Preparation of Diepoxides from Diketones and a Sulfur Ylide

C. W. SCHIMELPFENIG and J. A. REEDER

Experimental Station Laboratory, Electrochemicals Department, E. I. du Pont de Nemours & Co., Inc., Wilmington, Del. 19898

A method for preparing diepoxides involves the reaction of diketones with dimethylsulfoxonium methylide. Syntheses of diepoxides from two diketones provide examples of the method.

DIEPOXIDES, useful polymer precursors, can be conveniently prepared from diketones and dimethylsulfoxonium methylide. The synthetic method appears to be general for all diketones except α -diketones, which do not react, and β -diketones, which react with the ylide by acid-base neutralization. Examples are described below.

2,5-Hexanedione and dimethylsulfoxonium methylide reacted to give 1,2,5,6-diepoxy-2,5-dimethylhexane. That only 31% of pure product was isolated may be attributed to partial hydrolysis of the slightly water-soluble compound during its isolation, as well as to some monoepoxidation. Higher boiling products, not isolated, were shown by infrared spectra to contain hydroxyl, ketone, and epoxide groups. In similar manner, 1,4-diacetylbenzene and dimethylsulfoxonium methylide reacted to give p-bis(1,2-epoxy-1methylethyl)benzene in 33% yield. In an attempted reaction between benzil and dimethylsulfoxonium methylide, only the starting diketone, benzil, could be obtained from the reaction mixture.

Dimethylsulfoxonium methylide was introduced in 1962 (1) as a reagent for producing oxiranes from carbonyl compounds, but syntheses from substrates with more than one carbonyl group have never before been studied (3).

EXPERIMENTAL

1,2,5,6-Diepoxy-2,5-dimethylhexane. A solution of dimethylsulfoxonium methylide was prepared from 5.76 grams of sodium hydride, 52.8 grams of trimethylsulfoxonium iodide (4), and 160 ml. of dimethyl sulfoxide. 2,5-Hexanedione (11.4 grams) was added dropwise over a 15-minute period, during which time the temperature rose from 21° to 40° C. The mixture was heated at 50° for one hour. Then ice water was added and the mixture

Hydrazine Derivatives

1,1'-Azobisformamides and Biureas

CHARLOTTE M. KRAEBEL and STANLEY M. DAVIS

Exploratory Research Section, Organic Chemicals Division, American Cyanamid Co., Bound Brook, N.J. 08805

The reaction between dialkyl azodiformates and amines was exploited to prepare a series of 1,1'-azobis(*N*-substituted formamides). Yields were higher for unhindered than for branched or cyclic primary amines. Competitive experiments involving amine mixtures or different dialkyl azodiformates are described. 1,6-Disubstituted biureas were isolated as by-products of the 1,1'-azobisformamide synthesis.

L N PREPARING a series of 1,1'-azobis(N-substituted formamides) for a spectroscopic study (4), the reaction between dialkyl azodiformates and amines was a convenient laboratory synthesis (1).

EXPERIMENTAL

Microanalyses were performed on a Fisher micro combustion apparatus. Melting points were determined in capillaries and are uncorrected. The NMR spectra were obtained on a Varian A-60 instrument with tetramethylsilane as was extracted with ether. The ether solution was dried and the ether was removed to give 5.7 grams of pale yellow liquid. This was fractionated through a short Vigreux column to give 4.42 grams of colorless diepoxide, b.p. 78 to $80^{\circ}/13$ mm. [reported (2) b.p. $88^{\circ}/20$ mm.].

ANALYSIS. Calculated for $C_8H_{14}O_2$: C, 67.57; H, 9.93. Found: C, 66.77; H, 10.03.

The infrared spectrum of a liquid film showed only C – H absorption in the 3-micron region, no 6-micron absorption, and two medium intensity epoxide bands at 898 cm.⁻¹ (sharp) and 804 cm.⁻¹ (broad). The pot residue showed strong absorption at 3460 cm.⁻¹ and medium bands at 1715, 900, and 803 cm.⁻¹. **p-Bis(1,2-epoxy-1-methylethyl)-benzene.** The reaction

p-Bis(1,2-epoxy-1-methylethyl)-benzene. The reaction described above was repeated with 1.38 grams of sodium hydride, 13.3 grams of trimethylsulfoxonium iodide, and 3.24 grams of 1,4-diacetylbenzene. After the reaction, water was added and the solid product was removed by filtration, washed with water, and dried. The mixture of diastereo isomers weighed 1.2 grams and melted at 48° to 80°C. The infrared spectrum showed no carbonyl or hydroxyl bands. A sample of the diepoxide, recrystallized from hexane, melted at 50° to 80°C.

