C. ¹H NMR**

(DMSO- d_6): δ 9.07 (d, $J = 4.5$ Hz, 1 H, ArH), 7.92 (t, $J = 7.1$ Hz, 1 H, ArH), 7.72–7.75 (m, 1 H, ArH), 7.55 (t, $J = 6.2$ Hz, 1 H, ArH), 7.43 (d, $J = 7.8$ Hz, 1 H, ArH), 7.27 (d, $J = 7.8$ Hz, 1 H, ArH), 6.95 (t, $J = 7.4$ Hz, 1 H, ArH), 6.70 (t, $J = 7.1$ Hz, 1 H, ArH), 6.49 (d, $J = 7.8$ Hz, 1 H, ArH), 4.58 (dd, $J = 4.7, 16.2$ Hz, 1 H, ArCH₂), 4.32 (d, $J = 16.2$ Hz, 1 H, ArCH₂), 1.77 (d, $J = 12.0$ Hz, 1 H, MoCH₂), 0.34 (d, $J = 12.0$ Hz, 1 H, MoCH₂), 0.02 (s, 9 H, CH₃). IR (cm⁻¹): 3176m, 3068w, 2945w, 2889w, 1591m, 1488s, 1442m, 1285s, 1243m, 934s ν (MoO₂), 900s ν (MoO₂), 850s, 752m, 630w. HRMS (LSI): m/z 417.0517 (calcd for C₁₆H₂₃MoN₂O₃Si (MH⁺) based on ⁹⁷Mo: 417.0532). Anal. Calcd for C₁₆H₂₂MoN₂O₃Si: C, 46.38; H, 5.35; N, 6.76%. Found: C, 47.01; H, 5.37; N, 5.82%.²⁹

Method B. To an ice-cooled suspension of [MoO₂(L¹)₂O] (0.34 g, 0.5 mmol) in THF (30 mL) was added a solution of freshly prepared Me₃SiCH₂MgCl (3.0 mmol) in diethyl ether (30 mL) over a period of 30 min. The mixture was stirred at room temperature overnight. The workup and purification procedures were analogous to those of method A. Yield: 50 mg (12%).

General Procedure for the Preparation of WO₂(Lⁿ)Cl ($n = 6, 7$). To a pale brown solution of HLⁿ ($n = 6, 7$) in CH₂Cl₂ was added triethylamine (1 equiv). After being stirred at room temperature for 30 min, the solution was transferred to a colorless solution of WO₂Cl₂(DME) (1 equiv) in CH₂Cl₂ via a cannula. A dark purple suspension was immediately obtained. Stirring was continued overnight, and the dark gray solid formed was collected by filtration, washed thoroughly with CH₂Cl₂, diethyl ether, and hexanes, and then dried in vacuo to give the desired complexes WO₂(Lⁿ)Cl ($n = 6, 7$).

WO₂(L⁶)Cl. According to the general procedure, WO₂Cl₂(DME) (1.13 g, 3.0 mmol) in CH₂Cl₂ (20 mL) was treated with a solution of HL⁶ (0.64 g, 3.0 mmol) and triethylamine (0.42 mL, 3.0 mmol) in CH₂Cl₂ (30 mL) to give WO₂(L⁶)Cl (0.80 g, 58%) as a gray solid.³⁰ IR (cm⁻¹): 3452w, 3069m, 2934w, 2870w, 1609m, 1505s, 1447m, 1350w, 1282s, 1220w, 1125w, 1026w, 951s ν (WO₂), 903s ν (WO₂), 841s, 792m, 631m, 538m, 508w.

WO₂(L⁷)Cl. According to the general procedure, WO₂Cl₂(DME) (1.89 g, 5.0 mmol) in CH₂Cl₂ (30 mL) was treated with a solution of HL⁷ (1.28 g, 5.0 mmol) and triethylamine (0.70 mL, 5.0 mmol) in CH₂Cl₂ (30 mL) to give WO₂(L⁷)Cl (1.65 g, 65%) as a gray solid.³⁰ IR (cm⁻¹): 3438w, 3069m, 2957m, 2869w, 2827w, 1608m, 1505s, 1489m, 1458m, 1439m, 1364m, 1303s, 1287s, 1160w, 1133m, 1085m, 1058m, 1026m, 939s ν (WO₂), 895s ν (WO₂), 839m, 827m, 793w, 775w, 747w, 540m.

