

fact, as Unger²³ has pointed out, it is QSAR-gained insight into drug action and design that is of the greatest importance.

Experimental Section

Chemistry. The syntheses of the triazines used in this study have been previously reported³ except for congener 43.

3-Nitrobenzyl Phenyl Sulfide. A suspension of thiophenol (4.4 g, 40 mmol), 3-nitrobenzyl chloride (6.8 g, 40 mmol), and potassium carbonate (5.6 g, 40 mmol) in acetone was refluxed for 48 h. The potassium chloride was filtered off, and the filtrate was concentrated under reduced pressure. Distillation in vacuo yielded 8.0 g (85%) of a yellow viscous oil, bp 150-160 °C (2.8 mm). Anal. (C₁₃H₁₁O₂NS) C, H.

3-[(Phenylthio)methyl]aniline Hydrochloride. 3-Nitrobenzyl phenyl sulfide (7.5 g, 30 mmol), acetic acid (0.2 mL), and iron powder (40 g, 720 mmol) were stirred in 150 mL of water at 85-95 °C for 10 h. The slurry was alkalinized with sodium carbonate, filtered, and washed with hot benzene. The filtrate was collected and extracted with benzene, and the combined extracts were concentrated on a rotary evaporator. The resulting syrupy liquid was dissolved in ether, and HCl gas was passed through the solution until a yellow flocculent solid was formed. The hydrochloride was collected and recrystallized from acetonitrile to yield 6.6 g (87%) of a white solid, mp 152-153.5 °C. Anal. (C₁₃H₁₄ClNS) C, H.

Congener 43. 4,6-Diamino-1,2-dihydro-2,2-dimethyl-1-[3-[(phenylthio)methyl]phenyl]-s-triazine Hydrochloride. A suspension of 3-[(phenylthio)methyl]aniline hydrochloride (2.5 g, 10 mmol) and cyanoguanidine (0.85 g, 10 mmol) in reagent grade acetone was refluxed for 20 h. The pale yellow solid that pre-

cipitated was collected by filtration and recrystallized from acetonitrile-ethanol to yield 3.6 g (95%) of a white solid, mp 165-167 °C. Anal. (C₁₈H₂₂N₅SCl) C, H.

Methotrexate was supplied by the Division of Cancer Treatment of the National Cancer Institute.

Biology. The original L5178Y/R cells were kindly provided by Dr. J. Bertino, Department of Pharmacology, Yale University School of Medicine, New Haven, CT. For routine passage and during dose-response experiments, L5178Y/R murine leukemia cells were maintained in asynchronous logarithmic growth at 37 °C in RPMI-1640 medium supplemented with 10% (v/v) fetal calf serum and 1% (v/v) penicillin-streptomycin. The population doubling time was 15-18 h.²¹ Twice a week, cells in the mid to late logarithmic stage of growth were diluted (v/v) 1:10 to 1:20-fold with fresh medium and serum in order to keep a portion of the cell stocks in the logarithmic stage of growth at all times. The stock solutions of the triazines were made with unsupplemented medium.

Cell cultures were seeded at 4.0-6.0 × 10⁴ cells/mL in duplicate for each drug concentration in a plastic microtiter plate (0.2 mL/well). The triazines that were added to the cell cultures in 1:10 dilution to achieve the desired drug concentration were tested at a minimum of eight different concentrations. After 48 h of continuous drug exposure in a humidified incubator supplied with 95% air and 5% carbon dioxide, the cells were harvested and counted using a Coulter Counter, Model B (Coulter Electronics, Hialeah, FL). A control untreated set of cultures and four duplicate sets of MTX-treated cells were included for each separate dose-response experiment. Duplicate counts were taken on each well and were usually in agreement with each other (±10%).

From the data obtained, a dose-response curve was drawn and the ID₅₀ was calculated as in our previous studies.⁴ The ID₅₀ is defined as the concentration of inhibitor that halves the growth rate, i.e., doubles the generation time. The confidence limits on log 1/ID₅₀ and π₀ were calculated by utilizing the jackknife procedure.²²

Substituent Constants. The values for the substituent constants in Table I were taken from our recent compilation.⁷

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Synthesis of Pseudo Cofactor Analogues as Potential Inhibitors of the Folate Enzymes

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Reaction of 5,6,7,8-tetrahydrofolic acid (THF, 7) with phosgene, thiophosgene, and cyanogen bromide gave the bridged derivatives, 5,10-(CO)-THF (8), 5,10-(CS)-THF (9), and 5,10-(C=NH)-THF (11), respectively. Catalytic hydrogenation of 10-(chloroacetyl)folic acid (2) gave 5,10-(CH₂CO)-THF (12). A similar reaction with 10-(3-chloropropionyl)folic acid (3) gave 10-(ClCH₂CH₂CO)-THF (14) rather than 5,10-(CH₂CH₂CO)-THF (13). In the catalytic hydrogenation of 10-ethoxalylfolic acid (5), the initial product 10-(EtO₂CCO)-THF (22) rearranged readily to give 5-(EtO₂CCO)-THF (21). Acylation of THF with chloroacetyl chloride gave a N⁹,N¹⁰-diacylated product (18 or 19), which could not be converted to 5,10-(COCH₂)-THF (17). Reductive alkylation of THF with glyoxylic acid and 5-hydroxypentanal, respectively, gave 5-(HO₂CCH₂)-THF (24) and 5-[HO(CH₂)₅]-THF (25). Reductive dialkylation of THF with formaldehyde gave 5,10-(CH₂)₂-THF (27), whereas glyoxal gave 5,10-(CH₂CH₂)-THF (10). Also, both folic acid and 5-(CHO)-THF were reductively alkylated with formaldehyde to give 10-methylfolic acid (6) and 5-(CHO)-10-(CH₃)-THF (28), respectively. These compounds were tested as inhibitors of the enzymes involved in folate metabolism and for activity against lymphocytic leukemia P388 in mice.

The six biologically active cofactor forms of 5,6,7,8-tetrahydrofolic acid (THF) (7) are substrates for at least 15 enzymes. Key enzymes are GAR and AICAR transformylase (EC 2.1.2.2 and EC 2.1.2.3), serine transhydroxymethylase (EC 2.1.2.1), and thymidylate synthetase (EC 2.1.1.b). The transformylases provide carbon-8

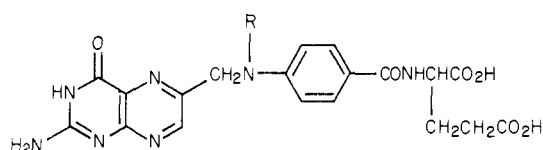
and carbon-2 of inosinic acid, and the methylase and synthetase enzymes catalyze transformations that provide the 5-methyl group of thymidylate. Inhibitors of these enzymes will result in the blockage of purine and pyrimidine synthesis, followed by the arrest of DNA synthesis.¹

In the search for inhibitors of the folate enzymes, the preparation of 5- and 10-substituted, 5,10-disubstituted,

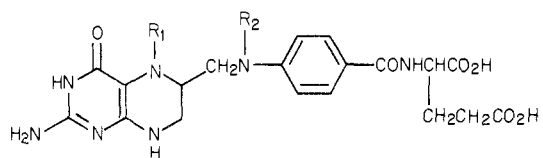
[‡] Southern Research Institute.

