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Structures of Sb(OC₆H₃Me₂-2,6)₃ and Sb(OEt)₅·NH₃: The First Authenticated Monomeric Sb(OR)_n (n = 3, 5)

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The first monomeric antimony alkoxides, Sb(OC₆H₃Me₂)₃ (1) and Sb(OEt)₅·NH₃ (2), have been crystallographically characterized. The former adopts a trigonal pyramidal geometry, while the latter is octahedral about antimony; hydrogen bonding between NH₃ and SbOEt groups in Sb(OEt)₅·NH₃ creates a one-dimensional lattice arrangement. Reaction of pyridine with SbCl₅ in EtOH/hexane yields the salt [Hpy+]₉[Sb₂Cl₁₁⁵⁻][Cl⁻]₄ (3), which has also been crystallographically characterized. Crystallographic data: 1, C₂₄H₂₇O₃Sb, *a* = 10.9080(2), *b* = 11.9660(2), *c* = 17.7260(4) Å, $\alpha = 109.740(1)^{\circ}$, monoclinic *P*2₁/*c* (unique axis *a*), *Z* = 4; 2, C₁₀H₂₈NO₅Sb, *a* = 7.7220(1), *b* = 19.0700(2), *c* = 21.6800(3) Å, $\beta = 93.4960(7)^{\circ}$, monoclinic *P*2₁/*c*, *Z* = 8; 3, C₄₅H₅₄Cl₁₅N₉Sb₂, *a* = 13.4300(2), *b* = 14.4180(2), *c* = 17.4180(3) Å, $\alpha = 82.7650(7)$, $\beta = 77.5570(7)$, $\gamma = 70.7670(7)^{\circ}$, triclinic *P*1, *Z* = 2.

Introduction

The renaissance of metal alkoxide chemistry, driven over the past decade or more by the material science applications of these species,^{1,2} has led to numerous structural studies of these compounds. Homoleptic alkoxides incorporating almost all the elements of the Periodic Table are now known.^{3–8} Our interest in this area relates to precursors for the chemical vapor deposition (CVD) of antimony oxide thin films,⁹ which have potential applications in a number of areas, including components of electronic ceramics and catalysis.^{10–16} The

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molecular chemistry of volatile antimony precursors, however, appears to have been largely overlooked. Furthermore, with regard to materials chemistry, our recent report on the deposition of Sb₂O₃ and Sb₆O₁₃ thin films from commercially available Sb(OR)₃ (R = Et, Bu^{*n*})⁹ is only matched by a much older work using SbCl₅ as a precursor that lacks detailed film characterization.¹⁷

To extend the range of available antimony precursors for future CVD applications, we have prepared a number of Sb(III) and Sb(V) species (β -diketonates, *N*,*N*-dialkylcarbamates) for evaluation. In this paper we focus on antimony alkoxides, which have been known for over half a century^{3,18–21} but whose structural chemistry is barren. The only Sb(V) alkoxide that has been crystallographically authenticated is Sb(OCH₃)₅, which adopts a dinuclear motif

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incorporating alkoxide bridges (**I**).²² Of the two structurally characterized Sb(III) alkoxides, Sb[OCH(CH₃)₂]₃ adopts a motif (**II**)²³ that is clearly related to **I**, while Sb(OCH₃)₃ forms a layer structure incorporating SbO₆ moieties.²⁴ Alkoxide bridges are inherent in all these structures and are also a universal feature of related alkoxy-halogeno-stibanes.²³



In this paper we report the structures of $Sb(OC_6H_3Me_2-2,6)_3$ (1) and $Sb(OC_2H_5)_5$ •NH₃ (2), the first examples of mononuclear Sb(III) and Sb(V) alkoxides in which bridging alkoxides are absent. Also presented is the structure of $[pyH^+]_9[Sb_2Cl_{11}^{5-}][Cl^-]_4$ (3; $py = C_5H_4N$), isolated in attempts to form other amine adducts of Sb(OEt)₅.