General Procedure for the Preparation of [WO₂(Lⁿ)₂O] ($n = 1, 4, 6, 7$). To a pale brown solution of HLⁿ ($n = 1, 4, 6, 7$) in MeOH was added triethylamine (1 equiv). After being stirred at room temperature for 15 min, the solution was transferred to a colorless solution of WO₂Cl₂(DME) (1 equiv) in CH₂Cl₂ via a cannula. A dark brown solution was immediately obtained, and a pale brown solid appeared after stirring at room temperature for 2 h. Stirring was continued overnight, and the brown solid was collected by filtration, washed thoroughly with MeOH and hexanes, and then dried in vacuo to give the desired complexes [WO₂(Lⁿ)₂O] ($n = 1, 4, 6, 7$).

[WO₂(L¹)₂O]. According to the general procedure, WO₂Cl₂(DME) (2.26 g, 6.0 mmol) in CH₂Cl₂ (30 mL) was treated with a solution of HL¹ (1.20 g, 6.0 mmol) and triethylamine (0.83 mL, 6.0 mmol) in MeOH (30 mL) to give [WO₂(L¹)₂O] (1.70 g, 67%) as a white solid. IR (cm⁻¹): 3438w, 3232w, 3072w, 1609m, 1595m, 1491s, 1459m, 1447m, 1288s, 1182w, 1154w, 1109w, 1057w, 1027m, 956s ν (WO₂), 894s ν (WO₂), 866m, 819s, 775s, 633s, 583w,

537w, 495w. Anal. Calcd for C₂₄H₂₂N₄O₇W₂: C, 34.07; H, 2.62; N, 6.62%. Found: C, 33.87; H, 3.10; N, 6.48%.

[WO₂(L⁴)₂O]. According to the general procedure, WO₂Cl₂(DME) (1.13 g, 3.0 mmol) in CH₂Cl₂ (10 mL) was treated with a solution of HL⁴ (1.04 g, 3.0 mmol) and triethylamine (0.42 mL, 3.0 mmol) in MeOH (30 mL) to give [WO₂(L⁴)₂O] (0.79 g, 46%) as a white solid. ¹H NMR: δ 9.22 (d, $J = 4.5$ Hz, 1 H, ArH), 7.70 (dt, $J = 1.8, 7.7$ Hz, 1 H, ArH), 7.45–7.52 (m, 3 H, ArH), 7.23–7.30 (m, 3 H, ArH), 6.98 (dt, $J = 1.8, 7.7$ Hz, 1 H, ArH), 6.66 (d, $J = 8.1$ Hz, 1 H, ArH), 6.47 (t, $J = 7.7$ Hz, 1 H, ArH), 6.40 (d, $J = 8.1$ Hz, ArH), 5.75 (d, $J = 14.4$ Hz, 1 H, ArCH₂), 5.00 (d, $J = 13.5$ Hz, 1 H, ArCH₂), 4.52–4.58 (m, 2 H, ArCH₂), 1.40 (s, 9 H, tBu). ¹³C{¹H} NMR: δ 159.8, 155.8, 152.1, 150.1, 139.9, 136.5, 132.7, 130.1, 129.3, 125.9, 125.2, 124.3, 123.3, 119.3, 118.6, 64.0, 62.9, 34.7, 31.4, 31.3. IR (cm⁻¹): 3460m, 3058w, 3030w, 2961m, 2905w, 2869w, 1610m, 1589m, 1488s, 1457m, 1362w, 1299s, 1287s, 1168w, 1110m, 1054w, 1027w, 960s ν (WO₂), 912s ν (WO₂), 868m, 811s, 756s, 720m, 685w, 636s, 574w, 564w, 528w, 502w. Anal. Calcd for C₄₆H₅₀N₄O₇W₂: C, 48.52; H, 4.43; N, 4.92%. Found: C, 48.87; H, 4.37; N, 4.95%.

