Tyrosine Kinase Inhibitors. 18. 6-Substituted 4-Anilinoquinazolines and 4-Anilinopyrido[3,4-d]pyrimidines as Soluble, Irreversible Inhibitors of the Epidermal Growth Factor Receptor

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4-Anilinoquinazoline- and 4-anilinopyrido[3,4-d]pyrimidine-6-acrylamides are potent pan-erbB tyrosine kinase inactivators, and one example (CI-1033) is in clinical trial. A series of analogues with a variety of Michael acceptor units at the 6-position were prepared to define the structural requirements for irreversible inhibition. A particular goal was to determine whether additional functions to increase solubility could be appended to the Michael acceptor. Substituted acrylamides were prepared by direct acylation of the corresponding 6-amines with the requisite acid or acid chloride. Vinylsulfonamide derivatives were obtained by acylation of the amines with chloroethylsulfonyl chloride followed by base-promoted elimination. Vinylsulfone and vinylsulfine derivatives were prepared by oxidation and base elimination of a hydroxyethylthio intermediate. The compounds were evaluated for their inhibition of phosphorylation of the isolated EGFR enzyme and for inhibition of EGF-stimulated autophosphorylation of EGFR in A431 cells and of heregulin-stimulated autophosphorylation of *erb*B2 in MDA-MB 453 cells. Substitution at the nitrogen of the acrylamide was tolerated only with a methyl group; larger substituents were dystherapeutic, and no substitution at all was tolerated at the acrylamide α -carbon. In contrast, while electron-donating groups at the acrylamide β -carbon were not useful, even quite large electron-withdrawing groups (which increase its electrophilicity) were tolerated. A series of derivatives with solubility-enhancing substituents linked to the acrylamide β -carbon via amides were potent irreversible inhibitors of isolated EGFR (IC₅₀s = 0.4–1.1 nM), with weakly basic morpholine and imidazole derivatives being the best. Vinylsulfonamides were also potent and irreversible inhibitors, but vinylsulfones and vinylsulfines were reversible and only poorly active. Two compounds were evaluated against A431, H125, and MCF-7 xenografts in nude mice but were inferior in these assays to the clinical trial compound CI-1033.

Introduction

Overexpression of the epidermal growth factor receptor (EGFR) has been reported in a significant number of human tumors and is associated with poor prognosis. 1,2 Inhibition of growth signal pathways mediated through EGFR tyrosine autophosphorylation is thus of therapeutic interest, and inhibitors of this process have been widely sought as potential anticancer drugs. $^{3-5}$ 4-Anilinoquinazolines and related 4-anilinopyrido[d]-pyrimidines have been shown to be potent and selective reversible inhibitors of both isolated EGFR and EGF-stimulated EGFR autophosphorylation in cells, via competitive binding to the ATP site, 6,7 and two compounds of this type, CP-358,774 (1) and ZD 1839 (Iressa) (2), are in clinical trial. 8,9

In expectation that the high levels of intracellular ATP in some cell lines may make it difficult to achieve sufficiently high intracellular levels of such inhibitors

to shut-down EGF-stimulated autophosphorylation for long periods, we^{10,11} and others¹² have been exploring the use of irreversible inhibitors. We have recently $reported^{13-15}$ that 6- and (to a lesser extent) 7-acrylamide analogues of the 4-anilinoquinazolines and pyrido[d]pyrimidines (e.g., 3 and 4) act at the ATP binding domain of EGFR, specifically alkylating an adjacent Cys-773 residue and irreversibly shutting down kinase activity. The 6-acrylamides are irreversible inhibitors of both EGFR and erbB2 autophosphorylation and show significantly improved in vivo antitumor activity compared to closely related reversible analogues.¹³ They tolerate a wide range of structural variations in the molecule with retention of irreversibility and potency, including substitution at the vacant 7-position of the quinazoline nucleus with a range of amine-bearing side

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Scheme 1a

compounds 32, 33 of Table1

 a (i) R₃CH=C(R₂)CO₂H/EDCl·HCl/pyridine/THF/DMA; (ii) R₃-CH=C(R₂)COCl/DMAP (cat.)/THF/Et₃N; (iii) ClCH₂CH₂SO₂Cl/DMAP (cat.)/THF/Et₃N.

chains, and provide a class of soluble, orally active, potent, selective, and irreversible inhibitors of the EGFR family of tyrosine kinases.¹⁵ This novel class of compounds is exemplified by CI-1033 (5) which has recently begun phase I clinical trials.^{15,16}

Attempts to develop a soluble pyrido[*d*]pyrimidine analogue of **5**, by introducing amine-bearing soluble side chains at the 7-position of a pyrido[3,2-*d*]pyrimidine nucleus, met with only limited success.¹⁵ While these compounds (e.g., **6**) showed excellent potency for inhibition of isolated EGFR enzyme, they were considerably less potent in cellular assays when compared to the analogous quinazolines. This lack of potency has in part been attributed to the increased reactivity of the acrylamide moiety toward cellular glutathione.¹⁵

In further development of this class, we now report the synthesis and biological activity of a range of 4-anilinoquinazolines and pyrido[3,4-d]pyrimidines substituted at the 6-position with a variety of Michael acceptors apart from the parent acrylamide. This work sought to define the structural requirements of the Michael acceptor necessary to provide irreversible inhibition of EGFR, with the aim of developing one that can tolerate substitution with a solubility-enhancing side chain while retaining irreversible inhibition, potency, and selectivity for EGFR.

Chemistry

The substituted acrylamides **7–20** of Table 1 were obtained by direct acylation of the known 6-amino derivatives **37–39**, with either the requisite acid under EDCI·HCl-promoted coupling or with the acid chloride in the presence of catalytic DMAP and a base such as triethylamine or pyridine. The vinylsulfonamide derivatives **32** and **33** of Table 1 were similarly obtained by acylation of the amines **38** and **39** with chloroethylsul-

Scheme 2^a

 a (i) $CH_2 \!\!=\!\! CHCO_2H/EDCl\cdot HCl/pyridine; (ii) <math display="inline">CH_2 \!\!=\!\! CHCOCl/DMAP$ (cat.)/Et₃N.

Scheme 3^a

^a (i) Morpholine/*p*-TsOH/THF; (ii) BH₃·DMS/THF; (iii) CH₂=CH-CO₂H/EDCl·HCl/Et₃N/DMF.

fonyl chloride, followed by base-promoted in situ elimination of HCl, to generate the vinyl moiety (Scheme 1). The pyrido[3,4-d]pyrimidines **21** and **22** of Table 1 were obtained by acylation of the known amines **40** and **41** with acrylic acid (EDCI·HCl-promoted) and acryloyl chloride, respectively (Scheme 2).

Synthesis of the quinazoline **23** required first the synthesis of amine **43**. This was obtained by the acid-catalyzed Michael addition of morpholine to acrylamide **4**, followed by borane—dimethyl sulfide reduction of the amide functionality. Amine **43** was then coupled with acrylic acid using EDCI·HCl to give acrylamide **23** of Table 1 (Scheme 3). Compounds **24** and **25** of Table 1, bearing an acrylamide moiety substituted in the 3-position with a solubility-enhancing ester and amide functionality, respectively, were obtained from the reaction of 3-(*N*,*N*-dimethylamino)propan-1-ol and *N*,*N*-dimethyl-1,3-propanediamine. The key intermediate was acid chloride **44**, in turn prepared from acylation of amine **39** with fumaryl chloride (Scheme 4).

EDCI·HCl-promoted coupling of acids **47a**—**d** with the amines **37**, **38**, and **48** provided compounds **26**—**31** of Table 1. The acids **47a**—**d** needed for this work were synthesized from (*E*)-but-2-enedioic acid monoethyl ester (**45**). Conversion to the acid chloride with oxalyl chloride and then condensation with the required amine

Scheme 4a

^a (i) Clocch=Chcocl/ThF; (ii) Me₂N(CH₂)₃OH/ThF; (iii) $Me_2N(CH_2)_3NH_2/THF$.

Scheme 5^a

a (i) Oxalyl chloride/THF/20 °C/1 h, then RNH2; (ii) aq Et3N/60 °C/45 min or LiOH/aq MeOH/20 °C/2 h; (iii) EDCl·HCl/pyridine/0 °C/1 h and 37, 38, or 48.

side chains gave the amide esters 46a-d, which were subsequently converted to the acids **47a**–**d** by alkaline hydrolysis (Scheme 5). Synthesis of the vinylsulfone 35 and vinylsulfine 36 of Table 1 was achieved by basecatalyzed elimination of the respective mesylates of the hydroxyethyl compounds **34** and **51**. These were in turn prepared from the reaction of 2-mercaptoethanol with 6-fluoropyrido[3,4-d]pyrimidine (49) to give the hydroxyethyl sulfide **50**, which was oxidized with either MCPBA to give **34** or Davis' reagent to give **51** (Scheme 6).

Results and Discussion

Alternative Michael Acceptors. Table 1 lists the structures and physicochemical properties of a series of 4-(3-bromoanilino)quinazolines and pyrido[3,4-d]pyrimidines substituted at the 6-position with a variety of Michael acceptors. We have previously shown¹⁴ that $quinazo line-\ and\ pyrido [3,4-\emph{d}] pyrimidine-\ 6-a crylamides$ (e.g., 3 and 4) show broadly similar results in these assays, and the anilino ring was kept constant in order to facilitate intercomparisons of the different Michael acceptors. Potencies (IC_{50[app]} in nM) were determined for both inhibition of phosphorylation of a random glutamic acid/tyrosine copolymer substrate by isolated EGFR enzyme and inhibition of EGF-stimulated autophosphorylation of EFGR in A431 cells. The type of inhibition of the isolated EGFR enzyme is also listed. Irreversible inhibition is defined^{13–15} as 80% or greater inhibition after a 10-min exposure to drug, followed by drug washout and re-stimulation by EGF 8 h later. Drugs that produced 20-80% inhibition were designated as partially irreversible (although in reality they

Scheme 6a

a (i) HSCH2CH2OH/Cs2CO3/DMSO/50 °C/2 h; (ii) MCPBA/CHCl3/ 20 °C/4 h; (iii) MsCl/Et₃N/CH₂Cl₂/0-5 °C/2.5 h; (iv) Davis' reagent/ CHCl₃.

can almost certainly fully inactivate the enzyme via alkylation given enough time). Those that produced less than 20% inhibition were classified as reversible. For compounds capable of rapid and complete alkylation of the enzyme, the IC₅₀ values derive essentially from titrating the enzyme activity in a stoichiometric manner and for this reason are designated as apparent IC50s (IC_{50[app]}).^{14,15} The concentration of EGFR in the isolated enzyme assays is calculated at 1.18 nM and was held as constant as possible (<10% variation). The $IC_{50[app]}$ values are an average of at least two separate determinations.

The present study investigated several different types of Michael acceptors in addition to the original acrylamides 3 and 4. Compounds 7-20 represent 11 modifications of the parent acrylamide itself, using both quinazoline and pyrido[3,4-d]pyrimidine chromophores, seeking acceptable positions for substitution that would allow attachment of a solubility-enhancing function. The N-methyl analogue 7 showed irreversible inhibition of the isolated enzyme with high potency ($IC_{50[app]} = 0.17$ nM compared with 0.91 nM for 3). Although there was a small loss of potency in the cellular assay, this position appeared suitable for further substitution (but see later). In contrast, the α -methylacrylamides **8** and **9** showed lower potencies in both the enzyme and cellular assays compared to 3 and 4 and a complete loss of irreversibility, indicating that substitution at this position of the Michael acceptor is not tolerated.

