**Correlation with Other Data.** Figure 1 shows relatively good agreement between the present work and the low-temperature heat-capacity measurements of Goodman and Westrum. The ordinate selected for the graph,  $(H_T - H_{273.15})/(T - 273.15)$ , makes the plot much more sensitive to errors in heat-content measurements than the usual plot of  $\Delta H$  against T.

Janz et al. (6) have measured the heat content of BaCl<sub>2</sub> from 892° to 1339°K. Although the experimental data are not listed in the report, they give linear equations for  $\alpha$ ,  $\beta$ , and liquid BaCl<sub>2</sub> which are 0.45, 0.52, and 0.73 kcal. per mole, respectively, greater than the heat contents determined in this study. Janz' equation for  $\alpha$  BaCl<sub>2</sub> was used to determine the dashed line shown in Figure 1. Their results for the  $\beta$  and liquid were too high to allow plotting in Figure 1.

Analysis of the data presented here indicates a solid state transition at  $1198^{\circ}$  K. with a heat effect of 4.05 kcal. per mole. Dworkin and Bredig (1) give  $1193^{\circ}$  K. and 4.10 kcal. per mole for this transition, while Janz *et al.* give  $1198^{\circ}$  K. and 4.15 kcal. per mole.

The value for the heat of fusion, 3.90 kcal. per mole at 1233° K., as determined by Dworkin and Bredig, is only 2% higher than the value, 3.82 kcal. per mole at 1235° K., determined in this work. The value obtained by Janz *et al.*, 4.13 kcal. per mole at 1235° K., is 8% higher than obtained in this work and would appear to be too high. Popov and Gal'chenko (9) report a  $C_p$  equation for BaCl<sub>2</sub> from 443° to 973° K. Their equation gives values which range from 4% at 450° K. to 8% at 950° K. higher than the results of this investigation.

From the height of the peaks of a DTA curve made on a sample of BaCl<sub>2</sub>, the ratio  $\Delta H$  transition/ $\Delta H$  fusion was calculated to be 1.06. This compares with similar ratios of 1.06 for this investigation, 1.05 for Dworkin's work, and 1.00 for Janz'. The data for the  $\beta$  crystal form (1200° to 1235°K.) appear to show a very small transition (0.05 kcal. per mole) at 1221°K.; however, the measurements were not considered precise enough to establish definitely the existence of this transition.

#### NOMENCLATURE

- $\alpha \operatorname{BaCl}_2$  = low-temperature orthorhombic form of barium chloride
- $\beta$  BaCl<sub>2</sub> = high-temperature face-centered cubic form of barium chloride
  - $C_p$  = heat capacity, cal./mole ° K.
  - 1 cal. = 4.1840 absolute joules
    - $H_T$  = heat content at temperature T
    - $H_0^\circ$  = heat content at  $0^\circ$  K.
  - $\Delta H_T$  = heat of transition
  - $\Delta H_f$  = heat of fusion
  - $S^{\circ}$  = absolute entropy, eu.
- $T, \circ K. =$  absolute temperature, degrees Kelvin

#### LITERATURE CITED

- Dworkin, A.S., Bredig, M.A., J. Phys. Chem. 67, 697 (1963).
   Furukawa, G.T., Douglas, T.B., McCoskey, R.E., Ginnings,
- D.C., J. Res. Natl. Bur. Std. 57, 67 (1956).
- (3) Gilbert, Robert A., J. CHEM. ENG. DATA 7, 388 (1962).
- (4) Goodman, R.M., Westrum, E.F., Ibid., 11, 294 (1966).
- (5) Hildenbrand, D.L., Douglas Advanced Research Laboratories, Huntington Beach, Calif., private communication, 1966.
- (6) Janz, G.J., Kelly, F.J., Perano, J.L., Trans. Faraday Soc. 59, 2718 (1963).
- (7) Kelley, K.K., BuMines Bull. 584 (1960).
- (8) Maier, C.G., Kelley, K.K., J. Am. Chem. Soc. 54, 3243 (1932).
- (9) Popov, M.M., Gal'chenko, G.L., J. Gen. Chem. USSR 21, 2234 (1951).
- (10) Smith, D.F., Kaylor, C.E., Walden, G.E., Taylor, A.R., Jr., Gayle, J.B., BuMines Rept. Inv. 5832 (1961).

RECEIVED for review February 13, 1968. Accepted April 4, 1969. Reference to specific brands is made for identification only and does not imply endorsement by the Bureau of Mines.

