

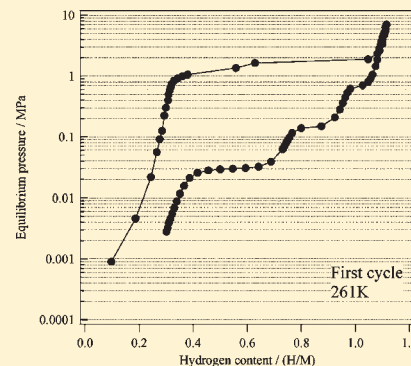
Synthesis and Crystal Structure of a $\text{Pr}_5\text{Ni}_{19}$ Superlattice Alloy and Its Hydrogen Absorption–Desorption Property

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ABSTRACT: The intermetallic compound $\text{Pr}_5\text{Ni}_{19}$, which is not shown in the Pr–Ni binary phase diagram, was synthesized, and the crystal structure was investigated by X-ray diffraction (XRD) and transmission electron microscopy (TEM). Two superlattice reflections with the $\text{Sm}_5\text{Co}_{19}$ -type structure (002 and 004) and the $\text{Pr}_5\text{Co}_{19}$ -type structure (003 and 006) were observed in the 2θ region between 2° and 15° in the XRD pattern using Cu $K\alpha$ radiation. Rietveld refinement provided the goodness-of-fit parameter $S = 6.7$ for the $\text{Pr}_5\text{Co}_{19}$ -type (3R) structure model and $S = 1.7$ for the $\text{Sm}_5\text{Co}_{19}$ -type (2H) structure model, indicating that the synthesized compound has a $\text{Sm}_5\text{Co}_{19}$ structure. The refined lattice parameters were $a = 0.50010(9)$ nm and $c = 3.2420(4)$ nm. The high-resolution TEM image also clearly revealed that the crystal structure of $\text{Pr}_5\text{Ni}_{19}$ is of the $\text{Sm}_5\text{Co}_{19}$ type, which agrees with the results from Rietveld refinement of the XRD data. The P – C isotherm of $\text{Pr}_5\text{Ni}_{19}$ in the first absorption was clearly different from that in the first desorption. A single plateau in absorption and three plateaus in desorption were observed. The maximum hydrogen storage capacity of the first cycle reached 1.1 H/M, and that of the second cycle was 0.8 H/M. The 0.3 H/M of hydrogen remained in the metal lattice after the first desorption process.



1. INTRODUCTION

The hydrogen absorption property and structural change observed upon hydrogenation of the intermetallic compounds Laves-type RNi_2 ($R = \text{Y, La, Ce, Pr, Nd, Sm, Gd, Tb, Dy, Ho, Er}$) and CaCu_5 -type RNi_5 ($R = \text{La, Ce, Pr, Nd, Sm}$) have been extensively investigated.^{1–4} The RNi_2 Laves phase becomes amorphous after hydrogenation at 323 K¹ except for NdNi_2 , which decomposes into NdH_2 and NdNi_5 .¹ P – C isotherms of RNi_5 measured up to 35 MPa in the temperature range between 196 and 423 K have been reported.³ LaNi_5 and CeNi_5 show a single plateau, but two plateaus have been observed for PrNi_5 , NdNi_5 , and SmNi_5 .

