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Solubility Relationship in the System $\text{NaNO}_3\text{-NH}_4\text{NO}_3\text{-Urea-H}_2\text{O}$ at 0°C

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The solubilities of the various components were determined in the system $\text{NaNO}_3\text{-NH}_4\text{NO}_3\text{-urea-H}_2\text{O}$ at 0°C . The maximum nitrogen in solution contained the minimum amount of NaNO_3 . A solution of 30.3 wt % nitrogen was composed of 38.2% NH_4NO_3 , 9.0% NaNO_3 , 33.0% urea, and 19.8% H_2O . The saturation solubility data were plotted on a water-free basis, and isoconcentration lines (lines of constant nitrogen content) were drawn to exhibit the graph in an easily interpretable form. A compound, $\text{NaNO}_3\cdot 2\text{urea}\cdot 2\text{H}_2\text{O}$, that had not been previously described was found in the system, and all petrographic data were determined.

Previous work in the field of nitrogen solubility has been mainly with two nitrogen-containing compounds. Polosin and Tarasova (1) studied the system $\text{NaNO}_3\text{-urea-H}_2\text{O}$; Sokolov (2) published solubility data for the system $\text{urea-NH}_4\text{NO}_3\text{-H}_2\text{O}$; and Seidell (3) published the solubility relationship for the system $\text{NH}_4\text{NO}_3\text{-NaNO}_3\text{-H}_2\text{O}$. Several investigators have reported eutectic information for the system $\text{NaNO}_3\text{-NH}_4\text{NO}_3\text{-urea}$ (4-6), where the ternary eutectic mixtures have shown the eutectic temperature to be about $35\text{-}39^\circ\text{C}$. There were no solubility data available for the four-component system $\text{NaNO}_3\text{-NH}_4\text{NO}_3\text{-urea-H}_2\text{O}$, which is of interest for the utilization of byproduct sodium nitrate as a fluid fertilizer. This solubility study was initiated to determine the nitrogen concentration at all combinations of the three input compounds at 0°C . This temperature (0°C) was selected because it is used as a standard by the fertilizer industry to evaluate fluid products which require storage during winter months.

Material and Experimental Procedures

The equilibrium solutions used to determine the solubility in the $\text{NaNO}_3\text{-NH}_4\text{NO}_3\text{-urea-H}_2\text{O}$ system were prepared from reagent chemicals without further purification. Thirty-four mixtures of 100 g each were prepared with urea in the con-

centration range 6-40%, ammonium nitrate in the range 5-50%, and sodium nitrate in the range 4-43%. These solutions were equilibrated in a cold room thermostated at $0 \pm 0.5^\circ\text{C}$ and shaken periodically. After 24 h those cells that contained no solids were treated with 10% each of the original salt mixtures and equilibration was continued. This procedure of adding 10% of the original salts was repeated until all the solutions were saturated with at least one solid phase. Equilibration was continued for 2 weeks after a solid phase became stable in each solution. Samples of the solid phases then were taken and filtered on a fritted crucible that had been cooled to 0°C . The solid phases were identified by polarizing light microscopy (PLM). The total and ammoniacal nitrogen in the liquid phase were determined by Association of Official Analytical Chemists (AOAC) methods (7), the nitrate and urea nitrogen were determined by high-performance liquid chromatography (HPLC, unpublished TVA method), and sodium was determined by flame emission spectroscopy.

Results and Discussion

Solubility data for the system $\text{NaNO}_3\text{-NH}_4\text{NO}_3\text{-urea-H}_2\text{O}$ at 0°C are given in Table I. Since total nitrogen and its three forms (ammonia N, nitrate N, and urea N) were measured individually, the difference (ΔN) between the total nitrogen and the sum of the three nitrogen forms can serve as a check of the deviation in the chemical analysis. The highest deviation occurred in experiment 21, with a ΔN of 0.34. All other tests have a ΔN value of about 0.15, indicating that the nitrogen determinations were reliable.

