

Nitrogen-*n*-Decane System in the Two-Phase Region

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The vapor-liquid equilibrium in the nitrogen-*n*-decane system has been investigated. The experimental concentrations of the conjugate phases are present at isotherms of 100, 160, 220, 280° F. and pressures up to 5000 p.s.i.a.

THERE are not many reported data on systems involving nitrogen and hydrocarbons at elevated pressures and temperatures. The heaviest binary nitrogen-hydrocarbon system presented so far involves heptane (1).

In this work the nitrogen-*n*-decane system was studied. Isotherms were established for temperatures of 100, 160, 220 and 280° F. at pressures up to 5000 p.s.i.a.

EXPERIMENTAL

The equilibrium cell used in this work was a high pressure Sloan-type equilibrium variable volume cell equipped with an internal mixer.

The cell was mounted in an oil bath, equipped with observation windows which were in line with the windows in the cell. A temperature regulator in the oil bath, main-

tained the bath temperature within $\pm \frac{1}{2}^{\circ}$ F. Pressure inside the cell was measured using three Bourdon-type gages, calibrated against a dead weight tester.

Equilibrium was attained by driving the mixing motor for a period of two hours. At the end of this period the motor was turned off, the cell contents were allowed to stand for one hour before samples were taken of the co-existing phases.

ANALYTICAL

The samples were withdrawn from the cell and were trapped between two high pressure valves. These samples were then expanded into a 500 cc. sampling flask. The whole sampling assembly was placed in a high temperature air bath in order to secure complete evaporation of the trapped sample into the flask. The samples were analyzed in a Beckman GC-2 chromatograph. A pair of 12 ft.

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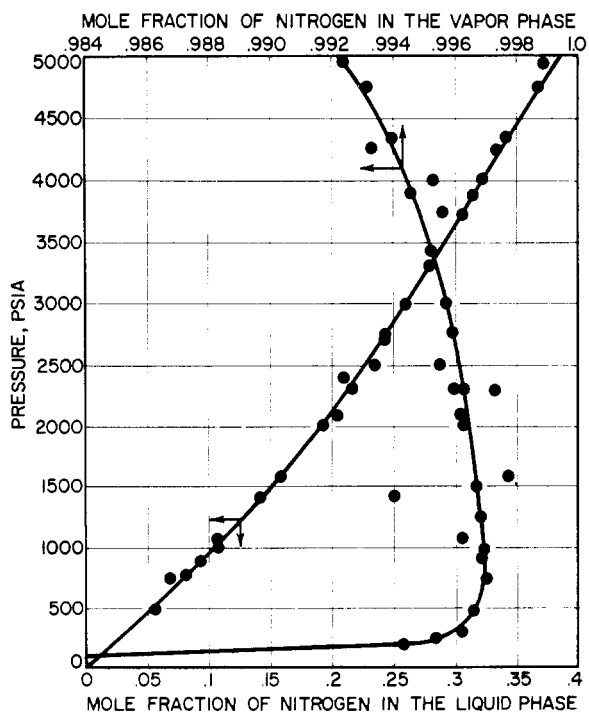


Figure 1. Pressure composition diagram for *n*-decane—nitrogen system at 220° F.

