Prediction of the Enthalpy of Vaporization of Organic Compounds at Their Normal Boiling Point with the Positional Distributive Contribution Method

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Recently, our laboratory proposed a new universal method for the prediction of properties of organic compounds, such as the critical temperature, critical pressure, critical volume, critical compressibility factor, normal boiling point, and melting point. Here, the positional distributive contribution method is extended for the prediction of the enthalpy of vaporization of organic compounds at their normal boiling point ($\Delta_{vap}H_b$). In this method, the position factor was used to take into account longer distance interactions, which could distinguish the overall isomer including the *cis*- and *trans*- or *Z*- and *E*- structure of organic compounds for their thermodynamics properties. The results indicate that our model provides very satisfactory results. The overall average absolute difference for $\Delta_{vap}H_b$ prediction of the 311 organic compounds is 1.00 kJ·mol⁻¹, and 2.7 % is the relative deviation. Compared to those currently used prediction methods (including Riedel, Chen, Vetere, Liu, and Joback and Reid), the new proposed method could make significant improvements both in accuracy and in stability without requiring any input property. The most important point must be claimed is that all of those properties (T_c , P_c , V_c , Z_c , T_b , and T_m) mentioned above and $\Delta_{vap}H_b$ in this work are predicted by the totally same universal positional distributive function and group framework proposed.

I. Introduction

The design of many processes in chemical engineering requires physical property data of the compounds involved. The enthalpy of vaporization at the normal boiling point $(\Delta_{vap}H_b)$ is an important parameter that is utilized for the design and operation of vapor—liquid equilibrium-based processes such as distillation, evaporation, drying, and so forth. Furthermore, this property is sometimes used in the prediction or correlation of other thermodynamic properties. In spite of the increased availability of $\Delta_{vap}H_b$ experimental values, it is usually necessary to supplement data with results calculated or extrapolated by some methods.

The enthalpy of vaporization at the normal boiling point can be calculated either by quantitative structure-property relationship (QSPR) models¹ or more simply by means of empirical correlations.²⁻¹⁶ According to Mohammadi and Richon,¹⁶ these empirical correlations for the prediction of the enthalpy of vaporization are grouped into two classes. The first class is comprised of equations that relate $\Delta_{vap}H_b$ to the critical values and the normal boiling point. The second class consists of empirical correlations, which relate $\Delta_{vap}H_b$ to a few easily obtainable parameters, such as the normal boiling point, the molecular weight, and the specific gravity. Cachadina and Mulero¹⁷ reviewed the validity of 10 different methods for the prediction of $\Delta_{vap}H_b$, six being specific models (Riedel,⁷ Chen,⁸ Vetere-73,9 Vetere-79,10 Vetere-95,11 and Liu12) and four being general models (Carruth and Kobayashi (CK),³ Sivaraman, Magee, and Kobayashi (SMK),¹³ Morgan and Kobayashi (MK),¹⁴ and Morgan (M)¹⁵), and the results showed that all of

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the models can reproduce $\Delta_{vap}H_b$ with good accuracy (AADs less than 4 %). Unfortunately, no specific or general model gives the best agreement with the DIPPR values for all of the selected fluids. Recently, combining the equations of SMK¹³ correlation and M¹⁵ correlation, Cachadina and Mulero¹⁸ proposed a new predictive model for $\Delta_{vap}H_b$ of fluids. The main differences with respect to previous models are in the choice of the reference fluids and in the use of the analytical expression.

Also, the enthalpy of vaporization may be calculated by means of group contribution models, in which it is necessary to know the chemical groups in the molecule as well as its chemical structure. Some of them have been specifically developed to give the enthalpy of vaporization at the normal boiling point.¹⁹⁻²³ These methods provide the advantage of quick estimates without requiring substantial computational resources. However, most group contribution methods have a serious problem that they cannot distinguish among structural isomers and have limited applicability. To overcome these limitations, several attempts have been reported in the literature. Constantinou and Gani²⁴ and Marrero and Gani²⁵ developed methods which perform estimations at two or three levels. Also, Dalmazzone et al.²⁶ reported a second group contribution method to predict critical temperature and the enthalpy of vaporization of organic based on Benson's second-order group contribution (shown as eqs 1 and 2). As described in our previous work,²⁷ using their method, the T_c prediction difference for 1-octene is 0.9 K in their work, but for cis-2-octene and trans-2-octene, the differences are up to (70.6 and 65.7) K, respectively. Furthermore, owing to the reason that the value of B is negative, their method could not be used for $T_{\rm c}$ predictions for the cis-3-octene, trans-3-octene, cis-4-octene, and trans-4-octene out of the samples. Therefore, on the basis of this $T_{\rm c}$ model, the enthalpy of vaporization prediction could

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Table 1. Position Group Contributions for the Prediction of $\Delta_{vap}H_b$