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- | | |
|---|-----------------------------|
| 1, R = H | 4, R = CH ₃ CO |
| 2, R = ClCH ₂ CO | 5, R = EtO ₂ CCO |
| 3, R = Cl(CH ₂) ₂ CO | 6, R = CH ₃ |



- | | |
|--|---|
| 7, R ₁ = R ₂ = H | 18, R ₁ = ClCH ₂ CO;
R ₂ = HOCH ₂ CO |
| 8, R ₁ , R ₂ = CO | 19, R ₁ = HOCH ₂ CO;
R ₂ = ClCH ₂ CO |
| 9, R ₁ , R ₂ = CS | 20, R ₁ , R ₂ = COCO |
| 10, R ₁ , R ₂ = CH ₂ CH ₂ | 21, R ₁ = EtO ₂ CCO; R ₂ = H |
| 11, R ₁ , R ₂ = C=NH | 22, R ₁ = H; R ₂ = EtO ₂ CCO |
| 12, R ₁ , R ₂ = CH ₂ CO | 23, R ₁ , R ₂ = EtO ₂ CC ⁺ |
| 13, R ₁ , R ₂ =
(CH ₂) ₂ CO | 24, R ₁ = HO ₂ CCH ₂ ; R ₂ = H |
| 14, R ₁ = H; R ₂ =
Cl(CH ₂) ₂ CO | 25, R ₁ = HO(CH ₂) ₅ ;
R ₂ = H |
| 15, R ₁ = H; R ₂ =
CH ₃ CO | 26, R ₁ = CH ₃ ; R ₂ = H |
| 16, R ₁ , R ₂ = CH ₃ C ⁺ | 27, R ₁ = R ₂ = CH ₃ |
| 17, R ₁ , R ₂ = COCH ₂ | 28, R ₁ = CHO; R ₂ = CH ₃ |

and 5,10-bridged substituted derivatives of THF were investigated. Previously, 5,10-(CO)-THF (8) and 5,10-(CS)-THF (9) were reported to be inactive as inhibitors of thymidylate synthetase from various sources,² whereas 5,10-(CH₂CH₂)-THF (10) was competitive with 5,10-(CH₂)-THF as an inhibitor of the enzyme.³ No experimental data on the preparation of these compounds has appeared, and our initial goal was the preparation and evaluation of these and related THF derivatives.

Folic acid (1) was reduced with NaBH₄, and the THF formed was isolated in the presence of ascorbic acid as previously described.⁴ Reaction of a suspension of THF in deoxygenated H₂O with phosgene provided 5,10-(CO)-THF (8). Similarly, a solution of THF in aqueous NaOAc was treated with thiophosgene to give 5,10-(CS)-THF (9). For the preparation of 5,10-(C=NH)-THF (11), folic acid was reduced with NaBH₄, and the resulting THF was reacted in situ with cyanogen bromide.

Several approaches were attempted in the preparation of the 5,10-(CH₂CO)-THF (12), 5,10-(CH₂CH₂CO)-THF (13), 5,10-(COCH₂)-THF (17), and 5,10-(COCO)-THF (20). Acylation of folic acid with chloroacetyl chloride gave 10-(chloroacetyl)folic acid (2), which was catalytically hydrogenated in CF₃CO₂H to give a mixture of [5,10-(CH)-THF]⁺, 10-(CH₃CO)-THF (15), and 5,10-(CH₂CO)-THF (12). The former was identified by TLC data and must be generated by carbon-carbon bond cleavage of the chloroacetyl moiety, presumably via the methenyl analogue, [5,10-(ClCH₂C)-THF]⁺. The presence of 10-(CH₃CO)-THF (15) in the mixture was supported by the ¹H NMR spectrum of the mixture. The target compound, 5,10-(CH₂CO)-THF (12), was separated from the other components by column chromatography on cellulose.

The preparation of 5,10-(CH₂CH₂CO)-THF (13) was attempted by a similar procedure. Acylation of folic acid with 3-chloropropionyl chloride gave 10-(chloropropionyl)folic acid (3), which was hydrogenated as described above for 2. Purification of the resulting product by cellulose chromatography gave a low recovery of 10-(ClCH₂CH₂CO)-THF (14) and none of the bridged compound 5,10-(CH₂CH₂CO)-THF (13). Apparently, 5,10-(CH₂CH₂CO)-THF (13) is not formed readily, and the low recovery of 14 is attributed to the unstable nature of 10-(acyl)-THFs toward air and light. Catalytic hydrogenation of 10-acetylfolic acid (4) gave 10-(CH₃CO)-THF (15). UV studies showed that neither 15 nor 14 was dehydrated under acidic conditions to give significant amounts of the bridged substituted derivatives of [5,10-(CH)-THF]⁺ such as 16. X-ray crystallography studies have shown that the bridge in [5,10-(CH)-THF]⁺ is nearly planar,⁵ and the resulting extended conjugation between the pyrimidine and benzene rings is reflected in the UV absorption maximum [λ_{\max} (1 N HCl), 347 nm]. The UV spectrum of 15 [λ_{\max} (1 N HCl), 263, 300 sh] indicated the absence of a significant amount of 16, which is attributed to steric interaction between the 4-oxo atom of the pyrimidine ring and the methyl group of the bridge.

The reaction of THF with chloroacetyl chloride gave a diacylated product rather than the expected 5,10-(COCH₂)-THF (17). Elemental analysis indicated that one of the two chloro groups was hydrolyzed during the basic workup of the reaction to give either 18 or 19. The 5,10-diacyl structure was supported by the similarity of the UV spectrum with that of 5,10-(CHO)₂-THF⁶ and by the phenylene proton shift observed in the ¹H NMR spectrum (see below). Removal of one of the acyl groups, followed by formation of a N-5, N-10 bridged compound, was unsuccessful under a variety of conditions. Similarly, the preparation of 5,10-(COCO)-THF (20) was unsuccessful in that treatment of THF with oxalyl chloride gave mixtures containing polyacylated products. The preparation of this target compound was also attempted by hydrogenation of 10-ethoxalylfolic acid (5). After a basic workup, the product was shown to be a 7:3 mixture (¹H NMR) of 5- and 10-(EtO₂CCO)-THF (21 and 22). Apparently, 10-(EtO₂CCO)-THF (22) rearranged via [5,10-(EtO₂CC)-THF]⁺ (23), but this intermediate was not observed in the UV spectrum of the product under acidic conditions.

