## Densities of Aqueous KCI and UO<sub>2</sub>SO<sub>4</sub> from 25° to 374° C.

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> The densities of 0.1, 0.5, and 1.0M solutions of KCl and of  $1.27M UO_2SO_4$  have been observed at temperatures between  $25^{\circ}$  and  $374^{\circ}$  C. These data are reported as density vs. temperature, and the isotherms of density vs. concentration are shown for the KCl solutions. The change in the densities of the KCl solutions at  $25^{\circ}$  C. is a linear function of the KCl concentration, but this linear relationship disappears at higher temperatures, and the greatest change in the solution density per unit of KCl concentration occurs between 0 and 0.1M. Between 0.1 and 1.0M KCl, the density change for the KCl solutions at the higher temperatures is a linear function of the KCl concentration. The change in the density of the  $UO_2SO_4$  solution over any temperature range is greater than the density changes for the KCl solutions over the same range, and is most notable at temperatures above  $250^{\circ}$  C.

**D**ENSITY changes of aqueous solutions at high temperatures are of interest in various areas of research, and the data are very important to general solution theories concerning the properties and structures of solutions.

Ellis and Golding reported the densities of NaCl solutions at temperatures between  $150^{\circ}$  and  $350^{\circ}$  C. (4). Copeland et al. (3) studied phase equilibria in the NaCl-H<sub>2</sub>O system at high temperatures (near 400° C.) and pressures (200 to 300 atm.), but gave little information on the densities of solutions in closed containersi.e., under their own vapor pressures. Others (7) reported the concentrations of NaCl in the gas and liquid phases at high temperatures, greater than 350° C., and various pressures for the NaCl-H<sub>2</sub>O system. Krohn and Wymer (5) used an x-ray dilatometer method to determine the densities of 35.2% UO<sub>2</sub>SO<sub>4</sub> solution to  $300^{\circ}$  C. Their results agreed well with Secoy's data (6) for 34.9% UO<sub>2</sub>SO<sub>4</sub> solution. However, these authors (5) agree that their dilatometer system was not as accurate as the present system (2). Moreover, it was limited to temperatures below 300° C.

The authors have measured the densities of 0.0999, 0.498, and 0.997*M* KCl solutions and of 1.27M UO<sub>2</sub>SO<sub>4</sub> from 25° to 374° C., using the x-ray dilatometer method (2). This report presents these results and correlations with other published data.

### EXPERIMENTAL

A detailed description of the x-ray dilatometer for observing the volume changes of solutions at high temperatures was given previously (2). The procedure for calculating the solution density from the observed data was given also. This dilatometer system is improved over the previous system (5) by three major modifications. The dilatometer is made from titanium and is more resistant than stainless steel to corrosion by aqueous solutions at high temperatures. The sealing technique employs a Haskel seal (Haskel Engineering and Supply Co., Burbank, Calif.) between two surfaces. This seal is capable of containing samples at higher

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temperatures and pressures than the conical-type seals. The temperature is measured as a small differential voltage between a calibrated thermocouple and a bucking voltage from a Leeds and Northrup K-3 potentiometer. The differential voltage is observed on a Speedomax G recorder having a 10-mv. range, and is added to the bucking voltage of the potentiometer. This gives the total e.m.f. of the thermocouple with high precision.

The KCl solutions (0.0999, 0.498, and 0.997M) were prepared by dissolving reagent-grade KCl in distilled water, and the solutions were analyzed for Cl<sup>-</sup>. The 1.27M UO<sub>2</sub>SO<sub>4</sub> solution was prepared from UO<sub>2</sub>SO<sub>4</sub> · XH<sub>2</sub>O and was coulometrically analyzed for uranium.

#### RESULTS

The densities of the three KCl solutions and one  $UO_2SO_4$  solution over the 25° to 374° C. range are shown in Figure 1, with the corresponding densities of water (1); the densities at specific temperatures are given in Table I. The changes in the density of the KCl solutions closely parallel the corresponding changes for water, but some deviations occur with the higher temperatures. Isotherms of density vs. concentration are shown in Figure 2. The measured densities for the KCl solutions agree to within 3% of the reported densities for similar NaCl solutions to 350° C. (4).

