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## Inverse Gas Chromatography. 7. Polymer-Solvent Interactions of Hydrocarbon Polymers

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**Inverse gas chromatography has been used to generate a comprehensive set of interaction data for 9 hydrocarbon polymers and 43 solvents. The solvents cover a wide range of different chemical families, and the polymers possess increasing amounts of backbone substitution. For each polymer-solvent system, the specific retention volume, the Flory-Huggins interaction coefficient,  $\chi_{12}$ , and the excess cohesive energy per unit volume,  $B_{12}$ , are presented.**

### Introduction

Inverse gas chromatography (IGC) has been used for the determination of polymer-solvent interaction coefficients since Guillet and co-workers, some 2 decades ago, introduced a method of data analysis based on the use of weight fraction activity coefficients (1-3). The IGC technique is relatively rapid, and when appropriate precautions are taken (4), it is rather precise. Yet, as far as we are aware, no systematic study has been made to measure the interaction coefficients of many solvents (probes) with a large number of polymers. Although a large number of studies have been made, for example, refs 5-13, there is little consistency between the experimental conditions or probes used, which makes the com-

parison of results difficult. A systematic study of numerous polymers and their interaction with a large number of probes would help clarify the relations between the chemical structure of the polymer and the probe and their interaction behavior. (Of course, the added advantage of such a comprehensive study is the internal consistency of the results.) This paper is intended as a first step in that direction.

### Theory

By combination of standard chromatographic equations (14) with the Flory-Huggins theory of polymer solutions (15), extended to infinite dilution (16), the Flory-Huggins interaction coefficient  $\chi_{12}$  may be obtained as

$$\chi_{12} = \ln(RTv_2/V_g p_1^\circ V_1) - 1 + V_1/M_2 v_2 - (B_{11} - V_1)p_1^\circ/RT \quad (1)$$

$V_g$  is the specific retention volume of the probe,  $V_1$  is its molar volume, and  $B_{11}$  and  $p_1^\circ$  are the probe's second virial coefficient in the gas phase and the saturated vapor pressure of the pure probe, respectively.  $M_2$  is the molecular weight of the polymer, and  $v_2$  is its specific volume.  $R$  is the gas constant, and  $T$  is the temperature of the column. The specific retention volume is determined as

$$V_g = j(t_p - t_m)F/w \quad (2)$$

where  $w$  is the weight of the polymer on the column and  $F$  is the carrier gas flow rate at the column temperature and at the

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Table I. Physical Data of Polymers

|                        | C28   | C32   | C36   | PP1   | PP2   | HDMB  | PEE   | PIB   | PVE   |
|------------------------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| density $\rho^{20}$    | 0.807 | 0.812 | 0.817 | 0.865 | 0.855 | 0.874 | 0.872 | 0.914 | 0.890 |
| density $\rho^{100}$   | 0.756 | 0.761 | 0.768 | 0.825 | 0.816 | 0.816 | 0.822 | 0.859 | 0.847 |
| $d\rho/dT \times 10^4$ | 6.40  | 6.34  | 6.28  |       |       | 7.21  | 7.16  |       | 7.31  |
| $T_g, ^\circ\text{C}$  |       |       |       | -26   | -26   | -26   | -4    | -68   | -30   |
| $T_m, ^\circ\text{C}$  | 61-63 | 68-70 | 74-76 |       |       |       |       |       |       |
| molecular weight       | 395   | 451   | 507   |       | 2000  |       |       |       |       |

Table II. Listing of Probes

| code | probe        | code | probe                | code | probe               | code | probe                  |
|------|--------------|------|----------------------|------|---------------------|------|------------------------|
| NC3  | propane      | CC7  | cycloheptane         | BCL  | butyl chloride      | THF  | tetrahydrofuran        |
| NC4  | butane       | CC8  | cyclooctane          | PCL  | pentyl chloride     | DOX  | dioxane                |
| NC5  | pentane      | CHX  | cyclohexene          | CLH  | chlorohexane        | MAC  | methyl acetate         |
| NC6  | hexane       | CHD  | cyclohexadiene       | CLO  | chlorooctane        | EAC  | ethyl acetate          |
| NC7  | heptane      | BNZ  | benzene              | D11  | 1,1-dichloroethane  | PAC  | propyl acetate         |
| NC8  | octane       | TOL  | toluene              | D12  | 1,2-dichloroethane  | BAC  | butyl acetate          |
| NC9  | nonane       | EBZ  | ethyl benzene        | MCH  | methylchloroform    | EOH  | ethanol                |
| C10  | decane       | CL1  | methyl chloride      | TCE  | trichloroethylene   | POH  | propanol               |
| C11  | undecane     | CL2  | methylene chloride   | CLB  | chlorobenzene       | BOH  | 1-butanol              |
| CC5  | cyclopentane | CL3  | chloroform           | ACT  | acetone             | AOH  | <i>n</i> -amyl alcohol |
| CC6  | cyclohexane  | CL4  | carbon tetrachloride | MEK  | methyl ethyl ketone |      |                        |

