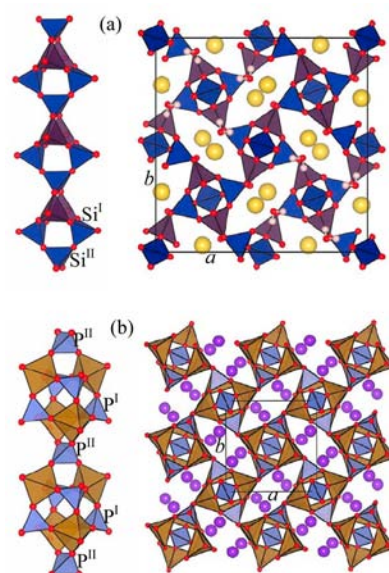


# $K_4Fe_4P_5O_{20}$ : A New Mixed Valence Microporous Compound with Elliptical Eight-Ring Channels

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**ABSTRACT:** A new small-pore compound  $K_4Fe_4P_5O_{20}$  was obtained by conventional solid-state reaction in a closed crucible. The crystal structure is constructed by  $Fe_4P_5O_{20}$  units forming chains along the  $c$  axis and elliptical eight-ring channels on the  $a$ – $b$  plane in which K cations locate inside. Such structural characteristics seem to be quite similar to those seen in the natrolite family. However, Fe ions in  $K_4Fe_4P_5O_{20}$  have trigonal–bipyramidal instead of common tetrahedral coordination. Furthermore, our experimental results combined from magnetic susceptibility and  $^{57}Fe$  Mössbauer spectrum measurements show mixed valence  $Fe^{3+}/Fe^{2+}$  in the titled material. To the best of our knowledge, this is the first example that contains mixed valence iron ions in a so-called natrolite framework.

Zeolites are a class of microporous materials, which are widely used in practical applications such as catalysis, ion exchange, and gas separation. Generally, zeolites crystallize in a variety of low-density framework structures built by corner-connected networks of tetrahedral ( $TO_4$ ), yielding cavities or channels of molecular dimensions. Traditionally, natural and synthetic zeolites are aluminosilicates with the numerous linkages of  $AlO_4$  and  $SiO_4$  tetrahedra that bound nanopores of various sizes. Among these aluminosilicate-based zeolites, natrolite ( $Na_2Al_2Si_3O_{10} \cdot 2H_2O$ ) is one of the most interesting naturally occurring zeolites, for which the chemical composition was known in the early 1800s<sup>1</sup> and the crystal structure was established in 1930s.<sup>2</sup> The framework of natrolite is composed of  $Al_2Si_3O_{10}$  units with  $SiO_4$  and  $AlO_4$  tetrahedra forming infinite chains along the  $c$  axis, and chains link each other to form a two-dimensional elliptical eight-ring channel on the  $a$ – $b$  plane in which Na cations and water molecules locate inside (Figure 1a). Over the past several decades, such unique chemical and structural characteristics of natrolite have been extensively studied.<sup>3–13</sup> Since the discovery of a large family of aluminophosphate-based zeolites, the search for nonaluminosilicate-based microporous materials has become of considerable interest.<sup>14</sup> A large number of zeolites with new framework topologies based on gallogerminates,<sup>15</sup> aluminogerminates,<sup>15</sup> zincophosphates,<sup>16</sup> and aluminophosphates<sup>17</sup> have been synthesized using a substitution with tetrahedral  $GaO_4$ ,  $GeO_4$ ,  $ZnO_4$ , or  $PO_4$  for  $AlO_4$  or  $SiO_4$ , respectively. At present, about ~190 natural and synthetic zeolite species with the



**Figure 1.** (a) The structure of natrolite  $Na_2Al_2Si_3O_{10} \cdot 2H_2O$ , where purple and blue tetrahedra represent  $AlO_4$  and  $SiO_4$ , respectively; yellow, pink, and red balls are Na cations, H, and O atoms. (b) The structure of  $K_4Fe_4P_5O_{20}$ , where brown trigonal bipyramids, gray tetrahedra, and purple and red balls represent  $FeO_5$ ,  $PO_4$ , K cations, and O atoms, respectively.

