Total Pressure Measurements for Lithium Chloride + **Methanol** + **Ethanol at 303.15 K**

Seung-Kyo Oh[†]

Department of Chemical Engineering, Konyang University, Nonsan, Chungnam 320-030, Korea

Total pressure for the ternary system lithium chloride + methanol + ethanol and constituent binaries was measured at 303.15 K. Measurements were performed as a function of salt concentration along different paths of virtually constant salt-free solvent composition. The results were reduced by Barker's method using an empirical expression for the Gibbs free energy of the liquid phase. The vapor-phase compositions for the two alcohols are calculated in a data reduction procedure. The vapor-phase mole fraction of ethanol increases on the addition of lithium chloride to the methanol + ethanol system, indicating a salting-out effect of lithium chloride on ethanol.

1. Introduction

Total pressure for systems containing two or more alcohols and a salt is of interest since the vapor-liquid equilibrium behavior of solvent mixtures is influenced by the presence of salts. A change of relative volatilities of the solvent components compared to the salt-free system is generally observed by addition of salts, which in many cases results in a shifting or complete elimination of azeotropic points. Therefore, salts have been used as separating agents in extractive or azeotropic distillation for obtaining a better recovery of selective solvent (Furter, 1976). The availability of successful correlations and predictive models for the vapor-liquid equilibrium behavior is essential for the design of many separation processes utilizing the salt effect. However, the required experimental information for developing and testing correlations is limited. While many data exist for aqueous salt systems, far fewer are available for nonaqueous salt systems, especially for salts in methanol + ethanol liquid mixtures.

A previously published paper (Oh and Campbell, 1995) gives total pressure measurements for the mixed solvent salt system copper(II) chloride + methanol + ethanol and constituent salt—solvent binaries at 303.15 K. In continuation of our work, total pressure measurements are reported here as a function of liquid-phase composition for lithium chloride + methanol + ethanol, lithium chloride + methanol, and lithium chloride + ethanol at 303.15 K. These results would be a contribution to the data base for systems comprised of a salt in two or more solvents.

2. Experimental Section

2.1. Chemicals. Methanol and lithium chloride used in this work were of 99.99+% HPLC grade and 99.99+%, respectively, from Aldrich Chemical Co. Ethanol was supplied by Aaper Alcohol & Chemical Co. and had a purity of 99.9+%, absolute 200 proof. All chemicals were used without further purification except degassing. Solvents were degassed following the procedure described by Bhethanabotla and Campbell (1991).

2.2. Apparatus and Procedure. The experimental apparatus is a modified version of that used for salt-free systems by Bhethanabotla and Campbell (1991). A detailed description of the apparatus and operating procedure has been given in an earlier publication (Oh and Campbell, 1995).

[†] E-mail: sunkist@kytis.konyang.ac.kr.

2.3. Data Reduction. Total pressure as a function of overall composition in the equilibrium cell was determined from the following experimental information: the mass of salt initially placed in the equilibrium cell, the volumes of solvent (or solvent mixture for the ternary runs) displaced from the piston injector to the equilibrium cell, and the pressure difference between the equilibrium and reference cells. The maximum uncertainty in the bath temperature is ± 0.02 K, although the effect of this uncertainty is minimized by using the reference cell. The absolute uncertainty in pressure is estimated to be ± 0.03 kPa. The estimated uncertainties in overall cell composition are 0.0005 or less in mole fraction for the binary salt + solvent mixtures. For the ternary runs, the uncertainty in overall composition within the equilibrium cell is slightly higher than 0.0005 in mole fraction, due to an additional uncertainty in the composition of the solvent + solvent mixtures (estimated to be 0.0002 in mole fraction).

Overall cell composition was then corrected into liquidphase composition using Barker's method (Barker, 1953), which is an algorithm used in data reduction and is described in detail elsewhere (Oh and Campbell, 1995). An empirical expression of the excess Gibbs free energy of the liquid-phase is proposed, and the best set of parameters in the expression is determined by regressing pressure versus liquid-phase mole fraction such that the measured and calculated pressures are minimized. A nonlinear regression program based on Marquardt's method was used for parameter estimation. The vapor-phase compositions are also calculated in this step.