Table III. Specific Retention Volume  $V_g$  of Probes at 100 °C

| code | $V_g$ of various polymers |         |         |         |         |         |         |        |        |  |
|------|---------------------------|---------|---------|---------|---------|---------|---------|--------|--------|--|
|      | C28                       | C32     | C36     | PP1     | PP2     | PEE     | HDMB    | PIB    | PVE    |  |
| NC3  | 3.96                      | 3.79    | 3.76    | 2.76    | 2.90    | 2.80    | 2.38    | 1.84   | 2.54   |  |
| NC4  | 9.88                      | 9.40    | 9.10    | 6.76    | 7.12    | 6.66    | 5.99    | 4.76   | 6.37   |  |
| NC5  | 22.20                     | 21.57   | 20.60   | 14.60   | 15.73   | 14.48   | 13.57   | 10.54  | 13.87  |  |
| NC6  | 49.22                     | 47.63   | 45.24   | 31.68   | 33.91   | 30.51   | 29.12   | 22.35  | 29.09  |  |
| NC7  | 106.56                    | 102.56  | 97.18   | 66.66   | 71.27   | 62.77   | 61.37   | 46.64  | 60.17  |  |
| NC8  | 228.13                    | 218.57  | 206.55  | 138.40  | 148.50  | 128.21  | 127.16  | 96.02  | 122.20 |  |
| NC9  | 484.92                    | 462.75  | 435.68  | 284.15  | 305.80  | 259.25  | 260.85  | 195.99 | 246.24 |  |
| C10  | 1029.17                   | 981.95  | 917.36  | 581.30  | 629.51  | 521.44  | 531.74  | 397.83 | 494.37 |  |
| C11  | 2166.66                   | 2070.21 | 1923.79 | 1185.09 | 1280.35 | 1047.15 | 1090.20 | 805.33 | 987.64 |  |
| CC5  | 39.46                     | 38.81   | 37.34   | 27.92   | 29.52   | 27.93   | 27.15   | 21.71  | 28.05  |  |
| CC6  | 86.55                     | 84.68   | 81.24   | 60.22   | 64.16   | 59.63   | 58.62   | 45.08  | 57.92  |  |
| CC7  | 243.10                    | 238.84  | 229.64  | 165.15  | 176.38  | 162.08  | 164.89  | 128.61 | 157.71 |  |
| CC8  | 609.06                    | 598.97  | 576.54  | 405.52  | 433.99  | 394.46  | 410.95  | 319.88 | 381.90 |  |
| CHX  | 94.13                     | 92.22   | 88.33   | 64.60   | 68.88   | 63.93   | 63.54   | 49.66  | 68.63  |  |
| CHD  | 82.87                     | 81.87   | 78.28   | 55.71   | 59.30   | 55.57   | 55.75   | 42.68  | 64.91  |  |
| BNZ  | 74.83                     | 73.71   | 70.96   | 50.02   | 53.37   | 49.53   | 49.92   | 38.47  | 61.84  |  |
| TOL  | 171.34                    | 168.32  | 161.90  | 109.53  | 117.08  | 104.89  | 109.42  | 84.89  | 132.33 |  |
| EBZ  | 336.12                    | 330.33  | 315.65  | 209.61  | 224.91  | 199.88  | 208.82  | 161.11 | 249.85 |  |
| CL1  | 5.47                      | 5.21    | 5.18    | 3.92    | 4.24    | 4.04    | 3.77    | 3.13   | 5.22   |  |
| CL2  | 20.65                     | 20.39   | 19.39   | 15.25   | 16.33   | 15.42   | 15.07   | 12.36  | 21.81  |  |
| CL3  | 44.94                     | 44.31   | 42.49   | 32.20   | 34.52   | 32.50   | 31.99   | 25.34  | 42.63  |  |
| CL4  | 77.84                     | 76.18   | 73.16   | 52.78   | 56.20   | 53.97   | 53.38   | 40.44  | 58.40  |  |
| BCL  | 60.36                     | 58.94   | 56.24   | 42.16   | 45.14   | 40.84   | 40.56   | 31.95  | 48.13  |  |
| PCL  | 131.90                    | 128.73  | 122.79  | 88.80   | 95.28   | 85.21   | 85.91   | 67.69  | 100.75 |  |
| CLH  | 281.95                    | 274.91  | 262.73  | 183.54  | 197.62  | 175.16  | 178.20  | 142.17 | 208.05 |  |
| CLO  | 1276.10                   | 1237.43 | 1176.45 | 778.78  | 840.44  | 723.41  | 757.36  | 602.74 | 853.77 |  |
| D11  | 32.10                     | 31.53   | 30.00   | 22.91   | 24.64   | 23.13   | 22.61   | 17.89  | 29.66  |  |
| D12  | 52.40                     | 51.73   | 49.62   | 38.46   | 41.18   | 37.76   | 37.82   | 30.33  | 53.97  |  |
| MCH  | 61.30                     | 59.94   | 57.36   | 42.04   | 44.89   | 42.38   | 41.72   | 31.97  | 49.02  |  |
| TCE  | 98.02                     | 96.77   | 93.17   | 67.77   | 72.38   | 66.52   | 68.17   | 54.21  | 78.58  |  |
| CLB  | 291.16                    | 288.81  | 277.92  | 189.82  | 203.41  | 184.18  | 195.50  | 149.55 | 234.94 |  |
| ACT  | 11.73                     | 11.55   | 10.81   | 8.71    | 9.53    | 8.29    | 8.02    | 6.73   | 12.50  |  |
| MEK  | 27.87                     | 27.29   | 25.63   | 20.26   | 22.01   | 19.11   | 18.89   | 15.59  | 28.40  |  |
| THF  | 45.90                     | 45.09   | 43.15   | 33.86   | 36.48   | 32.98   | 33.20   | 27.71  | 43.69  |  |
| DOX  | 71.43                     | 69.70   | 66.80   | 52.70   | 56.54   | 49.36   | 51.27   | 43.45  | 75.88  |  |
| MAC  | 15.83                     | 15.30   | 14.48   | 11.60   | 12.69   | 10.84   | 10.57   | 8.97   | 17.46  |  |
| EAC  | 29.98                     | 28.94   | 27.31   | 21.34   | 22.97   | 20.16   | 19.65   | 16.13  | 31.55  |  |
| PAC  | 64.69                     | 62.55   | 58.79   | 45.05   | 48.71   | 42.41   | 41.22   | 33.19  | 64.88  |  |
| BAC  | 140.11                    | 135.04  | 127.43  | 95.17   | 103.37  | 88.44   | 87.21   | 70.17  | 132.53 |  |
| EOH  | 7.54                      | 6.78    | 6.58    | 4.99    | 6.06    | 4.12    | 3.72    | 3.40   | 7.22   |  |
| POH  | 18.15                     | 17.78   | 17.00   | 13.14   | 14.45   | 12.38   | 12.12   | 9.81   | 20.47  |  |
| BOH  | 41.78                     | 41.23   | 39.29   | 29.55   | 32.48   | 27.63   | 27.82   | 21.97  | 45.28  |  |
| AOH  | 94.83                     | 92.90   | 88.22   | 65.62   | 71.61   | 60.34   | 61.68   | 48.91  | 97.92  |  |

