# Solubilities of Organoboron Compounds in Organic Solvents. 5. Solid-Liquid Equilibria of Some Pyrazaboles in Hexanols

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The solubilities of some pyrazaboles (pyrazabole, 4,4,8,8-tetraethylpyrazabole, and 4,4,8,8-tetrapropylpyrazabole) in hexanols (1-hexanol, 2-methyl-1-pentanol, 2-ethyl-1-butanol, 4-methyl-2-pentanol, 3-methyl-3-pentanol) have been determined experimentally by a dynamic method at temperatures ranging from the boiling point of the solvent to 273 K. The results have been correlated by the Wilson and UNIQUAC ASM equations. The existence of solid-solid first-order phase transition in tetraethylpyrazabole has been taken into consideration in the solubility curve calculations. The average root mean square deviations of the solubility temperatures for all the measured data vary from (0.52 to 3.54) K and depend on the particular equation used.

## Introduction

The present work is a continuation of systematic studies on solid—liquid equilibria of the systems containing organoboron compounds. Pyrazaboles (I), the compounds pos-



sessing four-coordinated boron atom in a heteroaromatic system that causes high chemical stability (Niedenzu and Trofimenko, 1986), were chosen for investigation regarding their interesting properties. Selected pyrazaboles were found to form liquid crystals (Barberá *et al.*, 1994); the others can be fragments of the molecules used in supramolecular chemistry (Jäkle *et al.*, 1996).

The aim of the present work was to study the solubility of three selected pyrazaboles in a series of isomeric hexanols to investigate the influence of the steric hindrance on solubility and attempt a correlation of the experimental results with established theories of solutions. The phase transition, with high enthalpy of transformation,  $\Delta H_{\rm trs1}$ , 28.61 kJ mol<sup>-1</sup> at the temperature  $T_{\rm trs1}$  = (342.30 ± 0.15) K, for 4,4,8,8-tetraethylpyrazabole (TEP) was observed. Recently, a polymorphic transition in the solid state has been discovered as a solid-solid phase transition below the melting point.

## **Experimental Section**

**Materials.** Pyrazabole (PYR), tetraethylpyrazabole (4,4,8,8-tetraethylpyrazabole) (TEP), and tetrapropylpyrazabole (4,4,8,8-tetrapropylpyrazabole) (TPP) were synthesized by Niedenzu. The solvents were dried over 4A molecular sieves and were fractionally distilled using a 35-plate laboratory column. The characteristics of the solutes and solvents are listed in Table 1. Solubilities were

determined by a dynamic (synthetic) method, described in the first paper in this series (Domańska *et al.*, 1993). The reproducibility of the measurements was 0.1 K, which corresponded to a standard error in mole fraction  $\delta x_1$  of 0.0005. All the experimental data (except in hexanol, published in a previous paper, Dąbrowski *et al.*, 1996) are shown in Tables 2–4.

### **Results and Discussion**

The solubility of PYR, TEP and TPP in each solvent was lower than expected from ideal solution behavior, and the solution showed positive deviations from ideality ( $\gamma_1 \gg 1$ ). The solubilities of the solute were close to ideal values in the order PYR < TEP < TPP.

All experimental activity coefficients are listed in Tables 2–4, and the solid–liquid equilibrium data are shown in comparison with the ideal solubility in Figures 1, 2, and 3.

For all investigated pyrazaboles, solubility decreases in order ternary alcohol > secondary alcohol  $\geq$  primary alcohol. The best solubility is observed in the alcohol with a hindered hydroxyl group (3-methyl-3-pentanol). However, differences are small, and solubilities in investigated alcohols are close to each other. These results are in agreement with previous observations and lead to the conclusion that pyrazaboles are not able to form intermolecular hydrogen bonds or stable complexes with polar solvents.