| | Α | | Α |
|--------------------------------------|---------------------|--|---------------------|
| group ^a | $kJ \cdot mol^{-1}$ | group ^a | $kJ \cdot mol^{-1}$ |
| C-(CH ₃)(H) ₃ | -1.531 | $C - (C)_3(S)$ | 11.047 |
| $C - (CH_2)(H)_3$ | -3.786 | Cb-(N) | 31.575 |
| $C - (CH)(H)_3$ | -3.859 | $C - (N)(H)_3$ | -6.061 |
| $C - (C)(H)_3$ | -3.218 | $C-(C)(N)(H)_2$ | 1.148 |
| $C - (C)_2(H)_2$ | 1.965 | $C - (C)_2(N)(H)$ | 4.009 |
| $C - (C)_3(H)$ | 6.574 | $C-(C)(CN)(H)_2$ | 15.614 |
| $C-(C)_4$ | 7.320 | $C-(C)_2(CN)(H)$ | 17.008 |
| Cd-(H)2 | -19.359 | $C - (C)_3(CN)$ | 16.265 |
| Cd-(C)(H) | 2.315 | O-(Cb)(H) | -43.926 |
| $C-(Cd)(C)(H)_2$ | 0.929 | $O-(CH_2)(H)$ | 48.022 |
| $C-(Cd)(H)_3$ | -3.440 | O-(CH)(H) | 41.718 |
| $Cd-(C)_2$ | 17.701 | O-(C)(H) | -54.808 |
| $C-(Cd)(C)_2(H)$ | 5.789 | $O-(C)_2$ | -51.222 |
| Cd-(Cd)(H) | -1.652 | $O-(CO)(CH_3)$ | 67.264 |
| Cd-Cd | 0.814 | $O-(CO)(CH_2)$ | 80.442 |
| $C-(Cd)(0)(H)_2$ | 6.812 | O-(CO)(CH) | 92.366 |
| $C = (O = C)(H)_3$ | 2.277 | O-(CO)(H) | 79.076 |
| $C - (O - CO)(H)_3$ | 6.399 | $N-(CH_3)(H)_2$ | 30.231 |
| $C-(CO)(H)_3$ | 6.729 | $N-(CH_2)(H)_2$ | 23.060 |
| $C-(C)(CO)(H)_2$ | 14.808 | $N-(CH)(H)_2$ | 21.773 |
| $C-(C)_2(CO)(H)$ | 17.535 | $N-(C)(H)_2$ | 52.978 |
| $C - (C)_3(CO)$ | 16.383 | $N-(cyclohexy)(H)_2$ | 4.737 |
| $C - (C)(O)(H)_2$ | 7.350 | $N-(C)_2(H)$ | 44.136 |
| $C - (C)_2(O)(H)$ | 10.908 | $N-(C)_3$ | 63.655 |
| $C - (C)_3(O)$ | 11.399 | $N-(Cb)(H)_2$ | -151.469 |
| $C - (H)_2(O)_2$ | 9.492 | $N_I - (Cb)_2$ | 24.589 |
| $CO-(CH_3)(O)$ | -90.521 | S-(C)(H) | -1.346 |
| $CO-(CH_2)(O)$ | -75.660 | CI- | -9.680 |
| CO-(CH)(O) | -72.650 | Br— | 0.451 |
| CO = (O)(H) | -64.440 | para correction ^b | 2.389 |
| CO-(C)(H) | -14.538 | ortho correction ^b | 0.930 |
| $CO = (C)_2$ | -43.495 | meta correction | 1.334 |
| $C = (C)(Br)(H)_2$ | 5.840 | cyclopentane correction | -10.117 |
| $C = (C)_2(Br)(H)$ | 10.393 | | -10.444 |
| $C = (C)_3(DI)$ | 6.393 5.047 | | 0.541 |
| $C = (C)(CI)(H)_2$ | 0.624 | C_{mb} | 1.447 |
| $C^{-}(C)_{2}(CI)(II)$ | 9.024 | C _{pb} | -0.470 |
| $C = (C)_3(C1)_2(H)$ | 11.000 | cyclobutane correction | -9.787 |
| $C^{+}(C)(CI)_{2}(II)$ | 11.904 | (CH) position factor ^d | 0.247 |
| Cb = (C) | -32,990 | (C) = position factor ^d | 1 545 |
| $C = (Cb)(H)_{a}$ | 5 438 | double bond position factor ^{d} | 1.545 |
| $C = (Cb)(C)(H)_{2}$ | 10 454 | hydroxyl position factor ^{d} | -0.763 |
| $C = (Cb)(C)_2(H)$ | 15,151 | trans or cis structure | 0.227 |
| $C = (Cb)(C)_2(H)$ | 18.432 | carbonyl position factor ^{d} | -2.780 |
| Cb-(O) | 147.145 | phenol position factor ^{d} | -0.418 |
| Cb-(COOH) | 144.404 | hydroxyl <i>tert</i> -carbon position factor ^d | 8.114 |
| Cb-(Cb) | 73.205 | <i>a</i> ₂ | -25,335 |
| $C - (S)(H)_3$ | 1.450 | | 55.293 |
| $C - (C)(S)(H)_{2}$ | 5.572 | $\dot{\Delta}_{\rm vap} H_{\rm b0}$ | 2.359 |
| $C-(C)_2(S)(H)$ | 9.847 | <u>.</u> . | |
| | | | |

^a Notice: The first symbol represents the element that forms the center of the group. The symbols between parentheses represent the elements to which it is linked. Usual symbols are used to represent the elements in their normal valence state. Elements in other valence states are distinguished by using additional characters; furthermore, different symbols represent multiple-bonded carbons, depending on the element at the other end of the multiple bond: Cd, carbon forming a double bond with another carbon; Cb, carbon involved in a benzene or a pyridine ring; CO, C=O group; CN, C=N group; N_I, nitrogen of the imide (C=N-) function, which is also used for the nitrogen of pyridine derivatives. The pyridine ring is considered as formed of five Cb and one N₁. trans or cis correction: cis-structure correction is 1, and trans structure is -1. ^b Para, ortho, and meta corrections consider interactions between alkyl chains through a benzene ring. ^c Corrections for pyridines: $C_{ob},\,C_{mb},$ and C_{pb} pyridine corrections take into account alkyl ligands in position ortho, meta, and para with respect to the N element, respectively. ^d Position correction.

not be actualized. Also, owing to the reason that the value of β might be negative, their method could not be used for the prediction of enthalpies of vaporization for some organic

compounds. For instance, the β is negative for diprophehyde ether (COHCH₂CH₂OCH₂CH₂COH). The real solution could not be obtained if β is negative.

$$T_{\rm c} = 5.926A \cdot [0.5503 \ln B + 0.6B^2]^{-1} \tag{1}$$

$$\Delta H_{\rm vap} = \alpha (1 - T_{\rm r})^{\sqrt{\beta - \beta \cdot T_{\rm r} + \beta \cdot T_{\rm r}^2}}$$
(2)

Recently, our laboratory proposed a universal model for the prediction of thermodynamic properties of organic compounds. The higher prediction accuracy of the proposed method shown in our previous works suggests that it is indeed fine to use the same framework to predict the critical properties (the critical temperature,²⁷ pressure,²⁸ volume,²⁹ and critical compressibility factor³⁰) and the boiling point³¹ and melting point temperatures³² of organic compounds containing various functionalities.

This work is a part of ongoing investigations of thermodynamic properties of organic compounds. Therefore, the objective of this work is the application of our universal model in the prediction of the enthalpy of vaporization of organic compounds at the boiling point. Also, in this work, to evaluate the performance of our model, some other methods, including Riedel,⁷ Chen,⁸ Vetere,¹⁰ Liu,¹² and Joback and Reid¹⁹ methods are used for comparison.

II. Methods

A. Methods Used for Comparison. The most classical empirical expression is that of Riedel,⁷ which requires as input parameters the critical temperature and pressure, T_c and P_c , and the normal boiling point, T_b .

$$\Delta_{\rm vap}H_{\rm b} = 1.093RT_{\rm c}(T_{\rm b}/T_{\rm c})\frac{\ln P_{\rm c} - 1.013}{0.930 - T_{\rm b}/T_{\rm c}}$$
(3)

Chen⁸ presented a correlation, which was expressed by the critical pressure, the critical temperature, and the normal boiling point.

$$\Delta_{\rm vap}H_{\rm b} = RT_{\rm b} \frac{3.978(T_{\rm b}/T_{\rm c}) - 3.958 + 1.555 \ln P_{\rm c}}{1.07 - T_{\rm b}/T_{\rm c}}$$
(4)

The Vetere method is as follows:¹⁰

$$\Delta_{\rm vap} H_{\rm b} = RT_{\rm b} \frac{(1 - T_{\rm b}/T_{\rm c})^{0.38} [\ln P_{\rm c} - 0.513 + 0.5066T_{\rm c}^{-2}/(P_{\rm c}T_{\rm b}^{-2})]}{1 - T_{\rm b}/T_{\rm c} + [1 - (1 - T_{\rm b}/T_{\rm c})^{0.38}] \ln(T_{\rm b}/T_{\rm c})}$$
(5)

The Liu method is as follows:¹²

$$\Delta_{\rm vap} H_{\rm b} = RT_{\rm b} \left(\frac{T_{\rm b}}{220}\right)^{0.0627} \cdot \frac{(1 - T_{\rm b}/T_{\rm c})^{0.38} \ln(P_{\rm c}/P_{\rm a})}{1 - T_{\rm b}/T_{\rm c} + 0.38(T_{\rm b}/T_{\rm c}) \ln(T_{\rm b}/T_{\rm c})} \quad (6)$$

where $P_{\rm a}$ is the atmospheric pressure.