Experimental Section

General Procedures. Infrared spectra were recorded as Nujol mulls between NaCl plates using a Nicolet 510P FT-IR spectrophotometer; elemental analyses were performed using a Carlo-Erba Strumentazione E.A. model 1106 microanalyzer operating at 500 °C. ¹H and ¹³C NMR spectra were recorded on a JEOL JNM-GX270 FT spectrometer, all using saturated C_6D_6 solutions unless indicated otherwise. SbCl₅ and other chemicals purchased from Aldrich and BDH, respectively, were used as supplied as was 2,6-dimethylphenol (Aldrich). All reactions were carried out using previously dried solvents under an argon atmosphere using standard Schlenk techniques.

Synthesis of Sb(OC₆H₃Me₂-2,6)₃ (1). Tris(dimethylamino)antimony(III) (1.05 g, 4.12 mmol) was transferred to a Schlenk tube in a drybox and diluted with dry hexane (20 mL). 2,6-Dimethylphenol (1.39 g, 12.39 mmol), also diluted in dry hexane (30 mL), was added slowly to the antimony(III) solution, and the resultant clear solution was then allowed to stir overnight. The solvent was removed in vacuo to yield a cream-white solid, which was redissolved in toluene from which colorless crystals were obtained (yield 1.89 g, 84%). Mp: 102–103 °C. Analysis, found (calcd for C₂₄H₂₇O₃Sb): C, 57.4 (59.4); H, 5.39 (5.61). ¹H NMR (300 MHz, C₆D₆): 2.35 (s, 18H, CH₃); 6.89 (t, 3H, *p*-C₆H₃, *J* = 7.5 Hz); 7.03 (d, 6H, *m*-C₆H₃, *J* = 7.5 Hz). ¹³C NMR (75 MHz, C₆D₆): 18.7 (CH₃); 122.6, 129.7 (C₆H₃); 154.8 (CO). IR (NaCl, cm⁻¹): 1593, 1322, 1263, 1193, 1166, 1088, 1022, 982, 910, 840, 761, 728, 689.

Synthesis of Sb(OEt)₅**·NH**₃ (2). Antimony(V) chloride (4.45 g, 14.88 mmol) (WARNING: CORROSIVE) was transferred to a round-bottomed two-neck flask and diluted in dry hexane (100 mL). Dry ethanol (15 mL) was then added and the mixture stirred in an ice-cooled water bath. An ammonia cylinder was then attached to the flask, and gas was bubbled slowly through the mixture for ca. 30 min, during which time a white precipitate had been formed. After the ammonia supply was removed, the contents of the flask

were allowed to settle at room temperature and the liquid fraction was isolated by cannula filtration. All volatiles were then removed at reduced pressure to give a polycrystalline white powder, which was recrystallized from toluene to give colorless crystals (yield 3.10 g, 57%). Mp: 116–118 °C. Analysis, found (calcd for $C_{10}H_{28}O_5$ -NSb): C, 31.8 (33.0); H, 7.40 (7.75); N, 3.90 (3.85). ¹H NMR (270 MHz, C₆D₆): 1.13 (t, 9H, CH₃, J = 6.8 Hz); 1.17 (t, 6H, CH₃, J = 6.8 Hz); 3.64 (q, 4H, CH₂, J = 6.9 Hz); 3.88 (q, 6H, CH₂, J = 6.9 Hz). ¹³C NMR (68 MHz, C₆D₆): 18.4 (CH₃); 18.7 (CH₃); 58.3 (CH₂); 60.3 (CH₂). No resonance was observed for the ammonia protons. IR (NaCl, cm⁻¹): 3160, 1600, 1333, 1157, 1097, 1050, 895, 781, 739.

Synthesis of [Hpy⁺]₉[Sb₂Cl₁₁^{5–}][Cl⁻]₄ (3). Antimony(V) chloride (2.68 g, 8.96 mmol) was transferred to a Schlenk tube and diluted in dry hexane (50 mL). While the mixture was stirred, dry ethanol (4 mL) was slowly added. The SbCl₅ was observed to go into the alcohol layer. Then, at room temperature, dry pyridine (4.35 mL, 4.25 g, 53.8 mmol) was slowly added to the mixture. Upon addition of the dry pyridine, a small amount of a yellow oily precipitate was observed and the solution was rather cloudy. The mixture was stirred overnight and then allowed to stand at room temperature for 48 h, by which time clear, needlelike crystals had grown from the light yellow solution. Mp: 113–114 °C dec. Analysis, found (calcd for C₄₅H₅₄Cl₁₅N₉Sb₂): C, 34.9 (36.1); H, 4.31 (3.64); N, 6.85 (8.42).

