Novel, Potent Aldose Reductase Inhibitors: 3,4-Dihydro-4-oxo-3-[[5-(trifluoromethyl)-2-benzothiazolyl]methyl]-1-phthalazineacetic Acid (Zopolrestat) and Congeners

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A new working hypothesis that there is a hitherto unrecognized binding site on the aldose reductase (AR) enzyme with strong affinity for benzothiazoles was pursued for the design of novel, potent aldose reductase inhibitors (ARIs). The first application of this hypothesis led to a novel series of 3,4-dihydro-4-oxo-3-(benzothiazolylmethyl)-1phthalazineacetic acids. The parent of this series (207) was a potent inhibitor of AR from human placenta (IC_{50} = 1.9 × 10⁻⁸ M) and was orally active in preventing sorbitol accumulation in rat sciatic nerve, in an acute test of diabetic complications (ED_{50} = 18.5 mg/kg). Optimization of this lead through medicinal chemical rationale, including analogy from other drug series, led to more potent congeners of 207 and culminated in the design of 3,4-dihydro-4-oxo-3-[[5-(trifluoromethyl)-2-benzothiazolyl]methyl]-1-phthalazineacetic acid (216, CP-73,850, zopolrestat). Zopolrestat was found to be more potent than 207, both in vitro and in vivo. Its IC₅₀ against AR and ED₅₀ in the acute test were 3.1×10^{-9} M and 3.6 mg/kg, respectively. Its ED_{50} s in reversing already elevated sorbitol accumulation in rat sciatic nerve, retina, and lens in a chronic test were 1.9, 17.6, and 18.4 mg/kg, respectively. It was well absorbed in diabetic patients, resulting in high blood level, showed a highly favorable plasma half-life (27.5 h), and is undergoing further clinical evaluation. An assortment of synthetic methods used for the construction of benzothiazoles, including an efficient synthesis of zopolrestat, is described. Structure-activity relationships in the new series are discussed.

Chronic diabetes leads to long-term complications which include neuropathy, nephropathy, retinopathy, and cataracts. A hallmark of diabetes is hyperglycemia, and at the biochemical level, this results in the intracellular production of excess sorbitol and fructose due to an increased glucose flux through the so-called sorbitol pathway, also known as the polyol pathway.¹ This pathway is regulated



by two enzymes, aldose reductase (AR) and sorbitol dehydrogenase. AR is present in all tissues susceptible to diabetic complications. In nerve, lens, and retina, where insulin is not necessary for glucose transport across the cell membrane, the glucose concentration inside the cell can be equal to the plasma glucose concentration. The high cellular glucose is metabolized by these tissues to sorbitol, which accumulates in a higher than normal concentration because it does not readily cross the cell membrane and is only slowly metabolized to fructose. Available pharmacological and emerging clinical data with extant ARIs strongly suggest that diabetic complications could be a consequence of increased flux through the polyol pathway and/or high intracellular accumulation of sorbitol.² Spurred by this, several pharmaceutical companies are continuing their efforts to develop ARIs for clinical evaluation. Our objective was to discover a safe and sufficiently potent ARI with potential for once-a-day therapy of diabetic complications.

There are, to date, two major structural classes of aldose reductase inhibitors—spirohydantoins and carboxylic acids.^{3,4} Several spirohydantoins⁵ including the first of its class, sorbinil, show excellent activity in both in vitro and in vivo models of diabetic complications. Encouraging clinical results have been reported with sorbinil in the treatment of diabetic painful neuropathy.⁶ However, a low incidence of hypersensitivity side effect with sorbinil shifted our attention to the discovery of potent nonhydantoin ARIs. A variety of carboxylic acids, including NSAIDs,^{3,4} are known to show good to excellent AR in-



hibitory activity in vitro. However, to date only four clinical candidates—tolrestat,⁷ ponalrestat,⁸ epalrestat,⁹

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and 5 (FR-74360)¹⁰—have emerged. In our hands, ponalrestat (3, 3,4-dihydro-4-oxo-3-(2-fluoro-4-bromobenzyl)-1-phthalazineacetic acid) was the most potent compound among the first three that were tested in animal models of diabetic complications. Because of the relative paucity of carboxylic acid structures with potent in vivo activity, we were attracted to explore the possibility of elaborating the 3,4-dihydro-4-oxo-1-phthalazineacetic acid backbone to obtain novel, potent ARIs. However, we could not discern any clues from the extensive SAR work of Brittain and co-workers on ponalrestat to guide our efforts.⁸

At this time, in our own ARI program, we made the observation that certain other heterocyclic backbones with a pendent benzothiazole group showed good ARI activity. One of the early observations is illustrated for two members of the oxicam family of compounds—6a (inactive at 10^{-4} M) and 6b (IC₅₀ = 5.5×10^{-6} M). This large increase in potency in going from a thiazole to a benzothiazole side chain and additional observations relating to the role of benzothiazole in other series of compounds (cf. 7 and 8; $\rm IC_{50}s$ 1.4 × 10⁻⁷ and 3.7 × 10⁻⁸ M, respectively) led us to propose a working hypothesis that there is a hitherto unrecognized binding site on the AR enzyme with strong affinity for benzothiazoles at some distance from a site which binds to acidic groups. We now report the first application of this hypothesis in the carboxylic acid area which has yielded a novel series of phthalazinoneacetic acid ARIs and has led to the discovery of our clinical candidate, 3,4-dihydro-4-oxo-3-[[5-(trifluoromethyl)-2-benzothiazolyl]methyl]-1-phthalazineacetic acid (216, zopolrestat).

Chemistry

Ethyl 3,4-dihydro-4-oxo-1-phthalazineacetate (12) was prepared by reacting (E)-3-[(ethoxycarbonyl)methylidene]phthalide^{11a} (11), or the corresponding Z isomer,^{11b} with hydrazine (Scheme I). Congeners of 12 with substituents on the benzene ring were also prepared according to the above procedure and are shown in Table I. Wittig olefination of 3'-substituted phthalic anhydrides gave exclusively 4'-substituted methylidenephthalide esters (cf. 11), which when reacted with hydrazine resulted in 5'-substituted phthalazinone esters. When 4'-substituted phthalic anhydrides were used, a mixture of 5'- and 6'phthalides was obtained. This mixture was used directly in the next step to obtain a mixture of 6'- and 7'phthalazinone esters, which was separated into its components by chromatography.

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Scheme I



Scheme II



 Table I. Physical Constants of Benzo-Substituted Ethyl
 3,4-Dihydro-4-oxo-1-phthalazineacetates



compd	substª	mp, ^b °C	compd	substª	mp, ^b °C
12	none ^c		62	2-Me	
54	5′-F°		63	6′-Cl	
55	5′-Me°		64	6′-Br	
56	7'-Cl	250	65	7′-Br	
57	6′,7′-Cl ₂	224 - 225	66	6′-OMe	
58	6'-NO2	228-230	67	6'-CF3	d
59	7′-CH3	231-232	68	$7'-CF_3$	d
60	7′-OCH3	172 - 174	69	6'-iPr	d
61	7'-NO2	167-169	70	7′- <i>i</i> Pr	d

^a Structures of all new compounds were confirmed by NMR and MS. ^b Melting points for compounds $62 \rightarrow 70$ were not determined. ^c Brittain, D. R.; Wood, R. U.S. Patent 4,251,528, Feb. 17, 1981. ^d NMR spectra for these compounds are reported in EP 222,576, 1987 (*Chem. Abstr.* 1987, 107, 176055).

Four methods were used to prepare precursor esters 14 of target carboxylic acids 15. Method 1 consisted of alkylating esters 12a, with appropriately substituted 2-(halomethyl)benzothiazoles (Table II), in the presence of sodium hydride or potassium *tert*-butoxide with DMF as solvent. Synthetic routes employed for the preparation of 2-(halomethyl)benzothiazoles are shown in Scheme II. Physical constants of the 2-(halomethyl)benzothiazoles prepared are listed in Table II. 2-(Bromomethyl)benzothiazoles (13, X = Br) were prepared by exposure of 2methylbenzothiazoles (16) to N-bromosuccinimide under standard conditions. 2-Methylbenzothiazoles were prepared by oxidative cyclization of thioacetanilides¹² or base-induced intramolecular displacement of 2-bromo-

⁽¹²⁾ Beilenson, B.; Hamer, F. M. J. Chem. Soc. 1936, 225.

		6	7 s'	l R			
compd	subst	R	Z	X	procedure	mp, °C	
71	H ^b	Н	_	Cl	2		
72	$4-F^b$	н	_	Cl	2	с	
73	5-F ^b	н	-	Cl	2		
74	4-Cl	н	_	Cl	2	114-115	
75	5-Cl	н	-	Cl	2	78-80	
76	6-Cl ^d	н	_	Br	1		
77	5 -Br	н	-	Br	1	106-108	
78	6-Br	Н	-	Br	2	108	
79	7-Br	н	_	Br	1	c,e	
80	5-CF3 ^b	Н	-	Cl	2		
81	$6-CF_3^{b}$	н	_	Cl	2		
82	6-CH ₃ ^d	н	-	Br	3	53	
83	4-OMe ^d	Н	-	Cl	2	114-116	
84	5-OMe	н	_	Cl	2	c,f	
85	6-OMe ^d	н	-	Br	1	111	
86	6-iPr ^d	Н	-	Cl	3	111	
87	4,5-F,	н	_	Cl	2	c,g	
88	5,7-F,	н	-	Cl	2	a	
89	4,5-Cl ₂ ^b	н	-	Cl	2	68-70	
90	4.6-Cl ₂	н	-	Br	1	54-55 ^h	
91	4,7-Cl2 ^b	н	_	Cl	2	с	
92	5.6-Cl ⁵ ^d	н	-	Br	1	с	
93	5,7-Cl	н	-	Cl	2		
94	5,7-(OMe) ₂ ^b	Н	-	Cl	2	105 ^h	
95	5-F.7-CF.	н	-	Cl	3		
96	5-Cl,7-CF ₃ d	н	-	Cl	3		
97	6-Me.7-F	н	-	Cl	2		
98	5-CF 7-Fd	н	-	Cl	3		
99	5-CF ₂ ,7-Cl ^d	н	_	Cl	3		
100	4-OMe.5-F	Н	-	Cl	2	127	
101	H ^d	CH.	-	Cl	4	с	
102	5-Cl	CH	-	OSO ₂ Me	4	92 -9 4	
103	5-CF ₃	CH	-	OSO ₂ Me	4	84	
104	Hď	н	s	Cl	1 ^{<i>i</i>}	с	
105	7-aza ^b	Н	-	H	2	c	

'<mark>}2_</mark>сн•z•х

^aSee Scheme III. ^bReference 15. ^cNMR data for these compounds are reported in EP 222,576, 1987 (*Chem. Abstr.* 1987, 107, 176055). ^dStructure confirmed by NMR and MS. ^eStarting 2-methylbenzothiazole prepared by potassium fericyanide oxidation of thioacetonlide (cf. 17) derived from 3-bromoaniline and separation of 5- and 7-bromo isomers. ^fStarting 2-methylbenzothiazole, ref 14. ^eStarting material commercially available. ^hMelting points for these compounds in ref 15 are in error. ^fNCS was used in place of NBS.

thioacetanilides¹³ (cf. 17 and 18). 2-(Chloromethyl)benzothiazoles (13, X = Cl) were prepared either by condensing 2-aminobenzenethiols (19) with 2-chloro-1,1,1triethoxyethane¹⁴ or by reacting 2-hydroxybenzothiazoles (13c, X = OH) with thionyl chloride. 2-(Chloromethyl)benzothiazoles were also obtained during attempted formation of corresponding mesylates 13d. The source of 2-hydroxybenzothiazoles was the corresponding ester 20. 2-(Chloromethyl)benzothiazoles with 5-CF₃/7-F, 7-Cl; $7-CF_3/7-F$, 7-Cl; and $7-CF_3$ substituents were prepared via a very intriguing benzothiazole N-oxide route¹⁵ (Scheme III). 2-(Ethoxycarbonyl)-7-nitro-5-(trifluoromethyl)benzothiazole and 2-(methoxycarbonyl)-5-nitro-7-(trifluoromethyl)benzothiazole, obtained by reduction of corresponding N-oxides with triethyl phosphite, were hydrogenated to yield the corresponding amines, which were diazotized¹⁶ under strong acid conditions. The diazo group was displaced by appropriate halides to obtain 25 or 26 or reduced with hypophosphorous acid to yield 27. Esters 20 were converted, in a standard sequence of reactions, to