The densities of KCl solutions with concentrations between 0 and 1M can be determined at any temperature between  $25^{\circ}$  and  $375^{\circ}$  C. from Table I. The density vs. temperature curves for the KCl solutions could not be described by simple polynomial functions, and thus the density at temperatures other than those in Table I must be interpolated.

When the published data for NaCl (4) are plotted as isotherms of density vs. concentration at  $25^{\circ}$  C., the solution density appears to be a linear function of the concentration over the 0 to 1M range for temperatures to  $350^{\circ}$  C. However, the NaCl data (4) did not include a solution concentration between 0.0 and 0.5 molal (0.502M), and this concentration region is very important in describing the changes in densities of solutions at elevated temperatures.

The density-to-concentration relationship for the KCl solutions near 25° C. is linear (Figure 2) and indicates

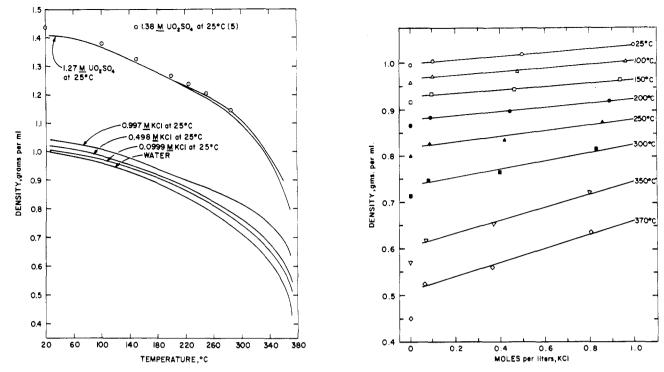


Figure 1. The densities of KCl and UO $_2SO_4$  solutions, and of water at temperatures to 374  $^\circ$  C.