column outlet.  $t_p$  and  $t_m$  are the retention time of the probe and of the marker (a noninteracting probe), respectively.  $j$  is a correction factor to account for the compressibility of the gas and is given by (17)

$$j = (3/2)((P_i/P_o)^2 - 1)/((P_i/P_o)^3 - 1) \quad (3)$$

where  $P_i$  is the column inlet pressure and  $P_o$  is the column outlet pressure.

It is common practice in the study of polymers to set the second from last term in eq 1 equal to unity because of the large size of  $M_2$ . However, if  $M_2$  is low, then the term should be retained. The probe physical properties,  $B_{11}$ ,  $V_1$  and  $\rho_1^\circ$ ,

Table IV. Polymer-Solvent Interaction Coefficients  $\chi_{12}$  at 100 °C

| code | $\chi_{12}$ of various polymers |       |       |       |       |       |       |       |       |
|------|---------------------------------|-------|-------|-------|-------|-------|-------|-------|-------|
|      | C28                             | C32   | C36   | PP1   | PP2   | PEE   | HDMB  | PIB   | PVE   |
| NC3  | 0.411                           | 0.418 | 0.395 | 0.457 | 0.471 | 0.431 | 0.598 | 0.794 | 0.506 |
| NC4  | 0.310                           | 0.322 | 0.324 | 0.366 | 0.380 | 0.369 | 0.483 | 0.646 | 0.390 |
| NC5  | 0.273                           | 0.260 | 0.274 | 0.347 | 0.343 | 0.340 | 0.416 | 0.600 | 0.361 |
| NC6  | 0.217                           | 0.203 | 0.219 | 0.283 | 0.293 | 0.303 | 0.363 | 0.558 | 0.328 |
| NC7  | 0.180                           | 0.168 | 0.183 | 0.245 | 0.263 | 0.284 | 0.324 | 0.526 | 0.305 |
| NC8  | 0.153                           | 0.141 | 0.156 | 0.217 | 0.239 | 0.270 | 0.299 | 0.504 | 0.298 |
| NC9  | 0.131                           | 0.118 | 0.134 | 0.199 | 0.225 | 0.264 | 0.282 | 0.489 | 0.296 |
| C10  | 0.112                           | 0.096 | 0.112 | 0.181 | 0.213 | 0.260 | 0.268 | 0.481 | 0.296 |
| C11  | 0.101                           | 0.079 | 0.096 | 0.169 | 0.212 | 0.260 | 0.251 | 0.475 | 0.301 |
| CC5  | 0.162                           | 0.145 | 0.160 | 0.210 | 0.210 | 0.195 | 0.237 | 0.406 | 0.182 |
| CC6  | 0.126                           | 0.109 | 0.121 | 0.166 | 0.166 | 0.158 | 0.191 | 0.391 | 0.173 |
| CC7  | 0.061                           | 0.038 | 0.050 | 0.096 | 0.097 | 0.094 | 0.099 | 0.292 | 0.120 |
| CC8  | 0.032                           | 0.004 | 0.013 | 0.061 | 0.065 | 0.065 | 0.050 | 0.245 | 0.099 |
| CHX  | 0.146                           | 0.128 | 0.141 | 0.215 | 0.215 | 0.207 | 0.229 | 0.404 | 0.116 |
| CHD  | 0.254                           | 0.230 | 0.244 | 0.356 | 0.357 | 0.340 | 0.352 | 0.551 | 0.163 |
| BNZ  | 0.388                           | 0.367 | 0.378 | 0.510 | 0.503 | 0.501 | 0.508 | 0.698 | 0.257 |
| TOL  | 0.293                           | 0.271 | 0.279 | 0.426 | 0.425 | 0.447 | 0.423 | 0.603 | 0.194 |
