

(Q point). The compositional difference between the liquid-1 and liquid-2 phases causes a discontinuity with respect to composition along the three-phase solid-liquid-vapor loci. The ethane-2-methylnaphthalene binary system demonstrated this same Q-point phenomenon.

Glossary

L_1	ethylene-lean liquid phase
L_2	ethylene-rich liquid phase
T	temperature in K
T_T	triple point temperature in K: 279.83 K for cyclohexane, 242.75 K for <i>trans</i> -decalin, 278.69 K for benzene, 307.73 K for 2-methylnaphthalene
T^*	T/T_T
x	solite mole fraction

Three-Phase Solid-Liquid-Vapor Equilibria of the Binary Hydrocarbon Systems Ethane-2-Methylnaphthalene, Ethane-Naphthalene, Propane-*n*-Decane, and Propane-*n*-Dodecane

David L. Tiffin, James P. Kohn,* and Kraemer D. Luks

Department of Chemical Engineering, University of Notre Dame, Notre Dame, Indiana 46556

Pressure, temperature, liquid-phase molar volumes, and liquid-phase compositions are presented along the solid-liquid-vapor loci for binary systems of the solvent ethane with the solutes 2-methylnaphthalene and naphthalene and propane with the solutes *n*-decane and *n*-dodecane. The data were taken employing cryoscopic techniques over a liquid compositional range from solute-rich solutions to very dilute solute solutions. The liquid compositional data when represented as a logarithm of solute composition vs. T_R/T are smooth curves exhibiting three distinct types of solid-liquid-vapor phase behavior, the type depending on the solute. The curves become quite linear in the lower temperature range. The standard deviations of the liquid composition data are 2.95% for the ethane-2-methylnaphthalene system, 1.52% for the ethane-naphthalene system, 1.95% for the propane-*n*-decane system, and 1.85% for the propane-*n*-dodecane system.

Introduction

Solid solubility data of hydrocarbon components in low molecular weight solvents are important for use in the design of liquefaction, vaporization, and transport systems for liquefied natural gas (LNG) and liquefied petroleum gas (LPG). The authors are engaged in an extended program of obtaining such data, primarily in the low solute concentration range.

In earlier papers (2, 5), the authors examined the solubility of six other hydrocarbon species in ethane by cryoscopic means. These data were taken along the three-phase solid-liquid-vapor locus for each binary system. In the same spirit as these previous investigations (2, 5), we have undertaken the present study to add to existing knowledge of the solubility behavior of hydrocarbon species (alkanes, aromatics, and naphthenes) in

Literature Cited

- (1) Kohn, J. P., Luks, K. D., Liu, P. H., *J. Chem. Eng. Data*, **21**, 360 (1976).
- (2) Kohn, J. P., Luks, K. D., Liu, P. H., Tiffin, D. L., *J. Chem. Eng. Data*, **22**, 419 (1977).
- (3) Lee, K. H., Kohn, J. P., *J. Chem. Eng. Data*, **14**, 292 (1969).
- (4) Liu, P. H., Luks, K. D., Kohn, J. P., *J. Chem. Eng. Data*, **22**, 220 (1977).
- (5) Tiffin, D. L., Kohn, J. P., Luks, K. D., *J. Chem. Eng. Data*, **23**, 207 (1978).
- (6) Tiffin, D. L., Kohn, J. P., Luks, K. D., *J. Chem. Eng. Data*, following paper in this issue.

Received for Review April 7, 1978. Accepted December 8, 1978. The authors are grateful for support of this work provided by the National Science Foundation (Grant No. Eng. 76-14391). The research equipment had been built under earlier research grants from the National Science Foundation.

Supplementary Material Available: Four tables of raw data corresponding to Tables I-IV (4 pages). Ordering information is given on any current masthead page.

LNG and LPG components. The binary data form a basis from which the solubility of hydrocarbons in multicomponent systems with ethane or propane can be predicted.

Experimental Section

The ethane used in this study was Matheson CP grade with a minimum purity of 99% and is identical with that used in previous studies (2, 5).

The propane used in this study was Linde "instrument grade" stated to be 99.5 mol % pure. An 253.48 K isotherm determined on the propane indicated a difference between the dew-point and bubble point pressures of less than 0.1 atm. The vapor pressure and liquid-phase molar volume at 50 volume % liquid were within 0.1 atm and 0.2 mL/g-mol, respectively, of the literature values (1). The propane was used without further purification.