[WO₂(L⁶)₂O]. According to the general procedure, WO₂Cl₂(DME) (3.02 g, 8.0 mmol) in CH₂Cl₂ (20 mL) was treated with a solution of HL⁶ (1.71 g, 8.0 mmol) and triethylamine (1.11 mL, 8.0 mmol) in MeOH (20 mL) to give [WO₂(L⁶)₂O] (2.53 g, 72%) as a white solid. IR (cm⁻¹): 3452w, 3069m, 2934w, 2870w, 1609m, 1505s, 1447m, 1350w, 1282s, 1220w, 1125w, 1026w, 953s ν (WO₂), 901s ν (WO₂), 841s, 793s, 633s, 538m, 508w. Anal. Calcd for C₂₆H₂₆N₄O₇W₂: C, 35.72; H, 3.00; N, 6.41%. Found: C, 35.65; H, 3.21; N, 6.31%.

[WO₂(L⁷)₂O]. According to the general procedure, WO₂Cl₂(DME) (3.77 g, 10.0 mmol) in CH₂Cl₂ (30 mL) was treated with a solution of HL⁷ (2.56 g, 10.0 mmol) and triethylamine (1.4 mL, 10.0 mmol) in MeOH (30 mL) to give [WO₂(L⁷)₂O] (4.00 g, 84%) as a white solid. IR (cm⁻¹): 3438w, 3069m, 2957m, 2869w, 2827w, 1608m, 1505s, 1489m, 1458m, 1439m, 1364m, 1303s, 1287s, 1160w, 1133m, 1085m, 1058m, 1026m, 940s ν (WO₂), 893s ν (WO₂), 839m, 827m, 799m, 778w, 747w, 540m. Anal. Calcd for C₃₂H₃₈N₄O₇W₂: C, 40.10; H, 4.00; N, 5.85%. Found: C, 40.40; H, 4.31; N, 5.53%.

General Procedure for the Preparation of WO₂(L⁷)(R) (R = Me, Et). **Method A.** To an ice-cooled suspension of WO₂(L⁷)Cl (1.0 mmol) in THF (30 mL) was added a solution of RMgCl (R = Me, Et) (2.0 mmol) in THF (20 mL) over a period of 30 min. During the addition, the reaction mixture turned from a yellowish orange to a pale brown suspension, and finally to a dark brown solution. The solution was stirred overnight at room temperature. Then all the volatiles were removed under reduced pressure, followed by the addition of water (100 mL). The mixture was extracted by vigorous shaking with CH₂Cl₂ (3 × 80 mL) to give a bright yellow extract. The combined organic extracts were dried over anhydrous magnesium sulfate, and then concentrated to ca. 3 mL to afford a pale yellow solid, which was filtered and washed thoroughly with ethyl acetate, diethyl ether, and hexanes.

Method B. The alkyl complexes were prepared by a procedure analogous to that described in method A by the reaction of [WO₂(Lⁿ)₂O] ($n = 6, 7$), instead of WO₂(L⁷)Cl, with 4 equiv of RMgCl (R = Me, Et).

WO₂(L⁷)(Me). According to the general procedure of method A, WO₂(L⁷)Cl (0.51 g, 1.0 mmol) was treated with MeMgCl (2.0 mmol) in THF (20 mL) to give the *title compound* (88 mg, 18%). By employing method B, [WO₂(L⁷)₂O] (0.48 g, 0.5 mmol) was reacted with MeMgCl (2.0 mmol) in THF (30 mL) to give WO₂(L⁷)(Me) (24 mg, 5%). Mp: 249–251 °C (dec). ¹H NMR (DMSO-

