

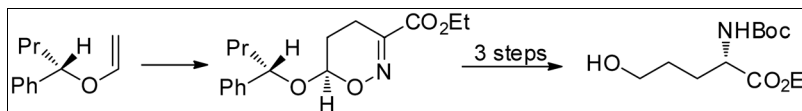
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Both enantiomers of protected 5-hydroxynorvaline were prepared by hetero-Diels-Alder addition of ethyl 2-nitrosoacrylate to readily available (*R*)- and (*S*)-1-phenylbutyl vinyl ether and a further three-step manipulation. Attempted synthesis of (\pm)-vigabatrin from protected (\pm)-5-hydroxynorvaline was unsuccessful.

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INTRODUCTION

The increasing interest in modified peptides in the chemical engineering of proteins has lately refreshed research towards the development of new methodologies for the stereoselective construction of α -amino acids [1]. The rational design of non-proteinogenic α -amino acids, in particular, is of exceptional importance, due to their implementation into non-scissile peptide mimics and peptide isosters.

Non-proteinogenic hydroxy-amino acids have been identified as biosynthetic precursors of natural products made by plants and microorganisms [2]. 5-Hydroxynorvaline **1** (Fig. 1) is a known constituent in the seeds of higher plants and in microorganisms and it has recently been described as a specific marker of oxidized proteins in the study of age-related diseases [3]. It was also recently found that drought stress increases the production of 5-hydroxynorvaline in two C4 grasses [4]. This unnatural amino acid has also been used to establish structure–activity relationships of bioactive molecules like cyclosporine, and of microbial enzymes [5]. In addition, 5-hydroxynorvaline has been used in the attachment of glycosyl derivatives in glycopeptide solid phase synthesis [6]. Finally, 5-hydroxynorvaline is essential as a starting material for the synthesis of conformationally restricted pseudopeptides presenting a 3-aminopiperidin-2-one backbone [7].

A number of synthetic methods toward 5-hydroxynorvaline have been reported in literature, starting from L-glutamic acid [8], D-glucosamine [9], L-methionine [10], and 2,3-dihydrofuran [11] leading either to (*S*)-1 or to racemate. We now report the asymmetric synthesis of both protected (*R*)- and (*S*)-5-hydroxynorvaline (**2**) by hetero-Diels-Alder addition of ethyl 2-nitrosoacrylate

[12] to both enantiomers of a chiral vinyl ether and further reduction of the oxazine ring thus formed. Furthermore, we attempted the synthesis of (\pm)-vigabatrin (**3**) [13], a structurally related γ -amino acid, from (\pm)-2. (*S*)-Vigabatrin (**3**) is a GABA-analog which has been successfully introduced as a drug in the treatment of epilepsy, acting as a mechanism-based inactivator of the enzyme GABA aminotransferase [14].

RESULTS AND DISCUSSION

Some years ago, we reported the synthesis of (\pm)-**2** by hetero-Diels-Alder addition of ethyl 2-nitrosoacrylate to ethyl vinyl ether as the key-step [15], but our attempts toward the asymmetric synthesis of (*R*)-**2** failed in the last step of oxazinane ring cleavage (Scheme 1). Our approach involved the addition of ethyl 2-nitrosoacrylate to (*R*)-1-phenylbutyl vinyl ether, known from the literature [16], and further conversion of the adduct to oxazinane **4**. The absolute configuration of C-3 and C-6 stereocenters in compound **4** was determined by conversion of **6** to the D-proline derivative (*R*)-**6** [15b].

To avoid pyrrolidine formation in the hydrogenation step, according to the established method, the Boc group was introduced in **4** by treatment with Boc₂O, Et₃N, and DMAP. In our initial publications [15a,b], we reported that we were unable to cleave the oxazinane ring in **5**, possibly due to the overcrowded environment of the N–O bond, which does not allow the approach of the catalyst. However, after several attempts, we found and report here that Raney Ni catalytic hydrogenation of **5** in refluxing MeOH in an autoclave for four days led to the formation of (*R*)-**2** in 78% yield.

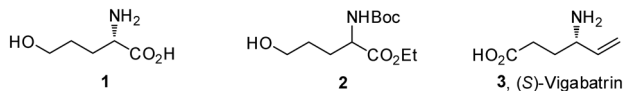
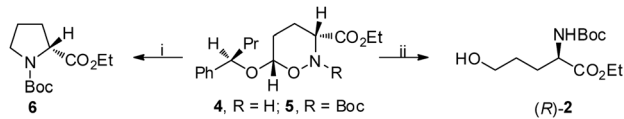


Figure 1. Target molecules.