# Isobaric Vapor-Liquid Equilibrium Data for the Systems

# 1-Propanol–Methylcyclohexane and Methylcyclohexane–1-Butanol

B. N. RAJU and D. P. RAO<sup>1</sup> Indian Institute of Technology, Kharagpur, India

> Vapor-liquid equilibrium data for the binary systems, 1-propanol-methylcyclohexane and methylcyclohexane-1-butanol, were obtained at 760 mm. of mercury by using a vapor recirculatory equilibrium still. The data are correlated satisfactorily by the Wilson equations.

DISTILLATION operation has been extensively used for the separation of liquid mixtures. Accurate and complete vapor-liquid equilibrium data for the mixtures under consideration are necessary for the rational design of distillation towers. These data are obtainable under two fixed conditions, isothermal and isobaric. Most distillation processes are carried out at constant pressure rather than constant temperature, so that temperature-composition curves are more practical in engineering calculations such as the number of plates, although from theoretical considerations pressure-composition curves are preferable. As part of a continuing equilibrium study of the important alcoholhydrocarbon systems, hitherto unreported vapor-liquid equilibrium data on 1-propanol-methylcyclohexane and

<sup>1</sup>Present address: B.I.S.T., Pilani, Rajasthan, India

methylcyclohexane-1-butanol systems were determined at 760 mm. of mercury.

#### EXPERIMENTAL

**Purity of Liquids.** Analytical reagent grade liquids were used. 1-Butanol (British Drug Houses, India) and 1-propanol (Veb Labor Chemie Apolda, Germany) were further purified by refluxing over fresh quicklime for 6 hours and distilling in a  $3 \times 100$  cm. glass column packed with McMahon packings. Methylcyclohexane (E. Merck, Germany) was distilled in the same column. The predistillate and residual liquids, each approximately one sixth of the original charge, were discarded and the heart cuts were used. Precautions were taken to minimize absorption of atmospheric moisture by the liquids. The physical properties

of the compounds used are listed with literature data (8) in Table I.

Analytical Method. Refractive index measurements were adopted to analyze vapor and liquid samples from the still because of the wide difference between the refractive indices of the pure components in each binary system. An Abbe refractometer controlled at  $25^{\circ} \pm 0.2^{\circ}$ C. was used. The measurements were reproducible to within  $\pm 0.0002$ . Calibration data are shown in Table II.

Apparatus. Equilibrium data were obtained using a vapor recirculatory equilibrium still designed by Raju, Ran-

Table I. Physical Properties of Pure Liquids							
	Normal	B.P., °C.	Ref. Index, $n_{\rm D}^{\scriptscriptstyle 25}$				
Liquids	Exptl.	Lit.	Exptl.	Lit.			
1-Propanol Methylcyclohexane 1-Butanol	97.3 100.8 117.8	97.2 100.9 117.36	$1.3833 \\ 1.4208 \\ 1.3980$	$egin{array}{c} 1.3835 \ 1.4206 \ 1.3992 \ (n_{ m D}^{ m 20}) \end{array}$			

1-Propanol cyclohe	(1)-Methyl- exane (2)	Methylcyclohexane (1) 1-Butanol (2)		
$x_1$	$n_{ m D}^{ m 25}$	$x_1$	$n_{\rm D}^{25}$	
1.000	1.3833	1.000	1.4208	
0.937	1.3867	0.870	1.4179	
0.800	1.3937	0.764	1.4144	
0.714	1.3975	0.618	1.4125	
0.626	1.4010	0.521	1.4100	
0.530	1.4047	0.427	1.4080	
0.425	1.4082	0.329	1.4062	
0.296	1.4122	0.232	1.4032	
0.160	1.4161	0.155	1.4014	
0.000	1.4208	0.072	1.3997	
		0.000	1.3980	

ganathan, and Rao (7). Mercury-in-glass fractional thermometers were used to measure temperatures to within  $\pm 0.1^{\circ}$  C. Observed temperatures were corrected to 760 mm. of mercury by Equation 1 (6)

$$t_c = t_o + 0.00012 \ (t_o + 273.2)(760 - \pi) \tag{1}$$

Since atmospheric pressure recorded during experimental work showed only a small deviation from 760 mm. of mercury, pressure effects on the equilibrium data were negligible and no correction was made.