RNi_3 and R_2Ni_7 ($R = \text{La, Ce, Pr, Nd, Sm, Gd, Tb, Dy, Ho, Y, Er}$) exist as intermetallic compounds with superlattice structures.⁵ They consist of cells with MgZn_2 - and CaCu_5 -type structures stacked along the c axis in ratios of 1:1 and 1:2. RNi_3 ($R = \text{La, Pr, Nd, Gd, Y, Er, Tb, Dy, Ho, Tm, Yb, Pu}$) shows a rhombohedral PuNi_3 -type structure with lattice parameters of $a = 0.4913$ – 0.5086 nm and $c = 2.416$ – 2.501 nm, while CeNi_3 has a hexagonal CeNi_3 -type structure with $a = 0.496$ nm and $c = 1.656$ nm. R_2Ni_7 compounds exhibit two types of crystal structures: a hexagonal Ce_2Ni_7 -type structure ($R = \text{La, Ce, Pr, Nd, Sm, Gd, Tb, Dy}$) with $a = 0.4941$ – 0.5083 nm and $c = 2.425$ – 2.509 nm or a rhombohedral Gd_2Co_7 -type structure ($R = \text{La, Pr, Nd, Sm, Gd, Tb, Dy, Ho, Y, Er}$) with $a = 0.4928$ – 0.5056 nm and $c = 3.607$ – 3.698 nm.⁵ Some compounds such as La_2Ni_7 have polymorphs, whose stability depends on the temperature.⁶ Detailed investigations on the hydrogen absorption properties of these R_2Ni_7 compounds, excluding La_2Ni_7 ⁷ and Ce_2Ni_7 ,⁸ have not yet been reported.

There have only been a few reports on R_5Ni_{19} -type compounds. Yamamoto et al. studied the crystal structure of intermetallic compounds in the La–Ni system using transmission electron microscopy (TEM) and found $\text{La}_5\text{Ni}_{19}$ with a $\text{Pr}_5\text{Co}_{19}$ -type structure for the first time.⁹ The $\text{Pr}_5\text{Co}_{19}$ -type (3R) structure has three blocks along the c axis; each block is composed of one layer of MgZn_2 -type cells and three layers of CaCu_5 -type cells. The phase is stable only in a narrow temperature range around 1273 K. The hydrogenation property of this phase is not clear because the reported P – C isotherm was measured for a multiphase sample containing both $\text{La}_5\text{Ni}_{19}$ and LaNi_5 . Takeda et al. reported the crystal structures of $\text{Sm}_5\text{Ni}_{19}$.¹⁰ The sample was annealed at 1173 K for 1 week inside an argon-sealed silica tube. Six superlattice structures (2H, 3R, 4H, 6H, 9R, and 12R) were found by TEM. No reliable P – C isotherm for R_5Ni_{19} binary compounds has been reported.

The phase diagram of the Pr–Ni system shows seven phases in the equilibrium state: Pr_3Ni_1 , Pr_7Ni_3 , PrNi , PrNi_2 , PrNi_3 , Pr_2Ni_7 , and PrNi_5 .¹¹ Pr_2Ni_7 has two types of crystal structures: a hexagonal Ce_2Ni_7 -type structure at high temperature and a rhombohedral Gd_2Co_7 -type structure at low temperature. Its phase stability for temperature is opposite to that observed in La_2Ni_7 . $\text{Pr}_5\text{Ni}_{19}$ is not shown in the Pr–Ni binary phase diagram. Recently, the synthesis of $\text{Pr}_5\text{Ni}_{19}$ has been reported,¹² but the synthesis conditions, structure, and hydrogenation properties have not been fully elucidated.

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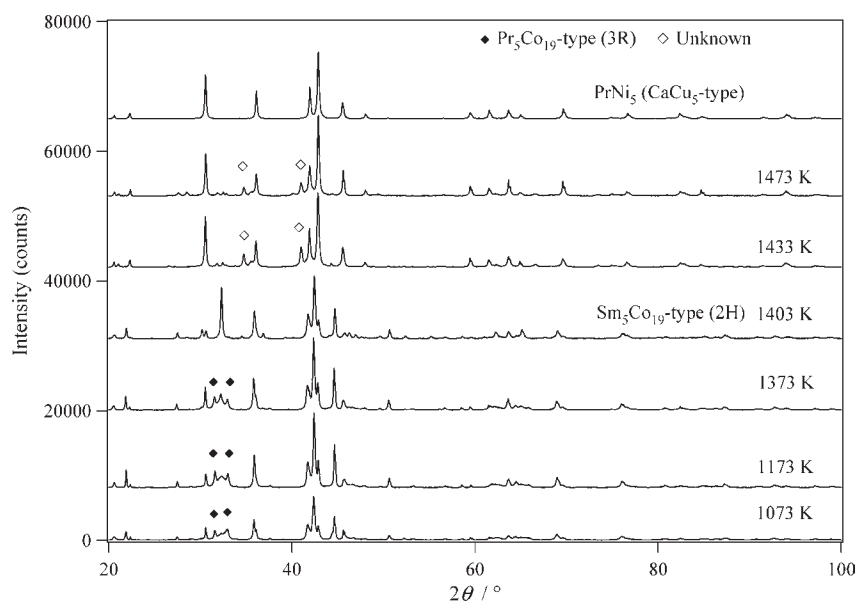