opening sizes of pores and channels from 0.2 to 2 nm have been reported.<sup>18</sup>

Because of the potential importance in industrial catalysis, many efforts have been made to obtain transition-metal-containing zeolite analogues.<sup>19</sup> An introduction of transition-metal cobalt into substituted aluminophosphates was successfully realized by controlling the ratio of Co/Al.<sup>20</sup> However, the percentage of transition-metal substitution is very limited in such Co–Al–P–O systems. In fact, a full (100%) substitution with transition-metal atoms for the tetrahedral-coordination of main group atoms (e.g., T = Si, Al, P, Ga, Ge, etc.) seems to be difficult, since the transition-metal atoms with large ion radii usually tend to form octahedral coordination in the oxygen-ligand environment according to the Pauling's rules.<sup>21</sup> Therefore, almost no zeolites, especially for natrolite-like materials

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with transition metals (e.g., M = Ni, Co, Fe, Mn, etc.) in the framework built by (MO<sub>n</sub>) and (TO<sub>4</sub>) polyhedra, have been reported up to date.<sup>22</sup>

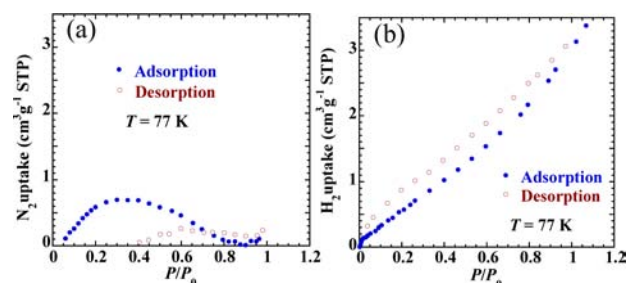
In this Communication, we report a new microporous compound K<sub>4</sub>Fe<sub>4</sub>P<sub>5</sub>O<sub>20</sub>. The framework is composed of FeO<sub>5</sub> and PO<sub>4</sub> polyhedra, forming elliptical eight-ring channels on the *a*–*b* plane which seem to be quite similar to those of Na<sub>2</sub>Al<sub>2</sub>Si<sub>3</sub>O<sub>10</sub>·2H<sub>2</sub>O. However, K<sub>4</sub>Fe<sub>4</sub>P<sub>5</sub>O<sub>20</sub> exhibits different oxygen-coordination and linkages of polyhedra, compared to Na<sub>2</sub>Al<sub>2</sub>Si<sub>3</sub>O<sub>10</sub>·2H<sub>2</sub>O. Furthermore, the titled material is confirmed to have mixed valence Fe<sup>3+</sup>/Fe<sup>2+</sup> ions in the framework. To the best of our knowledge, K<sub>4</sub>Fe<sub>4</sub>P<sub>5</sub>O<sub>20</sub> is the first ferrophosphate-based microporous material with a mixed valence.