Figure 2. Isotherms of density vs. concentration for aqueous KCl

		Table I.	Table I. Densities (Grams per Ml.) of Aqueous KCI and UO $_2$ SO $_4$ Solutions to 370 $^\circ$ C.									
	Water Density	KCl		KCl		KCl		$UO_2SO_4$		UO <sub>2</sub> SO4		
Temp., °C.		Moles per liter	Solution density	Moles per liter	Solution density	Moles per liter	Solution density	Moles per liter	Solution density	Moles per liter	Solution density	
25	0.997	0.0999	1.003	0.498	1.018	0.997	1.039	1.270	1.4102	1.270	1.411	
30	0.995	0.1001	1.003	0.498	1.017	0.997	1.038	1.270	1.4099	1.269	1.409	
40	0.992	0.0999	1.001	0.497	1.015	0.992	1.036	1.269	1.4047	1.265	1.408	
50	0.987	0.0996	0.997	0.494	1.012	0.987	1.033	1.265	1.3971	1.262	1.401	
60	0.982	0.0994	0.993	0.493	1.007	0.982	1.028	1.253	1.3907	1.258	1.395	
70	0.977	0.0990	0.988	0.492	1.002	0.979	1.023	1.247	1.3854	1.251	1.390	
80	0.972	0.0987	0.983	0.488	0.996	0.973	1.018	1.240	1.3795	1.246	1.381	
90	0.964	0.0979	0.977	0.484	0.989	0.970	1.011	1.233	1.3708	1.237	1.372	
100	0.957	0.0975	0.971	0.481	0.982	0.963	1.003	1.227	1.3637	1.229	1.363	
110	0.950	0.0966	0.965	0.479	0.975	0.959	0.998	1.219	1.3547	1.220	1.356	
120	0.942	0.0960	0.958	0.475	0.968	0.953	0.990	1.213	1.3464	1.216	1.347	
130	0.933	0.0953	0.950	0.473	0.960	0.945	0.982	1.205	1.3366	1.205	1.335	
140	0.925	0.0946	0.942	0.469	0.952	0.938	0.973	1.197	1.3267	1.197	1.327	
150	0.916	0.0938	0.933	0.464	0.943	0.936	0.963	1.187	1.3147	1.186	1.313	
160	0.907	0.0928	0.925	0.460	0.933	0.920	0.954	1.176	1.2998	1.178	1.303	
170	0.896	0.0919	0.918	0.455	0.924	0.911	0.943	1.165	1.2879	1.172	1.289	
180	0.887	0.0908	0.905	0.451	0.913	0.902	0.935	1.156	1.2768	1.164	1.278	
190	0.876	0.0901	0.894	0.447	0.905	0.897	0.926	1.148	1.2648	1.157	1.268	
200	0.865	0.0892	0.883	0.444	0.897	0.890	0.918	1.135	1.2538	1.147	1.256	
210	0.852	0.0883	0.874	0.438	0.887	0.884	0.908	1.126	1.2408	1.138	1.245	
220	0.839	0.0875	0.863	0.434	0.876	0.877	0.899	1.118	1.2295	1.128	1.234	
230	0.825	0.0864	0.852	0.430	0.863	0.871	0.891	1.107	1.2163	1.117	1.222	
$\frac{1}{240}$	0.813	0.0856	0.840	0.425	0.851	0.864	0.882	1.098	1.2035	1.114	1.210	
$\overline{250}$	0.798	0.0846	0.826	0.421	0.838	0.860	0.873	1.086	1.1896	1.105	1.197	
260	0.783	0.0834	0.812	0.416	0.824	0.854	0.862	1.077	1.1737	1.096	1.184	
270	0.765	0.0823	0.797	0.412	0.810	0.848	0.852	1.065	1.1589	1.086	1.170	
280	0.750	0.0811	0.781	0.407	0.795	0.842	0.842	1.049	1.1417	1.074	1.154	
290	0.732	0.0799	0.765	0.402	0.780	0.836	0.830	1.034	1.1158	1.062	1,134	
300	0.713	0.0785	0.747	0.398	0.763	0.830	0.813	1.016	1.0951	1.053	1.109	
310	0.691	0.0770	0.728	0.393	0.746	0.823	0.802	0.997	1.0690	1.035	1.081	
320	0.665	0.0754	0.704	0.390	0.727	0.818	0.786	0.975	1.0340	1.021	1.053	
330	0.639	0.0734	0.678	0.383	0.705	0.811	0.767	0.948	1.0036	1.005	1.024	
340	0.607	0.0712	0.650	0.377	0.680	0.807	0.746	0.917	0.9678	0.989	0.990	
350	0.572	0.0689	0.618	0.372	0.653	0.801	0.720	0.882	0.9269	0.970	0.950	
360	0.526	0.0663	0.579	0.368	0.615	0.801	0.688	0.835	0.8606	0.947	0.898	
370	0.451	0.0624	0.525	0.363	0.560	0.807	0.635	0.771	0.7940	0.921	0.796	
$375^{a}$	0.400	0.0582	0.482	0.361	0.518	0.810	0.550	0.714	0.750	0.905		
		were extrap										

that the density change per unit concentration is constant. One might assume the linear relationship for all temperatures if the data for the 0.1M solution were not available. However, at higher temperatures the density change per unit concentration is greatest over the 0.0 to 0.1M region (Table I), and the linear relationship between the density and the concentration of KCl solutions applied only to the 0.1 to 1.0M region (Figure 2).

The densities of 1.27M UO<sub>2</sub>SO<sub>4</sub> at temperatures to 374° C. are also shown in Figure 1, together with the data of Krohn and Wymer for  $1.38M \text{ UO}_2\text{SO}_4$  (5). The general effect of temperature on the density of the uranyl sulfate solution is similar to that on the density of the KCl solutions. However, the density of the  $UO_2SO_4$  solution decreases much faster than the density of the KCl solutions, especially at temperatures above 250° C. The divergence of the two sets of density data for the  $UO_2SO_4$  solution (Figure 1) is the result of different solution concentrations at the higher temperatures. Different initial volumes of 1.27M UO<sub>2</sub>SO<sub>4</sub> induced different vapor volumes above the solution. Therefore, the mass transfer of solvent to the vapor phase was greater for the lower initial volume, and the concentration of that solution was greater at the higher temperatures.