Crystal Structures. All data collections were performed on a Nonius Kappa CCD diffractometer using Mo K α radiation. Further experimental details relating to the crystallography are given in Table 1.

Colorless crystals of **1** were grown from toluene; an irregular block of dimensions $0.25 \times 0.15 \times 0.10$ mm was used for data collection. Reflections (24 802) were collected in the range 3.62 $\leq \theta \leq 28.30^{\circ}$ of which 5379 were independent ($R_{int} = 0.0709$) and 4305 had $I > 2\sigma(I)$. All non-hydrogen atoms were refined anisotropically. H-Atoms were included at calculated positions. A semiempirical absorption correction was applied (max/min transmission factors: 1.049, 0.960), as were corrections for Lorentz, polarization, and extinction.

Colorless crystals of **2** were grown from toluene; a needlelike crystal of dimensions $0.30 \times 0.08 \times 0.08$ mm was used for data collection. Reflections (92 952) were collected in the range 3.57 $\leq \theta \leq 27.46^{\circ}$ of which 7238 were independent ($R_{int} = 0.0625$) and 6291 had $I > 2\sigma(I)$. All non-hydrogen atoms were refined anisotropically. H-Atoms were included at calculated positions. A multiscan absorption correction was applied (max/min transmission factors: 1.167, 0.939), as were corrections for Lorentz and polarization.

Colorless crystals of **3** were grown directly from the reaction solution (see above); a block of dimensions $0.50 \times 0.40 \times 0.20$ mm was used for data collection. 51 302 reflections were collected in the range $3.62 \le \theta \le 27.47^{\circ}$ of which 14 158 were independent ($R_{int} = 0.0626$) and 9279 had $I > 2\sigma(I)$. All non-hydrogen atoms were refined anisotropically. H-Atoms were included at calculated positions. Corrections for Lorentz, polarization, and extinction were made.

SHELXS-86,25 SHELXL-97,26 and ORTEX27 software was used.

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Figure 1. (a) TGA of $Sb(OC_6H_3Me_2-2,6)_3$ (1) and (b) TGA of $Sb(OEt)_5$ ·NH₃ (2)

100

150

200

250

300

Temperature (°C)

350

400

450

500

544

Results and Discussion

Sb(OC₆H₃Me₂-2,6)₃ (1) was prepared from the reaction of 2,6-Me₂C₆H₃OH with Sb(NMe₂)₃ in hexane, with 84% yield. In the NMR spectra of 1, a single resonance is observed for the methyl groups indicating their equivalence in all three ligands and a monomeric structure for the complex. Compound 1 is a relatively low-melting solid (102–3 °C) and is soluble in common organic solvents, prerequisites for low-pressure CVD, and aerosol-assisted CVD, respectively. Furthermore, a TGA of 1 (Figure 1a) shows a clean decomposition occurring between ca. 75–150 °C, while the mass of the final residue (500 °C) is close to that required for Sb₂O₃ (found, 27.6; calculated, 30.0%). In separate experiments, **1** was thermally decomposed under nitrogen in a tube furnace at 530 and 625 °C. The resulting powdered solids were shown to be amorphous by X-ray diffraction but were analyzed by qualitative and quantitative EDAX experiments. In both cases, only antimony and oxygen (and the carbon coating to render the samples suitable for EDAX analysis) were detected suggesting that the material was indeed an antimony oxide. The samples were then polished by abrasion to allow a quantitative study. For the product of the 625 °C decomposition, particles had a composition with an atomic ratio of 63.2:36.8 (\pm 1.1)% O:Sb, suggesting a composition close to Sb₂O₃. The sample from the decomposition at 530 °C, however, consistently gave either of two



Figure 2. Structure of **1** showing the asymmetric unit and labeling scheme used in the text (top); the pyramidal nature of the antimony coordination sphere is also highlighted (bottom). Thermal ellipsoids are at the 30% level. Selected metrical data: Sb(1)-O(1) 1.976(2) Å, Sb(1)-O(2) 1.967(2) Å, Sb(1)-O(3) 1.968(2) Å; $O(1)-Sb(1)-O(2) 95.00(9)^{\circ}$, $O(2)-Sb(1)-O(3) 89.75(8)^{\circ}$, $O(1)-Sb(1)-O(3) 93.76(8)^{\circ}$, $C(1)-O(1)-Sb(1) 119.9(2)^{\circ}$, $C(17)-O(3)-Sb(1) 125.7(2)^{\circ}$, $C(9)-O(2)-Sb(1) 128.8(2)^{\circ}$.

