Calculated values were also compared with the reviews of van Arsdell (9), Sherwood (3, 16), and Plummer (12). Comparison was made over the experimental range employed to obtain the present correlation and also over the entire range of conditions given by each of the listed reviews.

The comparison with the values given by van Arsdell in the International Critical Tables was superior to all other comparisons. The comparison over the experimental range had a relative error of  $\pm 3.5$  %, and over the entire set of data a relative error of  $\pm 5.4$  %. Similar comparisons with the data of Sherwood resulted in  $\pm 6.4$  % and  $\pm 11.7$  %. Plummer's correlation could be compared only in the region of experimental overlap, in which case the relative error was +4.7%.

In the region of very high dilution the correlation checks well ( $\pm 5.0$  % mean error) with the data of Johnstone and Leppla (10), which appears to be the only available data in the very low concentration range. Literature data available for high temperatures (2, 7, 9) are extremely erratic; values calculated from this correlation fall near the recommended values of van Arsdell (9).

#### NOMENCLATURE

- a = activity
- g = gaseous state H = Henry's law constant
- K =equilibrium constant
- l = liquid state $m = \text{molality of dissolved SO}_2$
- P = pressure
- $\gamma_{\pm} = \text{mean molar activity coefficient}$

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# **Equations of State and Compressibilities** for Gaseous Carbon Dioxide in the Range 0° to 600°C. and 0 to 150 Atm.

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Three volume-explicit equations of state are reported that fit the compressibility data of gaseous CO2 with an average deviation of 0.09% and a maximum of 0.5% over the range 0° to 600° C. and 0 to 150 atm. The three equations were generated from the experimental data of Michels and Michels, MacCormack and Schneider, and Kennedy by a least squares program using an IBM650 digital computer. A table of compressibilities for CO<sub>2</sub> is presented.

**COMPRESSIBILITY DATA** for gaseous  $CO_2$  were first obtained by the classic experiments of Andrews (2) in 1876, followed by the higher pressure work of Amagat (1) in 1892 and Keesom (8) in 1903. For an account of subsequent work on the P-V-T behavior of  $CO_2$  up to 1959 the summary of Liley (10) should be consulted. The most extensive and accurate P-V-T measurements for  $CO_2$  are those of Michels and coworkers (13, 14, 16) covering the range 0 to 150° C. and 16 to 3000 atm. and the data of MacCormack and Schneider (11) for the lower pressure region below 50 atm. and the temperature range 0° to 600° C. both sets of data having a precision of 0.01%. The more recent data of Kennedy (9) with a precision of 0.2% cover the range  $0^{\circ}$  to  $1000^{\circ}$  C. and 25 to 1470 atm. However, the data finally tabulated by Kennedy can differ from the experimental values by as much as 0.4% or 0.002 gram/cc., whichever is the greater.

With respect to equations of state for CO<sub>2</sub>, Beattie and Bridgeman (4) have obtained a pressure-explicit equation up to the third power in 1/V, based on the data of Andrews (2). Beattie (3) subsequently inverted this equation to obtain a volume-explicit form of lower accuracy. A pressureexplicit equation up to the eighth power in 1/V, but omitting the fifth and sixth powers, has been presented by Michels and Michels (15) that represents their data along specific isotherms within 0.3% for pressures up to 3000 atm. MacCormack and Schneider (11) represent their data by a fourth power volume-explicit equation of state in which the second virial coefficient could be predicted within 3%and the experimental data within 0.02% along specific isotherms in the range  $0^\circ$  to  $600^\circ\,C.$  Houghton, McLean, and Ritchie (7) report a third power volume-explicit equation for the range 0° to 100°C. and 0 to 36 atm. that fits the data of Michels and Michels (14) with an average deviation of 0.17% (maximum 0.35%) and the data of Andrews (2) corrected for the compressibility of air with an average deviation of 0.38% (maximum 0.53%).

Houghton et al. (7) pointed out that more empirical constants are required for volume-explicit equations than for pressure-explicit equations to attain the same accuracy over a particular region of pressure and temperature. However volume-explicit equations are generally more useful than pressure-explicit equations for determining the effect of pressure on thermodynamic quantities such as enthalpy, entropy, and free energy. The work of Maron and Turnbull (12) indicates that in order for a volume-explicit equation to be useful in computing thermodynamic properties it must predict P-V-T data with an accuracy of better than 0.5%. Thus the purpose of the present work was to represent the combined data of Michels and Michels (14), MacMormack and Schneider (11), and Kennedy (9) by volume-explicit equations of state in the range 0° to 600° C. and 0 to 150 atm. with an accuracy of better than 0.5%. In this connection, a comparison of the three sets of data (9, 11, 14) in the region of overlap has shown that the largest error is 0.4%. In order to maintain the prescribed accuracy within 0.5% it was found necessary to use three separate equations of state, each operative over a certain temperature and pressure range; the reason for this is undoubtedly that the critical temperature (30.9°C.) and pressure (72.9 atm.) occur in the region covered by the equations.