The solubility of a solid nonelectrolyte 1 in a liquid solvent can be expressed as

$$-\ln x_{1} = \frac{\Delta_{\text{fus}}H_{1}}{R} \left(\frac{1}{T} - \frac{1}{T_{\text{fus}1}}\right) + \ln \gamma_{1}$$
(1)

where  $x_1$  is the mole fraction,  $\gamma_1$  is the activity coefficient,  $\Delta_{fus}H_1$  is the enthalpy of fusion,  $T_{fus1}$  is the melting temperature, and *T* is the equilibrium temperature of the solute. If the solid-solid transition occurs before fusion, an additional term must be added to the right-hand side of eq 1

$$-\ln x_{1} = \frac{\Delta_{\text{fus}}H_{1}}{R} \left(\frac{1}{T} - \frac{1}{T_{\text{fus}1}}\right) + \frac{\Delta_{\text{trs}}H_{1}}{R} \left(\frac{1}{T} - \frac{1}{T_{\text{trs}1}}\right) + \ln \gamma_{1}$$
(2)

where  $\Delta_{trs}H_1$  and  $T_{trs1}$  are the enthalpy and temperature of the solid–solid transition of the solute. Equations 1 and

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Table 1.	Physical	Properties of	the Pure (	Components	at 298.15 I	K
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		$n_{\rm D}$	D			
	$V_{\rm m}^{{\rm o}a,c}$ /cm <sup>3</sup> mol <sup>-1)</sup>	exptl	lit. <sup>c</sup>	$T_{m1}$ /K	$\Delta H_{\rm tr1}$ /kJ mol <sup>-1</sup>	$\Delta H_{\rm m1}$ <sup>d</sup> /kJ mol <sup>-1</sup>
PYR	170.0 <sup>d</sup>			354.25		11.83
TEP	$287.0^{d}$			379.15	28.61	3.22
TPP	$345.0^{d}$			382.15		33.00
hexanol	125.23	1.415 94	1.4161			
2-ethyl-butan-1-ol	123.18	1.419 75	1.4205			
2-methyl-pentan-1-ol	124.51	1.416 77	1.4172			
4-methyl-pentan-2-ol	127.15	1.408 99	1.4090			
3-methyl-pentan-3-ol	124.70	1.416 41	$1.418^{e}$			

<sup>*a*</sup>  $V_{\rm m}^{\rm e}$  is the molar volume. <sup>*b*</sup>  $n_{\rm D}$  is the refractive index. <sup>*c*</sup> Riddick and Bunger (1986). <sup>*d*</sup> Domańska *et al.* (1993). <sup>*e*</sup> At 294.15 K; Pollock and Stevens (1965).

Table 2. Experimental Mole Fraction Solubilities andActivity Coefficients of PYR

Table 3.	Experimental	Mole	Fraction	<b>Solubilities</b>	and
Activity	<b>Coefficients of</b>	TEP			

