

Viscosities, Densities, and Speeds of Sound of Binary Mixtures of Benzene, Toluene, *o*-Xylene, *m*-Xylene, and Mesitylene with Anisole at (288.15, 293.15, 298.15, and 303.15) K

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The viscosities, densities, and speeds of sound of binary mixtures of anisole with benzene, toluene, *o*-xylene, *m*-xylene, and mesitylene over the entire range of mole fraction at temperatures (288.15, 293.15, 298.15, and 303.15) K and atmospheric pressure have been measured. Excess compressibility and deviations in viscosity have been calculated and fitted to the Redlich–Kister polynomial relation to estimate the binary coefficients and standard errors. The deviations in viscosities and excess compressibilities are negative for all binary systems. The speeds of sound have been analyzed in terms of collision factor theory and free length theory. The viscosity data were correlated with equations of Grunberg and Nissan, Tamura and Kurata, Heric and Brewer, and McAllister.

Introduction

Study of thermophysical properties of liquid mixtures are of considerable academic and industrial importance. Anisole is one of aromatic ethers that are widely used for a number of practical applications in various fields as dyes, pigment, and perfumery and as a starting point for preparation of different derivatives. Thus, a study of physical properties of the binary mixtures containing anisole has attracted a substantial interest in the literature.^{1–8}

As an extension of our previous studies to measure the physical properties of the binary liquid mixtures containing aromatic ethers,^{1,7–9} we report in this work the experimental results of viscosity η , density ρ , and speed of sound u at (288.15, 293.15, 298.15, and 303.15) K and atmospheric pressure for pure components and binary mixtures of anisole + benzene, or + toluene, or + isomeric xylenes, or + mesitylene over the whole composition range. From these results, deviations in speed of sound u^D , excess isentropic compressibilities k_s^E , and viscosity deviations $\Delta\eta$ have been calculated and fitted to the Redlich–Kister type polynomial equation¹⁰ to derive the binary coefficients and the standard deviations between experimental and calculated results. The binary mixture viscosities were correlated using equations of Grunberg and Nissan,¹¹ McAllister,¹² Tamura and Kurata,¹³ and Heric and Brewer¹⁴ to test their relative validity. The speeds of sound in the binary mixtures have been predicted using Schaaffs' collision factor theory (CFT)¹⁵ and Jacobson's intermolecular free length theory (FLT)¹⁶ and compared with the experimental values. The variation of excess properties with alkyl substitution on benzene ring and temperature were investigated.

Experimental Section

Chemicals. The purities, densities, viscosities, and speeds of sound of chemicals used in this study are presented in Table 1. The analytical reagents anisole, *o*-xylene, and mesitylene were purified, and their purities were checked and confirmed by GLC analysis as explained previously.⁸

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Table 1. Pure Component Properties and Their Comparison with the Literature Values at 298.15 K

compon- ent	sup- plier	purity/ %	$\rho/\text{kg}\cdot\text{m}^{-3}$		$\eta/\text{mPa}\cdot\text{s}$		$u/\text{m}\cdot\text{s}^{-1}$	
			exp	lit.	exp	lit.	exp	lit.
anisole	Merck	>99.3	989.15	989.15 ¹ 989.20 ¹⁸	1.017	1.0169 ¹ 1.0170 ¹⁹	1408.02	1411.1 ¹⁷
benzene	Merck	>99.5	873.60	873.60 ²⁰	0.604	0.602 ²⁰	1299.73	1299.4 ²¹
toluene	Merck	>99.8	862.20	862.20 ²³	0.556	0.556 ²³	1305.38	1304.69 ²¹
<i>o</i> -xylene	Fluka	>99.2	875.53	875.5 ²⁶ 875.5 ²⁸ 875.0 ²¹	0.756	0.754 ²³	1349.39	1349.00 ²⁷ 1348.83 ²¹
<i>m</i> -xylene	Fluka	>99.5	859.77	859.8 ²⁹ 859.8 ²⁸	0.581	0.5790 ²³	1320.97	1320.29 ²¹ 1321.2 ¹⁷
<i>p</i> -xylene	Fluka	>99.5	856.62	856.6 ¹⁸ 856.6 ²⁰ 856.5 ²⁹	0.611	0.6110 ³⁰ 0.6108 ²³	1310.00	1309.59 ²¹
mesitylene	Fluka	>99.2	861.06	861.11 ³¹ 861.11 ²¹	0.661	0.6603 ²³ 0.662 ³¹	1336.88	1336.31 ²¹

The purity of the solvents was ascertained by comparing the measured densities, viscosities, and speeds of sound of the pure components at 298.15 K with the available literature^{1,17–31} as shown in Table 1. The reported experimental values conform closely to their corresponding literature values, with an average of the absolute value of deviation $0.011 \text{ kg}\cdot\text{m}^{-3}$, $4 \times 10^{-3} \text{ mPa}\cdot\text{s}$, and $0.21 \text{ m}\cdot\text{s}^{-1}$ for density, dynamic viscosity, and speed of sound, respectively.

Measurements. The binary mixtures were prepared freshly every time from the degassed liquid components in hermetically sealed glass vials. The mass measurements were carried out using an electronic balance (Mettler AT460) with a stated precision of $\pm 10^{-7} \text{ kg}$. The uncertainty in the mole fraction composition was estimated to be $\pm 0.4 \times 10^{-4}$. Densities and speeds of sound were measured at temperature intervals between (288.15 and 303.15) K using a vibrating-tube densimeter and Anton-Paar DSA 5000 sound analyzer. The instrument is made up of two oscillating U-tubes, one designed for measuring density based on the relation between oscillation period and density, and the second one equipped with a piezo transmitter for measuring the speed of sound from the time that sound impulse takes to travel the set distance at constant sample

Table 2. Experimental Values of Density (ρ), Viscosity (η), Speed of Sound (u), and Isentropic Compressibility (k_s) for Binary Mixtures at Different Temperatures