Scheme 1. Reagents and conditions: i. Ref. [15b]; ii. Raney Ni, H₂, H₃BO₃ (20 equiv.), MgSO₄, MeOH, four days, autoclave, reflux, 78% from 5.



Interestingly, both enantiomers of the starting enol ether are known and they can be readily prepared from the respective commercially available enantiomers of the parent (*R*)- and (*S*)-1-phenylbutanol. 5,6-Dihydro-4*H*-oxazine **8** (Scheme 2) was prepared according to the literature [16] from (*S*)-**7** and then converted to a mixture of oxazinane *ent*-**4** and its 3-epimer by NaCNBH₃ reduction [17], which was completely isomerized to *ent*-**4** by treatment with Et₃N in refluxing chloroform. Apparently, the *cis*-isomer is the thermodynamically more stable product, since the oxazinane ring adopts a chair-like conformation with the CO₂Et group equatorial and the R*O group axial, the last being favored by the anomeric effect [15,18]. After *N*-Boc protection, the *N*-O bond in *ent*-**5** was cleaved with Raney Ni catalytic hydrogenation with refluxing MeOH in an autoclave to afford (*S*)-**2** in 78% yield, as above.

It is interesting to note that this reaction sequence is an example of remote asymmetry transfer in an organic molecule. The chiral enol ether generates temporarily a new chiral center in the C-6 carbon of the dihydro-4*H*-oxazine formed and then its asymmetry is transferred to the C-3 carbon by the C=N bond reduction and isomerization process, which is the C-2 chiral center of the final amino acid.

To achieve the synthesis of (*S*)-vigabatrin, we should convert the CO₂Et of (*S*)-**2** to a vinyl group and then oxidize the primary hydroxyl group to carboxylate. We decided to work firstly with racemate **2** [15a,b], in order to optimise the method before switching to the chiral

Scheme 2. Reagents and conditions: i. BrCH₂C(OH)CO₂Et, Na₂CO₃, 20 °C, overnight, 48% of **8** and 8% of 6-*epi*-**8**; ii. NaCNBH₃, AcOH, 0 °C → 20 °C, 24 h; then Et₃N, CHCl₃, reflux, 8 h, 63% from **8**; iii. (Boc)₂O, Et₃N, DMAP, CH₂Cl₂, 20 °C, overnight, 100%; iv. Raney Ni, H₂, H₃BO₃ (20 equiv.), MgSO₄, MeOH, 4 days, autoclave, reflux, 78%.



substrate. To this end, the hydroxyl group of (\pm)-**2** was protected as TBS ether in high yield. The conversion, however, of CO₂Et to vinyl group was found to be quite tricky. After several attempts we were able to prepare vinyl derivative **10** in moderate yield (50%) by classical DIBAL-H reduction and Wittig olefination only in the scale of 50 mg. At higher scales the yield was dramatically reduced or no olefination product was obtained at all.

Despite this disadvantage, we proceeded in the next step and the TBS group was easily removed in quantitative yield by a standard method [19], but then, oxidation of the free hydroxyl group was unsuccessful. A wide range of oxidants were used, but we were not able to find protected vigabatrin among the products. In some cases, small amounts of the respective Boc- and unprotected lactams were isolated, evidently resulted from protected vigabatrin intermediately formed. Taking also into account the problems in the olefination step, our attempts toward vigabatrin in these lines were disconnected.

In conclusion, we have successfully applied the addition of ethyl 2-nitrosoacrylate to a chiral enol vinyl ether for the asymmetric synthesis of protected 5-hydroxynorvaline in five steps and 24% overall yield. Advantage of our method is the fact that it can be applied to the synthesis of both enantiomers of 5-hydroxynorvaline, simply by choosing the appropriate enantiomer of the starting enol ether.

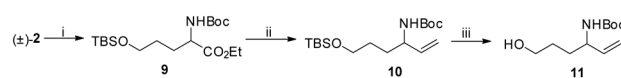
EXPERIMENTAL

Ethyl (3*S*,6*R*)-6-((*S*)-1-phenylbutyl)-1,2-oxazinane-3-carboxylate (*ent*-4**).** This compound was prepared in 63% yield, according to the method of preparation of **4** as colorless oil with ¹H and ¹³CNMR data identical to those reported in the literature for **4**. $\alpha_D^{25} -143.6^\circ$ (*c* 2.12, CHCl₃) [for **4** lit. [15] [α]_D +141.4 (*c* 0.3, CHCl₃)].