Scheme III



the corresponding 2-(chloromethyl)benzothiazoles. 1-(2-Benzothiazolyl)ethanol and congeners, precursors of alkylating agents, were obtained by cyclocondensation between amino thiols 19 and lactic acid.¹⁷ Mesylates derived from these hydroxybenzothiazoles were used as alkylating agents. 2-Aminobenzenethiols were prepared by literature procedures involving reduction of o-nitro disulfides,¹⁸ hy-

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Scheme IV



Method 2



Table III. Procedures Used for Aminobenzenethiols



no.ª	subst	procedure, ^b ref	no.ª	subst	procedure
106	Н	commercial	119	3,4-F ₂	
107	3-F	b	1 20	$4,5-F_2$	Ь
108	4-F	a,20b	1 2 1	$4, 6-F_2$	Ь
109	3-Cl	b,20c	1 22	5-Me,6-F	b
110	4-Cl	a,19a	123	4-OMe,5-F	b
111	4-Br	a,19b	124	3,4-Cl ₂	b
112	4-Me	a,19c	125	4,6-Cl ₂	b
113	3-CF ₃	c	1 2 6	3,6-Cl ₂	b
114	4-CF ₃	a.19c	1 27	4,6-Me ₂	b
115	$5-CF_3$	c	1 2 8	4,6-(OMe) ₂	b
116	3-OMe	b,20c	129	4-Cl,6-F	d
117	4-OMe	a,19b	130	4-F,6-Cl	d
118	5-iPr	b	131	6-aza	с

^e Structures of all new compounds were confirmed by NMR and MS. ^bSee Scheme III. ^cJ. Org. Chem. 1964, 24, 2652.

droxide-mediated ring opening of 2-aminobenzothiazoles¹⁹ (30), elaboration of o-nitrophenols via Newman procedure,²⁰ or the rather unusual scission of benzothiazole (31) with hydrazine.²¹ The last procedure was particularly well-suited for the preparation of 3-CF₃- and 4-CF₃-substituted aminobenzenethiols. The various routes employed

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Scheme V





Method 4



Scheme VI



are shown in Scheme IV. The list of 2-aminobenzenethiols prepared is shown in Table III.

In method 2, ester 12 was alkylated with chloroacetonitrile and the resulting cyanomethyl compound **36a** was cyclized with 2-aminobenzenethiol hydrochlorides in refluxing ethanol. In an alternative method (Scheme V), the cyano compound **36a** could be prepared by exposure of 12 to aqueous formaldehyde in ethanol to obtain **38** and sequential treatment of **38** with phosphorus tribromide and potassium cyanide. This sequence to **36a** was very valuable in the synthesis of ¹³C- and ¹⁴C-labeled **213** and **216**,²² due to ready availability of labeled potassium cyanide. Compound **36b** was obtained by following method 2 but with 3-chloropropionitrile in place of chloroacetonitrile.

Method 3 proved to be an extremely efficient route to 216. For example, exposure of 36a to 4-chloro-3-nitrobenzotrifluoride in DMF saturated with a continuous stream of hydrogen sulfide gave 145, precursor of 216, in high yield.

In method 4 (illustrated for compound 170), ester 12 was first alkylated with chloroacetanilide 41 to yield 42, which was thiated with phosphorus pentasulfide to obtain 43. Intramolecular cyclization of 43 was effected by sodium hydride in hot N-methylpyrrolidone.

Esters 205 and 206 were prepared via alkylation of 12 with 3-cyano- and 4-cyanobenzyl bromide, respectively, and then fusion of the resulting substituted benzyl compounds with 2-aminobenzenethiol.

⁽²²⁾ Mylari, B. L.; Zembrowski, W. J. Unpublished results.

Scheme VII



Alkylation of 12 with 2-bromoacetaldehyde diethyl acetal and base hydrolysis of the resulting compound 44, yielded 45 (Scheme VI). Condensation of 45 with 2-aminobenzenethiol gave 2,3-dihydro analogue 46. The phenolic acids (e.g. 258) were prepared by demethylation of the corresponding methoxy compounds in refluxing aqueous hydrobromic acid. The preparation of tetrazole 52 starting from nitrile 50 had to be abandoned because of serious competitive alkylation at carbon α to the nitrile group. Instead, it was prepared from 216 via the corresponding nitrile 51 (Scheme VII).

Aldehyde 47 was obtained by exposure of 216 to lead tetraacetate. It was subsequently oxidized by Jones procedure to the nor-acid 48. Wittig olefination of 47 gave ester 49a. Hydrolysis of 49a gave the vinylogous acid 49b, which upon hydrogenation yielded the homologous acid 49c (Scheme VII).

The precursor esters to target carboxylic acids, prepared in the program, are listed in Table IV. The target carboxylic acids were obtained either by acid or base hydrolysis of the corresponding esters. Analytical data for these acids are compiled in Table V.

Single-crystal X-ray structures of 216, 246, 248, and 254 have been determined.²³ Figure 1 illustrates the overlap of these structures. The orientation of the acetic acid side chain relative to the planar phthalazinone ring is identical with the recorded relationship between the naphthalene ring and acetic acid moieties in naphthalene-1-acetic acid.24 The conformation of the benzothiazole side chain is nearly the same in all but 246 according to the dihedral angle data in Table VI. In order to discern the difference noted for 246, MMP₂ molecular energy calculations were done, with a minimization process, to obtain steric energies for the X-ray conformation and its 180° rotated conformation around the C-C bond radiating from the 2-position of the benzothiazole ring.²⁵ These data, also shown in the Experimental Section, indicate that there is no significant difference in energy for the two conformations in any compound. Therefore, the possibility that 246 could have manifested in a conformation similar to that of the others was confirmed by the single-crystal X-ray data for 288 (chemistry not discussed here), a compound with the same side chain as in 246, but attached to 8'-azaphthlazinone acetic acid backbone.

Results and Discussion

Primary in vitro screening was conducted with AR isolated from human placenta (see the Experimental Section). In vivo, two models based on streptozotocin-induced diabetes in rats were used to evaluate the potential of our compounds in treating diabetic complications. The acute



test, a 27-h model with t.i.d. dosing, measured the ability of compounds to prevent sorbitol accumulation in sciatic nerve and lens. The chronic test employing once-a-day dosing for 5 days following 1 week of untreated diabetes assessed the potential of acute test active compounds to normalize already elevated sorbitol levels in the same tissues. Good activity in the chronic test was taken as an encouraging sign that the compound may have potential for once-a-day treatment in the clinic.

Following our hypothesis (vide supra), 207 was prepared and was found to be a potent AR inhibitor in vitro. In the acute rat model, this compound was quite active with an ED_{50} for inhibition of sorbitol accumulation in sciatic nerve of 18.5 mg/kg (vide infra), but it fell short of our goal, which was a compound with a minimum ED_{50} of 5 mg/kg in the chronic test. At this point, it was not clear whether to focus on potential metabolism aspects or on physical chemical properties to improve potency and duration of action.

There is very little published information on metabolism of benzothiazole or 2-alkyl benzothiazoles. However, 2benzothiazolesulfonamide, a potent carbonic anhydrase inhibitor lacking oral diuretic activity, is reported to be metabolized in the dog, to some extent, to 2-mercaptobenzothiazole.²⁶ Later on, it was found that 2-benzothiazolesulfonamides with 6-OEt (ethoxzolamide), 6-Me, 6-NHCOMe, 4-Me, 4-OMe, and 5-Cl substituents were potent carbonic anhydrase inhibitors but that only the first three manifested oral diuretic activity in the rat.²⁷ Furthermore, it is known that electrophilic substitution of benzothiazole occurs at the 4- and 6- positions. For nitration, the latter position is preferred by a factor of more than 2.²⁸ The orientation in electrophilic substitution agrees with the net π -charges estimated by the HMO method.²⁹ From this knowledge it was reasonable to assume that the 6-position of the benzothiazole side chain in 207 could be susceptible to metabolism, presumably via hydroxylation. Since it was equally reasonable to expect efficient penetration of more lipophilic compounds into target tissues, we embarked on the preparation of 6-substituted congeners with lipophilic substituents. The 6-Cl compound 223 was active both in vitro and in vivo, but was no more potent than the parent, 207. The more lipophilic 6-Br analogue 224 showed significant potency enhancement in vivo, but 6-*i*Pr, -Me, and -OMe compounds cov-

⁽²³⁾ We thank Dr. J. Bordner of our X-ray Laboratory for these determinations.

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Table IV. Physical Constants and Method of Preparation of Substituted Phthalazinone Esters



			method of				······································	method of	
compd	R	subst	prepª	mp, °C	compd	R	subst	prepª	mp, °C
132	Me	_	1, 2	143-145	166	Me	5,6-Cl ₂	1	b
13 3	\mathbf{Et}	4-F	1	119-120	167	\mathbf{Et}	5-Cl,6-F	3	202 - 204
134	\mathbf{Et}	5-F	1, 2	118-120	168	\mathbf{Et}	5,7-Cl ₂	1, 2	144-145
135	\mathbf{Et}	4-Cl	1	113-116	169	\mathbf{Et}	$5,7-Me_2$	2	144-147
136	\mathbf{Et}	5-Cl	1	152 - 155	170	\mathbf{Et}	$5,7-(CF_3)_2$	1, 4	186-187
137	Me	6-Cl	1	b	171	\mathbf{Et}	5-CF ₃ ,7-F	1	127-131
138	\mathbf{Et}	7-Cl	3	119	172	\mathbf{Et}	5-CF ₃ ,7-Cl	1	133-134
13 9	\mathbf{Et}	5- Br	1	159	173	\mathbf{Et}	5,7-(OMe) ₂	1	154-155
140	\mathbf{Et}	6∙Br	1	ь	174	\mathbf{Et}	5-Cl,7-F	3	202 - 204
141	\mathbf{Et}	7-Br	1	Ь	175	\mathbf{Et}	5-F,7-Cl	2	125-126
142	\mathbf{Et}	5-Me	1	134-136	176	\mathbf{Et}	5-F,7-CF ₃	1	Ь
143	Me	6-Me	1	Ь	177	Et	5-Cl,7-CF ₃	1	173-174
144	\mathbf{Et}	$4-CF_3$	2	Ь	178	\mathbf{Et}	7-aza	1	111-113
145	\mathbf{Et}	5-CF ₃	1, 2, 3, 4	124 - 126	179	\mathbf{Et}	5' -F	1	
146	\mathbf{Et}	$6-CF_3$	1	138-139	180	\mathbf{Et}	6'-Cl	1	
147	\mathbf{Et}	$7-CF_3$	1	ь	181	\mathbf{Et}	7'-Cl	1	
148	\mathbf{Et}	4-OMe	1	149-153	182	\mathbf{Et}	6′-Br	1	
149	\mathbf{Et}	5-OMe	2	127-129	183	\mathbf{Et}	7'-Br	1	
150	Me	6-OMe	1	Ь	184	\mathbf{Et}	6'-NO2	1	
151	\mathbf{Et}	5-SMe	1	134-136	185	\mathbf{Et}	7'-NO2	1	
152	\mathbf{Et}	5-SOMe	с	Ь	186	\mathbf{Et}	5′-Me	1	
153	\mathbf{Et}	5-SO ₂ Me	d	ь	187	\mathbf{Et}	7′-Me	1	
154	\mathbf{Et}	6-iPr	1	Ь	188	\mathbf{Et}	6′-OMe	1	
155	\mathbf{Et}	4,5-F ₂	1	118-122	189	\mathbf{Et}	7'-OMe	1	
156		4,5-benzo	1	Ь	190	\mathbf{Et}	6′-iPr	1	
157	\mathbf{Et}	4,7-F,	2	134-136	191	\mathbf{Et}	$7-i\mathbf{Pr}$	1	
158	\mathbf{Et}	5,6-F	2	184	192	\mathbf{Et}	6'-CF3	1	
159	Et	5.7-F	1.2	185	1 9 3	\mathbf{Et}	7'-CF3	1	
160	Et	6-Me.7-F	1	136-138	194	\mathbf{Et}	6′,7-Cl ₂	1	
161	Et	5-OMe.6-F	1	139-140	195	Et	4.5-benzo.5'-F	1	
162	Et	4.5-Cl	1	121-122	196	\mathbf{Et}	4.5-benzo-7'-Cl	1	
163	Me	4,6-Cl	1	Ь	197	\mathbf{Et}	4.5-benzo.5'-Me	1	
164	\mathbf{Et}	4,7-Cl	1	173	198	\mathbf{Et}	6-Br,6'-Cl	1	
165	Et	5-CF ₃ .6-OMe	4	ь			,		
		0,		-00),FI				
					2				
					z] 5			
compd		Z subs	t	mp, °C	compd		Z subs	st	mp, °C
199	-CI	$H_2CH_2 - 5-CF$	3	111-114	203	-CH	(CH ₃)– 5-C	1	86-88
200	-CI	H_2S- –		86-88	204	coval	ent bond –		not isolated
201	CH	(CHa)		117-118	205	$m_{-}CF$	4.C.H. –		h

^a Structures of compounds confirmed by NMR and MS. ^b Melting points for these and compounds 179-198 were not determined.