The G^{E} model used in this work is similar to that used in the previous work (Oh and Campbell, 1995). For the salt-free binary mixture, the four-suffix Margules equation is used:

$$G^{\rm E}/RT = x_2 x_3 \left(A_{32} x_2 + A_{23} x_3 - \alpha_{23} x_2 x_3 \right) \tag{1}$$

For the lithium chloride (1) + methanol (2) binary, a three-suffix Margules equation is combined with the semiempirical formula proposed by Hála (1983):

$$G^{\rm E}/RT = E_{12}x_1^{3/2}x_2 + x_1x_2(A_{21}x_1 + A_{12}x_2)$$
(2)

The expression for the lithium chloride (1) + ethanol $(3)^1$ system is

$$G^{\rm E}/RT = E_{13}x_1^{3/2}x_3 + x_1x_3(A_{31}x_1 + A_{13}x_3)$$
(3)

S0021-9568(97)00074-5 CCC: \$14.00 © 1997 American Chemical Society

Table 1. Total Pressure as a Function of Liquid-Phase Mole Fraction x_i for Lithium Chloride (1) + Methanol (2) and Lithium Chloride (1) + Ethanol (3) at 303.15 K

LiCl + MeOH		LiCl + EtOH	
X_2^a	<i>P</i> /kPa	X3 ^a	<i>P</i> /kPa
0.870 96	12.094	0.830 99	4.647
0.886 48	13.831	0.847 60	5.315
0.898 24	15.081	0.864 37	6.131
0.911 21	16.416	0.881 32	7.048
0.924 67	17.698	0.902 03	8.058
0.939 10	18.855	0.917 39	8.698
0.955 06	19.921	0.937 66	9.332
0.968 79	20.678	0.957 21	9.825
0.974 92	20.995	0.978 21	10.220
0.983 96	21.390	1.000 00	10.515 ^c
1 000 00	21 959b		

^{*a*} Mole fraction of solvent with no salt dissociation. ^{*b*} Saturated pressure of methanol. ^{*c*} Saturated pressure of ethanol.



Figure 1. Total pressure for the methanol + ethanol system at 303.15 K: \bigcirc , this study; \Box , Oh and Campbell (1995); \triangle , Zielkiewicz et al. (1990).

For the ternary system it was assumed that

$$G^{E}/RT = (G^{E}/RT)_{12} + (G^{E}/RT)_{13} + (G^{E}/RT)_{23} - Cx_{1}x_{2}x_{3}$$
(4)

where $(G^{E/RT})$ *ij* is the excess Gibbs function for the *ij* binary system and *C* is a single adjustable ternary parameter. Expressions for the activity coefficients γ_2 and γ_3 of methanol and ethanol, respectively, are obtained from eq 4 in the usual manner. Pressure and vapor-phase composition are calculated for a given liquid composition through

$$P = \gamma_2 x_2 P_2^{\text{sat}} / \Phi_2 + \gamma_3 x_3 P_3^{\text{sat}} / \Phi_3$$
 (5)

$$y_2 = \gamma_2 x_2 P_2^{\text{sat}} / \Phi_2 P \tag{6}$$

where

$$\Phi_j = (\phi/\phi_j^{\text{sat}}) \exp[-V_j^{\text{L}}(P - P_j^{\text{sat}})/RT]$$
(7)

In eq 7, ϕ_j is the fugacity coefficient of solvent component *j* in the vapor phase and ϕ_j^{sat} is the fugacity coefficient of pure solvent component *j* at the temperature of the mixture and its own pressure. Both are calculated using the two-term virial equation (pressure series). Second virial coefficients were calculated to be -1830, -2658, and -2200 cm³ mol⁻¹ for B_{22} , B_{33} , and B_{23} , respectively, using the

Table 2. Total Pressure as a Function of Liquid-Phase
Mole Fractions x_2 and x_3 for Lithium Chloride (1) +
Methanol (2) + Ethanol (3) at 303.15 K