The reductive alkylation of THF with aldehydes has been demonstrated,⁷ and treatment of THF with glyoxylic acid and 5-hydroxypentanal in the presence of borohydride gave 5-(HO₂CCH₂)-THF (24) and 5-[HO(CH₂)₅]-THF (25), respectively. The formation of 5-(CH₃)-THF (26)⁸ from THF, formaldehyde, and NaBH₄ under basic conditions gave a sample that was contaminated with a minor amount of a second compound, which was not present in the sample resulting from NaBH₃CN reduction of [5,10-(CH)-THF]⁺Cl⁻.⁹ This impurity, identified as 5,10-(CH₃)₂-THF (27), was the major product when THF was treated under acidic conditions with a 5-fold excess of formaldehyde in the presence of NaBH₃CN. Apparently, 5,10-(CH₃)₂-THF

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Table I. Inhibition Studies with Bridged THF Derivatives

enzyme ^a	inhibition, ^b %				
	5,10-(CO)-THF	5,10-(CS)-THF	5,10-(C=NH)-THF	5,10-(CH ₂ CH ₂)-THF	[5,10-(CH)-THF] ⁺
I	16	30	0	13	15(10 ⁻⁶)
II	25	8	0	16	0
III	40	0	30	10	10
IV	41	55	0	20	40
V	2	5	4	10	22
VI	0	11	0	0	0
VII	0 (10 ⁻⁵)	37 (10 ⁻⁵)	13	33	19 (10 ⁻⁵)
VIIIA	48 (10 ⁻⁷)	27 (10 ⁻⁵)	24	3	9
VIIIB	51 (10 ⁻⁵)	12	24		
IXA	24 (10 ⁻⁶)	24 (10 ⁻⁶)	61	0	0
IXB	48 (10 ⁻⁶)	50 (10 ⁻⁶)	43 (10 ⁻⁶)		
XA	15	16	21	0	0
XB	16	13	12		

^a I, dihydrofolate reductase (bovine liver); II, thymidylate synthetase (calf thymus); III, serine transhydroxymethylase (porcine liver); IV, 5,10-methylenetetrahydrofolate reductase (porcine kidney); V, methionine synthetase (porcine kidney); VI, glycinamide ribotide transformylase (pigeon liver); VII, 5-amino-4-imidazolecarboxamide ribotide transformylase (pigeon liver); VIII, 5,10-methylenetetrahydrofolate dehydrogenase (A, porcine liver; B, L1 210 tumor tissue); IX, 5,10-methenyltetrahydrofolate cyclohydrolase (A, porcine liver; B, L1 210 tumor tissue); X, formyl tetrahydrofolate synthetase (A, porcine liver; B, L1 210 tumor tissue). ^b Percent inhibition observed at 10⁻⁴ M inhibitor concentration; exceptions contain the molar inhibitor concentration in parentheses following the percent inhibition.

is formed by reduction of the hydroxymethyl groups of 5,10-(HOCH₂)₂-THF. A similar reaction sequence has been reported for the preparation of methyl 5,6,7,8-tetrahydro-5,10-dimethylpteroate.¹⁰ In a related reaction, reductive alkylation at both N-5 and N-10 was observed in the treatment of an aqueous solution of THF with 40% aqueous glyoxal solution and NaBH₃CN to give 5,10-(CH₂CH₂)-THF (10), which was purified by cellulose column chromatography. Reductive alkylations at N-10 of both folic acid and 5-(CHO)-THF were effected with formaldehyde and NaBH₃CN to give 10-methylfolic acid (6)¹¹ and 5-(CHO)-10-(CH₃)-THF (28),¹² respectively. In contrast, the reductive alkylation of folic acid with propional, chloroacetaldehyde, and ethyl glyoxylate under similar conditions was unsuccessful.

The positions of substitution in these compounds were determined by a combination of methods. Unlike THF, THF derivatives (e.g., 5-CHO-THF) substituted in the pyrazine ring are more stable toward oxidation,¹³ and an indication of stability can be obtained by the determination of the UV spectra and HPLC chromatograms. In addition, examination of the ¹H NMR spectra of 10-acylfolic acids (δ 7.4–7.7, 7.6–8.1) either in Me₂SO-*d*₆ or D₂O showed that one pair of the phenylene protons were considerably deshielded relative to one pair of the phenylene protons of folic acid (δ 6.6, 7.7) and 5-substituted THF derivatives (δ 6.5–7.0, 7.5–7.9).¹⁴ The UV spectra and HPLC chromatograms showed that 5,10-(C=X)-THF, where X = O, S, and NH (8, 9, and 11), were reasonably stable compounds, and the ¹H NMR spectra showed the downfield shift of one pair of the phenylene protons as described above. Similar phenylene proton shifts were observed for 10-acylfolic acids, 10-(acyl)-THFs, and the bridged compound 5,10-(CH₂CO)-THF (12). This shift is attributed to the electron-withdrawing, unsaturated moiety

substituted at N-10. Of interest is that both folic acid and 5-substituted THF derivatives in CF₃CO₂D showed the phenylene proton shift, which is attributed to protonation at N-10. The structures of 5,10-(Me)₂-THF (27) and 5,10-(CH₂CH₂)-THF (10) were confirmed by treatment with aqueous nitrous acid. These experiments gave an immediate positive starch-iodide test, indicating that both N-5 and N-10 were substituted.¹²

Biological Evaluation. The bridged compounds, 5,10-(C=X)-THF (X = O, S, and NH) (8, 9, and 11) were evaluated as inhibitors of ten folate-dependent enzymes (Table I). Essentially no inhibition of the majority of these enzymes was observed. However, both 5,10-methylene-THF dehydrogenase (EC 1.5.1.5) and 5,10-methenyl-THF cyclohydrolase (EC 3.5.4.9) were inhibited significantly by 8 and 9 at micromolar concentrations of these folate analogues. In fact, of over 100 potential antifolates examined,¹⁵ the carbonyl and the thiocarbonyl derivatives proved to be the most effective inhibitors found for folate-dependent enzymes other than dihydrofolate reductase.

These studies would suggest that the trifunctional protein [formyl-methenylmethylenetetrahydrofolate synthetase (combined)]¹⁶ has at least two folate binding sites: a common site shared by the dehydrogenase and cyclohydrolase and a second site, which was unaffected by 8 and 9, associated with the synthetase activity. The possibility exists that 5,10-bridged compounds might be designed and synthesized to contain reactive substituents that would enable them to be used as selective affinity or photoaffinity probes of the folate binding site of the dehydrogenase and cyclohydrolase. To determine the *in vivo* activity of 5,10-(CO)-THF (8), this compound (400, 200, and 100 mg/kg dose) plus methotrexate (3 mg/kg dose) were tested against lymphocytic leukemia P388/vincristine in mice on a chronic schedule.¹⁷ Combination therapy, however, gave a lower increase in life span than methotrexate alone.