results, suggesting the sample to be heterogeneous. A relatively dark and sticky material gave an O:Sb ratio of 54.9: 45.1 (\pm 1.3)%, but with the added detail that these two elements only made up on average ca. 91% of the molar content of the material as a whole. This might suggest incomplete decomposition of **1** to the oxide. A slightly lighter colored fraction of the sample gave a ratio of 60.0:40.0 (\pm 1.8)% O:Sb ratio consistent with the formation of Sb₂O₃.

Crystals of 1 were grown from toluene. Compound 1 is isostructural with Bi(OC₆H₃Me₂-2,6)₃,²⁸ adopting a trigonal pyramidal architecture capped by a stereochemically active lone electron pair (Figure 2). The Sb-O bonds [1.967(2)-1.976(2) Å] are similar to the analogous distances in Sb-(OPrⁱ)₃, which weakly dimerizes to raise the coordination number (CN) at Sb to 4 [1.935(2)-1.976(2) Å],²³ but shorter than those in Sb(OMe)₃, where the CN at antimony is 6 [1.986(6)-2.102(8) Å].²⁴ Moreover, the Sb-O bonds in 1 are also longer than those calculated for monomeric Sb- $(OMe)_3$ [1.958 Å],²³ which reflects the steric congestion about the basal plane of the trigonal pyramid. Although the Sb-O bonds are shorter than the Bi-O bonds in Bi(OC₆H₃- $Me_2-2,6)_3$ [av 2.091(5) Å], the O-Sb-O [89.75(8)-95.00- $(9)^{\circ}$ and Sb-O-C [119.9(2)-128.8(2)^{\circ}] angles are comparable with the equivalent angles in the latter [av 92(2), 123(4)°, respectively].²⁸

Sb(OEt)₅•NH₃ (2) was prepared by the method of Mehrotra by passing NH₃ through a mixture of SbCl₅ and EtOH.²¹



Figure 3. Structure of 2 showing the labeling scheme used in the text; thermal ellipsoids are at the 30% level. Selected metrical data: Sb(1)–O(1) 1.950(3) Å, Sb(1)–O(2) 1.975(3) Å, Sb(1)–O(3) 1.975(3) Å, Sb-(1)–O(4) 1.969(3) Å, Sb(1)–O(5) 1.960(3) Å, Sb(1)–N(1) 2.145(4) Å, Sb(2)–O(6) 1.967(3) Å, Sb(2)–O(7) 1.957(3) Å, Sb(2)–O(8) 1.945(3) Å, Sb(2)–O(9) 1.975(3) Å, Sb(2)–O(10) 1.970(3) Å, Sb(2)–N(2) 2.158(4) Å; O(2)–Sb(1)–O(5) 169.2(1)°, O(3)–Sb(1)–O(4) 171.0(1)°, O(1)–Sb-(1)–N(1) 176.6(1)°, O(7)–Sb(2)–O(10) 168.9(1)°, O(6)–Sb(2)–O(9) 171.6(2)°, O(8)–Sb(2)–N(2) 177.3(1)°.

The ethoxy groups are nonequivalent in solution, while IR confirms the incorporation of ammonia by a strong broad band centered on 3160 cm⁻¹ due to ν (NH). Like compound 1, 2 is relatively low-melting (116-118 °C) and is soluble in common organic solvents. Its decomposition profile (Figure 1b), however, shows a continuous decrease in weight between room temperature and 650 °C, though the majority of the mass is lost by ca. 300 °C; this indicates that 2 is unlikely to be a suitable CVD precursor. A trial CVD run at low pressure heating the sample at 200 °C showed no deposition onto a glass substrate heated separately to 550 °C; a pale brown residue remained in the sample boat at the end of the experiment (C, 4.03; H, 1.66; N, 1.55). The low volatility and indistinct decomposition pathway are likely to result from the network of hydrogen bonds evident in the crystal lattice (see below).

