of MeSH, a 30% excess). 4-Chloro-3-cvanobenzvl trifluoride (20.5 g, 0.1 mol) was then added in one portion and the reaction mixture became slightly exothermic. After stirring for a few minutes, a solid started to precipitate from the reaction mixture and stirring was continued for 2 h. After filtration, the filtrate was diluted with H_2O (500 ml) and extracted with Et_2O . This Et_2O extract was washed with H₂O (100 ml), dried over Na₂SO₄, and evaporated in vacuo to give 15.2 g (70%) of crude 4-thiomethyl-3-cyanobenzyl trifluoride as a gummy white solid. This material (15.2 g, 0.07 mol) was dissolved in EtOH (150 ml) and 20% NaOH (200 ml) and heated at 90° for 18 h. At this point the mixture was cooled and acidified with 12 N HCl and the white solids which precipitated were removed by filtration and washed well with H₂O to give 16.4 g (99%) of 171: a white solid; mp 198-200°. A small sample was sublimed (125°, 0.02 mm) to give the analytical sample: mp 198.5-200°. Anal. (C₉H₇F₃O₂S) Č, H.

5-Chloro-2-methoxynicotinic Acid (172). Chlorine gas was bubbled into a stirred suspension of 2-methoxynicotinic acid (10.0 g, 0.065 mol) in H₂O (750 ml) for 30 min at room temperature. The precipitated crystals were collected and dried to give 10.19 g (84%) of 172: mp 149–150°. Anal. (C₇H₆ClNO₃) C, H, N.

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Synthesis and Biological Evaluation of Substituted 2,2'-Oxybis(propionic acid) Derivatives and Related Compounds

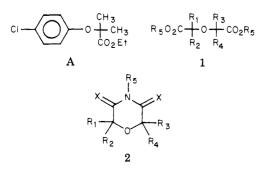
Gregory B. Bennett,* William J. Houlihan, Robert B. Mason, and Robert G. Engstrom

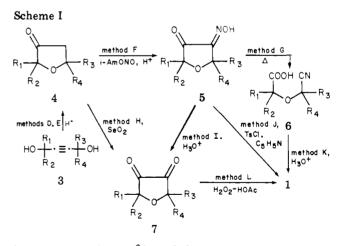
Medicinal Chemistry Department, Sandoz, Inc., East Hanover, New Jersey 07936. Received September 12, 1975

A series of 2,2'-oxybis(propionic acid) derivatives was prepared and their hypolipidemic activity measured. The lipid lowering activity of various 2,2,5,5-tetrasubstituted furan derivatives was also measured. No significant hypolipidemic activity was observed.

An enormous research effort has been directed at understanding and attacking atherosclerosis and coronary artery disease. Both abnormal serum lipoprotein metabolism¹ and abnormal arterial wall lipid metabolism² have been implicated. Whereas it has not been established that lowering serum lipoprotein concentration decreases the rate of deposition of lipid in arterial walls, the elevated serum lipid level associated with abnormal lipoprotein metabolism has been designated as a major risk factor in the atherosclerotic heart disease.³ That coronary heart disease and cerebral vascular accident are the single largest cause of death in this country has stimulated efforts to discover agents which reduce circulatory lipid levels.

A large number of aryl- and aryloxy-substituted alkylcarboxylic acids have been reported to possess hypolipidemic activity.⁴ Among these, clofibrate (A) has been the major drug available for treatment of these hyperlipidemias. The disadvantages of low potency⁵ as well as its lack of effectiveness toward type II





hyperlipoproteinemia⁶ have led to a concentrated search for superior hypolipidemic agents among compounds containing the structural elements of clofibrate.⁷

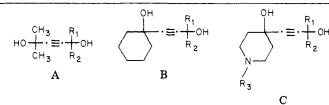
In this regard, a synthetic program directed toward 2,2'-oxybis(propionic acid) derivatives of type 1, morpholines of structure 2, and related compounds was initiated.