Although 5,10-(CH₂CH₂)-THF (10) was reported as an inhibitor of thymidylate synthetase,³ this compound

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showed insignificant activity against the enzyme from either calf thymus or from blast cells of patients with acute myelocytic leukemia¹⁸ [16 and 12% inhibition ($\sim 10^{-4}$ M), respectively]. Of interest, 5,10-(CH₃)₂-THF (27) was also inactive against thymidylate synthetase, but both 5,10-(CH₃)₂-THF (27) and 5,10-(CH₂CH₂)-THF (10) showed 33–39% inhibition (10^{-4} M) against AICAR transformylase. The chloroacetyl derivatives, 2 and either 18 or 19, were studied as inhibitors of thymidylate synthetase from L1210 cells,¹⁹ but no significant inhibition was observed.²⁰ Against dihydrofolate reductase (bovine liver), 2 gave an ID₅₀ of 5.7×10^{-5} M (methotrexate, ID₅₀ = 4.8×10^{-9} M).²⁰

The folic acid and THF derivatives, with the exception of 2 (ED₅₀ $\approx 8 \mu\text{M}$), showed no significant cytotoxicity in the HEP-2 cell culture screen.²¹ Also, the same compounds showed no activity against L1210 leukemia cells implanted ip in mice on either a single-dose or chronic schedule.²²

In summary, 8 and 9 were inhibitors of both 5,10-methylene-THF dehydrogenase and 5,10-methenyl-THF cyclohydrolase, and these agents should be useful in enzymatic studies with these enzymes.

Experimental Section

Melting points were determined on a Kofler Heizbank unless otherwise indicated. Absence of melting point data indicates an indefinite melting point. The ultraviolet absorption spectra were determined with a Cary Model 17 spectrophotometer. Each compound was dissolved in the solvent indicated in parentheses and diluted with the appropriate solvent. The ¹H NMR spectra were determined with a Varian XL-100-15 spectrometer operating at 100 MHz or a T-60A operating at 60 MHz (internal Me₄Si or DSS). The relative peak areas are given to the nearest whole number, and chemical shifts quoted in the case of multiplets are measured from the approximate center. Mass spectral data were taken with a Varian MAT 311A instrument equipped with a combination E1/F1/FD ion source. High-pressure liquid chromatography (HPLC) was carried out on an ALC-242 liquid chromatograph equipped with a UV detector (254 nm), an M-6000 pump, and a 30 cm \times 4 mm (i.d.) column of μ -Bondapak C₁₈ (Waters Associates, Inc.).

10-(Chloroacetyl)folic Acid (2). To a suspension of 1.2H₂O (23.9 g, 50.0 mmol) in anhydrous DMAC (250 mL) was added dropwise with stirring a solution of chloroacetyl chloride (22.6 g, 200 mmol) in anhydrous DMAC (100 mL). After 20 h at room temperature, the resulting solution was evaporated to dryness in vacuo, and the residue was suspended in H₂O (400 mL) and adjusted to pH 3.4 with dilute NaOH. The insoluble material was collected by filtration, washed with H₂O, and then dissolved in boiling H₂O (1.8 L). After filtration through a steam-heated funnel, the filtrate was cooled to deposit the product as a tan solid: yield 17.8 g (66%); mp >260 °C with charring; UV λ_{max} ($\epsilon \times 10^{-3}$) (0.01 N NaOH) at pH 7, 236 (24.3), 272 (19.3), 347 nm (6.23); ¹H NMR (Me₂SO-*d*₆, 6% w/v), δ 4.22 (s, CH₂Cl), 5.10 (s, 9-CH₂), 7.60 and 7.94 (2 d, C₆H₄), 8.67 (s, 7-CH). Anal. (C₂₁H₂₀ClN₇O₇H₂O) C, H, N.

10-(3-Chloropropionyl)folic Acid (3). A solution of 3-chloropropionyl chloride (22.2 g, 175 mmol) in anhydrous DMAC (100 mL) was added dropwise to a mechanically stirred suspension of 1.2H₂O (23.9 g, 50.0 mmol) in DMAC (300 mL). After 18 h at room temperature, the dark red solution was evaporated to

dryness in vacuo (50 °C), and the resulting gum was washed with Et₂O and dried in vacuo over P₂O₅. The semisolid residue was dissolved in H₂O (400 mL), and the solution was adjusted to pH 3.5 with NaOH to deposit the product (25.0 g), which was recrystallized from H₂O (2 L): yield 21.5 g (81%); mp indefinite with decomposition above 220 °C; UV λ_{max} ($\epsilon \times 10^{-3}$) (0.01 N NaOH) in 0.1 N NaOH, 256 (37.3), 364 nm (7.72); ¹H NMR (Me₂SO-*d*₆, 7.5% w/v) δ 7.52 and 7.92 (2 d, C₆H₄), 8.68 (s, 7-CH). Anal. (C₂₂H₂₂ClN₇O₇) C, H, N; Cl: calcd, 6.66; found, 6.23.

10-Acetylfollic Acid (4). A solution of acetyl chloride (12.2 g, 155 mmol) in anhydrous DMAC (100 mL) was added dropwise to a mechanically stirred suspension of 1.2H₂O (23.9 g, 50.0 mmol) in DMAC (250 mL). The reaction was slightly exothermic and gave an orange-colored solution within 30 min after the addition was completed. The solution was allowed to stand for 18 h at room temperature and evaporated to dryness in vacuo (40 °C), and the resulting gum was dried in vacuo over P₂O₅. The gum was suspended in H₂O (1.5 L), adjusted to pH 3.6 with NaOH, and heated to boiling. The resulting solution was filtered and allowed to cool slowly to give a stiff gel, which could not be collected by centrifugation. The combined materials in a total volume of about 2.2 L was dissolved by the addition of solid Ca(OH)₂. The solution (pH 7.1) was filtered and diluted with EtOH (2.5 L). The cream-colored solid that precipitated was collected by filtration, washed with EtOH, and dried in vacuo over P₂O₅: yield 20.6 g (69%); mp >360 °C; UV λ_{max} ($\epsilon \times 10^{-3}$) (H₂O) in 0.1 N NaOH, 255 (35.6), 365 nm (7.83); ¹H NMR (D₂O, 3% w/v), δ 7.39 and 7.86 (2 d, C₆H₄), 8.54 (s, 7-CH). Anal. (C₂₁H₁₉N₇O₇·1.1Ca·0.3C₂H₆O·3H₂O) C, H, Ca, N.