Figure 1. XRD profiles of the $\text{Pr}_5\text{Ni}_{19}$ alloy annealed and quenched at several temperatures. The data of the PrNi_5 alloy annealed at 1323 K for 10 h are also shown for reference.

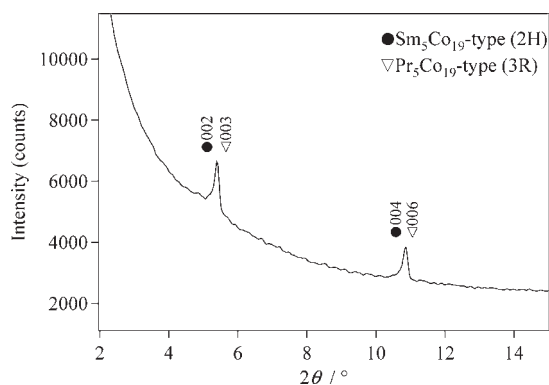


Figure 2. XRD pattern for $\text{Pr}_5\text{Ni}_{19}$ in a low-angle region. Two superlattice peaks, which may be for $\text{Sm}_5\text{Co}_{19}$ - or $\text{Pr}_5\text{Co}_{19}$ -type structures, were clearly observed.

This study focused on the crystal structure and hydrogen absorption–desorption properties of $\text{Pr}_5\text{Ni}_{19}$. We attempted to synthesize the $\text{Pr}_5\text{Ni}_{19}$ compound and to understand the crystal structure and hydrogen absorption property by using X-ray diffraction (XRD), TEM, and P – C isotherm measurements. The synthesis temperature and crystal structure were compared with those reported for $\text{La}_5\text{Ni}_{19}$. The absorption and desorption properties are discussed by referring to the properties reported for related compounds with superstructures.

2. EXPERIMENTAL SECTION

A Pr–Ni binary alloy was prepared by arc-melting Pr and Ni metals (99.9%) in an argon atmosphere. The $\text{Pr}_5\text{Ni}_{19}$ ingot was annealed in the temperature region between 1073 and 1473 K under a vacuum and quenched in ice water. The XRD profiles of the quenched samples are shown in Figure 1. The single phase was successfully synthesized when it was annealed at 1403 K followed by quenching. The CaCu_5 -type and unknown structures increased and the $\text{Sm}_5\text{Co}_{19}$ -type structure disappeared when the temperature rose over 1433 K. The $\text{Pr}_5\text{Co}_{19}$ - and $\text{Sm}_5\text{Co}_{19}$ -type

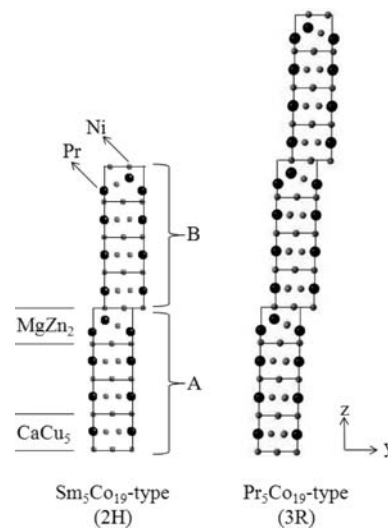


Figure 3. $\text{Sm}_5\text{Co}_{19}$ -type (2H) and $\text{Pr}_5\text{Co}_{19}$ -type (3R) crystal structures.

structures coexisted in the temperature region between 1073 and 1373 K. Finally, the $\text{Pr}_5\text{Ni}_{19}$ sample was obtained by annealing at 1403 K for 20 h under a vacuum of 2.0×10^{-4} Pa and quenching in ice water.