The distribution of nitrogen among the different forms of nitrogen sources was calculated from the individual nitrogen values and is listed in Table I. Also, the composition of the saturated solution was calculated from the individual nitrogen data, and water was measured as the difference between the weight of solution and solutes. Finally, the composition of the solutes in the saturated solution based on a water-free condition was calculated from the solution composition and is given as

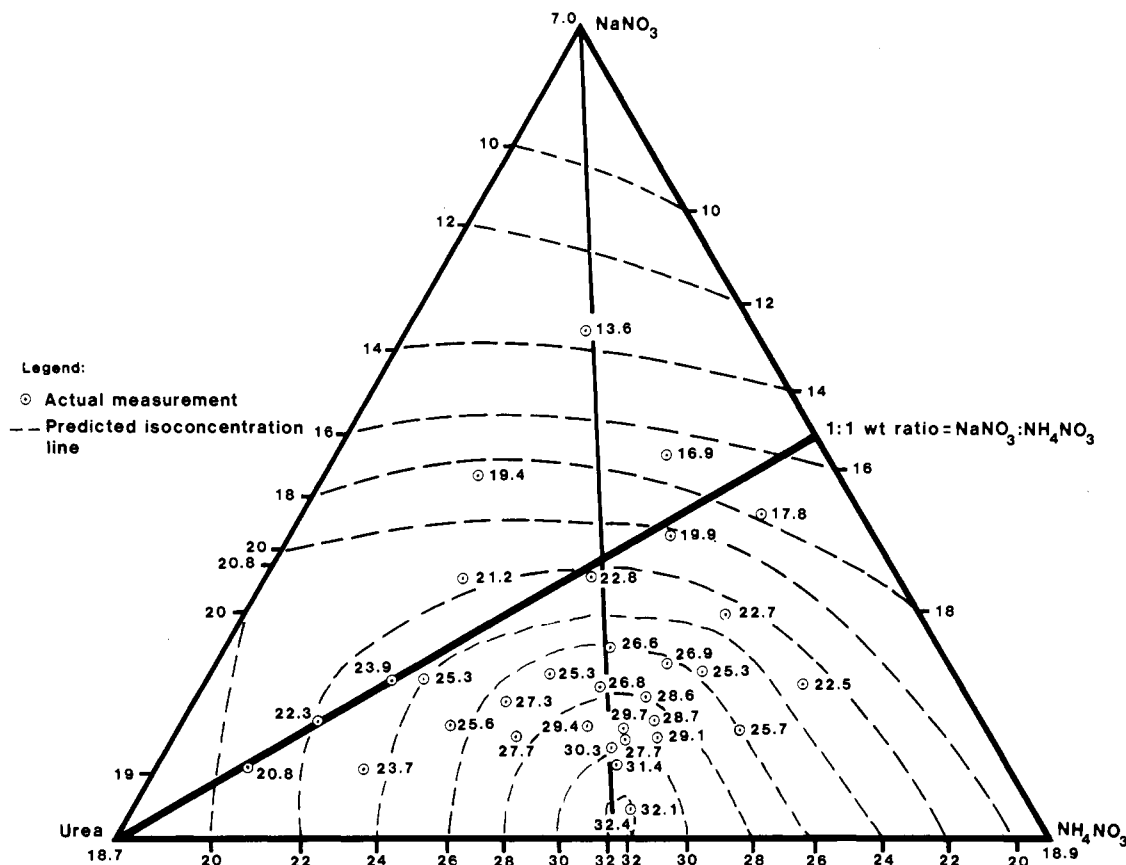


Figure 1. Solubility relationship in the system NaNO_3 - NH_4NO_3 -urea- H_2O at 0°C (numbers denote total nitrogen concentration, wt %, in saturated solution).

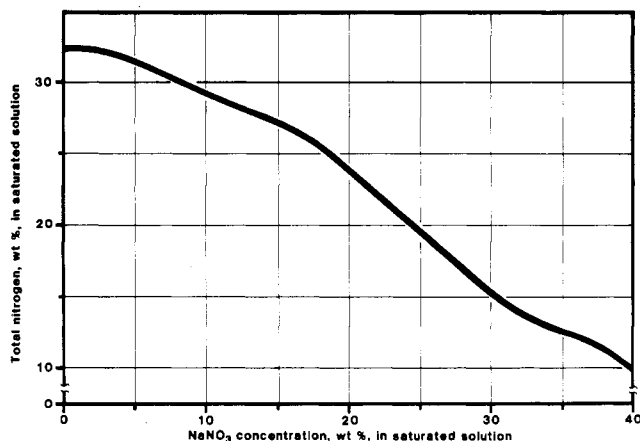


Figure 2. Relationship between total nitrogen content and NaNO_3 when weight ratio NH_4NO_3 :urea is 54:46.