A larger number of different substitutions were investigated at the acrylamide β -position (compounds **10–20**). Compounds **10** and **11** show that a β -methyl substituent gives a small (2–3-fold) reduction in potency in the autophosphorylation assay, but more importantly resulted in a reduction in the rate of enzyme alkylation, providing only partially irreversible inhibition of EGFR. This is consistent with introduction of a small amount of steric bulk and electron donation to the Michael acceptor double bond, reducing its electrophilicity and therefore its alkylating ability. This is supported by the data for the *cis*-chloro and trifluoromethyl analogues **12** and **13**. These groups have similar steric properties to the methyl groups in 10 and 11, but these more electronwithdrawing groups increase the electrophilicity of the double bond of the Michael acceptor, resulting in fully

Table 1. EGFR Inhibitory Properties of 6-Substituted 4-Anilinoquinazolines and 4-Anilinopyrido[3,4-d]pyrimidines Bearing Various Michael Acceptors

						$IC_{50[app]}$ $(nM)^a$	IC_{50} $(nM)^b$	
no.	family	X	R_1	R_2	\mathbf{R}_3	EGFR	A431	irrev inhib c
3 ^d	I	N	Н	Н	Н	0.91	3.4	yes
4^d	I	C	Н	Η	Н	0.70	2.7	yes
5^e						1.5	7.4	yes
7	I	N	Me	Н	Н	0.17	13	yes
8	I	N	Н	Me	Н	1.6	44	no
9	I	C	Н	Me	Н	1.2	16	no
10	I	N	Н	Н	Me	0.50	7.7	partially
11	I	C	Н	Н	Me	0.55	8.7	partially
12	I	N	Н	Н	cis-Cl	0.69	20	yes
13	I	C	Н	Н	CF_3	1.75	35	yes
14	I	N	Н	Н	$CH=CH_2$	1.1	27	partially
15	I	C	Н	Н	$=CH_2$	1.6	120	partially
16	I	N	Н	Η	Ph	9.1	77	partially
17	I	C	Н	Н	COMe	1.2	1039	partially
18	I	C	Н	Н	СООН	0.37	>500	yes
19	I	C	Н	Н	COOEt	2.7	64	partially
20	I	N	Н	Η	COOEt	1.5	51	yes
21	I	N	$(CH_2)_2NMe_2$	Η	Н	4.2	2282	partially
22	I	N	$(CH_2)_3$ - N -morpholinyl	Н	Н	2.7	156	no
23	I	C	$(CH_2)_3$ -N-morpholinyl	Н	Н	3.3	194	no
24	I	C	Н	Η	$COO(CH_2)_3NMe_2$	2.4	108	yes
25	I	C	Н	Η	$CONH(CH_2)_3NMe_2$	0.44	59	yes
26	I	N	Н	Η	CONH(CH ₂) ₃ NMe ₂	1.1	57	yes
27	I	N	Н	Н	$CONH(CH_2)_3NEt_2$	0.73	21	yes
28	I	N	Н	Н	CONH(CH ₂) ₃ -N-morpholinyl	0.81	8.8	yes
29	I	N	Н	Н	$CONH(CH_2)_3$ -N-imidazolyl	0.56	14	yes
30	I	N	Me	Η	CONH(CH ₂) ₃ NMe ₂	1.45	193	partially
31	II					0.61	14	yes
32	III	N	NHSO ₂ CH=CH ₂			0.76	2.4	yes
33	III	C	$NHSO_2CH=CH_2$			1.4	2.7	yes
34	III	N	SO ₂ CH ₂ CH ₂ OH			93.5		no
35	III	N	$SO_2CH=CH_2$			0.43	>500	yes
36	III	N	$SOCH=CH_2$			4.6	340	no

 a Concentration to inhibit by 50% the phosphorylation of a polyglutamic acid/tyrosine random copolymer by EGFR enzyme (prepared from human A431 carcinoma cell vesicles by immunoaffinity chromatography). Values are the averages from at least two independent dose—response curves; variation was generally $\pm 15\%$. b Concentration to inhibit by 50% the autophosphorylation of EGFR in A431 cells (detected by immunoblotting). c Irreversible inhibition is defined as >80% inhibition of formation of phosphorylated EGFR in A431 cells 8 h after washing cells free of the inhibitor. d Data from ref 14. e Data from ref 15.

irreversible compounds. We have previously reported¹⁵ that increased reactivity of the Michael acceptor can result in increased background alkylation of cellular thiols, such as glutathione, and therefore a reduction in cellular potency for inhibition of EGFR. It is likely therefore that a balance is required, between increased reactivity of the Michael acceptor and increased steric bulk, to provide compounds that are still capable of rapid alkylation of the target Cys-773 without displaying significantly increased background alkylation. The irreversibility assay in conjunction with the cellular assay for inhibition of EGFR autophosphorylation provides a measure of the success of this balancing act.

Substitution at the β -position with an unsaturated double bond, an allene functionality, or a phenyl group (compounds **14**–**16**, respectively) resulted in only partially irreversible inhibition, suggesting the mild electron-withdrawing abilities of these groups was not sufficient to overcome their respective steric hindrances. Compounds possessing more strongly electron-withdrawing β -carbonyl substituents such as methyl ketone (**17**), acid (**18**), and ethyl ester (**19** and **20**) groups at the 3-position showed more promise, with **18** and **20** possessing potent activity against the isolated enzyme (IC_{50[app]} = 0.37 and

1.5 nM, respectively) while also being fully irreversible. However, acid **18** showed a large loss of potency in the cellular assay (IC $_{50}$ > 500 nM), presumably due to its lack of ability to permeate the cell membrane. Ester **20** also showed a 15-fold loss of potency when compared to the parent acrylamide **3** in the cellular assay, possible due to partial ester hydrolysis to the nonpotent acid.

Attachment of Soluble Side Chains at the Acrylamide Nitrogen. The *N*-methyl analogue **7** retained potent irreversible inhibitory activity against the EGFR enzyme. However, substitution of the acrylamide nitrogen with the larger *N*,*N*-dimethylaminoethyl or morpholinopropyl groups (compounds **21–23**, respectively) resulted in a much larger attenuation of potency (46–671-fold), with an associated loss of irreversible inhibition of cellular autophosphorylation. This suggests that there is only minimal steric tolerance (no bigger than a methyl group) for substitution at the acrylamide nitrogen.

Attachment of Soluble Side Chains at the Acrylamide β -Carbon. The tolerance for carbonyl substituents at the acrylamide β -position led to the synthesis of a small subset of such carbonyl-linked soluble side chain derivatives (24–31). The ester-linked quinazoline

Table 2. Comparative Inhibition of Autophosphorylation of EGFR and *erb*B2 by Selected Analogues

	IC_{50}	(nM)		IC ₅₀ (nM)		
no.	EGFR ^a	erb B2 b	no.	EGFR ^a	erb B2 b	
5 ^c	7.4	9.0	27	21	14	
24	108	110	28	8.8	5.0	
25	59	207	29	14	8.1	
26	57	13	31	14	24	

^a Concentration to inhibit by 50% the EGF-stimulated autophosphorylation of EGFR in A431 cells. Values are the averages from at least two independent dose-response curves; variation was generally $\pm 15\%$. ^b Concentration to inhibit by 50% the heregulin-stimulated autophosphorylation of erbB2 in MDA-MB 453 cells. Values are the averages from at least two independent doseresponse curves; variation was generally ±15%. ^c Data from ref

24 was fully irreversible but not particularly potent in the cellular assay ($IC_{50} = 108 \text{ nM}$). This loss of potency may be due to partial ester hydrolysis to the (nonpotent) parent acid 18. The more stable amide derivatives (25-29, 31), containing a variety of cationic side chains, were all fully irreversible, displayed good potency against isolated EGFR ($IC_{50[app]} = 0.4-1.1$ nM), and were more potent than the ester analogue 24. The most potent of these were the weakly basic morpholine and imidazole derivatives 28 and 29 (IC50s for inhibition of autophosphorylation = 8.8 and 14 nM, respectively). A comparison of the 3-bromo- and 3-chloro-4-fluoroanilino (the anilino substituents employed in 5), in analogues 28 and 31, showed that the 3-bromo side chain gives a slight advantage in outright potency in the cellular assay (IC₅₀ = 8.8 compared to 14 nM). Interestingly, the soluble N-methyl analogue **30** showed a large loss of potency $(IC_{50} = 193 \text{ nM})$ and a partial loss of irreversibility in the cellular assay compared to the N-methyl compound 7 (which was fully irreversible). Presumably the introduction of the methyl group at the acrylamide nitrogen, in combination with the bulky soluble side chain at the acrylamide 3-position, is too much of a steric impediment, preventing the positioning of the Michael acceptor in a conformation where it can alkylate the enzyme effectively. The solubility-enhanced analogues showing irreversible inhibition (24-29, 31) were compared for their ability to inhibit both EGF-stimulated autophosphorylation of EGFR in A431 cells and heregulinstimulated autophosphorylation of erbB2 in MDA-MB 453 cells (Table 2). With the exception of 25, the compounds were equipotent inhibitors of both receptors, with IC_{50} values comparable to those of **5**. Such broadspectrum inhibition of different erbB family members is a potential advantage, since signaling through this pathway occurs via both homo- and heterodimers.

Comparison of Quinazoline and Pyrido[3,4-d]pyrimidine Chromophores. Several pairs of quinazolines and pyrido[3,4-d|pyrimidines (8/9, 10/11, 19/20, 22/ 23, and 32/33) were evaluated to determine the influence of the 7-aza atom. We have previously¹⁴ shown little activity difference between these chromophore classes, and the present results confirm this (Table 1).

Non-Acrylamide Michael Acceptors. The vinylsulfonamide was studied as an alternate Michael acceptor that would allow subsequent substitution with soluble cationic side chains. Compounds 32 and 33 were both able to irreversibly inhibit EGFR autophosphorylation and were very potent in the cellular assay (IC₅₀s

Table 3. In Vivo Antitumor Properties of Selected 4-Anilinoquinazolines and 4-Anilinopyrido[3,4-d]pyrimidine-6-acrylamides

no.	tumor	dose (mg/kg)	schedule ^a	wt change $(g)^b$	T/C (%) last therapy day ^c	
5^e	A431	18^f	days 10-24	-1.0	0	41.3
7	A431	200 HDTg	days 12-26	-0.1	62	5.2
	H125	200 HDT	days 15-29	-0.4	56	7.3
	MCF-7	200 HDT	days 11-25	-0.3	88	1.5
31	A431	200 HDT	days 12-26	-0.1	70	5.2
	H125	200 HDT	days 15-29	-0.3	23	7.9
	MCF-7	200 HDT	days 17-31	+	124	6.8

^a Compound **5** was administered as a solution of the isethionate salt in 50 mM sodium lactate buffer, pH 4.0. Compounds 7 and 31 were administered as suspensions in 0.5% methylcellulose in water. All three compounds were administered orally on the indicated schedule. Therapy was initiated when tumor masses in the respective experiments reached 100-150 mg. Differences in treatment schedules indicate data from separate experiments. It is important to initiate therapy in different experiments at an equivalent tumor mass rather than fix the days of therapy. b Maximum therapy-induced weight loss. A net weight gain is indicated by a "+". c Ratio of median treated tumor mass/median control tumor mass \times 100. ^d The difference in days for the treated (T) and control (C) tumors to reach a fixed evaluation size of 750 mg. e Data from ref 15. f Maximum tolerated dose (\leq LD₁₀). g HDT, highest dose tested.

= 2.4 and 2.7 nM, respectively). However, subsequent in vivo experiments with vinylsulfonamide 32 suggested that it was unstable in biological systems, and this avenue was therefore not pursued. The vinylsulfone 35 was an irreversible inhibitor but showed very poor potency in the cellular assay ($IC_{50} > 500$ nM), while its hydroxyethyl precursor **34** and the vinylsulfine **36** were poorly active and were reversible inhibitors.

The above results show that both *N*-methyl-substituted and β -substituted acrylamides retain good potency and ability for irreversible inhibition of EGFR and that the latter are suitable templates for the introduction of a wide range of solubility-enhancing groups.

In Vivo Studies. The *N*-methyl- and β -morpholinopropylbutenediamide analogues (7 and 31, respectively) were evaluated against A431 epidermoid, H125 nonsmall-cell lung, and MCF-7 estrogen-dependent breast xenografts in mice, and the results are given in Table 3. The *N*-methyl compound **7** was selected as it was the most active against the isolated EGFR enzyme, while **31** was selected for direct comparison with the clinical candidate 5 (same anilino ring substitution pattern). Both compounds proved ineffective against the A431 xenograft, while the clinical candidate 5 (CI-1033) was highly active. Neither 7 nor 31 showed any meaningful antitumor effects against the H125 or MCF-7 xenografts. Other than the weight loss noted in Table 3, there were no clinical signs of toxicity associated with the 200 mg/kg dosage level for either compound. The fact that 200 mg/kg doses were tolerated by the tumorbearing animals may indicate that these compounds were not highly bioavailable when dosed as suspensions. The pyrido [3,4-d] pyrimidine **31** is clearly inferior 15,16 to the clinical evaluation compound **5**, a quinazoline which has the same anilino substitution pattern but bears the solubility-enhancing group separately off the 7-position, rather than off the end of the acrylamide. Since we have shown above and previously¹⁴ that the chromophore has little effect, it appears that the positioning of the solubility-enhancing group is an important factor.