The powder sample was sieved to a particle size of $<20 \mu\text{m}$ for XRD measurements. The XRD data were collected on a Rigaku RINT-2500 V diffractometer. Cu $K\alpha$ radiation monochromatized with a curved graphite diffractometer was used in a step-scan mode. The structural parameters were refined with the Rietveld refinement program RIE-TAN-2000.^{13–15} The reliability of the fitting was judged from the “goodness-of-fit” S ; this was defined as $S = R_{\text{wp}}/R_e$, where R_{wp} is a residue of the weighted pattern and R_e is the statistically expected residue. A JEOL JEM-2100F transmission electron microscope operating at 200 kV was used in the TEM observations.

The sample for the P – C isotherm measurement was sealed in a stainless steel container, heated in a vacuum at 393 K for 1 h, and then

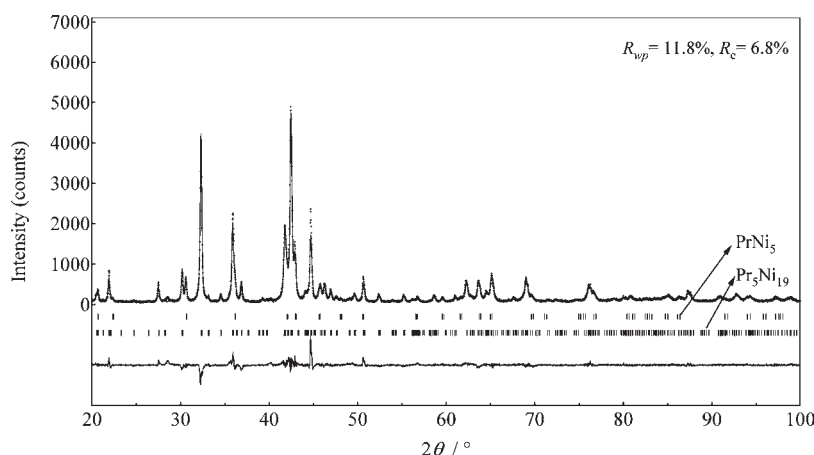


Figure 4. Rietveld refinement of XRD data for the $\text{Pr}_5\text{Ni}_{19}$ sample. A model containing $\text{Sm}_5\text{Co}_{19}$ -type $\text{Pr}_5\text{Ni}_{19}$ and CaCu_5 -type PrNi_5 was applied. The line indicates calculated intensities, and the points superimposed on it are the observed intensities. The tick marks below the pattern indicate the position of the allowed Bragg reflections for PrNi_5 (upper) and $\text{Pr}_5\text{Ni}_{19}$ (lower). The bottom curve is the difference between the observed and calculated intensities.

evacuated at 261 K for 1 h. The P - C isotherm was measured using Sieverts' method with no other pretreatment for activation. Before the second cycle measurement, the sample was evacuated at 261 K for 3 h.

3. RESULTS

3-1. Crystal Structure of $\text{Pr}_5\text{Ni}_{19}$. The XRD profile of $\text{Pr}_5\text{Ni}_{19}$ in the 2θ region between 2° and 15° is shown in Figure 2. Two superlattice reflections of the $\text{Sm}_5\text{Co}_{19}$ -type structure (002 and 004) or $\text{Pr}_5\text{Co}_{19}$ -type structure (003 and 006) were clearly observed. $\text{Sm}_5\text{Co}_{19}$ -type (2H) and $\text{Pr}_5\text{Co}_{19}$ -type (3R) crystal structures are shown in Figure 3. The observed reflections corresponded to $d = 1.62$ and 0.81 nm. The XRD pattern also indicated that no Pr-Ni binary alloy with other superstructures (PuNi_3 -, Gd_2Co_7 -, or Ce_2Ni_7 -type structures) was contained in the sample.