x_1	ρ kg·m ⁻³	η mPa·s	u m·s ⁻¹	k_s TPa ⁻¹	ρ kg·m ⁻³	η mPa·s	u m·s ⁻¹	k_s TPa ⁻¹	ρ kg·m ⁻³	η mPa·s	u m·s ⁻¹	k_s TPa ⁻¹	ρ kg·m ⁻³	η mPa·s	u m·s ⁻¹	k_s TPa ⁻¹
<i>T = 288.15 K</i>																
Anisole (1) + Benzene (2)																
0.0000	884.184	0.709	1347.22	623.13	877.430	0.648	1323.30	650.83	873.580	0.604	1299.73	677.63	868.174	0.571	1276.37	707.03
0.0970	897.546	0.747	1356.78	605.24	890.999	0.683	1332.99	631.64	887.083	0.638	1309.26	657.63	881.745	0.601	1286.90	684.80
0.1750	907.884	0.777	1364.51	591.59	901.497	0.710	1340.74	617.09	897.532	0.664	1316.99	642.37	892.244	0.623	1295.43	667.87
0.2740	920.511	0.817	1374.36	575.14	914.322	0.746	1350.79	599.41	910.286	0.697	1327.13	623.73	905.059	0.651	1306.26	647.54
0.3680	932.009	0.856	1383.76	560.35	926.005	0.781	1360.47	583.46	921.904	0.730	1336.98	606.83	916.731	0.679	1316.61	629.28
0.4971	947.045	0.915	1395.20	542.45	941.295	0.833	1373.87	562.84	937.104	0.779	1350.76	584.87	932.013	0.720	1330.92	605.72
0.6230	960.925	0.976	1406.80	525.83	955.425	0.889	1387.16	543.94	951.156	0.831	1364.61	564.58	946.146	0.767	1344.97	584.28
0.7200	971.118	1.027	1418.40	511.84	965.807	0.936	1397.46	530.19	961.483	0.877	1375.47	549.74	956.542	0.808	1355.85	568.68
0.8003	979.257	1.072	1425.20	502.75	974.102	0.978	1406.11	519.23	969.734	0.918	1384.61	537.89	964.845	0.844	1364.91	556.33
0.8895	988.004	1.126	1437.45	489.84	983.017	1.027	1415.92	507.42	978.597	0.963	1394.84	525.23	973.764	0.883	1375.07	543.12
1.0000	998.441	1.188	1449.09	476.97	993.649	1.084	1428.45	493.21	989.150	1.017	1408.02	509.96	984.374	0.931	1387.66	527.56
<i>T = 288.15 K</i>																
Anisole (1) + Toluene (2)																
0.0000	871.412	0.630	1349.98	629.68	866.874	0.588	1327.18	654.91	862.200	0.556	1305.38	680.64	857.464	0.523	1283.80	707.60
0.1152	886.478	0.676	1360.70	609.27	881.927	0.628	1339.06	633.29	877.272	0.594	1316.52	657.67	872.541	0.557	1295.11	683.28
0.2132	899.203	0.725	1369.87	592.63	894.629	0.671	1347.87	615.66	889.988	0.634	1325.81	639.22	885.247	0.592	1304.80	663.51
0.3098	911.684	0.770	1379.13	576.69	907.078	0.710	1357.89	598.98	902.448	0.670	1334.99	621.76	897.698	0.623	1314.38	644.80
0.4182	925.577	0.832	1389.57	559.46	920.940	0.765	1367.19	580.90	925.526	0.721	1345.35	598.56	911.571	0.667	1325.31	624.56
0.5267	939.392	0.891	1400.44	542.78	934.732	0.818	1377.57	563.36	930.133	0.769	1356.50	584.27	925.369	0.709	1336.48	605.00
0.6209	951.306	0.940	1410.05	528.79	946.626	0.861	1387.59	548.65	942.044	0.809	1366.29	568.65	937.281	0.745	1346.39	588.56
0.7382	966.034	1.014	1421.87	512.02	961.327	0.927	1398.71	531.00	956.777	0.871	1378.77	549.80	952.012	0.802	1358.84	568.88
0.8645	981.766	1.094	1434.93	494.69	977.029	0.999	1412.50	512.59	972.508	0.940	1392.74	530.11	967.753	0.862	1372.49	548.55
0.9270	989.474	1.138	1441.49	486.38	984.734	1.039	1418.89	503.60	980.221	0.977	1399.60	520.79	975.465	0.895	1379.36	538.80
1.0000	998.441	1.188	1449.09	476.97	993.653	1.084	1428.45	493.21	989.150	1.017	1408.02	509.96	984.374	0.931	1387.66	527.56
<i>T = 288.15 K</i>																
Anisole (1) + <i>o</i> -Xylene (2)																
0.0000	883.285	0.871	1390.35	585.67	879.083	0.810	1369.74	608.77	875.532	0.756	1349.39	627.27	870.726	0.708	1328.30	650.91
0.0915	893.348	0.885	1394.98	575.65	889.076	0.821	1374.42	599.14	885.509	0.769	1354.00	615.98	880.756	0.718	1333.42	638.57
0.1980	905.888	0.914	1402.31	563.55	900.830	0.844	1381.74	587.39	897.159	0.790	1359.50	603.08	892.435	0.735	1339.34	624.66
0.3680	924.439	0.944	1409.02	545.18	919.973	0.868	1388.31	568.01	916.136	0.813	1368.57	582.78	911.407	0.753	1348.75	603.15
0.4954	938.936	0.979	1415.73	531.44	934.513	0.899	1394.86	553.51	930.569	0.841	1375.70	567.81	925.824	0.776	1355.92	587.50
0.6554	957.421	1.028	1424.72	514.18	953.102	0.942	1403.87	535.51	948.998	0.881	1385.12	549.24	944.269	0.811	1365.15	568.25
0.7660	970.279	1.066	1431.25	502.31	966.072	0.975	1410.43	523.14	961.882	0.914	1391.92	536.60	957.177	0.840	1371.80	555.17
0.8680	982.607	1.133	1439.41	491.18	978.090	1.035	1418.61	511.61	973.792	0.974	1398.63	524.96	969.125	0.893	1378.13	543.30
0.9160	988.769	1.159	1444.50	485.92	983.748	1.058	1424.01	506.38	979.418	0.996	1402.04	519.41	974.761	0.912	1381.20	537.76
0.9490	992.756	1.172	1447.09	482.28	987.635	1.072	1426.64	501.89	983.270	1.005	1404.30	515.71	978.630	0.922	1383.33	533.99
1.0000	998.440	1.188	1449.09	476.97	993.651	1.084	1428.45	493.21	989.104	1.017	1408.02	509.96	984.372	0.931	1386.66	527.56
<i>T = 288.15 K</i>																
Anisole (1) + <i>m</i> -Xylene (2)																
0.0000	868.317	0.666	1362.61	620.27	864.049	0.619	1357.05	628.45	859.767	0.581	1320.97	666.55	855.469	0.552	1300.34	691.32
0.1144	882.011	0.696	1369.25	603.88	877.742	0.645	1361.03	615.03	873.473	0.607	1328.53	648.64	869.172	0.574	1308.00	672.48
0.2566	899.519	0.745	1380.52	583.03	895.185	0.688	1367.42	597.42	890.874	0.647	1339.22	625.87	886.499	0.604	1318.65	648.73
0.3821	915.327	0.799	1390.89	564.73	910.905	0.734	1374.34	581.21	906.561	0.687	1349.80	605.43	902.126	0.639	1328.78	627.81
0.5034	930.924	0.856	1401.01	547.27	926.441	0.783	1381.87	565.26	922.056	0.734	1360.06	586.31	917.578	0.677	1339.08	607.78
0.6546	950.873	0.933	1414.06	525.59	946.321	0.851	1392.44	545.01	941.900	0.798	1373.48	562.80	937.368	0.733	1352.59	583.12
0.7535	964.193	0.995	1424.03	511.69	959.605	0.908	1401.69	530.40	955.192	0.852	1382.55	547.71	950.619	0.782	1362.03	567.05
0.8432	976.464	1.049	1431.95	499.25	971.843	0.958	1409.57	517.88	967.423	0.899	1390.95	534.27	962.844	0.824	1370.97	552.57
0.9133	986.213	1.103	1439.34	489.45	981.575	1.008	1417.45	507.06	977.136	0.947	1398.13	523.54	972.502	0.868	1378.31	541.27
0.9576	992.455	1.149	1445.22	483.15	987.755	1.051	1423.98	499.28	983.283	0.988	1403.14	516.56	978.641	0.905	1383.07	534.18
1.0000	998.440	1.188	1449.09	476.97	993.651	1.084	1428.45	493.21	989.105	1.017	1408.02	509.96	984.372	0.931	1387.66	527.56
<i>T = 288.15 K</i>																
Anisole (1) + <i>p</i> -Xylene (2)																
0.0000	865.253	0.701	1351.99	632.28	860.917											