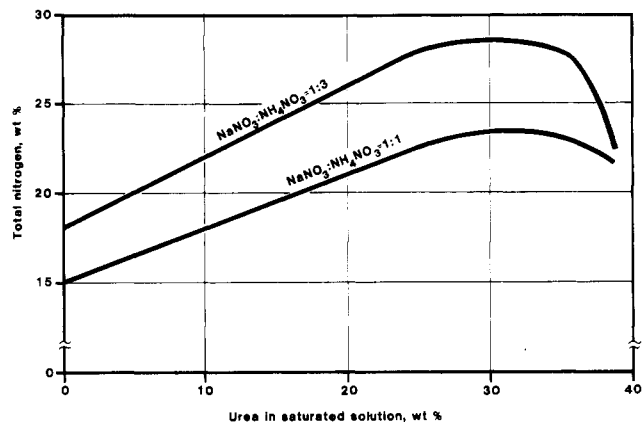


Figure 3. Variation of total nitrogen content in saturated solution when urea content is increased from zero to 39 wt % and weight ratio NaNO_3 : NH_4NO_3 is 1:1 or 1:3.

"distribution of solute" in Table I. The solid phases in equilibrium with the saturated solution were identified by PLM and are listed in Table I.

Saturation solubility data are plotted on a water-free basis in Figure 1. The relative distribution of the three compounds in the saturated solution phase was plotted as a triangular graph by using the solute distribution data from Table I. The numbers on Figure 1 are the total nitrogen (actual weight percent) in each saturated solution (not water-free basis). The nitrogen contents in the three-component systems (shown as the edges of the triangle) were derived from the following published data after an appropriate interpolation: NaNO_3 - NH_4NO_3 - H_2O from Seldell (3), NaNO_3 -urea- H_2O from Polosin and Tarasova (1), and NH_4NO_3 -urea- H_2O from Sokolov (2). The water content in the solution can be calculated from total nitrogen and the composition of the solutes. Since the large numbers of experimental

data are distributed in a whole region, isoconcentration lines (dotted lines = lines of constant nitrogen content) were drawn to exhibit the graph in an easily interpretable form.

The highest isoconcentration line of 32% N is located at about a 1:1 weight mixture of NH_4NO_3 and urea, with very little NaNO_3 . When the saturation composition moves away from this highest nitrogen region in any direction, the total nitrogen concentration will decrease. The lowest nitrogen concentration can be seen at the top of the triangular graph where NaNO_3 is the only solute. The highest nitrogen-containing solution for the system NH_4NO_3 -urea- H_2O occurs at 46% urea and 54% NH_4NO_3 (dry basis). A line was drawn from this point to the top of the triangular graph (100% NaNO_3), as shown in Figure 1.

The change in total nitrogen concentration along the line was interpolated from the isoconcentration lines and plotted in Figure 2. As the sodium nitrate concentration increases in the sat-

Table I. Solubility in the System $\text{NaNO}_3\text{-NH}_4\text{NO}_3\text{-Urea-H}_2\text{O}$ at 0 °C