Chemistry. The synthetic pathways used to prepare the 2,2'-oxybis(propionic acid) derivatives 1 are displayed in Scheme I. Of the reported⁸⁻¹¹ conversions of furandiones 7 or furandione monooximes 5 (Table III) into 2,2'-oxybis(propionic acid) derivatives of formula 1 (Table I), oxidative cleavage⁸ of α -dione 7 proved the most general pathway. In several cases (1b,d,f) purification of the diacid

			R	C⊦ 302C+ C⊦	R_1 -0 + X R_2		R ₁ + CO ₂ R ₃ R ₂			
				Α		В				
Compd	Mp or bp (mm), °C	Yield, %	Meth- od	Struc- ture type	\mathbf{R}_{1}	R ₂	R,	x	Emp formula	Analyses
la ^a	154-155	78	J	A	CH ₃	CH ₃	Н	CO ₂ R ₃	C ₈ H ₁₄ O ₅	С, Н
1 b	132 - 135(0.6)	16	\mathbf{L}	Α	CH ₃	C,H,	CH ₃	CO_2R_3	$C_{15}H_{20}O_{5}$	С, Н
1c	136-137	62	\mathbf{L}	Α	C₄H̃₅	C _₄ H _₅	н	CO ₂ R ₃	$C_{18}H_{18}O_{5}$	С, Н
1d	140-153 (0.8)	29	\mathbf{L}	Α	CH ₃	$p \cdot Cl \cdot C_6 H_4$	CH,	CO ₂ R ₃		C, H, Cl
1e	132-134	69	\mathbf{L}	Α	C₄Hঁ₅	$p-Cl-C_{6}H_{4}$	н	CO ₂ R ₃	$C_{18}H_{17}O_{5}Cl$	C, H, Cl
6a	131-133	<10	G	Α	CH₃	ĊH, °	н	CNÍ	C ₈ H ₁₃ NO ₃	C, H, N
6b	155-157	30	G	Α	C ₆ H ₅	С,Й,	н	CN	Č ₁₈ H ₁₇ NO ₃	C, H, N
1f	96-100(0.2)	73	\mathbf{L}	В	CH,	CH ₃	CH,	CO ₂ R ₃	$C_{13}H_{22}O_{5}$	C, H
1g	103-104.5	70	L	В	CH ₃	C₅Hँ₅	Н	CO_2R_3	C ₁₆ H ₂₀ O ₅	C, N

^a See ref 9.

Table II. Acetylenic Diols 3



Compd	Mp, °C	Yield, %	Meth- od	Struc- ture type	R,	R_2	R ₃	Emp formula	Analyses
3a ^a	92-94	38	A	Α	CH,	CH ₃		C ₈ H ₁₄ O ₂	С, Н
3b ^b	83-84	57	Α	Α	CH ₃	C ₆ H,		$\hat{C}_{13}H_{16}O_{2}$	С, Н
3c ^c	119-121	58	Α	Α	C₄Hঁ₅	C ₆ H ₅		$C_{18}H_{18}O_{2}$	С, Н
3d	131 - 132	44	Α	Α	CH	$p - Cl - C_6 H_4$		$C_{13}H_{15}O_{2}Cl$	C, H, Cl
3e	89.5-95.5	60	Α	Α	C₄Hঁ₅	$p-Cl-C_{6}H_{4}$		$C_{18}H_{17}O_{2}Cl$	C, H, Cl
3f	168 - 171	50	Α	Α	4-Pyridyl	$p-Cl-C_6H_4$		$C_{17}H_{16}O_{7}NCl$	C, H, N, Cl
$3g^b$ $3h^d$	93.5-95	52	Α	В	CH ₃	ĊH,		$C_{11}H_{18}O_{2}$	C, H
$3h^d$	124 - 125.5	23	Α	В	CH ₃	С ₆ Й₅		$C_{16}^{11}H_{20}^{10}O_{2}^{1}$	С, Н
3 i	110 - 111.5	16	B.	В	C₄Hঁ₅	C ₆ H ₅		$C_{21}H_{22}O_{2}$	С, Н
3j	141.5 - 142	58.5	С	С	CH,	CH	CH ₃	$C_{11}H_{19}O_{2}N$	C, H, N
3k	180-181	43	С	С		$CH_{3})(CH_{2})_{2}-$	CH	$C_{14}H_{24}O_{2}N_{2}$	C, H, N
31	Oil	58	С	С	CH,	CH,	COC, H,	$C_{17}H_{21}O_{3}N$	C, H, N
3m	Oil	18	В	С	$-(CH_2)_2N(CO$	$(C_6H_5)(CH_2)_2 -$	COC H	$C_{20}H_{26}O_{3}N$	C, H, N