| EBZ  | 0.279                           | 0.252 | 0.261 | 0.402 | 0.408 | 0.425 | 0.402 | 0.589 | 0.182 |
| CL1  | 0.647                           | 0.669 | 0.653 | 0.755 | 0.722 | 0.712 | 0.790 | 0.911 | 0.434 |
| CL2  | 0.787                           | 0.771 | 0.799 | 0.860 | 0.839 | 0.833 | 0.868 | 0.998 | 0.464 |
| CL3  | 0.527                           | 0.509 | 0.527 | 0.608 | 0.590 | 0.582 | 0.611 | 0.775 | 0.289 |
| CL4  | 0.197                           | 0.181 | 0.193 | 0.288 | 0.287 | 0.248 | 0.273 | 0.480 | 0.147 |
| BCL  | 0.433                           | 0.418 | 0.434 | 0.478 | 0.476 | 0.492 | 0.514 | 0.681 | 0.307 |
| PCL  | 0.341                           | 0.323 | 0.340 | 0.388 | 0.387 | 0.407 | 0.420 | 0.593 | 0.229 |
| CLH  | 0.329                           | 0.309 | 0.325 | 0.373 | 0.372 | 0.397 | 0.405 | 0.575 | 0.225 |
| CLO  | 0.288                           | 0.265 | 0.280 | 0.328 | 0.339 | 0.373 | 0.360 | 0.532 | 0.215 |
| D11  | 0.633                           | 0.617 | 0.640 | 0.697 | 0.681 | 0.670 | 0.707 | 0.871 | 0.401 |
| D12  | 0.922                           | 0.901 | 0.918 | 0.972 | 0.957 | 0.971 | 0.985 | 1.134 | 0.594 |
| MCH  | 0.294                           | 0.278 | 0.292 | 0.366 | 0.364 | 0.340 | 0.370 | 0.565 | 0.174 |
| TCE  | 0.301                           | 0.279 | 0.287 | 0.386 | 0.382 | 0.385 | 0.377 | 0.537 | 0.197 |
| CLB  | 0.418                           | 0.388 | 0.393 | 0.540 | 0.538 | 0.546 | 0.507 | 0.703 | 0.283 |
| ACT  | 1.669                           | 1.653 | 1.694 | 1.716 | 1.678 | 1.747 | 1.795 | 1.900 | 1.316 |
| MEK  | 1.324                           | 1.309 | 1.344 | 1.360 | 1.336 | 1.399 | 1.427 | 1.546 | 0.982 |
| THF  | 0.519                           | 0.502 | 0.520 | 0.553 | 0.534 | 0.561 | 0.569 | 0.679 | 0.258 |
| DOX  | 1.105                           | 1.095 | 1.112 | 1.146 | 1.131 | 1.190 | 1.170 | 1.262 | 0.739 |
| MAC  | 1.323                           | 1.324 | 1.354 | 1.370 | 1.335 | 1.420 | 1.460 | 1.553 | 0.923 |
| EAC  | 1.105                           | 1.101 | 1.130 | 1.142 | 1.131 | 1.179 | 1.221 | 1.346 | 0.711 |
| PAC  | 0.938                           | 0.929 | 0.958 | 0.963 | 0.956 | 1.001 | 1.048 | 1.191 | 0.556 |
| BAC  | 0.824                           | 0.813 | 0.835 | 0.840 | 0.836 | 0.888 | 0.924 | 1.065 | 0.465 |
| EOH  | 2.792                           | 2.869 | 2.874 | 2.988 | 2.843 | 3.177 | 3.277 | 3.319 | 2.597 |
| POH  | 2.399                           | 2.387 | 2.403 | 2.470 | 2.433 | 2.502 | 2.548 | 2.684 | 1.980 |
| BOH  | 2.172                           | 2.148 | 2.164 | 2.232 | 2.203 | 2.269 | 2.290 | 2.449 | 1.757 |
| AOH  | 1.942                           | 1.921 | 1.936 | 1.989 | 1.975 | 2.041 | 2.049 | 2.203 | 1.539 |