105 - 106

206

p-CH2C6H4

ering a range of lipophilicity showed much diminished in vitro activity.

5-CF₃

 $-CH(CH_3)-$

202

On the basis of this experience we were tempted to shift our attention to the other electrophilic center and prepare 4-substituted compounds. In the meantime, we were highly attracted to draw an analogy from the phenothiazine class of antipsychotic drugs in which the juxtapositional relationship of S and N is the same as in benzothiazole. In both chlorpromazine and triflupromazine, the beneficial substituents are para to the S atom, even though these compounds, as well as the parent phenothiazine (perazine), are metabolized by hydroxylation para to the N atom.³⁰ This analysis led to the preparation of 5-substituted congeners. Incorporation of Br, the best substituent so far, at the 5-position gave 215 with the first clear-cut jump in potency. In sciatic nerve, it had an ED_{50} of 5.6 mg/kg in the chronic model, suggesting that 5-substituted compounds may show a sufficiently long half-life in man for once-a-day dosing schedule. Replacement of 5-Br by 5-CF₃, spawning a S, N, and CF₃ pattern found in triflupromazine (9), led to the discovery of our clinical candidate, zopolrestat (216).

b

Structure-Activity Relationships (SAR)

SAR encompassed substituents on the benzo portion of benzothiazole side chain, spacers between the phthalazinone ring and side chain, substituents on the benzo ring of phthalazinone, and modifications of the acetic acid moiety, including the carboxyl group. Results are discussed both with respect to in vitro and in vivo tests. Biological data for target compounds are shown in Table V.

^{(30) (}a) Psychotherapeutic Drugs, Part I: Usdin, E.; Forrest, I. E., Eds.; Marcel Dekker, Inc.: New York, 1976; pp 699-744. (b) Fishman, V.; Heaton, A.; Goldenberg, H. Proc. Soc. Exp. Biol. Med. 1962, 109, 584.

Table V. Physical and Biological Data for Substituted 3,4-Dihydro-4-oxophthalazine-1-acetic Acids



						inhibn of a	sorbitol n in vivo ^b
compd	subst	formula	mp, °C	anal.	IC ₅₀ ,ª M	dose, mg/kg	% inhibn
207		C ₁₈ H ₁₃ N ₃ O ₃ S	205 (d)	C, H, N	1.9 × 10 ⁻⁸	25	67
208	4-F	$C_{18}H_{12}FN_3O_3S$	217-218	C, H, N	2.0×10^{-9}	10	NS°
209	4-Cl	$C_{18}H_{12}CIN_3O_3S$	217 (d)	C, H, N	3.5×10^{-9}	10	63
210	$4-CF_3$	$C_{19}H_{12}F_3N_3O_3S$	198	C, H, N	2.5×10^{-6}	10	61 NG
211	4-0H	$C_{18}H_{13}N_{3}O_{4}S$	100-100	C, H, N C H N	1.0×10^{-7}	25	NS NS
212	5-F	$C_{19}\Pi_{15}\Pi_{3}O_{4}S$ $C_{19}\Pi_{15}\Pi_{3}O_{4}S$	200-201 222 (d)	C H N	6.9×10^{-9}	20	60
214	5-Cl	$C_{18}H_{12}ClN_3O_3S$	210-212	C. H. N	7.1×10^{-9}	10	73
215	5 -Br	$C_{18}H_{12}BrN_{3}O_{3}S$	214	C, H, N	3.1×10^{-9}	10	87
216	$5-CF_3$	$C_{19}H_{12}F_3N_3O_3S$	197-198	C, H, N	3.1×10^{-9}	10	80
217	5-Me	$C_{19}H_{15}N_3O_3S$	205 (d)	C, H, N	2.6×10^{-8}	25	NS
218	5-OH	$C_{18}H_{13}N_3O_4S$	165-166		4.1×10^{-6}	05	N'I*
219	5-OMe	$C_{19}\Pi_{15}N_{3}O_{4}S$	190 187_188	CHN CHN	2.3×10^{-8}	25 10	IND NG
220	5-SOMe	$C_{19} H_{15} N_3 O_3 S_2$ $C_{10} H_{15} N_2 O_4 S_2$	184 (d)	C, H, N'	4.3×10^{-6}	10	NT
222	5-SO ₂ Me	$C_{19}H_{15}N_{3}O_{5}S_{2}$	210-211 (d)	C, H, N	1.7×10^{-6}	10	NS
22 3	6-Cl	$C_{18}H_{12}CIN_3O_3S$	217 (d)	C, H, N	7.6×10^{-8}	25	61
224	6-Br	$C_{18}H_{12}BrN_3O_3S$	214	C, H, N	2.6×10^{-8}	10	55
225	6-CF ₃	$C_{19}H_{12}F_3N_3O_3S$	194-195	C, H, N	7.0×10^{-8}	10	65 NG
226	6-Me	$C_{19}H_{15}N_3O_3S$	202 (d)	C, H, N	3.2×10^{-7}	25	NS
221	6-0H 6-0Me	$C_{18}H_{13}N_3O_4S$ $C_{14}H_{13}N_5O_4S$	211 189 (d)	C, H, N d	1.0×10^{-6}		NT
229	6-iPr	$C_{01}H_{10}N_{2}O_{2}S$	160-161	с. н. N	3.2×10^{-6}		NT
230	7-Cl	$C_{18}H_{12}CIN_3O_3S$	168	C, H, N	1.0×10^{-9}	10	52
2 31	7 -Br	$C_{18}H_{12}BrN_3O_3S$	173-175	C, H, N	1.5×10^{-8}	10	71
232	$7-CF_3$	$C_{19}H_{15}N_3O_3S$	177 - 178	C, H, N	1.0×10^{-8}	10	80
233	$4,5-F_2$	$C_{18}H_{11}F_2N_3O_3S$	178-181		1.0×10^{-6}	10	82
234	$4,5-01_2$	$C_{18}H_{11}CI_2N_3U_3S$	222	C, H, N	1.0×10^{-7}	10	49 NS
236	4,0-0enzo	$C_{22}\Pi_{17}\Pi_{3}O_{3}O_{3}O_{5}O_{5}O_{5}O_{5}O_{5}O_{5}O_{5}O_{5$	192-194 999	сн N	6.8×10^{-8}	25	75
237	5-Cl.6-F	C ₁₂ H ₁₁ ClFN ₂ O ₂ S	207	d, 11, 14	1.1×10^{-7}	10	NS
238	5,6-Cl ₂	$C_{18}H_{11}Cl_2N_3O_3S$	192-195	ā	4.2×10^{-7}	25	34
239	5-OMe,6-F	$C_{19}H_{14}FN_3O_4S$	220	C, H, N	2.3×10^{-6}	25	NS
240	5-CF ₃ ,6-OH	$C_{19}H_{12}F_3N_3O_4S$	220 (d)	C, H, №	1.2×10^{-7}	25	NS
241	5-CF ₃ ,6-OMe	$C_{20}H_{14}F_3N_3O_4S$	210-211	C, H, N	4.3×10^{-7}		NT
242	4.6-Cl	$C_{19}\Pi_{14}\Gamma N_{3}O_{3}S$	210	d	3.2×10^{-7}		NT
243	$4.7 - F_{0}$	$C_{18}H_{11}C_{12}C_{3}O_{3}O_{3}O_{3}O_{3}O_{3}O_{3}O_{3}O$	191	d	5.0×10^{-9}	10	73
245	4,7-Cĺ,	$C_{18}H_{11}Cl_2N_3O_3S$	223-224	Ċ, H, N	2.0×10^{-8}	25	65
246	$5,7-F_2$	$C_{18}H_{11}F_2N_3O_3S$	178	C, H, N	6.3×10^{-9}	10	80
247	5-F,7-Cl	$C_{18}H_{11}CIFN_3O_3S$	127	C, H, N	6.2×10^{-9}	10	58
248	5,7-Cl ₂	$C_{18}H_{11}Cl_2N_3O_3S$	213	C, H, N	4.0×10^{-9}	10	73
249	5 F 7 CF	$C_{18}H_{11}CIFN_3U_3S$	206	C, H, N	5.0×10^{-7}	10	03 NS
250	5-CL7-CF	$C_{19}\Pi_{11}\Pi_{4}\Pi_{3}O_{3}O_{3}O_{3}O_{3}O_{3}O_{3}O_{3}O$	186-187	C. H. N	6.2×10^{-7}	10	NT
252	5-CF ₃ ,7-F	$C_{19}H_{11}F_4N_3O_3S$	167-171	d	1.7×10^{-8}		NT
25 3	5-CF ₃ ,7-Cl	$C_{19}H_{11}CIF_{3}N_{3}O_{3}S$	206-208	C, H, N ^k	9.4×10^{-8}	10	26
254	$5,7-(CF_3)_2$	$C_{20}H_{11}F_6N_3O_3S$	186-187	d	1.4×10^{-6}	10	NS
255	$5,7-\text{Me}_2$	$C_{20}H_{17}N_3O_3S$	205	C, H, N	5.9×10^{-9}	25	39 NUT
256	$5-0Me, 7-0F_3$ 5.7 (OMa)	$C_{20}H_{14}F_3N_3O_4S$	213 (d) 210-220	C, H, N C H N	6.6×10^{-7}		NT
258	5.7-(OH)	$C_{20}\Pi_{17}\Pi_{3}O_{5}S$ $C_{10}H_{10}O_{7}N_{0}S$	184	C, H, N	8.7×10^{-8}		NT
259	7-aza	$C_{17}H_{12}N_4O_3S$	176-177	C, H, N	1.0×10^{-8}	25	83
260	5′-F	$C_{18}H_{12}FN_3O_3S$	204 - 205	d	3.0×10^{-8}		NT
261	6′-Cl	$C_{18}H_{12}ClN_3O_3S$	198-199	d	1.5×10^{-8}		NT
262	7'-CI	$C_{18}H_{12}CIN_3O_3S$	199	C, H, N	3.4×10^{-9}	10	NT 49
203 264	0-Br 7'-Br	$C_{18}\Pi_{12}\Pi_{13}U_{3}U_{3}$ $C_{18}\Pi_{12}\Pi_{13}U_{3}U_{3}$	192	C. H. N	1.2×10^{-8}	10	NS NS
265	6′-NO	$C_{18}H_{19}N_{10}C_{18}$	199-201	d, 11, 11	3.3×10^{-8}	10	NS
266	7'-NO2	$C_{18}H_{12}N_4O_5S$	155-158	d	4.6×10^{-8}	10	NS
267	5'-Me	$C_{19}H_{15}N_3O_3S$	201-203	C, H, N	4.2×10^{-7}	10	NS
268	7′-Me	$C_{19}H_{15}N_3O_3S$	187-190	d	2.7×10^{-8}	10	NT
269	6'-UMe 7' OMo	$C_{19}H_{15}N_3O_4S$	177-179	d a	2.6 × 10 ⁻⁰	10	INS NT
270	$6'-i\mathbf{Pr}$	C_{19} C_{19} C_{15} C_{30} C_{43} C	186-202	ь С. Н. N	1.1×10^{-7}	5	NS
272	7'- <i>i</i> Pr	$C_{21}H_{19}N_3O_3S$	99-101	d, 11, 11,	1.1×10^{-7}	č	NT

