# Enthalpy of Mixing of Some Hydrocarbon–Alcohol and Hydrocarbon–Nitroalkane Mixtures at 25°C

Kuei-Yen Hsu and H. Lawrence Clever<sup>1</sup>

Department of Chemistry, Emory University, Atlanta, Ga. 30322

The enthalpy of mixing of 1-hexanol with benzene, 2methyl-2-butanol with benzene, toluene, and 1,3,5trimethylbenzene, and of nitroethane and 2-nitropropane with n-hexane, cyclohexane, methylcyclohexane, and 2,2,4-trimethylpentane was measured at 25°C with a microflow calorimeter with a reproducibility of better than 1%.

Reported in this paper is the enthalpy of mixing of several nonpolar plus polar component binary solutions. The alcoholhydrocarbon mixtures measured were 1-hexanol with benzene, and 2-methyl-2-butanol with benzene, toluene, and 1,3,5-trimethylbenzene. The nitroalkane-hydrocarbon mixtures measured were nitroethane and 2-nitropropane with *n*-hexane, cyclohexane, methylcyclohexane, and 2,2,4-trimethylpentane. For some of the same solutions we have measured excess Gibbs energy (*14*), temperature and composition of liquid-liquid immiscibility (*4*), and density and surface tension (*15*).

#### Experimental

**Calorimeter.** The flow microcalorimeter was constructed by Trowbridge and coworkers (2, 5) from a mixing and flow system with thermopile purchased from the Beckman Instrument Co., Palo Alto, Calif. Features described by Monk and Wadso (12) and Sturtevant and Lyons (17) were incorporated. The flow system and thermopile are inside an insulated brass submarine immersed in a well-insulated water bath thermostated to  $\pm 0.02^{\circ}$ C by a remote pumping regulator. The signal from the thermopile is monitored by a microvolt meter (Model 150-B, Keithly Instruments, Cleveland, Ohio) and displayed on a recorder. Two syringe drive pumps (Harvard Apparatus Co., Millis, Mass.) fitted with gas tight syringes (Hamilton Co., Reno, Nev.) deliver the component liquids to the thermopile by way of Teflon tubing.

The viscous flow heat correction was measured by pumping some of the mixtures back through the calorimeter after the initial mixing experiment. The effect changed little with the flow rates of  $1.4 \times 10^{-3}$  to  $2.2 \times 10^{-1}$  ml min<sup>-1</sup> used in these experiments. The viscous flow heat correction amounted to only 0.7–0.1% of the measured heat of mixing.

The calorimeter was calibrated by carrying out several neutralization experiments between sodium hydroxide and hydrochloric acid solutions. Values of the enthalpy of neutralization and dilution were taken from Hale et al. (6) and Vanderzee and Swanson (18). Hexane-cyclohexane and benzene-cyclohexane were used as test systems. The enthalpy of mixing results smoothed by the excess properties equation are given in Table I. The *n*-hexane-cyclohexane enthalpies of mixing agree with the average deviation of 0.5% from accepted values (10, 11, 13, 17). Values of the enthalpy of mixing of the benzene-cyclohexane system agree with an average deviation of  $0.2-0.4_5\%$  with workers' values reported in the critical evaluation of Stokes et al. (16). All measurements were carried out at 25.00°  $\pm$  0.02°C.

Chemicals. The source, purification, refractive index, and density of the chemicals used in this study are summarized in

Table II. The values agree well with accepted literature values.

#### **Results and Discussion**

The enthalpy of mixing (cal mol<sup>-1</sup>) at 11–15 mole fractions for each of the twelve systems is given in Table III.

The data were fitted to the excess properties equation

$$H^{E}$$
 (cal mol<sup>-1</sup>) =  $X_{1}X_{2}\sum_{n=0}^{n} A_{n}(X_{1} - X_{2})^{n}$ 

where  $X_1$  and  $X_2$  are mole fractions,  $A_n$  are empirical constants, and *n* is an integer. Values of the constants in the excess properties smoothing equation along with the standard deviation,  $\sigma_{\text{ave}}$ , and maximum deviation,  $\sigma_{\text{max}}$ , determined by least-squares analysis, are given in Table IV.