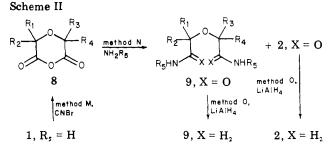
^a See ref 9. ^b See ref 13b. ^c See ref 17. ^d See ref 16b.

required conversion to the more volatile diester. Diazomethane^{12a} was used for this transformation due to the failure of standard exchange methods.^{12b} The needed α -diones 7 (Table III) were prepared by either SeO₂ oxidation¹³ of furanones 4 or hydrolysis¹⁴ of the corresponding ketoximes 5. Nitrosation¹⁵ of the furanones 4 provided the ketoximes 5.

The acetylenic diols 3 (Table II) which were prepared by known procedures 16 could be cyclized 13,17 to the necessary furanone intermediates 4.

Treatment of the diacids 1 (R = H) with CNBr in pyridine¹⁸ as is depicted in Scheme II gave anhydrides 8 (Table IV) cleanly and in good yields. On exposure of the anhydrides to excess amine at 130°, a mixture of diamides 9 (X = O) (Table V) and imides 2 (X = O) (Table IV) was realized. The interconversion of 9 and 2 (X = O) was effected by treatment under the appropriate conditions. Heating 9 under reduced pressure afforded 2, whereas reaction of 2 with excess amine gave 9. Reduction of 2 or 9 (X = O) with LiAlH₄ gave morpholine 2 or diamine 9 (X = H₂), respectively.

Turning our attention to related furans (Scheme III) reduction of acetylenic diol 3 with 1 equiv of hydrogen,



even over 10% Pd/C catalyst, gave cis diol 10 (Table VI) which could be dehydrated to dihydrofuran 12 (Table VII) or reduced with an additional equivalent of hydrogen to the fully saturated diol 11 (Table VI). Diol 11 could be dehydrated to tetrahydrofuran 13 (Table VII). While dihydrofurans 12 could be epoxidized by treatment with peracid (Table VII), they proved relatively inert to other attempts at functionalization.

Pharmacology (See Table VIII). Of the 2,2'-oxybis(propionic acids) (1) prepared, only 1a displayed any hypolipidemic activity. This activity was accompanied by a large weight loss (46%) and the compound was not