| | experiment no. | | | | | | | | | | | | | |
|--------------------------|----------------|--------------------------|-------|-------|-----------------------|--------|---------|-------|-------|-------|-------|-------|---------|--------------|
| | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 |
| concn in soln, wt % | | | | | | | | | | | | | | |
| total nitrogen | 30.30 | 31.20 | 29.70 | 26.60 | 29.40 | 28.60 | 31.40 | 29.10 | 27.70 | 27.70 | 27.30 | 29.70 | 28.70 | 25.30 |
| ammonia nitrogen | 6.68 | 6.95 | 6.93 | 5.50 | 5.95 | 6.65 | 7.01 | 7.11 | 6.10 | 4.59 | 4.20 | 6.65 | 6.93 | 6.80 |
| nitrate nitrogen | 8.16 | 8.36 | 8.67 | 8.50 | 7.75 | 8.98 | 8.24 | 8.69 | 7.59 | 6.12 | 6.23 | 8.47 | 8.85 | 9.58 |
| urea nitrogen | 15.40 | 16.00 | 14.00 | 12.60 | 15.50 | 12.80 | 16.00 | 13.20 | 13.00 | 16.80 | 16.70 | 14.30 | 12.90 | 8.75 |
| sodium | 1.89 | 2.08 | 2.45 | 4.52 | 2.46 | 3.72 | 1.69 | 2.57 | 2.09 | 2.32 | 2.80 | 1.83 | 2.40 | 3.83 |
| ΔN^a | 0.06 | -0.11 | 0.10 | 0.00 | 0.20 | 0.17 | 0.15 | 0.10 | 1.01 | 0.19 | 0.17 | 0.28 | 0.02 | 0.17 |
| composn of soln, wt % | | | | | | | | | | | | | | |
| ammonium nitrate | 38.17 | 39.17 | 39.60 | 31.43 | 34.00 | 38.00 | 40.06 | 40.63 | 34.86 | 26.23 | 24.00 | 38.00 | 39.60 | 38.86 |
| sodium nitrate | 8.97 | 8.55 | 10.55 | 18.18 | 10.91 | 14.12 | 7.45 | 9.58 | 9.03 | 9.27 | 12.30 | 11.03 | 11.64 | 16.85 |
| urea | 33.01 | 34.30 | 30.01 | 27.01 | 33.23 | 27.44 | 34.30 | 28.30 | 27.87 | 36.01 | 35.80 | 30.65 | 27.65 | 18.76 |
| water | 19.85 | 17.44 | 19.84 | 23.38 | 21.86 | 20.44 | 18.19 | 21.50 | 28.25 | 28.49 | 27.90 | 20.32 | 21.11 | 25.54 |
| distribn of solute, wt % | | | | | | | | | | | | | | |
| ammonium nitrate | 47.62 | 48.10 | 49.40 | 41.02 | 43.51 | 42.76 | 48.96 | 51.76 | 48.58 | 56.68 | 33.29 | 47.69 | 50.20 | 52.18 |
| sodium nitrate | 11.19 | 10.35 | 13.16 | 23.73 | 13.96 | 17.75 | 9.11 | 12.20 | 12.58 | 12.97 | 17.06 | 13.84 | 14.75 | 22.63 |
| urea | 41.19 | 41.54 | 37.44 | 35.25 | 42.52 | 34.49 | 41.92 | 36.05 | 38.84 | 50.36 | 49.65 | 38.47 | 35.05 | 25.19 |
| solid phase ^b | U, A | U, A, S, S:2U, UK2 | A, S | S | A, S, S:2U, UK1 | A, UK2 | S, S:2U | A | A | U | U, S | S:2U | S, S:2U | A, S, UK2 |

^aDifference between total nitrogen and sum of ammonia N, nitrate N, and urea N. ^bU = urea, A = ammonium nitrate, S = sodium