*Hydrocarbon alcohol systems.* The enthalpy of mixing at 0.5 mole fraction,  $H_{0.5}^{E}$ , the maximum enthalpy of mixing,  $H_{max}^{E}$ , and the corresponding hydrocarbon mole fraction were computed from the smoothing equations. The values are  $(H_{0.5}^{E}/H_{max}^{E}/X_{1 max})$  273/287/0.63, 374/382/0.58, 330/337/0.58, and 321/330/0.61 for 1-hexanol with benzene, and 2-methyl-2-butanol with benzene, toluene, and 1,3,5-trimethylbenzene, respectively. A value of 253 cal mol<sup>-1</sup> for  $H_{0.5}^{E}$  has been reported for the benzene–1-hexanol system (3). The  $H_{max}^{E}$  values occur at hydrocarbon-rich mole fractions which are typical of other hydrocarbon-alcohol heat of mixing data (3).

The excess Gibbs energy of mixing has been reported on the three systems benzene-1-hexanol, benzene-2-methyl-2butanol, and toluene-2-methyl-2-butanol (14). When corrected from 30° to 25°C and combined with the present enthalpy of mixing results, we find that only the benzene-1-hexanol solutions show a negative entropy of mixing at the high alcohol concentrations. In general, the overall thermodynamic behavior of the hydrocarbon alcohol solutions appears to be consistent with the patterns presented and discussed by Brown et al. (3).

Table I. Test Systems. Smoothed Values of Enthalpy of Mixing from Excess Properties Equation

Mole	Enthalpy of mixing, cal mol <sup>-1</sup> , 25°C				
fraction cyclohexane	n-Hexane(1)- cyclohexane(2)	Benzene(1)- cyclohexane(2)			
0.05	7.84	39.46			
0.10	15.15	73.78			
0.20	28.20	128.20			
0.30	38.98	165.21			
0.40	47.07	186.12			
0.50	51.93	192.94			
0,60	52.96	176.05			
0.70	49.43	158.58			
0.80	40.47	120.09			
0.90	24.61	67.00			
0.95	13.57	35.31			
Std error	0.12	0,59			
Max dev	0.16	0.82			

<sup>&</sup>lt;sup>1</sup>To whom correspondence should be addressed.

It is of interest to compare trends seen in the enthalpy of mixing of equimolar mixtures of hydrocarbon-alcohol solutions with trends observed in hydrocarbon solutions of other polar molecules. The alcohol solutions have a higher enthalpy of mixing at 25°C with benzene than with n-hexane, which is consistent with the viewpoint (1, 3) that more hydrogen bonds are broken in benzene solution than in hexane solutions. Another trend is seen in the enthalpy of mixing of alcohols with aromatic hydrocarbons. For a given alcohol the excess enthalpy at 25°C decreases as more alkyl groups are substituted on the benzene ring. Typical are the results of 2-methyl-2butanol in benzene, toluene, and 1,3,5-trimethylbenzene reported here. Neither of these trends appears to be true for nonhydrogen-bonded polar liquids such as nitroalkanes, acetonitrile, and dimethylsulfoxide. The 2-nitropropane has an excess enthalpy of 350 cal mol<sup>-1</sup> in *n*-hexane, whereas it is 14 cal mol<sup>-1</sup> with benzene (7). The simple nitroalkanes show over twice the enthalpy of mixing in 1,3,5-trimethylbenzene than they show with benzene (7).

Hydrocarbon nitroalkane solutions. Two of the hydrocarbon-nitroethane solutions are partially miscible at the temperature of the enthalpy measurement. Their upper consolute solution temperatures are  $32.4^{\circ}$ C (4) for the *n*-hexane-nitroethane and  $29.8^{\circ}$ C for the 2,2,4-trimethylpentane-nitroethane solution (19).

The excess properties equation parameters for these two systems in Table IV are intended to apply only to the miscible regions at 25°C.

A zero-order lattice theory has been applied by Kehiaian et al. ( $\beta$ ) to obtain surface interchange enthalpies. The interchange enthalpies have successfully reproduced the enthalpies of mixing of ethers with aliphatic and aromatic hydrocarbons. Kertes and Grauer ( $\beta$ ) have extended the calculation to amine nitrogen containing compounds in mixtures with hydrocarbons. Although the present data are somewhat limited to establish a completely consistent value of an interchange enthalpy of the nitro group with an alkane or cycloalkane segment, we have derived a value which reproduces our results to within 5%. Contact surface areas of 0.875, 0.750, and 2.125 were assigned the CH<sub>3</sub>, CH<sub>2</sub>, and NO<sub>2</sub> groups, respectively. The interchange enthalpy between methyl and nitro groups and methylene and nitro groups was assumed to be the same. The alkane-nitro group interchange enthalpy found to be consistent with our measurements is  $1350 \pm 65$  cal mol<sup>-1</sup>. This compares with interchange enthalpy values of  $2380 \pm 12$ and  $3600 \pm 170$  cal mol<sup>-1</sup> for alkane-ether oxygen (*8*) and alkane-amine nitrogen (*9*) segments, respectively.