Table III. Furanones 4, Ketoximes 5, and Diketo

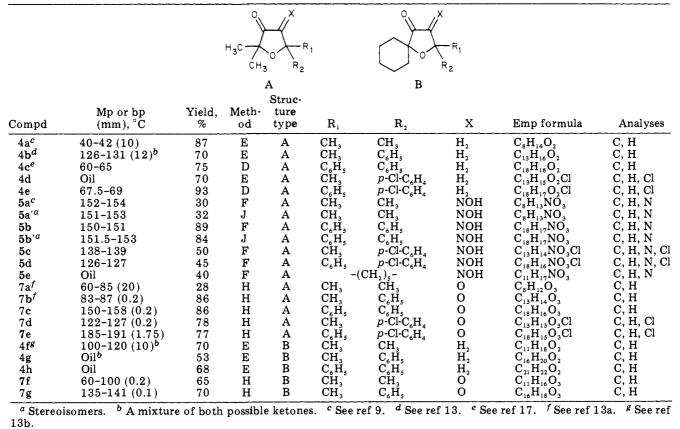


Table IV. Anhydrides 8 and Morpholines 2	Table IV.	Anhydrides	8 and	Morp	holines	2
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			H ₃ C		R_1 R_2	$H_{3}C \xrightarrow{CH_{3}}{R_{3}} R_{2}$	1		
Compd	Mp or bp (mm), °C	Yield, %	Meth- od	$\mathbf{R}_{_{1}}$	R ₂	$\mathbf{R}_{\mathfrak{z}}$	х	Emp formula	Analyses
8a	Oil	40	M	CH ₃	CH ₃			C ₈ H ₁₂ O ₄	C, H
8b 8c	80-82 109-111 (0.1)	87 65	M M	С, Н,	C₄H̃₅ p-Cl-C ₆ H₄				C, H
8d	110-112	75	M	CH3 C6H3	p-Cl-C ₆ H ₄			$C_{13}H_{13}O_4Cl Cl C_{18}H_{15}O_4Cl$	C, H, Cl C, H, Cl
2a	52.5-53.5	44	N	CH ₃	CH_3	C ₆ H ₅ CH ₂	0	$C_{15}H_{15}O_{4}O_{3}$	C, H, N
2 b	85-90 (0.1)	85	õ	CH ₃	CH ₃	$C_6H_5CH_2$	H ₂	$C_{15}H_{23}NO^{3}$	C, H, N
2c	54-56	56	Ň	CH,	CH ₃	p-Cl-C ₆ H ₄ CH ₂	O ²	$C_{15}H_{18}NO_{3}Cl$	C, H, N, Cl
2d	51.5-53	58	ö	CH,	CH ₃	p-Cl-C ₆ H ₄ CH ₂	\tilde{H}_2	$C_{15}H_{22}NOCl$	C, H, N, Cl
2e	Oil	4	Ň	C₄H,	C/H.	H	ō	$C_{18}H_{17}NO_{3}$	C, H, N
2f	169-170	8	N	C ₆ H ₅	C, H,	C ₆ H ₅	0	$C_{24}H_{21}NO_{3}$	C, H, N
2g	112-113	56	Ν	C ₆ H ₅	C₄H₅	C ₆ H ₅ CH ₂	0 0	C ₂₅ H ₂₃ NO ₃	C, H, N
2h	$224-225.5^{a}$	98	0	C [°] H,	C, H,	C ₆ H ₅ CH ₂	H_{2}	C ₂₅ H ₂₈ NOCl	C, H, N, Cl
2i	114.5 - 115	60	Ν	C₄H₄	C_6H_5	p-Cl-C ₆ H ₄ CH ₂	0	C, H, NO, Cl	C, H, N, Cl
2j	102.5 - 104.5	48	0	C ₆ H ₅	C ₆ H ₅	p-Cl-C ₆ H ₄ CH ₂	H_2	C ₂₅ H ₂₆ NOCl	C, H, N, Cl
2k	215-217 (0.2)	40	Ν	C ₆ H ₅	$p \cdot Cl \cdot C_6 H_4$	C ₆ H ₅ CH ₂	0	$C_{25}H_{22}NO_{3}Cl$	C, H, N, Cl

^a Hydrochloride salt.

pursued further. Both ketoximes 5b and 5d exhibited weak-moderate serum triglyceride lowering. Imides 2g, 2i, and 2k displayed weak lipid lowering activity, suggesting that the *p*-chloro substituent may enhance activity. This activity was lost on reduction to the corresponding morpholines 2h and 2j.

Diamine 9c, while producing marked triglyceride low-

ering activity at doses as low as 30 mg/kg, produced a significant and proportional weight loss at all dose levels and was dropped from further consideration.