Table 3. Coefficients and Standard Deviations for the Density (ρ), Viscosity (η), and Speed of Sound (u) for the Binary Mixtures from $T = 288.15$ to 303.15 K

	b_0	b_1	b_2	b_3	b_4	σ	b_0	b_1	b_2	b_3	b_4	σ
<i>Anisole (1) + Benzene (2)</i>												
<i>T = 288.15 K</i>												
$\rho/\text{kg}\cdot\text{m}^{-3}$	884.181	140.467	-30.755	4.792	-0.177	0.0023	877.428	144.127	-32.857	7.057	-1.209	0.0023
$\eta/\text{mPa}\cdot\text{s}$	0.709	0.396	-0.083	0.302	-0.136	0.002	0.648	0.345	-0.004	0.149	-0.055	0.003
$u/\text{m}\cdot\text{s}^{-1}$	1346.98	102.41	-8.64	-5.68	14.07	0.12	1323.30	99.05	5.64	-1.93	2.39	0.04
<i>T = 293.15 K</i>												
$\rho/\text{kg}\cdot\text{m}^{-3}$	873.583	142.121	-30.189	2.650	0.920	0.0028	868.173	143.161	-32.041	5.468	-0.443	0.0013
$\eta/\text{mPa}\cdot\text{s}$	0.604	0.308	0.026	0.127	-0.052	0.001	0.571	0.339	-0.335	0.675	-0.320	0.001
$u/\text{m}\cdot\text{s}^{-1}$	1299.70	97.64	9.76	0.10	1.39	0.07	1276.39	107.81	5.30	-3.95	2.13	0.01
<i>Anisole (1) + Toluene (2)</i>												
<i>T = 288.15 K</i>												
$\rho/\text{kg}\cdot\text{m}^{-3}$	871.410	133.800	-5.410	-3.114	1.755	0.0038	866.877	134.007	-7.631	0.726	-0.349	0.0043
$\eta/\text{mPa}\cdot\text{s}$	0.629	0.387	0.355	-0.379	0.196	0.003	0.588	0.328	0.296	-0.249	0.121	0.002
$u/\text{m}\cdot\text{s}^{-1}$	1350.02	91.05	9.53	-0.67	-0.83	0.04	1327.26	102.43	-22.96	20.35	0.91	0.21
<i>T = 293.15 K</i>												
$\rho/\text{kg}\cdot\text{m}^{-3}$	862.213	134.696	-10.970	6.816	-3.659	0.0059	857.461	131.946	4.880	-12.130	2.217	0.0036
$\eta/\text{mPa}\cdot\text{s}$	0.556	0.327	0.128	0.023	-0.017	0.002	0.523	0.285	0.121	0.016	-0.015	0.001
$u/\text{m}\cdot\text{s}^{-1}$	1305.40	97.53	-15.80	36.06	-15.22	0.04	1283.84	96.70	6.69	-1.92	2.32	0.04
<i>Anisole (1) + o-Xylene (2)</i>												
<i>T = 288.15 K</i>												
$\rho/\text{kg}\cdot\text{m}^{-3}$	883.285	110.576	0.747	9.132	-5.304	0.0033	879.082	111.654	-6.835	20.823	-11.056	0.0071
$\eta/\text{mPa}\cdot\text{s}$	0.871	0.312	-0.751	1.445	-0.683	0.004	0.810	0.171	-0.209	0.585	-0.262	0.003
$u/\text{m}\cdot\text{s}^{-1}$	1389.93	75.72	-11.21	16.25	-68.64	0.19	1369.30	77.75	-12.83	18.17	-75.87	0.15
<i>T = 293.15 K</i>												
$\rho/\text{kg}\cdot\text{m}^{-3}$	875.529	113.353	-18.468	38.338	-19.584	0.0067	870.724	113.562	-20.141	43.532	-23.296	0.0080
$\eta/\text{mPa}\cdot\text{s}$	0.756	0.142	0.004	0.075	0.058	0.003	0.708	0.118	-0.021	0.081	0.063	0.003
$u/\text{m}\cdot\text{s}^{-1}$	1349.39	49.65	7.47	-3.55	5.08	0.02	1328.34	55.25	0.28	-0.08	2.90	0.03
<i>Anisole (1) + m-Xylene (2)</i>												
<i>T = 288.15 K</i>												
$\rho/\text{kg}\cdot\text{m}^{-3}$	868.319	121.221	0.359	15.760	-7.222	0.0052	864.049	121.249	-0.399	16.174	-7.414	0.0052
$\eta/\text{mPa}\cdot\text{s}$	0.664	0.276	0.290	-0.266	0.228	0.002	0.619	0.149	0.643	-0.834	0.507	0.001
$u/\text{m}\cdot\text{s}^{-1}$	1362.52	53.66	84.96	-10.05	52.43	0.22	1357.03	29.43	53.34	-45.13	34.13	0.16
<i>T = 293.15 K</i>												
$\rho/\text{kg}\cdot\text{m}^{-3}$	859.762	119.754	2.188	14.264	-6.997	0.0080	855.467	121.771	-6.465	26.243	-12.639	0.0019
$\eta/\text{mPa}\cdot\text{s}$	0.581	0.227	0.115	0.020	0.074	0.002	0.552	0.180	0.096	0.034	0.069	0.002
$u/\text{m}\cdot\text{s}^{-1}$	1321.01	57.09	77.12	-96.45	49.22	0.08	1300.31	63.86	34.89	-24.08	12.73	0.03
<i>Anisole (1) + p-Xylene (2)</i>												
<i>T = 288.15 K</i>												
$\rho/\text{kg}\cdot\text{m}^{-3}$	865.253	122.767	6.819	7.649	-4.053	0.0025	860.910	124.325	-1.280	19.049	-9.386	0.0061
$\eta/\text{mPa}\cdot\text{s}$	0.699	0.351	0.038	0.095	0.023	0.001	0.650	0.291	0.056	0.097	0.012	0.003
$u/\text{m}\cdot\text{s}^{-1}$	1351.91	17.21	-37.82	59.04	-28.66	0.23	1330.98	17.77	-40.55	64.92	-31.30	0.14
<i>T = 293.15 K</i>												
$\rho/\text{kg}\cdot\text{m}^{-3}$	856.612	124.119	-0.975	19.122	-9.789	0.0078	852.251	126.242	-11.907	35.366	-17.465	0.0018
$\eta/\text{mPa}\cdot\text{s}$	0.611	0.297	-0.025	0.109	0.048	0.002	0.577	0.306	-0.200	0.198	0.076	0.004
$u/\text{m}\cdot\text{s}^{-1}$	1310.04	87.97	1.23	2.04	6.75	0.05	1289.74	86.86	8.13	3.80	-0.71	0.09
<i>Anisole (1) + Mesitylene (2)</i>												
<i>T = 288.15 K</i>												
$\rho/\text{kg}\cdot\text{m}^{-3}$	869.165	98.955	26.458	-1.164	5.025	0.0011	865.070	98.888	24.508	1.596	3.589	0.0049
$\eta/\text{mPa}\cdot\text{s}$	0.751	0.263	0.067	0.058	0.050	0.003	0.705	0.192	0.087	0.084	0.017	0.004
$u/\text{m}\cdot\text{s}^{-1}$	1377.27	92.77	-13.43	91.53	-79.49	0.18	1356.96	80.44	-13.18	20.59	-83.12	0.11
<i>T = 293.15 K</i>												
$\rho/\text{kg}\cdot\text{m}^{-3}$	861.057	99.278	21.354	5.876	1.619	0.0078	856.953	98.813	20.472	8.271	-0.137	0.0081
$\eta/\text{mPa}\cdot\text{s}$	0.661	0.191	0.015	0.163	-0.004	0.004	0.621	0.199	-0.406	0.987	-0.470	0.003
$u/\text{m}\cdot\text{s}^{-1}$	1336.81	71.89	-11.48	0.24	10.39	0.15	1316.78	51.78	21.12	-11.17	8.79	0.23

temperature. The temperature control within the unit was achieved by the built-in integrated thermostat with cascaded Peltier elements and Pt-100 thermometer. The calibration of the instrument was done, at temperature of interest, by dry air and with a certified ultrapure water supplied by manufacturer as a standards with density and speed of sound values ($999.099 \text{ kg}\cdot\text{m}^{-3}/1466.25 \text{ m}\cdot\text{s}^{-1}$, $(998.203 \text{ kg}\cdot\text{m}^{-3}/1482.66 \text{ m}\cdot\text{s}^{-1}$, $(997.043 \text{ kg}\cdot\text{m}^{-3}/1497.00 \text{ m}\cdot\text{s}^{-1}$, and $(995.645 \text{ kg}\cdot\text{m}^{-3}/1509.44 \text{ m}\cdot\text{s}^{-1}$) at (288.15, 293.15, 298.15, and 303.15) K, respectively. For all mixtures and pure components, triplicate density and speed of sound measurements were performed, and the results were averaged. Although the uncertainty of the measured density and speed of sound were within $\pm 7 \times 10^{-3} \text{ kg}\cdot\text{m}^{-3}$ and $\pm 0.15 \text{ m}\cdot\text{s}^{-1}$, respectively, the imprecision of the instrument was $\pm 1 \times 10^{-3} \text{ kg}\cdot\text{m}^{-3}$ and $\pm 0.1 \text{ m}\cdot\text{s}^{-1}$, respectively.