Conclusions

These results show that a range of Michael acceptors, apart from the unsubstituted acrylamide at the 6-position of 4-anilinoquinazolines and pyrido[3,4-d]pyrimidines, provide irreversible inhibitors of the EGFR enzyme. Of the non-acrylamide Michael acceptors studied, only the vinylsulfonamide provided comparably potent irreversible inhibitors, but these were less stable. Within the modified acrylamides, there was very limited bulk tolerance for substitution at the acrylamide nitrogen, with only the N-methyl analogue 7 retaining irreversible activity, and there was no tolerance at all for substitution at the acrylamide α -carbon (compounds 8/9). In contrast, quite large electron-withdrawing groups (which increase acrylamide electrophilicity) were acceptable at the β -carbon. These amide-derived soluble analogues were potent irreversible inhibitors of isolated EGFR and effective inhibitors of both EGF-stimulated autophosphorylation of EGFR and heregulin-stimulated autophosphorylation of erbB2 in cellular assays, with activity profiles comparable to that of the clinical agent **5**. However, the best of these (**31**) was not nearly as active as 5 in vivo. Thus positioning the solubilityenhancing group off the β -carbon of the acrylamide may not be as useful as positioning it separately off the 7-position, since it may raise the general alkylating ability of the inhibitor.

Experimental Section

Analyses were performed by the Microchemical Laboratory, University of Otago, Dunedin, NZ, or by the Analytical Department, Pfizer Global Research and Development, Ann Arbor Laboratories. Melting points were determined using an Electrothermal model 9200 or Gallenkamp digital melting point apparatus and are as read. NMR spectra were measured on Bruker AC-200 or AM-400 or Varian Unity 400-MHz spectrometers and referenced to Me₄Si. Mass spectra were recorded either on a Varian VG 7070 spectrometer at nominal 5000 resolution or on a Finnigan MAT 900Q spectrometer.

N-[4-(3-Bromoanilino)pyrido[3,4-d]pyrimidin-6-yl]-Nmethylacrylamide (7): Example of Method of Scheme 1. 1-(3-Dimethylaminopropyl)-3-ethylcarbodiimide hydrochloride (EDCI·HCl) (294 mg, 1.5 mmol) was added in one portion to a stirred solution of $\bar{4}$ -(3-bromoanilino)-6-methylaminopyrido[3,4-d]pyrimidine¹⁷ (37) (100 mg, 0.3 mmol), redistilled acrylic acid (75 μ L, 1.05 mmol) and pyridine (0.3 mL) in THF/ DMA (3:2, 1.8 mL) under N₂ at 0 °C. After 30 min the reaction was warmed to 25 °C, and after 3.75 h further acrylic acid (25 μ L) was added. The mixture was stirred for an additional 3 h, then quenched with water. The precipitate was collected, airdried, and triturated in hot CH2Cl2/EtOAc to give 7 (67 mg, 56%): mp 215–223 °C dec; ¹H NMR [(CD₃)₂SO] δ 10.11 (s, 1 H, NH), 9.14 (s, 1 H), 8.80 (s, 1 H), 8.45 (s, 1 H), 8.22 (s, 1 H), 7.91 (br d, J = 7.7 Hz, 1 H), 7.43-7.36 (m, 2 H), 6.36-6.23 (m, 2 H), 5.66 (dd, J = 9.5, 3.0 Hz, 1 H), 3.44 (s, 3 H, CH₃); CIMS m/z (relative %) 383 (23), 384 (100), 385 (40), 386 (99), 387 (20). Anal. ($C_{17}H_{14}BrN_5O \cdot 0.5H_2O$) C, N; H: found 3.5, calcd

N-[4-(3-Bromoanilino)pyrido[3,4-*d*]pyrimidin-6-yl]-2-methylacrylamide (8): Example of Method of Scheme 1. To a solution of 6-amino-4-(3-bromoanilino)pyrido[3,4-*d*]-pyrimidine¹⁷ (38) (250 mg, 0.82 mmol), Et₃N (excess, 2.0 mL) and DMAP (catalytic) in THF (30 mL) under nitrogen was added methacryloyl chloride (88 μ L, 0.90 mmol). The reaction was stirred at room temperature for 1.5 h over which time two further amounts (88 μ L) of methacryloyl chloride were added. The reaction was then diluted with saturated NaHCO₃ and extracted with EtOAc. The combined organic extracts were dried over anhydrous Na₂SO₄, concentrated under reduced

pressure and passed through a crude column of silica gel before preparative layer chromatography on silica gel eluting with EtOAc/CH₂Cl₂ (1:1), gave **8** (18 mg, 6%): mp (CH₂Cl₂/hexane) 177–178 °C; ^1H NMR [(CD₃)₂SO] δ 10.61 (s, 1 H, NH), 10.29 (s, 1 H, NH), 9.06 (s, 1 H), 8.93 (s, 1 H), 8.67 (s, 1 H), 8.19 (t, J=1.6 Hz, 1 H, H-2'), 7.91 (dt, J=7.6, 1.6, 1.6 Hz, 1 H, H-6'), 7.38 (t, J=7.9 Hz, 1 H, H-5'), 7.34 (dt, J=8.1, 1.4, 1.4 Hz, 1 H, H-4'), 6.04 (s, 1 H, CH₂C(CH₃)CO), 5.64 (s, 1 H, CH₂C(CH₃)CO), 2.03 (s, 1 H, CH₂C(CH₃)CO); HRMS (DEI) C₁₇H₁₄⁸¹BrN₅O requires 385.03613, found 385.03595.

N-[4-(3-Bromoanilino)quinazolin-6-yl]-2-methylacrylamide (9): Example of Method of Scheme 1. To a stirred solution of 6-amino-4-(3-bromoanilino)quinazoline¹⁸ (39) (0.50 g, 1.59 mmol) in THF (20 mL) under nitrogen were added Et₃N (excess, 1.0 mL), a catalytic amount of DMAP and methacryloyl chloride (171 μ L, 1.75 mmol) dropwise. The reaction was stirred at room temperature for 1.5 h over which time two further amounts (50 μ L) of methacryloyl chloride were added. Workup as above followed by chromatography on silica gel eluting with CH₂Cl₂/EtOAc (1:1) to MeOH/CH₂Cl₂/EtOAc (5: 45:50) and recrystallization from EtOAc gave 9 (195 mg, 32%): mp 244–245 °C; ¹H NMR [(CD₃)₂SO] δ 10.15 (s, 1 H, NH), 9.90 (s, 1 H, NH), 8.80 (br s, 1 H, H-5), 8.60 (s, 1 H, H-2), 8.20 (br s, 1 H, H-2'), 7.97 (br d, J = 8.6 Hz, 1 H, H-7), 7.89 (br d, J = 7.7 Hz, 1 H, H-6'), 7.80 (d, J = 8.9 Hz, 1 H, H-8), 7.35 (t, J = 8.0 Hz, 1 H, H-5'), 7.30 (br d, J = 7.5 Hz, 1 H, H-4'), 5.94 (s, 1 H, CH2C(CH3)CO), 5.62 (s, 1 H, CH2C(CH3)-CO), 2.02 (s, 3 H, CH₂C(CH₃)CO). Anal. (C₁₈H₁₅BrN₄O) C, H,

(2E)-N-[4-(3-Bromoanilino)pyrido[3,4-<math>d]pyrimidin-6yl]-2-butenamide (10). EDCI·HCl (98 mg, 0.5 mmol) was added to a stirred solution of 38 (32 mg, 0.1 mmol) and transcrotonic acid (35 mg, 0.4 mmol) in pyridine (0.4 mL) under N₂ at 0-5 °C. Cooling was removed and the mixture was stirred at 25 °C for 2 h, then diluted with water and the resulting suspension stirred for 15 min and filtered. The solid was dissolved in EtOAc, washed with 5% aqueous NaHCO₃, dried (MgSO₄) and filtered through a silica gel column. The filtrate was concentrated, and the resulting solid was triturated in hot EtOAc to give **10** (11 mg, 28%): mp > 260 °C dec; ¹H NMR [(CD₃)₂SO] δ 10.87 (s, 1 H, NH), 10.31 (s, 1 H, NH), 9.03 (s, 1 H), 9.00 (s, 1 H), 8.65 (s, 1 H), 8.17 (s, 1 H), 7.89 (d, J = 7.5Hz, 1 H), 7.39–7.33 (m, 2 H), 6.99–6.90 (m, 1 H), 6.39 (dd, J = 15.4, 1.7 Hz, 1 H), 1.91 (dd, J= 7.0, 1.4 Hz, 3 H); MS (APCI) m/z (relative %) 381.8 (74), 382.8 (27), 383.8 (100), 384.8 (30), 385.9 (10). Anal. (C₁₇H₁₄BrN₅O·0.25H₂O) C, H, N.

(2*E*)-*N*-[4-(3-Bromoanilino)-6-quinazolinyl]-2-butenamide (11). Excess *trans*-crotonyl chloride was added to a solution of **39** (316 mg, 1.0 mmol) in THF (6 mL) stirred under N₂ at 0 °C. After 2.5 h the resulting yellow solid was collected by filtration and sonicated with EtOAc to give **11** (216 mg, 52%): mp 279–281 °C; ¹H NMR [(CD₃)₂SO] δ 11.55 (br s, 1 H, NH), 10.78 (s, 1 H, NH), 9.17 (d, J = 1.9 Hz, 1 H, H-5), 8.97 (s, 1 H, H-2), 8.12 (dd, J = 9.1, 2.0 Hz, 1 H, H-7), 8.05 (t, J = 1.9 Hz, 1 H, H-2'), 7.99 (d, J = 9.0 Hz, 1 H, H-8), 7.76 (dd, J = 8.1, 2.0 Hz, 1 H, H-6'), 7.58 (dd, J = 8.6, 1.7 Hz, 1 H, H-4'), 7.52 (t, J = 8.1 Hz, 1 H, H-5') 7.03–6.94 (m, 1 H, (CO)CH=), 6.34 (dd, J = 15.1, 1.7 Hz, 1 H, CH=CHCH₃), 1.98 (dd, J = 6.8, 1.4 Hz, 3 H, CH₃); MS (CI) 385 (89, ⁸¹BrMH+), 384 (51, ⁸¹BrM+), 383 (100, ⁷⁹BrMH+), 382 (37, ⁷⁹BrM+). Anal. (C₁₈H₁₅N₄-BrO·HCl) C, H, N.

(2Z)-N-[4-(3-Bromoanilino)-6-pyrido[3,4-d]pyrimidin-6-yl]-3-chloro-2-propenamide (12). A stirred solution of **38** (128 mg, 0.4 mmol) and *cis*-3-chloroacrylic acid (172 mg, 1.6 mmol) in pyridine (2 mL) under N₂ was treated at $-20\,^{\circ}\mathrm{C}$ with EDCI-HCl (392 mg, 1.5 mmol). After 4.5 h at $-20\,^{\circ}\mathrm{C}$, additional *cis*-3-chloroacrylic acid (57 mg) and EDCI-HCl (130 mg) were added, and the temperature was brought to $-10\,^{\circ}\mathrm{C}$. After a total reaction time of 7 h, the viscous mixture was diluted with DMF and the resulting solution was poured into EtOAc/water (1:1). The aqueous phase was further extracted with EtOAc (2×), and the combined organic phases were washed with brine (2×), dried (MgSO₄) and filtered through a column of flash silica gel. The filtrate was concentrated to a

solid that was dissolved in warm EtOAc and chromatographed on flash silica gel, eluting with EtOAc. The appropriate fractions were pooled and evaporated. The product was triturated in EtOAc/tert-butyl methyl ether (1:1), dried at 0.1 mm/25 °C and recrystallized from EtOAc to give 12 (30 mg, 18%): mp 165–175 °C dec; ¹H NMR [(CD₃)₂SO] δ 11.09 (s, 1 H, NH), 10.38 (s, 1 H, NH), 9.04 (s, 1 H), 9.00 (s, 1 H), 8.66 (s, 1 H), 8.16 (t, J = 1.9 Hz, 1 H), 7.88 (dt, J = 7.7, 1.7 Hz, 1 H), 7.40-7.33 (m, 2 H), 7.07 (d, J = 8.0 Hz, 1 H), 6.77 (d, J = 8.0Hz, 1 H); MS (APCI) m/z (relative %) 365.8 (29), 366.8 (36), 367.8 (35), 368.8 (35), 401.8 (82), 402.8 (18), 403.8 (100), 404.8 (20), 405.8 (29). Anal. (C₁₆H₁₁BrClN₅O·0.25C₄H₈O₂) C, H, N.