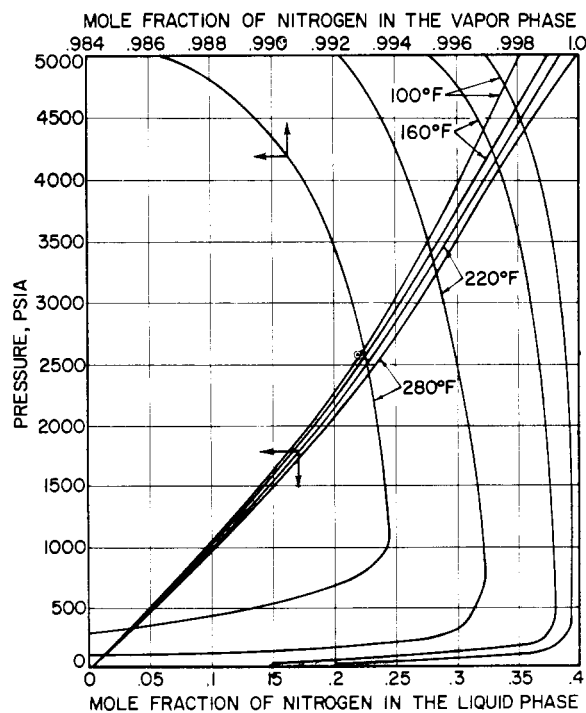


Figure 2. Pressure composition diagram for *n*-decane—nitrogen system

Table I. Experimental Data Binary System

| Pressure P.S.I.A. | Mole Fraction Nitrogen | | Pressure P.S.I.A. | Mole Fraction Nitrogen | |
|----------------------|------------------------|----------------|----------------------|------------------------|----------------|
| | Liquid Phase | Vapor Phase | | Liquid Phase | Vapor Phase |
| | 100° F. | | | 220° F. | |
| 80 | | 0.99676 | 80 | | 0.9797 |
| 100 | | 0.99776 | 100 | | 0.9847 |
| 150 | | 0.99756 | 200 | | 0.9943 |
| 200 | | 0.99940 | 300 | 0.0350 | 0.9962 |
| 250 | | 0.99964 | 500 | 0.0575 | 0.9965 |
| 400 | 0.0385 | | 750 | 0.0682 | 0.9970 |
| 500 | 0.0482 | 0.9977 | 800 | 0.0804 | |
| 680 | 0.0665 | 0.9993 | 900 | 0.0925 | 0.9970 |
| 750 | 0.0710 | 0.99976 | 1000 | 0.1070 | 0.9967 |
| 800 | 0.0735 | | 1100 | 0.1075 | 0.99617 |
| 800 | 0.0763 | 0.99972 | 1400 | 0.1360 | 0.9939 |
| 1000 | 0.0930 | 0.9997 | 1500 | 0.1520 | 0.99679 |
| 1050 | 0.1000 | | 1600 | 0.1590 | 0.99788 |
| 1350 | 0.1242 | 0.99971 | 1900 | 0.1860 | |
| 1400 | 0.1268 | 0.99940 | 2000 | 0.1990 | 0.99614 |
| 1700 | 0.1530 | 0.99940 | 2100 | 0.2030 | 0.99612 |
| 1900 | 0.1715 | 0.99920 | 2300 | 0.2180 | 0.9963 |
| 2100 | 0.1875 | 0.99974 | 2300 | 0.2170 | 0.9870 |
| 2400 | 0.2130 | 0.99840 | 2300 | 0.2170 | 0.99590 |
| 2400 | 0.2110 | 0.99959 | 2500 | 0.2350 | 0.99550 |
| 2500 | 0.2130 | 0.99920 | 2700 | 0.2410 | 0.99330 |
| 2650 | 0.2280 | 0.99980 | 2750 | 0.2410 | 0.9958 |
| 3400 | 0.2710 | 0.99870 | 3000 | 0.260 | 0.9956 |
| 3400 | 0.2690 | 0.99950 | 3300 | 0.2760 | |
| 3600 | 0.2822 | 0.99930 | 3400 | 0.2850 | 0.9951 |
| 4000 | 0.2990 | 0.99850 | 3750 | 0.3070 | 0.9950 |
| 4000 | 0.3050 | 0.99960 | 3900 | 0.3130 | 0.9945 |