ANALYSIS. Calculated for $C_{12}H_{14}O_2$: C, 75.76; H, 7.42. Found: C, 75.62; H, 7.6l.

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internal standard. The amines used in this study were the highest quality materials available from laboratory supply houses and were used without further purification.

1,1'-Azobis(N-n-propylformamide). n-Propylamine (172 ml., 2.1 moles) in 250 ml. of ether was added to a stirred solution of 1 (174 grams, 1.0 mole) in 250 ml. of ether over 1.5 hours at room temperature. Stirring was continued for 0.5 hour, after which the slurry was diluted with 250 ml. of ether, filtered with suction, and washed with ether until the washings were nearly colorless.

	BNH _o /Ester		%	Decomp.		Found, %	_		
\mathbf{RNH}_2	Molar Ratio	Solvent	Yield	Temp., ° C. [°]	C	Н	N	Eq. Wt.	
$n-C_3H_7NH_2$	2.1	Et_2O	47	153- 56	47.93	8.20	28.04	102.5	
$Iso-C_3H_7NH_2$	4.0	Et_2O	25	$169-70^{\circ}$	47.74	8.07	28.09	100.0	
$n-C_4H_9NH_2$	2.2	$Et_2O-MeOH$	63	165- 66	52.71	8.77	24.67	115.6	
$Iso-C_4H_9NH_2$	2.2	Et ₂ O-MeOH	34	162-65	52.17	9.02	24.91	116.6	
sec-C ₄ H ₉ NH ₂	2.15	Et_2O -ligroin		175-78	52.29	8.79	24.54	116.0	
tert-C ₄ H ₉ NH ₂	4.5	Et_2O	30	187-88	52.27	9.10		116.0	
$n-\mathrm{C}_5\mathrm{H}_{11}\mathrm{NH}_2$	1.0	Et_2O	25	159-61	56.18	9.24	21.51	131.5	
$Iso-C_5H_{11}NH_2$	2.1	Et_2O	83	160-62	56.07	9.42	22.27	132.9	
$(C_2H_5)_2CHNH_2$	2.0	Et_2O	12	m. 155-70	56.24	9.44	22.06	129	
$C_2H_5CH(CH_3)CH_2NH_2$	2.0	Et_2O	27	m. 135- 37	56.38	9.58		130	
$n-C_3H_7CH(CH_3)NH_2$	2.0	Et_2O -ligroin	Traces	m. 85– 90	55.96	10.19	21.79		
$tert-C_5H_{11}NH_2$	2.0	Et_2O	<10	201- 03	55.89	9.42	21.91	129.5	
$Cyclo-C_5H_9NH_2$	2.0	Et_2O	20	175-84	57.12	7.99	22.21	131.8	
$n-C_6H_{13}NH_2$	2.0°	Et_2O	46	157-60	59.34	9.99	19.80	144.5	
n-C ₇ H ₁₅ NH ₂	2.0°	Et_2O	64	153-56	61.53	10.54	17.72	159	
$n-\mathrm{C}_{8}\mathrm{H}_{17}\mathrm{NH}_{2}$	2.0	Et_2O	75	152-55	63.06	10.62	16.45	178.0	
$C_6H_5CH_2NH_2$	2.0	$Et_2O-MeOH$	62	197 - 202	64.80	5.45	19.03	154.0	
$Cyclo-C_6H_{11}NH_2$	2.0	Et_2O	42	205-10	59.96	8.57	20.24	144.0	
$NCCH_2CH_2NH_2$	2.0	$Et_2O-MeOH$	80	180- 89	43.11	4.49	37.69	112.0	
$CH_2 = CHCH_2NH_2$	2.5	$Et_2O-MeOH$	12^d	150-51	48.68	6.03	28.33	105.1	
$CH_3OCH_2CH_2NH_2$	1.98	$Et_2O-MeOH$	61	m. 105– 08	41.17	6.97	24.61	118.4	
$ClCH_2CH_2NH_2^e$	< 2.0	Et_2O	~ 10	186 - 88	30.04	4.03		121.0	
$Iso-C_3H_7OCH_2CH_2CH_2NH_2$	2.0	Ligroin	42	m. 102– 03	53.56	8.79	17.77	159.0	
$n-C_4H_9OCH_2CH_2CH_2NH_2$	2.0	Ligroin	62	m. 103– 05	55.01	9.33	16.29	176	

^a Gas evolution, but no charring, observed. ^bDecomp. 166–67° C. (6). ^cDiisopropyl azodiformate (3) used (5). ^d Crude product contained according to (2).