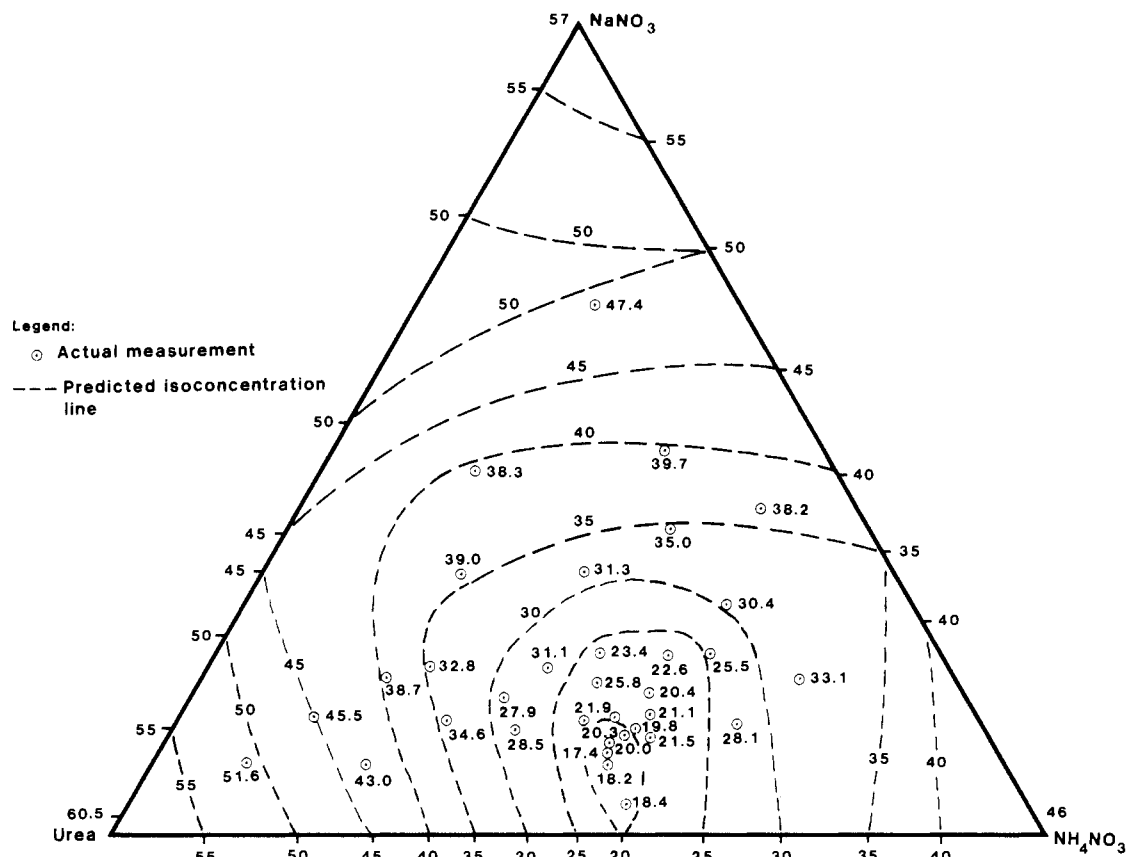


Figure 4. Water content (wt %) in saturated solutions in the system $\text{NaNO}_3\text{-NH}_4\text{NO}_3\text{-urea-H}_2\text{O}$ system at 0 °C.

urated solution from zero to 2–3%, almost no change is predicted and the total nitrogen concentration remains at 32%. A further increase of NaNO_3 up to 18% in the saturated solution phase makes the total nitrogen concentration decrease at a rate of 0.45% N decrease per 1% NaNO_3 increase. Additional increases from 18 to 31% cause the total nitrogen decrease rate to almost double to 0.85. Thereafter, the nitrogen decrease rate is lower, but increases again at the extreme top range of Figure 1.

Starting with a mixture of NaNO_3 and NH_4NO_3 , a prediction can be made of the total nitrogen content in a saturated solution containing varying amounts of urea. For example, using a 1:1 mixture of $\text{NaNO}_3\text{:NH}_4\text{NO}_3$, a line can be drawn from the mid-

point of NaNO_3 and NH_4NO_3 to the lower left corner at 100% urea, as shown in Figure 1. The variation of total nitrogen along this line was interpolated from the isoconcentration lines and plotted in Figure 3 (lower line). The total nitrogen concentration gradually increases from 15 to 23% as the urea concentration increases from zero to 30%. A further increase of urea will not increase the total nitrogen; it actually decreases at higher urea concentrations.

When the starting mixture has a 1:3 weight ratio of $\text{NaNO}_3\text{:NH}_4\text{NO}_3$, the total nitrogen concentration can be predicted from the isoconcentration values along the line from the 25:75 point of $\text{NaNO}_3\text{:NH}_4\text{NO}_3$ to the urea apex. Again, these interpolated values are plotted in Figure 3 (upper line). The shape