(2E)-N-[4-(3-Bromoanilino)-6-quinazolinyl]-4,4,4-trifluoro-2-butenamide (13). A stirred solution of 39 (158 mg, 0.5 mmol) and 4,4,4-trifluorobut-2-enoic acid (153 mg, 1.1 mmol) in THF/DMF (4:1, 2.5 mL) was treated with EDCI·HCl (192 mg, 1.0 mmol) under N2 at 0 °C. After 1 h the mixture was diluted with water (10 mL), and the resulting precipitate was collected, washed with water (2 \times 5 mL) and ether (10 mL) and air-dried. The solid was suspended in EtOAc (10 mL), refluxed briefly, and sonicated for 10 min, then collected by filtration, washed with EtOAc (5 mL) and dried in a vacuum oven at 75 °C for 1.5 h to give 13 as the hydrochloride salt (76 mg, 33%): mp 273–278 °C; 1 H NMR [(CD₃)₂SO] δ 11.09 (br s, 1 H, NH), 10.43 (s, 1 H, NH), 8.90 (s, 1 H, H-2), 8.70 (s, 1 H, H-5), 8.11 (s, 1 H, H-2'), 7.97 (dd, J = 2.5, 9.2 Hz, 1 H, H-7), 7.87 (d, J = 9.0 Hz, 1 H, H-8), 7.81 (d, J = 6.9 Hz, 1 H, H-6'), 7.41-7.33 (m, 2 H, H-5',H-4'), 7.11 (d, J = 16.4 Hz, 1 H, CH= CHCF₃), 7.03 (dq, $J_d = 16.4$ Hz, $J_q = 6.4$ Hz, 1 H, CH=CHCF₃); MS (CI) 439 (78 81BrM+), 437 (100 79BrM+). Anal. (C₁₈H₁₃- $BrF_3N_4O \cdot 0.5HCl)$ C, H, N.

(2E)-N-[4-(3-Bromoanilino)pyrido[3,4-d]pyrimidin-6yl]-2,4-pentadienamide (14). A stirred solution of 38 (160 mg, 0.5 mmol), 80% trans-2,4-pentadienoic acid (245 mg, 2 mmol), and pyridine (0.5 mL) in THF/DMA (2:1, 3 mL) under N_2 was cooled to 0-5 °C and treated with one portion of EDCI· HCl (490 mg, 2.5 mmol). Cooling was removed, and the viscous mixture was stirred at 25 °C for 23 h, then charged with additional trans-2,4-pentadienoic acid (125 mg), EDCI·HCl (240 mg) and THF/DMA (2:1, 2 mL). After a further 19 h the mixture was diluted with water and EtOAc. The biphasic mixture was warmed, then filtered through Celite, and the filter pad washed well with water and hot EtOAc. The filtrate was extracted with EtOAc (3x) and the combined organic phases were washed with brine, dried (MgSO₄) and concentrated. The resulting solid was dissolved in hot EtOAc and chromatographed on silica gel, eluting with EtOAc. The product was triturated in warm EtOAc to give 14 (27 mg, 13%): mp 210–215 °C; ¹H NMR [(CD₃)₂SO] δ 11.04 (s, 1 H, NH), 10.34 (s, 1 H, NH), 9.04 (s, 1 H), 9.02 (s, 1 H), 8.66 (s, 1 H), 8.17 (t, J = 1.9 Hz, 1 H), 7.89 (dt, J = 7.7, 1.7 Hz, 1 H), 7.40-7.27 (m, 3 H), 6.60 (dt, J = 16.9, 10.6 Hz, 1 H), 6.53 (d, J = 15.2 Hz, 1 H), 5.75 (d, J = 16.9 Hz, 1 H), 5.56 (d, J = 11.1Hz, 1 H); MS (APCI) m/z (relative %) 395.9 (89), 396.9 (20), 397.9 (100), 398.9 (20). Anal. ($C_{18}H_{14}BrN_5O$) C, H.

N-[4-(3-Bromoanilino)-6-quinazolinyl]-2,3-butadienamide (15). EDCI·HCl (384 mg, 2.0 mmol) was added to a stirred solution of 39 (316 mg, 1.0 mmol), and 2,3-butadienoic acid (173 mg, 2.06 mmol) in DMF (5 mL) stirred under N₂ at 0 °C. After 1.5 h the reaction was guenched with 0.1 M HCl (10 mL), and the resulting precipitate was collected and washed successively with water and Me₂CO, then dissolved into Me₂CO with the addition of Et₃N. The solution was filtered through a short column of silica gel in Me₂CO/CH₂Cl₂ (1:1) to give **15** (247 mg, 56%): mp 268-270 °C; ¹H NMR [(CD₃)₂SO] δ 10.39 (s, 1 H, NH), 9.93 (s, 1 H, NH), 8.76 (d, J = 2.2 Hz, 1 H, H-5), 8.58 (s, 1 H, H-2), 8.18 (s, 1 H, H-2'), 7.87 (dt, J =9.0, 1.9 Hz, 2 H, H-7,8), 7.79 (d, J= 8.8 Hz, 1 H, H-6'), 7.34 (t, J = 7.9 Hz, 1 H, H-5'), 7.29 (d, J = 8.3 Hz, 1 H, H-4'), 6.07 (t, $J = 6.5 \text{ Hz}, 1 \text{ H}, CH = C = CH_2$, 5.49 (d, J = 6.6 Hz, 2 H, = C =CH₂); MS (APCI) 382.8 (88, ⁸¹BrMH⁺), 381.8 (19, ⁸¹BrM⁺), 380.7 (100, $^{79}BrMH^{+}$). Anal. ($C_{18}H_{13}BrN_{4}O \cdot 0.8C_{3}H_{6}O \cdot 0.5H_{2}O$) C, H, N.

(2E)-N-[4-(3-Bromoanilino)pyrido[3,4-d]pyrimidin-6yl]-3-phenyl-2-propenamide (16). trans-Cinnamic acid (60 mg, 0.4 mmol) was added to a stirred solution of 38 (32 mg, 0.1 mmol) in pyridine (0.4 mL). EDCI·HCl (98 mg, 0.5 mmol) was added and the mixture was stirred under N₂ at 25 °C for 2 h. The mixture was diluted with water, and the solids were collected and dissolved in EtOAc. The solution was washed with 5% aqueous NaHCO₃, dried (MgSO₄) and filtered through silica gel. The residue from removal of solvent was triturated with hot EtOAc to give 16 (23 mg, 51%): mp 253-256 °C; ¹H NMR [$(CD_3)_2SO$] δ 11.07 (s, 1 H, NH), 10.36 (s, 1 H, NH), 9.06 (s, 1 H), 9.02 (s, 1 H), 8.67 (s, 1 H), 8.19 (s, 1 H), 7.90 (d, J =7.7~Hz, 1~H), 7.72-7.65~(m, 3~H), 7.51-7.34~(m, 5~H), 7.14~(d, 1.5)J = 15.7 Hz, 1 H). Anal. ($C_{22}H_{16}N_5OBr \cdot 0.25H_2O$) C, H, N.

(2E)-N-[4-(3-Bromoanilino)-6-quinazolinyl]-4-oxo-2-pentenamide (17). N-Ethyldiisopropylamine (0.26 mL, 1.5 mmol) and 39 (0.23 g, 0.75 mmol) were added to a stirred solution of (E)-4-oxopent-2-enoic acid (171 mg, 1.5 mmol) and EDCI·HCl (288 mg, 1.5 mmol) in THF/DMF (3:1, 4 mL) under N₂ at 25 °C. The ice bath was then removed, and the reaction mixture was stirred at 25 °C for 4 h, when further N-ethyldiisopropylamine (0.13 mL, 0.75 mmol), (E)-4-oxopent-2-enoic acid (86 mg, 0.75 mmol) and EDCI·HC1 (144 mg, 0.75 mmol) were added. The reaction mixture was stirred for a further 14 h at 25 °C, then added dropwise to stirred cold water (100 mL). The solid was collected, dissolved in MeOH (50 mL) and evaporated onto silica gel (3 g). Flash chromatography on silica gel, eluting with 10% MeOH/CH2Cl2 (1:9), gave 17 (0.14 g, 45%): mp 230 °C dec; ¹H NMR [(CD₃)₂SO] δ 10.91 (s, 1 H, NH), 9.99 (s, 1 H, NH), 8.87 (d, J = 1.9 Hz, 1 H, H-5), 8.60 (s, 1 H, H-2), 8.17 (t, J = 1.9 Hz, 1 H, H-2'), 7.85 (m, 3 H, H-7,8,6'), 7.37 (m, 2 H, H-5',4'), 7.15 (d, J = 15.7 Hz, 1 H, pentenyl H-3), 6.99 (d, J = 15.7 Hz, 1 H, pentenyl H-2), 2.40 (s, 3 H, CH₃); MS (APCI) 412.7 (100, 81BrMH+), 410.8 (98, 79BrMH+). Anal. (C₁₉H₁₅BrN₄O₂) C, H, N.

(2E)-4-{[4-(3-Bromoanilino)-6-quinazolinyl]amino}-4oxo-2-butenoic Acid (18). Maleic anhydride (0.266 g, 2.7 mmol) was added to a solution of 39 (0.78 g, 2.5 mmol) in DMF (8 mL), and the mixture was heated with stirring in a 70 °C oil bath for $2.5\ h.$ The resulting suspension was cooled to room temperature and then diluted with water. The solid was collected, washed sequentially with a mixture of toluene/DMF (1:1), water, and IPA. The solid was dried under high vacuum at 60 °C for 16 h to give **18** (0.87 g, 86%): mp 224–225 °C dec; 1 H NMR [(CD₃)₂SO] δ 13.00 (br s, 1 H, COOH), 10.85 (br s, 1 H, NH), 9.96 (br s, 1 H, NH), 8.73 (d, J = 1.8 Hz, 1 H, H-5), 8.54 (s, 1 H, H-2), 8.11 (br s, 1 H, (CH₃)₂NCHO), 7.91-7.75 (m, 4 H), 7.32–7.24 (m, 2 H), 6.46 (d, J = 12.0 Hz, 1 H, CH=CH), 6.35 (d, J=12.0 Hz, 1 H, CH=CH), 2.84 (s, 3 H, (CH₃)₂NCHO), 2.68 (s, 3 H, (CH₃)₂NCHO); MS (APCI) 412.8 (100, 81BrM+), 410.8 (96, 79BrM+), 413.8 (26, 81BrMH+), 411.8 (24, ⁷⁹BrMH⁺). Anal. (C₁₈H₁₃BrN₄O₃·DMF) C, H, N.

Ethyl (2E)-4-{[4-(3-Bromoanilino)-6-quinazolinyl]ami**no**}-**4-oxo-2-butenoate** (19). *N*-Ethyldiisopropylamine (0.26 mL, 1.5 mmol) and 39 (0.23 g, 0.75 mmol) were added to a solution of (E)-4-ethoxy-4-oxobut-2-enoic acid (216 mg, 1.5 mmol) and $\dot{E}DCI \cdot HC1$ (288 mg, 1.5 mmol) in THF/DMF (3:1, 4 mL) stirred under N_2 at 25 °C. The ice bath was removed, and the reaction mixture was stirred at 25 °C for 4 h, when further N-ethyldiisopropylamine (0.13 mL, 0.75 mmol), (E)-4-ethoxy-4-oxobut-2-enoic acid (108 mg, 0.75 mmol), and EDCI· HC1 (144 mg, 0.75 mmol) were added. After stirring a further 14 h at 25 °C, the reaction mixture was added dropwise to stirred cold water (100 mL). The solid was collected, dissolved in MeOH (50 mL), and dried onto silica gel (3 g) and flash chromatographed on silica gel, eluting with MeOH/CH₂C1₂ (1: 9). Concentration of pure fractions under reduced pressure gave **19** (0.19 g, 58%): mp >255 °C; ¹H NMR [(CD_3)₂SO] δ 10.93 (s, 1 H, NH), 9.99 (s, 1 H, NH), 8.89 (d, J = 1.9 Hz, 1 H, H-5), 8.60 (s, 1 H, H-2), 8.16 (t, J = 1.9 Hz, 1 H, H-2'), 7.85 (m, 3 H, H-7,8,6'), 7.33 (m, 3 H, H-5',4', pentenyl H-3), 6.79 (d, J = 15.4 Hz, 1H, pentenyl H-2), 4.24 (q, J = 7.1 Hz, 2 H, CH₂), 1.29 (t, J = 7.1 Hz, 3 H, CH₃); MS (APCI) 442.8 (99, ⁸¹BrMH⁺), 440.8 (100, ⁷⁹BrMH⁺). Anal. (C₂₀H₁₇BrN₄O₃) C, H, Ethyl (2*E*)-4-{[4-(3-Bromoanilino)pyrido[3,4-*d*]pyrimidin-6-yl]amino}-4-oxo-2-butenoate (20). Reaction of 38 (32 mg, 0.1 mmol) with fumaric acid monoethyl ester (58 mg, 0.4 mmol) and EDCI·HCl (98 mg, 0.5 mmol) in pyridine (0.5 mL) was carried out as described above. After 5 h, the solution was poured into water, which formed a precipitate. The suspension was sonicated, then the solid was collected, washed well with water, and dried to give 20 (90 mg, 89%): mp >230 °C dec; 1 H NMR [(CD₃)₂SO] δ 11.44 (s, 1 H, NH), 10.37 (s, 1 H, NH), 9.07 (s, 1 H, H-2), 9.05 (s, 1 H, H-8), 8.68 (s, 1 H, H-5), 8.17 (d, J= 2.0 Hz, 1 H, H-2'), 7.89 (dt, J= 7.5, 1.9, 1.7 Hz, 1 H, H-4'), 7.48 (d, J= 15.4 Hz, 1 H, fumarate H), 7.40-7.34 (m, 2 H, H-5',6'), 6.83 (d, J= 15.4 Hz, 1 H, fumarate H), 4.24 (q, J= 7.0 Hz, 2 H, CH₂), 1.28 (t, J= 7.0 Hz, 3 H, CH₃). Anal. (C₁₉H₁₆-BrN₅O₃·0.25H₂O) C, H, N.