The same procedure, the solvent being varied as indicated, was used for the experiments given in Tables I, II, and III.

Assay for 1,1'-Azobisformamides and Azodiformates. An accurately weighed sample $(0.4 \pm 0.1 \text{ gram})$ of the compound was put in a tared 250-ml. Erlenmeyer flask and 50 ml. of DMF were added. Potassium iodide solution (2 ml. of a solution containing 170 grams of reagent grade KI per 100 ml. of water) was pipetted into the flask and 10 ml. of 5N HCl and 50 ml. of distilled water were added. Iodine was liberated and a yellow precipitate formed. With constant stirring, so that the precipitate was well mixed, the sample was titrated with 0.1N sodium thiosulfate until the solution was colorless and the precipitate white. The volume of titrant was A. The blank, B, was the volume of titrant required to obtain a colorless solution when the sample was omitted.

Equiv. wt. =
$$\frac{\text{mg. of sample}}{(A - B) \text{ ml.} \times N \text{ Na}_2 \text{S}_2 \text{O}_3}$$

1,6-Di-n-heptylbiurea (Table IV. $R = n - C_7 H_{15}$). Mother liquors from the preparation of 1,1'-azobis(N-*n*-heptyl-formamide) were left at room temperature for several days, after which the white solid which precipitated was removed by filtration and washed with ethanol (dec. $222-38^{\circ}$ C.).

RESULTS

The reaction being studied is particularly facile when diethyl azodiformate $(1, R' = C_2H_5)$ is treated with unhindered aliphatic amines (Table I; R = n-propyl, *n*-butyl, *n*-pentyl, etc.).

$$\begin{array}{c} R'OCON = NCOOR' + RNH_2 \xrightarrow{k_1} R'OCON = NCONHR + R'OH \\ (1) \end{array}$$

$$R'OCON = NCONHR + RNH_2 \xrightarrow{R_2} RNHCON = NCONHR + R'OH$$

Branched derivatives were obtained in poorer yields than closely related unbranched compounds (Table I; R = isopropyl, isobutyl, *tert*-butyl, 1-ethylpropyl, etc.). The cyclopentyl and cyclohexyl compounds were also obtained in lower yields than their straight-chain homologs.

Table II. Competitive Experiments

Table 1, 11'-Azobis/N-Substituted Formamides) from EtOCON-

 $R'NH_2 + RNH_2 + EtOCON = NCOOEt \xrightarrow{Et_2O}$

R'NHCON = NCONHR' + RNHCON = NCONHR +

R'NHCON = NCONHR + 2 EtOH

Amine	$RNH_2/Ester$ Molar Ratio	Results
$n-C_4H_9NH_2$ Iso-C $_4H_9NH_2$ tert-C $_4H_9NH_2$	$0.67 \\ 0.67 \\ 0.67$	<i>tert</i> :iso: n -C ₄ H ₉ = 0.0:1.07:1.0
$n-C_4H_9NH_2$ sec-C $_4H_9NH_2$	$1.0\\1.0$	$sec:n-C_4H_9 = 0.0:1.0$
$n-C_4H_9NH_2$ $C_6H_5CH_2NH_2$	$\begin{array}{c} 1.0\\ 1.0\end{array}$	$C_6H_5CH_2:n-C_4H_9 = 1.13:1.0$
$n-C_4H_9NH_2$ Cyclo-C ₆ H ₁₁	$\begin{array}{c} 1.0 \\ 1.0 \end{array}$	$Cyclo-C_{\theta}H_{11}:n-C_{4}H_{\theta} = 0.0:1.0$