can be calculated or obtained from literature data (18–24). We have found it useful in our studies to express the polymer solvent interaction parameter in terms of excess density of cohesive energy,  $B_{12}$ , where  $B_{12}$  is related to  $\chi_{12}$  as

$$B_{12} = \chi_{12}RT/V_1 \quad (4)$$

### Experimental Section

IGC columns were prepared from 0.25-in.-o.d. copper tubing 150 cm long, which was cleaned with methanol and left overnight in an oven at 110 °C. The support used was 60–80 mesh Chromosorb-W (acid washed and treated with dichlorodimethylsilane). Polymer loadings were 7%, and the carrier gas was nitrogen at a flow rate of 16 mL/min. Samples of high linear alkanes were obtained from Aldrich Chemical Co. and used as supplied; atactic polypropylenes and polyisobutylene were obtained from Scientific Polymer Products Inc. Samples of hydrogenated poly(2,3-dimethyl-1,4-butadiene) and of poly(1,2-butadiene) and its hydrogenated counterpart were kindly provided by Dr. L. J. Fetters. Specific volumes ( $v_2 = 1/\rho$ ) were calculated from the densities at 20 °C and from the expansion coefficients  $d\rho/dT$ , which were available from the literature, were estimated from several densities at different temperatures, or were determined from group contributions to molar volumes (24–26). Where corrections for the molecular weight were necessary, the values used are shown. The glass-transition

temperatures,  $T_g$ , and values of melting point,  $T_m$ , are values either from the suppliers or from the literature. The relevant physical quantities are collected in Table I.

The IGC experiments were performed on a modified Perkin-Elmer Model 3920B gas chromatograph. The signal from the flame ionization detector was converted from analog to digital and processed on a microcomputer via an IEEE-488 board. Signal-to-noise ratios were  $5 \times 10^4$  or better, and retention times were reproducible to  $\pm 0.1$  s. During the data analysis, we have performed all the necessary corrections (for retention of marker, for retention by support) as described earlier (4).