<i>X</i> 1	$T_{1/K} \\$	γ1	<i>X</i> 1	$T_{1/K}$	γ1	<i>X</i> 1	$T_{\beta 1}/\mathrm{K}$	γ1	<i>X</i> 1	$T_{\beta 1}/\mathrm{K}$	$T_{\alpha 1}/\mathrm{K}$	γ1
		2-Ethyl-b	utan-1-ol					2-Et	hyl-butan	-1-ol		
0.0138	277.85	24.015	0.3569	328.15	2.036	0.0167	275.85	3.642	0.4801	332.35		1.341
0.0332	289.05	12.173	0.3862	329.55	1.916	0.0183	278 85	3 859	0 5086	332 65		1 279
0.0517	298.05	9 070	0 4322	332.05	1 769	0.0330	290 75	3 654	0.5394	333.65		1 2/8
0.0728	200.00	7 077	0.5012	333 45	1.700	0.0555	200.75	0.004	0.5554	333.05		1 1 0 4
0.0728	304.03	7.077	0.3012	000.15	1.333	0.0522	298.75	3.376	0.5776	334.35		1.194
0.0909	308.25	6.041	0.5606	336.15	1.437	0.0714	304.45	3.138	0.6295	335.45		1.138
0.1074	311.25	5.346	0.6001	337.25	1.361	0.0899	309.85	3.103	0.6756	336.45		1.097
0.1349	315.05	4.497	0.6890	340.75	1.238	0.1182	313.15	2.688	0.7356	337.55		1.045
0.1597	317.25	3.920	0.7483	343.15	1.174	0.1452	315.85	2.429	0.7487	337.75		1.034
0.1842	319.85	3.525	0.8214	345.85	1.104	0 1735	318 55	2 2 5 3	0 7916	339 15		1 025
0.2101	320.95	3.138	0.8665	348.15	1.076	0.1755	201.05	2 106	0.7510	240.25		1 000
0.2416	322.95	2 804	0.9285	350 55	1 032	0.2033	321.23	2.100	0.0375	340.33		1.000
0.2799	224 25	2 5 2 7	1 0000	254.25	1.002	0.2463	323.75	1.925	0.8713	341.75		1.014
0.2120	000 75	2.007	1.0000	334.23	1.000	0.2848	325.45	1.771	0.8815	341.95		1.009
0.3129	520.75	2.219				0.3293	327.45	1.645	0.8962		347.95	1.018
		2-Methyl-p	entan-1-ol			0.3669	328.45	1.530	0.9030		351.75	1.023
0 0203	275 55	15 642	0 4854	335 25	1 641	0.3880	328.95	1.473	0.9255		359.15	1.021
0.0231	280.05	14 036	0.5265	336 35	1 534	0 4266	331.05	1 4 4 2	1 0000		379 15	1 000
0.0231	200.05	10.004	0.5205	007.15	1.334	0.4200	001.00	1.112	1.0000		070.10	1.000
0.0379	290.15	10.804	0.5780	337.15	1.411			2-Met	thyl-penta	n-1-ol		
0.0564	299.05	8.448	0.6333	339.45	1.325	0.0169	275.15	3.474	0.4695	332.25		1.366
0.0836	308.05	6.549	0.6935	343.35	1.269	0.0336	290.35	3 620	0 4970	332 95		1 323
0.1139	311.75	5.078	0.7303	344.15	1.217	0.0566	201.65	2 5 2 2	0.5422	224.05		1.020
0.1583	317.55	3.971	0.7875	345.35	1.145	0.0300	301.03	3.322	0.5452	334.05		1.60
0.1949	320.05	3.340	0.8482	347.55	1.091	0.0760	305.35	3.059	0.5944	334.85		1.180
0 2426	323 75	2 823	0 9005	349 75	1 055	0.0927	311.35	3.193	0.6304	335.95		1.155
0.2420	325.65	2 405	0.0000	351 05	1.000	0.1190	313.45	2.701	0.6829	337.15		1.111
0.2322	207 25	2.403	1 0000	351.35	1.020	0.1488	317.05	2.482	0.7450	338.45		1.064
0.3233	327.33	2.224	1.0000	334.23	1.000	0.1755	320.25	2.374	0.8194	339.75		1.010
0.3747	330.85	2.009				0 2011	321 35	2 1 5 8	0.8390	339.95		0 993
		4-Methyl-n	entan-2-ol			0.2206	222 75	1 070	0.0000	000.00	217 15	1 094
0.0136	277 45	2/ 189	0 3690	330.85	2 040	0.2390	323.73	1.373	0.0090		347.43	1.024
0.0130	211.45	24.103	0.3030	222 05	2.040	0.2832	325.95	1.813	0.9125		352.75	1.015
0.0101	203.03	22.937	0.4430	332.95	1.740	0.3323	328.85	1.714	0.9460		364.45	1.014
0.0344	298.55	13.741	0.5207	335.35	1.531	0.3792	329.65	1.545	1.0000		379.15	1.000
0.0782	308.15	7.012	0.5963	337.65	1.377	0.4194	330.65	1.447				
0.1173	314.25	5.113	0.6701	340.45	1.268					0.1		
0.1453	317.35	4.314	0.7380	342.95	1.187			4-Me	thyl-penta	n-2-01		
0.1856	321.55	3.581	0.8211	346.65	1.115	0.0151	278.35	4.563	0.3783	328.25		1.474
0.2290	324.95	3.040	0.8581	348.65	1.093	0.0235	288.05	4.659	0.4426	330.35		1.357
0 2673	326 85	2 672	0 9231	350 85	1 042	0.0353	296.05	4.442	0.5189	332.55		1.249
0 3125	328 45	2 334	1 0000	354 25	1 000	0.0550	301.95	3.670	0.6041	334.25		1.138
0.0120	520.45	2.004	1.0000	004.60	1.000	0 0804	306 75	3.062	0 6701	335 75		1 080
		3-Methyl-p	entan-3-ol			0.1110	310 75	2 5 8 3	0.7357	337 55		1.000
0.0207	279.35	16.456	0.4991	329.35	1.479	0.1113	014 45	2.303	0.7337	000.07		1.045
0.0310	284.85	12.124	0.5451	331.95	1.401	0.1441	314.45	2.319	0.7689	338.33		1.027
0.0563	294 05	7 805	0.6039	334 35	1 304	0.1803	318.05	2.127	0.8234	340.05		1.015
0.0000	201.25	5 251	0.6675	226.25	1 202	0.2225	321.25	1.943	0.8672		344.25	1.040
0.0341	205.05	4.077	0.0075	240.15	1.200	0.2697	323.75	1.758	0.9209		361.95	1.034
0.1301	303.95	4.077	0.7203	340.15	1.100	0.3275	326.45	1.596	1.0000		379.15	1.000
0.1675	311.05	3.418	0.7583	340.35	1.119							
0.2309	315.05	2.627	0.7842	342.65	1.113			3-Met	thyl-penta	in-3-ol		
0.2942	318.75	2.173	0.8185	345.05	1.098	0.0283	278.45	2.447	0.6437	332.65		1.011
0.3240	320.95	2.035	0.8344	345.85	1.087	0.0477	288.95	2.392	0.6815	333.85		0.995
0.3580	322.25	1.875	0.9052	349.95	1.052	0.0775	296.25	2.041	0.7258	335.35		0.983
0.3967	324 35	1 741	0 9253	350 65	1 037	0 1175	304 55	1 91/	0 7822	337 25		0 973
0.4402	326.45	1 614	1 0000	354 25	1 000	0.1175	200.05	1.796	0.7022	220.05		0.075
0.1102	520.45	1.014	1.0000	004.60	1.000	0.1550	309.05	1.730	0.0200	339.05		0.975
						0.1920	313.15	1.655	0.8341	339.45		0.982
2 are the	simplifie	ed versions	s of the so	lubility ec	juations,	0.2346	315.95	1.509	0.8693	339.75		0.952
missing t	he term	s containir	$\int \Delta C_{-} h$	ecause sui	fficiently	0.2567	316.95	1.433	0.9082		349.35	1.009
	thormal	monte -	-5 $-5$ $-5$ $-7$	not and!	able for	0.2935	319.35	1.372	0.9096		351.35	1.014
accurate	ulermod	ynamic d	ata are	not avail	able for	0.3981	323 95	1,200	0.9305		355 45	1.004
pyrazabol	les. For	the syste	ms invest	igated, eo	q 1 was	0.4610	326 85	1 1 50	0.0000		367.05	1 014
applied for	r temper	atures abo	ve the tem	perature of	of transi-	0.4010	220.05	1 009	1 0000		270 15	1 000
tion and a	a 2 at low	or tompor	aturos E	norimont	al values	0.5309	329.33	1.092	1.0000		379.15	1.000
uon and e	iy 2 at 10V	ver temper	atures. E	vhei imeilte	ai vaiues	0.5/33	<b>33U.45</b>	1.051				

