Volumetric and Viscometric Properties of Binary Liquid Mixtures of Ethylene Glycol Monomethyl Ether + 1-Hexanol, 1-Octanol, and 1-Decanol at Temperatures of T = (293.15, 298.15, 303.15, and 308.15) K

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Density, viscosity, and speed of sound have been measured for the binary mixtures of ethylene glycol monomethyl ether (CH₃OCH₂CH₂OH) with 1-hexanol (C₆H₁₄O), 1-octanol (C₈H₁₈O), and 1-decanol (C₁₀H₂₂O) at temperatures of T = (293.15, 298.15, 303.15, and 308.15) K and at a pressure of 0.1 MPa as a function of composition. The experimental density, ρ , values were used to calculate the excess molar volumes, V_{m}^{E} . The isentropic compressibilities, κ_{S} , have also been calculated with experimental densities and speeds of sound data. The values of V_{m}^{E} were fitted to the Redlich–Kister polynomial equation and have been used to discuss the presence of significant interactions between polyether and alcohol molecules.

Introduction

Glycol ethers are important industrial solvents. They can be used as scrubbing liquids for the absorption of acid gases in the cleaning of exhaust air and gas streams from industrial production plants because of their favorable properties such as low vapor pressure, low toxicity, low viscosity, high chemical stability, and low melting temperature.¹ In last years, some authors have proposed new organic working pairs containing ethylene glycol ethers as absorbent fluids for absorption heat pumps and chillers.^{2,3} In addition, the glycol ethers can also be used as polar additives in anionic polymerization and automotive brake fluid. Ethylene glycol monomethyl ether (EGMME, 2-methoxyethanol) is a colorless liquid which is miscible with alcohols and most organic solvents. It is widely used as solvents, especially in the printing ink and paint industries. Systematic studies of the thermodynamic excess properties of ether and alcohol mixtures are important from the viewpoint of understanding the molecular liquid structure and the intermolecular interactions dominated by the self-association of alcohols due to hydrogen bonding. Alcohols are the well-known solvents with protic and self-associated properties, which are used to study the hydrophobic effects.

Ethers and 1-alkanols are used in the chemical industry as a solvent for oils and petrol and are used in gasoline formulation as an enhancement of octane rating or fuel additives. The present work concerns the experimental measurements of densities, ρ , viscosities, η , and speed of sound, u, for binary mixtures of EGMME with 1-hexanol, 1-octanol, and 1-decanol at temperatures of T = (293.15, 298.15, 303.15, and 308.15) K and at atmospheric pressure. Furthermore, using experimental results, excess molar volumes, V_{m}^{E} , have been determined to gain a better understanding of the intermolecular interactions between the mixing components.

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Experimental Section

Materials. EGMME (CAS Registry No.: 109-86-4 with a mass fraction purity of 0.995), 1-hexanol (mass fraction purity of 0.985), 1-octanol (mass fraction purity of 0.995) were obtained from S. D. Fine Chemicals Ltd. All of the chemicals were partially degassed before use. The experimentally measured values of densities, viscosities, and speeds of sound of all of the pure components at T = 298.15 K are compared with literature⁴⁻¹³ and are presented in Table 1.

Apparatus and Procedure. The EGMME + alcohol binary mixture can be prepared by weighing appropriate amounts of EGMME and alcohol on an Afcoset-ER-120A electronic balance, with a precision of \pm 0.05 mg, by syringing each component into airtight stoppered bottles to minimize evaporation losses. The pure components were separately degassed by vacuum pump shortly before sample preparation. The accuracy of mole fractions was $\pm 1 \cdot 10^{-4}$.