• •				
X_3^a	<i>P</i> /kPa	X_2^a	X_3^a	₽⁄kPa
0.752 83	4.790	0.430 90	0.417 23	7.257
0.767 00	5.454	0.438 69	0.425 52	8.413
0.783 65	6.389	0.445 66	0.432 44	9.529
0.798 34	7.338	0.453 45	0.440 27	10.786
0.815 23	8.350	0.461 75	0.448 41	12.023
0.832 15	9.230	0.470 61	0.456 69	13.120
0.849 70	9.968	0.479 37	$0.465\ 06$	14.063
0.868 14	10.581	0.488 57	0.473 76	14.884^{b}
0.883 77	10.989^{b}			
		0.535 76	0.321 75	8.463
0.686 29	5.415	0.543 12	0.325 67	9.404
0.699 43	6.188	0.552 76	0.331 53	10.809
0.713 76	7.172	0.561 08	0.336 85	12.052
0.725 66	8.072	0.575 70	0.345 29	13.795
0.742 69	9.155	0.581 32	0.348 60	14.344
0.757 25	10.035	$0.592\ 00$	0.354 38	15.312
0.773 17	10.795	0.602 98	0.360 72	16.174^{b}
0.778 22	11.005^{b}			
		0.618 85	0.241 01	9.498
0.609 00	5.877	0.629 40	0.244 52	10.789
0.618 69	6.608	0.638 74	0.248 13	11.990
0.630 64	7.654	0.650 15	0.252 70	13.304
0.640 13	8.511	0.660 13	0.256 53	14.366
0.649 25	9.341	0.671 07	0.260 44	15.413
0.667 93	10.765	0.683 28	0.264 95	16.433
0.681 73	11.642	0.695 77	0.269 36	17.292 ^b
0.695 45	12.345			
0.709 65	12.965^{b}	0.715 40	0.185 13	13.722
		0.717 74	0.185 87	13.982
0.518 75	6.464	0.729 32	0.189 12	15.171
0.527 81	7.427	0.741 73	0.192 15	16.282
0.537 10	8.466	0.754 52	0.195 09	17.245
0.547 78	9.738	0.767 74	0.198 23	18.101
0.558 12	10.877	0.778 58	0.200 77	18.695^{ν}
0.567 90	11.806	0 704 00		10.000
0.579 15	12.756	0.791 09	0.089 69	12.692
0.590 57	13.537	0.803 48	0.091 07	14.132
0.601 52	14.1775	0.814 77	0.092 82	15.341
0 404 04	0.054	0.827 95	0.093 77	16.522
0.464 94	6.854	0.842 01	0.095 62	17.676
0.472 41	7.711	0.854 63	0.096 68	18.534
0.481 71	8.975	0.867 55	0.098 26	19.314
0.489 /5	10.100	0.880 57	0.099 52	19.9630
0.499 13	11.351			
0.508 62	12.469			
0.518 20	13.412			
0.528 02	14.230			
0.538 26	14.982			
	x_3^a 0.752 83 0.767 00 0.783 65 0.798 34 0.812 15 0.832 15 0.832 15 0.832 15 0.832 15 0.849 70 0.868 14 0.883 77 0.686 29 0.699 43 0.713 76 0.725 66 0.742 69 0.757 25 0.773 17 0.778 22 0.609 00 0.618 69 0.630 64 0.649 25 0.667 93 0.681 73 0.695 45 0.709 65 0.518 75 0.527 81 0.537 10 0.547 78 0.558 12 0.567 90 0.579 15 0.590 57 0.601 52 0.464 94 0.472 41 0.481 71 0.482 75 0.598 62 0.518 20 0.528 02 <t< td=""><td>x_3^a P/kPa x_3^a P/kPa 0.752 83 4.790 0.767 00 5.454 0.783 65 6.389 0.798 34 7.338 0.815 23 8.350 0.832 15 9.230 0.849 70 9.968 0.868 14 10.581 0.883 77 10.989^b 0.686 29 5.415 0.699 43 6.188 0.712 66 8.072 0.742 69 9.155 0.757 25 10.035 0.773 17 10.795 0.778 22 11.005^b 0.609 00 5.877 0.618 69 6.608 0.630 64 7.654 0.640 13 8.511 0.649 25 9.341 0.667 93 10.765 0.681 73 11.642 0.695 45 12.345 0.709 65 12.965^b 0.518 75 6.464 0.527 81 7.427 0.537 10 8.466</td></t<> <td>$\begin{array}{c c c c c c c c c c c c c c c c c c c$</td> <td>$\begin{array}{c c c c c c c c c c c c c c c c c c c$</td>	x_3^a P/kPa x_3^a P/kPa 0.752 83 4.790 0.767 00 5.454 0.783 65 6.389 0.798 34 7.338 0.815 23 8.350 0.832 15 9.230 0.849 70 9.968 0.868 14 10.581 0.883 77 10.989 ^b 0.686 29 5.415 0.699 43 6.188 0.712 66 8.072 0.742 69 9.155 0.757 25 10.035 0.773 17 10.795 0.778 22 11.005 ^b 0.609 00 5.877 0.618 69 6.608 0.630 64 7.654 0.640 13 8.511 0.649 25 9.341 0.667 93 10.765 0.681 73 11.642 0.695 45 12.345 0.709 65 12.965 ^b 0.518 75 6.464 0.527 81 7.427 0.537 10 8.466	$\begin{array}{c c c c c c c c c c c c c c c c c c c $	$\begin{array}{c c c c c c c c c c c c c c c c c c c $