Table V	(Continued)
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						accumulatio	n in vivo ^b
compd	subst	formula	mp, °C	anal.	IC ₅₀ , ^{<i>a</i>} M	dose, mg/kg	% inhibn
273	6'-CF3	$C_{19}H_{12}F_{3}N_{3}S$	210-211	C, H, N	1.2×10^{-8}	10	NS
274	7'-CF3	$C_{19}H_{12}F_{3}N_{3}S$	124 - 126	g	1.8×10^{-8}	10	NS
275	6',7'-Čl ₂	$C_{18}H_{11}Cl_2N_3O_5S$	189-192	C, H, N	1.0×10^{-8}	10	63
276	4,5-benzo, 7'-Cl	$C_{22}H_{16}FN_3O_3S$	218 - 222	g	3.0×10^{-7}		NT
277	4,5-benzo, 7'-Cl	C22H16ClN3O3S-1.5H2O	209-210	C, H, N	3.5×10^{-7}		NT
278	4,5-benzo, 5'-Me	C23H18FN3O3S-1.5H2O	215 - 219	C, H, N	4.2×10^{-8}	10	NS
279	6-Br, 6'-,7'-Cl ₂	C ₁₈ H ₁₀ BrClN ₃ O ₃ S-1.5H ₂ O	206 (d)	C, H, N	1.8×10^{-6}		NT
				5			
						inhibn of accumulati	sorbitol on in vivo ^b
		1		21/2003/07/2 1 /200	10	1 /1	07 :

compd	Z	subst	formula	mp, °C	anal.	IC ₅₀ , ^{<i>a</i>} M	dose, mg/kg	% inhibn
280	-CH ₂ CH ₂ -	5-CF ₃	C20H14F3N3O3S	185	C, H, N	4.6×10^{-7}		NT
281	-CH ₂ S-		$C_{18}H_{13}N_3O_3S_2$	158-160	d	8.1×10^{-8}		NT
282	-CH(CH ₃)-		$C_{19}H_{15}N_3O_3S$	159-160 (d)	C, H, N	4.3×10^{-8}	25	50
283	$-CH(CH_3)-$	5-CF ₃	$C_{20}H_{14}F_3N_3O_3S$	182-183	C, H, N	3.7×10^{-8}	10	36
284	$-CH(CH_3)-$	5-C1	C ₁₉ H ₁₄ ClN ₃ O ₃ S	205	d	2.6×10^{-8}	10	53
285	m-CH2C6H4		$C_{24}H_{17}N_3O_3S$	211-212	d	5.7×10^{-6}		NT
286	p-CH ₂ C ₆ H ₄		C ₂₄ H ₁₇ N ₃ O ₃ S	215-216	d	>10 ⁻⁵		NT
287	covalent bond		C17H11N3O3S	200 (d)	d	>10 ⁻⁵		NT

^a IC₅₀^s were calculated with a log linear-regression analysis. The standard agents sorbinil (s), ponalrestat (p), and tolrestat (t) showed the following IC₅₀ (M) values: (s) $3.47 \times 10^{-7} \pm 0.25 \times 10^{-7}$ (n = 120), (p) $1.1 \times 10^{-7} \pm 0.3 \times 10^{-7}$ (n = 6), (t) $1.5 \times 10^{-8} \pm 0.2 \times 10^{-8}$ (n = 8). Sorbinil was used as a positive control in all determinations. ^bFor protocol, see acute in vivo evaluation in the Experimental Section under Biological Methods. Inhibition values for ponalrestat (3), in three tests, were 44, 47, and 57% at 5 mg/kg. ^cNS = not significant at p < 0.05 (Student's t test). ^dHigh-resolution mass spectra within accepted limits for M⁺ or M⁺ - CO₂. ^eNT = not tested. ^fC: calcd, 55.19; found, 54.72. ^gHomogenous by TLC and structure confirmed by NMR. ^hC: calcd, 52.42; found, 51.81. ⁱC: calcd, 59.52; found, 60.21. ^jC: calcd, 50.29; found, 49.11. ^kC: calcd, 50.29; found, 49.87.



Figure 1. Overlap of X-ray conformations.

Table VI. MMP₂ Steric Energy and Dihedral Angle Data

1997	-co	₂ H	
81			4
	N	2/1-	5
	L_N-	× _	6
	Ĩ.	5	7

				steric energy kcal/mol		
		dihedral	angle, deg		180°	
compd	subst	N-N-C-S	N-N-C-S	X-ray	rotated	
216	5-CF ₃	81	51	16.86	17.24	
246	5,7-F2	91	-165	17.68	18.19	
248	5,7-Cl ₂	89	60	28.72	28.38	
254	5,7-(CF ₃) ₂	84	56	13.43	12.98	
288	5,7-F2 (8'-aza)	96	75	b	ь	

^a X-ray data. ^b Not calculated.

In Vitro. Substitution at the 4-carbon of benzothiazole by compact lipophilic groups F, Cl, and CF_3 yielded highly potent compounds (208, 209, and 210). Polar substituents, (OH, 211, and OMe, 212) at that position led to less potent



compounds. Similar results prevailed for 5-substituted compounds; Cl and CF₃ analogues (214 and 216) were highly potent. In fact, the latter was one of the most potent compounds from this program (vide infra). Compound 217 with a lipophilic but electron-releasing Me group was quite potent. A hydroxyl group at the 5-position (218) was better than bulkier or bulkier and polar groups (cf. 219 and 221). Compounds with 6-substituents were generally less potent than the corresponding 4-, 5-, or 7substituted compounds. For example, 6-Cl (223) was the least potent of the four possible mono-Cl congeners. Again polar or bulky substituents led to less active compounds (227 and 229). Substitution at the 7-position was limited to electron-withdrawing groups, Cl, Br, and CF₃; the 7-Cl compound (230) was more potent than the bulkier Br and CF₃ analogues.

Among vicinally disubstituted analogues, 4,5-pairs were more potent than the corresponding 5,6-pairs and the pair with greater steric demand was less potent. Thus, 233 was more potent than 236 and 234 was more potent than 238. Further confirmation of steric effect on activity was observed with the 4,5-benzo compound 235, which was even

less potent than 234.

In agreement with SAR among 6-monosubstituted congeners, disubstituted analogues featuring a 6-substituent, especially polar and/or bulky ones, were generally less active. This was so in 240 and 241.

5,7-Disubstituted compounds with F and Cl were the most potent. In fact, all four possible compounds (246-249) were just about as potent as 216. The dramatic and subtle influence of steric factor on activity was best exemplified by 254, which was considerably less potent than 255. The high activity of 255 was consistent with the earlier observed activity of the 5-Me analogue (217), but the lower activity of 254 was surprising. While it is usually assumed that CF_3 and Me are sterically interchangeable, as bioisosteres, the van der Waals volume of CF_3 (30,74 Å³) is almost twice that of Me (15.98 Å^3) .³¹ Therefore, it appears that the concomitant presence of two CF₃ groups as in 254 places an unfavorable steric demand for interaction with the enzyme. The steric aspect appears to be even more subtle in the 5,7-disubstituted pattern, because incorporation of a 7-CF₃ to potent 5-substituted congeners resulted in less potent compounds (cf. 250 vs 251) and addition of a 7-substituent onto the 5-CF₃ analogue caused a diminution in potency of that compound (216 vs 252). In both instances, the bulkier pair was less potent (250/252)vs 251/253). Addition of 7-CF $_3$ to 5-substituted analogues caused a greater reduction in biological activity than in the reverse case (251 vs 253).

As expected from the above experience, 4,7-difluoro and -dichloro congeners were quite active and the latter was slightly less potent (244 vs 245).

SAR pertinent to the spacer included covalent, two carbon, methylenethio, benzene, and branched methylene bridges. Covalent and benzene-bridged modifications showed poor activity. Two carbon, methylenethio, and branched methylene variants retained good activity but were less potent than the corresponding methylene bridged compounds. In the case of branched analogues (e.g. 283), no attempt was made to prepare optically pure isomers to determine effect of stereochemistry on biological activity.

Substitution on the benzo portion of phthlazinone ring spanned 5', 6', and 7' and included electron-withdrawing/-releasing, polar, and lipophilic substituents. Most showed good activity, but the best members of this subseries were still less potent than the best members of the subseries featuring substituents exclusively on the benzothiazole side chain (e.g. 261 vs 216). A bulky group such as *i*Pr at either 6' or 7' yielded less potent congeners. Steric effect on activity appeared to be more conspicuous for 5'-substitution, although an electronic effect could not be discounted. The vicinally substituted dichloro compound (275) was quite potent.

A limited number of both benzothiazole and phthlazinone ring substituted compounds were studied. Results were consistent with SAR observed for the individual parts. However, 276 was less potent than would have been predicted.

Several modifications of the acetic acid moiety were studied. The nor (48), vinylogous (49b), and homologous (49c) acids corresponding to 216 and the branched acid 53 were all far less potent than 216. Except for 48, which had an IC₅₀ = 5.0×10^{-6} M, the others showed poor inhibition in the range of 1–39% at 10^{-5} M. The dramatic adverse effect of the α -Me group in 53 (cf. 214) was not surprising in view of a similar experience in the ponalrestat series.⁶ Replacement of carboxyl by traditionally used Table VII. Sciatic Nerve $ED_{50}s$ of Selected (Benzothiazolylmethyl)phthalazinoneacetic Acids in the Acute and Chronic Tests



		sciatic n m	erve ED ₅₀ , g/kg
compd	subst	acuteª	chronic
207	_	18.5	с
2 13	5-F	5.3	5.3
215	5 -Br	5.6	4.9
216	5-CF ₃	3.6	2 ^d
246	$5.7 - F_{2}$	3.2	4 ^d
248	5,7.Cl ₂	3.5	2.8
sorbinil (1)	•	е	0.8 ^d
tolrestat(2)		с	26 ^d

^a Male Sprague–Dawley rats (n = 4) were treated with streptozotocin (85 mg/kg iv) and orally dosed with aqueous suspensions or solutions of aldose reductase inhibitors at 4, 7, and 24 h. Animals were sacrificed at 27 h and the mean sorbitol content of the sciatic nerve and the lens was determined enzymatically and expressed as a percent inhibition of that in untreated diabetic rats. ED₅₀s were calculated by using a log linear regression analysis. ^b Male Sprague–Dawley rats (n = 5) were treated with streptozocin (85 mg/kg iv) and left untreated for 7 days. Aqueous suspensions of solutions of the aldose reductase inhibitors were orally administered s.i.d. for 5 days. Three hours following the last dose, rats were sacrificed, and the sorbitol content of the sciatic nerve was determined by using an enzymatic assay. Sorbitol content was expressed as a percentage of that in untreated diabetic rats. ^cNot determined. ^dValues are the means of three separate experiments with five animals per treatment group. "For sorbinil in this test, percent inhibition of sorbitol accumulation was $40.1 \pm 2.3\%$ at 0.25 mg/kg (n = 11) and 71.2 ± 10.7% at 0.75 mg/kg (n = 8).

bioisostere tetrazole (52) resulted in significant loss of activity.

7-Aza analogue **259** was just as potent as the prototype **207**, suggesting that other commonly used bioisosteres (e.g. thiophene) may be compatible with activity.

The somewhat more basic and less planar 2,3-dihydrobenzothiazole congener 46 was a poor inhibitor (IC₅₀ = 5.5×10^{-6} M).

In Vivo. The experience in the ARI area to date has been that it is very difficult to obtain good translation of in vitro activity to in vivo activity in models of diabetic complications, particularly among compounds outside of hydantoin family. While a plethora of carboxylic acids have shown high in vitro activity,⁴ very few have been reported to show attractive in vivo potency. Our experience in the new series was highly encouraging. Because of paucity of good lens activity among carboxylic acids, only inhibition of sorbitol accumulation in sciatic nerve is given in biological activity tables.

All compounds which showed inhibition of human placental aldose reductase at concentrations lower than 10^{-6} M were tested orally in the rat acute model. Several of the most active compounds were dose titrated to determine ED₅₀s (Table VII). As discussed earlier, **207** exhibited an ED₅₀ of 18.5 mg/kg. In the solely benzothiazole-substituted subseries, the more potent (in vitro) and lipophilic compounds were generally more potent than **207** in the acute test. Thus 5-halogen (**213**, **214**), CF₃ (**216**), and 5,7-dihalogen compounds (**246–249**) showed greater than 50% inhibition at 10 mg/kg. However, 5-Me and 5,7-Me₂ analogues (**217** and **255**) were significantly less potent, presumably because of greater susceptibility to metabolism. Methoxy and hydroxy compounds were not active



Figure 2. Inhibition of human placenta aldose reductase with zopolrestat. Reaction mixtures contained 50 mM potassium phosphate, pH 7.1, 0.4 M ammonium sulfate, 0.067 mM NADPH, and 0.5 mM DL-glyceraldehyde. NADPH oxidation was monitored spectrophotometrically for 10 min at 25 °C.

at the doses tested. In these cases, it is surmised that problems associated with oral absorption, metabolism, and penetration into target tissues were contributing factors. Poor oral activity of phenolic compounds has been attributed to erratic absorption and poor half-life.⁴ The bridge variants 282–284 were reasonably potent given the possibility that activity could reside exclusively in one optical isomer.