 Table 4. Experimental Mole Fraction Solubilities and

 Activity Coefficients of TPP

<i>X</i> 1	$T_1/\mathbf{K}$	$\gamma_1$	<i>X</i> <sub>1</sub>	$T_1/K$	$\gamma_1$		
2-Ethyl-butan-1-ol							
0.0085	277.55	2.348	0.2362	348.75	1.566		
0.0103	280.55	2.258	0.2763	352.25	1.499		
0.0176	290.95	2.191	0.3190	354.95	1.414		
0.0257	299.45	2.210	0.3515	357.45	1.388		
0.0381	310.15	2.355	0.4086	361.45	1.350		
0.0523	317.65	2.321	0.4689	364.85	1.303		
0.0724	324.35	2.170	0.5050	366.65	1.277		
0.0947	329.25	1.990	0.5456	367.95	1.228		
0.1148	333.25	1.898	0.5960	369.35	1.171		
0.1569	340.05	1.762	0.6420	371.05	1.142		
0.1791	341.95	1.647	1.0000	382.15	1.000		
0.2070	345.95	1.629					
		2-Methyl-p	entan-1-ol				
0.0123	280.05	1.843	0.2833	354.05	1.548		
0.0153	288.65	2.261	0.3097	355.65	1.489		
0.0275	302.65	2.376	0.3382	357.15	1.429		
0.0372	309.05	2.304	0.3809	359.55	1.367		
0.0544	318.35	2.293	0.4265	361.55	1.297		
0.0998	331.55	2.053	0.4939	364.35	1.219		
0.1340	338.75	1.972	0.5590	367.25	1.174		
0.1769	345.35	1.869	0.6119	369.85	1.157		
0.2110	348.35	1.730	1.0000	382.15	1.000		
0.2478	351.05	1.608					
		4-Methyl-p	oentan-2-ol				
0.0068	274.95	2.564	0.1957	343.35	1.580		
0.0096	282.05	2.612	0.2419	347.25	1.456		
0.0148	290.95	2.605	0.2936	351.35	1.370		
0.0224	298.85	2.469	0.3535	356.35	1.334		
0.0330	306.45	2.329	0.4193	360.45	1.276		
0.0474	313.85	2.201	0.4658	362.35	1.217		
0.0668	320.85	2.058	0.5512	366.55	1.166		
0.0896	327.35	1.962	0.6023	368.55	1.132		
0.1128	331.95	1.843	0.6474	370.45	1.113		
0.1351	336.05	1.781	1.0000	382.15	1.000		
0.1640	339.45	1.651					
		3-Methyl-p	entan-3-ol				
0.0154	279.05	1.399	0.2554	341.65	1.143		
0.0282	289.95	1.304	0.2924	345.75	1.146		
0.0425	299.15	1.319	0.3442	350.75	1.147		
0.0583	305.05	1.242	0.3826	354.35	1.157		
0.0757	311.55	1.255	0.4455	358.95	1.147		
0.0958	317.35	1.252	0.5156	362.95	1.120		
0.1198	322.45	1.220	0.5581	363.85	1.063		
0.1406	326.55	1.213	0.5965	366.45	1.074		
0.1746	332.05	1.195	0.6697	370.25	1.069		
0.1979	334.85	1.165	1.0000	382.15	1.000		
0.2282	338.65	1.154					