| experiment no. | | | | | | | | | | | | | | | | | | | |
|----------------|-------|-------|-------|-------|-----------|-------|-------|-------|-------|-------|-----------|-------|-------|-------|-------|-------|-------|-------|-------|
| 15 | 16 | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 | 25 | 26 | 27 | 28 | 29 | 30 | 31 | 32 | 33 | 34 |
| 26.90 | 25.70 | 17.80 | 19.90 | 22.80 | 25.30 | 23.90 | 22.30 | 20.80 | 22.50 | 22.70 | 26.80 | 25.60 | 23.70 | 16.90 | 13.60 | 19.40 | 21.20 | 25.30 | 32.10 |
| 6.50 | 7.53 | 5.30 | 4.60 | 4.18 | 4.38 | 2.14 | 1.37 | 0.85 | 7.47 | 6.26 | 5.53 | 3.31 | 2.27 | 3.72 | 1.76 | 1.80 | 2.28 | 2.80 | 7.60 |
| 9.28 | 9.14 | 9.38 | 8.64 | 7.83 | 6.71 | 4.12 | 2.71 | 1.56 | 9.57 | 9.45 | 7.82 | 4.82 | 3.10 | 8.42 | 7.16 | 6.35 | 5.50 | 5.10 | 8.10 |
| 10.90 | 8.94 | 3.15 | 6.64 | 10.60 | 13.90 | 17.30 | 18.00 | 18.30 | 5.34 | 6.78 | 13.40 | 17.40 | 18.20 | 4.92 | 4.57 | 11.10 | 13.30 | 17.40 | 16.40 |
| 3.59 | 2.31 | 6.50 | 6.09 | 5.78 | 3.88 | 3.29 | 2.23 | 1.12 | 3.05 | 5.26 | 3.50 | 2.44 | 1.50 | 7.29 | 8.76 | 7.29 | 5.14 | | |
| 0.22 | 0.09 | -0.03 | 0.02 | 0.19 | 0.31 | 0.34 | 0.22 | 0.09 | 0.12 | 0.21 | 0.05 | 0.07 | 0.13 | -0.16 | 0.11 | 0.15 | 0.12 | 0.00 | 0.00 |
| 37.14 | 43.03 | 30.29 | 26.29 | 23.89 | 25.03 | 12.23 | 7.83 | 4.86 | 42.69 | 35.77 | 31.60 | 18.91 | 12.97 | 21.26 | 10.06 | 10.29 | 13.03 | 16.00 | 43.43 |
| 16.85 | 9.76 | 24.73 | 24.48 | 22.12 | 14.12 | 12.00 | 8.12 | 4.30 | 12.73 | 19.33 | 13.88 | 9.15 | 5.03 | 28.48 | 32.73 | 27.58 | 19.52 | 13.94 | 3.03 |
| 23.37 | 19.16 | 6.75 | 14.23 | 22.72 | 29.80 | 37.08 | 38.59 | 39.23 | 11.45 | 14.53 | 28.72 | 37.30 | 39.01 | 10.55 | 9.80 | 23.79 | 28.51 | 37.30 | 35.16 |
| 22.64 | 28.05 | 38.23 | 35.00 | 31.27 | 31.05 | 38.69 | 43.47 | 51.61 | 33.14 | 30.36 | 25.80 | 34.64 | 42.98 | 39.71 | 47.42 | 38.34 | 38.95 | 32.76 | 18.39 |
| 48.01 | 59.80 | 49.03 | 40.44 | 34.75 | 36.30 | 19.94 | 14.36 | 10.04 | 63.84 | 51.37 | 42.59 | 28.94 | 22.75 | 35.26 | 19.13 | 16.68 | 21.34 | 23.80 | 53.21 |
| 21.78 | 13.56 | 40.03 | 37.67 | 32.19 | 20.48 | 19.57 | 14.89 | 8.89 | 19.04 | 27.76 | 18.70 | 14.00 | 8.82 | 47.25 | 62.24 | 44.73 | 31.96 | 20.73 | 3.71 |
| 30.20 | 26.64 | 10.93 | 21.90 | 33.06 | 43.22 | 60.48 | 70.75 | 81.07 | 17.12 | 20.87 | 38.71 | 57.06 | 68.43 | 17.49 | 18.63 | 38.59 | 46.70 | 55.47 | 43.08 |
| A, S | A | S, A | S | S | S-2U, UK2 | U | U | U | A | S | S-2U, UK2 | U | U | S | S | S | S-2U | U | A |

nitrate, S-2U = $\text{NaNO}_3 \cdot 2\text{CO}(\text{NH}_2)_2 \cdot 2\text{H}_2\text{O}$, UK1 = unknown compound, UK2 = unknown compound.

of the total nitrogen variation curve as a function of increasing urea is similar and the lines are essentially parallel, with the 1:3 material (upper line) having an almost 3–5% higher nitrogen concentration than that of the 1:1 mixture.