## EQUATIONS OF STATE

The volume-explicit of state used in the present work was of the general type

$$PV = \sum_{i=1}^{n} B_i P^{i-1}$$
 (1)

The virial coefficients,  $B_i$ , in Equation 1 are solely a function of temperature:

$$B_i = \sum_{j=-p}^{m} b_j T^j \qquad m, p = \text{integers or zero}$$
(2)

Since the *P*-*V*-*T* data (9, 11, 14) were available in the form of isotherms, Equation 1 was programmed for an IBM650 digital computer to evaluate the virial coefficients,  $B_i$ , at each temperature by the method of least squares. The  $B_i$  were then plotted as a function of temperature and fitted to an equation of type 2. The powers *i* and *j* of the pressure and temperature, respectively, in Equations 1 and 2 were chosen to give a fit of better than 0.5%. To obtain the best correlation, it was necessary to sometimes use negative powers of *T* and sometimes positive powers in Equation 2, according to the nature of the temperature dependence of the particular  $B_i$  under consideration.

When applying Equations 1 and 2 to the data of Michels and Michels (14) and Kennedy (9), the second virial coefficients,  $B_2$ , thus obtained agreed remarkably well with those of MacCormack and Schneider (11) for pressures below 50 atm. Consequently, the second virial coefficients of MacCormack and Schneider have been used throughout the present work to ensure that the equations of state would also be accurate below 16 atm., where all the coefficients above the second gave negligibly small terms in Equation 1. The use of MacCormack and Schneider's second virial coefficients is unlikely to introduce much error into the *P*-*V*-*T* calculations but may lead to some error in the computation of thermodynamic properties which depend upon dB/dT. Since  $B_1 = RT$  and the  $B_2$  are taken from the data of MacCormack and Schneider, Equation 1 may be rearranged as follows:

$$\frac{PV - RT - B_2 P}{P^2} = \sum_{i=3}^{n} B_i P^{i-3}$$
(3)

The method of least squares was then applied, using Equation 3, and the data of Michels and Michels (14) starting at 16 atm. or the data of Kennedy (9) beginning at 25 atm. to obtain the higher virial coefficients,  $B_3$ ,  $B_4$  and so on. Three separate equations of state, designated I, II, and III, were required to cover the temperature range 0° to 600° C. and the pressure range 0° to 150 atm. Because of the proximity of the two-phase region and the large curvature of the isotherms, the ranges over which the low temperature Equations I and II may be applied are restricted to the shaded areas in Figure 1. The equations of the lines AB and BC defining these areas are given below:

$$AB: P = \frac{5}{9} T - 120 \tag{4}$$

BC: 
$$P = T - 273$$
 (5)

The point of intersection, B, occurs at 71 atm. and  $344^{\circ}$  K. Equation III applies without restriction in the range  $150^{\circ}$  to  $600^{\circ}$  C. and 0 to 150 atm. The three equations of state and their coefficients  $B_i$  and  $b_j$  are summarized below:



ture for the application of equations of state I and II

**Equation of State I.**  $0^{\circ}$  to  $40^{\circ}$  C. (Figure 1 and Equation 4 give the pressure range).

$$PV = B_1 + B_2P + B_3P^2 + B_4P^3 + B_5P^4 + B_6P^3$$
$$B_1 = 0.082057T$$

$$B_2 = b_0 + \frac{b_{-1}}{T} + \frac{b_{-2}}{T^2} + \frac{b_{-3}}{T^3} + \frac{b_{-4}}{T^4} + \frac{b_{-5}}{T^5}$$

$$B_3 = b_0 + \frac{b_{-1}}{T} + \frac{b_{-2}}{T^2} + \frac{b_{-3}}{T^3} + \frac{b_{-4}}{T^4} + \frac{b_{-3}}{T^5}$$

 $\begin{array}{ll} b_0 = 8.4227950 \times 10^{-4} & b_{-3} = 3.3303766 \times 10^4 \\ b_{-1} = -3.9977877 \times 10^{-1} & b_{-4} = 9.8116200 \times 10^4 \\ b_{-2} = -6.4659619 \times 10^1 & b_{-5} = -7.8247914 \times 10^8 \end{array}$ 