The alkane-nitro segment interchange enthalpy,  $h_{an}^* = 1350 \pm 65$  cal mol<sup>-1</sup>, can be used to estimate the enthalpy of mixing of alkane-nitroalkane solutions. First, one calculates the molar interchange enthalpy,  $h^*$ , which takes the form  $h^* = \alpha_{2n}^2 h_{an}^*$  when one assumes methyl and methylene segments have the same interaction enthalpy with the nitro segment and a zero interchange enthalpy with each other. In the equation,  $\alpha_{2n}$  is the fraction of the contact surface of the nitroalkane component owing to the nitro segment. It is calculated from the contact surface areas given in the paragraph above by the relation  $\alpha_{2n} = q_{2n}/q_2$  where  $q_{2n}$ is the contact surface owing to the nitro segment and  $q_2$  is the total contact surface of the nitroalkane. The enthalpy of mixing is

$$H^{E} = q_{1}q_{2} \frac{X_{1}X_{2}}{q_{1}X_{1} + q_{2}X_{2}} h^{*}$$

where  $q_1$  is the alkane total contact surface,  $q_2$  is the nitroalkane total contact surface,  $X_1$  and  $X_2$  are the respective mole fractions, and  $h^{\bullet}$  is the molar interchange enthalpy.

We have recently measured values of 66.2 and 14.2 cal

Compound	Refractive index, n <sup>25</sup> D	Density, g ml <sup>-1</sup> , 30°C	Source and purification
1-Hexanol	1.41675	0.81264	Eastman practical, dried over CaSO₄, distilled from over CaH₂
2-Methyl-2-butanol (+-pentyl alcohol)	1.4022	0.79975	Eastman practical, dried over CaSO₄, distilled from over CaH₂
Nitroethane	1.38950	1.03450	Matheson Coleman & Bell practical, dried over CaSO₄, distilled 57°, 97 mm Hg
2-Nitropropane	1.39235	0.97730	Eastman practical, dried over CaSO₄, distilled 67°, 132 mm Hg
<i>n</i> -Hexane	1.37240	0.65038	Fisher 99 mol % certified, distilled from over CaH₂
Cyclohexane	1.42350	0.76898	Phillips research grade, Lot S-402, 99.5 mol %
Methylcyclohexane	1.42055	0.76051	Matheson Coleman & Bell practical, treated with concd H <sub>2</sub> SO <sub>4</sub> , water, CaSO <sub>4</sub> , and distilled from over CaH <sub>2</sub>
2,2,4-Trimethylpentane (isooctane)	<ol> <li>(1) 1.38905</li> <li>(2) 1.38910</li> </ol>	0.68344	<ul> <li>(1) Phillips research grade, 99. 98 mol %.</li> <li>(2) Fisher, 99 mol % certified, distilled from over CaH<sub>2</sub></li> </ul>
Benzene	(2) 1.49800	0.86838	<ol> <li>Phillips research grade, 99.91 mol %.</li> <li>(2) Phillips 99 mol % pure, treated with concd H<sub>2</sub>SO<sub>4</sub>, water, CaSO<sub>4</sub>, and distilled from CaH<sub>2</sub></li> </ol>
Toluene	1.49405	0.8576	Phillips 99 mol % pure, distilled from over CaH <sub>2</sub>
1,3,5-Trimethylbenzene (mesitylene)	1.49610	0.8560	Eastman practical, dried over CaSO <sub>4</sub> , distilled from over sodium