Dynamics viscosity η measurements of all pure components and their binary mixtures were determined by using a digital Anton Paar Stabinger viscometer (model SVM 3000/G2). This instrument is made up of two measuring cells, one designed for measuring density of the samples based on the relation

Table 4. Values of Heat Capacities ($C_{p,i}^{\circ}$) of Pure Components at $T = (288.15$ to 303.15) K

	$C_{p,i}^{\circ} / \text{J}\cdot\text{mol}^{-1}\cdot\text{K}^{-1}$	$T = 288.15 \text{ K}$	$T = 293.15 \text{ K}$	$T = 298.15 \text{ K}$	$T = 303.15 \text{ K}$
anisole	197.50	198.60	199.81	201.60	
benzene	134.32	135.38	136.95	137.67	
toluene	155.03	155.70	157.29	158.00	
<i>o</i> -xylene	182.60	186.40	188.07	190.15	
<i>m</i> -xylene	179.04	180.60	182.44	183.74	
<i>p</i> -xylene	178.20	179.90	181.66	183.03	
mesitylene	206.20	208.10	209.10	210.00	

between oscillation period and density. The other one is used for dynamic viscosity measurements and consists of a tube filled with sample liquid rotating at a constant speed ω_1 . A hollow measuring rotor (titanium rotor) of low density swims in this tube and is centered in a heavier sample liquid by buoyancy forces. The measuring gap is formed between the tube and the rotor. The rotor is guided axially by a built-in permanent magnet. The rotating magnetic field delivers the speed signal and induces eddy currents in the surrounding copper casing. The rotor speed

Table 5. Coefficients of equation 5 for Density of Pure Components at $T = (288.18 \text{ to } 303.15) \text{ K}$

	A_1	A_2	A_3
anisole	1012.517	-0.94390	0.00021
benzene	908.708	-1.99122	0.02179
toluene	884.298	-0.82458	-0.00234
<i>o</i> -xylene	892.733	-0.54290	-0.00625
<i>m</i> -xylene	880.863	-0.82734	-0.00064
<i>p</i> -xylene	877.948	-0.83834	-0.00060
mesitylene	881.123	-0.79100	-0.00049

Table 6. Isobaric Expansion Coefficients of Pure Components at Temperature Range (288.15 to 303.15) K

	$\alpha_i^\circ/\text{kK}^{-1}$			
	$T = 288.15 \text{ K}$	$T = 293.15 \text{ K}$	$T = 298.15 \text{ K}$	$T = 303.15 \text{ K}$
anisole	0.939	0.941	0.953	0.976
benzene	0.983	1.090	1.193	1.203
toluene	1.027	1.059	1.092	1.125
<i>o</i> -xylene	0.838	0.914	0.946	0.963
<i>m</i> -xylene	0.975	0.987	1.005	1.012
<i>p</i> -xylene	0.974	0.985	1.019	1.023
mesitylene	0.927	0.937	0.947	0.957

ω_2 adopts an equilibrium between the viscosity-dependent driving torque, which is proportional to the speed difference between the outer tube and the inner rotor, and the retarding torque caused by eddy currents, which is proportional to the inner rotor speed.

The unambiguous measurement for the dynamic viscosity is calculated by the instrument according to the following expression:

$$\eta = k\omega_2/(\omega_1 - \omega_2) \quad (1)$$

where k is the mean adjustment coefficient of the instrument. By the aid of a built-in program and four certified standard samples supplied by the manufacturer (SHL109, SHM109, SCH100 and SHH110) of dynamic viscosities (3.058, 32.62, 99.51, and 1131) mPa·s, respectively, at 293.15 K, the whole instrument measuring ranges were adjusted automatically. After completing the instrument adjustment, the calibration of the instrument was achieved by a triplicate measurement of the two reference samples, SHL109 and SHM109, at the interested temperatures with reproducibility $\pm 0.35\%$ of the measuring range. The estimated uncertainty in dynamic viscosity measurements was within $\pm 3 \times 10^{-3}$ mPa·s with a 95 % confidence interval of all measurements. The temperature control of the cells was achieved by a solid-state thermostat and two integrated Pt-100 measuring sensors of temperature reproducibility of $\pm 10^{-2}$ K.

Results and Discussion

Experimental values of density ρ , viscosity η , and speed of sound u of all binary mixtures, at the four temperatures, are given in Table 2. These properties were fitted to an equation reported in the literature,³² the errors and derived parameters are shown in Table 3.

The values of the speed of sound u and mixture density ρ_m were used to calculate the isentropic compressibility k_s using the relation

$$k_s = u^{-2} \rho_m^{-1} \quad (2)$$

The excess isentropic compressibility k_s^E was obtained from the relation

$$k_s^E = k_s - k_s^{\text{id}} \quad (3)$$

where k_s is the experimental compressibility and its values are reported in Table 2. k_s^{id} is the isentropic compressibility for an ideal mixture of the components and is estimated using the following relation:³³

$$k_s^{\text{id}} = \sum \phi_i [k_{s,i}^\circ + TV_i^\circ (\alpha_i^\circ)^2 / C_{p,i}^\circ] - T(\sum x_i V_i^\circ)(\sum \phi_i \alpha_i^\circ)^2 / \sum x_i C_{p,i}^\circ \quad (4)$$

where ϕ_i is the volume fraction of component i in the mixture stated in terms of the unmixed components, T is the temperature, and $k_{s,i}^\circ$, V_i° , α_i° , $C_{p,i}^\circ$, and x_i are respectively the isentropic compressibility, molar volume, isobaric expansion coefficient, molar isobaric heat capacity, and mole fraction for pure component i . The values of $C_{p,i}^\circ$ were taken from DIPPR database³⁴ and are listed in Table 4. The experimental data on density ρ for each of the pure liquids in the working temperature range were fitted to the following equation:³⁵

$$\rho = \sum_{i=1}^3 A_i (T - 273.15)^{i-1} \quad (5)$$

where A_i is the equation coefficient (listed in Table 5) and T is the temperature. The values of α_i° defined as $\alpha_i^\circ = V^{-1}(dV/dT)_p = -\rho^{-1}(d\rho/dT)_p$, were calculated at each temperature using coefficients of eq 5 and are shown in Table 6.

The deviations of the measured speeds of sound from their values in an ideal mixture were calculated from the following equations:³⁶

$$u^D = u - u^{\text{id}} \quad (6)$$

$$u^{\text{id}} = V_m^{\text{id}} \{(\sum x_i M_i) k_s^{\text{id}}\}^{-0.5} \quad (7)$$

where u^{id} , V_m^{id} , k_s^{id} , x_i , and M_i are respectively the calculated speed of sound, molar volume, and isentropic compressibility of the ideal solution, mole fraction, and molar mass of the pure component.