Density, ρ , and speed of sound, u, were measured by using a digital vibrating tube density and speed of sound analyzer (Anton Paar DSA 5000), having two integrated Pt 100 thermometers with a proportional temperature controller that kept the sample at the required temperature. The apparatus was calibrated at working temperatures with dry air, double toluene,^{10,12} cyclohexane,^{10,13} and distilled water.¹⁴ The temperature in the cell was regulated to ± 0.001 K with an in-built solid state thermostat by the Peltier method. The uncertainty in the density measurement is $\pm 2 \cdot 10^{-3}$ kg·m⁻³ and for the speed of sound $\pm 0.1 \text{ m} \cdot \text{s}^{-1}$. To perform the measurement, one out of a total of 10 individual measuring methods was selected, and the measuring cell was filled with the sample. An acoustic signal informed us when the measurement was completed. The results are automatically converted (including temperature compensation wherever necessary) into concentration, specific gravity, or other density-related units using the built-in conversion tables and functions.

The kinematic viscosities $\nu (= \eta/\rho)$ of pure liquids and liquid mixtures were measured at T = 298.15 K and at atmospheric pressure using an Ubbelohde suspended-level viscometer. The

	$ ho^{*\cdot10^{-3}/\mathrm{kg}\cdot\mathrm{m}^{-3}}$		η*/mPa∙s		$u^*/\mathbf{m} \cdot \mathbf{s}^{-1}$	
components	exptl	lit.	exptl	lit.	exptl	lit.
C ₆ H ₁₄ O	0.815265	0.815533 ⁴	4.439	4.594 ⁵	1303.2	1304.725
$C_8H_{18}O$	0.821794	0.821181^{6}	7.143	7.498^{7}	1347.6	1348.00^{8}
$C_{10}H_{22}O$	0.826470	0.826640^9	11.192	11.735^{7}	1379.9	1380.01 ⁵
CH ₃ OCH ₂ CH ₂ OH	0.960978	0.960240^{10}	1.512	1.54111	1343.5	1343.45 ¹⁰
C ₆ H ₆	0.873710	0.87370^{12}	0.604	0.604^{12}	1299.1	1299.2^{12}
C_6H_{12}	0.773790	0.77389^{10}	0.902	0.898^{12}	1253.3	1253.2^{13}
C_7H_8	0.862194	0.86219^{10}	0.556	0.556^{12}	1304.7	1304.312

Table 1. Experimental and Literature Values of Densities (ρ^*), Viscosities (η^*), and Speeds of Sound (u^*) of Pure Liquid Components at *T*/K = 298.15

viscometer was calibrated so as to determine the two constants C_1 and C_2 in the equation $\eta/\rho = C_1 t - C_2/t$, obtained by measuring the flow time t with double-distilled water¹⁰ and cyclohexane.¹² The viscometer is filled with liquid or liquid mixtures, and its limbs were closed with Teflon caps, taking due precautions to minimize the evaporation losses. The flow time measurements were made by using an electronic stopwatch with a precision of ± 0.1 s. An average of four or five sets of flow times for each liquid or liquid mixture was taken for calculating the viscosity. The measured values of kinematic viscosities were converted to dynamic viscosities after multiplication by the density. The uncertainty in the viscosity measurements, based on our work on several pure liquids, was \pm 0.003 mPa ·s. In viscosity measurements, the temperature of the samples was controlled by using a water bath equipped with a thermostat with an accuracy of ± 0.01 K. The uncertainties in density, viscosity, and speed of sound are determined by comparing the experimental values of standard liquids with their literature values at that temperature.

Results and Discussion

Density, ρ , speed of sound, u, excess molar volume, $V_{\rm m}^{\rm E}$, and isentropic compressibility, $\kappa_{\rm S}$, determined by means of the Laplace equation ($\kappa_{\rm S} = \rho^{-1}u^{-2}$), and viscosity, η , at temperatures of T = (293.15, 298.15, 303.15, and 308.15) K and p = 0.1MPa for (CH₃OCH₂CH₂OH + C₆H₁₄O, + C₈H₁₈O, or + C₁₀H₂₂O) are reported in Table 2.