# Table II. Source Purification and Physical Properties of Solution Components

 $mol^{-1}$  for the enthalpy of mixing of equimolar mixtures ( $H_{0.5}^{E}$ ) of nitroethane and of 2-nitropropane with benzene, respectively (7). When these values are compared with the enthalpy of mixing of nitroalkanes with aliphatic hydrocarbons, the enthalpy of mixing of nitroethane with cyclohexane is six times more endothermic than mixing nitroethane with benzene, and the enthalpy of mixing of 2-nitropropane with *n*-hexane and cyclohexane is 25 times more endothermic than mixing 2-ni-

tropropane with benzene. These trends are of much greater magnitude and of opposite direction than those observed for alcohol-hydrocarbon mixtures (3). The result suggests that either benzene is not nearly as effective in breaking up hydrogen-bonding association in alcohols or that there is a contribution from a process that is much more exothermic between aromatic hydrocarbon and nitroalkane than the interaction between aromatic hydrocarbon and alcohol.

# Table III. Enthalpy of Mixing, HE, Cal Mol-1, 25.0°C

<b>X</b> 2	H <sup>E</sup>	<b>X</b> <sub>2</sub>	H <sup>E</sup>	X <sub>2</sub>	$H^E$	X2	H <sup>E</sup>	
		Benzene(1	Benzene(1)-2-methyl- Toluene(1)-2-meth		)-2-methyl-	1,3,5-Trimethylbenzene(1)-		
Benzene(1)	-1-hexanoi(2)	2-buta	anol(2)	2-buta	anol(2)	2-methyl-2-	butanol(2)	
0.0634	149.84	0.0719	182.37	0.0619	159.23	0.1080	223.86	
0.0870	179.82	0.0981	223.14	0.1143	226.15	0.1454	253.67	
0.1566	233.91	0.1317	265.20	0.1534	261.96	0.2497	310.06	
0.2067	261.43	0.1754	304.15	0.2027	292.43	0.3179	326.19	
0.2674	280.88	0.2295	339.67	0.2626	316.14	0.3950	331.96	
0.3383	289.38	0.2944	365.26	0.3328	331.09	0,4776	325.61	
0.4163	287.23ª	0.3688	380.59	0.4112	336.31	0.5605	307.94ª	
0.4987	270.58	0.4491	$381.09^{a}$	0.4936	$331.05^{a}$	0.6401	280.94	
0.5822	243.03	0.5321	365.30	0.5761	311.54	0.7136	248.20	
0.6613	206.43	0.6143	333.51	0.6556	277.05	0.7780	211.58	
0.7329	165.94	0.6906	292.09	0.7280	237.46	0.8307	173.51	
0.7928	129.76	0.7582	246.92	0.7894	195.31	0.9053	106.59	
0.8826	75.18	0.8143	200.85	0.8398	158.59	0.9307	81.25	
		0.8957	122.48	0.9113	96.16			
-Hev	ane(1)-	Cyclobe	vane(1)-	Methylcycl	hevene(1)_	224 Trimeth	(Inontano(1))	
nitroet	hane(2)	nitroet	hane(2)	nitroet	hane(2)	nitroett	ane(2)	
0 1110	222 52	0 0025	105 91	0 1095	207 02	0.0740	162 44	
0.1110	213.05	0.0935	240 60	0.1005	207.03	0.0740	103.44	
0.1552	313.45	0.1238	240.00	0.1912	293.29	0.1008	203.21	
0.2340	557.45 b	0.2130	355 85	0.2492	361 53	0.1301	245.90	
0.3230	ь	0.2855	301.30	0.31//	279 64	0.1600	293.20	
0.4008	ь	0.3300	306 20	0.3348	326.00	0.2343	350.75	
0.5675	ь	0.519/	402 13	0.5613	383 38	0.3008	300.85	
0.5075	ab	0.5134	396 154	0.5015	371 064	0.3700	c	
0.0400	ь	0.6794	371 65	0.0410	3/5 18	0.4078	c	
0.7815	307.01	0.7480	331.35	0.7772	306 41	0.6235	c .	
0 8342	263 73	0 8055	282 11	0.8306	259.64	0.6280	Q.10	
0.8758	208.91	0.8905	181 55	0.8729	209.52	0.0500	c	
0.9079	160.54	0.9409	106.49	0.9057	162.90	0.8186	281 47	
0.9507	91,94	010100	200110	0 9305	125 43	0.8639	235 66	
				010000	1201.10	0.8988	188 49	
						0,9460	110.66	
		Cucloba	vana(1)	Mothyloyak		2.2.4 Tuint at h	(In enter e (1)	
2.nitron	ane(1)-	2-nitronr	onane(2)	2.nitronr	onane(2)	2,2,4•11111ethy	npentane(1)-	
0.1212	100 10	0 1270	210.22	0.0000	152 70	2-mitopic		
0.1212	198.19	0.13/8	218.33	0.0880	152.79	0.1101	1/6.68	
0.2125	2/0.31	0.1823	200.80	0.1185	189.32	0.1482	222.40	
0.2740	2/0 20	0.2302	294.20	0.2005	200.30	0.1959	207.17	
0.4201	2/10.25	0.3604	254 70	0.2090	227 60	0.2044	290.47	
0.5099	224 70a	0.4023	304.79 246 00a	0.3400	327.09	0.3233	324.11	
0.5521	308 22	0.5455	323 57	0.4201	342.72	0.4001	250 12	
0.0000	268 25	0.0200	286 27	0.5050	329 76ª	0.4030	340 70	
0.8481	181 60	0.7672	244 02	0.6637	302 75	0.5057	316 644	
0.8865	143,48	0.8219	199 55	0.7344	263 91	0.0400	282 80	
0.9386	82,75	0.8658	159,99	0.7954	221 70	0.7822	242 81	
				0.8448	177.71	0.8341	199.38	
				0.9139	106.53	0.8757	159.64	
						0.9076	124.88	
						0.9507	70.57	