### Results

We have determined the polymer-solvent interaction coefficients for three linear alkanes, octacosane, dotriacontane, and hexatriacontane, designated as C28, C32, and C36, respectively (molecular weights were accounted for using the full form of eq 1); two atactic polypropylenes, PP1 and PP2 (the low molecular weight of sample PP2 was accounted for); polyisobutylene, PIB; hydrogenated poly(2,3-dimethyl-1,4-butadiene) (which is more easily thought of as head-to-head polypropylene), HDMB; poly(1,2-butadiene) (which may be considered as poly(vinylethylene)), PVE; and hydrogenated poly(1,2-butadiene) (which may be considered as poly(ethylethylene)), PEE. For each polymer, 43 probes of several different chemical families were measured. Here, we present the specific retention vol-

Table V. Polymer-Solvent Interaction Coefficients  $B_{12}$  at 100 °C

| code | $B_{12}$ for various polymers |       |       |       |       |       |       |       |       |
|------|-------------------------------|-------|-------|-------|-------|-------|-------|-------|-------|
|      | C28                           | C32   | C36   | PP1   | PP2   | PEE   | HDMB  | PIB   | PVE   |
| NC3  | 2.59                          | 2.63  | 2.49  | 2.88  | 2.97  | 2.71  | 3.77  | 5.00  | 3.19  |
| NC4  | 1.88                          | 1.95  | 1.97  | 2.23  | 2.31  | 2.24  | 2.93  | 3.93  | 2.37  |
| NC5  | 1.52                          | 1.45  | 1.52  | 1.93  | 1.91  | 1.89  | 2.32  | 3.34  | 2.01  |
| NC6  | 1.09                          | 1.02  | 1.10  | 1.42  | 1.47  | 1.52  | 1.82  | 2.80  | 1.65  |
| NC7  | 0.82                          | 0.76  | 0.83  | 1.11  | 1.19  | 1.29  | 1.47  | 2.39  | 1.39  |
| NC8  | 0.63                          | 0.58  | 0.64  | 0.90  | 0.99  | 1.12  | 1.23  | 2.09  | 1.23  |
| NC9  | 0.50                          | 0.45  | 0.51  | 0.75  | 0.85  | 1.00  | 1.07  | 1.86  | 1.12  |
| C10  | 0.39                          | 0.34  | 0.39  | 0.63  | 0.74  | 0.91  | 0.93  | 1.68  | 1.03  |
| C11  | 0.33                          | 0.26  | 0.31  | 0.55  | 0.69  | 0.84  | 0.81  | 1.54  | 0.97  |
| CC5  | 1.13                          | 1.01  | 1.12  | 1.47  | 1.47  | 1.37  | 1.66  | 2.84  | 1.27  |
| CC6  | 0.78                          | 0.67  | 0.75  | 1.02  | 1.03  | 0.97  | 1.18  | 2.41  | 1.07  |
| CC7  | 0.34                          | 0.21  | 0.28  | 0.54  | 0.54  | 0.53  | 0.55  | 1.63  | 0.67  |
| CC8  | 0.16                          | 0.02  | 0.07  | 0.31  | 0.33  | 0.33  | 0.26  | 1.25  | 0.50  |
| CHX  | 0.96                          | 0.84  | 0.93  | 1.42  | 1.42  | 1.37  | 1.51  | 2.66  | 0.76  |
| CHD  | 1.78                          | 1.62  | 1.72  | 2.51  | 2.51  | 2.40  | 2.48  | 3.88  | 1.15  |
| BNZ  | 2.91                          | 2.76  | 2.84  | 3.83  | 3.78  | 3.76  | 3.81  | 5.24  | 1.93  |