The structural parameters of $\text{Pr}_5\text{Ni}_{19}$ were determined by Rietveld refinement of the XRD data in the 2θ region between 20° and 100° . An initial structural model based on the $\text{Pr}_5\text{Co}_{19}$ -type structure (space group $R\bar{3}m$), the same as $\text{La}_5\text{Ni}_{19}$, was adopted. The calculated pattern did not fit well with the observed pattern. The goodness-of-fit S was 6.7. We then used another model of the $\text{Sm}_5\text{Co}_{19}$ -type structure (space group $P6_3/mmc$); this one agreed fairly well with the observed data. In order to obtain a better fit, we carried out refinement with a two-phase model containing $\text{Sm}_5\text{Co}_{19}$ -type $\text{Pr}_5\text{Ni}_{19}$ and CaCu_5 -type PrNi_5 . Figure 4 shows the refined pattern with the two-phase model, and the calculated pattern fit better with the observed pattern. The value of S was 1.7, and the mass fractions of $\text{Pr}_5\text{Ni}_{19}$ and PrNi_5 were 90% and 10%, respectively. The refined lattice parameters of $\text{Pr}_5\text{Ni}_{19}$ were $a = 0.50010(9)$ nm and $c = 3.2420(4)$ nm.

3-2. TEM Analysis of $\text{Pr}_5\text{Ni}_{19}$. The selected-area electron diffraction (SAED) pattern taken along the $\langle 010 \rangle$ direction of $\text{Pr}_5\text{Ni}_{19}$ is shown in Figure 5a. The SAED pattern was consistently indexed as the $\text{Sm}_5\text{Co}_{19}$ -type structure. The 008 and 100 spots were clearly observed. The high-resolution TEM (HRTEM) image of $\text{Pr}_5\text{Ni}_{19}$ viewed along $[010]$ is shown in Figure 5a. Four bright spots indicating Pr atoms were observed in the c -axis direction. The $\text{Sm}_5\text{Co}_{19}$ -type (2H) structure has two units (A and B units) along the c axis, as shown in Figure 3; each unit is composed of one layer of MgZn_2 -type cells and three layers of CaCu_5 -type cells. This agreed well with the HRTEM

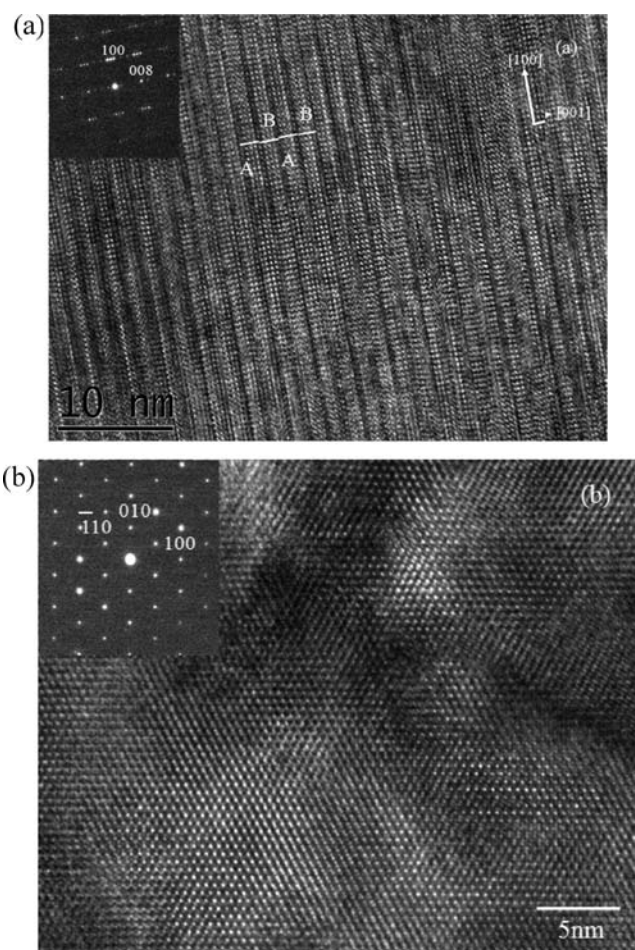


Figure 5. HRTEM images and an SAED pattern of $\text{Pr}_5\text{Ni}_{19}$: incidence of (a) $[010]$ for HRTEM and $\langle 010 \rangle$ for SAED and (b) $[001]$ for HRTEM and $\langle 001 \rangle$ for SAED.