Among members of the other subseries tested (phthalazinone substitution only), oral activity was seen only with 263 and 275. However, the highest dose used was 10 mg/kg. While the observations with the NO₂ (165 and 266) and Me (267 and 268) analogues could be attributed to high polarity and/or metabolism, the results with 273 and 274, were surprising when contrasted with those of 216. This could be attributed to regional lipophilicity which may play an important role in translation of in vitro to in vivo activity.

7-Aza analogue 259, a more polar analogue of 207, was at least as potent as 207.

Selected candidates with low $ED_{50}s$ in the acute test were dose titrated in the more demanding chronic test and $ED_{50}s$ were determined. As can be seen from a comparison of data in Table VII, the compounds showed nearly identical $ED_{50}s$ in the two tests, demonstrating that the compounds were equally effective in either preventing or reversing the accumulation of sorbitol under diabetic conditions.

Zopolrestat

Further in vitro and in vivo pharmacology and pharmacokinetics in rats were undertaken with the title compound which permitted its progression to kinetic studies in man. Results of pharmacology studies and a summary of rat and human pharmacokinetic data are presented below.

A comparison of the initial rates of reduction of glyceraldehyde by human placental aldose reductase in the presence and absence of zopolrestat indicates that the compound is a reversible, noncompetitive inhibitor relative to glyceraldehyde with a K_i of 1.9×10^{-8} M (Figure 2). The inhibition pattern is similar to those reported for a variety of structurally distinct aldose reductase inhibitors.³² The inhibition of human placenta and rat lens aldose reductase by varying concentrations of zopolrestat at fixed



Figure 3. Inhibition of human placenta aldose reductase by zopolrestat. Reaction conditions are described in Figure 2 except that 1.0 M glucose was used as the substrate in the appropriate incubations.



Figure 4. Inhibition of rat lens aldose reductase by zopolrestat. Rat lenses were homogenized in 0.1 M potassium phosphate buffer, pH 7.1, containing 5 mM mercaptoethanol (0.4 mL/lens) and centrifuged at 40000g for 3 min. The supernatant was used as the crude aldose reductase. Reaction conditions are as described in Figure 2.

 Table VIII. Inhibition of Human Placenta and Rat Lens Aldose

 Reductase with Zopolrestat

enzyme source	subtrate	IC ₅₀ , M
human placenta	glyceraldehyde	1.9 × 10 ⁻⁹
	glucose	8.1×10^{-8}
rat lens	glyceraldehyde	4.1×10^{-8}
	glucose	1.0×10^{-8}

concentrations of substrates (glucose and glyceraldehyde) and NADPH are shown in Figures 3 and 4. The IC_{50} values calculated from this data (Table VIII) show that zopolrestat is a potent inhibitor of the reduction of both glyceraldehyde and glucose by the human and rat enzymes.

When isolated erythrocytes are incubated in high-glucose medium, the cells will accumulate sorbitol in a time-dependent manner. The ability of zopolrestat to inhibit sorbitol accumulation was examined in washed human and rat erythrocytes. Results of these studies and the experimental protocol are summarized in Figure 5. The IC₅₀s for inhibition of sorbitol accumulation were calculated as 3.5×10^{-7} and 2.2×10^{-7} M, respectively.

The ability of zopolrestat to reverse the accumulation of sorbitol, in nerve, lens, and retina, upon once-a-day oral administration, over an expanded dose range of 2.5-50mg/kg, was studied in the chronic test. Results are shown in Figure 6. The inhibitor showed no effect on blood glucose but caused a dose-dependent decrease in nerve, retina, and lens sorbitol levels. Typical of carboxylic acid ARIs, our compounds, including **216**, were less potent in lens than in nerve. As can be seen from Figure 6, zopolrestat showed nearly a 10-fold difference in ED₅₀ between

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Figure 5. Inhibition of sorbitol accumulation in cultured erythrocytes by zopolrestat. Human blood from fed, male volunteers and rat blood from 200-300-g, fed Sprague-Dawley rats was collected in 10-mL vacutubes containing 14 mg EDTA. Red blood cells were collected by centrifugation and washed three times in 0.9% saline. Two milliliters of packed cells were added to each flask with 4 mL of Krebs-Hensleit bicarbonate buffer, pH 7.4, containing 4% BSA, 50 mM glucose and the indicated concentration of zopolrestat. Control incubations at physiological glucose concentration (5.5. mM) were identical except that no drug was included. Cells were incubated for 2 h at 37 °C with constant gassing with 95:5 oxygen carbon dioxide and were then collected by centrifugation and washed twice with saline. The sorbitol content of a perchloric acid extract of each sample was determined enzymatically. Data are means of four determinations expressed as nmol of sorbitol/mL of packed red cells \pm standard deviation.



Figure 6. Dose response of zopolrestat in the chronic test. Rats were made diabetic by iv injection of 85 mg/kg streptozotocin. After 7 days, zopolrestat was administered once-a-day by oral gavage to groups of five rats at the indicated doses. Animals were sacrificed 3 hours after dosing on day 12. The sorbitol content of perchloric acid extracts of the sciatic nerve, retina, and lens was determined enzymatically. Data are presented as means \pm SEM. ED₅₀ values were calculated using a log linear regression analysis; they were 1.9, 17.6, and 18.4 mg/kg for sciatic nerve, retina, and lens, respectively.

nerve and lens (1.9 vs 18.4 mg/kg). This differential in potency is not surprising because the lens is not directly perfused by blood, rather it bathes in aqueous humor. The blood supply is that to the ciliary body. Orally administered drugs upon entering systemic circulation have to cross the blood-aqueous humor barrier and then reach the lens. Carboxylic acid drugs have low pK_a 's and are largely in the ionized state in blood (pH \sim 7.4) and the more lipophilic ones are highly protein bound. These factors work in concert to deter drug transport across the bloodlens barrier.

Turning to our acids, the pK_a 's and partition coefficients of 216 and some of its congeners are listed in Table IX.³³

Table IX. pK_a and Lipophilicity Data for Selected Compounds



 ^{a}n -Octanol/water. ^{b}n -Octanol/pH 7.4 buffer. $^{\circ}NM$ not measured.

Unsubstituted acid 12a, which was sufficiently soluble in water, showed a pK_a of 3.73. Therefore, we believe that 216 and its congeners would be about 5–6 times more acidic than phenylacetic acid in water. 216 was also quite lipophilic and was 97.3% bound to rat plasma proteins at a concentration of 50 μ g/mL.³⁴ Drug levels measured in the nerve and lens from streptozotocin-treated rats, with representative compounds (data not shown), showed roughly a 10-fold higher concentration in nerve than in lens. Following five (50 mg/kg) consecutive once-daily oral administrations of zopolrestat, the peak concentrations in the sciatic nerve and lens were 8370 and 843 ng/g, respectively.³³

The higher ED_{50} for retina (17.6 mg/kg) is also consistent with the expected poor transport of zopolrestat across the blood-retinal barrier. However, the drug concentration in the retina was not measured.

Zopolrestat was also found to prevent accumulation of sorbitol in the kidney cortex of diabetic rats and normalize elevated renal blood flow in galactosemic rats.^{35,36}

Zopolrestat was well absorbed both in the rat and in diabetic patients. In diabetic patients following 10 consecutive daily oral doses of 1000 mg, significant blood level was observed even at 24 h post last dosing. The plasma half-life was 27.5 h.³⁴ The highly favorable pharmacokinetic results from the human study bode well for ongoing clinical evaluation of zopolrestat in diabetic complications, with once-a-day treatment schedule.

Conclusion

We have discovered that benzothiazole is a new, effective pharmacophore for the design of potent aldose reductase inhibitors. This discovery coupled with medicinal chemical rationale and analogy to part structures of known drugs resulted in the design of zopolrestat, which was highly effective in animal models of diabetic complications. This compound showed extremely good oral absorption, high blood level, and favorably long plasma half-life in diabetic patients. On the basis of these data and preclinical safety, zopolrestat is now being evaluated in the clinic for efficacy in diabetic complications.

Experimental Section

Melting points were taken on a Thomas-Hoover melting point

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⁽³⁴⁾ We thank Dr. P. B. Inskeep of our Metabolism Department for these data.

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apparatus and are uncorrected. Structures of all new compounds were confirmed by NMR and MS spectra. ¹H NMR spectra were obtained on Bruker (AM300) or Varian (XL250 or T69) instruments. Chemical shifts are expressed in ppm downfield from internal TMS. ¹H NMR data are tabulated in the following order: chemical shift, multiplicity, number of protons, coupling constant(s) in hertz. High resolution mass spectra were run on a Kratos (MS30) high-resolution mass spectrometer. Satisfactory elemental analysis was obtained on all target carboxylic acids except as noted. X-ray data are available as supplementary material.

(*E*)-3-[(Ethoxycarbonyl)methylidene]-5,6-dichlorophthalide (11, 5',6'-Cl₂). A solution of 4,5-dichlorophthalic anhydride (10.0 g, 46 mmol) and (carbethoxymethylene)triphenylphosphorane (16.0 g, 46 mmol) in CHCl₃ (450 mL) was refluxed for 16 h. Evaporation of CHCl₃ and purification of the residue by chromatography gave the product (54%): ¹H NMR (300 MHz, DMSO) δ 1.1 (t, 3 H, 9), 4.1 (q, 2 H, 9), 6.1 (s, 1 H), 8.2 (s, 1 H), 8.4 (s, 1 H).

Ethyl 6,7-Dichloro-3,4-dihydro-4-oxophthalazine-1-acetate. A mixture of 3-[(ethoxycarbonyl)methylidene]-5,6-dichloro-phthalide (9.37 g, 33 mmol), EtOH (300 mL), and hydrazine (1.1 g, 35 mmol) was refluxed for 3 h. Upon cooling, the precipitated solid was collected (89%): mp 250 °C; ¹H NMR (300 MHz, DMSO) δ 1.0 (t, 3 H, 9), 4.1 (q, 2 H, 9), 4.0 (s, 2 H), 8.3 (s, 1 H), 8.4 (s, 1 H).

2,5-Dibromothioacetanilide (Cf. 17). A mixture of 2,5-dibromoacetanilide (45.0 g, 0.16 mol), phosphorus pentasulfide (24.4 g, 0.19 mol), and benzene (500 mL) was refluxed for 18 h. After cooling of the reaction mixture, the benzene layer was decanted and then extracted with 10% aqueous KOH (2×50 mL), and the aqueous extract was acidified to pH 4.0 by the addition of dilute HCl. The precipitated product was collected and then air-dried (29%): mp 119-124 °C.

2-Methyl-5-bromobenzothiazole (16, 5-Br). To a solution of 2,5-dibromothioacetanilide (12.4 g, 0.04 mol) in N-methylpyrrolidinone was cautiously added NaH (1.93 g, 0.04 mol, 50% w/w dispersion in mineral oil). After the solution was complete, the mixture was heated at 150 °C for 1.5 h. The dark solution was poured onto ice/water (300 mL) and the separated brown gum was extracted with EtOAc (2×100 mL). The extract was washed with H₂O, dried over anhydrous MgSO₄, and then evaporated. The resulting crude solid was purified by chromatography (49%): mp 84-85 °C (lit.¹³ mp 87 °C).

2-(Bromomethyl)-5-bromobenzothiazole (77). A mixture of 2-methyl-5-bromobenzothiazole (32.0 g, 0.11 mol), N-bromosuccinimide (25.1 g, 0.14 mol), CCl₄ (700 mL), and a catalytic amount of benzoyl peroxide (1.02 g) was refluxed under irradiation by an UV lamp for 14 h. The reaction was cooled and filtered to remove the precipitated succinimide and the filtrate was evaporated to dryness. The resulting solid was purified by chromatography (23%): mp 106-108 °C; ¹H NMR (CDCl₃, 60 MHz) δ 4.8 (s, 1 H), 7.5 (m, 2 H), 8.1 (d, 1 H, 2).