Unlike almost all of the zeolite natrolite analogues synthesized with the hydrothermal method, single crystals of K<sub>4</sub>Fe<sub>4</sub>P<sub>5</sub>O<sub>20</sub> were obtained by a conventional high-temperature solid-state reaction. The mixture of high purity reagents of K<sub>2</sub>CO<sub>3</sub> (6.9 g), Fe<sub>2</sub>O<sub>3</sub> (16 g), NH<sub>4</sub>H<sub>2</sub>PO<sub>4</sub> (23 g), and KF (5.8 g) was ground carefully to homogeneity in an agate mortar and then was fully packed into an alumina crucible (Φ42 × 50 mm<sup>3</sup>). The crucible was capped with a cover using Al<sub>2</sub>O<sub>3</sub> cement (C-989, Cotronics Corp.). Such a closed crucible was put into a homemade electric furnace, and then the furnace was heated up to 1050 °C and kept at 1050 °C for 10 h to ensure that the solution melted completely and homogeneously. The furnace was cooled slowly down to 700 °C at a rate of 1 °C/h, kept at a constant temperature, and then cooled down to room temperature at a rate of about 100 °C/h. With this procedure, gray crystals were obtained by mechanical separation from the crucible. It is noted that single crystals of K<sub>4</sub>Fe<sub>4</sub>P<sub>5</sub>O<sub>20</sub> cannot be obtained successfully using K<sub>2</sub>CO<sub>3</sub>, Fe<sub>2</sub>O<sub>3</sub>, and NH<sub>4</sub>H<sub>2</sub>PO<sub>4</sub> as the starting materials under the same growth conditions owing to the large viscosity of the solution. To decrease the viscosity and to improve the crystallization, the mixtures of KF (5.8 g) and K<sub>2</sub>CO<sub>3</sub> (6.9 g) were adopted instead of full K<sub>2</sub>CO<sub>3</sub> (13.8 g) in this growth procedure. Also, the appearance of mixed valence iron ions (Fe<sup>3+</sup>/Fe<sup>2+</sup>) may be due to reducing gas NH<sub>3</sub> arising from the decomposition of NH<sub>4</sub>H<sub>2</sub>PO<sub>4</sub> in the closed crucible.

The crystal structure of K<sub>4</sub>Fe<sub>4</sub>P<sub>5</sub>O<sub>20</sub> was solved and refined on the basis of the single-crystal data.<sup>23</sup> K<sub>4</sub>Fe<sub>4</sub>P<sub>5</sub>O<sub>20</sub> crystallizes in the tetragonal system with space group *P*4̄2c. As shown in Figure 1b, a three-dimensional (3D) framework is constructed from Fe<sub>4</sub>P<sub>5</sub>O<sub>20</sub> units which are composed of full corner sharing of FeO<sub>5</sub> trigonal bipyramids and PO<sub>4</sub> tetrahedra. The FeO<sub>5</sub> trigonal bipyramids are slightly distorted with different Fe–O distances (1.903–1.984 Å), while the PO<sub>4</sub> tetrahedra have two types of distorted P<sup>I</sup>O<sub>4</sub> (P<sup>I</sup>–O = 1.494–1.569 Å) and nondistorted P<sup>II</sup>O<sub>4</sub> (P<sup>II</sup>–O = 1.527 Å). FeO<sub>5</sub> trigonal bipyramids are linked with P<sup>I</sup>O<sub>4</sub> tetrahedra to each other via a corner-sharing oxygen atom to form a cluster (Fe<sub>4</sub>P<sup>I</sup><sub>4</sub>O<sub>16</sub>). The clusters are connected with P<sup>II</sup>O<sub>4</sub> tetrahedra to form chains running along the *c* axis. Furthermore, the chains are linked to each other through corner-shared FeO<sub>5</sub>–P<sup>I</sup>O<sub>4</sub> to form elliptical eight-ring channels, in which potassium ions are located. We note that the elliptical eight-ring channels in the titled material are quite similar to those of natrolite Na<sub>2</sub>Al<sub>2</sub>Si<sub>3</sub>O<sub>10</sub>·2H<sub>2</sub>O (Figure 1a). However, the elliptical eight-ring channels in natrolite are not a closed but exist in a helical arrangement, corresponding to the space group *Fdd*2. One of the most remarkable differences is seen in the chains running along the *c* axis, showing that the building Fe<sub>4</sub>P<sub>5</sub>O<sub>20</sub> units of K<sub>4</sub>Fe<sub>4</sub>P<sub>5</sub>O<sub>20</sub> follow the 4 = 4 = 1 type of {–(P<sup>II</sup>O<sub>4</sub>)=(2FeO<sub>5</sub>–