| TOL  | 1.87                          | 1.72  | 1.77  | 2.71  | 2.71  | 2.85  | 2.69  | 3.84  | 1.24  |
| EBZ  | 1.55                          | 1.40  | 1.45  | 2.23  | 2.27  | 2.37  | 2.24  | 3.28  | 1.01  |
| CL1  | 6.86                          | 7.10  | 6.92  | 8.00  | 7.66  | 7.54  | 8.38  | 9.66  | 4.60  |
| CL2  | 8.03                          | 7.86  | 8.15  | 8.77  | 8.55  | 8.50  | 8.85  | 10.18 | 4.74  |
| CL3  | 4.65                          | 4.50  | 4.65  | 5.37  | 5.21  | 5.15  | 5.39  | 6.85  | 2.55  |
| CL4  | 1.36                          | 1.25  | 1.33  | 1.99  | 1.98  | 1.71  | 1.89  | 3.32  | 1.02  |
| BCL  | 2.77                          | 2.67  | 2.78  | 3.06  | 3.04  | 3.14  | 3.28  | 4.35  | 1.96  |
| PCL  | 1.90                          | 1.80  | 1.89  | 2.16  | 2.15  | 2.27  | 2.34  | 3.31  | 1.28  |
| CLH  | 1.63                          | 1.53  | 1.60  | 1.84  | 1.84  | 1.96  | 2.00  | 2.84  | 1.11  |
| CLO  | 1.16                          | 1.06  | 1.12  | 1.32  | 1.36  | 1.50  | 1.45  | 2.14  | 0.86  |
| D11  | 4.95                          | 4.82  | 5.01  | 5.45  | 5.32  | 5.25  | 5.53  | 6.81  | 3.14  |
| D12  | 7.82                          | 7.65  | 7.79  | 8.25  | 8.12  | 8.25  | 8.36  | 9.63  | 5.04  |
| MCH  | 1.96                          | 1.85  | 1.95  | 2.44  | 2.42  | 2.27  | 2.47  | 3.77  | 1.16  |
| TCE  | 2.24                          | 2.08  | 2.14  | 2.88  | 2.84  | 2.87  | 2.80  | 4.00  | 1.47  |
| CLB  | 2.80                          | 2.60  | 2.63  | 3.61  | 3.60  | 3.66  | 3.40  | 4.71  | 1.89  |
| ACT  | 14.84                         | 14.70 | 15.07 | 15.26 | 14.92 | 15.55 | 15.96 | 16.90 | 11.71 |
| MEK  | 9.82                          | 9.71  | 9.97  | 10.09 | 9.91  | 10.39 | 10.58 | 11.48 | 7.29  |
| THF  | 4.13                          | 4.00  | 4.14  | 4.40  | 4.25  | 4.47  | 4.53  | 5.41  | 2.06  |
| DOX  | 9.16                          | 9.08  | 9.22  | 9.50  | 9.37  | 9.87  | 9.70  | 10.47 | 6.13  |
| MAC  | 10.88                         | 10.89 | 11.13 | 11.27 | 10.97 | 11.68 | 12.00 | 12.77 | 7.59  |
| EAC  | 7.43                          | 7.41  | 7.60  | 7.68  | 7.60  | 7.93  | 8.21  | 9.06  | 4.79  |
| PAC  | 5.43                          | 5.37  | 5.54  | 5.57  | 5.53  | 5.79  | 6.07  | 6.89  | 3.22  |
| BAC  | 4.20                          | 4.14  | 4.26  | 4.28  | 4.26  | 4.53  | 4.71  | 5.44  | 2.38  |
| EOH  | 32.10                         | 33.00 | 33.06 | 34.36 | 32.68 | 36.57 | 37.68 | 38.19 | 29.89 |
| POH  | 21.66                         | 21.56 | 21.71 | 22.31 | 21.96 | 22.63 | 23.01 | 24.27 | 17.90 |
| BOH  | 16.13                         | 15.95 | 16.08 | 16.58 | 16.36 | 16.87 | 17.01 | 18.20 | 13.06 |
| AOH  | 12.22                         | 12.09 | 12.19 | 12.51 | 12.42 | 12.86 | 12.89 | 13.87 | 9.69  |