Table 1. Compressionly racions for $CO_2$ , $L = 1.7/R$	Table I. Compre	essibility Facto	ors for CO <sub>2</sub>	, Z =	PV/	'RT
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Temp					Atm	osphere				
°C.	0.5	1.0 0.9930	1.5 0.9895	2.0 0.9860	5.0 0.9646	10 0.9280 0.9267	20 0.8474	30 0.7483 0.7850	40	50
10 20 30 40 50 60 70 80 90	$\begin{array}{c} 0.9969\\ 0.9973\\ 0.9976\\ 0.9978\\ 0.9981\\ 0.9983\\ 0.9984\\ 0.9986\\ 0.9987\end{array}$	$\begin{array}{c} 0.9938\\ 0.9945\\ 0.9951\\ 0.9957\\ 0.9961\\ 0.9965\\ 0.9968\\ 0.9972\\ 0.9974 \end{array}$	$\begin{array}{c} 0.9907\\ 0.9918\\ 0.9927\\ 0.9935\\ 0.9942\\ 0.9948\\ 0.9953\\ 0.9957\\ 0.9961 \end{array}$	$\begin{array}{c} 0.9876\\ 0.9891\\ 0.9903\\ 0.9913\\ 0.9922\\ 0.9930\\ 0.9937\\ 0.9943\\ 0.9948 \end{array}$	$\begin{array}{c} 0.9689\\ 0.9725\\ 0.9755\\ 0.9781\\ 0.9804\\ 0.9824\\ 0.9841\\ 0.9856\\ 0.9870 \end{array}$	$\begin{array}{c} 0.9367\\ 0.9441\\ 0.9503\\ 0.9557\\ 0.9603\\ 0.9643\\ 0.9679\\ 0.9710\\ 0.9737\end{array}$	$\begin{array}{c} 0.8671\\ 0.8835\\ 0.8974\\ 0.9088\\ 0.9187\\ 0.9271\\ 0.9345\\ 0.9409\\ 0.9466\end{array}$	$\begin{array}{c} 0.7850\\ 0.8149\\ 0.8393\\ 0.8585\\ 0.8747\\ 0.8883\\ 0.8999\\ 0.9100\\ 0.9188 \end{array}$	$\begin{array}{c} 0.7329\\ 0.7736\\ 0.8033\\ 0.8277\\ 0.8475\\ 0.8641\\ 0.8783\\ 0.8906 \end{array}$	$\begin{array}{c} 0.7414 \\ 0.7767 \\ 0.8045 \\ 0.8271 \\ 0.8459 \\ 0.8620 \end{array}$
$     \begin{array}{r}       100 \\       10 \\       20 \\       30 \\       40 \\       50 \\       60 \\       70 \\       80 \\       90 \\       \end{array} $	0.9988 0.9989 0.9990 0.9991 0.9992 0.9993 0.9993 0.9994 0.9995 0.9995	0.9977 0.9979 0.9981 0.9982 0.9984 0.9985 0.9987 0.9988 0.9989 0.9989	0.9965 0.9968 0.9971 0.9974 0.9976 0.9978 0.9980 0.9982 0.9984 0.9985	0.9953 0.9957 0.9961 0.9965 0.9968 0.9971 0.9974 0.9976 0.9978 0.9981	$\begin{array}{c} 0.9882\\ 0.9893\\ 0.9902\\ 0.9911\\ 0.9919\\ 0.9926\\ 0.9934\\ 0.9940\\ 0.9946\\ 0.9951 \end{array}$	0.9762 0.9784 0.9803 0.9821 0.9852 0.9867 0.9860 0.9891 0.9902	$\begin{array}{c} 0.9516\\ 0.9562\\ 0.9602\\ 0.9639\\ 0.9671\\ 0.9701\\ 0.9732\\ 0.9758\\ 0.9782\\ 0.9803 \end{array}$	$\begin{array}{c} 0.9266\\ 0.9336\\ 0.9398\\ 0.9454\\ 0.9550\\ 0.9550\\ 0.9597\\ 0.9636\\ 0.9672\\ 0.9704 \end{array}$	$\begin{array}{c} 0.9014\\ 0.9110\\ 0.9194\\ 0.9270\\ 0.9338\\ 0.9400\\ 0.9462\\ 0.9515\\ 0.9562\\ 0.9605\\ \end{array}$	0.8760 0.8883 0.8991 0.9087 0.9173 0.9251 0.9259 0.9395 0.9454 0.9507
200 10 20 30 40 50 60 70 80 90	0.9996 0.9996 0.9997 0.9997 0.9997 0.9998 0.9998 0.9998 0.9998	$\begin{array}{c} 0.9991 \\ 0.9992 \\ 0.9993 \\ 0.9994 \\ 0.9994 \\ 0.9995 \\ 0.9995 \\ 0.9995 \\ 0.9996 \\ 0.9996 \\ 0.9997 \end{array}$	$\begin{array}{c} 0.9987\\ 0.9988\\ 0.9989\\ 0.9990\\ 0.9990\\ 0.9991\\ 0.9992\\ 0.9993\\ 0.9994\\ 0.9994\\ 0.9995 \end{array}$	0.9982 0.9984 0.9986 0.9987 0.9988 0.9990 0.9991 0.9992 0.9993 0.9993	0.9956 0.9960 0.9964 0.9971 0.9974 0.9977 0.9979 0.9981 0.9984	$\begin{array}{c} 0.9912\\ 0.9920\\ 0.9928\\ 0.9935\\ 0.9942\\ 0.9948\\ 0.9953\\ 0.9953\\ 0.9958\\ 0.9963\\ 0.9963\\ 0.9967\end{array}$	0.9822 0.9840 0.9856 0.9870 0.9883 0.9895 0.9906 0.9916 0.9925 0.9934	$\begin{array}{c} 0.9733\\ 0.9759\\ 0.9783\\ 0.9805\\ 0.9824\\ 0.9842\\ 0.9859\\ 0.9874\\ 0.9888\\ 0.9901 \end{array}$	$\begin{array}{c} 0.9644\\ 0.9679\\ 0.9711\\ 0.9739\\ 0.9766\\ 0.9790\\ 0.9812\\ 0.9832\\ 0.9850\\ 0.9867\end{array}$	0.9556 0.9599 0.9639 0.9675 0.9708 0.9738 0.9765 0.9790 0.9813 0.9834