The Joback and Reid method is as follows:19

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$$\Delta_{\rm vap} H_{\rm b} = 15.30 + \sum_{i} n_i (\Delta H_{\rm vb})_i \tag{7}$$

B. Experimental Data. A total of 311 compounds containing carbon, hydrogen, oxygen, nitrogen, chlorine, bromine, and sulfur were used for the determination of group contributions, which includes linear and branched alkanes (67) and cycloal-kanes (31), alkenes (38), aromatics (21), ketones and aldehydes (17), alcohols (24), phenols and ether oxides (19), acids (13), esters (16), amines and pyridines (32), and nitriles and alkane thiols (33).

The sources of $\Delta_{vap}H_b$ experimental data were from the CRC Handbook of Chemistry and Physics³³ and a compilation of organic property data by Ma.⁴⁴ The sources of the critical temperature and pressure experimental data were from a series of critical compilation reviews by the critical properties group of the International Union of Pure and Applied Chemistry (IUPAC) I.2 on thermodynamics; the works were published in the *Journal of Chemical and Engineering Data* by Ambrose et al.,^{34,35} Tsonopoulos et al.,^{36,39,41} Gude and Teja,³⁷ Daubert,³⁸ Kudchadker et al.,⁴⁰ and Marsh et al.^{42,43} Critical data were also obtained from a compilation of organic property data by Ma.⁴⁴ The sources of the boiling point experiment data were from the DIPPR database.⁴⁵

C. Positional Distributive Contribution Method for the Enthalpy of Vaporization at the Normal Boiling Point. In this work, the specific position of a group in the molecule was considered as the position factor (P_k) . The position factors were used to take into account longer distance interactions, which could distinguish the overall isomer including the *cis*- and *trans*- or Z- and E- structure of organic compounds for their thermodynamics properties. According to the IUPAC nominating method, the structures were drawn, and the relevant position factors values were assigned. The enthalpy of vaporization at the normal boiling point function is constructed by all groups' contribution as well as the position factors.

Here, the position distribution function for the prediction of $\Delta_{\text{vap}}H_{\text{b}}$ is expressed as eqs 8 and 9:

$$\Delta_{\rm vap} H_{\rm b} = \Delta_{\rm vap} H_{\rm bo} + \sum_{i} A_i N_i + \sum_{j} A_j \tanh(N_j/N) + \sum_{k} A_k P_k + a_1 \exp(1/M) + a_2 \exp(1/N) \quad (8)$$

Table 3. Distribution of the Average Relative Difference δ Obtained for All Compounds from the Basic Database

| $\bar{\delta}$ | Riedel ⁷ | Chen ⁸ | Vetere ¹⁰ | Liu ¹² | Joback and Reid ¹⁹ | this work |
|----------------|---------------------|-------------------|----------------------|-------------------|----------------------------------|--------------|
| ≤ 1.00 % | 36.66 | 46.30 | 45.34 | 44.69 | 0.64 | 35.69 |
| \leq 2.00 % | 53.06 | 62.38 | 63.67 | 67.20 | 2.57 | 53.05 |
| \leq 3.00 % | 65.60 | 76.21 | 75.89 | 74.60 | 3.21 | 66.23 |
| \leq 4.00 % | 74.92 | 81.68 | 83.93 | 79.74 | 4.17 | 77.48 |
| \leq 5.00 % | 82.32 | 85.22 | 86.18 | 84.56 | 5.46 | 83.91 |
| \leq 6.00 % | 86.82 | 88.44 | 87.14 | 87.45 | 6.10 | 88.09 |
| \leq 7.00 % | 90.04 | 90.69 | 90.36 | 90.02 | 8.35 | 90.02 |
| \leq 8.00 % | 91.65 | 91.98 | 91.32 | 90.66 | 9.64 | 92.27 |
| \leq 9.00 % | 92.61 | 93.59 | 93.25 | 91.30 | 9.96 | 95.49 |
| ≤ 10.00 % | 92.93 | 94.55 | 93.57 | 92.26 | 10.92 | 97.42 |
| > 10.00 % | 7.07 | 5.45 | 6.43 | 7.74 | 89.08 | 2.58 |
| overall | 100.00 | 100.00 | 100.00 | 100.00 | 100.00 | 100.00 |
| | | | | | | |

$$N = \sum_{i} N_i + \sum_{j} N_j \tag{9}$$

Parameter A_i or A_j stands for *i* or *j* group contributions, N_i for the number of each group having a saturated carbon atom as its center in the molecular formula, N_j for the number of each of the other groups, *N* for total number of groups, A_k for the position factor contributions, P_k for the position factor, a_1 , a_2 for parameters of the model, *M* for molecular weight. The hyperbolic tangent function is used especially for the groups whose center is not a saturated carbon atom. For instance, if there is a Cb–(C), Cd–Cd, or Cb–(H) group in some organic compounds, the hyperbolic tangent function should be considered.

Table 1 reports the values computed for the group contributions and the position factor contributions. Our method developed is applicable only to comparatively low molar mass compounds involving a carbon chain from C2 to C22.

III. Results and Discussion

A. Prediction of the Enthalpy of Vaporization at the Normal Boiling Point. The $\Delta_{vap}H_b$ results of the reference compounds obtained using the new positional distributive contribution method are presented in Table 4. To illustrate the application of the proposed method, a detailed procedure for the prediction of $\Delta_{vap}H_b$ is given in Appendix A. Table 2 compares $\Delta_{vap}H_b$ predictions obtained using our method and previous methods to experimental data. Also, the overall average absolute deviation (AAD) between experimental and predicted values for each group of molecules, as well as the relative deviation δ and the average relative deviation $\overline{\delta}$, are summarized