Excess molar volumes, deviation in speeds of sound, and deviation in isentropic compressibilities were derived respectively from the expressions

$$V_{\rm m}^{\rm E} = \sum_{i=1}^{2} x_i M_i (\rho^{-1} - \rho_i^{-1})$$
(1)

where ρ_i is the density of the pure components, ρ is the density of the mixtures, and x_i is the mole fraction. The viscosity deviations are calculated from their linear dependence by using the following relation.

The experimental results were fitted in the Redlich–Kister polynomial equation¹⁵

$$Y(x) = x_1 x_2 \sum_{i=1}^{p} A_i (x_1 - x_2)^i$$
(2)

where p is the number of estimated parameters of A_i . The standard deviation was calculated using the relation:

$$\sigma = \left[\sum_{i=1}^{n} \left\{Y(x)_{\text{exptl}} - Y(x)_{\text{cal}}\right\}^2 / n\right]^{1/2}$$
(3)

where $Y(x)_{\text{exptl}}$ and $Y(x)_{\text{cal}}$ are the values of the experimental and calculated properties ($\rho, \eta, V_{\text{m}}^{\text{E}}$), respectively, and *n* is the



Figure 1. Excess molar volumes against mole fractions x_1 CH₃ at T = 298.15 K. \blacksquare , (OCH₂CH₂OH + C₆H₁₄O); \blacklozenge , (OCH₂CH₂OH + C₈H₁₈O); \blacklozenge , (OCH₂CH₂OH + C₁₀H₂₂O); \blacktriangledown , ref 16. The solid curves have been derived from the Redlich–Kister eq 2.

number of experimental data points. The calculated values of the coefficients (A_i) along with standard deviations (σ) are reported in Table 3.

Figure 1 shows that excess molar volumes are positive over the entire range of composition increasing magnitude with the increase in number of carbon atom in alcohol molecules. The maximum positive value of V_m^E is obtained for the $CH_3OCH_2CH_2OH + C_{10}H_{22}O$ mixture. It indicates that interaction between EGMME and alcohol molecules is weak. This kind of interaction is also affected by temperature and composition. The interaction becomes weaker with increasing the temperature as suggested by increasing values of V_m^E with the rise in temperature. The positive value of $V_{\rm m}^{\rm E}$ can be visualized as being due to a closer approach of the unlike molecules having significantly different molecular sizes. Because of mixing, the already existing self-association of ether and alcohol molecules breaks, and the system shows weak intermolecular interactions. The longer the chain length of the alcohol molecules, the weaker the interaction between liquid components will be. To the best of our knowledge, no data in literature are available for a comparison of the excess molar volume values of the studied systems at T = 298.15 K. However, a comparison has been made with the values reported by Ramana Reddy et al.¹⁶ for the binary mixtures of 2-ethoxyethanol (an alkoxy alkanol of the series of EGMME) + pentanol at T = 308.15 K that support our results. For the comparison, the data points of excess molar volume of 2-ethoxyethanol + pentanol at T = 308.15 K have been shown in Figure 1.

Table 2. Densities (ρ) , Excess Molar Volumes (V_m^E) , Speeds of	Т
Sound (<i>u</i>), Isentropic Compressibilities (κ_s), and Viscosity (η) for	
Binary Mixtures from $T = (293.15 \text{ to } 308.15) \text{ K}$	