Ethyl 3,4-Dihydro-4-oxo-3-[(5-bromo-2-benzothiazolyl)methyl]-1-phthalazineacetate (139). Method 1. To a mixture of 12 (11.6 g, 0.05 mol) and NaH (2.38 g, 0.05 mol) in DMF was added 5-bromo-2-(bromomethyl)benzothiazole (16.8 g, 0.055 mol) and the resulting mixture was stirred at room temperature for 1 h. It was then poured over ice/water (500 mL); sufficient 10% HCl was added to adjust the pH to about 4.0 and the precipitated crude solid was dried and crystallized from ethanol to obtain 139 (73%): mp 159 °C; ¹H NMR (CDCl₃, 60 MHz) δ 1.3 (t, 3 H, 8), 4.0 (s, 2 H), 4.2 (q, 2 H, 8), 5.8 (s, 2 H), 7.4–8.2 (m, 6 H), 8.4 (m, 1 H).

3,4-Dihydro-4-oxo-3-[(5-bromo-2-benzothiazolyl)methyl]-1-phthalazineacetic Acid (215). A mixture of 139 (15.0 g, 0.035 mol) and dioxane (150 mL) was brought to solution by warming on a steam bath and to this solution was added aqueous 10% KOH (20 mL) in EtOH (50 mL). The resulting purple solution was stirred at room temperature for 2 h and then concentrated to remove excess dioxane and EtOH. The concentrate was diluted with H₂O (100 mL) and the solution was washed with ether (2 × 100 mL). The aqueous layer was collected and acidified to pH 2.0 by addition of concentrated HCl. The precipitated solid was dried and crystallized from CH₂Cl₂/EtOH (400 mL/40 mL) to obtain the product (87%): mp 214 °C; ¹H NMR (DMSO, 250 MHz) δ 4.2 (s, 2 H), 5.8 (s, 2 H), 7.65 (dd, 1 H, 2 and 8), 7.9–8.1 (m, 4 H), 8.28 (d, 1 H, 2), 8.4 (dd, 1 H, 2 and 8).

Ethyl 3,4-Dihydro-4-oxo-3-(3-cyanomethyl)-1phthalazineacetate (36a). To a solution of 12a (11.31 g, 50 mmol) and dry potassium *tert*-butoxide (5.9 g, 52 mmol) in DMF (50 mL) was added chloroacetonitrile (3.78 g, 52 mmol) and the solution was stirred for 30 min at room temperature. This solution was poured onto ice/water (300 mL); sufficient 10% HCl was added to adjust the pH to about 4.0 and the precipitated solid was collected and crystallized from ethanol (91%): mp 113–114 °C; ¹H NMR (DMSO, 300 MHz) δ 1.3 (t, 3 H, 8 Hz), 4.1 (s, 2 H), 4.2 (q, 2 H, 8), 5.4 (s, 2 H), 8.0 (m, 3 H), 8.3 (dd, 1 H, 2 and 8). Compound 36b (as methyl ester) was prepared in a similar manner, but with chloropropionitrile (74%): mp 125–126 °C; ¹H NMR (CDCl₃, 60 MHz) δ 3.0 (t, 2 H, 6), 3.7 (s, 3 H), 4.0 (s, 2 H), 4.5 (t, 2 H, 6), 7.8 (m, 3 H), 8.4 (m, 1 H).

Alternative Method for 36a. A mixture of 12 (23.42 g, 0.1 mol), EtOH (200 mL), and aqueous formaldehyde (37%, 100 mL) was refluxed for 40 h. This solution was concentrated to 100 mL and was then poured onto ice/water (750 mL). The precipitated solid, ethyl 3,4-dihydro-4-oxo-3-(hydroxymethyl)-1-phthalazineacetate (38a), was collected and air-dried (65%): mp 113-114 °C; ¹H NMR (CDCl₃, 60 MHz) δ 1.2 (t, 3 H, 8), 3.9 (s, 2 H), 4.2 (q, 2 H, 2 and 8), 5.6 (s, 2 H), 7.9 (m, 3 H), 8.4 (m, 1 H). A mixture of this solid (13.1 g, 0.05 mol), phosphorus tribromide (13.5 g, 0.05 mol), and anhydrous Et₂O (250 mL) was stirred overnight at room temperature. It was then poured onto H_2O (200 mL). The organic layer was collected, washed again with H_2O (3 × 100 mL), and then dried over anhydrous sodium sulfate. The dried organic extract was evaporated to dryness and the resulting crude solid was purified by chromatography on silica gel, eluting with 95% CH₂Cl₂/5% EtOAC to obtain 39, ethyl 3,4-dihydro-4-oxo-3-(bromomethyl)-1-phthalazineacetate: (96%): mp 96 °C; ¹H NMR (CDCl₃, 60 MHz) δ 1.3 (t, 3 H), 4.0 (s, 2 H), 4.3 (q, 2 H, 8), 6.0 (s, 2 H), 7.8 (m, 3 H), 8.4 (m, 1 H). To an ice-cold solution of 39 (2.43 g, 7.5 mmol) in acetone (3.5 mL) was added dropwise a solution of KCN (0.49 g, 7.5 mmol) and KI (2 mg) in H₂O (3.5 mL). The reaction mixture was stirred for 2 h and it was then poured onto ice/water (200 mL). The precipitated solid was purified by chromatography to obtain the title compound (63%).

Ethyl 3,4-Dihydro-4-oxo-3-[[5-(trifluoromethyl)-2-ben zothiazolyl]methyl]-1-phthalazineacetate (145). Method 2. A mixture of 36a (2.71 g, 10 mmol), 2-amino-4-(trifluoromethyl)benzenethiol hydrochloride¹⁹ (2.4 g, 10.5 mmol), and EtOH (20 mL) was refluxed for 8 h. The heavy precipitate obtained upon cooling was filtered and the collected solid was air-dried to obtain the product (94%): mp 124–126; ¹H NMR (DMSO, 300 MHz) δ 1.2 (t, 3 H, 8), 4.15 (s, 2 H), 4.1 (q, 2 H, 8), 5.8 (s, 2 H), 7.75 (dd, 1 H, 2 and 8), 7.9–8.1 (m, 3 H), 8.9 (m, 3 H).

Preparation of 145. Method 3. To a solution of **6a** (10.84 g, 38 mmol) and a catalytic amount of triethylamine (0.2 g) in DMF (40 mL) maintained at 50–55 °C was bubbled with H_2S for 15 min. After the reaction was continued for 3 h, the solution was resaturated with H_2S and commercially available 4-chloro-3-nitrobenzotrifluoride (9.74 g, 44 mmol) was added. The reaction immediately turned light orange and it was then heated to 140 °C for 2.5 h. The solution was cooled and was added dropwise to a mixture of ice/water and EtOH (800 mL, 4:1). The pH of the mixture was adjusted to about 2.0 with a few drops of 6 N HCl. The resulting granulated solid was crystallized from a 3:1 mixture (50 mL) of EtOH/CH₂Cl₂ (75%).

Ethyl 3-[2-[[2-Bromo-3,5-bis(trifluoromethyl)phenyl]amino]-2-oxoethyl]-3,4-dihydro-4-oxo-1-phthalazineacetate (42). Ester 12 (4.4 g, 18.9 mmol), was alkylated according to the procedure for 36a, using 2'-bromo-3',5'-bis(trifluoromethyl)-2chloroacetanilide (41: mp 67-68 °C; 7.3 g, 18.9 mmol) in place of chloroacetonitrile. The desired product 42 was obtained as a white, crystalline solid (38%): mp 195-197 °C; ¹H NMR (CDCl₃, 60 MH2) δ 1.4 (t, 3 H, 8), 4.1 (s, 2 H), 4.2 (q, 2 H, 8), 5.2 (s, 2 H), 7.6-8.0 (m, 4 H), 8.4 (m, 1 H), 8.6 (m, 2 H).

Ethyl 3-[2-[[2-Bromo-3,5-bis(trifluoromethyl)phenyl]amino]-2-thioxoethyl]-3,4-dihydro-4-oxo-1-phthalazineacetate (43). A mixture of 42 (1.0 g, 1.7 mmol), benzene (10 mL), and phosphorus pentasulfide (0.5 g, 2.4 mmol) was heated at 70 °C for 4 h. The mixture was cooled and filtered, and the filtrate was evaporated to obtain the product (59%): mp 121-122 °C; ¹H NMR (CDCl₃, 60 MHz) δ 1.4 (t, 3 H, 8), 4.05 (s, 2 H), 4.1 (q, 2 H), 5.6 (s, 2 H), 7.6–8.1 (m, 4 H), 8.4 (m, 1 H), 8.6 (m, 2 H). Ethyl 3,4-Dihydro-4-oxo-3-[[3,5-bis(trifluoromethyl)-2benzothiazolyl]methyl]-1-phthalazineacetate (170). Method 4. To a solution of 43 (0.62 g, 1.0 mmol) in N-methylpyrrolidone (5 mL) was added sodium hydride (48 mg, 1 mmol) and then the mixture was heated to 90 °C for 2 h. After cooling, it was diluted with H₂O and extracted with Et₂O. The organic layer was further washed with H₂O several times and evaporated to dryness, and the resulting solid was crystallized from EtOH (62%): mp 186–187

°C; MS m/e 515.0709 (M⁺). Structure of this product was also confirmed by single-crystal X-ray analysis. 3,4-Dihydro-4-oxo-3-[(2,3-dihydro-2-benzothiazolyl)methyl]-1-phthalazineacetic Acid (46). Alkylation of 12 (10.91

g, 0.05 mol) with bromoacetaldehyde diethyl acetal (10.83 g, 0.05 mol) as described for **36a** gave 44 (40%); mp 68 °C. It was hydrolyzed with aqueous NaOH to obtain 45 (83%); mp 114–115 °C. A mixture of 45 (0.32 g, 1 mmol), EtOH (5 mL), and 2-aminobenzenethiol hydrochloride (0.23 g, 1 mmol) was refluxed for 6 h and then evaporated to dryness. The residue was extracted with EtOAc and washed with water and the EtOAc layer was dried and evaporated. The resulting solid was crystallized from MeOH to obtain a white solid (53%): mp 134–135 °C.

3,4-Dihydro-4-oxo-3-[(5,7-dihydroxy-2-benzothiazolyl)methyl]-1-phthalazineacetic Acid (258). A mixture of ethyl 3,4-dihydro-4-oxo-3-[(5,7-dimethoxy-2-benzothiazolylmethyl]-1phthalazineacetate (171; 0.5 g, 1.2 mmol) and aqueous hydrobromic acid (48%, 10 mL) was refluxed for 4.5 h. Upon cooling, the pink solution was poured onto ice/water and the precipitated solid was collected and crystallized from MeOH (67%): mp 184 °C; ¹H NMR (DMSO, 300 MHz) δ 4.05 (s, 2 H), 5.7 (s, 2 H), 6.4 (s, 1 H), 6.8 (s, 1 H), 8.0 (m, 3 H), 8.4 (d, 1 H, 8), 9.6 (s, 1 H).

Methyl 5-Fluoro-7-(trifluoromethyl)benzothiazole-2carboxylate (26, $\mathbf{R} = \mathbf{M}e$). A solution of methyl 5-amino-7-(trifluoromethyl)benzothiazole-2-carboxylate¹⁶ (2.0 g, 7.25 mmol) in concentrated HCl (10 mL) was cooled to 0 °C in an ice bath and sodium nitrite (0.52 g, 7.5 mmol) was added in small portions. The temperature to the solution was raised to 10 °C and kept at that temperature for 30 min. To this was added hexafluorophosphoric acid (20 mL) and the mixture was stirred vigorously. The precipitated solid was collected and air-dried. This crude diazonium salt was sublimed at 250 °C and the sublimate product was collected (31%): ¹H NMR (CDCl₃, 250 MHz) δ 4.05 (s, 3 H), 7.7 (dd, 1 H, 2 and 7), 8.0 (dd, 1 H, 2 and 7).