These results demonstrate that a more acceptable high-analysis, nitrogen-containing solution can be made at lower ratios of NaNO_3 : NH_4NO_3 . These low ratios impede the goal of using large quantities of NaNO_3 . The water content in saturation solution as a function of NaNO_3 , NH_4NO_3 , and urea is plotted in Figure 4. The dashed lines representing water content were estimated from the literature and this study. The isoconcentration of water will provide needed data when formulating solutions from NaNO_3 , NH_4NO_3 , and urea.

The solid phases in the saturated solution were analyzed microscopically to identify the saturating compounds. The three input compounds (NaNO_3 , NH_4NO_3 , and urea) are well-known and readily identified as the only saturating solids in large areas of the system where each has a stable stability field, as shown in Figure 5. Three additional compounds were encountered at 0 °C in the composition region represented by the shaded area of Figure 5. Previous studies indicated that only one compound— $\text{NaNO}_3 \cdot \text{CO}(\text{NH}_2)_2 \cdot \text{H}_2\text{O}$ (β) or a series of compounds—would exist in this system. A new compound was identified chemically as $\text{NaNO}_3 \cdot 2\text{CO}(\text{NH}_2)_2 \cdot 2\text{H}_2\text{O}$ and is stable at room temperature. Optical characterization shows that $\text{NaNO}_3 \cdot 2\text{CO}(\text{NH}_2)_2 \cdot 2\text{H}_2\text{O}$ crystallizes as monoclinic, $2/m$ plate crystals tabular on (010) and elongated along c . The crystals exhibit contact twinning with the (100) as the composition plane. Optically, $X \wedge C = 28^\circ$ in acute β ; $Y = b$, $d_{\text{calcd}} = 1.55$, $2V_{\text{calcd}} = 38^\circ$, $N_\alpha = 1.395$, $N_\beta = 1.545$, and $N_\lambda = 1.566$.

Conclusions

Solubility relationships in the system NaNO_3 – NH_4NO_3 –urea– H_2O at 0 °C were studied. Since a full-fledged phase system was not attempted, the data represent solubility measurements only. The results indicate that high-nitrogen-containing solutions can be produced by a proper combination of these three nitrogen compounds. For example, a solution containing about 30% nitrogen can be produced by incorporation of 8% NaNO_3 in a 46% urea:54% NH_4NO_3 solution (UAN). Any addition of NaNO_3 will decrease the total nitrogen concentration in the saturated solutions. Increasing total nitrogen and NaNO_3 indicates that one inversely affects the other. Therefore, the selection of optimum conditions (a balance between high ni-

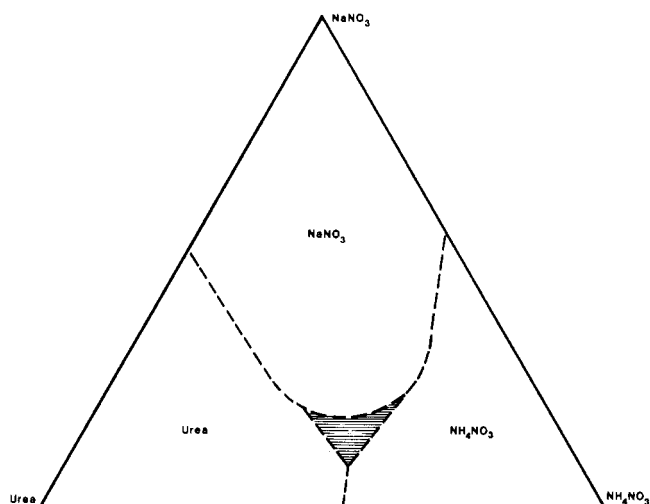


Figure 5. Distribution of precipitating solid phase for the system NaNO_3 – NH_4NO_3 –urea– H_2O at 0 °C.

trogen or high NaNO_3) can be achieved by using the solubility data presented here. The compromised condition will fulfill two objectives: the utilization of NaNO_3 and the production of nitrogen solutions for plant growth.

Registry No. $\text{NaNO}_3 \cdot 2\text{urea} \cdot 2\text{H}_2\text{O}$, 114719-56-1; NaNO_3 , 7631-99-4; NH_4NO_3 , 6484-52-2; urea, 57-13-6.

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