d_6): δ 9.06 (d, $J = 5.1$ Hz, 1 H, ArH), 7.97–8.02 (m, 2 H, ArH), 7.57 (t, $J = 6.5$ Hz, 1 H, ArH), 7.52 (d, $J = 7.8$ Hz, 1 H, ArH), 7.27 (s, 1 H, ArH), 7.06 (d, $J = 8.4$ Hz, 1 H, ArH), 6.47 (d, $J = 8.4$ Hz, 1 H, ArH), 4.55–4.63 (m, 2 H, ArCH₂), 1.23 (s, 9 H, ^tBu), 0.60 (s, 3 H, WCH₃). IR (cm⁻¹): 3071m, 2967m, 1608m, 1503m, 1440w, 1365w, 1284s, 1132 m, 1026w, 951s ν (WO₂), 904s ν (WO₂), 824m, 840m, 800m, 747w, 669w, 648w, 541w, 515w. HRMS (LSI): m/z 487.1208 (calcd for C₁₇H₂₃N₂O₃W (MH⁺) based on ¹⁸⁴W: 487.1218). Anal. Calcd for C₁₇H₂₃N₂O₃W: C, 41.99; H, 4.56; N, 5.76%. Found: C, 41.71; H, 4.49; N, 5.74%.

WO₂(L⁷)(Et). According to the general procedure of method A, WO₂(L⁷)Cl (0.51 g, 1.0 mmol) was treated with EtMgCl (2.0 mmol) in THF (20 mL) to give WO₂(L⁷)(Et) (0.11 g, 21%). By employing method B, [WO₂(L⁷)₂O] (0.48 g, 0.5 mmol) was reacted with EtMgCl (2.0 mmol) in THF (30 mL) to give the *title compound* (40 mg, 8%).³⁰ Mp: 248–250 °C (dec). ¹H NMR (DMSO-*d*₆): δ 9.09 (d, $J = 4.8$ Hz, 1 H, ArH), 8.00 (t, $J = 7.7$ Hz, 1 H, ArH), 7.95 (d, $J = 4.8$ Hz, 1 H, ArH), 7.58 (d, $J = 6.8$ Hz, 1 H, ArH), 7.52 (d, $J = 8.4$ Hz, 1 H, ArH), 7.27 (d, $J = 2.4$ Hz, 1 H, ArH), 7.04 (dd, $J = 2.4, 8.1$ Hz, 1 H, ArH), 6.45 (d, $J = 8.7$ Hz, 1 H, ArH), 4.56–4.62 (m, 2 H, ArCH₂), 1.62–1.78 (m, 2 H, WCH₂), 1.21–1.27 (m, 12 H, ^tBu and CH₃). IR (cm⁻¹): 3422w, 3069w, 2961w, 2904w, 2865w, 1608m, 1507m, 1458w, 1364w, 1283s, 1132w, 1025w, 951s ν (WO₂), 899s ν (WO₂), 839m, 798w, 669w, 647w, 541w, 513w. HRMS (LSI): m/z 501.1357 (calcd for C₁₈H₂₅N₂O₃W (MH⁺) based on ¹⁸⁴W: 501.1375).

General Procedure for the Preparation of WO₂(L^{*n*})(R) (*n* = 6, 7; R = CH₂SiMe₃, C₆H₄^tBu-4). **Method A.** To an ice-cooled suspension of WO₂(L^{*n*})Cl (*n* = 6, 7) (1.0 mmol) in THF (30 mL) was added a solution of freshly prepared RMgX (R = CH₂SiMe₃, C₆H₄^tBu-4; X = Cl, Br) (3.0 mmol) in diethyl ether (30 mL) over a period of 30 min. During the addition, the reaction mixture turned from a yellowish orange to a pale brown suspension, and finally to a dark brown solution. The solution was allowed to warm to room temperature and stirred overnight. The volatiles were then removed under reduced pressure, followed by quenching with water (100 mL). The mixture was extracted by vigorous shaking with CH₂Cl₂ (3 × 80 mL) to give a bright yellow extract. The organic portions were combined, dried over anhydrous magnesium sulfate, and then concentrated to ca. 3 mL to afford a pale yellow solid, which was filtered and washed thoroughly with ethyl acetate, diethyl ether, and hexanes.