300 10 20 30 40 50 60 70 80 90	$\begin{array}{c} 0.9999\\ 0.9999\\ 0.9999\\ 0.9999\\ 0.9999\\ 0.9999\\ 0.9999\\ 1.0000\\ 1.0000\\ 1.0000\\ \end{array}$	0.9997 0.9997 0.9998 0.9998 0.9998 0.9999 0.9999 0.9999 0.9999 0.9999 1.0000	0.9996 0.9997 0.9997 0.9998 0.9998 0.9998 0.9998 0.9999 0.9999 0.9999	0.9994 0.9995 0.9996 0.9996 0.9997 0.9997 0.9998 0.9998 0.9998 0.9999	0.9986 0.9987 0.9989 0.9990 0.9992 0.9993 0.9994 0.9996 0.9997 0.9998	0.9971 0.9975 0.9978 0.9981 0.9984 0.9986 0.9989 0.9991 0.9993 0.9995	0.9942 0.9949 0.9956 0.9962 0.9967 0.9973 0.9977 0.9982 0.9986 0.9990	0.9912 0.9923 0.9933 0.9942 0.9951 0.9966 0.9973 0.9979 0.9985	0.9883 0.9897 0.9910 0.9923 0.9934 0.9945 0.9955 0.9964 0.9972 0.9980	$\begin{array}{c} 0.9854\\ 0.9872\\ 0.9888\\ 0.9904\\ 0.9918\\ 0.9931\\ 0.9943\\ 0.9955\\ 0.9965\\ 0.9975\\ \end{array}$
400 10 20 30 40 50 60 70 80 90	$\begin{array}{c} 1.0000\\ 1.0000\\ 1.0000\\ 1.0000\\ 1.0000\\ 1.0000\\ 1.0000\\ 1.0000\\ 1.0000\\ 1.0000\\ 1.0000\\ \end{array}$	$\begin{array}{c} 1.0000\\ 1.0000\\ 1.0000\\ 1.0000\\ 1.0000\\ 1.0000\\ 1.0001\\ 1.0001\\ 1.0001\\ 1.0001\\ 1.0001 \end{array}$	$\begin{array}{c} 1.0000\\ 1.0000\\ 1.0000\\ 1.0000\\ 1.0000\\ 1.0001\\ 1.0001\\ 1.0001\\ 1.0001\\ 1.0001\\ 1.0001\\ \end{array}$	$\begin{array}{c} 0.9999\\ 1.0000\\ 1.0000\\ 1.0000\\ 1.0000\\ 1.0001\\ 1.0001\\ 1.0001\\ 1.0001\\ 1.0002\\ 1.0002\end{array}$	$\begin{array}{c} 0.9998\\ 0.9999\\ 1.0000\\ 1.0000\\ 1.0001\\ 1.0002\\ 1.0003\\ 1.0003\\ 1.0004\\ 1.0004 \end{array}$	0.9997 0.9999 1.0000 1.0002 1.0003 1.0004 1.0006 1.0007 1.0008 1.0009	$\begin{array}{c} 0.9994\\ 0.9997\\ 1.0000\\ 1.0003\\ 1.0006\\ 1.0009\\ 1.0011\\ 1.0013\\ 1.0016\\ 1.0018\end{array}$	$\begin{array}{c} 0.9991\\ 0.9996\\ 1.0001\\ 1.0005\\ 1.0009\\ 1.0013\\ 1.0017\\ 1.0020\\ 1.0023\\ 1.0026\end{array}$	$\begin{array}{c} 0.9987\\ 0.9994\\ 1.0001\\ 1.0007\\ 1.0012\\ 1.0017\\ 1.0022\\ 1.0027\\ 1.0031\\ 1.0035\end{array}$	$\begin{array}{c} 0.9984\\ 0.9993\\ 1.0001\\ 1.0008\\ 1.0015\\ 1.0022\\ 1.0028\\ 1.0034\\ 1.0039\\ 1.0044 \end{array}$
500 10 20 30 40 50 60 70 80 90 600	$\begin{array}{c} 1.0000\\ 1.0001\\ 1.0001\\ 1.0001\\ 1.0001\\ 1.0001\\ 1.0001\\ 1.0001\\ 1.0001\\ 1.0001\\ 1.0001\\ 1.0001 \end{array}$	$\begin{array}{c} 1.0001\\ 1.0001\\ 1.0001\\ 1.0001\\ 1.0001\\ 1.0001\\ 1.0001\\ 1.0001\\ 1.0002\\ 1.0002\\ 1.0002\end{array}$	$\begin{array}{c} 1.0001\\ 1.0002\\ 1.0002\\ 1.0002\\ 1.0002\\ 1.0002\\ 1.0002\\ 1.0002\\ 1.0002\\ 1.0002\\ 1.0002\\ 1.0002\end{array}$	$\begin{array}{c} 1.0002\\ 1.0002\\ 1.0002\\ 1.0002\\ 1.0003\\ 1.0003\\ 1.0003\\ 1.0003\\ 1.0003\\ 1.0003\\ 1.0003\\ 1.0003\end{array}$	1.0005 1.0006 1.0006 1.0006 1.0007 1.0007 1.0007 1.0008 1.0008	$\begin{array}{c} 1.0010\\ 1.0011\\ 1.0011\\ 1.0012\\ 1.0013\\ 1.0014\\ 1.0014\\ 1.0015\\ 1.0015\\ 1.0016\\ 1.0016\end{array}$	$\begin{array}{c} 1.0019\\ 1.0021\\ 1.0023\\ 1.0024\\ 1.0026\\ 1.0027\\ 1.0029\\ 1.0030\\ 1.0031\\ 1.0032\\ 1.0033\end{array}$	$\begin{array}{c} 1.0029\\ 1.0032\\ 1.0034\\ 1.0037\\ 1.0039\\ 1.0043\\ 1.0043\\ 1.0045\\ 1.0046\\ 1.0048\\ 1.0049\end{array}$	$\begin{array}{c} 1.0039\\ 1.0042\\ 1.0046\\ 1.0049\\ 1.0052\\ 1.0054\\ 1.0057\\ 1.0059\\ 1.0062\\ 1.0064\\ 1.0066\end{array}$	$\begin{array}{c} 1.0049\\ 1.0053\\ 1.0057\\ 1.0061\\ 1.0068\\ 1.0071\\ 1.0074\\ 1.0077\\ 1.0080\\ 1.0083\end{array}$