	$\rho \cdot 10^{-3}$	$V_{\rm m}^{\rm E} \cdot 10^{6}$	и	$\kappa_{\rm S}$	η		
<i>X</i> 1	kg•m ⁻³	$\overline{\mathrm{m}^{3}\cdot\mathrm{mol}^{-1}}$	$m \cdot s^{-1}$	TPa^{-1}	mPa•s		
	8	T/V - 20	2.15				
		I/K = 29	3.15				
	x ₁ CH	I ₃ OCH ₂ CH ₂ OH	$H + x_2 C_6 H_{14}$	0			
0.0516	0.823245	0.0700	1319.2	698.01	4.203		
0.0979	0.827405	0.1233	1318.4	695.31	4.000		
0.1486	0.832198	0.1718	1317.7	692.01	3.764		
0.2049	0.837755	0.2238	1317.3	687.84	3.486		
0.2500	0.842351	0.2702	1316.9	684.55	3.257		
0.2987	0.847639	0.3035	1316.3	680.85	3.122		
0.4088	0.860712	0.3363	1317.3	677.02	2.675		
0.5134	0.874132	0.3918	1318.6	657.96	2.438		
0.5991	0.886614	0.3814	1321.2	646.17	2.250		
0.6915	0.901590	0.3351	1325.9	630.93	2.092		
0.8050	0.922045	0.2715	1334.2	609.27	1.858		
0.9039	0.942547	0.1665	1345.0	586.45	1.737		
	r.CF	LOCH CHOP	$H + r_{\rm s}C_{\rm s}H_{\rm s}$	0			
0.0535	0.828636	0.0885	$1 + \chi_2 C_{81118}$ 1362 0	650 55	7 447		
0.0333	0.828030	0.0885	1250.2	650.33	6742		
0.1073	0.032242	0.1723	1357.0	650.00	6 255		
0.1407	0.830135	0.2100	135/ 0	640 17	5 650		
0.2002	0.844444	0.2099	1351.0	647 00	<u>4</u> 001		
0.2039	0.847704	0.3750	1350.5	647.07	4.991 1 770		
0.2975	0.852613	0.3803	1348.0	645.46	4.779		
0.5559	0.052015	0.4347	1340.0	637.26	+.239		
0.5255	0.870970	0.5311	1342.3	631.12	2863		
0.0039	0.001954	0.3291	1340.4	620.02	2.803		
0.7120	0.090002	0.4707	1240.0	600.42	2.432		
0.7903	0.912509	0.4515	1240.9	582.62	2.130		
0.9202	0.942075	0.1950	1349.3	382.02	1.//2		
	x_1 CH	I ₃ OCH ₂ CH ₂ OH	$I + x_2 C_{10} H_2$	$_{2}O$			
0.0606	0.832950	0.1006	1393.1	618.63	11.479		
0.1173	0.835952	0.2112	1389.5	619.58	10.191		
0.1631	0.838564	0.2943	1386.6	620.24	9.351		
0.1934	0.840414	0.3420	1384.7	620.56	8.764		
0.2510	0.844262	0.4092	1380.8	621.26	7.828		
0.3025	0.847887	0.4840	1377.5	621.54	7.137		
0.4130	0.856970	0.5860	1370.2	621.54	5.850		
0.5170	0.867321	0.6390	1363.6	620.08	4.593		
0.6285	0.880912	0.6557	1356.6	616.81	3.746		
0.7087	0.892252	0.6180	1352.5	612.23	3.119		
0.7965	0.909015	0.5267	1349.5	604.07	2.574		
0.9382	0.944534	0.2161	1352.5	578.78	1.840		
		T/K = 20	8.15				
		1/1 2)	0.15				
	x ₁ CF	I ₃ OCH ₂ CH ₂ OH	$H + x_2 C_6 H_{14}$	0			
0.0516	0.819629	0.0717	1302.2	719.44	3.788		
0.0979	0.823749	0.1270	1301.5	716.72	3.612		
0.1486	0.828504	0.1763	1300.8	713.25	3.329		
0.2049	0.834013	0.2299	1300.5	708.98	3.101		
0.2500	0.838571	0.2772	1300.0	705.57	2.955		
0.2987	0.843810	0.3123	1299.4	701.84	2.775		
0.4088	0.856785	0.3459	1300.5	697.98	2.435		
0.5134	0.870100	0.4027	1301.6	678.32	2.207		
0.5991	0.882495	0.3919	1304.2	666.14	2.038		
0.6915	0.897370	0.3445	1308.8	650.50	1.890		
0.8050	0.917699	0.2784	1317.1	628.14	1.706		
0.9039	0.938079	0.1705	1327.8	604.58	1.602		
	r.CF	1-OCH-CH-OF	$I + r_{0}C_{0}H_{0}$	0			
0.0535	0.825138	0.0903	1345.0	669.90	6 475		
0.0555	0.828704	0.0905	1342.0	660 70	5 801		
0.1073	0.820704	0.1705	1342.5	660 11	5.001		
0.1407	0.831104	0.2105	1340.0	668 67	5 1/1		
0.2002	0.835528	0.2900	1337.9	667.45	1 128		
0.2039	0.040700	0.3021	1334.9	666 54	4.420		
0.27/3	0.842000	0.3901	1221 1	664.01	4.200		
0.5559	0.0400//	0.4033	1225.2	656 61	2 010		
0.5255	0.070970	0.5455	1323.3	650.04	2.919		
0.0059	0.807008	0.3412	1323.4	630.00	2.303		
0.7120	0.077901	0.4000	1322.0	628 12	2.204		
0.7903	0.700333	0.4007	1323.9	020.13	1.703		