10-Ethoxalylfolic Acid (5). To a suspension of 1.2H₂O (4.77 g, 10.0 mmol) in DMAC (100 mL) was added dropwise with stirring ethyl oxalyl chloride (4.44 g, 32.5 mmol). The resulting dark red solution was stirred at room temperature for 18 h and evaporated to dryness in vacuo. The gum was washed with Et₂O (2 \times 200 mL) and suspended in H₂O (200 mL), and the resulting slurry was dissolved by the addition of 50% NaOH to pH 4.7 and then reprecipitated by the addition of HCl to pH 2.8: yield 3.65 g. This crude sample was suspended in H₂O (100 mL) and adjusted to pH 7.1 with Ca(OH)₂. After filtration, the filtrate was diluted with EtOH (20 mL) and the solid that precipitated was removed by filtration. The filtrate was diluted with an additional 3 volumes of EtOH to precipitate the calcium salt of the product: yield 1.89 g (30%); mp >350 °C; UV λ_{max} ($\epsilon \times 10^{-3}$) (H₂O) in 0.1 N NaOH, 255 (35.6), 364 nm (7.99); ¹H NMR (CF₃CO₂D, 7.5% w/v), δ 7.64 and 8.05 (2 d, C₆H₄), 9.03 (s, 7-CH). Anal. (C₂₃H₂₁N₇O₉·Ca·0.2C₂H₆O·2.4H₂O) C, H, Ca, N.

10-Methylfolic Acid (6).¹¹ Folic acid (1) dihydrate (500 mg, 1.05 mmol) was dissolved in H₂O (25 mL) by adjusting the pH to 6.4 with 1 N NaOH. This solution under N₂ was treated with 38% HCHO (414 mg, 5.25 mmol) and NaBH₃CN (100 mg, 1.59 mmol) and maintained at pH 6.5 for 45 min by occasional addition of 1 N HCl. The solution was stirred for 20 h and adjusted to pH 2.8 with 6 N HCl, and the yellow precipitate of 6 was collected by filtration, washed with H₂O, and dried at 100 °C in vacuo (P₂O₅): yield 318 mg (44%); UV λ_{max} ($\epsilon \times 10^{-3}$) (0.01 N NaOH) in 0.1 N HCl, 220 (23.1), 250 (sh) (12.9), 307 nm (24.1); at pH 7, 217 (24.4), 280 (sh) (24.9), 303 (27.1), 365 nm (sh) (6.63); in 0.1 N NaOH, 222 (20.6), 255 (24.9), 303 (26.6), 366 nm (9.26); ¹H NMR (Me₂SO-*d*₆, 6.3% w/v), δ 2.02 (m, CH₂CH₂CO₂H), 2.33 (t, CH₂CO₂H), 3.20 (s, CH₃), 4.36 (m, NHCH), 4.81 (s, CH₂N), 6.81 and 7.75 (2 d, C₆H₄), 7.06 (s, NH₂), 8.17 (d, NH), 8.50 (s, 7 H). Anal. (C₂₀H₂₁N₇O₈) C, H, N.

5,6,7,8-Tetrahydro-N⁵,N¹⁰-carbonylfolic Acid (8). Phosgene was bubbled through a suspension of 7 (2.12 g, 3.41 mmol) in O₂-free H₂O (230 mL) at a rate of approximately two bubbles per second for 1 h. The solution under N₂ was adjusted to pH 2.8 with 50% NaOH and cooled in an ice bath. The resulting yellow precipitate was collected by filtration under N₂, washed with cold H₂O at pH 2.8, and dried in vacuo (P₂O₅): yield 1.16 g (67%); UV λ_{max} ($\epsilon \times 10^{-3}$) (H₂O) in 0.1 N HCl, 283 nm (22.9); at pH 7, 290 nm (22.2); in 0.1 N NaOH, 276 nm (21.9); ¹H NMR (Me₂SO-*d*₆, 6.3% w/v), δ 7.72 and 7.93 (2 d, C₆H₄); ¹H NMR (CF₃CO₂D, 6.3% w/v), δ 7.73 and 7.97 (2 d, C₆H₄). Anal. (C₂₀H₂₁N₇O₇H₂O·0.6HCl) C, H, N.

5,6,7,8-Tetrahydro-N⁵,N¹⁰-(thiocarbonyl)folic Acid (9). A stirred solution of 7 (2.28 g, 4.49 mmol) and NaOAc·3H₂O (2.24

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g, 16.5 mmol) in oxygen-free H₂O (60 mL) was treated dropwise with thiophosgene (0.431 mL, 5.66 mmol) and stirred vigorously for 90 min. The reaction mixture was adjusted to pH 3 with 6 N HCl and stirred for 20 min. The precipitate was collected by filtration, washed with H₂O, and redissolved in oxygen-free H₂O (120 mL) by the dropwise addition of 1 N NaOH to give a pH of 7.5. The solution was treated with charcoal, filtered, and adjusted to pH 2.7 with 1 N HCl. The tan precipitate was collected by centrifugation, washed with H₂O at pH 2.7, and dried in vacuo (P₂O₅): yield 1.81 g (80%); UV λ_{\max} ($\epsilon \times 10^{-3}$) (0.01 N NaOH) in 0.1 N HCl, 281 nm (23.4); at pH 7, 217 (35.1), 285 nm (20.9); in 0.1 N NaOH, 276 (17.9), 295 nm (sh) (17.0); ¹H NMR (Me₂SO-*d*₆, 8.5% w/v) δ 7.92 (s, C₆H₄). Anal. (C₂₀H₂₁N₇O₆S·H₂O) C, H, N, S.

N⁵,N¹⁰-Ethylene-5,6,7,8-tetrahydrofolic Acid (10). A solution of freshly prepared crude 7 (31 g, 50 mmol) in water (900 mL) at pH 6 under N₂ was treated with 40% aqueous glyoxal solution (100 mL) followed by a solution of NaBH₃CN (30 g) in H₂O (75 mL). After 30 min, the solution was diluted with a solution of CaCl₂ (60 g) in H₂O (150 mL), adjusted to pH 7.5 with dilute NaOH, and diluted with 5 volumes of EtOH. The resulting precipitate (57.9 g) was dissolved under N₂ in H₂O (400 mL) containing ascorbic acid (5 g), and the solution was adjusted to pH 3.7 with 6 N HCl to give crude 10: yield 17.4 g. This sample was dissolved in 0.1 M 2-mercaptoethanol (150 mL) by the addition of concentrated NH₄OH and adjusted to pH 5 with HOAc. The resulting red solution was applied to a cellulose column (1 kg, Whatman CF-1) and eluted with 0.1 M NH₄OAc (pH 5) that was 0.1 M in 2-mercaptoethanol. The product traveled on the column as a reddish-brown band. The fractions containing product (TLC) were pooled and concentrated in vacuo at 45 °C to about 0.1 volume, followed by treatment under N₂ with HCl to pH 3 to precipitate 10: yield 12 g (~48%); FDMS, *m/e* 472 [(M + 1)⁺], 453 [(M - H₂O)⁺]; UV λ_{\max} ($\epsilon \times 10^{-3}$) (0.01 N NaOH) in 0.1 N HCl, 217 (28.9), 269 (21.6), 290 nm (sh) (19.3); at pH 7, 216 (29.5), 287 nm (26.8); in 0.1 N NaOH, 285 nm (23.9); ¹H NMR (Me₂SO-*d*₆, 8% w/v), δ 6.96 and 7.77 (2 d, C₆H₄); ¹H NMR (CF₃CO₂D, 6% w/v) δ 3.6-4.7 (br m, CH₂), 7.36 and 7.98 (2 d, C₆H₄). Anal. (C₂₁H₂₅N₇O₆·1.58H₂O) C, H, N.