2-tert-Butyl 3-ethyl (3*S*,6*R*)-6-((*S*)-1-phenylbutyl)-1,2-oxazinane-2,3-dicarboxylate (*ent*-5**).** This compound was prepared in quantitative yield, according to the method of preparation of **5** as colorless oil with ¹H and ¹³CNMR data identical to those reported in the literature for **5**. $\alpha_D^{25} -124.9^\circ$ (*c* 4.3, CHCl₃) [for **5** lit. [15] [α]_D +121.3 (*c* 0.3, CHCl₃)].

Ethyl (*R*)-2-((tert-butoxycarbonylamino)-5-hydroxypentanoate [(*R*)-2**] and Ethyl (*S*)-2-((tert-butoxycarbonylamino)-5-hydroxypentanoate [(*S*)-**2**].** To a solution of protected oxazinanes **5** or *ent*-**5** (407 mg; 1 mmol) in MeOH (30 mL) were added H₃BO₃ (1.23 g, 20 mmol), catalytic amount of Raney Ni and MgSO₄, and the mixture was refluxed with stirring under H₂ atmosphere for four days. H₃BO₃ was then neutralized by saturated aqueous Na₂CO₃, the mixture was

Scheme 3. Reagents and conditions: i. TBS-Cl, imidazole, DMF, 24 h, 90%; (ii) DIBAL-H, CH₂Cl₂ (dry), -78 °C, 2 h then Ph₃PCH₃Br, *n*-BuLi, THF (dry), -50 °C, 50%; (iii) oxone, MeOH/H₂O, 20 °C, 2 h, 100%.



extracted with CH_2Cl_2 (3 × 50 mL) and the organic layer was dried over Na_2SO_4 . The solvent was subsequently removed on a rotary evaporator and the residue was chromatographed on a column of silica gel with hexane/ethyl acetate as the eluent to give (*R*)-**2** or (*S*)-**2** as white crystals with ^1H and ^{13}C NMR data identical to those reported in the literature for (\pm)-**2** [15]. For (*R*)-**2**, m.p. 58–59°C (for racemate lit. [15b] 58–59°C); $\alpha_{\text{D}}^{25} +4.3^\circ$ (*c* 4, CHCl_3). For (*S*)-**2**, m.p. 58–59°C (for racemate lit. [15b] 58–59°C); $\alpha_{\text{D}}^{25} -4.4^\circ$ (*c* 3.4, CHCl_3).

Ethyl 2-((tert-butoxycarbonyl)amino)-5-((tert-butyldimethylsilyl)oxy)pentanoate (9). To a solution of (\pm)-**2** (518 mg; 2.0 mmol) in DMF (20 mL) was added imidazole (546 mg; 8 mmol) and TBS-Cl (606 mg; 4 mmol) and the mixture was stirred at room temperature for 24 h. Then, water (20 mL) was added and the resulting mixture was extracted with ethyl acetate (2 × 50 mL). The organic layer was dried over MgSO_4 , the solvent was evaporated off and the residue was chromatographed on a silica gel column with hexane/ethyl acetate 5:1 as the eluent to give 678 mg of **9** as a colorless oil (90%). ^1H NMR (300 MHz, deuteriochloroform) δ 5.20 (br d, *J* = 8.0 Hz, 1H, NH), 4.25 (m, 1H), 4.17 (q, *J* = 7.3 Hz, 2H), 3.62 (t, *J* = 6.1 Hz, 2H), 1.85 (m, 1H), 1.6 (m, 3H), 1.44 (s, 9H), 1.27 (t, *J* = 7.3 Hz, 3H), 0.89 (s, 9H), 0.05 (s, 6H); ^{13}C NMR (75 MHz, deuteriochloroform) δ 172.9, 155.4, 79.7, 62.3, 61.2, 53.3, 29.1, 28.3, 25.9, 25.6, 18.3, 14.1, -5.4. *Anal.* Calcd. for $\text{C}_{18}\text{H}_{37}\text{NO}_5\text{Si}$: C, 57.56; H, 9.93; N, 3.73. Found: C, 57.64; H, 10.02; N, 3.78.