Unsaturated diols 10c and 10d, prepared by reducing the corresponding acetylenic diols 3j and 3k, showed weak and weak-moderate triglyceride lowering activity. Dihydrofuran 12b produced a weak-moderate reduction in

Table V. Diamines and Diamides 9

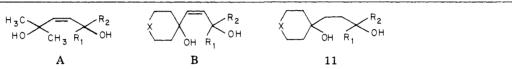
					R ₃ HN CH ₃	R ₂ NHR ₃			
					9	-			
Compd	Mp or bp (mm), °C	Yield, %	Meth- od	\mathbf{R}_{1}	R ₂	\mathbf{R}_{3}	х	Emp formula	Analyses
9a	Semisolid	56	N	CH,	CH,	C ₆ H ₅ CH ₂	0	C ₂₂ H ₂₈ N ₂ O ₃	C, H, N
9 b	120.5 - 121.5	24	Ν	CH	CH ₃	p-Cl-C ₆ H ₄ CH ₂	0	$C_{22}H_{26}N_{2}O_{3}Cl_{2}$	C, H, N, Cl
9c	$227-228^{a}$	97	0	CH	CH	$p-Cl-C_{6}H_{4}CH_{2}$	H_{2}	$C_{22}H_{32}N_{2}OCl_{4}$	C, H, N, Cl
9d	Oil	39	Ν	C₄H̃₅	С ₆ Н ₅	C ₆ H ₅	0 [°]	$C_{30}H_{28}N_{2}O_{3}$	C, H, N
9e	Oil	33	Ν	C ₆ H ₅	p-Cl-C ₆ H ₄	C ₆ H ₅ CH ₂	0	$C_{32}H_{31}V_{2}O_{3}Cl$	C, H, N, Cl
a Dihud	nachlanida aglt								

R1 X

X ÇH₃

^a Dihydrochloride salt.

Table VI. Unsaturated Diols 10 and Diols 11



Compd	Mp or bp (mm), °C	Yield, %	Meth- od	Struc- ture type	\mathbf{R}_{1}	R_2	х	Emp formula	Analyses
10a	Oil	44	Р	A	C ₆ H ₅	p-Cl-C,H		$C_{18}H_{19}O_2Cl$	C, H, Cl
10b	186-188	95	Р	Α	4-Pyridyl	p -Cl-C H_{4}		C ₁₇ H ₁₈ NO ₂ Cl	C, H, N, Cl
10c	$275 - 278^{a}$	18	Р	В	CH,	ĊH, Ů	NCH ₃	$C_{10}H_{20}NO_{2}Cl$	C, H, N, Cl
10d	103-107	74	Р	В	$-(CH_{2}),N(0)$	CH ₃)(ČH ₂) ₂ -	NCH	$C_{14}H_{24}N_{2}O_{2}$	C, H, N
10e	248 - 250	95	Р	В	-(CH,),N(CC)	$OC_6H_5)(CH_2)_2-$	NCOČ,H,	$C_{26}H_{30}N_{2}O_{4}$	C, H, N
10f	140 - 150(0.3)	90	Р	В	CH,	ĊH,	NCOCH	$C_{12}H_{21}NO_{3}$	C, H, N
11a	93-94	45	Р		C, Ĕ,	C, Ĕ,	CH,	$C_{21}H_{26}O_{2}$	C, H
11b	194-195	100	Р		-(ČH,),N(CH ₃)(CH ₃) ₂ -	NCH,	$C_{14}H_{28}N_{2}O_{3}$	C, H, N
11c	130-135 (0.3)	100	Р		CH ₃	CH ₃	NCOCH3	C ₁₂ H ₂₃ NO ₃	C, H, N

^a Hydrochloride salt.