## RESULTS AND THERMODYNAMIC ANALYSIS

Experimental results are given in Tables III and IV; the liquid phase activity coefficients were calculated by the expression (1):

$$\ln \frac{y_i}{x_i} = \ln \frac{\gamma_i P_i^\circ}{\pi} - \frac{(V_i - \beta_i)(P_i^\circ - \pi)}{RT}$$
(2)

The virial coefficients were estimated by the Wohl generalized relation (1). The vapor pressure data were obtained by the Antoine equation, taking the numerical values of its constants from Lange (3). The molal liquid volumes were determined by the method of Lydersen, Greenkorn, and Hougen (4).

Figures 1 and 2 represent boiling point diagrams. Both systems are azeotropic. Azeotropic compositions and temperatures (interpolated values) are:

	$\boldsymbol{x}_1$	<i>t</i> , ° C.
1-Propanol (1)-methylcyclohexane (2)	0.465	87.0
Methylcyclohexane (1)-1-butanol (2)	0.745	96.5

At constant pressure the exact expression for testing data consistency (2) is:

## Table III. Vapor-Liquid Equilibrium Data for 1-Propanol(1)-Methylcyclohexane (2) System at 760 Mm. of Hg

$\mathbf{E}\mathbf{q}$	uilibrium E	Data	Activity Coefficient Data							
Exptl.		Exptl.			Calcd.					
<i>t</i> , °C.	$\boldsymbol{x}_1$	$y_1$	$\gamma_1$	<b>γ</b> 2	$\ln \gamma_1$	$\ln \gamma_2$	$\gamma_1$	$\gamma_2$	$\ln \gamma_1$	$\ln \gamma_2$
93.0	0.050	0.242	5.693	1.003	1.7392	0.0029	5.754	1.010	1.7499	0.0094
88.9	0.100	0.325	4.080	1.035	1.4062	0.0343	4.290	1.033	1.4562	0.0328
88.1	0.200	0.404	2.892	1.086	1.0621	0.0822	2.805	1.1125	1.0312	0.1066
87.4	0.300	0.431	2.108	1.212	0.7455	0.1918	2.084	1.290	0.7344	0.2547
87.1	0.400	0.455	1.687	1.365	0.5232	0.3108	1.674	1.380	0.5150	0.3223
87.0	0.500	0.480	1.430	1.568	0.3578	0.4497	1.431	1.5815	0.3581	0.4584
87.2	0.600	0.492	1.212	1.896	0.1921	0.6401	1.2465	1.843	0.2203	0.6114
87.7	0.700	0.525	1.076	2.360	0.0732	0.8588	1.1325	2.209	0.1243	0.7925
88.3	0.800	0.575	1.017	3.071	0.0168	1.1220	1.065	2.7105	0.0622	0.9971
91.4	0.900	0.720	1.009	3.627	0.0083	1.2884	1.015	3.435	0.0144	1.2341
93.7	0.950	0.832	1.004	4.138	0.0035	1.4203	1.000	4.536	0.0000	1.5120

Table IV. Vapor-Liquid Equilibrium Data for Methylcyclohexane(1)-1-Butanol (2) System at 760 Mm. of Hg

Eq	uilibrium D	Data	Activity Coefficient Data							
Exptl.		Exptl.			Calcd.					
<i>t</i> , °C.	$x_1$	$\mathcal{Y}_1$	$\gamma_1$	$\gamma_2$	$\ln \gamma_1$	$\ln \gamma_2$	$\gamma_1$	$\gamma_2$	$\ln \gamma_1$	$\ln \gamma_2$
112.5	0.050	0.207	2.833	1.002	1.059	0.0021	3.219	1.003	1.1690	0.0031
108.6	0.100	0.324	2.626	1.046	0.9645	0.0451	2.862	1.012	1.0515	0.0128
104.0	0.200	0.473	2.172	1.098	0.7755	0.0933	2.319	1.051	0.8410	0.0499
101.3	0.300	0.558	1.8415	1.172	0.6106	0.1584	1.933	1.117	0.6588	0.1106
99.4	0.400	0.619	1.616	1.273	0.4800	0.2411	1.650	1.2165	0.5006	0.1958
97.9	0.500	0.665	1.450	1.426	0.3715	0.3550	1.439	1.360	0.3640	0.3078
96.9	0.600	0.706	1.320	1.632	0.2778	0.4896	1.280	1.570	0.2470	0.4510
96.6	0.700	0.733	1.185	2.000	0.1697	0.6932	1.161	1.882	0.1496	0.6324
96.6	0.800	0.756	1.070	2.742	0.0671	1.0087	1.076	2.372	0.0734	0.8637
97.6	0.900	0.824	1.007	3.796	0.0067	1.3339	1.021	3.796	0.0204	1.3340
98.6	0.950	0.895	1.001	4.3125	0.0010	1.4615	1.002	4.794	0.0020	1.5673