of the temperatures of the solid-solid phase transition were determined from solubility curves and DSC measurements (Table 1). Two methods were chosen on the basis of earlier results for pyrazaboles (Domańska et al., 1993) to represent the solute activity coefficients  $(\gamma_1)$  from the so-called correlation equations describing the excess Gibbs free energy of mixing ( $G^{E}$ ): the Wilson equation and the UNIQUAC associated-solution model. The exact mathematical forms of the equations are reported by Domańska et al., 1989. The calculations with the UNIQUAC associated-solution model (UNIQUAC ASM) were carried out using a  $K_2$  value as a third adjustable parameter with the hydrogen-bond formation enthalpy  $\Delta H^{\circ}$ , -22.4 kJ mol<sup>-1</sup> according to Nagata (1986). The pure component structural parameters r (volume parameter) and q (surface parameter) were obtained according to Domańska (1990). The temperature dependence of the association constant was calculated from the van't Hoff relation assuming the enthalpy of hydrogen-bond formation to be temperature independent. The parameters of the equations were found by an optimization technique using a maximum neighborhood method for minimization



**Figure 1.** Solubility of PYR in hexanol, 2-methyl-propan-1-ol, 2-ethyl-butan-1-ol, 4-methyl-propan-2-ol, and 3-methyl-propan-3-ol. The dotted line represents the ideal solubility.



**Figure 2.** Solubility of TEP in hexanol, 2-methyl-propan-2-ol, 2-ethyl-butan-1-ol, 4-methyl-propan-2-ol, and 3-methyl-propan-3-ol. The dotted line represents the ideal solubility.

$$\Omega = \sum_{i=1}^{n} [T_i^{\exp} - T_i^{eal}(x_1, P_1, P_2)]^2$$
(3)

where  $T_i^{exp}$  denotes an experimental value of the temperature for a given concentration  $x_{1i}$  and  $T_i^{eal}$  is the temperature calculated for a given concentration  $x_{1i}$  and parameters  $P_1$  and  $P_2$  were obtained by solving the nonlinear equation (eq 1 or 2), depending on the temperature) and



**Figure 3.** Solubility of TPP in hexanol, 2-methyl-propan-1-ol, 2-ethyl-butan-1-ol, 4-methyl-propan-2-ol, and 3-methyl-propan-3-ol. The dotted line represents the ideal solubility.