			Table	I. Compress	ibility Facto	rs for CO <sub>2</sub> , 2	Z = PV/RT			
Temp.,	60	70	80	90		osphere	120	130	140	150
0 10 20 30 40 50 60 70 80 90	0.7205 0.7586 0.7886 0.8129 0.8332	0.7090 0.7484 0.7794 0.8044	0.7063 0.7453 0.7756	(Ou 0.7471	t of Range of	'Equations)	120			
$100 \\ 10 \\ 20 \\ 30 \\ 40 \\ 50 \\ 60 \\ 70 \\ 80 \\ 90$	0.8507 0.8658 0.8790 0.9011 0.9105 0.9119 0.9277 0.9348 0.9411	0.8255 0.8436 0.8592 0.8731 0.8853 0.8963 0.9071 0.9162 0.9244 0.9317	$\begin{array}{c} 0.8006\\ 0.8217\\ 0.8398\\ 0.8558\\ 0.8699\\ 0.8825\\ 0.8948\\ 0.9050\\ 0.9142\\ 0.9226\end{array}$	0.7761 0.8002 0.8208 0.8390 0.8551 0.8692 0.8829 0.8842 0.9045 0.9137	$\begin{array}{c} 0.8227\\ 0.8408\\ 0.8563\\ 0.8715\\ 0.8839\\ 0.8951\\ 0.9053 \end{array}$	0.8272 0.8439 0.8606 0.8740 0.8861 0.8972	0.8321 0.8503 0.8646 0.8777 0.8895	0.8406 0.8558 0.8697 0.8823	0.8316 0.8476 0.8622 0.8756	0.8233 0.8400 0.8553 0.8693
$200 \\ 10 \\ 20 \\ 30 \\ 40 \\ 50 \\ 60 \\ 70 \\ 80 \\ 90$	0.9469 0.9521 0.9568 0.9611 0.9650 0.9686 0.9719 0.9749 0.9749 0.9777 0.9802	$\begin{array}{c} 0.9384\\ 0.9444\\ 0.9499\\ 0.9549\\ 0.9595\\ 0.9636\\ 0.9674\\ 0.9709\\ 0.9741\\ 0.9771 \end{array}$	$\begin{array}{c} 0.9301\\ 0.9370\\ 0.9432\\ 0.9489\\ 0.9540\\ 0.9588\\ 0.9631\\ 0.9670\\ 0.9707\\ 0.9740\\ \end{array}$	$\begin{array}{c} 0.9221\\ \textbf{0.9298}\\ 0.9367\\ 0.9430\\ 0.9438\\ 0.9541\\ 0.9589\\ 0.9633\\ 0.9633\\ 0.9674\\ 0.9711 \end{array}$	$\begin{array}{c} 0.9145\\ 0.9229\\ 0.9305\\ 0.9375\\ 0.9438\\ 0.9496\\ 0.9550\\ 0.9598\\ 0.9643\\ 0.9684 \end{array}$	$\begin{array}{c} 0.9072\\ 0.9163\\ 0.9246\\ 0.9322\\ 0.9391\\ 0.9455\\ 0.9513\\ 0.9566\\ 0.9614\\ 0.9659\end{array}$	$\begin{array}{c} 0.9003\\ 0.9101\\ 0.9191\\ 0.9273\\ 0.9347\\ 0.9416\\ 0.9478\\ 0.9535\\ 0.9588\\ 0.9637\end{array}$	$\begin{array}{c} 0.8938\\ 0.9043\\ 0.9139\\ 0.9226\\ 0.9306\\ 0.9380\\ 0.9447\\ 0.9508\\ 0.9564\\ 0.9616\end{array}$	$\begin{array}{c} 0.8878\\ 0.8989\\ 0.9091\\ 0.9184\\ 0.9269\\ 0.9347\\ 0.9418\\ 0.9484\\ 0.9544\\ 0.9599\end{array}$	$\begin{array}{c} 0.8822\\ 0.8940\\ 0.9047\\ 0.9146\\ 0.9236\\ 0.9318\\ 0.9393\\ 0.9462\\ 0.9526\\ 0.9584 \end{array}$
300 10 20 30 40 50 60 70 80 90	$\begin{array}{c} 0.9825\\ 0.9847\\ 0.9867\\ 0.9885\\ 0.9902\\ 0.9918\\ 0.9933\\ 0.9946\\ 0.9959\\ 0.9971 \end{array}$	0.9798 0.9823 0.9846 0.9867 0.9887 0.9905 0.9905 0.9922 0.9938 0.9953 0.9966	$\begin{array}{c} 0.9771\\ 0.9799\\ 0.9826\\ 0.9850\\ 0.9872\\ 0.9893\\ 0.9913\\ 0.9930\\ 0.9947\\ 0.9963\end{array}$	$\begin{array}{c} 0.9746\\ 0.9778\\ 0.9807\\ 0.9834\\ 0.9859\\ 0.9882\\ 0.9904\\ 0.9924\\ 0.9942\\ 0.9960\end{array}$	0.9722 0.9757 0.9789 0.9819 0.9847 0.9872 0.9896 0.9918 0.9938 0.9957	$\begin{array}{c} 0.9701\\ 0.9739\\ 0.9774\\ 0.9806\\ 0.9836\\ 0.9864\\ 0.9890\\ 0.9914\\ 0.9936\\ 0.9956\end{array}$	$\begin{array}{c} 0.9681\\ 0.9722\\ 0.9760\\ 0.9795\\ 0.9827\\ 0.9857\\ 0.9885\\ 0.9910\\ 0.9934\\ 0.9956\end{array}$	$\begin{array}{c} 0.9664\\ 0.9708\\ 0.9748\\ 0.9785\\ 0.9820\\ 0.9852\\ 0.9881\\ 0.9909\\ 0.9934\\ 0.9958 \end{array}$	$\begin{array}{c} 0.9649\\ 0.9696\\ 0.9739\\ 0.9778\\ 0.9815\\ 0.9849\\ 0.9880\\ 0.9909\\ 0.9936\\ 0.9960\\ \end{array}$	$\begin{array}{c} 0.9637\\ 0.9686\\ 0.9732\\ 0.9773\\ 0.9812\\ 0.9847\\ 0.9880\\ 0.9910\\ 0.9939\\ 0.9965\end{array}$