Deviations in viscosity $\Delta\eta$ were calculated using the following relation:³⁷

$$\Delta\eta = \eta_m - \sum_{i=1}^2 (x_i \eta_i) \quad (8)$$

where x and η are mole fraction and dynamic viscosity of component i , respectively. The subscripts i and m represent pure components and mixture, respectively.

The excess molar isentropic compressibility k_s^E , deviations of the speed of sound u^D , and viscosity deviation $\Delta\eta$ for the binary mixtures are listed in Table 7. k_s^E , u^D , and $\Delta\eta$ values have been fitted by the method of least-squares to a Redlich-Kister¹⁰ polynomial type equation:

$$Y = x_1 x_2 \sum_{j=1}^n a_{j-1} (x_1 - x_2)^{j-1} \quad (9)$$

where Y refers to the property and x_1 and x_2 are the mole fractions of pure components 1 and 2, respectively. a_{j-1} is the polynomial coefficient, and n is the polynomial degree. The correlated results in each case are shown in Table 8, in which the tabulated standard deviation σ was defined as

$$\sigma = ((\sum (Y_{\text{exp}} - Y_{\text{cal}})^2) / (N - n))^{1/2} \quad (10)$$

where N is the number of data points and n is the number of

Table 7. Viscosity Deviation ($\Delta\eta$), Excess Isentropic Compressibility (k_s^E), and Speed of Sound Deviation (u^D) for the Binary Mixtures from $T = (288.15$ to 303.15 K

x_1	$\Delta\eta$ mPa·s	k_s^E TPa $^{-1}$	u^D m·s $^{-1}$									
Anisole (1) + Benzene (2)												
$T = 288.15$ K $T = 293.15$ K $T = 298.15$ K $T = 303.15$ K												
0.0000	0.0000	0.00	0.00	0.0000	0.00	0.0000	0.0000	0.00	0.0000	0.00	0.0000	0.0000
0.0970	-0.0090	-4.40	6.81	-0.0075	-6.50	6.81	0.0970	-0.0066	-6.80	-0.0057	-8.00	3.890
0.1750	-0.0157	-7.32	11.85	-0.0143	-10.07	10.81	0.1750	-0.0128	-10.40	-0.0113	-11.50	6.630
0.2740	-0.0237	-10.44	16.79	-0.0220	-13.02	14.43	0.2740	-0.0203	-13.48	-0.0185	-14.80	9.370
0.3680	-0.0290	-12.06	19.78	-0.0275	-14.37	16.44	0.3680	-0.0260	-14.76	-0.0248	-16.20	11.370
0.4971	-0.0326	-12.72	21.27	-0.0318	-14.23	17.05	0.4971	-0.0306	-15.30	-0.0294	-16.70	12.600
0.6230	-0.0319	-11.90	20.00	-0.0308	-12.53	15.52	0.6230	-0.0299	-14.40	-0.0285	-15.81	12.290
0.7200	-0.0272	-10.12	17.16	-0.0257	-10.22	12.93	0.7200	-0.0240	-12.50	-0.0222	-13.71	10.970
0.8003	-0.0206	-7.93	13.43	-0.0191	-7.46	9.99	0.8003	-0.0170	-10.00	-0.0151	-11.20	9.000
0.8895	-0.0121	-4.99	8.21	-0.0103	-4.29	5.95	0.8895	-0.0090	-6.48	-0.0072	-7.40	5.890
1.0000	0.0000	0.00	0.00	0.0000	0.00	0.0000	0.0000	-0.02	0.0000	0.00	0.0000	0.0000
Anisole (1) + Toluene (2)												
$T = 288.15$ K $T = 293.15$ K $T = 298.15$ K $T = 303.15$ K												
0.0000	0.0000	0.00	0.0000	0.0000	0.00	0.0000	0.00	0.00	0.0000	0.00	0.0000	0.0000
0.1152	-0.0164	-3.97	5.595	-0.0155	-4.80	5.72	-0.0138	-5.71	3.54	-0.0121	-6.19	2.52
0.2132	-0.0266	-6.79	10.260	-0.0246	-7.84	9.48	-0.0226	-8.85	6.17	-0.0202	-9.60	4.65
0.3098	-0.0342	-8.50	14.000	-0.0327	-9.71	11.93	-0.0297	-11.00	8.63	-0.0274	-12.24	6.34
0.4182	-0.0383	-9.46	16.638	-0.0368	-10.99	13.40	-0.0345	-12.11	10.20	-0.0323	-13.51	7.57
0.5267	-0.0397	-9.53	17.360	-0.0382	-11.05	13.64	-0.0361	-12.29	10.69	-0.0343	-13.71	8.05
0.6209	-0.0388	-8.87	16.400	-0.0373	-10.22	12.83	-0.0354	-11.80	10.28	-0.0330	-12.88	7.89
0.7382	-0.0343	-7.14	13.280	-0.0327	-7.83	10.13	-0.0303	-9.43	8.72	-0.0274	-10.26	6.93
0.8645	-0.0235	-3.81	7.843	-0.0220	-4.40	5.84	-0.0186	-5.20	5.26	-0.0166	-6.10	4.70
0.9270	-0.0158	-2.10	4.469	-0.0146	-2.48	3.38	-0.0119	-2.88	2.88	-0.0107	-3.31	2.92
1.0000	0.0000	0.00	0.0000	0.00	0.00	0.0000	0.00	0.00	0.0000	0.00	0.0000	0.0000
Anisole (1) + <i>o</i> -Xylene (2)												
$T = 288.15$ K $T = 293.15$ K $T = 298.15$ K $T = 303.15$ K												
0.0000	0.0000	0.00	0.0000	0.0000	0.00	0.0000	0.00	0.00	0.0000	0.00	0.0000	0.0000