A portion (3.0 g) of the above sample was suspended in deaerated H₂O (60 mL) and adjusted to pH 9.5 with solid Ca(OH)₂. After filtration under N₂, the filtrate was adjusted to pH 7.5 and diluted with EtOH to precipitate the calcium salt: yield 0.88 g. Anal. (C₂₁H₂₃N₇O₆·Ca·C₂H₅O·2H₂O) C, H, Ca, N, ash.

5,6,7,8-Tetrahydro-N⁵,N¹⁰-(imidocarbonyl)folic Acid (11). A suspension of 1·2H₂O (955 mg, 2.0 mmol) in H₂O (25 mL) was adjusted to pH 7.8 with 1 N NaOH, and the resulting solution under nitrogen was treated with NaBH₄ (1.00 g, 26.4 mmol) in small portions over a period of 30 min while occasionally adjusting the pH to 8.0 with glacial acetic acid. The solution was stirred for 15 min and acidified with acetic acid to pH 6.5 to destroy excess NaBH₄. The solution was treated with cyanogen bromide (318 mg, 3.00 mmol), stirred for 2 h under nitrogen, treated with CaCl₂ (278 mg, 2.50 mmol), and diluted with EtOH (125 mL). The light orange precipitate of crude calcium salt was collected in a refrigerated centrifuge, washed with EtOH, and dried in vacuo: yield 1.24 g. A mixture of 900 mg of the crude product in H₂O (5 mL) was taken to pH 5.8 with 6 N HCl and stirred for 1 h. The mixture was filtered, and the precipitate was washed with H₂O (2 mL). The filtrate and wash were applied to a column (16 mm × 120 cm) of Sephadex G-10 (95 g) in H₂O. The column was developed with H₂O at a flow rate of 2 mL/h, and the fractions were monitored by TLC (Avice, 0.1 M PO₄³⁻, pH 7). The fraction containing the product was concentrated to 5 mL in vacuo and diluted with EtOH (50 mL). The precipitate of calcium salt was collected in a refrigerated centrifuge, washed with EtOH, and dried in vacuo (P₂O₅): yield 208 mg (25%); mp >260 °C (Kofler Heizbank); UV λ_{\max} ($\epsilon \times 10^{-3}$) (H₂O) in 0.1 N HCl, 220 (sh) (23.1), 280 nm (23.4); at pH 7, 222 (32.4), 283 nm (21.8); in 0.1 N NaOH, 284 nm (26.5); ¹H NMR (Me₂SO-*d*₆, 5% w/v) δ 1.18 (s, CH₃ of EtOH), 7.57 and 7.97 (2 d, C₆H₄). Anal. (C₂₀H₁₉N₈O₆Ca·0.3C₂H₅OH·3.6H₂O) C, H, N.

5,6,7,8-Tetrahydro-N⁵,N¹⁰-(2-oxoethylene)folic Acid (12). A solution of 2 (3.00 g, 5.60 mmol) in CF₃CO₂H (75 mL) containing prereduced Pt (from 300 mg PtO₂ in 25 mL of CF₃CO₂H) was hydrogenated at room temperature and atmospheric pressure.

Two molar equivalents of H₂ was taken up in 3.5 h. The catalyst was removed by filtration (Celite), and the filtrate was evaporated to dryness in vacuo. TLC showed that the reaction product was a mixture in which one component was [5,10-CH-THF]⁺. The ¹H NMR showed that the mixture contained an acetyl moiety, presumably 10-CH₃CO-THF (15). The residue was suspended in deaerated H₂O (60 mL) and adjusted to pH 11 with solid Ca(OH)₂. The dark solution was filtered to remove resinous material, and the filtrate was adjusted to pH 7.2 with HCl and diluted successively with 1 and 4 volumes of EtOH. The first precipitate (0.26 g) was discarded, and the second precipitate (1.06 g) was eluted from a cellulose (400 g, Whatman CC31) column with pH 6.5, 0.1 M NH₄OAc that was 0.01 M in 2-mercaptoethanol at a rate of 2 mL/min. The faster-moving UV-absorbing band appeared in 5 h, and 24 10-mL fractions were collected. Based on TLC results, fractions 14-24 were combined, evaporated to dryness, and dissolved in deaerated H₂O by the addition of solid Ca(OH)₂ to pH 7.1. This sample was diluted with EtOH to give a trace amount of a precipitate, which was removed by filtration. The filtrate was then diluted with a large volume of EtOH to precipitate the product (0.39 g). This material was dissolved in H₂O, and the solution was acidified to pH 4.5. The flocculent solid was removed by filtration, and the filtrate was adjusted to pH 3.6. The solid that precipitated was reconverted to the calcium salt as described above: yield 0.18 g (5%); mp >350 °C; UV λ_{\max} ($\epsilon \times 10^{-3}$) (H₂O) in 0.1 N HCl (unstable), 255 (br; 17.6), 275 (sh; 16.2); at pH 7, 245 (sh; 18.2), 270 (sh; 15.4); in 0.1 N NaOH, 247 (17.9), 265 nm (sh; 15.9); ¹H NMR (D₂O, 5% w/v) δ 3.56 and 3.86 (m and br s, CH₂), 7.46 and 7.93 (2 d, C₆H₄). Anal. (C₂₁H₂₁N₇O₇·Ca·0.6C₂H₅O·3H₂O) C, H, Ca, N.

10-(3-Chloropropionyl)-5,6,7,8-tetrahydrofolic Acid (14). A solution of 3 (3.00 g, 5.64 mmol) in CF₃CO₂H (125 mL) containing platinum oxide (0.2 g) was hydrogenated at room temperature and atmospheric pressure. The hydrogen uptake corresponded to 112% of theory and occurred in 70 min. After filtration under N₂, the filtrate was evaporated to dryness in vacuo, and the residue was dissolved in deaerated H₂O (50 mL). This solution was filtered to remove resinous material, and the filtrate was adjusted to pH 3.5 with HCl. The yellow solid that precipitated was collected by filtration, washed with cold deaerated HCl (pH 3.5), and dried in vacuo over P₂O₅: yield 1.96 g. A portion (1.4 g) of this sample was eluted from a cellulose (350 g, Whatman CC31) column with 0.1 M KH₂PO₄ buffer (pH 6) that was 0.02 M in 2-mercaptoethanol. The major UV-absorbing band was collected and acidified to pH 3.6, and the solid that precipitated was collected by filtration, washed with deaerated HCl (pH 4), and dried in vacuo over P₂O₅: yield 0.21 g; mp charring >230 °C; UV λ_{\max} ($\epsilon \times 10^{-3}$) (0.01 N HCl) in 0.1 N HCl (unstable), 252 (br; 18.9), 316 nm (br; 3.66); ¹H NMR (Me₂SO-*d*₆, 7.5% w/v), δ 7.50 and 7.92 (2 d, C₆H₄). Anal. (C₂₂H₂₆ClN₇O₇·H₂O) C, H, Cl, N.