N-[4-(3-Bromoanilino)pyrido[3,4-d]pyrimidin-6-yl]-N-[2-(dimethylamino)ethyl]acrylamide (21): Example of Method of Scheme 2. EDCI·HCl (980 mg, 5 mmol) was added to a stirred solution of N^4 -(3-bromophenyl)- N^6 -[2-(dimethylamino)ethyl]pyrido[3,4-d]pyrimidine-4,6-diamine¹⁹ (40) (387 mg, 1 mmol) and redistilled acrylic acid (0.25 mL, 3.6 mmol) in pyridine (5 mL) under N₂ cooled to 0-5 °C. After 30 min cooling was removed, and the solution was stirred for an additional 45 min, then diluted with 1% aqueous NaHCO₃. The mixture was extracted with EtOAc $(4\times)$, and the combined extracts were washed with brine, dried (MgSO₄), and concentrated to give 21 (122 mg, 28%): mp (EtOAc, 5 °C) > 160 °C dec; ¹H NMR [(CD₃)₂SO] δ 10.16 (s, 1 H, NH), 9.15 (s, 1 H), 8.80 (s, 1 H), 8.43 (s, 1 H), 8.22 (s, 1 H), 7.93 (d, J = 7.7 Hz, 1 H), 7.42-7.35 (m, 2 H), 6.29-6.22 (m, 2 H), 5.66 (dd, J = 9.0, 3.5 Hz, 1 H), 4.05 (t, J = 7.1 Hz, 2 H) 2.42 (t, J = 7.1 Hz, 2 H), 2.11 (s, 6 H); MS (APCI) m/z (relative %) 440.9 (99), 441.8 (23), 442.8 (100), 443.9 (24). Anal. (C₂₀H₂₁BrN₆O) C, H, N.

N-[4-(3-Bromoanilino)pyrido[3,4-d]pyrimidin-6-yl]-N-[3-(4-morpholinyl)propyl]acrylamide (22): Example of **Method of Scheme 2.** To a stirred solution of N^4 -(3-bromophenyl)-N⁶-[3-(4-morpholinyl)propyl]pyrido[3,4-d]pyrimidine-4,6-diamine 19 (41) (400 mg, 0.90 mmol), DMAP (40 mg) and Et $_3N$ (excess, 2.0 mL) at 0 $^{\circ}C$ under N_2 was added acryloyl chloride (89 μ L, 1.08 mmol). After 1 h stirring a further two portions of acid chloride (89 μ L each) were added over the next 2 h and the procedure and workup above were followed to give, after column chromatography on silica gel eluting with MeOH/ EtOAc (1:9) to MeOH/EtOAc (1:5), **22** (142 mg, 32%): mp (CH₂-Cl₂/hexane) 178–180 °C; ¹H NMR [(CD₃)₂SO] δ 10.15 (s, 1 H, NH), 9.15 (s, 1 H), 8.80 (s, 1 H), 8.47 (s, 1 H), 8.21 (br s, 1 H, H-2'), 7.92 (br d, J = 7.6 Hz, 1 H, H-6'), 7.41 (t, J = 8.0 Hz, 1 H, H-5'), 7.37 (dt, J = 8.1, 1.6, 1.6 Hz, 1 H, H-4'), 6.25 (m, 2 H, CH₂CHCO, CH₂CHCO), 5.66 (m, 1 H, CH₂CHCO), 3.98 (t, J = 7.5 Hz, 2 H, CH₂NRCO), 3.46 (t, J = 4.5 Hz, 4 H, morph. CH₂), 2.29 (t, J = 7.1 Hz, 2 H, CH₂CH₂CH₂NRCO), 2.24 (br s, 4 H, morph. CH₂), 1.73 (quintet, J = 7.2 Hz, 2 H, CH₂C H_2 -CH₂). Anal. (C₂₃H₂₅BrN₆O₂·H₂O) C, H, N.

N-[4-(3-Bromoanilino)-6-quinazolinyl]-N-[3-(4-morpholinyl)propyllacrylamide (23): Example of Method of **Scheme 3.** A stirred solution of 4^{14} (1.78 g, 4.82 mmol), morpholine (excess, 4.0 mL) and p-toluenesulfonic acid (catalytic) in THF (50 mL) was heated at 50 °C for 4 h before being concentrated under reduced pressure, diluted with water and extracted with EtOAc. The combined organic extracts were washed with brine, dried over anhydrous Na₂SO₄, concentrated under reduced pressure and chromatographed on silica gel eluting with MeOH/CH₂Cl₂/EtOAc (15:40:45) to give N-[4-(3bromoanilino)-6-quinazolinyl]-3-(4-morpholinyl)propanamide (42) (1.86 g, 78%): mp (EtOAc) 184–186 °C; ¹H NMR [(CD₃)₂-SO] δ 10.37 (s, 1 H, NH), 9.91 (s, 1 H, NH), 8.72 (d, J = 1.9Hz, 1 H, H-5), 8.58 (s, 1 H, H-2), 8.17 (t, J = 2.1 Hz, 1 H, H-2'), 7.86 (m, 2 H, H-7, 6'), 7.78 (d, J = 8.9 Hz, 1 H, H-8), 7.35 (t, J = 8.0 Hz, 1 H, H-5'), 7.29 (dt, J = 1.2, 1.2, 8.0 Hz, 1 H, H-4'), 3.40 (t, J = 4.6 Hz, 4 H, morph. CH₂), 2.69 (t, J = 6.6Hz, 2 H, NCH₂CH₂CONH), 2.58 (t, J = 6.6 Hz, 2 H, NCH₂-CH₂CONH), 2.44 (br s, 4 H, morph. CH₂). Anal. (C₂₁H₂₂BrN₅O₂) C, H, N.

To a stirred solution of 42 (0.85 g, 1.86 mmol) in THF (30 mL) under N₂ at 0 °C was added BH₃·DMS (372 μL of a 10M solution, 2 mol equiv) dropwise. The resulting solution was allowed to warm to room temperature and then stirred for 2 h, before being quenched by the cautious addition of 1 N HCl (40 mL). The reaction mixture was then stirred at 50 °C for 2 h, basified by the addition of saturated Na₂CO₃ and extracted with EtOAc. The combined organic extracts were washed with brine, dried over anhydrous Na₂SO₄, concentrated under reduced pressure and chromatographed on silica gel eluting with MeOH/CH₂Cl₂/EtOAc (3:8:8) to give N⁴-(3-bromophenyl)- N^6 -[3-(4-morpholinyl)propyl]-4,6-quinazolinediamine (43) (130 mg, 16%) as a yellow glass (ca. 90% pure by NMR). This was used without further purification: ${}^{1}H$ NMR [(CD₃)₂SO] δ 9.40 (s, 1 H, NH), 8.37 (s, 1 H, H-2), 8.17 (t, J = 1.9 Hz, 1 H, H-2'), 7.91 (br d, J = 8.2 Hz, 1 H, H-6'), 7.54 (d, J = 9.0 Hz, 1 H, H-8), 7.34 (t, J = 8.0 Hz, 1 H, H-5'), 7.27 (m, 2H, H-4', 7), 7.16 (d, J = 2.2 Hz, 1 H, H-5), 6.25 (t, J = 5.1 Hz, 1 H, CH₂NH), 3.59 (t, J = 4.5 Hz, 4 H, morph. CH₂), 3.22 (q, J = 6.0 Hz, 1 H, CH_2NH), 2.45 (t, J = 6.9 Hz, 2 H, $CH_2CH_2CH_2NH$), 2.39 (br s, 4 H, morph. CH₂), 1.82 (quintet, J = 7.0 Hz, 2 H, CH₂C H_2 - CH_2).

A stirred solution of 43 (133 mg, 0.30 mmol) in DMF (5.0 mL) under N₂ was treated sequentially with acrylic acid (83 μL, 1.20 mmol), Et₃N (excess, 0.5 mL), and EDCI·HCl (115 mg, 0.6 mmol). Standard workup as above, followed by chromatography on silica gel, eluting with EtOAc:CH₂Cl₂ (1: 1) to MeOH/CH₂Cl₂/EtOAc (3:7:10), gave **23** (39 mg, 26%): mp (CH₂Cl₂/hexane) 171–175 °C; ¹H NMR [(CD₃)₂SO] δ 9.86 (s, 1 H, NH), 8.70 (s, 1 H, H-2), 8.52 (d, J = 2.0 Hz, 1 H, H-5), 8.20 (t, J = 1.9 Hz, 1 H, H-2'), 7.91 (partially obscured br d, J =8.6 Hz, 1 H, H-6'), 7.89 (d, J = 8.9 Hz, 1 H, H-8), 7.79 (dd, J= 8.8, 2.1 Hz, 1 H, H--7, 7.38 (t, J = 7.9 Hz, 1 H, H--5), 7.33(dt, J = 8.4, 1.7, 1.7 Hz, 1 H, H-4'), 6.22 (dd, J = 16.7, 2.3 Hz,1 H, CH_2CHCO), 6.05 (br s, 1 H, CH_2CHCO), 5.61 (br d, J =8.8 Hz, 1 H, CH_2CHCO), 3.87 (t, J = 7.4 Hz, 2 H, CH_2NRCO), 3.49 (t, J = 4.5 Hz, 4 H, morph. CH₂), 2.28 (partially obscured t, J = 7.1 Hz, 2 H, $CH_2CH_2CH_2NRCO$), 2.27 (br s, 4 H, morph. CH₂), 1.69 (quintet, J = 7.3 Hz, 2 H, CH₂CH₂CH₂); HRMS (DEI) (M⁺) calcd for $C_{24}H_{26}Br^{81}N_5O_2$ 497.1249, found 497.1250.