Table 2. Comparison of $\Delta_{vap}H_b$ Predicted with Our Method and with the Methods of Riedel,⁷ Chen,⁸ Vetere,¹⁰ Liu,¹² and Joback and Reid¹⁹ for Various Classes of Organic Compounds^{*a*}

| | | Riede | Riedel ⁷ | | Chen ⁸ | | Vetere ¹⁰ | | Liu ¹² | | Joback and Reid ¹⁹ | | this work | |
|----------------------------|---------|---------------------|---------------------|--------------------------------|--------------------|---------------------|----------------------|---------------------|--------------------|---------------------|-------------------------------|---------------------|--------------------|--|
| | | AAD | | AAD | | AAD | | AAD | | AAD | | AAD | | |
| chemical family | samples | $kJ \cdot mol^{-1}$ | 100 $\bar{\delta}$ | $\overline{kJ \cdot mol^{-1}}$ | 100 $\bar{\delta}$ | $kJ \cdot mol^{-1}$ | 100 $\bar{\delta}$ | $kJ \cdot mol^{-1}$ | 100 $\bar{\delta}$ | $kJ \cdot mol^{-1}$ | 100 $\bar{\delta}$ | $kJ \cdot mol^{-1}$ | 100 $\bar{\delta}$ | |
| alkanes | 67 | 0.76 | 1.84 | 0.49 | 1.24 | 0.52 | 1.32 | 0.66 | 1.60 | 11.44 | 29.88 | 0.55 | 1.63 | |
| cycloalkanes | 31 | 0.98 | 2.40 | 0.66 | 1.76 | 0.55 | 1.49 | 0.45 | 1.16 | 13.97 | 34.69 | 0.40 | 1.10 | |
| alkenes | 38 | 1.10 | 3.16 | 0.72 | 2.38 | 0.61 | 2.16 | 0.60 | 2.09 | 7.82 | 20.06 | 0.89 | 2.98 | |
| aromatics | 21 | 1.27 | 2.90 | 1.10 | 2.45 | 1.10 | 2.42 | 1.10 | 2.45 | 16.73 | 43.35 | 1.07 | 2.71 | |
| ketones and aldehydes | 17 | 0.68 | 2.00 | 0.50 | 1.48 | 0.45 | 1.33 | 0.43 | 1.27 | 11.38 | 33.29 | 1.47 | 4.40 | |
| alcohols | 24 | 2.94 | 5.98 | 3.76 | 7.74 | 4.71 | 9.86 | 5.31 | 11.22 | 23.89 | 53.28 | 2.09 | 4.45 | |
| phenols and ether oxides | 19 | 1.66 | 3.97 | 1.26 | 3.00 | 1.00 | 2.38 | 0.95 | 2.28 | 18.89 | 42.94 | 1.24 | 3.22 | |
| acids | 13 | 10.51 | 27.42 | 14.18 | 35.40 | 3.94 | 11.78 | 3.85 | 11.46 | 19.29 | 48.25 | 1.71 | 4.06 | |
| esters | 16 | 0.67 | 1.96 | 0.54 | 1.58 | 0.77 | 2.24 | 0.71 | 2.07 | 14.55 | 41.54 | 1.19 | 3.61 | |
| amines and pyridines | 32 | 0.96 | 2.66 | 0.75 | 2.09 | 0.74 | 2.10 | 0.71 | 2.02 | 16.66 | 45.90 | 0.62 | 1.85 | |
| nitriles and alkane thiols | 33 | 2.15 | 4.34 | 1.08 | 2.53 | 0.95 | 2.21 | 0.72 | 2.08 | 12.74 | 39.40 | 1.37 | 3.80 | |
| overall | 311 | 1.65 | 4.01 | 1.54 | 3.80 | 1.15 | 2.91 | 1.18 | 2.98 | 14.18 | 36.81 | 1.00 | 2.74 | |

^{*a*} AAD is the overall average absolute difference, and $\bar{\delta}$ is the average relative difference.

 Table 4. Fully Predictive Estimations of the Enthalpy of Vaporization at the Normal Boiling Point Using the Positional Distributive Contribution Method^a