Method B. This procedure is analogous to that of method A except for the use of [WO₂(L^{*n*})₂O] (*n* = 6, 7), instead of WO₂(L^{*n*})Cl (*n* = 6, 7), and 6 equiv of RMgX (R = CH₂SiMe₃, C₆H₄^tBu-4; X = Cl, Br) as the starting materials.

WO₂(L⁶)(CH₂SiMe₃). According to the general procedure of method A, WO₂(L⁶)Cl (0.47 g, 1.0 mmol) was treated with Me₃-SiCH₂MgCl (3.0 mmol) in THF (20 mL) to give WO₂(L⁶)(CH₂-SiMe₃) (0.18 g, 35%). By employing method B, [WO₂(L⁶)₂O] (0.44 g, 0.5 mmol) was reacted with Me₃-SiCH₂MgCl (3.0 mmol) in THF (30 mL) to give the *title compound* (93 mg, 18%). Mp: 234–236 °C (dec). ¹H NMR (DMSO-*d*₆): δ 9.07 (d, $J = 6.0$ Hz, 1 H, ArH), 7.93–8.01 (m, 2 H, ArH), 7.57 (t, $J = 6.5$ Hz, 1 H, ArH), 7.50 (d, $J = 6.9$ Hz, 1 H, ArH), 7.08 (s, 1 H, ArH), 6.80 (d, $J = 7.5$ Hz, 1 H, ArH), 6.42 (d, $J = 8.1$ Hz, 1 H, ArH), 4.67 (d, $J = 16.2$ Hz, 1 H, ArCH₂), 4.55 (d, $J = 16.2$ Hz, 1 H, ArCH₂), 2.20 (s, 3 H, ArCH₃), 1.17 (d, $J = 12.9$ Hz, 1 H, WCH₂), 0.03 (s, 9 H, CH₃), -0.16 (d, $J = 12.9$ Hz, 1 H, WCH₂). ¹³C{¹H} NMR: δ 158.8, 157.1, 149.8, 140.0, 135.7, 129.3, 128.2, 126.1, 124.8, 124.4, 117.3, 58.4 (the signal due to the α -carbon of the CH₂SiMe₃ ligand may be obscured by the strong solvent septet),³¹ 20.3, 1.8. IR (cm⁻¹): 3424w, 3106w, 2947w, 2894w, 1609m, 1561w, 1543w, 1506s,

1438w, 1406w, 1354w, 1284s, 1243m, 1126w, 988w, 951s ν (WO₂), 902s ν (WO₂), 853m, 825m, 763w, 716w, 633w, 539w, 505w. HRMS (LSI): m/z 517.1105 (calcd for C₁₇H₂₅N₂O₃SiW (MH⁺) based on ¹⁸⁴W: 517.1144). Anal. Calcd for C₁₇H₂₅N₂O₃SiW: C, 39.55; H, 4.69; N, 5.43%. Found: C, 39.06; H, 5.24; N, 5.39%.²⁹