Crystals suitable for X-ray crystallography were grown from toluene; hydrogen atoms were located in the difference map but were refined at fixed distances from their parent atom. The structure of **2** is shown in Figure 3; the asymmetric unit consists of two molecules. Each antimony is octahedrally coordinated in an SbO₅N environment. Molecules arrange themselves in chains held together by N-H···O-C hydrogen bonds involving all three hydrogen atoms on each ammonia. Any pair of molecules is held by three hydrogen bonds, i.e., N(1)-H(1A)····O(6) 1.98, N(1)-H(1C)····O(10) 2.46, and N(2)-H(2B)····O(3) 2.08 Å or N(2)-H(2A)····O(4') 2.29, N(2)-H(2C)···O(2') 2.09, and N(1)-H(1B)···O(9') 2.15 Å. Of these, only $N(2)-H(2C)\cdots O(2')$ approaches linearity (171.3°) , the other interactions subtending angles at hydrogen in the range 119.8-160.7° (Table 2). Individual hydrogen bonds are thus weak, and the lattice organization relies on the cumulative effect of the hydrogen bond collective.

The involvement of the alkoxide groups in hydrogen bonding does, however, manifest itself in the Sb–O bonds. The shortest Sb–O bond is formed by a non-hydrogen

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Figure 4. Structure of 3 showing the labeling scheme used in the text; thermal ellipsoids are at the 30% level. Four units of [Hpy]⁺[Cl]⁻ not associated with each of the two Sb₂Cl₁₁⁵⁻ moieties in the asymmetric unit have been excluded for clarity. Selected metrical data: Sb(1A)-Cl(1A) 2.489(1) Å, Sb-(1A)-Cl(2A) 2.502(1) Å, Sb(1A)-Cl(3A) 2.548(1) Å, Sb(1A)-Cl(4A) 2.774(1) Å, Sb(1A)-Cl(5A) 2.897(1) Å, Sb(1A)-Cl(6A) 2.867(2) Å, Sb(1B)-Cl-(1B) 2.483(1) Å, Sb(1B)-Cl(2B) 2.453(1) Å, Sb(1B)-Cl(3B) 2.548(1) Å, Sb(1B)-Cl(4B) 2.740(1) Å, Sb(1B)-Cl(5B) 3.012(2) Å, Sb(1B)-Cl(6B) 2.9921(3) Å; Cl(1A)-Sb(1A)-Cl(6A) 175.67(3)°, Cl(2A)-Sb(1A)-Cl(5A) 173.12(3)°, Cl(3A)-Sb(1A)-Cl(4A) 175.63(3)°, Sb(1A)1-Cl(6A)-Sb(1A') 180.0°, Cl-(1B)-Sb(1B)-Cl(6B) 176.69(2)°, Cl(2B)-Sb(1B)-Cl(5B) 174.28(4)°, Cl(3B)-Sb(1B)-Cl(4B) 175.54(4)°, Sb(1B)1-Cl(6B)-Sb(1B') 180.0°.

Table 2. Hydrogen Bonding in 2

$D-H^a$	А	d(H-O) (Å)	<n-h···o (deg)<="" angle="" th=""><th>d(N•••O) (Å)</th></n-h···o>	d(N•••O) (Å)
N1-H1A	06	1.98	160.7	2.859
N1-H1B	$O9^b$	2.15	146.0	2.945
N1-H1C	O10	2.46	119.8	3.015
N2-H2A	$O4^{c}$	2.29	129.6	2.951
N2-H2B	O3	2.08	171.3	2.985
N2-H2C	$O2^c$	2.09	150.9	2.916

 $^{a} d(N-H) = 0.910 \text{ Å}. ^{b} x+1, y, z. ^{c} x - 1, y, z.$

bonding alkoxide *trans* to the coordinated NH_3 [Sb(1)-O(1) 1.950(3) Å; Sb(2)–O(8) 1.945(3) Å], followed by the bond formed between the metal and the only other non-hydrogen bonding alkoxide [Sb(1)-O(5) 1.960(3) Å; Sb(2)-O(7) 1.957(3) Å]. Sb–O distances involving the remaining alkoxides, all of which participate in hydrogen bonding, are longer [1.967(3)-1.975(3) Å], though the weakness of the associated hydrogen bonds leaves the bond lengthening at the margins of experimental error.