| | $\Delta_{\rm vap}H_{\rm b,exp}$ | $\Delta_{\rm vap} H_{\rm b, pred}$ | | | | $\Delta_{\rm vap}H_{\rm b,exp}$ | $\Delta_{\rm vap}H_{\rm b, pred}$ | | |
|----------------------------|---------------------------------|------------------------------------|------|--------------|----------------------------------|---------------------------------|-----------------------------------|--------------|--------------|
| compounds | $kJ \cdot mol^{-1}$ | $kJ \cdot mol^{-1}$ | D | 100 δ | compounds | $kJ \cdot mol^{-1}$ | $kJ \cdot mol^{-1}$ | D | 100 δ |
| ethane | 14.69 | 14.69 | 0.00 | 0.00 | biphenyl | 45.61 | 45.61 | 0.00 | 0.00 |
| propane | 19.00 | 17.95 | 1.05 | 5.50 | butanone | 31.30 | 27.43 | 3.87 | 12.36 |
| butane | 22.44 | 22.44 | 0.00 | 0.01 | 2-pentanone | 33.44 | 32.92 | 0.52 | 1.54 |
| 2-methylpropane | 21.30 | 21.57 | 0.27 | 1.27 | 3-pentanone | 33.45 | 32.47 | 0.98 | 2.92 |
| 2-methylbutane | 24.69 | 25.00 | 0.01 | 1.29 | 2-hexanone | 36.35 | 37.22 | 0.87 | 2.38 |
| 2,2-dimethylpropane | 22.74 | 25.02 | 2.28 | 10.01 | 3-hexanone | 35.36 | 36.76 | 1.40 | 3.97 |
| hexane | 28.85 | 28.66 | 0.19 | 0.67 | 3,3-dimethyl-2-butanone | 33.39 | 33.63 | 0.24 | 0.71 |
| 2-methylpentane | 27.79 | 27.86 | 0.07 | 0.26 | 3-methyl-2-pentanone | 34.16 | 34.86 | 0.70 | 2.05 |
| 2.2-dimethylbutane | 28.00 | 28.18 | 0.12 | 0.43 | 4-metnyl-2-pentanone | 34.49 33.84 | 30.92 | 2.43 | 7.03 |
| 2.3-dimethylbutane | 27.38 | 27.30 | 0.07 | 0.24 | 2-heptanone | 38.30 | 40.83 | 2.53 | 6.60 |
| heptane | 31.77 | 31.23 | 0.54 | 1.69 | 4-heptanone | 36.20 | 37.60 | 1.40 | 3.86 |
| 2-methylhexane | 30.62 | 30.44 | 0.18 | 0.59 | 2,4-dimethyl-3-pentanone | 34.64 | 35.52 | 0.88 | 2.53 |
| 3-methylhexane | 30.89 | 30.76 | 0.13 | 0.42 | propanal | 28.31 | 26.82 | 1.49 | 5.26 |
| 2 2-dimethylpentane | 29.23 | 29.88 | 0.29 | 2 22 | 2-methylpropanal | 31.30 | 29.86 | 1.04 | 4.83 |
| 2,3-dimethylpentane | 30.46 | 29.97 | 0.49 | 1.62 | 1-pentanal | 33.64 | 36.66 | 3.02 | 8.97 |
| 2,4-dimethylpentane | 29.55 | 30.14 | 0.59 | 2.00 | ethanol | 38.56 | 41.75 | 3.19 | 8.27 |
| 3,3-dimethylpentane | 29.62 | 30.86 | 1.24 | 4.18 | 1-propanol | 41.44 | 42.58 | 1.14 | 2.74 |
| 2,2,3-trimethylbutane | 28.90 | 29.33 | 0.43 | 1.50 | 2-propanol | 39.85 | 38.42 | 1.43 | 3.58 |
| 2-methylheptane | 33.26 | 32.85 | 0.41 | 1.22 | 2-butanol | 40.75 | 39.89 | 0.38 | 2.11 |
| 3-methylheptane | 33.66 | 33.17 | 0.49 | 1.44 | 2-methyl-1-propanol | 41.82 | 43.12 | 1.30 | 3.11 |
| 4-methylheptane | 33.35 | 33.42 | 0.07 | 0.21 | 2-methyl-2-propanol | 39.07 | 36.18 | 2.89 | 7.40 |
| 3-ethylhexane | 33.59 | 33.25 | 0.34 | 1.02 | 1-pentanol | 44.36 | 44.98 | 0.62 | 1.40 |
| 2,2-dimethylhexane | 32.07 | 32.29 | 0.22 | 2 38 | 2-pentanoi 2-methyl_1-butanol | 41.40 | 41.40 | 0.00 | 2.06 |
| 2.4-dimethylhexane | 32.51 | 32.63 | 0.12 | 0.36 | 3-methyl-1-butanol | 44.07 | 44.43 | 0.36 | 0.82 |
| 2,5-dimethylhexane | 32.54 | 32.80 | 0.26 | 0.80 | 2-methyl-2-butanol | 39.04 | 40.24 | 1.20 | 3.06 |
| 3,3-dimethylhexane | 32.31 | 33.27 | 0.96 | 2.98 | 1-hexanol | 44.50 | 46.45 | 1.95 | 4.37 |
| 3,4-dimethylhexane | 33.24 | 32.95 | 0.29 | 0.88 | 2-hexanol | 41.01 | 43.02 | 2.01 | 4.89 |
| 3-methyl-3-ethylpentane | 32.93 | 32.43 | 0.48 | 0.23 | 3-methyl-1-pentanol | 56.31 | 45.97 | 10.34 | 18.36 |
| 2,2,3-trimethylpentane | 31.94 | 31.82 | 0.12 | 0.38 | 4-methyl-2-pentanol | 44.20 | 42.72 | 1.48 | 3.36 |
| 2,2,4-trimethylpentane | 30.79 | 31.99 | 1.20 | 3.91 | 3-methyl-3-pentanol | 54.29 | 52.42 | 1.87 | 3.44 |
| 2,3,3-trimethylpentane | 32.12 | 32.48 | 0.36 | 1.11 | 2-ethyl-1-butanol | 43.20 | 45.80 | 2.60 | 6.01 |
| 2,3,4-trimethylpentane | 32.30 36.91 | 32.08 | 0.28 | 0.87 | 1-neptanol | 48.12 | 48.02 49.67 | 0.10 | 0.20 |
| 2-methyloctane | 36.10 | 35.16 | 0.93 | 2.60 | 2-octanol | 44.40 | 46.44 | 2.04 | 4.59 |
| 2,2-dimethylheptane | 34.60 | 34.60 | 0.00 | 0.01 | 2-ethyl-1-hexanol | 54.20 | 49.02 | 5.18 | 9.55 |
| 2,2,3-trimethylhexane | 34.77 | 34.13 | 0.64 | 1.85 | 1-decanol | 50.21 | 53.13 | 2.92 | 5.82 |
| 2,2,4-trimethylhexane | 34.02 | 34.37 | 0.36 | 1.05 | phenol 2 methylphenol | 45.69 | 46.40 | 0.71 | 1.55 |
| 3.3-diethyl pentane | 34.61 | 34.15 | 0.90 | 1.32 | 3-methylphenol | 47.40 | 45.77 | 1.63 | 3.44 |
| 2,2,3,3-tetramethylpentane | 34.30 | 34.23 | 0.07 | 0.22 | 4-methylphenol | 47.50 | 46.41 | 1.09 | 2.30 |
| 2,2,3,4-tetramethylpentane | 33.70 | 33.83 | 0.13 | 0.38 | 2,4-dimethylphenol | 47.10 | 48.46 | 1.36 | 2.88 |
| 2,2,4,4-tetramethylpentane | 38.30 | 36.34 | 1.96 | 5.12 | 2,5-dimethylphenol | 46.90 | 49.37 | 2.47 | 5.27 |
| decane | 34.30 | 34.48 38.19 | 0.02 | 0.04 | 3 4-dimethylphenol | 44.30 | 40.10 | 1.00 | 3.75 |
| 2-methylnonane | 38.23 | 37.40 | 0.83 | 2.18 | 3,5-dimethylphenol | 49.30 | 46.97 | 2.33 | 4.73 |
| 3-methylnonane | 38.26 | 37.72 | 0.54 | 1.42 | diethyl ether | 26.52 | 24.48 | 2.04 | 7.71 |
| 5-methylnonane | 38.14 | 38.21 | 0.07 | 0.19 | ethyl propyl ether | 28.94 | 28.99 | 0.05 | 0.16 |
| 3 3 5-trimethylbeptane | 36.47 | 37.83 | 0.70 | 3.94 | <i>tert</i> -butyl methyl ether | 29.33 | 29.67 | 0.12 | 3 35 |
| 2,2,3,3-tetramethylhexane | 36.20 | 36.46 | 0.26 | 0.72 | methyl pentyl ether | 32.02 | 33.44 | 1.42 | 4.43 |
| 2,2,5,5-tetramethylhexane | 42.40 | 40.12 | 2.28 | 5.38 | butyl ethyl ether | 31.63 | 32.76 | 1.13 | 3.57 |
| undecane | 41.20 | 40.38 | 0.82 | 2.00 | dipropyl ether | 31.31 | 32.76 | 1.45 | 4.63 |
| dodecane | 43.40 | 42.52 | 0.88 | 2.03 | dilsopropyl ether | 29.10 | 28.08 | 1.02 | 3.50 4.96 |
| tetradecane | 47.61 | 46.73 | 0.88 | 1.85 | diphenyl ether | 47.11 | 47.11 | 0.00 | 0.00 |
| pentadecane | 49.45 | 48.81 | 0.64 | 1.30 | isobutyl formate | 33.60 | 34.34 | 0.74 | 2.19 |
| hexadecane | 51.21 | 50.87 | 0.34 | 0.67 | methyl acetate | 30.32 | 27.74 | 2.58 | 8.49 |
| heptadecane | 52.89 54.46 | 52.92 54.96 | 0.03 | 0.06 | ethyl acetate | 31.94 | 30.08 | 1.86 | 5.82 |
| nonadecane | 56.02 | 56.99 | 0.97 | 1.73 | isopropyl acetate | 32.93 | 32.93 | 0.02 | 0.00 |
| eicosane | 58.49 | 59.02 | 0.53 | 0.90 | butyl acetate | 36.28 | 36.14 | 0.14 | 0.39 |
| cyclopropane | 20.05 | 20.05 | 0.00 | 0.00 | isobutyl acetate | 33.07 | 34.85 | 1.78 | 5.38 |
| cyclobutane | 24.19 | 24.19 | 0.00 | 0.00 | pentyl acetate | 38.42 | 38.75 | 0.33 | 0.85 |
| methylcyclopentane | 27.30 | 27.21 | 0.09 | 0.33 | ethyl propionate | 32.24 33.88 | 34.70 35.30 | 2.52 1.42 | 1.83 |
| ethylcyclopentane | 31.96 | 31.74 | 0.22 | 0.70 | propyl propionate | 35.54 | 37.79 | 2.25 | 6.34 |
| propylcyclopentane | 34.70 | 34.15 | 0.55 | 1.59 | methyl butanoate | 33.79 | 35.15 | 1.36 | 4.02 |
| butylcyclopentane | 36.16 | 36.45 | 0.29 | 0.81 | ethyl butanoate | 35.47 | 35.02 | 0.45 | 1.28 |
| nexylcyclopentane | 41.17 | 40.87 | 0.30 | 0.73 | methyl isobutanoate | 32.61 35.00 | 35.25 | 2.64 | 8.11 |
| octylcyclopentane | 45.40 | 45.13 | 0.33 | 0.59 | 2-propenyl acetate | 36,30 | 36.30 | 0.38 | 0.00 |
| nonylcyclopentane | 47.24 | 47.22 | 0.01 | 0.03 | methylamine | 25.60 | 25.60 | 0.00 | 0.00 |