Table VII.	Dihydrofurans	12, T	Cetrahydrofurans	13, a	nd Epoxides 14
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	н _а		R ₁ H	H ₃ C OR	R ₂ H ₃ C	R_1	
		12		13	14		
Compd	Mp or bp (mm), $^{\circ}C$	Yield, %	Method	\mathbf{R}_{1}	\mathbf{R}_{2}	Emp formula	Analyses
12a	98-100 (15)	84	Q	CH ₃	C ₆ H ₅	C ₁₃ H ₁₆ O	С, Н
12b	128 - 131(0.1)	57	Q	C ₆ H ₅	p-Cl-C ₆ H ₄	$C_{18}H_{17}OCl$	C, H, Cl
12c	147 - 149(0.2)	70	Q	4-Pyridyl	$p-Cl-C_{4}H_{4}$	C ₁₇ H ₁₆ NOCl	C, H, N, Cl
13a	100-110 (0.2)	70	Ő	$-(CH_{1}), N(C)$	$OC\dot{H}_{3})(C\dot{H}_{2})_{2}$ -	$C_{12}H_{21}NO_2$	Ċ, H, N
14a	69-70 (0.1)		Q R	ĊH,	C ₆ H ₅	$C_{13}H_{16}O_2$	C, H
$14\mathbf{b}^a$	112-113.5	42	R	4-Pyridyl	p-Cl-C ₆ H ₄	$C_{17}H_{16}NO_2Cl$	C, H, N, Cl
14 b 'a	111-113	33	R	4-Pyridyl	$p-Cl-C_{6}H_{4}$	$C_{17}H_{16}NO_{2}Cl$	C, H, N, Cl
$14c^a$	132 - 135	38	R	C ₆ H ₅	p-Cl-C ₆ H ₄	$C_{18}^{17}H_{17}^{10}O_{2}Cl$	C, H, Cl
14c' ^a	157-158	29.5	R	C ₆ H ₅	$p-Cl-C_6H_4$	$C_{18}^{18}H_{17}^{17}O_{2}Cl$	C, H, Cl

^a Diastereomers.

both serum cholesterol and triglyceride levels. The level of hypolipidemic activity displayed by diol 11c was increased on dehydration to the corresponding tetrahydrofuran 13a. Similarly, in going from dihydrofurans 12 to 3,6-dioxabicyclo[3.1.0] hexanes 14, the level of hypolipidemic activity in all cases increased significantly.

Conclusions

The structural similarities between the 2,2'-oxybis-

(propionic acid) derivatives described in this publication and clofibrate were not sufficient enough to have provided them with hypolipidemic activity. The corresponding imides and furan derivatives, potential prodrugs, i.e., biological precursors to the 2,2'-oxybis(propionic acids), were similarly devoid of a desirable level of hypolipidemic activity. The phenoxy moiety appears to be a necessary component of clofibrate analogues if hypolipidemic activity is to be maintained or improved. Scheme III

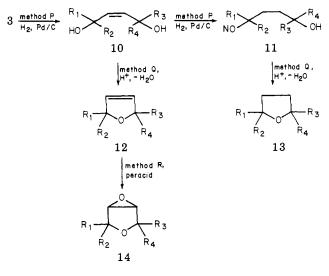


Table VIII. Hypolipidemic Activity^a

		a levels, edn			a levels, edn
Compd	Choles- terol	Triglyc- eride	Compd	Choles- terol	Triglyc- eride
1a 1b 1c 1d 1e 1f 1g 3d 3e 3f 3j 3k 5b 5d 2a 2b 2c 2d 2f 2g	$ \begin{array}{r} +4 \\ 0 \\ -11 \\ +29 \\ +6 \\ -8 \\ +28 \\ +11 \\ +48 \\ +30 \\ +20 \\ +19 \\ -6 \\ -6 \\ +35 \\ -14 \\ -3 \\ -3 \\ -9^{b} \end{array} $	$ \begin{array}{r} -32 \\ -3 \\ +8 \\ +9 \\ +33 \\ +8 \\ -2 \\ +6 \\ +34 \\ +86 \\ +43 \\ -19 \\ -29 \\ +51 \\ +9 \\ +50 \\ -10 \\ +8 \\ -7b \end{array} $	2j 2k 9c 9c 10c 10d 10e 10f 11a 11b 11c 12a 12b 12c 13a 14a 14b 14b' 14c	$ \begin{array}{c} +12 \\ -7^{c} \\ -7^{c} \\ -25^{e} \\ -4 \\ -17^{f} \\ -3 \\ +21 \\ -5 \\ -4 \\ -7 \\ -7 \\ -7 \\ -11^{b} \\ +32 \\ -11^{c} \\ -11^{c} \\ -8^{b} \\ -6^{b} \\ -11 \end{array} $	$\begin{array}{r} -45 \\ -4^{c} \\ -77^{c} \\ -64^{d} \\ -9^{e} \\ -10 \\ -28^{f} \\ +27 \\ +92 \\ +74 \\ +29 \\ -22 \\ +27 \\ -17^{b} \\ -65 \\ -39^{c} \\ -6^{c} \\ -15^{b} \\ -78^{b} \\ -12 \end{array}$
2h 2i	0 - 9	-15 -16	14c' Clofibrate	$-12 - 34^{g}$	$+38 - 49^{g}$
			(A) Lifibrate	- 30 ^h	-50 ^h