<sup>*a*</sup>Enthalpy value corresponding to one-half volume fraction. <sup>*b*</sup>Formed partially miscible liquid-liquid mixtures on mixing. Enthalpy values were 341, 343, 342, 342, 340, and 334 cal mol<sup>-1</sup>. <sup>*c*</sup>Formed partially miscible liquid-liquid mixtures on mixing. Enthalpy values were 355, 350, 343, 333, 322, and 316 cal mol<sup>-1</sup>.

# Table IV, Constants for Excess Properties Equation, Standard Error, and Maximum Error, Cal Mol-1, 25.0°C

Mixture	A <sub>0</sub>	<b>A</b> 1	A <sub>2</sub>	A <sub>3</sub>	A <sub>4</sub>	$\sigma_{\rm ave}$	$\sigma_{\max}$
Benzene(1)-1-hexanol(2)	1091.0	493.8	-12.3	604.5	898.4	3.28	6.5
Benzene(1)–2-methyl-2-butanol(2)	1494.3	388.6	277.8	539.8	605.2	1.63	2.6
Toluene(1)-2-methyl-2-butanol(2) <sup>a</sup>	1320.3	333.6	248.7	567.5	690.1	0.57	0.7
Toluene(1)-2-methyl-2-butanol(2) <sup>b</sup>	1322.2	327.8	226.3	596.4	749.8	2,95	6.3
1,3,5-Trimethylbenzene(1)-2-methyl-2-butanol(2)	1286.9	310.3	489.0	563.4	467.3	2.49	4.3
n-Hexane(1)-nitroethane(2)	1341.8	-32.8	1990.3	402.9	-1199.5	2.08	5.3
Cyclohexane(1)-nitroethane(2)	1608.7	-66.0	738.5	514.9		1.19	2.4
Methylcyclohexane(1)-nitroethane(2)	1545.6	-19.3	894.5	261.7	-204.0	1.04	1.6
2,2,4-Trimethylpentane(1)-nitroethane(2) <sup>a</sup>	1560.8	-19.3	937.7	201.8		1.86	3.5
n-Hexane(1)-2-nitropropane(2)	1399.5	113.5	323.7	308.0	163.9	0.78	0.9
Cyclohexane(1)-2-nitropropane(2)	1412.4	159.9	228.5	298.5	264.2	1.04	1.7
Methylcyclohexane(1)-2-nitroethane(2)	1371.4	127.9	320.8	292.5	79.1	1.09	2.1
2,2,4-Trimethylpentane(1)-2-nitropropane(2)	1393.9	102.1	345.3	200.4	120.0	1.44	3.3

"Excludes measurements at mole fractions of 0.0619 and 0.9133. Includes all measurements. For liquid miscible ranges of 0.0-0.3 and 0.78-1.0 mole fraction nitroethane. <sup>4</sup>For liquid miscible ranges of 0.0-0.3 and 0.82-1.0 mole fraction nitroethane.