10-Acetyl-5,6,7,8-tetrahydrofolic Acid (15). A solution of the calcium salt of 4 (2.97 g, 5.00 mmol) in CF₃CO₂H (100 mL) containing platinum oxide (0.25 g) was hydrogenated at room temperature and atmospheric pressure. The theoretical amount of H₂ was taken up in 25 min. After filtration under N₂, the filtrate was evaporated to dryness, and the residue was dissolved in deaerated H₂O (60 mL). Under N₂ this solution was filtered, adjusted to pH 8.5 with Ca(OH)₂, refiltered, and adjusted to pH 7.1 with HCl. The yellow solution was diluted with 1 volume of EtOH, and the solid that precipitated was removed by filtration. The filtrate was diluted with 2 additional volumes of EtOH to give the product: yield 1.92 g (66%); mp >350 °C; UV λ_{\max} ($\epsilon \times 10^{-3}$) (H₂O) in 0.1 N HCl (10% 2-mercaptoethanol), 260 (17.7), 305 nm (sh; 2.92); ¹H NMR (D₂O, 8% w/v) δ 1.95 (s, CH₃CO), 7.46 and 7.92 (2 d, C₆H₄). The phenylene peaks showed shoulders, which suggested that 15 was undergoing oxidation. Also, HPLC chromatograms indicated that solutions of 15 in pH 3.6 buffer were undergoing conversion to 10-acetyl-7,8-dihydrofolic acid. Anal. (C₂₁H₂₃N₇O₇·Ca·0.77C₂H₅O·H₂O) C, H, N.

Acylation of THF with Chloroacetyl Chloride. To a solution of 7 (10.1 g, ~20 mmol) in anhydrous DMAC (150 mL) was added dropwise with stirring a solution of chloroacetyl chloride (7.91 g, 70.0 mmol) in anhydrous DMAC (50 mL). After 1 h the solution was evaporated to dryness, and the residue was dried in vacuo over P₂O₅ and then dissolved in H₂O (150 mL) by the addition of 50% NaOH to pH 8. Adjustment of the solution to

pH 3.3 with dilute HCl gave a sand-colored precipitate: yield 8.4 g. A suspension of this sample in deaerated H₂O (145 mL) was adjusted to pH 11 by the portionwise addition of solid Ca(OH)₂. After filtration the filtrate was adjusted to pH 7.5 with dilute HCl and the yellow solid that deposited was removed by filtration. The filtrate was diluted with EtOH (~70 mL) until a permanent precipitate was formed, which was removed by filtration after cooling at 5 °C for 1 h. The filtrate was diluted with 5 volumes of EtOH to give a flocculent white precipitate of the calcium salt, either 18 or 19: yield 6.10 g (~49%); mp >260 °C; UV λ_{max} (ε × 10⁻³) (H₂O) in 0.1 N NaOH, 267 (19.3), 303 nm (sh; 10.5); ¹H NMR (D₂O, 7% w/v), δ 2.22, 3.46, and 4.04 (m, br m, and br s, CH₂), 7.49 and 7.89 (2 d, C₆H₄). Anal. (C₂₃H₂₄ClN₇O₉·Ca·0.2C₂H₆O·0.7H₂O) C, H, Ca, Cl, N.

Mixture of 5- and 10-Ethoxalyl-5,6,7,8-tetrahydrofolic Acid (21 and 22). A solution of 5 (632 mg, 1.00 mmol) in CF₃CO₂H (50 mL) containing platinum oxide (50 mg) was hydrogenated at room temperature and atmospheric pressure. The hydrogen uptake corresponded to 117% of theory. After filtration the filtrate was evaporated to dryness in vacuo, the residue was dissolved in deaerated H₂O (50 mL), and the solution was adjusted to pH 7.5 with Ca(OH)₂. The filtered solution was diluted with 1 volume of EtOH, and the precipitate was removed by filtration. The filtrate was diluted with 5 volumes of EtOH to precipitate the calcium salt of the product, which was collected by filtration and reprecipitated using the same conditions: yield 236 mg (38%); UV λ_{max} (ε × 10⁻³) (H₂O) in 0.1 N HCl, 283 nm (24.3); at pH 7, 219 (31.5), 283 nm (25.5); ¹H NMR (D₂O, 7.5% w/v), δ 6.67 and 7.64 (2 d, C₆H₄) (21, ~70%), 7.46 and 7.92 (2 d, C₆H₄) (22, ~30%); ¹H NMR in CF₃CO₂D showed three sets of phenylene peaks, which suggested the presence of the 5,10-methenyl analogue (23) under these conditions. Anal. (C₂₃H₂₅N₇O₉·1.07Ca·0.25C₂H₆O·H₂O) C, H, Ca, N.

5-(Carboxymethyl)-5,6,7,8-tetrahydrofolic Acid (24). A solution of 1·2H₂O (10.0 g, 20.9 mmol) in H₂O (200 mL, pH ~7) was cooled in an ice-bath and reduced to THF by the addition, with stirring over 10 min, of a solution of NaBH₄ (10 g) in H₂O (66 mL). After an additional 30 min, excess NaBH₄ was destroyed with glacial HOAc. Glyoxylic acid (50% in H₂O, 3.7 g, ~25 mmol) was added to give a precipitate, which was dissolved after 30 min by the addition of 50% NaOH to pH 7.5. The clear solution of the adduct was reduced with a solution of NaBH₄ (5 g) in H₂O (34 mL). One hour after the addition was complete, the solution was adjusted to pH 3.8 with HOAc and refrigerated for 18 h. The inorganic precipitate was removed by filtration, and the filtrate was evaporated to dryness in vacuo at 40 °C. The resulting thick oil was triturated and washed with ethanol to give the sodium salt of 24, which was collected by filtration and washed with additional ethanol: yield 12.1 g. A solution of this salt in deaerated H₂O (200 mL) was adjusted to pH 12 with solid Ca(OH)₂, and the turbid mixture was filtered (Celite) to remove boron salts. The filtrate was adjusted with HCl to pH 7.5 and diluted with a solution of CaCl₂ (5 g) in H₂O (10 mL) to give a precipitate of the calcium salt: yield 7.71 g. An additional amount (3.83 g) of the calcium salt was obtained by dilution of the filtrate with 2.5 volumes of ethanol. A solution of the combined salts (11.5 g) in deaerated H₂O (300 mL) was adjusted to pH 12 with 50% NaOH, solid Ca(OH)₂ (150 mg) was added, and the resulting slurry was filtered under N₂ pressure. The filtrate was adjusted with HCl to pH 3.8, and the precipitate of 24 was collected by filtration, washed with deaerated HCl (pH 3.7, 2 × 150 mL), and dried in vacuo over P₂O₅: yield 4.87 g (43%). This material is photosensitive: FDMS, *m/e* 504 [(M + 1)⁺]; UV λ_{max} (ε × 10⁻³) (1% 2-mercaptoethanol in 0.1 N NaOH) in 0.1 N HCl, 275 (sh; 15.4), 292 nm (sh; 17.4); at pH 7, 292 nm (27.8); in 0.1 N NaOH, 293 nm (27.8); ¹H NMR (CF₃CO₂D, 5% w/v) δ 3.2–4.8 (m, CH, CH₂), 7.68 and 8.07 (2 d, C₆H₄). Anal. (C₂₁H₂₅N₇O₉·1.8H₂O) C, H, N.