The densities of 0.1, 0.5, and 1.0*M* KCl and of 1.27*M* and 1.344 molal  $UO_2SO_4$  at various temperatures (Table II) have been determined by linear interpolation of the density vs. concentration plots at the various temperatures. These data for the KCl solutions were interpolated from the data in this report only. These data for  $UO_2SO_4$  were interpolated from the data in this report and the data of Krohn and Wymer (5), obtained in numerical form from those authors.

The density change of the  $UO_2SO_4$  solution from 25° to 350° C. is 0.464 gram per ml., whereas the corresponding change for the 1.0*M* KCl solution is only 0.320 gram per ml. This difference in the change of the densities might be due to differences in the concentrations or the molecular weights of the two salts. However, the linear relationship between the density and concentration of the KCl solutions indicates that the densities of 1.27*M* KCl solution at all temperatures would be higher than the densities of the 1.0*M* KCl; but the rate of

Table II. Interpolated Densities of Solutions H	laving
Constant Concentrations at Temperatures to 3	370° Č.

	Density, Grams per Ml.								
Temp., °C.	0.1 <i>M</i> KCl	0.5 M KCl	1.0 <i>M</i> KCl	1.27 M UO <sub>2</sub> SO <sub>4</sub>	$\begin{array}{c} 1.344 \ m \\ \mathrm{UO}_2 \mathrm{SO}_4 \end{array}$				
$\begin{array}{c} 25\\ 100\\ 150\\ 200\\ 225\\ 250\\ 275\\ 285\\ 300\\ 350\\ 370\end{array}$	$\begin{array}{c} 1.003\\ 0.971\\ 0.933\\ 0.882\\ 0.858\\ 0.823\\ 0.788\\ 0.773\\ 0.743\\ 0.618\\ 0.525\end{array}$	$1.018 \\ 0.985 \\ 0.947 \\ 0.900 \\ 0.876 \\ 0.848 \\ 0.867 \\ 0.804 \\ 0.780 \\ 0.674 \\ 0.586 \\ 0.586 \\ 0.674 \\ 0.586 \\ 0.000 \\ 0.00$	$1.039 \\ 1.004 \\ 0.964 \\ 0.922 \\ 0.899 \\ 0.878 \\ 0.856 \\ 0.846 \\ 0.816 \\ 0.744 \\ 0.659 \\ 0.659 \\ 0.816 \\ 0.744 \\ 0.659 \\ 0.816 \\ 0.744 \\ 0.659 \\ 0.816 \\ 0.81$	$\begin{array}{c} 1.411\\ 1.370\\ 1.319\\ 1.278\\ 1.258\\ 1.233\\ 1.207\\ 1.186\\ 1.149\end{array}$	$1.411 \\ 1.363 \\ 1.314 \\ 1.253 \\ 1.223 \\ 1.189 \\ 1.144 \\ 1.124 \\ 1.088$				

density change would not approach that observed for  $UO_2SO_4$ . Also, normalizing the concentrations in terms of molality and normality and plotting the densities against these terms does not change the trends of, and the differences in, the densities of the KCl and  $UO_2SO_4$  solutions.

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# Vapor-Liquid Equilibrium Relations of Binary Systems. The Propane\_n-Alkane Systems. n-Butane and n-Pentane

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IN THE COURSE of a long-range study of the critical properties of hydrocarbon mixtures, P-V-T-x data have been obtained for a series of binary systems of the normal and branched-chain hydrocarbons. In the selection of the systems of study, members of the homologous series of the paraffin hydrocarbons have been paired with a member of the same series, but of lower molecular weight. By this method, the effect of such variables as

molecular weight and molecular structure on the phase behavior can be investigated as parameters for the correlation of the P-V-T data. This first paper summarizes the data obtained for the two binary systems composed of n-butane and n-pentane, with propane as the common component. The work has been carried out by graduate students, each binary system serving as the thesis problem for the M.S. degree in chemical engineering.