| 4000 | 0.3030 | 0.99870 | 4000 | 0.3230 | 0.9955 |
| 4250 | 0.3180 | 0.99860 | 4250 | 0.3330 | 0.99312 |
| 4700 | 0.3380 | | 4500 | 0.3420 | 0.9942 |
| 5000 | 0.3550 | 0.99680 | 4750 | 0.3650 | 0.9932 |
| | 160° F. | | 4950 | 0.370 | 0.9923 |
| 100 | | 0.9928 | | 280° F. | |
| 150 | | 0.9970 | 40 | | 0.6640 |
| 200 | | 0.9967 | 60 | | 0.8140 |
| 250 | | 0.99923 | 80 | | 0.8536 |
| 420 | 0.0422 | | 100 | | 0.9030 |
| 500 | 0.0513 | 0.9990 | 150 | | 0.9506 |
| 700 | 0.0602 | 0.9993 | 250 | 0.0329 | 0.9268 |
| 800 | 0.0780 | | 500 | 0.0550 | 0.98990 |
| 900 | 0.0890 | | 800 | 0.0825 | 0.99365 |
| 950 | 0.0912 | 0.99775 | 900 | 0.0966 | |
| 1200 | 0.1130 | 0.99910 | 1000 | 1.1064 | 0.9938 |
| 1250 | 0.1186 | 0.9970 | 1350 | 0.1365 | 0.9910 |
| 1330 | | 0.9987 | 1500 | 0.1520 | 0.99354 |
| 1700 | 0.1713 | 0.99896 | 1950 | 0.1930 | 0.99302 |
| 1750 | 0.1630 | 0.99900 | 2150 | 0.2150 | |
| 1750 | 0.1700 | | 2500 | 0.2380 | 0.9932 |
| 2000 | 0.1980 | 0.99871 | 2500 | 0.2420 | 0.9924 |
| 2100 | 0.1935 | 0.99841 | 2950 | 0.2670 | 0.99336 |
| 2500 | 0.2190 | | 3100 | 0.2770 | 0.9940 |
| 2500 | 0.2280 | 0.99817 | 3250 | 0.2800 | 0.9924 |
| 2600 | 0.2270 | 0.99819 | 3500 | 0.297 | 0.9920 |
| 2800 | 0.2440 | 0.99844 | 3800 | 0.3245 | 0.9914 |
| 3000 | 0.2590 | 0.99824 | 4000 | 0.3320 | 0.9906 |
| 3000 | 0.2510 | 0.99845 | 4250 | 0.3510 | 0.9902 |
| 3250 | 0.2755 | 0.99850 | 4450 | 0.3600 | |
| 3400 | 0.2780 | | 4700 | 0.3820 | 0.9883 |
| 3500 | 0.2910 | 0.99802 | 4700 | 0.3770 | |
| 3750 | 0.3010 | 0.99757 | 5000 | 0.3980 | 0.9860 |
| 4100 | 0.3270 | 0.99744 | | | |
| 4250 | 0.3339 | 0.99649 | | | |
| 4300 | 0.3350 | 0.99846 | | | |
| 4500 | 0.3500 | 0.99660 | | | |
| 4700 | 0.3590 | 0.99734 | | | |
| 4900 | 0.3730 | 0.99660 | | | |
| 5000 | 0.3630 | 0.99500 | | | |