Table 4. Continued

| | $\Delta_{\rm vap} H_{\rm b,exp}$ | $\Delta_{\mathrm{vap}}H_{\mathrm{b,pred}}$ | | | | $\Delta_{\rm vap} H_{\rm b,exp}$ | $\Delta_{\mathrm{vap}}H_{\mathrm{b,pred}}$ | | |
|---|----------------------------------|--|--------------|--------------|--|----------------------------------|--|---------------|---------------|
| compounds | $kJ \cdot mol^{-1}$ | $kJ \cdot mol^{-1}$ | D | 100 δ | compounds | $kJ \cdot mol^{-1}$ | $kJ \cdot mol^{-1}$ | D | 100 δ |
| decylcyclopentane | 49.00 | 49.30 | 0.30 | 0.62 | dimethylamine | 26.40 | 25.60 | 0.80 | 3.02 |
| dodecylcyclopentane | 52.59 | 53.41 | 0.82 | 1.55 | propylamine | 29.55 | 31.04 | 1.49 | 5.04 |
| tridecylcyclopentane | 54.31 | 55.45 | 1.14 | 2.10 | isopropylamine | 27.83 | 27.69 | 0.14 | 0.51 |
| <i>trans</i> -1,2-dimethylcyclopentane | 30.86 | 30.71 | 0.33 | 0.46 | butylamine | 31.81 | 33.31 | 1.50 | 4.72 |
| <i>cis</i> -1,3-dimethylcyclopentane | 30.40 | 31.42 | 1.02 | 3.34 | isobutylamine | 30.61 | 32.77 | 2.16 | 7.04 |
| 1,1-dimethylcyclopentane | 30.29 | 29.17 | 1.13 | 3.72 | sec-butylamine | 29.92 | 30.10 | 0.18 | 0.59 |
| cyclohexane | 29.97 | 29.73 | 0.24 | 0.80 | tert-butylamine | 28.27 | 28.27 | 0.00 | 0.00 |
| methylcyclohexane | 31.27 | 31.34 | 0.07 | 0.21 | diethyl amine | 29.06 | 30.90 | 1.84 | 6.34 |
| propylcyclohexane | 34.04 | 35.62 | 0.22 | 0.04 | bexylamine | 36.54 | 55.45 37.47 | 1.42 | 4.10 |
| butylcyclohexane | 38.49 | 38.36 | 0.13 | 0.35 | triethylamine | 31.01 | 30.09 | 0.92 | 2.96 |
| decylcyclohexane | 50.38 | 51.03 | 0.66 | 1.30 | dipropylamine | 33.47 | 33.89 | 0.42 | 1.26 |
| 1,1-dimethylcyclohexane | 32.51 | 31.25 | 1.26 | 3.88 | diisopropylamine | 30.40 | 30.38 | 0.02 | 0.06 |
| <i>cis</i> -1,2-dimethylcyclohexane | 33.47 | 33.25 | 0.22 | 0.65 | cyclohexylamine | 36.14 | 36.14 | 0.00 | 0.00 |
| <i>cis</i> ₋ 1,2-dimethylcyclohexane | 32.90 | 32.80 | 0.10 | 0.49 | 1 2-ethanediamine | 38.44 41.84 | 37.24 | 1.20 | 5.15 |
| <i>trans</i> -1.3-dimethylcyclohexane | 33.39 | 33.05 | 0.34 | 1.03 | 1.3-propanediamine | 40.85 | 40.48 | 0.37 | 0.90 |
| <i>cis</i> -1,4-dimethylcyclohexane | 33.28 | 33.75 | 0.47 | 1.40 | benzenamine | 41.84 | 41.84 | 0.00 | 0.00 |
| trans-1,4-dimethylcyclohexane | 32.56 | 33.29 | 0.73 | 2.25 | 2-methylbenzenamine | 45.34 | 45.69 | 0.36 | 0.79 |
| 1-butene | 22.07 | 20.59 | 1.48 | 6.71 | 3-methylbenzenamine | 45.61 | 45.68 | 0.07 | 0.15 |
| cis-2-butene | 23.34 | 23.54 | 0.20 | 0.88 | 4-methylbenzenamine | 44.77 | 44.34 | 0.43 | 0.95 |
| 1-pentene | 25.20 | 23.09 | 0.37 | 1.78 | 2-methylpyridine | 36.17 | 35.91 | 0.44 | 0.71 |
| cis-2-pentene | 23.34 | 25.32 | 1.98 | 8.50 | 3-methylpyridine | 37.35 | 37.02 | 0.33 | 0.88 |
| trans-2-pentene | 22.72 | 24.87 | 2.15 | 9.46 | 4-methylpyridine | 37.51 | 37.19 | 0.32 | 0.86 |
| 2-methyl-1-butene | 25.50 | 25.47 | 0.03 | 0.11 | 2,3-dimethylpyridine | 39.08 | 38.70 | 0.38 | 0.97 |
| 2-methyl-2-butene | 26.31 | 27.23 | 0.92 | 3.52 | 2,5-dimethylpyridine | 38.68 | 38.70 | 0.02 | 0.06 |
| 3-metnyl-1-butene | 24.10 | 24.40 | 0.30 | 1.48 | 3 4-dimethylpyridine | 37.40 | 37.00 | 0.14 | 0.36 |
| cis-2-hexene | 29.10 | 28.03 | 1.07 | 3.66 | 3.5-dimethylpyridine | 39.46 | 39.81 | 0.35 | 0.89 |
| trans-2-hexene | 28.90 | 27.58 | 1.32 | 4.56 | propanenitrile | 31.81 | 28.72 | 3.09 | 9.71 |
| cis-3-hexene | 28.70 | 28.16 | 0.54 | 1.89 | butanenitrile | 33.68 | 36.89 | 3.21 | 9.54 |
| trans-3-hexene | 28.90 | 27.70 | 1.20 | 4.14 | 2-methylpropanenitrile | 32.39 | 32.39 | 0.00 | 0.00 |
| 2-methyl-1-pentene | 28.10 | 28.37 | 0.27 | 0.97 | decanenitrile | 36.09 66.84 | 41.55 | 5.40 11.56 | 15.12 |
| 4-methyl-1-pentene | 27.10 | 27.85 | 0.75 | 2.76 | chloroethane | 24.65 | 22.21 | 2.44 | 9.91 |