image. A $\text{Pr}_5\text{Co}_{19}$ -type (3R) structure was not observed in the HRTEM image. An SAED pattern taken along $\langle 001 \rangle$ and a HRTEM image viewed along $[001]$ are shown in Figure 5b.

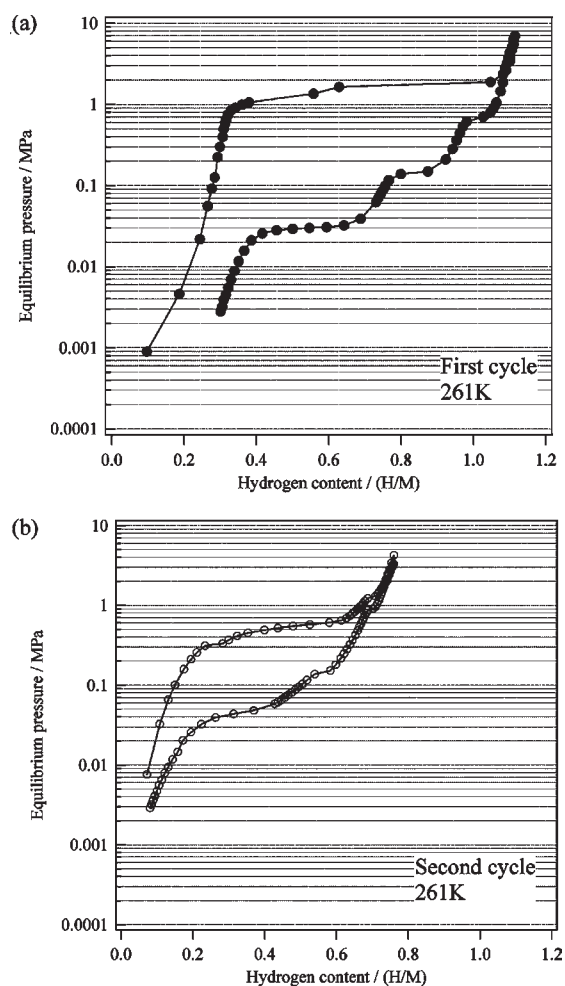


Figure 6. P – C isotherm of $\text{Pr}_5\text{Ni}_{19}$ at 261 K: (a) first absorption–desorption; (b) second absorption–desorption.

The -110 , 010 , and 100 spots were clearly observed. These results revealed that $\text{Pr}_5\text{Ni}_{19}$ has a $\text{Sm}_5\text{Co}_{19}$ -type crystal structure, which is consistent with the XRD results.

3-3. P – C Isotherm of $\text{Pr}_5\text{Ni}_{19}$. The P – C isotherm of $\text{Pr}_5\text{Ni}_{19}$ for the first absorption and desorption process at 261 K is shown in Figure 6a. The P – C isotherm of absorption was clearly different from that of desorption. In the absorption process, the hydrogen content increased gradually up to 0.3 H/M and showed a plateau between 0.3 and 1.0 H/M. The plateau pressure was approximately 1.6 MPa. The maximum hydrogen capacity reached 1.1 H/M at 7.0 MPa. However, in the desorption process, three plateaus were clearly observed; these had desorption pressures of 0.7, 0.14, and 0.03 MPa. The width of the plateau region increased with decreasing desorption pressure. Figure 6b shows the P – C isotherm of the second absorption and desorption at 261 K. The maximum hydrogen capacity reached 0.8 H/M. The absorption plateau pressure was approximately 0.5 MPa. After the first full desorption down to 0.003 MPa, 0.3 H/M of hydrogen remained in the sample.