The 2-methylnaphthalene and naphthalene used were Aldrich Chemical Co. Inc., "Gold Label" quality products with a stated minimum purity of 99+%. The *n*-decane and *n*-dodecane were Humphrey-Wilkinson "Pure Grade" petroleum-derived products with a stated purity of 99%. These hydrocarbon solutes were used without further purification.

The apparatus was identical with that reported by Lee and Kohn (4) which was used in other cryoscopic studies (2, 3, 5). The experimental procedure is described in our earlier paper (6).

Results

Tables I and II present the smoothed experimental data for the two ethane solvent systems studied and Tables III and IV present the smoothed experimental data for the two propane solvent systems studied. The pressures are precise to ± 0.1 atm, the temperatures to ± 0.2 °C, and the liquid molar volume to ± 1.0 mL/g-mol. The liquid composition data were smoothed

Table I. Solid-Liquid-Vapor Three-Phase Smoothed Data: Ethane-2-Methylnaphthalene Binary System

temp, K	pressure, atm	liquid-phase compn (mole fraction 2MN)	liquid-phase molar volume, mL/g-mol
300.0	8.6	0.925	136.4
290.0	19.2	0.759	121.9
280.0	24.7	0.525	103.2
276.5 ^a	25.1	0.421 ^b	93.2 ^b
276.5 ^a	25.1	0.0491 ^c	76.0 ^c
270.0	21.8	0.0223	73.6
260.0	17.2	0.0129	70.4
250.0	13.2	0.00841	67.7
240.0	9.8	0.00545	65.4
230.0	7.0	0.00354	63.2
220.0	5.0	0.00222	61.2

^a Quadruple point (S-L₁-L₂-V). ^b L₁ properties. ^c L₂ properties.

Table II. Solid-Liquid-Vapor Three-Phase Smoothed Data: Ethane-Naphthalene Binary System

temp, K	pressure, atm	liquid-phase compn (mole fraction naphthalene)	liquid-phase molar volume, mL/g-mol
350.0	12.1	0.927	126.4
345.0	27.1	0.826	119.2
340.0	36.3	0.714	111.2
335.0	58.5	0.576	104.1
332.0	71.5	0.473	95.1
309.9 ^a	51.6	0.00644	
308.0	49.8	0.00726	108.3
305.0	46.8	0.00815	98.4
302.0	44.1	0.00841	94.4
299.0	41.5	0.00853	90.9
295.0	38.1	0.00838	87.4
290.0	34.4	0.00780	84.1
285.0	31.0	0.00700	81.3
280.0	27.8	0.00625	78.5
270.0	22.1	0.00478	73.6
260.0	17.1	0.00351	70.2
250.0	13.1	0.00247	67.1
240.0	10.1	0.00166	64.4

^a K point (V-L critical point in the presence of solid) for the lower compositional branch of the S-L-V locus.

Table III. Solid-Liquid-Vapor Three-Phase Smoothed Data: Propane-n-Decane Binary System

temp, K	pressure, atm	liquid-phase compn (mole fraction nC ₁₀)	liquid-phase molar volume, mL/g-mol
240.0	0.33	0.828	166.8
235.0	0.60	0.599	136.4
230.0	0.69	0.432	120.6
225.0	0.66	0.306	107.7
220.0	0.58	0.212	96.3
215.0	0.47	0.144	88.3
210.0	0.38	0.0952	82.4
205.0		0.0620	78.1
200.0		0.0404	74.5
195.0		0.0262	72.4
190.0		0.0167	70.9
185.0		0.0105	69.9
180.0		0.00667	69.0

prior to tabulation by use of the same procedure as was reported for the earlier ethane systems (2, 5).