3-(Dimethylamino)propyl (2E)-4-{[4-(3-Bromoanilino)-6-quinazolinyl]amino}-4-oxo-2-butenoate (24): Example of Method of Scheme 4. A solution of 39 (158 mg, 0.5 mmol) in THF (10 mL) was added dropwise over 15 min to a solution of fumaryl chloride (382 mg, $2.\hat{5}$ mmol) in THF (10 mL) stirred under N₂ at 0 °C. After 1 h at 0 °C the suspension was allowed to settle, and the supernatant of crude acid chloride 44 was decanted. Fresh THF (5 mL) was added, and the suspension was stirred at 0 °C while a solution of 3-(N,N-dimethylamino)propan-l-ol (1.18 mL, 10 mmol) in THF (5 mL) was added dropwise. The suspension was stirred at 25 °C for 1 h, the solvent was evaporated under reduced pressure, and the residue was triturated with cold water. The solid was collected, dissolved in a minimum volume of DMF, and absorbed onto silica gel (2 g) and dried. Flash chromatography on silica gel, eluting with CH₂Cl₂/MeOH (2:1) gave a product that was dissolved in AcOH/water (3:2, 2.5 mL), passed through a 0.45μm filter, and purified by HPLC on a Vidac C₁₈ 218TP1022 reverse-phase HPLC column. Elution with 10% to 50% gradient of 0.1% TFA in water/0.1 % TFA in CH₃CN over 60 min gave 24 as the tris trifluoroacetate salt (51 mg, 12%): mp 60 °C; ¹H NMR [(CD₃)₂SO] δ 11.14 (s, 1 H, NH), 10.85 (br s, 1 H, NH), 9.57 (br s, 1 H, NH), 9.01 (d, J = 1.7 Hz, 1 H, H-5), 8.79 (s, 1 H, H-2), 8.07 (s, 1H, H-2'), 8.02 (dd, J = 2.1, 9.0 Hz, 1H, H-7), 7.89 (d, J = 8.9 Hz, 1H, H-8), 7.78 (d, J = 6.5 Hz, 1 H, H-6'), 7.43 (m, 2 H, H-4',5'), 7.34 (d, J = 15.4 Hz, 1 H, butenyl H-3), 6.84 (d, J = 15.4 Hz, 1 H, butenyl H-2), 4.26 (t, J = 6.2Hz, 2 H, OCH₂), 3.19 (m, 2 H, CH₂N), $\dot{2}$.81 (d, J = 4.6 Hz, 6 H, CH₃), 2.05 (m, 2 H, CH₂); MS (APCI) 499.8 (100, 81BrMH⁺), 497.9 (97, $^{79} BrMH^{+}).$ Anal. ($C_{23} H_{24} BrN_5 O_3 \hbox{-} 3 CF_3 CO_2 H)$ C, H,

(2*E*)-*N*¹-[4-(3-Bromoanilino)-6-quinazolinyl]-*N*¹-[3-(dimethylamino)propyl]-2-butenediamide (25). A solution of **39** (158 mg, 0.5 mmol) in THF (10 mL) was added dropwise

over 15 min to a solution of fumaryl chloride (382 mg, 2.5 mmol) in THF (10 mL) stirred under N2 at 0 °C. After 1 h at 0 °C, the suspension was allowed to settle, and the supernatant was decanted. Fresh THF (5 mL) was added and the suspension was stirred at 0 °C while a solution of N^1, N^1 -dimethyl-1,3-propanediamine (1.26 mL, 10 mmol) in THF (5 mL) was added dropwise. The suspension was stirred at 25 °C for 1 h, the solvent was stripped under reduced pressure, and the residue was triturated with cold water. The solid was collected, dissolved in boiling MeOH (25 mL), filtered, and evaporated under reduced pressure. The residue was dissolved in AcOH/ water (3:2, 2.5 mL) and purified by HPLC on a Vidac C₁₈ 218TP1022 reverse-phase HPLC column. Elution with a 10% to 50% gradient of 0.1% TFA in water/0.1% TFA in CH₃CN over 60 min gave 25 as the tris trifluoroacetate salt (154 mg, 37%): mp 40 °C; ¹H NMR [(CD₃)₂SO] δ 11.02 (s, 1 H, NH), 9.50 (br s, 1 H, NH) 9.02 (d, J = 1.7 Hz, 1 H, H-5), 8.82 (s, 1 H, H-2), 8.74 (t, J = 5.7 Hz, 1 H, NH), 8.05 (s, 1 H, H-2'), 8.02 (dd, J = 2.1, 9.0 Hz, 1 H, H-7), 7.89 (d, J = 8.9 Hz, 1 H, H-8),7.76 (d, J = 7.2 Hz, H-6'), 7.45 (m, 2 H, H-4',5'), 7.17 (d, J =14.9 Hz, 1 H, butenyl H-3), 7.05 (d, J = 15.2 Hz, 1 H, butenyl H-2), 3.03 (m, 2 H, NCH₂), 3.08 (m, 2 H, CH₂N), 2.79 (d, J =4.8 Hz, 6 H, CH₃), 1.83 (m, 2 H, CH₂); MS (APCI) 498.8 (100, $^{81}BrMH^{+}$), 496.9 (97, $^{79}BrMH^{+}$). Anal. ($C_{23}H_{25}BrN_6O_2 \cdot 3CF_3 - 6C_1 \cdot 3C_2 \cdot 3C_2 \cdot 3C_3 \cdot$ CO₂H) C, H, N.

(2E)- N^1 -[4-(3-Bromoanilino)pyrido[3,4-d]pyrimidin-6yl]- N^4 -[3-(4-morpholinyl)propyl]-2-butenediamide (28): Example of Method of Scheme 5.20 A solution of (E)-but-2-enedioic acid monoethyl ester (45) (5.77 g 40.0 mmol) in THF (40 mL) was treated with oxalyl chloride (7.0 mL, 80.0 mmol), followed by two drops of DMF. The solution was stirred at room temperature for 1 h, then concentrated. The resulting residue was dissolved in CH2Cl2 (50 mL) and added dropwise during 20 min to a solution of 3-morpholin-4-ylpropylamine (6.43 mL, 44.0 mmol) in CH2Cl2 (200 mL) in a dry ice/acetone bath. At the end of the addition the reaction was allowed to come to room temperature, then poured into of 5% aqueous NaHCO₃ (500 mL). The layers were separated, and the aqueous layer was extracted with CH₂Cl₂, and the combined organic extracts were dried (MgSO₄) and concentrated. Flash chromatography over silica gel, eluting with MeOH/CH₂Cl₂ (1:5) gave ethyl (2E)-4-{[3-(4-morpholinyl)propyl]amino}-4-oxo-2-butenoate (46a) (8.44 g, 78%) as an oil: 1H NMR [(CD₃)₂SO] δ 8.53 (t, J = 5.5 Hz, 1 H, NH), 7.76 (d, J = 15.4 Hz, 1 H, olefinic), 6.55 (d, J = 15.4Hz, 1 H, olefinic), 4.20 (q, 2 H, J = 7.0 Hz, CH_2CH_3), 3.56 (t, J = 4.7 Hz, 4 H, morph. $\hat{C}H_2$), 3.18 (q, 2 H, CH_2NH , coalesces to t on D_2O wash), 2.32 (br s, 4 H, morph. CH_2), 2.28 (t, J =7.2 Hz, 2 H, morpholino- $CH_2CH_2CH_2$), 1.59 (quintet, J = 7.0Hz, 2 H, $CH_2C\hat{H_2}CH_2$), 1.24 (t, J = 7.1 Hz, $\hat{3}$ H, CH_3); MS (APCI) M + 1 calcd 271.2, found 271.1.

A solution of **46a** (0.50 g, 1.8 mmol) and Et₃N (0.50 mL, 3.6 mmol) in water (10 mL) was stirred at room temperature overnight, concentrated, and coevaporated with EtOH to give crude (2E)-4-{[3-(4-morpholinyl)propyl]amino}-4-oxo-2-butenoic acid (47a) as a gum (containing Et₃N): 1H NMR [(CD₃) $_2SO$] δ 8.41 (t, J = 5.3 Hz, 1 H, NH), 6.81 (d, J = 15.7 Hz, 1 H, olefinic), 6.49 (d, J = 15.4 Hz, 1 H, olefinic), 3.56 (t, J = 4.6Hz, 4 H, morph. CH₂), 3.16 (dd, J = 12.8, 7.0 Hz, 2 H, CH₂-NH, coalesces to t on D₂O wash), 2.32 (br s, 4 H, morph. CH₂), 2.27 (t, J = 7.1 Hz, 2 H, morpholino-C H_2 CH₂CH₂), 1.59 (quintet, J = 7.0 Hz, 2 H, $CH_2CH_2CH_2$); MS (APCI) M + 1 calcd 243.1, found 243.2.

A mixture of 47a (assumed 1.8 mmol) and amine 38 (0.10 g, 0.32 mmol) in pyridine (2 mL) was treated with EDCI·HCl (0.34 g, 1.8 mmol), and the solution was stirred at room temperature overnight. The reaction was then poured into water, and the resulting solid was purified by flash chromatography over silica gel, eluting with MeOH/CH2Cl2 (1:4) to give 28 (54 mg, 30.0%): mp 237-240 °C dec; ¹H NMR [(CD₃)₂-SO] δ 11.3 (s, 1 H, NH), 10.4 (s, 1 H, NH), 9.05 (s, 1 H), 9.02 (s, 1 H), 8.67 (s, 1 H), 8.58 (t, J = 5.5 Hz, 1 H, CH_2NH), 8.17 (d, J = 1.7 Hz, 1 H), 7.89 (d, J = 6.5 Hz, 1 H), 7.36 (m, 2 H), 7.27 (d, J = 15.2 Hz, 1 H, olefinic), 7.08 (d, J = 15.2 Hz, 1 H, olefinic), 3.57 (t, J = 4.6 Hz, 4 H, morph. CH₂), 3.21 (dd, J =

12.7, 6.6 Hz, 2 H, CH₂NH, coalesces to t with D₂O), 2.34 (br s, 4 H, morph. CH₂), 2.31 (t, J = 7.2 Hz, 2 H, morpholino-CH₂- CH_2CH_2), 1.63 (quintet, J = 7 Hz, 2 H, $CH_2CH_2CH_2$); MS (APCI) M + 1 calcd 540.1, found 540.2. Anal. $(C_{24}H_{26}BrN_7O_3 \cdot$ 1.5H₂O) C, H, N.

(2E)- N^1 -[4-(3-Bromoanilino)pyrido[3,4-<math>d]pyrimidin-6yl]- N^4 -[3-(dimethylamino)propyl]-2-butenediamide (26). Similar reaction of 45 (5.75 g, 40 mmol), oxalyl chloride (7 mL) and DMF (3 drops) gave the crude acid chloride. This was diluted with anhydrous Et₂O (200 mL) and the solution was cooled to −78 °C with mechanical stirring. The rapidly stirring solution was then treated dropwise with a solution of 3-dimethylaminopropylamine (5.54 mL, 44 mmol) in Et₂O (60 mL). After addition was completed, the bath was removed and the thick suspension was allowed to slowly warm to room temperature over 1-2 h. The solid was collected and washed well with ether. It was then dissolved in water (orange solution), and the pH was adjusted to ca. 10.5 with sodium carbonate. The aqueous phase was extracted with EtOAc $(4\times)$, then the combined extracts were washed with brine, dried, and filtered through a pad of flash silica gel. The filtrate was concentrated to leave crude ethyl (2E)-4-{[3-(dimethylamino)propyl]amino}-4-oxo-2-butenoate (46b) (2.75 g, 30%; low yield was likely due to incomplete extraction due to water solubility), sufficiently pure by NMR to use in the next reaction: 1H NMR (CDCl3) $\mathring{\delta}$ 7.94 (br s, 1 H, NH), 6.80 (d, J = 15.6 Hz, 1 H, olefinic), 6.73 (d, J = 15.6 Hz, 1 H, olefinic), 4.20 (q, J = 7.1 Hz, 2 H, C H_2 -CH₃), 3.42 (q, J = 5.8 Hz, 2 H, CH₂NH), 2.43 (t, J = 5.8 Hz, 2 H, $Me_2NCH_2CH_2CH_2$), 2.24 (s, 6 H, $N(CH_3)_2$), 1.68 (quintet, J = 5.8 Hz, 2 H, $CH_2CH_2CH_2$), 1.27 (t, J = 7.1 Hz, 3 H, CH_3).

A solution of 46b (2.43 g, 10.6 mmol) in deionized water (40 mL) was heated at reflux for 4 h. The water was stripped off and the residue was coevaporated with MeOH. The oil was dissolved in ca. 20 mL of MeOH, then treated with excess 2-propanolic HCl. The resultant solution was concentrated, the resulting solid was triturated in EtOH, washed with EtOH and dried to give (2E)-4-{[3-(dimethylamino)propyl]amino}-4oxo-2-butenoic acid (47b) as the HCl salt (1.13 g): mp 148-152 °C; ¹H NMR [(CD₃)₂SO] δ 8.77 (t, J = 5.8 Hz, 1 H, NH), 6.92 (d, J = 15.7 Hz, 1 H, olefinic), 6.53 (d, J = 15.7 Hz, 1 H, olefinic), 3.23 (q, J = 6.5 Hz, 2 H, CH_2NH , coalesces to t on D₂O wash), 3.03 (m, 2 H, Me₂NCH₂CH₂CH₂), 2.72 (s, 6 H, $N(CH_3)_2$), 1.84 (quintet, J = 7.0 Hz, 2 H, $CH_2CH_2CH_2$). Anal. (C₉H₁₆N₂O₃·HCl) C, H, N. Concentration of the filtrate gave a second crop (573 mg; total yield 1.7 g (68%)).