^a Except where noted a dose of 120 mg/kg per diem for 3 days was administered. See the Experimental Section for details. ^b A dose of 60 mg/kg per diem for 3 days. ^c A dose of 250 mg/kg per diem for 6 days. ^d A dose of 120 mg/kg per diem for 6 days. ^e A dose of 60 mg/kg per diem for 6 days. ^f A dose of 250 mg/kg per diem for 3 days. ^g A dose of 300 mg/kg per diem for 6 days. ^h A dose of 30 mg/kg per diem for 6 days.

Experimental Section

Biological Methods. Male albino Wistar Royal Hart rats weighing 160–180 g initially were maintained on a drug-free ground Purina Lab Chow diet for 7 days and then divided into groups of six animals. Each group, with the exception of control, was then given orally 120 mg/kg of body weight per diem of compound for 3 or 6 days. At the end of this period, the animals were anesthetized with sodium hexobarbital and bled from the carotid artery. Serum or plasma samples were collected and 1.0-ml samples of the serum were added to 9.0 ml of redistilled 2propanol. Two autoanalyzer cupsful of a mixture of zeolite-copper hydroxide and Lloydds reagent¹⁹ were added and the mixture was shaken for 1 h. Cholesterol and triglyceride levels were determined simultaneously on the same sample by Technicon N24A²⁰ (cholesterol) and N-78¹⁹ (triglyceride) methodology. The mean total serum cholesterol levels were then computed, and the hypocholesterolemic activity was expressed as the fall in cholesterol levels as a percentage of the control level. The change in triglyceride levels induced by the drug was computed as a percentage of the control triglyceride levels.

General Comments. Chemistry. The ir spectra were recorded on a Perkin-Elmer Model 257 or 457 spectrometer and ¹H NMR spectra were recorded using either a Varian T-60 or A-60A spectrometer. Chemical shifts (δ) are reported relative to Me₄Si; coupling constants (*J*) are given in hertz. Melting points were obtained on a Thomas-Hoover capillary melting point apparatus and are uncorrected.

Silica gel (0.063–0.2 mm) was used in preparing column chromatograms and analytical thin-layer chromatography was conducted on precoated 40×80 mm plasic sheets of silica gel G with fluorescent indicator. In all workup procedures, the drying process involved swirling over MgSO₄ and filtering prior to evaporation.

All new structures were assigned on the basis of spectral data and combustion analysis. The analyses are within 0.4%. No yields were optimized, and all are reported as isolated yields.

Compounds of type 1, 3, 4, 5, 6, and 7 were prepared according to literature methods $A^{16b,c}$, B^{16d} , C^{16a} , D^{17} , E^{13} , F^{15} , G^9 , H^{13} , I^{14} , J^9 , K^9 , and L^8 . The pertinent data are summarized in Tables I–III.

Method M. 3,3-Dimethyl-5,5- R_1,R_2 -1,4-dioxane-2,6-dione (8). To a solution of diacid 1c (1.99 g, 6.3 mmol) and CNBr (0.88 g, 8.4 mmol) in C₆H₆ (20 ml) at room temperature, pyridine (1.00 g, 12.6 mmol) was slowly added. After an additional 3 h, the solution was filtered and the filtrate washed with brine and 2 N HCl, dried, and evaporated to give a colorless oil. Crystallization from Et₂O-petroleum ether gave 1.57 g (87%) of 8a as white crystals: mp 80-82°.

Using the above procedure anhydrides **8b** and **8c** were similarly prepared.