### Literature Cited

- Barker, J. A., J. Chem. Phys., 20, 1526 (1952).
   Baugh, R. J., Trowbridge, C. G., J. Biol. Chem., 247, 7498 (1972).
   Brown, I., Fock, W., Smith, F., J. Chem. Thermodyn., 1, 273 (1969).
   Clever, H. L., Pirkle, Q. R., Allen, B. J., Derrick, M. E., J. Chem. Eng.
- Data, 17, 31 (1972).
- (5) East, E. J., Trowbridge, C. G., J. Biol. Chem., 248, 7552 (1973).
- (6) Hale, J. D., Izatt, R. M., Christensen, J. J., J. Phys. Chem., 67, 2605 (1963).
- (7) Hsu, K. Y., Clever, H. L., work in progress.
   (8) Kehiaian, H. V., Sosnkowska-Kehiaian, K., Hryniewicz, R., J. Chim. Phys., 68, 922 (1971).
- (9) Kertes, A. S., Grauer, F., J. Phys. Chem., 77, 3107 (1973).
- (9) Kertes, A. S., Grauer, F., J. Phys. Chem., 11, 3107 (1973).
  (10) McGlashan, M. L., Stoecki, H. F., J. Chem. Thermodyn., 1, 589 (1969).
  (11) Marsh, K. N., Stokes, R. H., *ibid.*, p 223.
  (12) Monk, P., Wadso, I., Acta Chem. Scand., 22, 1842 (1968).
  (13) Murakami, S., Benson, G. C., J. Chem. Thermodyn., 1, 559 (1969).

- (14) Myers, R. S., Clever, H. L., ibid., 2, 53 (1970).
- (15) Myers, R. S., Clever, H. L., ibid., 6, 949 (1974).
- (16) Stokes, R. H., Marsh, K. N., Tomins, R. P., *ibid.*, **1**, 211 (1969).
   (17) Sturdevant, J. M., Lyons, P. A., *ibid.*, p 589.
- (18) Vanderzee, C. E., Swanson, J. A., J. Phys. Chem., 67, 2608 (1963).
- (19) Vreeland, J., Dunlap, R., ibid., 61, 329 (1957).

Received for review August 12, 1974. Accepted March 15, 1975.

# **Excess Gibbs Free Energies and Heats of Mixing for Binary Systems Ethyl Acetate with Methanol, Ethanol,** 1-Propanol, and 2-Propanol

Isamu Nagata,<sup>1</sup> Toshiro Yamada,<sup>2</sup> and Shigeo Nakagawa

Department of Chemical Engineering, Kanazawa University, Kanazawa 920, Japan

Isothermal vapor-liquid equilibrium data for the methanol-ethyl acetate, ethyl acetate-ethanol, ethyl acetate-1-propanol, and ethyl acetate-2-propanol systems are presented at 55°C. Heat of mixing data are also obtained for the ethyl acetate-1-propanol system at 25°, 35°, and 45°C and for the other systems at 25° and 35°C. A simultaneous fit of the excess Gibbs free energies and heats of mixing is successfully represented by the Wilson equation whose energy parameter differences are assumed to be a quadratic function of temperature.

As part of a continuing study of thermodynamic properties of binary alcohol mixtures including such solvents as esters and ketones, vapor-liquid equilibrium data at 55°C for the four binary systems, methanol-ethyl acetate,

ethanol-ethyl acetate, ethyl acetate-1-propanol, and ethyl acetate-2-propanol, were measured by a Scatchard still. The experimental data are compared with those of other investigations (4, 6) using the Wilson equation. Heat of mixing data are presented for the ethyl acetate-1-propanol system at 25°, 35°, and 45°C and for the other three systems at 25° and 35°C. Both excess Gibbs free energies and heat of mixing data are simultaneously correlated by the Wilson equation whose energy parameter differences are given by a quadratic function of temperature.

#### Experimental Procedure

Materials purchased for experimental work were of chemically pure grade. The alcohols used were mainly purified by fractional distillation in a glass column packed with McMahon packings. The alcohols were first treated with drying materials: methanol (anhydrous calcium sulfate), ethanol (calcium oxide), and propanols (copper sulfate anhydride). Ethyl acetate was purified according

#### Journal of Chemical and Engineering Data, Vol. 20, No. 3, 1975 271

To whom correspondence should be addressed.

<sup>&</sup>lt;sup>2</sup> Present address, Toyobo Co., Ohtsu 520-02, Japan.