In the case of the ethane-2-methylnaphthalene system, there were runs taken at six different cell loadings—a total of 41 raw data points. The standard deviation between the smoothed compositions in Table I and the raw data was 2.95%. There were 36 raw data points taken in four different cell loadings on the ethane-naphthalene system, and the standard deviation of the smoothed compositions of Table II and the raw data was

Table IV. Solid-Liquid-Vapor Three-Phase Smoothed Data: Propane-n-Dodecane System

temp, K	pressure, atm	liquid-phase compn (mole fraction nC ₁₂)	liquid-phase molar volume, mL/g-mol
250.0	1.29	0.4108	134.7
245.0	1.27	0.2745	114.3
240.0	1.19	0.1836	101.1
235.0	1.06	0.1191	91.8
230.0	0.89	0.0758	84.9
225.0	0.74	0.0475	80.4
220.0	0.61	0.0300	77.7
215.0	0.50	0.0192	75.5
210.0	0.41	0.0121	73.8
205.0	0.35	0.00750	72.6
200.0		0.00461	71.6

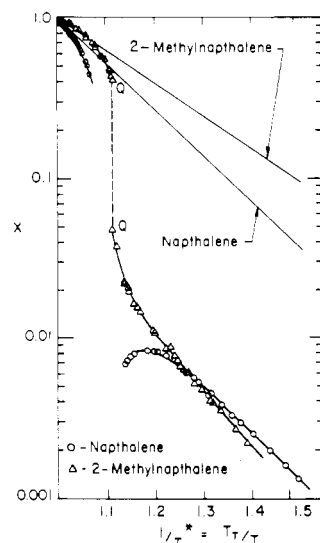


Figure 1. The experimental solute mole fraction vs. reduced reciprocal temperature as compared with ideal predictions for both ethane systems studied. The heavy lines are the smoothed data presented in Tables I and II, while the light lines are the ideal composition loci for both systems.

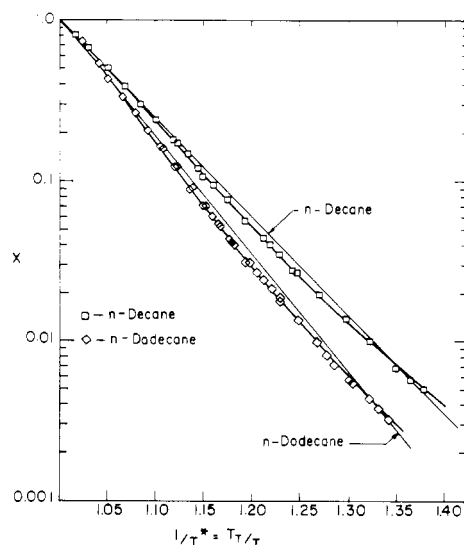


Figure 2. The experimental solute mole fraction vs. reduced reciprocal temperature as compared with ideal predictions for both propane systems studied. The heavy lines are the smoothed data presented in Tables III and IV, while the light lines are the ideal composition loci for both systems.

1.52%. There were 25 raw data points taken in three different cell loadings on the propane-n-decane system, and the standard deviation of the smoothed compositions of Table III and the raw data was 1.95%. There were 36 raw data runs taken in four

different cell loadings on the propane-*n*-dodecane systems, and the standard deviation of the smoothed compositions of Table IV and the raw data was 1.85%.

The raw data corresponding to the two ethane-solvent systems are shown in Figure 1, and the raw data for the two propane-solvent systems are shown in Figure 2. These figures also present the smoothed composition lines and "ideal" solubility lines. From this representation, it appears that there is a high degree of linearity of the composition lines at values of $1/T^*$ larger than 1.40 for the systems with ethane as a solvent and larger than 1.35 for the systems with propane as a solvent. This, in fact, is the region in which Henry's law might be expected to hold. Thus extrapolation of the data into even more dilute regions would be likely to be reasonably accurate.

The discontinuities in both ethane solvent binary systems in Figure 1 were not exhibited by any of the previously studied ethane systems. These discontinuities are caused by the fact that the triple point of both solutes exceeds that of the critical point of the solvent. For the 2-methylnaphthalene-solute system, there is a four-phase solid-liquid 1-liquid 2-vapor point (Q point). The compositional difference between the liquid-1 and liquid-2 phases causes a discontinuity with respect to composition along the three-phase solid-liquid-vapor locus. For the naphthalene-solute system, an even higher solute triple-point temperature causes a temperature range in which no liquid phase exists. Noteworthy in the composition behavior of this naphthalene-solute system is the maximum in the composition which occurs at the high-temperature end of the low-composition branch of the S-L-V locus. At this point the system, already extremely dilute in hydrocarbon solute, is approaching the vicinity of the critical point of pure ethane. Apparently the increase in molar volume of the liquid phase effects a decrease in com-

position, in contrast to what one experiences at lower temperatures. This phenomenon has been observed before in the binary systems methane-*n*-octane and methane-cyclohexane (3).