0.9202

0.938234

0.1991

1332.1

600.59

1.631

Fable 2a.	Continued				
	$\rho \cdot 10^{-3}$	$V_{\rm m}^{\rm E}$ •10 ⁶	и	$\kappa_{\rm S}$	η
x_1	kg•m ^{−3}	$\overline{m^3 \cdot mol^{-1}}$	$m \cdot s^{-1}$	TPa ⁻¹	mPa•
	r,CI	HaOCHaCHaO	$H + r_2 C_{10} H_2$	20	
0.0606	0.829505	0.1023	1375.9	636.78	9.653
0.1173	0.832457	0.2152	1372.4	637.81	8 800
0.1631	0.835060	0.2132	1369.5	638.46	8.010
0.1031	0.835000	0.2967	1267.5	628.05	0.015
0.1934	0.830878	0.3497	1307.5	038.95	1.554
0.2510	0.840695	0.4165	1363.7	639.58	6.850
0.3025	0.844280	0.4930	1360.4	639.96	6.099
0.4130	0.853268	0.5975	1353.1	640.10	4.133
0.5170	0.863518	0.6518	1346.5	638.47	4.090
0.6285	0.876980	0.6690	1339.6	635.45	3.310
0.7087	0.888913	0.6306	1335.3	630.88	2.807
0.7965	0.904836	0.5379	1332.3	622.64	2.332
0.9382	0.940097	0.2195	1335.3	596.54	1.693
		T/K = 30)3.15		
	r.C	Hanchachan	$H + r_{0}C_{c}H_{c}$	0	
0.0516	0.815003	0.0724	1285 5	7/1 5/	3 22
0.0070	0.813993	0.0724	1203.3	741.34	2.00
0.0979	0.820074	0.1293	1204.7	736.79	3.093
0.1486	0.824786	0.1806	1284.1	735.28	2.90
0.2049	0.830247	0.2357	1283.7	730.91	2.69
0.2500	0.834763	0.2846	1283.3	727.42	2.56
0.2987	0.839961	0.3204	1282.7	723.59	2.43
0.4088	0.852828	0.3562	1283.6	719.63	2.14
0.5134	0.866048	0.4130	1284.8	699.49	1.94
0.5991	0.878355	0.4020	1287.3	686.97	1.79
0.6915	0.893130	0.3540	1291.9	670.83	1 69
0.0000	0.013334	0.2848	1200.1	647.34	1.07
0.0030	0.913334	0.2040	1210.7	622.45	1.52
0.9039	0.955591	0.1742	1310.7	023.43	1.45
0.0525	x1C	$H_3OCH_2CH_2O$	$H + x_2 C_8 H_1$	40	5 200
0.0535	0.821625	0.0911	1328.2	690.192	5.399
0.1073	0.825153	0.1794	1325.5	689.762	4.894
0.1407	0.827528	0.2195	1323.9	689.498	4.66
0.2002	0.831905	0.3029	1321.1	688.708	4.28
0.2659	0.837111	0.3899	1318.1	687.564	3.77