400 10 20 30 40 50 60 70 80 90	$\begin{array}{c} 0.9982\\ 0.9992\\ 1.0001\\ 1.0010\\ 1.0019\\ 1.0026\\ 1.0034\\ 1.0047\\ 1.0047\\ 1.0053\end{array}$	$\begin{array}{c} 0.9979\\ 0.9991\\ 1.0002\\ 1.0012\\ 1.0022\\ 1.0031\\ 1.0039\\ 1.0047\\ 1.0055\\ 1.0062\\ \end{array}$	$\begin{array}{c} 0.9977\\ 0.9991\\ 1.0003\\ 1.0015\\ 1.0026\\ 1.0036\\ 1.0046\\ 1.0055\\ 1.0063\\ 1.0071 \end{array}$	$\begin{array}{c} 0.9976\\ 0.9991\\ 1.0005\\ 1.0018\\ 1.0030\\ 1.0041\\ 1.0052\\ 1.0062\\ 1.0071\\ 1.0080\\ \end{array}$	$\begin{array}{c} 0.9975\\ 0.9992\\ 1.0007\\ 1.0021\\ 1.0035\\ 1.0047\\ 1.0059\\ 1.0070\\ 1.0080\\ 1.0090 \end{array}$	$\begin{array}{c} 0.9975\\ 0.9993\\ 1.0010\\ 1.0025\\ 1.0040\\ 1.0054\\ 1.0066\\ 1.0078\\ 1.0089\\ 1.0099\end{array}$	$\begin{array}{c} 0.9977\\ 0.9996\\ 1.0014\\ 1.0031\\ 1.0046\\ 1.0061\\ 1.0074\\ 1.0087\\ 1.0099\\ 1.0110\\ \end{array}$	$\begin{array}{c} 0.9980\\ 1.0000\\ 1.0019\\ 1.0037\\ 1.0053\\ 1.0068\\ 1.0083\\ 1.0096\\ 1.0109\\ 1.0121 \end{array}$	$\begin{array}{c} 0.9983\\ 1.0005\\ 1.0025\\ 1.0044\\ 1.0061\\ 1.0077\\ 1.0092\\ 1.0106\\ 1.0120\\ 1.0132 \end{array}$	$\begin{array}{c} 0.9989\\ 1.0011\\ 1.0032\\ 1.0052\\ 1.0070\\ 1.0087\\ 1.0103\\ 1.0117\\ 1.0131\\ 1.0144 \end{array}$
$500 \\ 10 \\ 20 \\ 30 \\ 40 \\ 50 \\ 60 \\ 70 \\ 80 \\ 90 \\ 600$	$1.0058 \\ 1.0064 \\ 1.0069 \\ 1.0073 \\ 1.0078 \\ 1.0082 \\ 1.0085 \\ 1.0089 \\ 1.0099 \\ 1.0096 \\ 1.0099$	$\begin{array}{c} 1.0068\\ 1.0074\\ 1.0080\\ 1.0085\\ 1.0090\\ 1.0095\\ 1.0100\\ 1.0104\\ 1.0108\\ 1.0111\\ 1.0115\end{array}$	1.0078 1.0085 1.0092 1.0098 1.0103 1.0109 1.0114 1.0123 1.0127 1.0121	$\begin{array}{c} 1.0088\\ 1.0095\\ 1.0103\\ 1.0110\\ 1.0116\\ 1.0122\\ 1.0128\\ 1.0133\\ 1.0138\\ 1.0143\\ 1.0143\end{array}$	$\begin{array}{c} 1.0099\\ 1.0107\\ 1.0115\\ 1.0122\\ 1.0129\\ 1.0136\\ 1.0142\\ 1.0148\\ 1.0153\\ 1.0158\\ 1.0163\end{array}$	$\begin{array}{c} 1.0109\\ 1.0118\\ 1.0127\\ 1.0135\\ 1.0142\\ 1.0150\\ 1.0156\\ 1.0162\\ 1.0168\\ 1.0174\\ 1.0179\end{array}$	$\begin{array}{c} 1.0120\\ 1.0130\\ 1.0139\\ 1.0148\\ 1.0156\\ 1.0163\\ 1.0171\\ 1.0177\\ 1.0184\\ 1.0189\\ 1.0195\end{array}$	$\begin{array}{c} 1.0132\\ 1.0142\\ 1.0152\\ 1.0161\\ 1.0169\\ 1.0177\\ 1.0185\\ 1.0192\\ 1.0192\\ 1.0205\\ 1.0211 \end{array}$	$\begin{array}{c} 1.0144\\ 1.0154\\ 1.0165\\ 1.0174\\ 1.0183\\ 1.0192\\ 1.0200\\ 1.0207\\ 1.0214\\ 1.0221\\ 1.0227\end{array}$	$\begin{array}{c} 1.0156\\ 1.0167\\ 1.0178\\ 1.0188\\ 1.0197\\ 1.0206\\ 1.0214\\ 1.0222\\ 1.0229\\ 1.0236\\ 1.0243\end{array}$