2P<sup>I</sup>O<sub>4</sub>)=(2FeO<sub>5</sub>–2P<sup>I</sup>O<sub>4</sub>)=(P<sup>II</sup>O<sub>4</sub>)–}∞, while the Al<sub>2</sub>Si<sub>3</sub>O<sub>10</sub> units of Na<sub>2</sub>Al<sub>2</sub>Si<sub>3</sub>O<sub>10</sub>·2H<sub>2</sub>O are the 4 = 1 type of {–(Si<sup>II</sup>O<sub>4</sub>)=(2AlO<sub>4</sub>–2Si<sup>I</sup>O<sub>4</sub>)=(Si<sup>II</sup>O<sub>4</sub>)–}∞. Although the polyhedra in their frameworks connect to each other by corner-sharing, a difference in the linkage of polyhedra is clearly seen, where all of the PO<sub>4</sub> in K<sub>4</sub>Fe<sub>4</sub>P<sub>5</sub>O<sub>20</sub> connect to FeO<sub>5</sub> (PO<sub>4</sub>–FeO<sub>5</sub>–PO<sub>4</sub>) via a corner-sharing oxygen atom, whereas the connection of SiO<sub>4</sub> and SiO<sub>4</sub> (Si<sup>I</sup>O<sub>4</sub>–Si<sup>II</sup>O<sub>4</sub>) exists in Na<sub>2</sub>Al<sub>2</sub>Si<sub>3</sub>O<sub>10</sub>·2H<sub>2</sub>O. Such a difference may be due to the ratio of Si/Al = 1.5 in Na<sub>2</sub>Al<sub>2</sub>Si<sub>3</sub>O<sub>10</sub>·2H<sub>2</sub>O and P/Fe = 1.25 in K<sub>4</sub>Fe<sub>4</sub>P<sub>5</sub>O<sub>20</sub>, according to Loewenstein's rule.<sup>24</sup>

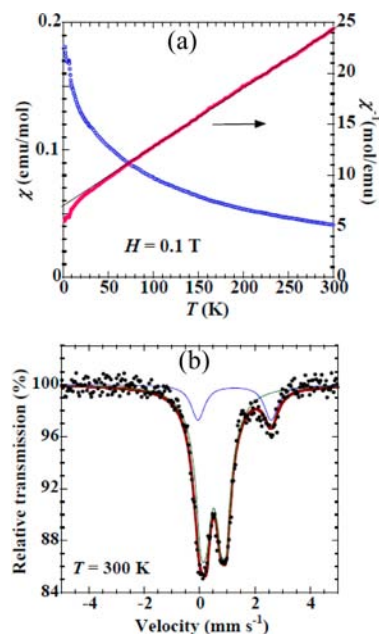
To check the zeolitic behaviors of K<sub>4</sub>Fe<sub>4</sub>P<sub>5</sub>O<sub>20</sub>, the experiments of gas sorption using N<sub>2</sub> (the dynamic diameter Φ3.64 Å) and H<sub>2</sub> (Φ2.89 Å) were carried out at 77 K. Except for a little surface absorption, almost no N<sub>2</sub> gas sorption is seen in the N<sub>2</sub> sorption isotherms (Figure 2a). Considering that N<sub>2</sub>



**Figure 2.** The gas sorption isotherms of K<sub>4</sub>Fe<sub>4</sub>P<sub>5</sub>O<sub>20</sub> at 77 K. (a) N<sub>2</sub> and (b) H<sub>2</sub>. *P*/*P*<sub>0</sub> is the ratio of gas pressure (*P*) to saturated pressure (*P*<sub>0</sub>) with *P*<sub>0</sub> = 760 mmHg.