Glossary

L_1	ethane-lean liquid phase
L_2	ethane-rich liquid phase
T	temperature in K
T_T	triple point temperature in K: 307.73 K for 2-methylnaphthalene, 353.2 K for naphthalene, 243.51 K for <i>n</i> -decane, 263.61 K for <i>n</i> -dodecane
T^*	T/T_T
x	solute mole fraction

Literature Cited

- (1) Din, F., "Thermodynamic Functions of Gases", Vol 2, Butterworths London, 1961, p 112.
- (2) Kohn, J. P., Luks, K. D., Liu, P. H., *J. Chem. Eng. Data*, **21**, 360 (1976).
- (3) Kohn, J. P., Luks, K. D., Liu P. H., Tiffin, D. L., *J. Chem. Eng. Data*, **22**, 419 (1977).
- (4) Lee, K. H., Kohn, J. P., *J. Chem. Eng. Data*, **14**, 292 (1969).
- (5) Liu, P. H., Luks, K. D., Kohn, J. P., *J. Chem. Eng. Data*, **22**, 220 (1977).
- (6) Tiffin, D. L., Kohn, J. P., Luks, K. D., *J. Chem. Eng. Data*, **23**, 207 (1978).
- (7) Tiffin, D. L., Kohn, J. P., Luks, K. D., *J. Chem. Eng. Data*, preceding paper in this issue.

Received for review April 17, 1978. Accepted December 8, 1978. The authors are grateful for support of this work provided by the National Science Foundation (Grant No. Eng. 76-14391). The research equipment had been built under earlier research grants from the National Science Foundation.

Supplementary Material Available: Four tables of raw data corresponding to Tables I-IV (4 pages). Ordering information is given on any current masthead page.

Activity Coefficients from Solid-Liquid and Vapor-Liquid Equilibria of Some Associated Solutions

Renzo Carta, Stella Dernini, and Roberto De Santis*

Istituto di Chimica Applicata e Metallurgia, Facoltà di Ingegneria dell'Università di Cagliari, Cagliari, Italy

Solid-liquid and low-pressure vapor-liquid equilibria were experimentally determined for binary solutions of acetic acid and carbon tetrachloride, benzene, or chloroform. Activity coefficients from vapor-liquid data reduction, taking into account vapor-phase dimerization of acetic acid, were compared with those derived from the solubility of solid acetic acid in the liquid solvent.

Introduction

Information on the activity coefficients in liquid solutions can be obtained from data reduction of vapor-liquid equilibria and of solubilities of solids in liquids. Therefore, in principle, the activity coefficients obtained from either of the two-phase equilibria could be used for the prediction of the other equilibrium and vice versa. However, for isobaric equilibria it is necessary to know the heat of mixing, mainly in the case of large temperature ranges or in the case of high thermal effects.

In this note vapor-liquid and solid-liquid equilibrium data are reported for solutions of an associated component, namely, acetic acid, and a common solvent such as carbon tetrachloride, benzene, or chloroform.

The scope of the work is the comparison of the sets of activity coefficients obtained from both types of data. This comparison also allows an indirect check of consistency of the procedure which evaluates vapor-phase nonidealities of associated systems.

The choice of acetic acid is due to its melting temperature (16.6 °C), which allows measurements of solubilities at temperatures close to ambient.

Measurements of vapor-liquid equilibrium data are carried out at pressures of the order of 100 mmHg, to approach the temperature ranges pertaining to both equilibria.

Experimental Section

Solubilities of solid acetic acid in the liquids were determined by analyzing samples of the liquid phase in equilibrium with the solid.

To this purpose, liquid-solid systems were agitated in a thermostatic bath (± 0.1 °C). After equilibrium was reached,

* To whom correspondence should be addressed at Cattedra di Principi di Ingegneria Chimica, Facoltà di Ingegneria dell'Università di Roma, Rome, Italy.