umes,  $V_g$ , the Flory-Huggins interaction coefficients,  $\chi_{12}$ , and the excess cohesive energies per unit volume,  $B_{12}$ . All measurements were performed at 100 °C.

In Table II we have listed the probes used in this study. The three-letter code before the probe name identifies the probe in the data tables that follow. Table III contains the specific retention volumes (mL/g) of the probes for each of the polymers, Table IV contains the polymer-solvent interaction parameters  $\chi_{12}$ , and Table V contains the excess cohesive energy densities  $B_{12}$  (cal/mL).

## Conclusion

(1) The large number of polymers and solvents used in this study produced an extensive set of data, which should aid in the understanding of the interactions between polymers and solvents based on their chemical structure. We are currently in the process of developing a theoretical model of intermolecular interactions that would account for our results.

(2) The extent of the data shows the usefulness of the IGC technique for gathering rather rapidly (relative to other available techniques) large volumes of data.

(3) Further systems containing polar polymers will be required to establish a complete set of data for the full thermodynamic analysis.

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## List of Symbols

|          |  |
|----------|--|
| $B_{11}$ | virial coefficient of the probe in the gas phase                 |
| $B_{12}$ | polymer-probe interaction coefficient (cal/mL)                   |
| $F$      | carrier gas flow rate at the column outlet                       |
| $j$      | correction factor for compressibility                            |
| $M_2$    | molecular weight of polymer                                      |
| $P_1$    | pressure at column inlet   |
| $P_o$    | pressure at column outlet  |
| $p_1^o$  | saturated vapor pressure of the probe                            |
| $R$      | gas constant   |
| $T$      | absolute temperature   |
| $t_m$    | retention time of the marker                                     |
| $t_p$    | retention time of the probe                                      |
| $V_g$    | specific retention volume of the probe at the column temperature |
| $V_1$    | molar volume of the probe  |
| $v_2$    | specific volume of the polymer                                   |

$w$  mass of the polymer on the column  
 $\rho$  density of the polymer  
 $\chi_{12}$  Flory-Huggins interaction parameter

**Registry No.** C28, 630-02-4; C32, 544-85-4; C36, 630-06-8; PPI, 9003-07-0; PIB, 9003-27-4; PVE, 9003-17-2; NC3, 74-98-6; NC4, 106-97-8; NC5, 109-66-0; NC6, 110-54-3; NC7, 142-82-5; NC8, 111-65-9; NC9, 111-84-2; C10, 124-18-5; C11, 1120-21-4; CC5, 287-92-3; CC6, 110-82-7; CC7, 291-64-5; CC8, 292-64-8; CHX, 110-83-8; CHD, 29797-09-9; BNZ, 71-43-2; TOL, 108-88-3; EBZ, 100-41-4; CL1, 74-87-3; CL2, 75-09-2; CL3, 67-66-3; CL4, 56-23-5; BCL, 109-69-3; PCL, 543-59-9; CLH, 25495-90-3; CLO, 57214-71-8; D11, 75-34-3; D12, 107-06-2; MCH, 71-55-6; TCE, 79-01-6; CLB, 108-90-7; ACT, 67-64-1; MEK, 78-93-3; THF, 109-99-9; DOX, 123-91-1; MAC, 79-20-9; EAC, 141-78-6; PAC, 109-60-4; BAC, 123-86-4; EOH, 64-17-5; POH, 71-23-8; BOH, 71-36-3; AOH, 71-41-0.

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## Excess Volumes of Binary and Ternary Mixtures of Water, Methanol, and Ethylene Glycol

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The excess molar volumes of mixtures of water + methanol, water + ethylene glycol, methanol + ethylene glycol, and water + methanol + ethylene glycol have been measured at 283.15, 293.15, and 303.15 K by using a vibrating tube densimeter. The excess volumes are all negative over the entire composition range.

### Introduction

Polyester polymer is produced commercially in a two-step polymerization process, i.e., monomer formation by ester interchange of DMT (dimethyl terephthalate) with glycol or esterification of TA (terephthalic acid) with glycol, followed by polycondensation by removing excess glycol. In the DMT or TA process, methanol and water are produced as byproducts. However, the volumetric properties are very limited even for the binary mixtures composed of water, methanol, and ethylene glycol: water + methanol (1-3), water + ethylene glycol (4), and methanol + ethylene glycol (5). No experimental excess volume data for a ternary system, water + methanol +

Table I. Densities  $\rho$  of Pure Substances at 283.15, 293.15, and 303.15 K

| substances      | T/K    | $\rho$ /(g cm <sup>-3</sup> ) |                       |
|-----------------|--------|-------------------------------|-----------------------|
|                 |        | this work                     | lit.                  |
| methanol        | 283.15 | 0.800 266                     | 0.800 7 <sup>a</sup>  |
|                 | 293.15 | 0.790 004                     | 0.791 29 <sup>a</sup> |
|                 | 303.15 | 0.782 374                     | 0.781 96 <sup>a</sup> |
| ethylene glycol | 283.15 | 1.119 292                     | 1.120 6 <sup>b</sup>  |
|                 | 293.15 | 1.112 020                     | 1.113 5 <sup>b</sup>  |
|                 | 303.15 | 1.105 825                     | 1.106 35 <sup>b</sup> |

<sup>a</sup>Reference 6. <sup>b</sup>Reference 7.

ethylene glycol, have been reported in the literature.

The purpose of this investigation is therefore to measure the excess volumes for three binary systems and one ternary system formed by water, methanol, and ethylene glycol at 283.15, 293.15, and 303.15 K.

### Experimental Section

The methanol and ethylene glycol were supplied by Aldrich (purity better than 99%) and stored over Linde Type 3A mo-