5-Fluoro-7-(trifluoromethyl)-2-benzothiazolylmethanol (Cf. 23c). To a slurry of LiAlH-(t-BuO)₃ (1.3 g, 4.8 mmol) in THF (10 mL) was added methyl 5-fluoro-7-(trifluoromethyl)benzothiazole-2-carboxylate (0.67 g, 2.39 mmol) dissolved in THF (5 mL) and the mixture was allowed to stir for 1 h. The reaction mixture was cautiously quenched with H₂O, the pH was adjusted to around 7, and then the mixture was extracted with EtOAc. The organic layer was washed with H₂O, dried, and then evaporated to dryness to obtain the product (91%), ¹H NMR (CDCl₃, 250 MHz) δ 4.1 (s, 2 H), 7.65 (dd, 1 H, 2 and 7).

2-(Chloromethyl)-5-fluoro-7-(trifluoromethyl)benzothiazole (95). To a solution of 5-fluoro-7-(trifluoromethyl)-2benzothiazolylmethanol (0.55 g, 2.19 mmol) in CH₂Cl₂ (10 mL) containing pyridine (2 mL) was added methanesulfonyl chloride (0.35 mL, 4.38 mmol) and the mixture was stirred overnight at 0 °C. The reaction was quenched with H₂O (20 mL) containing a few drops of concentrated HCl and then extracted with Et₂O (2 × 25 mL). The organic layer was evaporated to obtain the product (65%): ¹H NMR (CDCl₃, 60 MHz) δ 4.9 (s, 2 H), 7.4 (dd, 1 H), 7.8 (dd, 1 H, 2 and 8).

6-(Trifluoromethyl)benzothiazole (Cf. 31). To a solution of 2-amino-6-(trifluoromethyl)benzothiazole (6.54 g, 30 mmol) in phosphoric acid (85%, 100 mL) cooled to 0 °C was slowly added a solution of sodium nitride (10.35 g, 150 mmol) in H₂O (20 mL). After stirring of the thick syrupy solution for 30 min, it was gradually added to ice-cold hypophosphorous acid (50%, 100 mL) and then slowly warmed to room temperature. The pH of the reaction mixture was raised to about 6 by addition of solid Na₂CO₃ and the resulting gummy solid was extracted with CH₂Cl₂. The organic layer was washed with H₂O and then evaporated to dryness. The crude solid was purified by chromatography (74%): mp 42 °C; ¹H NMR (CDCl₃, 300 MHz) δ 7.8 (dd, 1 H, 2 and 8), 8.2 (s, 1 H), 8.3 (d, 1 H, 8), 9.15 (s, 1 H).

4-(**Trifluoromethy**l)benzothiazole was prepared starting from 2-amino-4-(trifluoromethyl)benzothiazole (74%), mp 42 °C.

4-Amino-5-mercaptobenzotrifluoride Hydrochloride (115). Hydrazine hydrate (5 mL) was slowly added to a solution of 6-(trifluoromethyl)benzothiazole (2.03 g, 10 mmol) and stirred overnight at room temperature. The solution was concentrated and gradually added to H_2O (50 mL) and the pH of the solution was adjusted to about 2 by the addition of sufficient concentrated HCl. The precipitated yellow solid was collected (89%), mp 210-213 °C.

Ethyl 3,4-Dihydro-4-oxo-3-[3-(2-benzothiazolyl)benzyl]-1-phthalazineacetate (205). A mixture of ethyl 3,4-dihydro-4-oxo-3-(3-cyanobenzyl)-1-phthalazineacetate (0.5 g, 1.4 mmol); mp 141-142 °C; prepared by alkylation of 12a with 3-cyanobenzyl bromide), 2-aminobenzenethiol hydrochloride (0.23 g, 1.44 mmol), and EtOH (6 mL) was refluxed overnight. The mixture was evaporated to dryness and the residue was purified by chromatography (to obtain 19% of 205): ¹H NMR (DMSO, 200 MHz) δ 1.1 (t, 3 H, 9), 3.85 (s, 2 H), 4.1 (q, 2 H, 9), 5.3 (s, 2 H), 7.4-7.9 (m, 11 H), 8.4 (d, 1 H, 7).

1-(2-Benzothiazolyl)ethyl Chloride (101). To a solution of 1-(2-benzothiazolyl)ethanol¹⁸ (2.5 g, 9.1 mmol) in methylene chloride (50 mL) was added thionyl chloride (3.32 g, 28 mmol) and the resulting solution was stirred at room temperature for 1 h. The solution was poured onto ice/water (100 mL) and extracted with CH_2Cl_2 , and the organic extract separated. This extract was washed with NaHCO₃ (10 mL, 5% solution) and then with H_2O (50 mL). The CH_2Cl_2 layer was dried over anhydrous MgSO₄ and evaporated to a light yellow oil (2.08 g): ¹H NMR (CDCl₃, 60 MHz) δ 1.9 (d, 3 H, 7), 5.4 (q, 1 H, 7), 7.6-7.2 (m, 2 H), 7.9-8.2 (m, 2 H).

1-[5-(Trifluoromethyl)-2-benzothiazolyl]ethanol (Cf. 21a). A mixture of 5-(trifluoromethyl)-2-aminobenzenethiol hydrochloride (5.73 g, 25 mmol) and d,l-lactic acid (3.15 g, 35 mmol) was heated at 150 °C under a blanket of N₂. The melt was quenched with ice/water (20 mL) and then basified to pH ~9.0 with aqueous NH₄OH, and the resulting solid was collected (78%): mp 94–96 °C; ¹H NMR (CDCl₃, 60 MHz) δ 1.9 (d, 3 H, 7), 5.3 (q, 1 H, 7), 7.8 (dd, 1 H, 2 and 8), 8.3 (m, 2 H).

1-[5-(Trifluoromethyl)-2-benzothiazolyl]ethanol Mesylate (103). To an ice-cold solution of 1-[5-trifluoromethyl)-2-benzothiazolyl]ethanol (4.94 g, 20 mmol) in dry pyridine was added methanesulfonyl chloride (4.58 g, 40 mmol) and the resulting solution was stirred at 0 °C for 1 h. It was poured onto H₂O and extracted with Et₂O, and the Et₂O layer was washed with 10% HCl (2×20 mL). The organic extract was dried and evaporated and the residue was triturated with hexane to obtain the desired compound (99%): mp 89 °C; ¹H NMR (CDCl₃, 60 MHz), δ 1.8 (d, 3 H, 8), 3.0 (s, 3 H), 6.0 (q, 1 H, 7), 7.6 (dd, 1 H, 2 and 10), 7.9 (dd, 1 H, 2 and 7), 8.25 (d, 1 H, 2).

Ethyl 3,4-Dihydro-4-oxo-[[5-(methylsulfinyl)-2-benzothiazolyl]methyl]-1-phthalazineacetate (152). To an ice-cold solution of ethyl 3,4-dihydro-3-[[5-(methylthio)benzothiazol-2yl]methyll[-4-oxo-1-phthalazineacetate (1.06 g, 2.5 mmol) in CHCl₃ (10 mL) was added *m*-chloroperoxybenzoic acid (0.50 g, 2.5 mmol). The resulting solution was stirred at between 0 and 5 °C for 1 h. The CHCl₃ solution was washed with 10% NaHCO₃ solution (3 × 20 mL); the separated organic layer was dried over MgSO₄ and evaporated to dryness. The residue was purified by chromatography over silica gel to obtain the title compound (73%): ¹H NMR (CDCl₃, 60 MHz): δ 1.2 (t, 3 H, 8), 2.65 (s, 3 H), 3.95 (s, 2 H), 4.1 (q, 2 H, 8), 5.75 (s, 2 H), 7.4-8.3 (m, 7 H).

Ethyl 3,4-Dihydro-4-oxo-3-[[5-(methylsulfonyl)-2-benzothiazolyl]methyl]-1-phthalazineacetate (153). A solution of 151 (1.06 g, 2.5 mmol) and *m*-chloroperoxybenzoic acid (1.3 g, 7.5 mmol) in CHCl₃ (50 mL) was stirred at room temperature for 1 h. This solution was washed with a 10% Na₂CO₃ solution (3 × 20 mL) and the organic extract was dried and evaporated to obtain a light yellow solid (0.85 g): ¹H NMR (CDCl₃, 60 MHz) δ 1.2 (t, 3 H, 8 Hz), 3.1 (s, 3 H), 4.0 (s, 2 H), 4.15 (q, 2 H, 8), 5.85 (s, 2 H), 7.4–8.3 (m, 7 H).

O-4-Chloro-2-fluoro-6-nitrophenyl Dimethylthiocarbamate (Cf. 33). To a solution of 4-chloro-2-fluoro-6-nitrophenol (18.86 g, 0.1 mmol) in DMF (100 mL) cooled to 10 °C was added NaH (4.8 g, 0.11 mol). After 30 min, dimethylthiocarbamoyl

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O-2-Chloro-4-fluoro-6-nitrophenyl dimethylthiocarbamate was prepared (86%) from 2-chloro-4-fluoro-6-nitrophenol in a similar manner; mp 138 °C.

S-4-Chloro-2-fluoro-6-nitrophenyl Dimethylthiocarbamate (Cf. 34). O-4-chloro-2-fluoro-6-nitrophenyl dimethylthiocarbamate (27.8 g, 0.1 mol) was heated at 160 °C for 30 min. After cooling, the residue was crystallized from EtOH (95%); mp 75 °C.

S-2-Chloro-4-fluoro-6-nitrophenyl dimethylthiocarbamate was prepared from O-2-chloro-4-fluoro-6-nitrophenyl dimethylthiocarbamate by the above procedure (88%); mp 113-115 °C.

S-2-Amino-4-chloro-6-fluorophenyl Dimethylthiocarbamate (Cf. 35). To a suspension of S-4-chloro-2-fluoro-6nitrophenyl dimethylthiocarbamate (21.0 g, 0.075 mol) in EtOH (150 mL) was added granular tin (26.7 g, 0.225 mol) in small portions. The reaction was exothermic. It was filtered, the filtrate was concentrated, and the concentrate was triturated with H_2O (50 mL) to obtain the title compound as a yellow solid (97%); mp 133 °C.

S-2-Amino-6-chloro-4-fluorophenyl dimethylthiocarbamate was prepared from S-2-chloro-4-fluoro-6-nitrophenyl dimethylthiocarbamate in a similar manner (96%); mp 121 °C.

2-Amino-4-chloro-6-fluorobenzenethiol Hydrochloride (129). A solution of S-2-amino-4-chloro-6-fluorophenyl dimethylthiocarbamate (16.0 g, 0.065 mol) in ethylene glycol (50 mL) containing KOH (10.8 g, 0.194 mol) was heated at 60 °C, under N₂, for 2.5 h. Excess ethylene glycol was evaporated, the residue was diluted with H₂O (50 mL) and extracted with EtO₂ (2 × 100 mL). The aqueous phase was collected, acidified with HOAc to pH 4.5, and extracted with Et₂O (100 mL). The Et₂O extract was dried over anhydrous MgSO₄ and HCl gas was passed into the dried extract. The resulting precipitate was filtered to obtain the desired compound (98%); mp 209-210 °C.

2-Amino-6-chloro-4-fluorobenzenethiol hydrochloride (130) was obtained from S-2-amino-6-chloro-4-fluorophenyl dimethylthiocarbamate following the above procedure (86%); mp 208-210 °C.

3,4-Dihydro-4-oxo-3-[[5-(trifluoromethyl)-2-benzothiazolyl]methyl]-1-phthlazinecarboxylic Acid (48). To a slurry of 3,4-dihydro-4-oxo-3-[[5-(trifluoromethyl)-2-benzothiazolyl]methyl]-1-phthalazinecarboxaldehyde³⁷ (47, 20.0 g, 0.051 mol) in acetone (1.0 L) at room temperature was added Jones reagent (3 N, 20.3 mL) dropwise. After 3 h the reaction mixture was diluted with H₂O (1.0 L) and the precipitated solid was filtered. The solid was suspended in NaOH (3 N, 520 mL) and to it was added THF (150 mL). It was then extracted with Et₂O (500 mL). The aqueous layer was collected and acidified with concentrated HCl to pH 2.0. The resulting yellow solid was collected, washed with H₂O (2 × 20 mL), and then air-dried to obtain the title compound (59%); mp 237 °C; ¹H NMR (DMSO, 300 MH₂) δ 5.85 (2, 2 H), 7.73 (m, 1 H), 7.95 (m, 2 H), 8.3 (m, 3 H), 8.5 (m, 1 H).