Figure 2. Boiling point diagram for methylcyclohexane (1)–1-butanol (2) system

$$\int_{0}^{1.0} \ln \frac{\gamma_{1}}{\gamma_{2}} dx_{1} = -\int_{0}^{1.0} \frac{\Delta H}{RT^{2}} \left(\frac{dT}{dx_{1}}\right)_{\pi} dx_{1} = a$$
(3)

where  $\Delta H$  is the heat of mixing of the two components at the temperature, pressure, and composition of the mixture and *a* is a function of pressure. As the heat of mixing data for the 1-propanol-methylcyclohexane and methylcyclohexane-1-butanol systems were not available, the second term in Equation 3 could not be evaluated. But its value must be small because  $(dt/dx_1)$  changes sign over the composition range. The first term of Equation 3 was evaluated between the limits of  $x_1 = 0$  and  $x_1 = 1.0$  for both systems; the values obtained are 0.0615 and 0.0086 for 1-propanol-methylcyclohexane and methylcyclohexane-1-butanol systems, respectively. These small values suggest that the data are consistent.

The experimental data for both systems were correlated by the modified Wilson equations as suggested by Orye and Prausnitz (5):





Figure 4. Activity coefficients for methylcyclohexane (1)-1-butanol (2) system

$$\ln \gamma_{1} = -\ln (x_{1} + \lambda_{12}x_{2}) + x_{2} \left[ \frac{\lambda_{12}}{x_{1} + \lambda_{12}x_{2}} - \frac{\lambda_{21}}{\lambda_{21}x_{1} + x_{2}} \right]$$
(4)  
$$\ln \gamma_{2} = -\ln (x_{2} + \lambda_{21}x_{1}) - x_{1} \left[ \frac{\lambda_{12}}{x_{1} + \lambda_{12}x_{1}} - \frac{\lambda_{21}}{\lambda_{21}x_{1} + x_{2}} \right]$$
(5)

The values of the parameters determined from the experimental data are:

	A <sub>12</sub>	A <sub>21</sub>
1-Propanol (1)-methylcyclohexane (2)	0.1965	0.4923
Methylcyclohexane (1)-1-butanol (2)	0.5332	0.3326

The activity coefficient-composition data calculated using these binary constants are compared with experimental results in Tables III and IV and Figures 3 and 4. The standard deviations in activity coefficients of both systems were calculated by the expression:

$$\omega_i = \frac{\Sigma K_i^2 - (\Sigma K_i)^2 n_i^{1/2}}{n_i - 1}$$
(6)

The values of the calculated deviations are:

	$\omega_1$	$\omega_2$
1-Propanol (1)-methylcyclohexane (2)	-0.00567	0.01987
Methylcyclohexane (1)-1-butanol (2)	-0.21015	0.00475

#### ACKNOWLEDGMENT

The services of S. K. Sawarkar and S. M. K. A. Gurukul are gratefully acknowledged.

## NOMENCLATURE

- K = algebraic difference between calculated and experimental activity coefficient
- n = total number of observations
- $n_{\rm D}^{\rm 25}$  = refractive index at 25° C. in sodium light
- $P^0$  = vapor pressure of pure component, mm. Hg
- $R = \text{gas constant, cal. deg.}^{-1} \text{mole}^{-1}$
- $t = \text{temperature}, \circ C.$
- $T = \text{absolute temperature, } \circ \mathbf{K}.$
- $V = \text{molar liquid volume, cc. mole}^{-1}$
- x = mole fraction in liquid phase
- y = mole fraction in vapor phase
- $\beta$  = second virial coefficient
- $\gamma$  = liquid-phase activity coefficient
- $\lambda =$ Wilson parameter

- $\pi$  = total pressure, mm. Hg
- $\omega$  = defined deviation of K from mean value of K, Equation 6

#### Subscripts

- i, 1, 2 = components
- 12, 21 = binary systems
  - c = corrected
  - o = observed