| 3-methyl-trans-2-pentene | 28.80 | 29.37 | 0.57 | 1.99 | 1-chloropropane | 27.18 | 27.58 | 0.40 | 1.49 |
| 4-methyl-cis-2-pentene | 29.30 | 27.99 | 1.31 | 4.48 | 2-chloropropane | 26.30 | 25.36 | 0.94 | 3.56 |
| 4-methyl- <i>trans</i> -2-pentene | 27.60 | 27.53 | 0.07 | 0.24 | 1-chlorobutane | 30.39 | 31.49 | 1.10 | 3.62 |
| 2 3-dimethyl-2-butene | 28.00 | 28.05 | 2.03 | 8 38 | 2-chloro-2-methylpropane | 29.17 | 29.34 | 0.17 | 0.39 |
| 1-heptene | 31.10 | 31.12 | 0.02 | 0.06 | 1-chloropentane | 33.15 | 34.70 | 1.55 | 4.68 |
| 5-methyl-1-hexene | 33.85 | 31.07 | 2.78 | 8.22 | 1,1-dichloroethane | 28.70 | 29.31 | 0.61 | 2.13 |
| 1-octene | 34.07 | 33.83 | 0.24 | 0.71 | bromoethane | 27.04 | 25.00 | 2.04 | 7.53 |
| 1-nonene | 36.32 | 36.37 | 0.05 | 0.14 | 1-bromopropane | 29.84 | 29.70 | 0.14 | 0.46 |
| 1-decene | 58.00 40.88 | 38.79 41.13 | 0.13 | 0.55 | 2-bromopropane | 28.33 | 29.00 | 0.67 | 2.35 |
| 1-dodecene | 42.97 | 43.40 | 0.43 | 1.00 | methylthio ethane | 29.50 | 29.09 | 0.00 | 1.39 |
| 1-tridecene | 44.98 | 45.62 | 0.64 | 1.43 | 1-methylthio propane | 32.08 | 32.53 | 0.45 | 1.39 |
| 1-tetradecene | 46.90 | 47.81 | 0.91 | 1.93 | 2-methylthio propane | 30.71 | 30.90 | 0.19 | 0.63 |
| 1-pentadecene | 48.66 | 49.97 | 1.30 | 2.68 | 1-methylthio butane | 34.47 | 35.42 | 0.95 | 2.76 |
| 1-nexadecene | 54.27 | 56.31 | 1.08 2.04 | 5.55 3.76 | methylthio methane | 26.95 | 26.21 26.36 | 0.01 | 2 19 |
| 1.2-butadiene | 24.27 | 23.62 | 0.65 | 2.67 | ethanethiol | 26.79 | 24.54 | 2.25 | 8.38 |
| 1,3-butadiene | 22.47 | 22.47 | 0.00 | 0.00 | 1-propanethiol | 29.54 | 29.27 | 0.27 | 0.90 |
| 1,2-pentadiene | 27.57 | 25.98 | 1.59 | 5.76 | 2-propanethiol | 27.91 | 27.65 | 0.26 | 0.93 |
| 3-methyl-1,2-butadiene | 27.24 | 29.63 | 2.39 | 8.79 | 1-butanethiol | 32.23 | 32.77 | 0.54 | 1.69 |
| methylbenzene | 30.72 | 31.83 | 1.11 | 3.02 1.98 | 2-butanetnioi 2-methyl_1-propanethiol | 30.59 | 31.23 | 0.64 | 2.08 |
| 1.4-dimethylbenzene | 35.67 | 36.71 | 1.04 | 2.92 | 2-methyl-2-propanethiol | 28.45 | 28.45 | 0.00 | 0.00 |
| 1,2-dimethylbenzene | 36.24 | 35.25 | 0.99 | 2.72 | 1-pentanethiol | 34.88 | 35.71 | 0.83 | 2.39 |
| 1,3-dimethylbenzene | 35.66 | 35.66 | 0.00 | 0.00 | 1-hexanethiol | 37.20 | 38.35 | 1.15 | 3.10 |
| ethylbenzene | 35.57 | 34.51 | 1.06 | 2.99 | 1-heptanethiol | 39.80 | 40.81 | 1.01 | 2.53 |
| 1,2,3-trimethylbenzene | 40.04 | 40.14 | 0.09 | 0.24 | acetic acid | 23.70 | 26.27 | 2.57 | 10.85 |
| 1.3.5-trimethylbenzene | 39.23 | 40.94 | 2.55 | J.98 4.88 | acrylic acid | 44.10 | 44.10 | 0.00 | 0.00 |
| 1,2,4,5-tetramethylbenzene | 53.40 | 49.47 | 3.93 | 7.36 | butanoic acid | 41.80 | 41.00 | 0.80 | 1.91 |
| 1-methyl-2-ethylbenzene | 38.87 | 37.49 | 1.38 | 3.56 | 2-methylpropanoic acid | 41.13 | 38.92 | 2.21 | 5.38 |
| 1-methyl-3-ethylbenzene | 38.54 | 37.89 | 0.65 | 1.68 | pentanoic acid | 44.10 | 43.78 | 0.32 | 0.72 |
| 1-methyl-4-ethylbenzene | 38.41 38.24 | 38.94 | 0.53 | 1.39 | 5 methylbutanoic acid | 43.20 | 45.24 | 0.04 | 0.08 |
| isopropylbenzene | 37.53 | 35.84 | 1.21 1.70 | 4.52 | octanoic acid | 58.50 | 50.95 | 7.55 | 9.30 12.91 |
| 1-methyl-3-isopropylbenzene | 38.12 | 39.45 | 1.34 | 3.51 | benzoic acid | 50.63 | 50.63 | 0.00 | 0.00 |
| butylbenzene | 38.87 | 39.44 | 0.57 | 1.46 | 1,2-dimethoxyethane | 31.42 | 31.12 | 0.30 | 0.95 |
| sec-butylbenzene | 37.95 | 38.31 | 0.36 | 0.95 | diethoxymethane | 31.33 | 31.33 | 0.00 | 0.00 |
| 1,4-diethyl benzene | 39.37 | 40.97 | 1.60 | 4.06 | | | | | |

 a D is the absolute difference. $D = |\Delta_{vap}H_{b,exp} - \Delta_{vap}H_{b,pred}|$.

in Table 2. Table 3 gives the distribution of $\overline{\delta}$ obtained for all compounds from the basic database.