0.2973	0.839904	0.4047	1316.8	686.673	3.58
0.3559	0.845122	0.4752	1314.2	685.064	3.20
0.5233	0.863148	0.5555	1308.5	676 696	2 54
0.6050	0.873042	0.5540	1306.5	670.345	2.51
0.0057	0.073742	0.4020	1205.7	658 774	1.05
0.7120	0.090302	0.4920	1206.0	647 615	1.95
0.7903	0.904076	0.4706	1306.9	047.015	1./5.
0.9202	0.955772	0.2029	1515.0	019.290	1.4/
0.0000	x_1 CI	H ₃ OCH ₂ CH ₂ O	$H + x_2 C_{10} H_2$	20	7.02
0.0000	0.820030	0.1045	1336.9	055.49	7.92
0.11/3	0.828982	0.2194	1355.4	656.65	1.22
0.1631	0.831539	0.3049	1352.5	657.36	6.27
0.1934	0.833342	0.3558	1350.6	657.82	5.68
0.2510	0.837111	0.4255	1346.8	658.58	5.154
0.3025	0.840662	0.5023	1343.5	658.99	4.24
0.4130	0.849553	0.6097	1336.2	659.27	3.51
0.5170	0.859697	0.6657	1329.6	658.00	2.87
0.6285	0.873028	0.6834	1322.6	654.83	2 47
0.0205	0.884854	0.6440	1318 /	650.20	2.47
0.7067	0.000644	0.0440	1215.2	641.92	1.50
0.7903	0.900644	0.3469	1313.3	615 12	1.32
0.9382	0.935630	0.2039	1518.15	015.15	1.47
		T/K = 30)8.15		
	x_1 C	H ₃ OCH ₂ CH ₂ O	$H + x_2C_6H_1$	4 O	
0.0516	0.812325	0.0749	1268.9	764.50	2.74
0.0979	0.816370	0.1333	1267.2	761.65	2.66
0.1486	0.821037	0.1864	1267.5	758.17	2.50
0.2049	0.826451	0.2430	1267.0	753 69	2.36
0.2500	0.830930	0 2927	1266.6	750.13	2 21
0.2007	0.030730	0.2227	1200.0	822 21	2.210
0.270/	0.030004	0.3293	1200.0	722.01	2.10
0 1000	0.048833	0.3002	1200.9	/ 55.91	1.95
0.4088	0.01017	11 1/1/15	1268.0	721.49	1.754
0.4088 0.5134	0.861965	0.4243			
0.4088 0.5134 0.5991	0.861965 0.874185	0.4130	1270.6	708.61	1.572
0.4088 0.5134 0.5991 0.6915	0.861965 0.874185 0.888857	0.4243 0.4130 0.3638	1270.6 1275.0	708.61 692.02	1.572 1.494
0.4088 0.5134 0.5991 0.6915 0.8050	0.861965 0.874185 0.888857 0.908936	0.4243 0.4130 0.3638 0.2923	1270.6 1275.0 1283.2	708.61 692.02 668.17	1.572 1.494 1.364