## LITERATURE CITED

- (1) Hala, E., Pick, J., Fried, V., Vilim, O., "Vapor-Liquid Equilibrium," pp. 110, 111, Pergamon Press, London, 1958.
- (2) Ibl, N.V., Dodge, B.F., Chem. Eng. Sci. 2, 120 (1953).
- (3) Lange, N.A., Ed., "Handbook of Chemistry," 9th ed., p. 1423, Handbook Publishers, Sandusky, Ohio, 1956.
- (4) Lydersen, A.L., Greenkorn, R.A., Hougen, O.A., Wisconsin Univ. Eng. Expt. Sta., Rept. 4, October 1955.
- (5) Orye, R.V., Prausnitz, J.M., Ind. Eng. Chem. 57, 18 (1965).
- (6) Perry, J.H., Ed., "Chemical Engineers' Handbook," 3rd ed., p. 293, McGraw-Hill, New York, 1950.
- (7) Raju, B.N., Ranganathan, R., Rao, M.N., Trans. Indian Inst. Chem. Engrs. 7, 33 (1965).
- (8) Weissberger, A., Proskauer, E.S., Riddick, J.A., Troops, E.E., Jr., "Organic Solvents," 2nd ed., pp. 58, 92, 94, Interscience, New York, 1955.

RECEIVED for review February 29, 1968. Accepted January 13, 1969.

## Vapor-Liquid Equilibrium of Dimethyl Sulfoxide-1-Butanol System

S. S. CHANDOK<sup>1</sup> and A. F. McMILLAN

Department of Chemical Engineering, Nova Scotia Technical College, Halifax, Nova Scotia, Canada

Vapor-liquid equilibrium data are presented for the system dimethyl sulfoxide-1butanol at  $120.2^{\circ}$  and  $150.3^{\circ}$  C. Equilibrium was attained in a static cell and the analyses were done by refractometry. The Redlich-Kister procedure was used to check the thermodynamic consistency of the data, and the data were correlated with four-constant Redlich-Kister equations.

**L**NDUSTRIAL applications of dimethyl sulfoxide (DMSO) have increased markedly in recent years and this in turn has led to the investigation of many of its properties. This paper presents isothermal equilibrium data for the binary system of DMSO and 1-butanol.

#### **EXPERIMENTAL**

**Materials.** DMSO of 99.9% purity (J. T. Baker Chemical Co., Phillipsburg, N. J.) was further purified by six recrystallizations, giving a yield of 25%. The 1-butanol was of chromatographic quality (British Drug Houses, Poole, England) and was further purified in a fractionating column with 21 sieve plates. The middle fraction corresponding to a temperature of 107.7° C. was collected.

Apparatus and Procedure. The equilibrium cell of borosilicate glass (Figure 1) is a modification of that used by Rabe and Harris (7). All stopcocks were of high-vacuum type, individually ground, and lubricated with Dow Corning silicone high-vacuum grease. Evacuations were carried out to  $10^{-6}$  mm. of Hg, as determined with a McLeod gage on the vacuum line. The constant-temperature bath was controlled to  $\pm 0.02^{\circ}$  C., and the thermometer was standardized against a quartz thermometer to an accuracy of  $\pm 0.01^{\circ}$  C.

<sup>1</sup>Present address: Department of Chemical Engineering, University of Waterloo, Waterloo, Ontario, Canada

To load the cell, tube E was first evacuated and stopcock 4 closed. After opening the rest of the cell to the atmosphere, 250 ml. of clean mercury was introduced through side tube D, the mercury attaining level aa'. The cell was evacuated again to remove dissolved gas from the mercury. Bulb B and tube F were filled with this mercury by tilting the cell, and stopcock 5 was turned so that the mercury in bulb B could not fall into bulb A.

A known sample was injected into the side tube C through tube D, frozen with liquid nitrogen, and the cell again evacuated. To remove residual air, stopcock 6 was closed, the sample melted, then refrozen, and again evacuated. This procedure was repeated until residual air was removed.

The cell, disconnected from the vacuum line, was then clamped vertically in the constant-temperature bath, with tube E projecting above the oil level. In this position, with bulb B and F filled with mercury, the mercury reached level bb'. Equilibrium was reached in two and one-half hours of shaking of the cell, after which stopcock 5 was opened so that a vapor sample replaced the mercury in bulb B and an equal volume of mercury entered bulb A from the bottom. Stopcock 5 was closed and 4 opened to tube E. The known volume of vapor collected in bulb A was then frozen in the end of tube E with liquid nitrogen, and removed from the cell by sealing and fusing the glass with a hand torch.

Analytical Technique. The amount of sample collected in the sealed end of tube E was determined by weighing