Table III. Variation in Azodiformate Reactivity

 $2RNH_2 + R'OCON = NCOOR' \rightarrow RNHCON = NCONHR + 2R'OH$

Expt.	RNH₂	R′	Amine/ Ester Molar Ratio	Solvent	% Yield	% Purity
A	$n-\mathrm{C}_5\mathrm{H}_{11}\mathrm{NH}_2$ $n-\mathrm{C}_5\mathrm{H}_{11}\mathrm{NH}_2$	$\begin{array}{c} C_2 H_5 \\ Iso-C_3 H_7 \end{array}$	$\begin{array}{c} 1.0\\ 2.0\end{array}$	Et_2O Et_2O	$25 \\ 18$	> 98 ~ 90
В	$\begin{array}{l} Cyclo-C_6H_{11}NH_2\\ Cyclo-C_6H_{11}NH_2 \end{array}$	${\operatorname{C}}_2{\operatorname{H}}_5$ Iso- ${\operatorname{C}}_3{\operatorname{H}}_7$	$\begin{array}{c} 2.0 \\ 2.0 \end{array}$	Et_2O Et_2O	42 26	~ 98 > 98
С	n-C ₄ H ₉ NH ₂	C_2H_5	2.2	Et ₂ O- MeOH	63 ſ	>99
	n-C ₄ H ₉ NH ₂	$C_6H_5CH_2$	2.0	Et ₂ O	76	>99
D	$ Iso-C_5H_{11}NH_2 \\ Iso-C_5H_{11}NH_2 $	$\begin{array}{c} C_2H_5\\ C_6H_5CH_2\end{array}$	$2.0 \\ 2.0$	Et_2O Et_2O	66 76	$\sim 96 \\ \sim 96$
Ε	$n-C_4H_9NH_2$ $n-C_4H_9NH_2$ $n-C_4H_9NH_2$	C_2H_5 Iso- C_3H_7 $C_6H_5CH_2$	$1.0 \\ 1.0 \\ 1.0 \\ 1.0$	${f Et_2O}\ {Et_2O}\ {Et_2O}\ {Et_2O}\ {Et_2O}$	$\begin{array}{c} 20 \\ 8 \\ 24 \end{array}$	99 >99 >98

Ν	C	0	0	Et	+	RN	H_2
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Formula	C	Н	N	Eq. Wt.
$C_8H_{16}N_4O_2$	47.98	8.05	28.00	100.1
$C_8H_{16}N_4O_2$	47.98	8.05	28.00	100.1
$C_{10}H_{20}N_4O_2$	52.60	8.83	24.54	114.1
$C_{10}H_{20}N_4O_2$	52.60	8.83	24.54	114.1
$C_{10}H_{20}N_4O_2$	52.60	8.83	24.54	114.1
$C_{10}H_{20}N_4O_2$	52.60	8.83		114.1
$C_{12}H_{24}N_4O_2$	56.22	9.44	21.85	128.2
$C_{12}H_{24}N_4O_2$	56.22	9.44	21.85	128.2
$C_{12}H_{24}N_4O_2$	56.22	9.44	21.85	128.2
$C_{12}H_{24}N_4O_2$	56.22	9.44		128.2
$C_{12}H_{24}N_4O_2$	56.22	9.44	21.85	
$C_{12}H_{24}N_4O_2$	56.22	9.44	21.85	128.2
$C_{12}H_{20}N_4O_2$	57.10	7.94	22.22	126.2
$C_{14}H_{28}N_4O_2$	59.10	9.93	19.70	142.2
$C_{16}H_{32}N_4O_2$	61.50	10.33	17.93	156.2
$C_{18}H_{36}N_4O_2$	63.55	10.65	16.46	170.3
$C_{16}H_{16}N_4O_2$	64.82	5.45	18.93	148.2
$C_{14}H_{24}N_4O_2$	60.00	8.62	20.00	140.0
$C_8H_{10}N_6O_2$	43.22	4.53	37.84	111.1
$C_8H_{12}N_4O_2$	48.90	6.16	28.59	98.1
$C_8 H_{16} N_4 O_4$	41.18	6.94	24.22	116.1
$C_6H_{10}Cl_2N_4O_2$	29.88	4.18		120.5
$C_{14}H_{28}N_4O_4$	53.12	8.92	17.73	158.2
$C_{16}H_{32}N_4O_4$	55.81	9.36	16.27	172.2

substantial amounts of 1,6-diallylbiurea. 'Amine liberated

precipitated out during the early stages of amine addition. When *n*-butylamine and 1 reacted in a 1 to 1 molar ratio, 1,1'-azobis(*N*-*n*-butylformamide)was obtained in 20% yield. *n*-Pentylamine and 1 at the same ratio gave a 25% yield of 1,1'-azobis(*N*-*n*-pentylformamide) (2). These results suggest that $k_2 > k_1$.

Competitive experiments using 1 with amine mixtures gave azobisformamide mixtures for which the composition was determined by NMR analysis (Table II). The data show that the order of amine activity is:

$C_6H_5CH_2 \sim iso-C_4H_9 > n-C_4H_9 \gg sec-C_4H_9 \sim tert-C_4H_9 \sim cyclo-C_6H_{11}$

Another series of experiments (Table III) relates the relative reactivity of different alkyl azodiformates toward amines after the same reaction time. The diisopropyl ester (3) is far less reactive than 1: In experiment A, an equimolar mixture of pentylamine and 1 gives a 25% yield of 2, whereas a 2 to 1 molar ratio of pentylamine to 3 gives 18% of less pure 2. The first crop of 1,1'-azobis(N-cyclohexylformamide) (4) collected from 3 in experiment B was of the same purity as 4 prepared from 1, but a second crop collected from the mother liquors 24 hours later (6% yield) contained only 67% of 4.