Table 2b. Continued

	$\rho \cdot 10^{-3}$	$V_{\mathrm{m}}^{\mathrm{E}} \cdot 10^{6}$	и	$\kappa_{\rm S}$	η		
x_1	kg•m ⁻³	$\overline{m^3 \cdot mol^{-1}}$	$m \cdot s^{-1}$	TPa^{-1}	mPa•s		
x_1 CH ₃ OCH ₂ CH ₂ OH + x_2 C ₈ H ₁₈ O							
0.0535	0.818089	0.0937	1311.5	710.63	4.496		
0.1073	0.821583	0.1832	1308.9	710.46	4.118		
0.1407	0.823931	0.2248	1307.2	710.30	3.921		
0.2002	0.828261	0.3104	1304.4	709.54	3.537		
0.2659	0.833414	0.3922	1301.4	708.44	3.258		
0.2973	0.836178	0.4148	1300.1	707.55	3.181		
0.3559	0.841346	0.4864	1297.5	705.97	2.817		
0.5233	0.859203	0.5688	1296.5	697.57	2.217		
0.6059	0.869902	0.5673	1289.7	691.14	1.990		
0.7126	0.886205	0.5114	1288.8	679.37	1.751		
0.7903	0.899757	0.4848	1290.0	667.88	1.436		
0.9202	0.929291	0.2052	1298.0	638.75	1.343		
	x_1 CH	I ₃ OCH ₂ CH ₂ OH	$H + x_2 C_{10} H_{22}$	0			
0.0606	0.822580	0.1058	1342.2	674.86	6.627		
0.1173	0.825482	0.2218	1338.6	676.03	5.998		
0.1631	0.828008	0.3093	1335.8	676.85	5.540		
0.1934	0.829786	0.3621	1333.8	677.40	5.261		
0.2510	0.833512	0.4337	1330.0	678.27	4.794		
0.3025	0.837024	0.5119	1326.7	678.74	4.383		
0.4130	0.845819	0.6218	1319.4	679.17	3.672		
0.5170	0.855861	0.6789	1312.8	677.98	3.051		
0.6285	0.869056	0.6978	1305.7	674.94	2.491		
0.7087	0.880773	0.6576	1301.5	670.31	2.154		
0.7965	0.896427	0.5603	1298.3	661.80	1.537		
0.9382	0.931137	0.2284	1301.1	634.42	1.350		

Table 3. Coefficients A_i of the Redlich-Kister Equation 2 along with Standard Deviations (σ) for Binary Mixtures at T = (293.15 to 308.15) K for Excess Molar Volume (V_m^E)

T/K	A_0	A_1	A_2	A_3	A_4	σ	
x_1 CH ₃ OCH ₂ CH ₂ OH + x_2 C ₆ H ₁₄ O							
293.15	1.4796	0.2742	0.2324			0.0089	
298.15	1.5465	0.2804	0.1615			0.0111	
303.15	1.5892	0.2857	0.1500			0.011	
308.15	1.6359	0.2778	0.1257			0.0107	
		x_1 CH ₃ OC	CH ₂ CH ₂ OH -	$+ x_2 C_8 H_{18}$	С		
293.15	2.2584	0.7256	-0.0473			0.0305	
298.15	2.1465	0.6363	0.2868			0.0149	
303.15	2.1918	0.6404	0.2701			0.0165	
308.15	2.2462	0.6790	0.2852			0.0622	
x_1 CH ₃ OCH ₂ CH ₂ OH + x_2 C ₁₀ H ₂₂ O							
293.15	2.5361	0.8210	0.6604	0.2715	-0.4220	0.0069	
298.15	2.5860	0.8459	0.6835	0.2622	-0.4574	0.0072	
303.15	2.6407	0.8702	0.6869	0.2549	-0.4575	0.0070	
308.15	2.6940	0.8922	0.7059	0.2708	-0.495	0.0070	

Conclusions

In this paper, an attempt is made to measure densities, viscosities, and speed of sound at T = (293.15, 298.15, 303.15, and 308.15) K over the entire range of mixture composition of EGMME with 1-hexanol, 1-octanol, and 1-decanol. Out of these measured data, the excess molar volumes have been calculated and correlated by a Redlich–Kister type polynomial equation to derive the coefficients and standard deviations.

Positive deviations are observed in the case of $V_{\rm m}^{\rm E}$ for all binary mixtures. On the whole it can be concluded that the strength of bonding is expected to decrease with an increase in the chain length of alcohols as well as with rise of temperature. The present results of $V_{\rm m}^{\rm E}$ corroborate this fact.

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