Comparative data for the N:→Sb bond are relatively scarce, particularly when donors that are a part of cyclic systems (and hence subject to constraints of bite-angle) are excluded. Suitable comparisons can be made with the donor N: \rightarrow Sb bond in [ClSb(HNMe₂)(μ -NBu^t)]₂ [2.524(3) Å]²⁹ and $[Cl_2Sb(HNMe_2)(\mu-OEt)]_2$ [2.402(5) Å],²⁹ against which the coordinated ammonia in 2 is extremely strongly bound [Sn-(1)-N(1) 2.145(4) Å; Sb(2)-N(2) 2.158(4) Å]. Indeed, the bond length approaches that of covalent, terminally bound amido groups, e.g., [Me₂NSb(µ-NC₆H₃Prⁱ₂-2,6)]₂ 1.983(8) Å³⁰ and $[Me_2NSb(\mu-NC_6H_2(OMe)_3-3,4,5)]_2$ 2.013(5) Å.³¹

In an attempt to synthesize Sb(OR)5.L adducts excluding hydrogen bonding, pyridine was added to SbCl₅ in an

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ethanol/hexane mixture. Needle-shaped crystals of [Hpy⁺]₉- $[Sb_2Cl_{11}^{5-}][Cl^{-}]_4$ (3) were the only identifiable product isolated. The compound is air sensitive and precluded an accurate microanalysis, though its nature has been determined unambiguously by an X-ray structure (Figure 4). The formation of the product requires both HCl formation (implying also the generation of Sb-OR moieties) and reduction of Sb(V) to Sb(III). At the center of the structure is the centrosymmetric Sb(III) anion Sb₂Cl₁₁⁵⁻ in which SbCl₅ units are linked by a linear Sb-Cl-Sb bridge [Sb-(1)-Cl(6)-Sb(1'), 180.0°]. The overall structure of **3** consists of two centrosymmetric, dinuclear complex anions $[Sb_2Cl_{11}^{5-}]$ (indicated as A and B, Figure 3), eighteen Hpy⁺ cations, and eight uncoordinated Cl⁻ species. Each Sb₂Cl₁₁⁵⁻ anion contains two Sb(III) centers, the octahedral SbCl₅ units being linked by linear Sb-Cl-Sb bridges [Sb(1)-Cl(6) 2.8666-(2), 2.9921(3) Å for A, B, respectively]. This anion has only been structurally characterized on one other occasion, $[H_3NCH_2CH_2NH_3^+]_5[Sb_2Cl_{11}^{5-}]\cdot 4H_2O^{,32}$ though the Sb_2Cl_{11} subunit appears within the more complex anions $[Sb_4Cl_{20}^{8-}]^{33}$ and [Sb₄Cl₁₈^{6–}].^{34,35} The structure of the Sb₂Cl₁₁^{5–} anions in 3 shows no unusual features when compared to the literature data, all Sb–Cl bond lengths [2.453(1)–3.012(1) Å] falling in the range of the corresponding distances found for related compounds [cf. [Hpy]₃[Sb₂Cl₉] 2.394(2)-3.093(3) Å].³⁵ Of the Hpy⁺ cations, eight are linked to either Cl(5) or Cl(4) atoms of the Sb₂Cl₁₁⁵⁻ anions through weak N-H···Cl hydrogen bonds, while the remaining Hpy⁺ moieties display similar interactions with the uncoordinated Cl⁻ anions. All N····Cl and H····Cl distances of **3** described by these contacts [N···Cl, 3.05–3.30; H···Cl, 2.18–2.60 Å] are consistent with

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those found for [Hpy]₃[Sb₂Cl₉] [N···Cl, 3.23–3.36; H···Cl, 2.31–2.36 Å].³⁵

Conclusions

Monomeric Sb(OR)_{*n*} (n = 3, 5) have been structurally characterized for the first time in the form of Sb(OC₆H₃-Me₂-2,6)₃ and Sb(OEt)₅·NH₃. The former is pyramidal, while the latter is octahedral at antimony. Reaction of SbCl₅ and ethanol in the presence of pyridine yielded [Hpy⁺]₉[Sb₂Cl₁₁^{5–}]-[Cl⁻]₄ and not the expected adduct Sb(OEt)₅·py.

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Supporting Information Available: Three X-ray Crystallographic files, in CIF format, are available. This material is available free of charge via the Internet at http://pubs.acs.org.

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