The dibenzyl ester, 5 (3), in experiments C and D is at least as reactive as 1 toward amines. The greater reactivity of 1 and 5 compared to 3 is again shown in experiment E, where a 1 to 1 molar ratio of ester to amine was used.

1,6-Dialkylbiureas were isolated as by-products of the 1,1'-azobisformamide synthesis. Their properties are given in Table IV.

		Decomp	Found, $\%$				Calcd., %		
R	Solvent	Temp., ° C."	С	Н	N	Formula	C	Н	Ν
$n-C_3H_7$	$\mathrm{Et}_{2}\mathrm{O}$	246 - 48	47.11	8.95	27.65	$C_8 H_{18} N_4 O_2$	47.49	8.96	27.73
$n-C_4H_9$	Et_2O	251 - 53	51.94	9.46	24.27	$C_{10}H_{22}N_4O_2$	52.18	9.62	24.32
$Iso-C_4H_9$	$Et_2O-MeOH$	226 - 27	51.87	9.39	24.52	$C_{10}H_{22}N_4O_2$	52.18	9.62	24.32
tert-C ₄ H ₉	Et_2O	m. and d. 180–90	52.46	9.72	24.68	$C_{10}H_{22}N_4O_2$	52.18	9.62	24.32
$n-C_5H_{11}$	Et_2O	230 - 40	55.54	10.36	21.38	$C_{12}H_{26}N_4O_2$	55.80	10.15	21.72
$Iso-C_5H_{11}$	Et_2O	233-38	55.34	10.20	21.78	$C_{12}H_{26}N_4O_2$	55.80	10.15	21.72
$(C_2H_5)_2CH$	Et_2O	187 - 89	55.49	10.42	21.66	$C_{12}H_{26}N_4O_2$	55.80	10.15	21.72
$C_2H_5CH(CH_3)CH_2$	Et_2O	208 - 15	55.33	10.13	21.61	$C_{12}H_{26}N_4O_2$	55.80	10.15	21.72
$n-C_{6}H_{13}$	Et_2O	232 - 38	58.72	9.23	19.34	$C_{14}H_{30}N_4O_2$	58.82	10.46	19.57
$n-C_7H_{15}$	Et_2O	223-38	60.84	10.60	17.53	$C_{16}H_{34}N_4O_2$	61.08	10.90	17.84
$n-C_8H_{17}$	Et_2O	230-35	62.75	11.19	16.28	$C_{18}H_{38}N_4O_2$	63.15	11.20	16.38
$n-C_4H_9CH(C_2H_5)CH_2$	Ligroin	m. 128–40	62.82	11.28	16.41	$C_{18}H_{38}N_4O_2$	63.15	11.20	16.38
Cyclo-C ₆ H ₁₁	Et_2O	220 - 22	59.48	9.55	20.10	$C_{14}H_{26}N_4O_2$	59.58	9.29	19.86
$n-C_4H_9OCH_2CH_2CH_2$	Ligroin	m. 218–20	54.75	9.96	15.95	$C_{16}H_{34}N_4O_4$	55.42	9.95	16.18
$CH_2 = CHCH_2$	$Et_2O-MeOH$	238 - 40	48.24	6.88	27.98	$C_{14}H_{14}N_4O_4$	48.48	7.13	28.29
$C_6H_5CH_2$	$Et_2O-MeOH$	235 - 42	63.97	6.02	18.96	$C_{16}H_{18}N_4O_2$	64.42	6.08	18.80

X = O, NH

^a Gas evolution, but no charring, observed.

In several cases—e.g., R = tert-butyl, 1-ethylpropyl, 1-methylbutyl, tert-pentyl—low yields are due to solubility losses of the product in the solvent selected as well as to the decreased reactivity which these sterically hindered amines might be expected to show. The attempted preparation of azobisformamides from 1 and from 2-ethylhexyl-amine or 1,1,3,3-tetramethylbutylamine in ligroin failed, presumably because the products are extremely soluble.

Both azobisformamides and azodiformates oxidize iodide quantitatively to iodine; this process permits a convenient iodometric equivalent weight assay:

$$RXCON = NCOXR + 2I^{-} + 2H^{+} \rightarrow RXCONHNHCOXR + I_{2}$$

$$I_2 + 2S_2O_3^{2-} \rightarrow S_4O_6^{2-} + 2I^{-}$$

Half ester-amides, R'OCON = NCONHR, were not isolated from reaction mixtures containing dialkyl azodiformate and amine even when chromatographic separation of these mixtures was attempted. Moreover, the bisamides usually

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