^a Mole fraction of solvent with no salt dissociation. ^b Methanol + ethanol binary measurement.

Table 3. Values of Parameters Appearing in ExcessGibbs Free Energy Expression for Lithium Chloride (1)+ Methanol (2) + Ethanol (3) at 303.15 K

		• •	
A_{23}^a	-0.0333	$A_{32}{}^{a}$	-0.0326
$\alpha_{23}{}^a$	-0.0969	С	24.1060
A_{12}	-12.7672	A_{21}	-23.8986
A_{13}	-10.6172	A_{31}	-20.7177
E_{12}	-2.2236	E_{13}	3.7619

^a Parameters supplied to the extended fit.

method of Tsonopoulos (1974). Saturated liquid volumes $V_j^{\rm L}$ (40.97 and 58.97 cm³ mol⁻¹ for methanol and ethanol, respectively) for use in the Poytning correction term in eq 7 were obtained from Stephan and Hildwein (1987).

An extended fit to pressure was employed as recommended by Oh and Campbell (1992). For the methanol + ethanol system, binary parameters A_{23} , A_{32} , and α_{23} are obtained from an unweighted fit to the methanol-ethanol binary total pressure data. These salt-free parameters are then used as inputs in the extended data reduction procedure in which ternary data and binary data for its



Figure 2. Calculated vapor-phase mole fraction y₂ vs liquid-phase mole fraction (on a salt-free basis) x_2' for lithium chloride (1) + methanol (2) + ethanol (3) at 303.15 K. The solid line is for $x_1 =$ 0, the long dashed line is for $x_1 = 0.05$, the middle dashed line is for $x_1 = 0.10$, and the short dashed line is for $x_1 = 0.15$.

two-constituent salt + solvent systems are regressed simultaneously to obtain the salt-solvent binary parameters A_{12} , A_{21} , A_{13} , A_{31} , E_{12} , and E_{13} and a single adjustable ternary parameter C. Data were weighted by the maximum likelihood principle as described by Oh (1993). For the system examined here the assumption of complete salt dissociation yields slightly better deviations in pressure. However, analytical mole fractions calculated on the assumption of no salt dissociation are reported here.