4. DISCUSSION

4-1. Crystal Structure. Buschow and Van Der Goot reported that PrNi_3 has a rhombohedral PuNi_3 -type structure⁵ according to their XRD results. The lattice parameters were $a = 0.5035$ nm

and $c = 2.482$ nm. Pr_2Ni_7 has a rhombohedral Gd_2Co_7 -type structure with lattice parameters of $a = 0.5015$ nm and $c = 3.664$ nm⁵ at room temperature and a hexagonal Ce_2Ni_7 -type structure with $a = 0.5015$ nm and $c = 2.444$ nm⁵ at high temperature. In this study, we successfully synthesized the $\text{Pr}_5\text{Ni}_{19}$ phase and revealed that the crystal structure is of the $\text{Sm}_5\text{Co}_{19}$ type (2H) with lattice parameters of $a = 0.50010(9)$ nm and $c = 3.2420(4)$ nm. A $\text{Pr}_5\text{Co}_{19}$ -type (3R) structure was not observed in either the XRD profile or the HRTEM image. The dimensions of the PrNi_5 cells ($a = 0.5001$ nm and $c = 0.3828$ nm) in $\text{Pr}_5\text{Ni}_{19}$ were quite different from those of the PrNi_5 compound ($a = 0.4964$ nm and $c = 0.3977$ nm). Hydrogen occupation is often based on the interstitial size and distance between two sites. PrNi_5 cells in the $\text{Pr}_5\text{Ni}_{19}$ alloy should show a hydrogen occupation different from that of the PrNi_5 alloy. When the lattice parameters were compared for PrNi_3 , Pr_2Ni_7 , and $\text{Pr}_5\text{Ni}_{19}$, a decreased with the ratio of PrNi_5 cells to Pr_2Ni_7 cells and was closer to that for the PrNi_5 compound.

Lemort et al. recently reported the synthesis of $\text{Pr}_5\text{Ni}_{19}$.¹² The sample was annealed at 1373 K for 35 days in a silica tube under a vacuum before quenching to room temperature. They reported that the sample contained $\text{Sm}_5\text{Co}_{19}$ -type, $\text{Pr}_5\text{Co}_{19}$ -type, and CaCu_5 -type structures after Rietveld refinement of the XRD pattern; these structures had mass fractions of 56%, 37%, and 7%, respectively. The difference curve of the Rietveld refinement also suggests the existence of another phase. Our results indicated that the $\text{Pr}_5\text{Co}_{19}$ - and $\text{Sm}_5\text{Co}_{19}$ -type structures coexisted in the temperature region between 1073 and 1373 K and that $\text{Pr}_5\text{Ni}_{19}$ with the $\text{Sm}_5\text{Co}_{19}$ -type structure is only stable in a narrow temperature area around 1403 K. Lemort et al. also reported P – C isotherms; compared to our results, the maximum hydrogen capacities were similar, but the shapes of the curves were different. This is probably because of the differences in the contained phases and activation processes.

Three compounds with superlattice structures have been reported for the La–Ni binary system. Yamamoto et al. reported a TEM study showing that $\text{La}_5\text{Ni}_{19}$ has a rhombohedral $\text{Pr}_5\text{Co}_{19}$ -type (3R) structure around 1273 K.⁹ This phase is stable at around 1273 K but decomposes into La_2Ni_7 and LaNi_5 phases below 1173 K.