.

$$b_{0} = -1.657976 \times 10^{-4} \qquad b_{2} = -9.375000 \times 10^{-10}$$

$$b_{3} = 8.214250 \times 10^{-7}$$

$$B_{5} = b_{0} + b_{1}T + b_{2}T^{2} + b_{3}T^{3}$$

$$b_{0} = -5.240453 \times 10^{-5} \qquad b_{2} = -1.387687 \times 10^{-9}$$

$$b_{1} = 4.674400 \times 10^{-7} \qquad b_{3} = 1.3700 \times 10^{-12}$$

$$B_{6} = b_{0} + b_{1}T + b_{2}T^{2}$$

$$b_{0} = -1.201731 \times 10^{-7} \qquad b_{2} = -1.23125 \times 10^{-12}$$

$$b_{1} = 7.68906 \times 10^{-10}$$

Equation of State II. 40° to 150°C. (Figure 1 and Equation 5 give the pressure range).

$$PV = B_1 + B_2P + B_3P^2 + B_4P^3 + B_5P^4 + B_6P^3$$

The virial coefficients  $B_1$ ,  $B_2$ , and  $B_3$  have the same form and values as those for equation of state I above.

$$\begin{array}{ll} B_4 = b_0 + b_1 T + b_2 T^2 + b_3 T^3 + b_4 T^4 + b_5 T^5 \\ b_0 = -1.4111026 \times 10^{-2} & b_3 = 2.6331440 \times 10^{-9} \\ b_1 = 1.8709231 \times 10^{-4} & b_4 = -3.4913895 \times 10^{-12} \\ b_2 = -9.9258512 \times 10^{-7} & b_5 = 1.8503660 \times 10^{-15} \\ \hline B_5 = b_0 + b_1 T + b_2 T^2 + b_3 T^3 + b_4 T^4 + b_5 T^5 \\ \hline b_0 = -2.2824555 \times 10^{-7} & b_3 = -2.1772413 \times 10^{-12} \\ b_1 = -5.2077904 \times 10^{-8} & b_4 = 3.7794516 \times 10^{-15} \\ b_2 = 5.5480728 \times 10^{-10} & b_3 = -2.4538740 \times 10^{-18} \\ \hline B_6 = b_0 + b_1 T + b_2 T^2 + b_3 T^3 + b_4 T^4 + b_5 T^5 \\ \hline b_0 = 7.8063824 \times 10^{-7} & b_3 = -1.7049307 \times 10^{-13} \\ b_1 = -1.1006038 \times 10^{-8} & b_4 = 2.3457316 \times 10^{-16} \\ b_2 = 6.1509777 \times 10^{-11} & b_8 = -1.2825109 \times 10^{-19} \end{array}$$

#### Equation of State III. 150° to 600° C., 0 to 150 atm.

$$PV = B_1 + B_2P + B_3P^2 + B_4P^3 + B_5P^4 + B_6P^5 + B_7P^6$$
$$B_1 = 0.082057T$$

$$B_2 = b_0 + \frac{b_{-1}}{T} + \frac{b_{-2}}{T^2} + \frac{b_{-3}}{T^3} + \frac{b_{-4}}{T^4} + \frac{b_{-5}}{T^5}$$