Method N. 4-(p-Chlorobenzyl)-2,2,6,6-tetramethyl-3,5morpholinedione (2c) and N-(p-Chlorobenzyl)-2,2'-oxybis(2-methyl)propionamide (9b). The following experiment is representative of the general technique used to synthesize the 3,5-morpholinediones 2, (X = O) and diamides 9 (X = O).

A mixture of anhydride 8a (9.00 g, 52 mmol) and 4-chlorobenzylamine (50 ml) was heated at 130–140° under N₂ for 18 h. The cooled mixture was partitioned between 2 N HCl and Et₂O, and the organic layer was washed with brine, dried, and evaporated to give a yellow oil consisting of two components by TLC analysis. Chromatography over silica gel (30:1) with CHCl₃–MeOH (99:1) as elutent gave in fraction 1 8.65 g (56%) of 3,5-morpholinedione 2c. Recrystallization from Et₂O–CH₂Cl₂ gave 2c: mp 54–56°. Fraction 2 gave 5.48 g (24%) of diamide 9b: mp 120.5–121.5°.

Method O. 4-(p-Chlorobenzyl)-2,2,6,6-tetramethylmorpholine (2d). The following experiment is described as a general technique for the conversion of 3,5-morpholinediones 2 (X = O) into morpholines 2 (X = H₂) and of diamides 9 (X = O) into diamines 9 (X = H₂).

A solution of 3,5-morpholinedione 2c (1.92 g, 6.5 mmol) in anhydrous Et₂O (35 ml) was added dropwise to a stirred suspension of LiAlH₄ (0.760 g, 20 mmol) in anhydrous Et₂O (50 ml). The mixture was refluxed for 3 h and stirred for an additional 18 h at room temperature. The excess hydride was decomposed with saturated Na₂SO₄ and evaporation gave 1.01 g (58%) of a colorless oil, homogeneous by TLC. Crystallization from a minimum of petroleum ether at -5° gave morpholine 2d as a white solid: mp 51.5–53°.

Method P. Preparation of Unsaturated Diols 10 and Saturated Diols 11. In the typical experiment a 2-5% solution of acetylenic diol 3 in absolute EtOH was stirred with 5% Pd/C (10% by weight) under an atmosphere of H₂. By monitoring H₂ uptake, preparation of unsaturated diol 10 or saturated diol 13 was affected. Removal of the catalyst by filtration through Celite and evaporation of the filtrate gave the crude diol which was purified by crystallization or distillation (see Table VI for the pertinent data).

Method Q. 2,5-Dihydro-2,2-dimethyl-5-(p-chlorophenyl)-5-phenylfuran (12b). The following experiment is described as a general procedure for the synthesis of dihydrofurans 12 from the unsaturated diols 10.

A solution of 10a (17.5 g, 58 mmol) in toluene (150 ml) was stirred and refluxed with *p*-TsOH (0.1 g) in a flask equipped with a Dean-Stark tube until the water level remained constant (5 h). The cooled solution was washed with 2 N NaOH and brine, dried, and evaporated to give an oil, which on distillation provided 9.4 g (57%) of 12b: mp 98-100° (15 mm).

Method R. Epoxidation of Dihydrofuran 12c. General Epoxidation Procedure. A solution of dihydrofuran 12c (11.4 g, 40 mmol) and *m*-chloroperbenzoic acid (85%, 60 g, 0.3 mol) in CHCl₃ (350 ml) was refluxed under N₂ for 48 h. Upon evaporation to dryness, the residue was partitioned between Et₂O and H₂O and the two-phased system treated with NaHSO₃ until no more oxidant could be detected. The aqueous layer was saturated with NaCl and extracted thoroughly with Et₂O. The combined Et₂O extracts were dried and evaporate to give three components as indicated by the TLC. Chromatography over silica gel (50:1) eluting with MeOH-CHCl₃ (1:99) sequentially provided 1.85 g (16%) of starting olefin 12c (R_f 0.35), 5.05 g (42%) of epoxide 14b (R_f 0.20), and 3.95 g (33%) of epoxide 14b' (R_f , 0.15). The epoxides were recrystallized from CH₂Cl₂-Et₂O.

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References and Notes

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