$$AAD = \frac{\sum |\Delta_{vap}H_{b,exp} - \Delta_{vap}H_{b,pred}|}{n}$$
(10)

$$\delta = \left| \frac{\Delta_{\rm vap} H_{\rm b,exp} - \Delta_{\rm vap} H_{\rm b,pred}}{\Delta_{\rm vap} H_{\rm b,exp}} \right| \tag{11}$$

$$\bar{\delta} = \frac{1}{N} \sum_{n} \left| \frac{\Delta_{\text{vap}} H_{\text{b,exp}} - \Delta_{\text{vap}} H_{\text{b,pred}}}{\Delta_{\text{vap}} H_{\text{b,exp}}} \right|$$
(12)

Results presented in Table 4 denote that the predicted $\Delta_{vap}H_b$ agrees well with the experimental results. For the 311 organic compounds, Table 2 shows that the proposed method gave the best prediction results; the overall average absolute difference for $\Delta_{vap}H_b$ is 1.00 kJ·mol⁻¹, and 2.7 % is the relative deviation. More-over, the average estimation errors did not exceed 4.5 % for all of the chemical families under study.

In the case of Riedel,⁷ Chen,⁸ Vetere,¹⁰ and Liu¹² methods, the correlating results were not the poorest, with the overall average absolute percentage deviations of 4.0 %, 3.8 %, 2.9 % and 3.0 %, respectively. Such methods, however, are not fully predictive, since the critical temperature, critical pressure, and/ or the normal boiling point as the input parameters are absolutely needed in calculating $\Delta_{vap}H_b$. Furthermore, it is noteworthy that these four methods all failed to correlate the $\Delta_{vap}H_b$ data of organic acid with the overall average absolute percentage deviations of 27.4 %, 35.4 %, 11.8 %, and 11.5 %, respectively.

Note, however, that Joback and Reid¹⁹ method gave the poorest prediction results with an overall average absolute percentage deviation of 36.8 %. In general, this method is based only on the first-level group contribution and has the advantage of not requiring any input property. However, owing its oversimplification of the molecular structure, a much simpler group-contribution approach, and a relatively small data set used for estimation of group-contributions, the groups used in this model are indistinguishable between the molecular structures of isomers, which has largely limited the applicability of this approach.

Table 3 shows that, for the Joback and Reid¹⁹ method, there are nearly 80 % of the organic compounds with $\bar{\delta} \ge 4.0$ %, while for the other methods, nearly 80 % of the organic compounds with $\bar{\delta} \le 4.0$ % are able to be reproduced. Especially for our proposed method, there are only 2.6 % of the organic compounds with $\bar{\delta} > 10.0$ %, which further demonstrated that the proposed method is more precise and stable and has a greater range of applicability.

B. Uncertainty of this New Method. According to the *F* distribution function, the degree of confidence is calculated with the incomplete β function which could be calculated from the γ function. The results show that the correlation coefficient is 0.9789, the *F* distribution value is 56.9943, and the degree of confidence is 0.9993, which further confirms the greater precision of our positional distributive contribution method for the prediction of $\Delta_{vap}H_{b}$.

IV. Conclusion

The positional distributive contribution method, recently proposed for the calculation of the critical properties, is extended to the prediction of the enthalpy of vaporization at the normal boiling point. To evaluate the performance of our model, the new model has been compared with some other methods, including Riedel,⁷ Chen,⁸ Vetere,¹⁰ Liu,¹² and Joback and Reid¹⁹ methods. Contributions for compounds containing carbon, hydrogen, oxygen, nitrogen, chlorine, and sulfur were reported, and the positional distributive function has been developed which could distinguish between the thermodynamic properties of all isomers of organic compounds including cis- and transor Z- and E- structures. The results indicate that our method provides very satisfactory results. The overall average absolute difference for $\Delta_{vap}H_b$ predictions of the 311 organic compounds is 1.00 kJ·mol⁻¹, and 2.7 % is the relative deviation. Compared to the currently used prediction methods, the new proposed method has the advantage of not requiring any input property, is simpler to apply, is more precise and stable, and has a greater range of applicability. The higher prediction accuracy of the proposed method shown in our previous works and this work suggests that it is possible to use a totally same universal framework to predict the critical properties and the thermodynamics properties of organic compounds containing various functionalities.

Appendix A

Example 1. Prediction of $\Delta_{vap}H_b$ of ethyl isobutanoate.

This compound is decomposed in position groups as follows: 1 $C-(CH_2)(H)_3$; 2 $C-(CH)(H)_3$; 1 $C-(C)_2(CO)(H)$; 1 C $C(C)(C)(H)_3$; 1 $C-(C)_2(CO)(H)_3$; 1 $C-(C)(H)_3$; 1 C

 $C-(C)(O)(H)_2$; 1 CO-(CH)(O); 1 O-(CO)(CH₂).

The total number of groups is N = 7.

The position factor is the position of (CO) group: P = 3. The molecular weight is M = 116.16.

The CO–(CH)(O) group and the O–(CO)(CH₂) group are the groups whose center is not a saturated carbon atom; therefore, N_j is 1 and 1, respectively.

From the contributions in Table 1, $\Delta_{vap}H_b$ is estimated by eq 8:

$$\Delta_{vap}H_b = 2.359 - 3.786 - 2 \cdot 3.859 + 17.535 + 7.350 - 72.650 \tanh(1/7) + 80.442 \tanh(1/7) - 3 \cdot 2.780 - 25.336 \exp(1/7) + 55.293 \exp(1/116.16) = 34.62 \text{ kJ} \cdot \text{mol}^{-1}$$

Therefore, the calculated $\Delta_{vap}H_b$ result is 34.62 kJ·mol⁻¹, while the experimental $\Delta_{vap}H_b$ is 35.00 kJ·mol⁻¹.

Example 2. Prediction of $\Delta_{vap}H_b$ for ethylbenzene.

This compound is decomposed in position groups as follows: 5 Cb–(H); 1 Cb–(C); 1 C–(Cb)(H₂)(C); 1 C–(H)₃(CH₂).

The five Cb–(H) groups and the one Cb–(C) group are the groups whose center is not a saturated carbon atom; therefore, N_i is 5 and 1, respectively.

The total number of groups is N = 8.

The molecular weight is M = 106.17.

From the contributions in Table 1, $\Delta_{vap}H_b$ is estimated by eq 8:

$$\Delta_{\text{vap}}H_{\text{b}} = 2.359 + 10.454 - 3.786 + 4.46 \tanh(5/8) - 32.99 \tanh(1/8) - 25.335 \exp(1/8) + 55.293 \exp(1/106.17) = 34.51 \text{ kJ} \cdot \text{mol}^{-1}$$

Therefore, the calculated $\Delta_{vap}H_b$ result is 34.51 kJ·mol⁻¹, while the experimental $\Delta_{vap}H_b$ is 35.57 kJ·mol⁻¹.

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Received for review May 8, 2010. Accepted October 15, 2010. The authors thank the National Natural Science Foundation of China (No. 20976131) for funding support.

JE1004824