belongs to one of the larger gas molecules, this is thus in good agreement with the sorption properties of microporous compounds such as natrolite analogues with a small pore size that is also crowded with the cations such as K<sup>+</sup> or Na<sup>+</sup>.<sup>25</sup> For one of the smallest gases, H<sub>2</sub>, a linear increase in the uptake with increasing pressure is however seen in the H<sub>2</sub> sorption isotherms (Figure 2b), confirming the reversible sorption behavior of K<sub>4</sub>Fe<sub>4</sub>P<sub>5</sub>O<sub>20</sub>. Since the channels (~10.01 × 3.76 Å<sup>2</sup>) in K<sub>4</sub>Fe<sub>4</sub>P<sub>5</sub>O<sub>20</sub> are smaller than that (~10.01 × 4.89 Å<sup>2</sup>) in Na<sub>2</sub>Al<sub>2</sub>Si<sub>3</sub>O<sub>10</sub>·2H<sub>2</sub>O, whereas the radius of K<sup>+</sup> located inside the channels is larger than that of Na<sup>+</sup>, it is reasonable that K<sub>4</sub>Fe<sub>4</sub>P<sub>5</sub>O<sub>20</sub> exhibits less pronounced sorption behaviors compared to Na<sub>2</sub>Al<sub>2</sub>Si<sub>3</sub>O<sub>10</sub>·2H<sub>2</sub>O.

To confirm mixed valence Fe ions in K<sub>4</sub>Fe<sub>4</sub>P<sub>5</sub>O<sub>20</sub>, magnetic and <sup>57</sup>Fe Mössbauer measurements were performed. Figure 3a shows the temperature dependence of the magnetic susceptibilities measured in an applied field of 0.1 T. The susceptibilities increase with decreasing temperature, and typical Curie–Weiss behavior is observed above 30 K, giving the Curie constant *C* = 16.538 emu K/mol and Weiss constant *θ* = –107.02 K. The effective magnetic moment (*μ*<sub>eff</sub>) is calculated to be 5.751 *μ*<sub>B</sub>, which is larger than the value of 4.899 *μ*<sub>B</sub> for *S* = 2 (high spin state of Fe<sup>2+</sup> ions) and smaller than that of 5.916 *μ*<sub>B</sub> for *S* = 5/2 (high spin state of Fe<sup>3+</sup> ions) with a *g* factor of 2, showing a mixed valence of Fe<sup>2+</sup>/Fe<sup>3+</sup> in the system. Figure 3b shows the <sup>57</sup>Fe Mössbauer spectrum measured at room temperature. The spectrum consists of paramagnetic doublets which are assigned to high-spin Fe<sup>3+</sup> (isomer shift of ~0.5 mm/s) and Fe<sup>2+</sup> ions (that of ~1.3 mm/s).<sup>26</sup> The area ratio of the two doublets (Fe<sup>3+</sup>/Fe<sup>2+</sup>) is about 76:24 (as seen in Table S6, Supporting Information), agreeing with the occupation of 3/4 Fe<sup>3+</sup> and 1/4 Fe<sup>2+</sup> ions in Fe<sub>4</sub>P<sub>5</sub>O<sub>20</sub> units



**Figure 3.** (a) The temperature dependence of the magnetic susceptibilities and the reciprocal one measured in an applied field of 0.1 T. (b) The Mössbauer spectrum measured at room temperatures, where the circles are experimental data and the lines are the fits using a Lorentzian function.

suggested by structural analysis. The results give concrete evidence for mixed valence iron ions in the titled material.

In summary, a new microporous compound  $K_4Fe_4P_5O_{20}$  with a natrolite-like framework was obtained by conventional high-temperature solid-state reaction in a closed alumina crucible. Unlike the natrolite family, Fe ions in a framework have trigonal-bipyramid instead of tetrahedral oxygen-coordination. The reversible  $H_2$  gas sorption behaviors were confirmed, showing less pronounced sorption abilities owing to small channels that are also crowded with the large  $K^+$  ions. Furthermore, our experimental results combined from magnetic susceptibility and  $^{57}Fe$  Mössbauer spectrum measurements confirmed mixed valence  $Fe^{3+}/Fe^{2+}$  ions in  $K_4Fe_4P_5O_{20}$ . The present results would open a new route to search for transition-metal-containing microporous materials with a high-temperature solid-state reaction.

## ASSOCIATED CONTENT

### Supporting Information

The detailed experiments and structural and Mössbauer spectral parameters. This material is available free of charge via the Internet at <http://pubs.acs.org>.

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### Notes

The authors declare no competing financial interest.

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