 $b_0 = 7.3641555 \times 10^{-2}$  $b_{-1} = -7.8372475 \times 10^{1}$  $b_{-2} = 2.2443652 \times 10^4$  $b_{-4} = -9.4684660 \times 10^9$  $b_{-5} = 1.7821618 \times 10^{12}$  $b_{-3} = 7.5607800 \times 10^{6}$ 

$$B_3 = b_0 + \frac{b_{-1}}{T} + \frac{b_{-2}}{T^2} + \frac{b_{-3}}{T^3} + \frac{b_{-4}}{T^4} + \frac{b_{-5}}{T^5}$$

 $b_0 = -1.1087965 \times 10^{-3}$  $b_{-1} = 2.2167611 \times 10^{\circ}$  $b_{-2} = -1.1969351 \times 10^3$ 

 $b_{-5} = -7.0705952 \times 10^{10}$ , ,

 $b_{-3} = -1.9133310 \times 10^{5}$ 

 $b_{-4} = 3.2743621 \times 10^8$ 

$$B_4 = b_0 + \frac{B_{-1}}{T} + \frac{b_{-2}}{T^2} + \frac{b_{-3}}{T^3} + \frac{b_{-4}}{T^4} + \frac{b_{-5}}{T^5}$$

 $b_0 = 1.6110653 \times 10^{-5}$  $b_{-3} = 2.7904000 \times 10^{3}$  $b_{-1} = -3.2105095 \times 10^{-2}$  $b_{-4} = -4.7986870 \times 10^{6}$  $b_{-2} = 1.7303868 \times 10^{11}$  $b_{-5} = 1.0480875 \times 10^{9}$ 

$$B_5 = b_0 + \frac{b_{-1}}{T} + \frac{b_{-2}}{T^2} + \frac{b_{-3}}{T^3} + \frac{b_{-4}}{T^4} + \frac{b_{-5}}{T^5}$$

 $b_0 = -9.2186047 \times 10^{-8}$  $b_{-3} = -1.9257100 \times 10^{1}$  $b_{-1} = 1.7655017 \times 10^{-4}$  $b_{-4} = 2.7602920 \times 10^4$  $b_{-2} = -8.9437690 \times 10^{-2}$  $b_{-5} = -5.9333483 \times 10^{6}$ 

$$B_6 = b_0 + \frac{b_{-1}}{T} + \frac{b_{-2}}{T^2} + \frac{b_{-3}}{T^3} + \frac{b_{-4}}{T^4} + \frac{b_{-5}}{T^5}$$

 $b_0 = 2.0716949 \times 10^{-10}$  $b_{-3} = 4.6683500 \times 10^{-2}$  $b_{-1} = -3.8872617 \times 10^{-7}$  $b_{-4} = -6.3014390 \times 10^{1}$  $b_{-2} = 1.9155485 \times 10^{-4}$  $b_{-5} = 1.3589287 \times 10^4$  $B_7 = b_0 + \frac{b_{-1}}{T} + \frac{b_{-2}}{T^2} + \frac{b_{-3}}{T^3} + \frac{b_{-4}}{T^4} + \frac{b_{-5}}{T^5}$  $b_{-3} = -6.6461430 \times 10^{-6}$  .  $b_0 = -9.0747550 \times 10^{-15}$ 

 $b_{-1} = -4.8267620 \times 10^{-12}$  $b_{-4} = 2.0298222 \times 10^{-3}$  $b_{-2} = 1.6035883 \times 10^{-8}$  $b_{-5} = -6.6962162 \times 10^{-1}$ Since the experimental data of Michels and Michels (14)are restricted to the temperature range 0° to 150°C., the coefficients  $B_i$  and  $b_j$  in Equations of state I and II were

evaluated solely from the data of Kennedy (9) in the range 100° to 600°C. The continuity of Equations II and III in the overlapping temperature range of 100° to 150°C. was within the prescribed accuracy of 0.5%. Equation of state I has 22 empirical constants, Equation II has 30, whereas Equation III has 36 constants. Finally, the three equations have been found to fit the reported P-V-T data of Michels and Michels (14), MacCormack and Schneider (11) and Kennedy (9) with an average deviation of 0.09%and a maximum of 0.5%. A program was also written for the IBM650 digital computer which was used to calculate the compressibilities, PV/RT, from Equations I, II, and III. The results are given in Table I. Comparison of these results with the PV data of Price (7), who smoothed and tabulated the Kennedy data, and also with the PV/RTvalues of Houghton et al. (7), who developed a low pressure (1 to 36 atm.) equation of state from the Michels and Michels data, shows, agreement within the errors quoted above for the present Equations of state I, II, and III. Similarly, a comparison of the compressibilities of Table I with the tabulations of V by Newitt, Pai, Kuloor, and Huggill (Din (5)) shows an average deviation of 0.07%and a maximum of 0.55%, while the tabulation of PV/RTby Hilsenrath (6) yields an average deviation of 0.12%, the maximum being 0.52%.

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