Table 5. Analyses of Solubility Data of Pyrazaboles in Five Alcohols by the WILSON Equation, Values of the Parameters and Measures of Deviations (*a* in kJ mol<sup>-1</sup>;  $\sigma$  in K)

solvent	PYR	TEP	TPP
hexanol			
$a_{12} imes 10^{-3}$	1.0041	-0.3384	-0.9311
$a_{21} imes 10^{-3}$	1.5987	1.6965	2.4703
σ	2.05	2.69	1.00
2-ethyl-butan-1-ol			
$a_{12} imes 10^{-3}$	1.4505	-0.0810	-0.6143
$a_{21} imes 10^{-3}$	1.1360	1.3149	1.5531
σ	2.95	1.42	1.18
2-methyl-pentan-1-ol			
$a_{12} imes 10^{-3}$	1.2061	-0.1221	-0.6984
$a_{21} imes 10^{-3}$	1.3651	1.4333	1.7586
σ	2.57	1.39	1.09
4-methyl-pentan-2-ol			
$a_{12} imes 10^{-3}$	1.6029	0.2371	-0.3881
$a_{21} imes 10^{-3}$	1.1980	0.9748	1.1909
σ	2.98	2.44	0.87
3-methyl-pentan-3-ol			
$a_{12} imes 10^{-3}$	1.4049	-0.0589	-0.7762
$a_{21} imes 10^{-3}$	0.8732	0.7392	1.0409
σ	3.10	1.57	1.17

the expression for the logarithm of the activity according to the assumed model. The nonlinear equations were solved using the secant method. The root mean square (rms) deviation of the temperatures defined by eq 4 was used as a measure of the goodness of fit

$$\sigma = \left[\sum_{i=1}^{n} \frac{(T_i^{\exp} - T_i^{\operatorname{eal}})^2}{(n-l)}\right]^{1/2}$$
(4)

where n is the number of experimental points (including the melting point) and l is the number of adjustable parameters.

The Wilson equation has been tested with a parameter



**Figure 4.** Solubility of PYR , TEP, and TPP in 2-methyl-propan-1-ol. Experimental points are matched by curves calculated by the UNIQUAC ASM KW equation.

Table 6. Analyses of Solubility Data of Pyrazaboles in Five Alcohols by the UNIQUAC ASM KW Equation, Values of the Parameters and Measures of Deviations ( $\Delta g$  in J mol<sup>-1</sup>;  $\sigma$  in K)

solvent	PYR	TEP	TPP
hexanol			
$\Delta g_{12}$	-1707.28	-1753.94	-1720.51
$\Delta g_{21}$	3494.46	2472.28	2143.58
$k_2$	55.3	20.6	25.0
σ	1.21	2.32	0.59
2-ethyl-butan-1-ol			
$\Delta g_{12}$	-1815.27	-1333.12	1253.96
$\Delta g_{21}$	3967.09	1770.38	-1241.53
$k_2$	27.9	8.8	18.2
$\sigma$	3.54	1.32	0.93
2-methyl-pentan-1-ol			
$\Delta g_{12}$	-1808.30	-1354.21	-1929.48
$\Delta g_{21}$	3860.91	1794.19	2717.13
$k_2$	42.4	10.9	14.5
σ	1.50	1.30	0.75
4-methyl-pentan-2-ol			
$\Delta g_{12}$	-1901.44	-1921.49	770.38
$\Delta g_{21}$	4296.17	3106.72	-857.27
$k_2$	44.3	10.5	10.7
$\sigma$	3.14	2.17	0.52
3-methyl-pentan-3-ol			
$\Delta g_{12}$	-1915.60	-1186.01	527.51
$\Delta g_{21}$	4202.46	1471.67	-873.58
$K_2$	17.3	2.2	8.4
σ	1.86	1.64	0.70

 $\Lambda_{12}$  in the form

$$\Lambda_{12} = (V_2/V_1) \exp[-(g_{12} - g_{11})/RT]$$
(5)

where

$$(g_{12} - g_{11}) = \frac{a_{12}}{T}; \quad a_{12} \neq f(T)$$
 (6)

 $V_2$ ,  $V_1$  are the molar volumes of pure solute and solvent in the liquid phase,  $g_{12}$  is the molar energy of interaction

between the 1 and 2 components, and  $a_{12}$  is the binary interaction parameter.

Table 5 lists the results of fitting the solubility curves by the Wilson equation and Table 6 by the UNIQUAC ASM KW equation. As an example, the results for the systems containing 2-methyl-1-pentanol are shown additionally in Figure 4. For 15 systems the description of the solid—liquid equilibria given by the Wilson equation is with the average r.m.s. deviation 1.9 K.

Better solubility correlation was obtained with UNI-QUAC ASM KW. In this case the average rms deviation is reduced to  $\sigma = 1.6$  K.

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