A suspension of 38 (64 mg, 0.2 mmol) and 47b HCl salt (190 mg, 0.8 mmol) in pyridine (1 mL) was mixed by warming, then cooled in an ice bath and treated with EDCI·HCl (196 mg). The resulting suspension was stirred under nitrogen at 0-5°C for 2.5 h, then diluted with DMF (2 mL). The solution was added to a 1:1 mixture of water/EtOAc, and shaken until phase separation. The aqueous phase was further extracted with EtOAc $(3\times)$ and the combined extracts were discarded. The aqueous layer was made basic with 5% aqueous NaHCO3, and then extracted with EtOAc ($5\times$) using small amounts of MeOH each time if necessary to bring about phase separation. The EtOAc extracts were combined and washed with brine, dried (MgSO₄), and concentrated to leave a residue. This was sonicated in 2-propanol to give **26** (67 mg, 66%): mp 235-38 °C; ¹H NMR [($\tilde{C}D_3$)₂SO] δ 11.3 (s, 1 H, NH), 10.4 (s, 1 H, NH), 9.05 (s, 1 H), 9.02 (s, 1 H), 8.67 (s, 1 H), 8.57 (t, J = 5.5 Hz, 1 H, CH_2NH , 8.17 (br s, 1 H), 7.88 (d, J = 7.5 Hz, 1 H), 7.36 (m, 2 H), 7.27 (d, J = 15.2 Hz, 1 H, olefinic), 7.07 (d, J = 15.2Hz, 1 H, olefinic), 3.20 (q, J = 7.0 Hz, 2 H, CH_2NH , coalesces to t with D_2O), 2.23 (t, J = 7.0 Hz, 2 H, $Me_2NCH_2CH_2CH_2$), 2.13 (s, 6 H, N(CH₃)₂), 1.59 (quintet, J = 7.0 Hz, 2 H, CH₂CH₂: CH₂). Anal. (C₂₂H₂₄BrN₇O₂·0.5H₂O) C, H, N.

 $(2E)-N^{1}-[4-(3-Bromoanilino)pyrido[3,4-d]pyrimidin-6$ yl]- N^4 -[3-(diethylamino)propyl]-2-butenediamide (27). Similar reaction of the acid chloride of 45 (from 5.75 g of 45) with 3-diethylaminopropylamine (7.0 mL, 44.4 mmol) in CH₂-Cl₂ (200 mL) gave ethyl (2E)-4-{[3-(diethylamino)propyl]amino}-4-oxo-2-butenoate (**46c**) (4.07 g, 37%) as an oil: ¹H NMR (CDCl₃) δ 8.47 (br s, 1 H, NH), 6.84 (d, J = 15.4 Hz, 1 H,

olefinic), 6.77 (d, J = 15.4 Hz, 1 H, olefinic), 4.24 (q, J = 7.0Hz, 2 H, OC H_2 CH₃), 3.48 (q, J = 5.5 Hz, 2 H, C H_2 NH), 2.63 (m, 6 H, Et₂NC H_2 CH₂CH₂, N(C H_2 CH₃)₂), 1.75 (quintet, J =5.5 Hz, 2 H, $CH_2CH_2CH_2$), 1.31 (t, J = 7.0 Hz, 3 H, OCH_2CH_3), 1.10 (t, J = 7.1 Hz, 6 H, N(CH₂CH₃)₂). Anal. (C₁₃H₂₄N₂O₃·H₂O)

A solution of 46c (4.05 g, 14.86 mmol) and LiOH monohydrate (1.27 g, 30.1 mmol) in MeOH: H_2O (100 mL) was stirred at room temperature for 2 h. The mixture was evaporated to a semisolid, then diluted with warm MeOH and filtered through a pad of flash silica gel, washing well with MeOH. The eluate was concentrated to a solid that was triturated in Et₂O to give (2E)-4-{[3-(dimethylamino)propyl]amino}-4-oxo-2-butenoic acid (47c) as the lithium salt (3 g). This salt (2.55 g, 10 mmol) was dissolved in water and the pH was adjusted to 4 with dilute aqueous HCl. This solution was loaded onto a column packed with 10 g dry weight of Dowex 50W x 8 resin (H⁺ form; 200-400 mesh; 5.2 mol equiv/g), and the column was eluted successively with 50 mL each of water, 0.1 M aqueous NH₃, 0.2 M aqueous NH₃, and 100 mL 0.3 M aqueous NH₃. Product fractions were pooled and concentrated to ca. 100 mL of solution that was then lyophilized and further dried at 5 mm/60 °C/5 h to provide the free acid (1.82 g) as a glassy solid that was used directly in the next reaction: 1H NMR [(CD₃)₂SO] δ 8.46 (t, J = 5.3 Hz, 1 H, NH), 6.74 (d, J = 15.4Hz, 1 H, olefinic), 6.48 (d, J = 15.4 Hz, 1 H, olefinic), 3.16 (q, J = 5.8 Hz, 2 H, C H_2 NH, coalesces to t on D_2 O wash), 2.69 (m, 6 H, Et₂NC H_2 CH₂CH₂, N(C H_2 CH₃)₂), 1.66 (quintet, J =7.0 Hz, 2 H, $CH_2CH_2CH_2$), 1.04 (t, J = 7.2 Hz, 6 H,

Reaction of 38 (32 mg, 1 mmol), 47c (97 mg, 0.4 mmol), EDCI·HCl (98 mg) and pyridine (0.5 mL) was carried out as described above. After 1.25 h further EDCI·HCl (45 mg) was added, and the mixture was stirred at room temperature for an additional 17 h. Workup as above, followed by trituration in 2-propanol, gave 27 (10.5 mg, 20%): mp 227-232 °C; ¹H NMR [(CD₃)₂SO] δ 11.3 (s, 1 H, NH), 10.4 (s, 1 H, NH), 9.05 (s, 1 H), 9.02 (s, 1 H), 8.67 (s, 1 H), 8.56 (t, J = 5.5 Hz, 1 H, CH_2NH), 8.17 (br s, 1 H), 7.88 (d, J = 7.5 Hz, 1 H), 7.37 (m, 2 H), 7.27 (d, J = 15.2 Hz, 1 H, olefinic), 7.08 (d, J = 15.2 Hz, 1 H, olefinic), 3.20 (q, J = 6.0 Hz, 2 H, CH_2NH , coalesces to t with D₂O), 2.44 (m, 6 H, Et₂NCH₂CH₂CH₂, N(CH₂CH₃)₂), 1.57 (quintet, J = 7.0 Hz, 2 H, $CH_2CH_2CH_2$), 0.94 (t, J = 7.2 Hz, 6 H, $N(CH_2CH_3)_2$). Anal. $(C_{24}H_{28}BrN_7O_2)$ C, H.

 $(2E)-N^{1}-[4-(3-Bromoanilino)pyrido[3,4-d]pyrimidin-6$ yl]- N^{1} -[3-(1H-imidazol-1-yl)propyl]-2-butenediamide (29). Similar reaction of the acid chloride of 45 (from 5.77 g of 45) with a solution of 3-imidazol-1-ylpropylamine (5.25 mL, 44.0 mmol) in CH₂Cl₂ (200 mL) in a dry ice/acetone bath, followed by flash chromatography of the residue on silica gel, eluting with MeOH/CH₂Cl₂ (1:2), gave ethyl (2E)-4-{[3-(imidazol-1-yl)-4-(imidazol-1-ylpropyl]amino}-4-oxo-2-butenoate (46d) (5.21 g, 52%), which solidified on standing: ¹H NMR [(CD₃)₂SO] δ 8.60 (t, J = 5.4 Hz, 1 H, NH), 7.62 (s, 1 H, imidazole H), 7.18 (t, J = 1.2 Hz, 1 H, imidazole H), 6.99 (d, J = 15.7 Hz, 1 H, olefinic), 6.89 (s, 1 H, imidazole H), 6.57 (d, J = 15.7 Hz, 1 H, olefinic), 4.19 (q, $J = 7.1 \text{ Hz}, 2 \text{ H}, CH_2CH_3), 3.98 \text{ (t, } J = 7.0 \text{ Hz}, 2 \text{ H}, CH_2N),$ 3.11 (q, J = 6.8 Hz, 2 H, CH_2NH , coalesces to t with D_2O), 1.88 (quintet, J = 6.9 Hz, 2 H, $CH_2CH_2CH_2$), 1.24 (t, J = 7.0Hz, 3 H, CH₃); MS (APCI) M + 1 calcd 252.1, found 252.1. Anal. $(C_{12}H_{17}N_3O_3)$ C, H, N.

A solution of 46d (1.27 g, 5.05 mmol) and Et₃N (1.42 mL, 10.2 mmol) in deionized water (25.5 mL) was heated at 60 °C for 30 min. The water was evaporated and residue was coevaporated with MeOH. The residue was crystallized from MeOH/2-propanol (1:1) to give (2E)-4-{[3-(imidazol-1-yl)propyl]amino}-4-oxo-2-butenoic acid (47d) (190 mg, 17%): mp 170-174 °C; ¹H NMR [(CD₃)₂SO] δ 8.55 (t, J = 5.5 Hz, 1 H, NH), 7.64 (s, 1 H, imidazole H), 7.19 (t, J = 1.2 Hz, 1 H, imidazole H), 6.90 (d, J = 15.4 Hz, 1 H, olefinic), 6.89 (s, 1 H, imidazole H), 6.52 (d, J = 15.4 Hz, 1 H, olefinic), 3.98 (t, J = 7.0 Hz, 2 H, CH₂N), 3.11 (q, J = 6.8 Hz, 2 H, CH₂NH, coalesces to t with D_2O), 1.88 (quintet, J = 6.8 Hz, 2 H, $CH_2CH_2CH_2$). Anal.

(C₁₀H₁₃N₃O₃) C, H, N. Further processing of the filtrate afforded 420 mg (37%) of additional product (total yield 610 mg (54%)).

Reaction of 47d (156 mg, 0.7 mmol) and 38 (64 mg, 0.2 mmol) with EDCI·HCL ($\bar{196}$ mg) in pyridine (1 mL) was carried out as described above. After 2 h the dark orange solution was diluted with DMF (2 mL) and poured into 2.5% aqueous NaHCO3. The mixture was extracted with EtOAc $(5\times)$, and the combined EtOAc extracts were washed with brine, dried (MgSO₄), and concentrated to a residue that was triturated in hot 2-propanol. After storage at room temperature for 30 min, the solid was collected to give 29 (13.5 mg, 13%): mp 244–248 °C; ¹H NMR [(CD₃)₂SO] δ 11.3 (s, 1 H, NH), 10.4 (s, 1 H, NH), 9.06 (s, 1 H), 9.02 (s, 1 H), 8.67 (s, 1 H), 8.64 (t, J = 5.8 Hz, 1 H, NH), 8.17 (d, J = 1.7 Hz, 1 H), 7.88 (dt, J =7.5, 1.9, 1.9 Hz, 1 H), 7.65 (s, 1 H, imidazole H), 7.37 (m, 2 H), 7.29 (d, J = 14.9 Hz, 1 H, olefinic), 7.20 (t, J = 1.2 Hz, 1 H, imidazole H), 7.08 (d, J = 14.9 Hz, 1 H, olefinic), 6.90 (t, J =1.2 Hz, 1 H, imidazole H), 4.01 (t, J = 7.0 Hz, 2 H, CH₂N), 3.14 (q, J = 6.8 Hz, 2 H, CH_2NH , coalesces to t with D_2O), 1.91 (quintet, J = 7.0 Hz, 2 H, $CH_2CH_2CH_2$). Anal. ($C_{23}H_{21}$ -BrN₈O₂·0.75H₂O) C, H, N.