WO₂(L⁷)(CH₂SiMe₃). According to the general procedure of method A, WO₂(L⁷)Cl (0.51 g, 1.0 mmol) was treated with Me₃-SiCH₂MgCl (3.0 mmol) in THF (20 mL) to give WO₂(L⁷)(CH₂-SiMe₃) (0.21 g, 38%). By employing method B, [WO₂(L⁷)₂O] (0.48 g, 0.5 mmol) was treated with Me₃-SiCH₂MgCl (3.0 mmol) in THF (30 mL) to give the *title compound* (89 mg, 16%). Mp: 216–218 °C (dec). ¹H NMR (DMSO-*d*₆): δ 9.09 (d, $J = 6.0$ Hz, 1 H, ArH), 8.00 (dt, $J = 1.5, 7.7$ Hz, 1 H, ArH), 7.93 (d, $J = 4.5$ Hz, 1 H, ArH), 7.59 (t, $J = 6.2$ Hz, 1 H, ArH), 7.52 (d, $J = 7.8$ Hz, 1 H, ArH), 7.26 (d, $J = 2.4$ Hz, 1 H, ArH), 7.04 (dd, $J = 2.4, 8.6$ Hz, 1 H, ArH), 6.46 (d, $J = 8.4$ Hz, 1 H, ArH), 4.68 (dd, $J = 4.5, 16.8$ Hz, 1 H, ArCH₂), 4.60 (d, $J = 16.8$ Hz, 1 H, ArCH₂), 1.24 (s, 9 H, ^tBu), 1.14 (d, $J = 12.3$ Hz, 1 H, WCH₂), 0.03 (s, 9 H, CH₃), -0.16 (d, $J = 12.3$ Hz, 1 H, WCH₂). ¹³C{¹H} NMR: δ 158.6, 157.2, 149.8, 141.9, 140.1, 135.5, 125.6, 124.8, 124.3, 122.3, 116.9, 58.5 (the signal due to the α -carbon of the CH₂SiMe₃ ligand may be obscured by the strong solvent septet),³¹ 34.0, 31.6, 1.8. IR (cm⁻¹): 3422w, 3076w, 2955m, 2904w, 2868w, 1609m, 1502m, 1447w, 1364w, 1301m, 1285s, 1240w, 1131w, 1026w, 993w, 950s ν (WO₂), 899s ν (WO₂), 840s, 797w, 718w, 689w, 634w, 555w, 493w. HRMS (LSI): m/z 559.1555 (calcd for C₂₀H₃₁N₂O₃SiW (MH⁺) based on ¹⁸⁴W: 559.1613). Anal. Calcd for C₂₀H₃₁N₂O₃SiW: C, 43.02; H, 5.42; N, 5.02%. Found: C, 43.15; H, 5.45; N, 5.05%.

WO₂(L⁶)(C₆H₄^tBu-4). According to the general procedure of method A, WO₂(L⁶)Cl (0.47 g, 1.0 mmol) was treated with 4-^tBuC₆H₄MgBr (3.0 mmol) in THF (20 mL) to give WO₂(L⁶)-(C₆H₄^tBu-4) (0.20 g, 36%). By employing method B, [WO₂(L⁶)₂O] (0.44 g, 0.5 mmol) was reacted with 4-^tBuC₆H₄MgBr (3.0 mmol) in THF (30 mL) to give the *title compound* (0.14 g, 25%). Mp: 230–232 °C (dec). ¹H NMR (DMSO-*d*₆): δ 9.33 (d, $J = 4.5$ Hz, 1 H, ArH), 7.97–8.03 (m, 2 H, ArH), 7.68 (t, $J = 6.2$ Hz, 1 H, ArH), 7.61 (d, $J = 8.4$ Hz, 2 H, ArH), 7.39 (d, $J = 7.8$ Hz, 1 H, ArH), 7.12–7.15 (m, 3 H, ArH), 6.86 (dd, $J = 1.8, 8.1$ Hz, 1 H, ArH), 6.49 (d, $J = 8.1$ Hz, 1 H, ArH), 4.51 (d, $J = 15.9$ Hz, 1 H, ArCH₂), 3.55 (dd, $J = 4.5, 15.9$ Hz, 1 H, ArCH₂), 2.21 (s, 3 H, CH₃), 1.19 (s, 9 H, ^tBu). ¹³C{¹H} NMR: δ 175.3, 158.8, 157.1, 150.2, 149.5, 141.9, 140.7, 135.0, 129.6, 128.8, 126.5, 125.3, 124.7, 124.2, 117.5, 58.2, 34.8, 31.2, 20.2. IR (cm⁻¹): 3404m, 3090m, 3069m, 2961m, 2866w, 1609m, 1504s, 1488w, 1447w, 1355w, 1281s, 1125w, 1061m, 1025w, 951s ν (WO₂), 901s ν (WO₂), 819s, 767w, 635m, 561w, 537w, 506w. HRMS (LSI): m/z 563.1517 (calcd for C₂₃H₂₇N₂O₃W (MH⁺) based on ¹⁸⁴W: 563.1531). Anal. Calcd for C₂₃H₂₆N₂O₃W: C, 49.13; H, 4.66; N, 4.98%. Found: C, 48.89; H, 4.99; N, 5.03%.