5-(5-Hydroxypentyl)-5,6,7,8-tetrahydrofolic Acid (25). A solution of 1·2H₂O (10.0 g, 20.9 mmol) in H₂O (200 mL, pH ~7) was reduced to THF by the addition, with stirring over 15 min, of a solution of NaBH₄ (10 g) in H₂O (50 mL). After an additional 30 min, excess NaBH₄ was destroyed with HCl (pH 6), followed by adjustment of the pH to 6.8 with NaOH. This solution was treated with 5-hydroxypentanol (2.56 g, 25.1 mmol) and, after 1 h, with a solution of NaBH₃CN (5 g) in H₂O (50 mL). The solution was maintained between pH 6.1 and 6.6 by the addition of HCl

over a period of 1 h. The solution was cooled in an ice bath and adjusted with HCl to pH 3.8 to give a small amount of yellow-orange precipitate. This mixture was treated under N₂ with solid Ca(OH)₂ (pH 11.5), resulting in the separation of a granular precipitate of boron salts (34 g). Adjustment of the filtrate with HCl to pH 9.5 gave a second precipitate, which was removed by filtration. The filtrate was adjusted with HCl to pH 7.5 and diluted with 1 volume of ethanol. The resulting precipitate (~1 g) was removed by filtration, and the filtrate was diluted with an additional 4 volumes of ethanol to give practically pure 25: yield 6.46 g. Analysis showed the presence of boron (0.15%). Further purification was effected by repeated reprecipitation of this material from an aqueous solution with ethanol, the 1-volume precipitate being discarded as described above: yield 3.30 g (26%); UV λ_{max} (ε × 10⁻³) (H₂O) in 0.1 N HCl, 216 (28.2), 268 (18.6), 290 nm (16.6); at pH 7, 214 (27.6), 288 nm (25.9); in 0.1 N NaOH, 287 nm (24.9); ¹H NMR (D₂O, 6% w/v), δ 6.69 and 7.64 (2 d, C₆H₄). Anal. (C₂₄H₃₁N₇O₇·Ca·0.15C₂H₆O·1.2H₂O) C, H, Ca, N.

5,6,7,8-Tetrahydro-5,10-dimethylfolic Acid (27). With external ice-bath cooling and protection from air by a stream of N₂, a suspension of 1·2H₂O (10.0 g, 20.9 mmol) in H₂O (200 mL) was dissolved by the dropwise addition of 50% NaOH (2.3 mL). A solution of NaBH₄ (10.0 g) in H₂O (50 mL) was added with stirring over 10 min, and after an additional 30 min, the reaction mixture was adjusted to pH 5 with 9 N HCl (~40 mL). This solution of THF was treated with 37% formaldehyde (8.50 mL, ~105 mmol) and then after 30 min with a solution of NaBH₃CN (6.60 g, 105 mmol) in H₂O (50 mL) over 30 min while maintaining the pH (5.0–5.6) by addition of 9 N HCl. After an additional 30 min, the reaction mixture was acidified to pH 3.8 with 9 N HCl, followed by the addition of 2-mercaptoethanol (2 mL). The resulting frothy mixture was stirred for 1 h while HCN was evolved. The crude product was collected by filtration under N₂ and washed with ice-cold, deaerated, dilute HCl (pH 3.7): yield 2.92 g (28%). A TLC of the product was similar to that of the purified sample of 27 described below.

The filtrate was treated first with CaCl₂ (5 g) and then with solid Ca(OH)₂ to pH 11 to produce a voluminous white solid (25.8 g), which was removed by filtration under N₂. The filtrate was adjusted to pH 7.5 with dilute HCl and diluted with 3 volumes of EtOH to give the calcium salt of crude 27: yield 5.72 g. After a second reprecipitation with EtOH, the sample (3.10 g) was dissolved in deaerated H₂O (40 mL) and acidified to pH 3.8 with dilute HCl to give the product: yield 1.28 g (12%); mp, gradual sintering with charring from 190 °C and decomposition at 215–220 °C; FDMS, *m/e* 474 [(M + 1)⁺]; UV λ_{max} (ε × 10⁻³) (0.01 N NaOH) in 0.1 N HCl, 215 (22.0), 270 (sh; 13.0), 301 nm (20.0); at pH 7, 217 (sh; 23.8), 300 nm (25.1); in 0.1 N NaOH, 292 (sh; 22.0), 307 nm (24.6); ¹H NMR (Me₂SO-*d*₆, 5% w/v) δ 2.46 and 2.94 (2 CH₃), 6.68 and 7.74 (2 d, C₆H₄); ¹H NMR (CF₃CO₂D, 10% w/v) δ 2.95 and 3.50 (2 CH₃), 7.80 and 8.20 (2 d, C₆H₄). Anal. (C₂₁H₂₇N₇O₉·H₂O) C, H, N.

5-Formyl-10-methyl-5,6,7,8-tetrahydrofolic Acid (28).¹² A stirred solution of 5-(CHO)-THF (1.00 g, 1.56 mmol) in oxygen-free water (20 mL) was treated with 38% HCHO (616 mg, 7.80 mmol) and NaBH₃CN (147 mg, 2.34 mmol). The solution was maintained at pH 6 by the gradual addition of 1 N HCl for 30 min, stirred for 18 h, and acidified to pH 3 with 6 N HCl. The precipitated 28 was collected by filtration under N₂, washed with H₂O, and dried in vacuo (P₂O₅): yield 629 mg (80%); UV λ_{max} (ε × 10⁻³) (0.01 N NaOH) in 0.1 N HCl, 289 nm (27.4); at pH 7, 221 (31.8), 292 nm (28.1); in 0.1 N NaOH, 287 (26.2), 307 nm (sh; 25.1); ¹H NMR (Me₂SO-*d*₆, 6% w/v) δ 2.02 (m, CH₂CH₂CO₂H), 2.34 (t, CH₂CO₂H), 2.93 (s, CH₃), 4.35 (m, CHNH), 4.92 (m, 6 H), 6.32 (s, NH₂), 6.72 and 7.74 (2 d, C₆H₄), 7.03 (t, 8 H), 8.10 (d, CHNH), 8.76 (s, CHO). Anal. (C₂₁H₂₅N₇O₇·H₂O) C, H, N.

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