3. Results

Total pressure as a function of liquid-phase composition is reported for lithium chloride + methanol + ethanol, lithium chloride + methanol, and lithium chloride + ethanol at 303.15 K. Total pressures for lithium chloride (1) + methanol (2) and lithium chloride (1) + ethanol (3)binary systems are given in Table 1. As shown in Table 1, the saturated vapor pressures of methanol and ethanol at 303.15 K were measured to be 21.959 and 10.515 kPa, respectively, which are in good agreement with the values of 21.861 and 10.462 kPa reported by Ambrose and Sparke (1970). Experimental results for the ternary system lithium chloride (1) + methanol (2) + ethanol (3) at 303.15 K, along with those for the methanol + ethanol system, are given in Table 2. Results for the methanol + ethanol system are compared to those measured by Zielkiewicz et al. (1990) in Figure 1, and they are in good agreement. Given in the Table 3 are the parameters obtained from the data reduction procedure. The resulting average deviation between the measured and calculated pressures is 0.068 kPa.

As mentioned earlier, vapor-phase mole fractions are calculated as part of the data reduction procedure. To demonstrate the salt effect of lithium chloride on vaporliquid equilibria of the methanol (2) + ethanol (3) system at 303.15 K, the calculated vapor-phase mole fraction of methanol is plotted in Figure 2 as a function of salt-free liquid phase mole fraction $x_2' = x_2/(x_2 + x_3)$ for several different salt mole fractions x_1 's. As shown in Figure 2, the vapor-phase mole fraction of methanol is decreased upon addition of lithium chloride to the methanol (2) + ethanol (3) system, indicating that methanol is salted-in and ethanol is salted-out for this system.

Acknowledgment

The author is grateful to Dr. Scott W. Campbell for constructive discussion on this work and to the Department of Chemical Engineering at the University of South Florida for the current calculations and total pressure measurements.

Literature Cited

- Ambrose, D.; Sparke, C. H. S. Thermodynamic Properties of Organic Oxygen Compounds XXV. Vapour Pressures and Normal Boiling Temperatures of Aliphatic Alcohols. J. Chem. Thermodyn. 1970, 2, 631 - 645
- Barker, J. A. Determination of Activity Coefficients from Total Pressure Measurements. Aust. J. Chem. 1953, 6, 207-210.
- Bhethanabotla, V. R.; Campbell S. W. P-x Measurements for Ethanol + n-Heptane + Isobutanol at 303.15 K. Fluid Phase Equilib. 1991, 62. 239-258.
- Furter, N. F. Correlation and Prediction of Salt Effect in Vapor-Liquid Equilibrium. Adv. Chem. Ser. 1976, 155, 26-35.
- Hála, E. Vapor-Liquid Equilibria of Strong Electrolytes in Systems Containing Mixed Solvents. Fluid Phase Equilib. 1983, 13, 311-319.
- Oh, S.-K. Solution Thermodynamics of Electrolytes in Mixed Solvents.
- Oh, S.-K. Solution Thermodynamics of Electrolytes in Mixed Solvents.
 Ph.D. Dissertation, University of South Florida, Tampa, FL 1993.
 Oh, S.-K.; Campbell, S. W. Vapor-Liquid Equilibrium for Systems Comprised of a Non-Volatile Strong Electrolyte in a Mixed Solvent. *Fluid Phase Equilib.* 1992, *76*, 237–248.
 Oh, S.-K.; Campbell, S. W. Total Pressure Measurements for Copper-tional structure of the structure of
- (II) Chloride + Methanol + Ethanol at 303.15 K. J. Chem. Eng. Data 1995, 40, 504-508.
- Stephan, K.; Hildwein, H. Recommended Data of Selected Compounds and Binary Mixtures; DECHEMA Chemistry Data Series; DECHEMA: Frankfurt, 1987; Vol. VI, Parts 1 + 2
- Tsonopoulos, C. An Empirical Correlation of Second Virial Coefficients. AIChE J. 1974, 20, 263–272.
- Zielkiewicz, J.; Oracz, P.; Warycha, S. Total Vapour Pressure Measurements and Excess Gibbs Energies for the Binary Systems Methanol + Ethanol, Ethanol + 2-Propanol, Benzene + Cyclohexane, Benzene + Carbon Tetrachloride and Benzene + Ethanol at 303.15 K and 313.15 K. Fluid Phase Equilib. 1990, 58, 191-209.

Received for review March 25, 1997. Accepted June 24, 1997.® JE970074Z

[®] Abstract published in Advance ACS Abstracts, August 1, 1997.