0.0915	-0.0134	-1.01	2.050	-0.0109	-1.30	2.040	-0.0087	-2.15	1.15	-0.0072	-2.74	1.040
0.1980	-0.0267	-1.93	4.570	-0.0242	-2.85	4.170	-0.0218	-4.35	2.71	-0.0190	-5.60	2.030
0.3680	-0.0426	-3.20	7.650	-0.0400	-4.23	6.370	-0.0373	-6.40	4.69	-0.0345	-8.37	3.450
0.4954	-0.0491	-3.60	8.680	-0.0468	-4.46	6.940	-0.0440	-6.80	5.43	-0.0423	-8.82	4.120
0.6554	-0.0491	-3.16	8.210	-0.0466	-3.77	6.290	-0.0438	-6.00	5.20	-0.0417	-7.76	4.120
0.7660	-0.0417	-2.60	6.530	-0.0403	-2.85	4.740	-0.0373	-4.55	4.10	-0.0345	-6.02	3.450
0.8680	-0.0260	-1.75	4.000	-0.0238	-1.77	2.860	-0.0202	-2.82	2.37	-0.0162	-3.61	2.080
0.9160	-0.0171	-1.20	2.430	-0.0144	-1.08	1.800	-0.0112	-1.98	1.43	-0.0084	-2.23	1.200
0.9490	-0.0100	-0.82	1.310	-0.0090	-0.52	1.060	-0.0065	-1.23	0.84	-0.0040	-1.17	0.620
1.0000	0.0000	0.00	0.0000	0.00	0.00	0.0000	0.00	0.00	0.0000	0.00	0.0000	0.0000
Anisole (1) + <i>m</i> -Xylene (2)												
$T = 288.15$ K $T = 293.15$ K $T = 298.15$ K $T = 303.15$ K												
0.0000	0.0000	0.00	0.0000	0.0000	0.00	0.0000	0.00	0.00	0.0000	0.00	0.0000	0.0000
0.1144	-0.0224	-2.74	3.100	-0.0208	-3.92	3.270	-0.0177	-4.00	2.00	-0.0149	-4.33	1.510
0.2566	-0.0452	-5.70	6.700	-0.0460	-7.31	5.800	-0.0416	-7.45	4.10	-0.0394	-8.48	3.170
0.3821	-0.0614	-7.32	8.930	-0.0600	-8.92	7.430	-0.0572	-9.12	5.60	-0.0547	-10.40	4.400
0.5034	-0.0686	-7.85	9.944	-0.0665	-9.31	8.000	-0.0635	-9.81	6.22	-0.0615	-11.09	5.020
0.6546	-0.0675	-7.28	9.700	-0.0654	-8.17	7.270	-0.0621	-9.05	5.82	-0.0600	-10.00	5.020
0.7535	-0.0590	-5.91	8.155	-0.0540	-6.40	6.050	-0.0547	-7.10	4.80	-0.0515	-7.84	4.160
0.8432	-0.0427	-4.00	5.700	-0.0380	-3.85	4.250	-0.0430	-4.80	3.20	-0.0394	-5.36	2.800
0.9133	-0.0258	-2.24	3.283	-0.0224	-2.00	2.370	-0.0274	-2.56	1.88	-0.0240	-3.31	1.660
0.9576	-0.0155	-1.07	1.600	-0.0123	-1.08	1.140	-0.0119	-1.36	0.94	-0.0096	-1.78	0.660
1.0000	0.0000	0.00	0.0000	0.00	0.00	0.0000	0.00	0.00	0.0000	0.00	0.0000	0.0000
Anisole (1) + <i>p</i> -Xylene (2)												
$T = 288.15$ K $T = 293.15$ K $T = 298.15$ K $T = 303.15$ K												
0.0000	0.0000	0.00	0.0000	0.0000	0.00	0.0000	0.00	0.0000	0.00	0.0000	0.00	0.0000
0.0822	-0.0154	-3.27	3.578	-0.0122	-4.62	3.92	-0.0100	-4.62	2.170	-0.0080	-5.27	1.510
0.1870	-0.0320	-6.52	7.362	-0.0279	-8.23	6.78	-0.0252	-8.97	4.440	-0.0214	-9.56	3.470
0.3100	-0.0478	-9.35	10.960	-0.0454	-11.00	9.56	-0.0420	-11.92	6.830	-0.0380	-12.94	5.280
0.4700	-0.0599	-10.74	13.585	-0.0590	-11.92	11.44	-0.0543	-13.12	8.550	-0.0515	-14.47	6.550
0.6370	-0.0597	-9.64	13.324	-0.0590	-10.91	10.70	-0.0540	-12.40	8.310	-0.0511	-13.45	6.620
0.7470	-0.0508	-8.00	11.184	-0.0466	-8.40	8.58	-0.0431	-10.31	6.740	-0.0389	-10.96	5.520
0.8220	-0.0376	-6.21	8.740	-0.0347	-6.15	6.70	-0.0305	-7.90	5.350	-0.0256	-8.10	4.420
0.8880	-0.0245	-4.13	5.977	-0.0207	-3.77	4.66	-0.0182	-5.49	3.700	-0.0147	-5.60	3.310
0.9490	-0.0101	-2.05	3.039	-0.0083	-1.69	2.37	-0.0056	-2.15	1.380	-0.0047	-2.99	1.320
1.0000	0.0000	0.00	0.0000	0.00	0.00	0.0000	0.00	0.00	0.0000	0.00	0.0000	0.0000
Anisole (1) + Mesitylene (2)												
$T = 288.15$ K $T = 293.15$ K $T = 298.15$ K $T = 303.15$ K												
0.0000	0.0000	0.00	0.0000	0.0000	0.00	0.0000	0.00	0.0000	0.00	0.0000	0.00	0.0000
0.0740	-0.0238	-0.56	2.639	-0.0200	-0.69	2.780	-0.0171	-1.27	1.56	-0.0115	-1.46	1.000
0.1810	-0.0472	-1.26	5.798	-0.0428	-1.77	5.390	-0.0376	-3.09	3.62	-0.0324	-4.27	2.700
0.3340	-0.0707	-2.18	9.128	-0.0666	-2.80	8.250	-0.0636	-4.95	5.92	-0.0606	-6.63	4.680
0.4982	-0.0824	-2.60	10.728	-0.0796	-3.00	9.560	-0.0762	-5.56	7.25	-0.0736	-7.54	5.730
0.6280	-0.0810	-2.40	10.528	-0.0777	-2.62	8.910	-0.0755	-5.02	7.01	-0.0714	-7.01	5.770
0.7512	-0.0680	-1.82	8.878	-0.0632	-1.85	7.000	-0.0576	-3.82	5.67	-0.0528	-5.42	4.870
0.8140	-0.0565	-1.40	7.280	-0.0500	-1.38	5.880</						