tert-Butyl (6-((tert-butyldimethylsilyl)oxy)hex-1-en-3-yl) carbamate (10). 1st step Reduction of **9**. To a solution of (**9**) (50 mg; 0.13 mmol) in dry CH_2Cl_2 (1 mL) at -78°C was added DIBAL-H (0.13 mL, 1M solution in toluene, 1.1 equiv.) under argon atmosphere. The mixture was stirred at the same temperature for 2 h and then allowed to reach room temperature before quenched with saturated NH_4Cl . The resulting mixture was extracted with CH_2Cl_2 (10 mL) and the organic layer was dried over Na_2SO_4 . The solvent was carefully evaporated off and the residue was used in step 2, without further purification.

2nd step Wittig reaction. *n*-BuLi (0.77 mmol; 1.6M in hexane) was added dropwise to a stirring suspension of methyltriphenylphosphonium bromide (386 mg; 0.92 mmol) in dry THF at -50°C and 12-crown-4 (0.01 mL) and the mixture stirred for 1 h at the same temperature. It was then left to warm at 0°C to cool again at -40°C and the aldehyde prepared in 1st step dissolved in dry THF (1.5 mL) was added dropwise, while the temperature was kept below -20°C for 1 h. The mixture was then stirred at room temperature for an additional 4 h and after quenching with saturated NH_4Cl (1 mL), it was disproportionated in water (10 mL) and CH_2Cl_2 (10 mL). The aqueous layer was extracted again with CH_2Cl_2 (10 mL), the combined organic layer was dried over MgSO_4 , the solvent was then evaporated off and the residue was chromatographed on a silica gel column with hexane/ethyl acetate 10:1 as the eluent to give 30 mg of **10** as a colorless oil (50%). FTIR (film) 3351, 2955, 2930, 2858, 1705, 1505, 1366, 1253, 1173, 1100, 836, 776 cm^{-1} ; ^1H NMR (300 MHz, deuteriochloroform) δ 5.75 (ddd, *J* = 17.1, 10.4, 5.8 Hz, 1H), 5.15 (d, *J* = 17.1 Hz, 1H), 5.09 (d, *J* = 10.4 Hz, 1H), 4.64 (br s, 1H), 4.10 (m, 1H), 3.62 (t, *J* = 5.7 Hz, 2H), 1.55 (m, 4H), 1.44 (s, 9H), 0.89 (s, 9H), 0.05 (s, 6H). ^{13}C NMR (75 MHz, deuteriochloroform) δ 155.5, 139.1, 114.4, 80.2, 62.8, 51.6, 31.5, 29.1, 28.9, 27.3, 18.4, -5.4. *Anal.* Calcd. for $\text{C}_{17}\text{H}_{35}\text{NO}_3\text{Si}$: C, 61.96; H, 10.70; N, 4.25. Found: C, 61.80; H, 10.18; N, 4.03.

tert-Butyl (6-hydroxyhex-1-en-3-yl)carbamate (11). Oxone (51 mg; 0.08 mmol) was added to a solution of **10** (20 mg; 0.08 mmol) in aqueous MeOH (1 mL) [19] and the mixture was stirred at room temperature for 2 h. Then, the solids were removed by filtration through celite, MeOH was evaporated off and the aqueous layer was extracted with ethyl acetate (5 mL). The product was purified by column chromatography to give with hexane/ethyl acetate 3:1 as the eluent to give 18 mg of **11** as colorless oil, (100%). ^1H NMR (300 MHz, deuteriochloroform) δ 5.74 (ddd, *J* = 17.1, 10.4, 5.5 Hz, 1H), 5.16 (d, *J* = 17.1 Hz, 1H), 5.11 (d, *J* = 10.4 Hz, 1H), 4.53 (br s, 1H), 4.14 (br s, 1H), 3.68 (t, *J* = 5.7 Hz, 2H), 1.56 (m, 4H), 1.45 (s, 9H); ^{13}C NMR (75 MHz, deuteriochloroform) δ 155.5, 138.8, 114.7, 80.1, 62.6, 53.1, 31.6, 28.7, 28.4. *Anal.* Calcd. for $\text{C}_{11}\text{H}_{21}\text{NO}_3$: C, 61.37; H, 9.83; N, 6.51. Found: C, 61.65; H, 10.01; N, 6.44.

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