Buschow and Van Der Goot reported that La_2Ni_7 has a hexagonal Ce_2Ni_7 -type structure at 873 K and a rhombohedral Gd_2Co_7 -type structure that is stable at temperatures close to the melting temperature.⁶ They also reported that LaNi_3 has a rhombohedral PuNi_3 -type structure. On the other hand, in the Pr–Ni system, $\text{Pr}_5\text{Ni}_{19}$ is a hexagonal $\text{Sm}_5\text{Co}_{19}$ -type structure, as indicated above. Pr_2Ni_7 has a rhombohedral Gd_2Co_7 -type structure at room temperature and a hexagonal Ce_2Ni_7 -type structure at 1223 K.⁵ PrNi_3 has a rhombohedral PuNi_3 -type structure like LaNi_3 . The stability of polymorphous phases for each stoichiometry is partly different between the La–Ni and Pr–Ni binary systems.

4-2. Phase Transformation during the Hydrogen Absorption–Desorption Process. The P – C isotherm of $\text{Pr}_5\text{Ni}_{19}$ for the first cycle (Figure 6a) clearly showed a single plateau in absorption and three plateaus in desorption. From the Rietveld refinement shown in Figure 4, the mass fractions of $\text{Pr}_5\text{Ni}_{19}$ and PrNi_5 were 90% and 10%, respectively. The refined lattice parameters of PrNi_5 , i.e., $a = 0.4967(1)$ nm and $c = 0.39733(7)$ nm, agreed with those of $a = 0.49659(2)$ nm and $c = 0.39766(2)$ nm reported by Senoh et al.³ They reported P – C

isotherms up to 35 MPa and a van't Hoff plot of PrNi₅. Two plateaus were clearly observed between 248 and 323 K. From the van't Hoff plot, the higher and lower desorption plateau pressures were calculated to be 1.0 and 0.22 MPa at 261 K. In contrast, the desorption pressures of three plateaus for the Pr₅Ni₁₉ sample containing PrNi₅ were 0.7, 0.14, and 0.03 MPa in this study. The plateau pressures of our results do not agree with those of single-phase PrNi₅.³ This indicates that the obtained *P*–*C* isotherm is barely affected by PrNi₅. There are two possible distributions of hydrogen in the cells comprising the superlattice structures: most of the H atoms occupy the Pr₂Ni₄ cell like in La₂Ni₇D_{6.5},¹⁶ or the H atoms occupy both Pr₂Ni₄ and PrNi₅ cells evenly like in La₄MgNi₁₉D₂₆.¹⁷ This can be elucidated from the expansion of each cell using in situ XRD as well as from refinement of the occupancy of each hydrogen site using in situ neutron diffraction. In our previous study of La₂Ni₇,⁷ the *P*–*C* isotherm showed only one clear plateau. The results of in situ XRD along the *P*–*C* isotherm indicated that hydrogen is absorbed in La₂Ni₄ cells first before entering the plateau region; it is then also absorbed in the LaNi₅ cells in the plateau region. In desorption, hydrogen is desorbed mostly from the LaNi₅ cells, and around 0.7 H/M of hydrogen remains in the La₂Ni₄ cells. In Pr₅Ni₁₉, the *P*–*C* isotherm suggests that hydrogen corresponding to about 20% of the capacity may be absorbed in the Pr₂Ni₄ cell before entering the plateau, and in the plateau region, the rest of the hydrogen is absorbed in the Pr₂Ni₄ and PrNi₅ cells simultaneously. However, in desorption, hydrogen is desorbed stepwise, e.g., from one type of cell to another, or part by part. We plan to study the phase transformation and hydrogen occupation of Pr₅Ni₁₉ during absorption and desorption by using in situ XRD and neutron diffraction.

5. CONCLUSIONS

We successfully synthesized the compound Pr₅Ni₁₉ and investigated the crystal structure and hydrogenation properties. The crystal structure of Pr₅Ni₁₉ was revealed to be of the hexagonal Sm₅Co₁₉ type by Rietveld refinement of XRD data and HRTEM observations.

The *P*–*C* isotherm of Pr₅Ni₁₉ showed a single plateau in absorption but three plateaus in desorption. This suggests that hydrogen is absorbed in all hydrogen sites simultaneously but desorbed from part by part. The maximum hydrogen capacity was 1.1 H/M, and 0.3 H/M of the hydrogen remained after the first desorption.

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