Table 8. Redlich-Kister Coefficients (a_i) and Standard Deviations (σ) for the Binary Mixtures from $T = (288.15$ to $303.15)$ K

	a_0	a_1	a_2	a_3	σ	a_0	a_1	a_2	a_3	σ
<i>Anisole (1) + Benzene (2)</i>										
$\Delta\eta/\text{mPa}\cdot\text{s}$	-0.1305	0.0120	-0.0238	0.0117	0.0003	-0.1233	0.0104	-0.0162	0.0078	0.0002
k_s^E/TPa^{-1}	-28.54	-3.65	11.26	-0.07	0.0005	-31.90	-11.18	8.23	17.72	0.0007
$u^D/\text{m}\cdot\text{s}^{-1}$	85.48	0.63	-6.22	-5.72	0.0009	70.26	25.70	0.20	-31.29	0.0008
$\Delta\eta/\text{mPa}\cdot\text{s}$	-0.1175	0.0122	-0.0039	0.0007	0.0003	-0.1092	0.0120	0.0013	-0.0002	0.0000
k_s^E/TPa^{-1}	-34.41	-5.00	2.67	1.37	0.0005	-38.60	-13.74	-1.21	24.85	0.0008
$u^D/\text{m}\cdot\text{s}^{-1}$	58.07	-6.75	-5.38	-5.77	0.0004	51.25	2.94	1.98	-25.76	0.0007
<i>Anisole (1) + Toluene (2)</i>										
$\Delta\eta/\text{mPa}\cdot\text{s}$	-0.1587	0.0060	-0.0316	0.0353	0.0002	-0.1524	0.0103	-0.0227	0.0213	0.0002
k_s^E/TPa^{-1}	-38.63	-3.43	3.98	5.82	0.0034	-43.13	-2.55	-2.00	1.39	0.0010
$u^D/\text{m}\cdot\text{s}^{-1}$	69.47	-4.05	-14.66	-6.08	0.0009	51.58	7.57	13.77	-12.16	0.0009
$\Delta\eta/\text{mPa}\cdot\text{s}$	-0.1473	0.0110	-0.0155	0.0128	0.0002	-0.1420	0.0150	-0.0058	-0.0038	0.0003
k_s^E/TPa^{-1}	-46.42	-5.14	-11.52	2.78	0.0009	-55.19	-0.48	-12.39	1.19	0.0032
$u^D/\text{m}\cdot\text{s}^{-1}$	42.65	-5.91	-7.26	-0.23	0.0003	32.00	-5.45	1.48	-8.68	0.0007
<i>Anisole (1) + o-Xylene (2)</i>										
$\Delta\eta/\text{mPa}\cdot\text{s}$	-0.1965	0.0224	-0.0442	0.0319	0.0005	-0.1876	0.0238	-0.0268	0.0126	0.0007
k_s^E/TPa^{-1}	-18.92	0.91	5.04	-0.13	0.0007	-20.89	0.97	0.64	-2.53	0.0004
$u^D/\text{m}\cdot\text{s}^{-1}$	35.18	-5.79	-10.31	2.30	0.0002	28.00	-1.38	-4.69	4.35	0.0062
$\Delta\eta/\text{mPa}\cdot\text{s}$	-0.1822	0.0207	-0.0110	0.0221	0.0003	-0.1764	0.0321	0.0139	-0.0140	0.0008
k_s^E/TPa^{-1}	-23.63	1.29	0.65	-0.84	0.0024	-26.42	6.87	-7.31	-6.03	0.0003
$u^D/\text{m}\cdot\text{s}^{-1}$	28.04	-1.37	-5.23	3.79	0.0008	17.05	-7.69	-4.36	8.53	0.0009
<i>Anisole (1) + m-Xylene (2)</i>										
$\Delta\eta/\text{mPa}\cdot\text{s}$	-0.2746	0.0356	-0.0744	0.0901	0.0009	-0.2687	0.0337	-0.0538	0.0906	0.0005
k_s^E/TPa^{-1}	-31.92	3.04	4.88	-4.88	0.0003	-33.79	3.35	1.91	-0.93	0.0007
$u^D/\text{m}\cdot\text{s}^{-1}$	40.36	-8.21	-7.35	1.61	0.0003	31.93	-4.01	-0.97	8.75	0.0004
$\Delta\eta/\text{mPa}\cdot\text{s}$	-0.2604	0.0308	-0.0126	0.0879	0.0006	-0.2534	0.0555	0.0238	0.0268	0.0008
k_s^E/TPa^{-1}	-35.73	1.85	-0.04	0.20	0.0007	-40.33	4.08	-0.98	-0.09	0.0006
$u^D/\text{m}\cdot\text{s}^{-1}$	24.84	-3.01	-5.11	0.30	0.0008	19.95	-4.99	-2.86	0.93	0.0009
<i>Anisole (1) + p-Xylene (2)</i>										
$\Delta\eta/\text{mPa}\cdot\text{s}$	-0.2275	0.0245	-0.1256	0.0830	0.0009	-0.2160	0.0251	-0.0842	0.0533	0.0007
k_s^E/TPa^{-1}	-44.22	1.21	5.73	-1.04	0.0006	-39.36	0.04	-11.29	0.36	0.0008
$u^D/\text{m}\cdot\text{s}^{-1}$	54.97	-9.48	-0.29	1.01	0.0006	44.44	1.04	7.27	2.48	0.0005
$\Delta\eta/\text{mPa}\cdot\text{s}$	-0.2114	0.0348	-0.0356	0.0231	0.0005	-0.2036	0.0378	-0.0017	-0.0019	0.0004
k_s^E/TPa^{-1}	-46.27	-0.43	-1.62	2.88	0.0007	-45.55	-0.68	-13.85	0.41	0.0003
$u^D/\text{m}\cdot\text{s}^{-1}$	34.64	-4.62	-4.66	1.02	0.0002	27.20	-5.78	-2.44	-1.13	0.0001
<i>Anisole (1) + Mesitylene (2)</i>										
$\Delta\eta/\text{mPa}\cdot\text{s}$	-0.3173	0.0465	-0.1264	0.0372	0.0006	-0.3077	0.0653	-0.08266	-0.014	0.0005
k_s^E/TPa^{-1}	-14.24	1.89	3.96	-3.65	0.0003	-15.78	1.37	2.67	-2.39	0.0004
$u^D/\text{m}\cdot\text{s}^{-1}$	43.03	-7.97	2.27	1.00	0.0008	37.96	-1.32	1.59	4.17	0.0002
$\Delta\eta/\text{mPa}\cdot\text{s}$	-0.3003	0.0749	-0.0448	-0.0250	0.0005	-0.2961	0.0978	0.0170	-0.0969	0.0007
k_s^E/TPa^{-1}	-17.40	2.10	0.01	-3.47	0.0004	-18.97	1.20	-3.53	-1.39	0.0006
$u^D/\text{m}\cdot\text{s}^{-1}$	29.07	-5.33	-4.44	2.32	0.0007	23.72	-6.29	-5.64	0.52	0.0009

the coefficients. Y_{exp} and Y_{cal} denote the experimental and calculated values of Y , respectively.

The values of u^D , k_s^E , $\Delta\eta$, and their representations by eq 9 are plotted against x_1 in Figures 1 to 3.

The deviations of the speed of sound u^D at 298.15 K over the whole composition range for all the mixtures are positive and show a maximum in the sequence: benzene > methylbenzene > *p*-xylene > mesitylene > *m*-xylene > *o*-xylene. With an increase in temperature, the u^D values decrease with the same dependencies and systematic variation in the present binary systems.

The graphical variations of excess isentropic compressibilities k_s^E are negative values for the systems under study as shown in Figure 2. However, no systematic dependence of k_s^E on methyl groups of the parent benzene molecule could be seen. The k_s^E data of the six binary mixtures shows a minimum in the sequence: benzene < *p*-xylene < methylbenzene < *m*-xylene < *o*-xylene < mesitylene. The negative values of k_s^E for all the

systems under study indicate that each mixture is less compressible than the corresponding ideal mixture.³⁶

With temperature increasing, the absolute values of k_s^E for the six binary mixtures increase with the same dependencies and systematic variation. These results are not presented to avoid overcrowding the curves.

The deviations in viscosity $\Delta\eta$ at 298.15 K for all the systems are shown in Figure 3. The deviations are negative for the entire composition range, and their values decrease in the following order: benzene > methylbenzene > *o*-xylene > *p*-xylene > *m*-xylene > mesitylene.

The speeds of sound in six binary mixtures at 298.15 K were evaluated theoretically from both the free length theory (u_{FLT}) and the collision factor theory (u_{CFT}). The pertinent relations in these calculations and their theoretical basis were described by Jacobson¹⁶ and Schaaffs.¹⁵ Values of molar volume V_m , molar volume at absolute zero V_0 , free length L_f , surface area Y ,

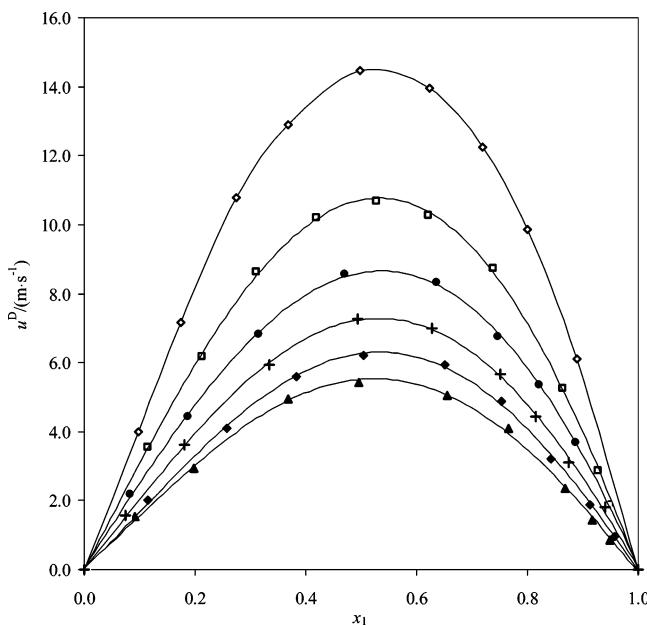


Figure 1. Deviation of speeds of sound (u^D) from their ideal values (u^d) for the binary mixtures: \diamond , anisole + benzene; \square , + toluene; \blacktriangle , + *o*-xylene; \blacklozenge , + *m*-xylene; \bullet , + *p*-xylene; $+$, + mesitylene at 298.15 K; solid line (Redlich-Kister).¹⁰

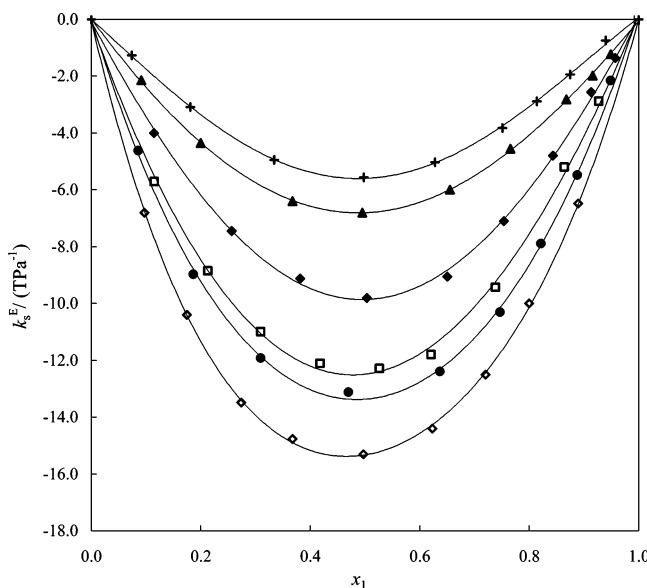


Figure 2. Deviation in isentropic compressibility (k_s^E) vs mole fraction of anisole (x_1) at 298.15 K. Symbols are the same as those given in Figure 1.

collision factor S , and space filling factor r_f of the pure components at 298 K are given in Table 9.