brations using a known composition mixture of the methane-decane system (3).

MATERIAL USED

The normal decane used was Phillips Petroleum Co. research grade with a minimum purity of 99.43%. The

length columns of 1/2 inch aluminum tubing packed with silicone SE-30 impregnated fire brick, which was placed in a thermotrac, was used to separate nitrogen and decane. A full description of the equipment, sampling procedure and analytical calculations are available (2). Since the calibration for methane and nitrogen on the thermotrac was the same, occasional checks were made on the cali-

Table II. Smoothed Data for Binary Systems

| Pressure P.S.I.A. | 100° F. | | 160° F. | | Pressure P.S.I.A. | 100° F. | | 160° F. | |
|----------------------|------------------------|----------------|------------------------|----------------|----------------------|------------------------|----------------|------------------------|----------------|
| | Mole Fraction Nitrogen | | Mole Fraction Nitrogen | | | Mole Fraction Nitrogen | | Mole Fraction Nitrogen | |
| | Liquid Phase | Vapor Phase | Liquid Phase | Vapor Phase | | Liquid Phase | Vapor Phase | Liquid Phase | Vapor Phase |
| 80 | 0.0090 | 0.9977 | 0.0090 | 0.9910 | 80 | 0.0085 | 0.9801 | 0.0085 | 0.8500 |
| 100 | 0.0106 | 0.9982 | 0.0106 | 0.9935 | 100 | 0.0105 | 0.9850 | 0.0104 | 0.8840 |
| 150 | 0.0158 | 0.9989 | 0.0157 | 0.9960 | 150 | 0.0156 | 0.9915 | 0.0156 | 0.9500 |
| 250 | 0.0261 | 0.9995 | 0.0261 | 0.9989 | 250 | 0.0260 | 0.9955 | 0.0260 | 0.9651 |
| 500 | 0.0502 | 0.9998 | 0.0510 | 0.9993 | 500 | 0.0510 | 0.9965 | 0.0522 | 0.9894 |
| 750 | 0.0730 | 0.9998 | 0.0750 | 0.9992 | 750 | 0.0770 | 0.9969 | 0.0790 | 0.9912 |
| 1000 | 0.0950 | 0.9998 | 0.0980 | 0.9992 | 1000 | 0.1030 | 0.9969 | 0.1050 | 0.9939 |
| 1250 | 0.1180 | 0.9997 | 0.1210 | 0.9991 | 1250 | 0.1260 | 0.9968 | 0.1300 | 0.9938 |
| 1500 | 0.1400 | 0.9997 | 0.1430 | 0.9991 | 1500 | 0.1490 | 0.9967 | 0.1530 | 0.9937 |
| 1750 | 0.1600 | 0.9997 | 0.1650 | 0.9990 | 1750 | 0.1720 | 0.9966 | 0.1760 | 0.9936 |
| 2000 | 0.1810 | 0.9997 | 0.1850 | 0.9989 | 2000 | 0.1920 | 0.9964 | 0.1970 | 0.9935 |
| 2250 | 0.2000 | 0.9997 | 0.2050 | 0.9988 | 2250 | 0.2110 | 0.9962 | 0.2170 | 0.9933 |
| 2500 | 0.2180 | 0.9996 | 0.2230 | 0.9987 | 2500 | 0.2280 | 0.9961 | 0.2360 | 0.9931 |
| 2750 | 0.2340 | 0.9995 | 0.2400 | 0.9986 | 2750 | 0.2450 | 0.9959 | 0.2540 | 0.9929 |
| 3000 | 0.2500 | 0.9994 | 0.2560 | 0.9984 | 3000 | 0.2610 | 0.9956 | 0.2700 | 0.9926 |
| 3250 | 0.2640 | 0.9993 | 0.2710 | 0.9982 | 3250 | 0.2770 | 0.9954 | 0.2860 | 0.9924 |
| 3500 | 0.2780 | 0.9991 | 0.2860 | 0.9980 | 3500 | 0.2920 | 0.9950 | 0.301 | 0.9920 |
| 3750 | 0.2910 | 0.9990 | 0.3000 | 0.9978 | 3750 | 0.3080 | 0.9948 | 0.317 | 0.9915 |
| 4000 | 0.3040 | 0.9987 | 0.3160 | 0.9975 | 4000 | 0.3230 | 0.9944 | 0.3320 | 0.9910 |
| 4250 | 0.3170 | 0.9984 | 0.3310 | 0.9971 | 4250 | 0.3380 | 0.9940 | 0.3490 | 0.9902 |
| 4500 | 0.3300 | 0.9980 | 0.3460 | 0.9966 | 4500 | 0.3540 | 0.9935 | 0.3640 | 0.9894 |
| 4750 | 0.3410 | 0.9975 | 0.3620 | 0.9960 | 4750 | 0.3700 | 0.9929 | 0.3820 | 0.9882 |
| 5000 | 0.3520 | 0.9968 | 0.3800 | 0.9950 | 5000 | 0.3860 | 0.9921 | 0.4000 | 0.9860 |

nitrogen used was OP grade with a minimum purity of 99.9 mole %.

RESULTS

The results of analysis are tabulated in Table I, A P-X diagram for each isotherm was prepared similar to that shown in Figure 1. In Figure 2 the four isotherms are shown. It can be seen that the solubility of nitrogen in normal decane increases with temperature. This fact is in agreement with findings of other investigators (1, 4).

Smoothed data for each isotherm were obtained by plotting the best curve passing through experimental data points on a P-X diagram. These are tabulated in Table II.

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Densities, Refractive Indices, Molar Refractions, and Viscosities of Ethylene Glycol Dimethyl Ether-Water Solutions at 25°

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DENSITIES, refractive indices, and viscosities of mixtures of water and ethylene glycol dimethyl ether have been determined at 25° C. as part of a study of polyether and polyether-water solvent systems. These data as well as the molar refractions of these solutions are presented.

EXPERIMENTAL

Technical ethylene glycol dimethyl ether (Ansul Chemical Co., Ansul E-121) was treated with lithium aluminum

hydride and then fractionated immediately before use. The ether had a boiling point of 85.2° (uncorr.), gave a negative peroxide test (2), and analysis by gas chromatography indicated a purity of 99.9+ per cent. Water used for the solutions was distilled from dilute potassium permanganate solution in a seasoned all Pyrex assembly.

The mixtures were prepared in 100 ml. batches by weighing out the liquids to the nearest tenth of a milligram. Refractive indices were measured at 25.00 ± 0.01° with a Bausch and Lomb Precision Refractometer (Abbe) using the sodium D line. Readings were reproducible to within ± 0.00003.

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