Ethyl 3,4-Dihydro-4-oxo-3-[[5-(trifluoromethyl)-2-benzothiazolyl]methyl]-1-phthalazinepropenoate (49a). To a solution of 47 (389 mg, 1.0 mmol) in CHCl₃ (10 mL) was added (carbethoxymethylene)triphenylphosphorane (383 mg, 1.1 mmol) and then gently refluxed for 4 h. Excess CHCl₃ was removed and the residue was purified by flash chromatography (solvent, 9:1 CH₂Cl₂/EtOAc). The product was a white solid (67%): mp 124-126 °C; ¹H NMR (CDCl₃, 300 MHz) δ 1.35 (t, 3 H, 7), 4.28 (q, 2 H, 7), 5.88 (s, 2 H), 6.85 (d, 1 H), 7.56 (m, 1 H), 7.9 (m, 4 H), 8.05 (d, 1 H, 18), 8.25 (d, 1 H, 2), 8.5 (m, 1 H).

3,4-Dihydro-4-oxo-3-[[5-(trifluoromethyl)-2-benzothiazolyl]methyl]-1-phthalazinepropenoic Acid (49b). A suspension of 49a (230 mg, 0.5 mmol) in concentrated HCl (4 mL) was heated on a steam bath for 30 min. A heavy white precipitate obtained upon cooling was filtered and the solid was washed with H_2O (2 × 10 mL) and air-dried (91%): mp 227 °C; ¹H NMR (DMSO, 300 MHz) δ 5.88 (s, 2 H), 6.72 (d, 1 H, 15), 7.78 (m, 1 H), 8.0 (m, 3 H), 8.02 (d, 1 H, 15), 8.3 (m, 2 H), 8.4 (m, 1 H).

3,4-Dihydro-4-oxo-3-[[5-(trifluoromethyl)-2-benzothiazolyl]methyl]-1-phthalazinepropanoic Acid (49c). To a solution of 49b (105 mg, 0.25 mmol) in EtOAc (5 mL) was added 10% Pd-C catalyst (10 mg) and hydrogenated in a Parr apparatus at 40 psi for 30 min. The catalyst was filtered off and the filtrate was evaporated to yield the title compound (90%): mp 199-200 °C; ¹H NMR (DMSO, 300 MHz) δ 2.73 (t, 2 H, 9), 3.26 (t, 2 H, 9), 7.78 (m, 1 H), 7.94 (m, 1 H), 8.06 (m, 1 H), 8.33 (m, 3 H).

3,4-Dihydro-4-oxo-3-[[5-(trifluoromethyl)-2-benzothiazolyl]methyl]-1-phthalazineacetonitrile (51). A mixture of 216 (15.0 g, 35.9 mmol) and acetic anhydride (100 mL) was refluxed overnight. Excess acetic anhydride was removed and the residue was dissolved in Et₂O. The ethereal solution was cooled to around 10 °C and NH₃ gas was bubbled in to obtain a white precipitate (99%): mp 242-245 °C; ¹H NMR (DMSO, 250 MHz) δ 3.8 (s, 2 H), 5.75 (s, 2 H), 7.65 (m, 2 H), 7.8 (m, 3 H), 8.25 (m, 2 H). To the entire product (15.0 g, 36 mmol) dissolved in CH₂Cl₂ (200 mL) was added phosphorus oxychloride (3.3 mL) and then the mixture was refluxed for 6 h. The solution was evaporated to dryness and the residue was quenched with ice/ water (200 mL) and then extracted with EtOAc (2×100 mL). Evaporation of the organic layer gave the desired product (83%): mp 180 °C; ¹H NMR (CDCl₃, 300 MHz), δ 4.1 (s, 2 H), 5.85 (s, 2 H), 7.6 (dd, 1 H, 2 and 8), 7.75-7.95 (m, 4 H), 8.3 (d, 1 H, 2), 8.5 (dd, 1 H, 2 and 8); MS m/e 400.0651 (M⁺).

4-(1*H*-Tetrazolyl-5-ylmethyl)-2-[[5-(trifluoromethyl)-2benzothiazolyl]methyl]-1(2*H*)-phthalazinone (52). To a solution of 51 (0.5 g, 1.25 mmol) in DMF (2 mL) was added NH₄Cl (67 mg) and NaN₃ (82 mg, 1.25 mmol) and the mixture was heated at 120 °C for 2 days. It was poured onto H₂O (145 mL), the pH of the solution was adjusted to about 8 and then it was extracted with EtOAc (2 × 10 mL). The aqueous layer was acidified with concentrated HCl to obtain a slightly yellowish solid. The solid was collected and crystallized from MeOH (20%): mp 240 °C; ¹H NMR (CDCl₃, 250 MHz) δ 3.3 (s, 1 H), 4.6 (s, 2 H), 5.78 (s, 2 H), 7.5 (dd, 1 H, 2 and 8), 7.6–7.9 (m, 4 H), 8.2 (d, 1 H, 2), 8.35 (dd, 1 H, 2 and 8); MS m/e 424.0878 (M[&]).

Molecular Mechanics Calculations. MMP_2 calculations were performed by using Allinger's MMP_2 1980 force field.³⁸ Calculations were done on a Microvax II computer. Computational times ranged from 4 to 5 min.

Single-Crystal X-ray Analyses. Representation crystals for compounds 216, 246, 248, 254, and 288 were surveyed and 1-Å data sets (maximum sin $\theta/\lambda = 0.5$) collected on a Nicolet R3M/ μ diffractometer. Atomic scattering factors were taken from the *International Tables for X-ray Crystallography.*³⁹ All crystallographic calculations were facilitated by the SHELXTL⁴⁰ systems. All diffractometer data were collected at room temperature by using Cu K α radiation ($\lambda = 1.54178$ Å).

Trial structures were obtained by direct methods. These trial structures refined routinely. Hydrogen positions were calculated wherever possible. The methyl hydrogens and the hydrogens on nitrogen and oxygen were located by difference Fourier techniques. The hydrogen parameters were added to the structure factor calculations but were not refined. The shifts calculated in the final cycle of least-squares refinement were all less than 0.1 of their corresponding standard deviations. A final difference Fourier revealed no missing or misplaced electron density. Crystal and refinement parameters of compounds 216, 246, 248, 254, and 288 are summarized in Table X.

Biological Methods. Aldose reductase was partially purified from human placetae by a modification of Hayman and Kinoshita's⁴¹ procedure for purification of rat lens aldose reductase. Freshly obtained human placentae were homogenized in 3 volumes

- (39) International Tables for X-ray Crystallography; Kynoch Press: Birmingham, 1974; Vol. IV, pp 55, 99, 149.
- (40) Sheldrick, G. M. SHELXTL User Manual; Nicolet Instrument Co., 1981.
- (41) Hayman, S.; Kinoshita, J. H. J. Biol. Chem. 1965, 240, 877.

⁽³⁷⁾ We thank Dr. C. A. Lipinski of our Medicinal Chemistry Department for this procedure.

⁽³⁸⁾ Allinger, N. L.; Yuh, Y. H. QCPE 1981, 13, 395.

Table X. Single Crystal X-ray Data

	216	246	248	254	288
A. Crystal Parameters					
formula	$C_{19}H_{12}O_3N_3SF_3 \cdot H_2O$ (437.4)	$C_{18}H_{11}O_{3}N_{3}SF_{2}$ (387.4)	$C_{18}H_{11}O_3N_3SCl_2 \ (420.3)$	$C_{20}H_{11}O_3N_3SF_6H_2O$ (487.4)	$C_{17}H_{10}O_3N_4SF_2$ (388.4)
crystallization medium	sodium phosphate buffer	methanol	methanol and chloroform	ethyl acetate	methanol
crystal size, mm cell dimensions	$0.15 \times 0.19 \times 0.19$	$0.06 \times 0.07 \times 0.16$	$0.06 \times 0.12 \times 0.26$	$0.10 \times 0.26 \times 0.30$	$0.14 \times 0.15 \times 0.18$
a, Å	8.823 (2)	8.240 (3)	8.210 (3)	8.505 (3)	8.725 (3)
b, Å	9.269 (2)	24.716 (8)	8.707 (3)	9.155 (3)	17.95 (1)
c, Å	13.242 (3)	11.254 (4)	13.474 (4)	13.531 (4)	10.296 (5)
α , deg	71.65 (2)	90.00	92.15 (3)	87.04 (2)	90.0
β , deg	78.19 (2)	133.17 (2)	90. 6 1 (3)	85.86 (3)	98.95 (3)
τ , deg	70.70 (2)	90.00	115.04 (3)	80.07 (3)	90.0
ν, Å ³	963.9 (4)	1672 (1)	871.7 (5)	1034.2 (6)	1592.86 (1)
space group	PĪ	$P2_1/n$	PĪ	P1	$P2_1/n$
molecules/unit cell	2	4	2	2	4
density obsd. g/cm^3	1.49	1.53	none		1.59
density calcd, g/cm^3	1.51	1.54	1.60	1.62	1.62
linear absorption coefficient, cm ⁻¹	19.55	21.14	47.5	22.1	22.38
B. Refinement Parameters					
number of reflections	1985	1711	1782	2134	1642
nonzero reflections $(I > 3.0\sigma)$	1720	1422	1506	1967	1444
R index ^a	0.042	0.054	0.066	0.053	0.042
GOFD ^b	1.91	1.45	1.18	2.16	1.59
scale factor	1.685 (2)	1.746 (3)	1.517 (4)	1.679 (3)	1.679 (3)
secondary extinction coefficient	7 (1) \times 10 ⁻³	33 (7) × 10 ⁻⁴	18 (3) \times 10 ⁻³	6 (2) × 10 ⁻⁴	$32(1) \times 10^{-4}$

aR index = $\sum ||F_0| - |F_0|| / \sum |F_0|$. $bGOF = [\sum w(F_0^2 - F_0^2) / (m-s)]^{1/2}$ where $w = [\alpha^2(F) + |g|F^2]^{-1}g = 0.0010$.

of 0.1 M potassium phosphate buffer, pH 7.0, containing 5 mM 2-mercaptoethanol and centrifuged for 20 min at 33000g at 4 °C. The supernatant was subjected to a 50%-75% ammonium sulfate fractionation and the resulting pellets were pooled, resuspended in a minimum volume of homogenization buffer, and dialyzed overnight against the same. The dialysate was applied to a DEAE-cellulose column (2 cm × 25 cm) and aldose reductase was eluted with a linear salt gradient (0-1 M NaCl) in buffer. Peak fractions containing aldose reductase activity were pooled and aliquots were stored frozen.

Enzyme activity was assayed with an Abbott VP bi-chromatic clinical analyzer which measured the decrease in the rate of NADPH oxidation at 340 nm at 25 °C over 12 min in a reaction mixture of 0.25 mL of 50 mM potassium phosphate buffer (pH 7.1) containing 0.4 M ammonium sulfate, 0.067 mM NADPH, and 1.0 mM *dl*-glyceraldehyde. Sufficient enzyme was added to produce a rate of NADPH oxidation equal to 4 milliunits (unit equal to 1 μ mol of NADPH oxidized at 25 °C per min). IC₅₀s were calculated by using a log linear-regression analysis.

Acute in vivo evaluation was conducted as follows. Rats (n = 4) were made diabetic by a single iv injection of streptozotocin (86 mg/kg). The inhibitor was then administered by oral gavage at the indicated doses at 4, 7, and 24 h. At 27 h the animals were sacrificed and the sciatic nerve and lens were removed for sorbitol determination. Inhibition is calculated on the basis of comparison to untreated diabetic animals (n = 4) and significance was calculated by using Student's t test (p < 0.05). In dose titration

studies ED_{50} s were calculated by using a log linear-regression analysis.

Chronic in vivo evaluation was performed as follows. Rats (n = 5) were made diabetic by iv injection of streptozotocin (85 mg/kg) and left untreated for 7 days. The inhibitor was then administered once daily by oral gavage at the indicated doses for the next 5 days. Four hours after the last dose the rats were sacrificed and tissues were removed for sorbitol determination. Inhibition was calculated on the basis of comparison to untreated diabetic controls and significance was calculated by using Student's t test (p < 0.05). None of the compounds had any effect on the glycemic state of the animals in either of the in vivo tests.

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Supplementary Material Available: A listing of atomic coordinates, isotropic and anisotropic thermal parameters, bond lengths and angles, and H atom coordinates for compounds 216, 246, 248, 254, and 288 (24 pages). Ordering information is given on any current masthead page.