The theoretical values of speed of sound u_{FLT} and u_{CFT} at equimolar compositions for all the mixtures are compared with experimental results in Table 10. The values of standard deviations σ for each individual mixture are also included in this Table. The analysis of standard percentage deviations of u_{CFT} and u_{FLT} reveals that their values are in the range from 0.05 to 0.33 and from 1.1 to 3.6, with average values of 0.16 and 2.54, respectively. These values show that the collision factor theory (CFT) of Schaaffs is more appropriate for prediction of speed of sound data for presently investigated mixtures.

To estimate the viscosity of liquid mixtures in terms of pure component values, the experimental viscosity data of the binary mixtures were fitted to semi-empirical relations proposed by

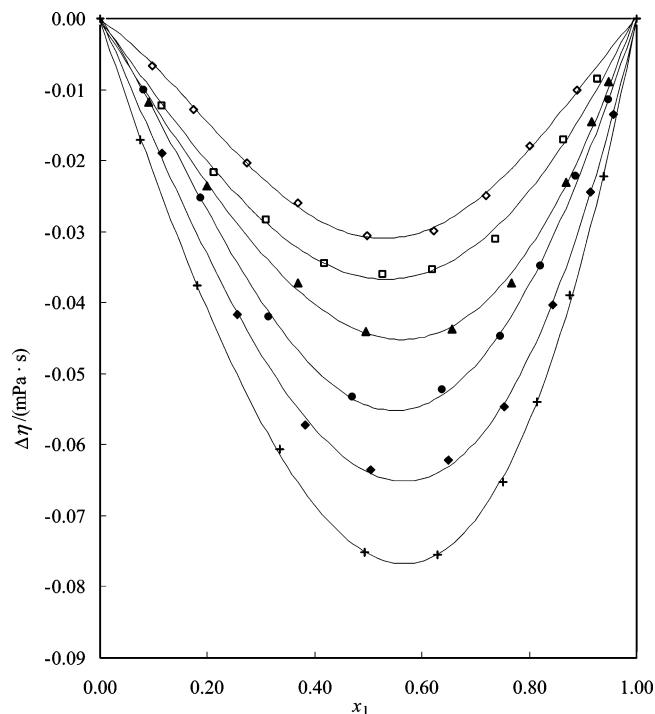


Figure 3. Viscosity deviation ($\Delta\eta$) vs mole fraction of anisole (x_1) at 298.15 K. Symbols are the same as those given in Figure 1.

Table 9. Values of Molar Volume (V_m), Molar Volume at Absolute Zero (V_0), Free Length (L_f), Surface Area (Y), Collision Factor (S), and Space Filling Factor (r_f) of the Pure Components at 298 K

component	V_m	V_0	L_f	Y	S	r_f
	$\text{cm}^3 \cdot \text{mol}^{-1}$	$\text{cm}^3 \cdot \text{mol}^{-1}$	\AA	$\text{cm}^2 \cdot \text{mol}^{-1}$		
anisole	109.33	90.78	0.4590	80.800	3.070	2.864
benzene	89.41	71.17	0.5312	68.706	2.667	3.043
toluene	106.85	86.59	0.5176	78.290	2.952	2.762
<i>o</i> -xylene	121.26	100.06	0.4919	86.209	3.197	2.637
<i>m</i> -xylene	123.49	101.30	0.5105	86.910	3.190	2.583
<i>p</i> -xylene	123.94	101.64	0.5121	87.111	3.185	2.569
mesitylene	139.60	115.53	0.5746	94.869	3.412	2.444

Table 10. Comparison of Equimolar Experimental Speeds of Sound in Binary Mixtures with Those Estimated from the CFT and FLT at 298.15 K

	u_{exp}	u_{CFT}	σ	u_{FLT}	σ
	$\text{m} \cdot \text{s}^{-1}$	$\text{m} \cdot \text{s}^{-1}$	%	$\text{m} \cdot \text{s}^{-1}$	%
anisole (1) + benzene (2)	1352.76	1351.57	0.0517	1373.87	1.0959
anisole (1) + toluene (2)	1349.12	1349.82	0.0610	1368.43	2.2107
anisole (1) + <i>o</i> -xylene (2)	1376.90	1377.58	0.0752	1396.86	3.6382
anisole (1) + <i>m</i> -xylene (2)	1360.40	1362.67	0.1441	1381.87	3.1161
anisole (1) + <i>p</i> -xylene (2)	1358.50	1354.16	0.3269	1375.26	3.0096
anisole (1) + mesitylene (2)	1370.60	1375.60	0.3175	1384.27	2.1828

Grunberg-Nissan,¹¹ Heric-Brewer,¹⁴ and McAllister¹² as reported in our previous work.^{1,7} The data also correlated with Tamura-Kurata¹³ of the following form:

$$\eta_m = x_1 \phi_1 \eta_1 + x_2 \phi_2 \eta_2 + 2 (x_1 x_2 \phi_1 \phi_2)^{0.5} T_{12} \quad (11)$$

$$\phi_i = \frac{x_i V_i}{\sum_i x_i V_i}$$

where x , η , ϕ , M , T_{12} , and $V_i (= M_i/\rho_i)$ are the mole fraction, dynamic viscosity, volume fraction, molar mass, adjustable parameter, and molar volume, respectively. The subscript i and m represent the pure components and mixture, respectively.

The values of average standard deviations for Grunberg-Nissan, Heric-Brewer, McAllister, and Tamura-Kurata equa-

tions are $(17 \times 10^{-4}, 8 \times 10^{-4}, 5 \times 10^{-4}$, and 27×10^{-4}) mPa·s, respectively. These values show that the above relations predict viscosities adequately for the systems under study. The best correlation method giving the relatively lowest standard deviation is found to be the McAllister four-body equation.

Conclusions

In this work we report experimental data for density, viscosity, and speed of sound of anisole + benzene, or toluene, or *o*-xylene, or *m*-xylene, or *p*-xylene, or mesitylene binary mixtures at temperatures between (288.15 and 303.15) K. Deviation in speed of sound, excess molar isentropic compressibility, and viscosity deviation for binary mixtures have been calculated and fitted to a Redlich–Kister equation. The deviation in speed of sound showed a positive behavior, while the excess isentropic compressibility and the deviations in viscosity exhibited negative behavior for the systems under investigation. A perusal of the average standard deviation between the experimental and the theoretical values of speed of sound showed a better prediction using the CFT. Of all semi-empirical relations used to predict the viscosities of the present binary mixtures, the four-body McAllister equation provided a better representation of viscosities data.

Supporting Information Available:

Five additional figures. This material is available free of charge via the Internet at <http://pubs.acs.org>.

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