WO₂(L⁷)(C₆H₄^tBu-4). According to the general procedure of method A, WO₂(L⁷)Cl (0.51 g, 1.0 mmol) was treated with 4-^tBuC₆H₄MgBr (3.0 mmol) in THF (20 mL) to give WO₂(L⁷)-(C₆H₄^tBu-4) (0.24 g, 39%). By employing method B, [WO₂(L⁷)₂O] (0.48 g, 0.5 mmol) was reacted with 4-^tBuC₆H₄MgBr (3.0 mmol) in THF (30 mL) to give the *title compound* (0.13 g, 22%).³⁰ Mp: 258–260 °C (dec). ¹H NMR (DMSO-*d*₆): δ 9.34 (d, $J = 5.4$ Hz, 1 H, ArH), 8.01 (dt, $J = 1.5, 7.7$ Hz, 1 H, ArH), 7.97 (d, $J = 4.8$ Hz, 1 H, ArH), 7.69 (t, $J = 6.5$ Hz, 1 H, ArH), 7.62 (d, $J = 8.4$ Hz, 2 H, ArH), 7.40 (d, $J = 7.5$ Hz, 1 H, ArH), 7.32 (d, $J = 2.4$

(31) The ¹³C{¹H} NMR spectra of WO₂(η^5 -C₅R₅)(CH₂SiMe₃) and WO(η^2 -O₂)(η^5 -C₅R₅)(CH₂SiMe₃) (R = H, Me) in C₆D₆ solution show this carbon signal at δ 19.2–33.1 with ¹J_{CW} = 92.7–135.0 Hz (see refs 3d and 9).

New $[MO_2(L^n)R]$ Complexes

Hz, 1 H, ArH), 7.13 (d, $J = 8.4$ Hz, 2 H, ArH), 7.09 (dd, $J = 2.4$, 8.7 Hz, 1 H, ArH), 6.52 (d, $J = 8.7$ Hz, 1 H, ArH), 4.55 (d, $J = 15.9$ Hz, 1 H, ArCH₂), 3.48 (d, $J = 15.9$ Hz, 1 H, ArCH₂), 1.24 (s, 9 H, ^tBu), 1.19 (s, 9 H, ^tBu). ¹³C{¹H} NMR: δ 175.3, 158.6, 157.2, 150.1, 149.5, 142.5, 141.9, 140.8, 134.8, 125.9, 125.2, 124.7, 124.1, 122.9, 117.1, 58.1, 34.5, 34.1, 31.5, 31.2. IR (cm⁻¹): 3423w, 3153w, 3064w, 2962m, 2903w, 2867w, 1608m, 1507s, 1459w, 1440w, 1363w, 1282s, 1203w, 1130w, 1060w, 1025w, 950s ν (WO₂), 901s ν (WO₂), 839m, 821m, 797m, 689w, 668w, 636w, 558w, 511w. HRMS (LSI): m/z 605.1967 (calcd for C₂₆H₃₃N₂O₃W (MH⁺) based on ¹⁸⁴W: 605.2001).

General Procedure for Epoxidation Experiments. In a typical epoxidation experiment, an ampule equipped with a Young's tap was charged with a mixture of the catalyst (0.01 mmol), *tert*-butyl hydroperoxide (0.20 mL, 1.0 mmol, 5–6 M in decane), benzophenone (0.0091 g, 0.050 mmol), and 4 Å molecular sieves (ca. 0.05

g) in toluene (3.0 mL). The mixture was gently warmed to 35 °C under a nitrogen atmosphere for 30 min, followed by the addition of styrene (0.042 g, 0.40 mmol), and the reaction mixture was heated at 60 °C under nitrogen for 32 h. The resulting mixture was filtered through a column containing a short bed of silica gel using *i*-PrOH/hexanes (1:5) as eluent to remove all metal compounds. The amount of styrene oxide in the product mixture was quantified by GC–MS analysis, using benzophenone as an internal standard.

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