(2E)- N^1 -[4-(3-Chloro-4-fluoroanilino)pyrido[3,4-d]pyri $midin-6-yl]-N^4-[3-(4-morpholinyl)propyl]-2-butenedi$ amide (31). 6-Amino-4-(3-chloro-4-fluoroanilino)pyrido[3,4-d]pyrimidine¹⁴ (**48**) (1.3 g, 4.5 mmol) and **47a** (4.36 g, 18 mmol) in dry pyridine (22.5 mL) were dissolved by gentle heating, then the solution was cooled in an ice bath under N2 and treated with pulverized EDCI·HCl (4.31 g, 22.5 mmol). The reaction was stirred at 0-5 °C for 4 h, then poured onto a mixture of EtOAc/5% aqueous NaHCO₃. The precipitated solid was collected, washed with water, then dissolved in hot MeOH. The solution was treated with limited conc HCl and set aside to crystallize, giving $\bf 31$ (1.34 g, 51%) as a partial HCl salt: mp 232-235 °C; ¹H NMR [(CD₃)₂SO] δ 11.3 (s, 1 H, NH), 10.5 (br s, \sim 1 H, R₂N⁺H), 10.4 (s, 1 H, NH), 9.06 (s, 1 H), 9.01 (s, 1 H), 8.79 (br s, 1 H, CH_2NH), 8.66 (s, 1 H), 8.14 (dd, J = 2.7Hz, $J_{H-F} = 7.0$ Hz, 1 H), 7.83 (m, 1 H), 7.48 (dd, J = 9.0 Hz, J_{H-F} = 9.0 Hz, 1 H), 7.30 (d, J = 15.2 Hz, 1 H, olefinic), 7.20 (d, J = 15.2 Hz, 1 H, olefinic), 3.8 (br s, 4 H, morph. CH₂), 3.25 (q, J = 6.6 Hz, 2 H, CH_2NH , coalesces to t with D_2O), 3.0 (br s, 6 H, morph. CH₂, NCH₂CH₂CH₂), 1.85 (br s, 2 H, $CH_2CH_2CH_2$). Anal. $(C_{24}H_{25}ClFN_7O_3 \cdot HCl \cdot 2H_2O)$ C, H, N.

 $(2E)-N^{1}-[4-(3-Bromoanilino)pyrido[3,4-d]pyrimidin-6$ yl]- N^4 -[3-(dimethylamino)propyl]- N^4 -methyl-2-butenediamide (30). Reaction of 37 (132 mg, 0.4 mmol) and 47b (380 mg, 1.6 mmol) with EDCI·HCl (392 mg) in pyridine (2 mL) as above gave a crude product that was extracted with EtOAc (2×) to remove organic impurities. The combined EtOAc extracts were washed with water, then all aqueous phases were combined and adjusted to pH 9 with 2% aqueous NaOH. The resulting precipitate was collected, washed well with water, and then triturated in 2-propanol at 0 °C for 30 min to give **30** (64 mg, 31%): mp 228–230 °C; ^1H NMR [(CD₃)₂SO] δ 10.1 (s, 1 H, NH), 9.15 (s, 1 H), 8.81 (s, 1 H), 8.47 (s, 1 H), 8.43 (t, J = 5.5 Hz, 1 H, CH₂NH), 8.20 (s, 1 H), 7.90 (d, J = 7.2 Hz, 1 H), 7.39 (m, 2 H), 6.95 (d, J = 14.9 Hz, 1 H, olefinic), 6.72 (d, J = 14.9 Hz, 1 H, olefinic), 3.47 (s, 3 H, CONCH₃), 3.09 (q, J = 6.0 Hz, 2 H, C H_2 NH, coalesces to t with D_2 O), 2.15 (t, J =7.2 Hz, 2 H, Me₂NC*H*₂CH₂CH₂), 2.06 (s, 6 H, N(CH₃)₂), 1.50 (quintet, J = 7.2 Hz, 2 H, $CH_2CH_2CH_2$). Anal. ($C_{23}H_{26}BrN_7O_2$. 0.25H₂O) C, H, N.

N-[4-(3-Bromoanilino)pyrido[3,4-d]pyrimidin-6-yl]ethylenesulfonamide (32): Example of Method of Scheme 1. To a stirred solution of 38 (0.25 g, 0.82 mmol) in THF (20 mL) under nitrogen was added Et₃N (230 μL), a catalytic amount of DMAP and chloroethanesulfonyl chloride (120 μ L, 1.15 mmol) dropwise. The reaction was stirred at room temperature for 1 h and then diluted with saturated NaHCO₃ and extracted with EtOAc. The combined organic extracts were washed with brine, dried over anhydrous Na₂SO₄, concentrated under reduced pressure and chromatographed on silica gel eluting with MeOH/CH₂Cl₂/EtOAc (2:48:50), then recrystalized from CH₂Cl₂/hexane to give **32** (53 mg, 16%): mp 261-265

°C; ¹H NMR [(CD₃)₂SO] δ 11.02 (s, 1 H, SO₂NH), 10.25 (s, 1 H, NH), 9.02 (s, 1 H), 8.67 (s, 1 H), 8.15 (br s, 1 H, H-2'), 8.00 (s, 1 H), 7.87 (dt, J = 7.2, 1.9, 1.9 Hz, 1 H, H-6'), 7.40 (partially obsc. t, J = 7.9 Hz, 1 H, H-5'), 7.37 (partially obsc. dt, J = 7.8, 1.9, 1.9 Hz, 1 H, H-4'), 7.07 (dd, J = 16.5, 9.9 Hz, 1 H, CH_2CHSO_2), 6.30 (d, J = 16.5 Hz, 1 H, CH_2CHSO_2), 6.09 (d, J= 9.9 Hz, 1 H, CH_2CHSO_2). Anal. $(C_{15}H_{12}BrN_5O_2S\cdot0.25H_2O)$

N-[4-(3-Bromoanilino)-6-quinazolinyl]ethylenesulfon**amide (33).** To a stirred solution of **39** (0.30 g, 0.95 mmol) in THF (20 mL) under nitrogen were added Et₃N (3.5 mol equiv, 3.33 mmol, 245 μ L), a catalytic amount of DMAP and chloroethanesulfonyl chloride (1.2 mol equiv, 1.14 mmol, 119 μ L) dropwise. Workup as above followed by chromatography on silica gel eluting with MeOH/CH₂Cl₂/EtOAc (3:47:50) and crystallization from CH₂Cl₂/hexane gave 33 (210 mg, 54%): mp 217 °C dec; ¹H NMR [(CD₃)₂SO] δ 10.31 (s, 1 H, SO₂NH), 9.96 (s, 1 H, NH), 8.60 (s, 1 H, H-2), 8.20 (d, J = 2.0 Hz, 1 H, H-5), 8.14 (br s, 1 H, H-2'), 7.85 (br d, J = 7.9 Hz, 1 H, H-6'), 7.81 (d, J = 8.9 Hz, 1 H, H-8), 7.67 (dd, J = 8.9, 2.1 Hz, 1 H, H-7), 7.37 (t, J = 8.0 Hz, 1 H, H-5'), 7.32 (br d, J = 8.1 Hz, 1 H, H-4'), 6.90 (dd, J = 16.4, 9.8 Hz, 1 H, CH_2CHSO_2), 6.17 (d, J= 16.4 Hz, 1 H, CH_2CHSO_2), 6.06 (d, J = 9.8 Hz, 1 H, CH_2 -CHSO₂). Anal. (C₁₆H₁₃BrN₄O₂S) C, H, N.

2-{[4-(3-Bromoanilino)pyrido[3,4-d]pyrimidin-6-yl]sulfonyl}ethanol (36): Example of Method of Scheme 6. A nitrogen-purged solution of 2-mercaptoethanol (1.75 mL, 25 mmol) and 4-(3-bromoanilino)-6-fluoropyrido[3,4-d]pyrimidine¹⁷ (49) (1.6 g, 5 mmol) in DMSO (10 mL) was treated with anhydrous cesium carbonate (3.26 g, 10 mmol). The stirred solution was heated at 50 °C for 2 h, then poured into 2% aqueous HCl (180 mL). After stirring for 15 min, the solids were collected, washed well with water, and dissolved in DMF. The solution was poured into EtOAc/water (1:1) the resulting mixture was extracted with EtOAc (3×). The combined extracts were washed with brine, dried (MgSO₄) and filtered through a column of silica gel. The filtrate was concentrated to a solid that was triturated in EtOAc to give 2-{[4-(3bromoanilino)pyrido[3,4-d]pyrimidin-6-yl]sulfanyl}ethanol (50) (1.24 g, 66%): mp 182–185 °C; ¹H NMR [(CD₃)₂SO] δ 10.03 (s, 1 H, NH), 9.10 (s, 1 H), 8.69 (s, 1 H), 8.35 (s, 1 H), 8.22 (t, J = 1.9 Hz, 1 H), 7.91 (dt, J = 7.7, 1.9 Hz, 1 H), 7.42–7.34 (m, 2 H), 5.04 (t, J = 5.5 Hz, 1 H, OH), 3.68 (dd, J = 6.8, 5.7 Hz, 2 H), 3.36 (t, J=6.8 Hz, 2 H); MS (APCI) m/z (relative %) 374.8 (49), 375.8 (10), 376.9 (100), 377.8 (23), 378.9 (63), 379.8 (14). Anal. (C₁₅H₁₃BrN₄OS) C, H, N.

A stirred suspension 50 (755 mg, 2 mmol) in CHCl₃ (30 mL) at 0-5 °C was treated with MCPBA (1.27 g of 57-86%) and slowly warmed to 25 °C over 4 h. After 14.5 and 17.5 h further MCPBA (720 mg and 720 mg) was added. After 19.5 h total reaction time, the suspension was cooled to 0-5 °C, treated with DMSO (2 mL) and allowed to warm to 20 °C for 30 min. The mixture was then partitioned between EtOAc and 5% aqueous NaHCO3. The organic phase was washed with brine, dried (MgSO₄), concentrated to small volume and flash chromatographed on silica gel, eluting with EtOAc to give 34 (540 mg, 66%): mp (EtOAc) 210–212 °C; ¹H NMR (CF₃CO₂H) δ 10.96 (s, 1 H), 10.90 (s, 1 H),) 10.42 (s, 1 H), 9.47 (s, 1H), 9.16 (d, J = 8.2 Hz, 1 H), 9.05 (d, J = 8.2 Hz, 1 H), 8.83 (t, J = 8.0Hz, 1 H), 5.81(t, J = 5.2 Hz, 2 H), 5.43 (t, J = 5.2 Hz, 2 H);MS (APCI) m/z (relative %) 378.7 (39), 380.7 (45), 408.7 (100), 409.7 (15), 410.7 (97), 411.7 (17). Anal. (C₁₅H₁₃BrN₄O₃S) C,

N-(3-Bromophenyl)-6-(vinylsulfonyl)pyrido[3,4-d]py**rimidin-4-amine (35).** Methanesulfonyl chloride (9.3 μ L, 0.12 mmol) was added dropwise to a stirred suspension of 34 (41 mg, 0.1 mmol) and Et₃N (31 μ L, 0.22 mmol) in CH₂Cl₂ (0.5 mL) under N₂ at 0-5 °C. Additional charges of methanesulfonyl chloride (9.3 μ L) were added after 45 min and 1.5 h, the latter with additional Et₃N (50 μ L). After a total of 2.5 h the cold solution was quenched with 5% aqueous NaHCO₃, then extracted with EtOAc (2×). The combined organic extracts were dried (MgSO₄) then filtered through a pad of flash silica gel to give **35** (17 mg, 44%): mp (EtOAc) 214-217 °C; ¹H NMR

[(CD₃)₂SO] δ 10.64 (s, 1 H, NH), 9.30 (s, 1 H), 9.25 (s, 1 H), 8.87 (s, 1 H), 8.16 (s, 1 H), 7.89-7.85 (m, 1 H), 7.39-7.33 (m, 2 H), 7.17 (dd, J = 10.0, 16.5 Hz, 1 H), 6.46 (d, J = 16.4 Hz, 1 H), 6.37 (d, J = 10.0 Hz, 1 H). Anal. ($C_{15}H_{11}BrN_4O_2S$. 0.25H₂O) C, H, N.

N-(3-Bromophenyl)-6-(vinylsulfinyl)pyrido[3,4-d]pyrimidin-4-amine (36): Example of Method of Scheme 6. A suspension of 50 (226 mg, 0.6 mmol) and 3-phenyl-2-(phenylsulfonyl)oxaziridine (180 mg) in CHCl₃ (6 mL) was stirred at room temperature for 3 h. The mixture was diluted with tertbutyl methyl ether (6 mL) and the precipitate was collected to give 2-[4-(3-bromophenylamino)pyrido[3,4-d]pyrimidine-6sulfinyl]ethanol (51) (210 mg, 89%): mp 233-235 °C; ¹H NMR $[(CD_3)_2SO] \delta 10.6 (s, 1 H, NH), 9.25 (s, 1 H), 9.04 (s, 1 H), 8.86$ (s, 1 H), 8.23 (d, J = 1.9 Hz, 1 H), 7.95 (dt, J = 2.2, 2.2, 7.2 Hz, 1 H), 7.39 (m, 2 H), 5.09 (dd, J = 5.1, 5.8 Hz, 1 H, OH), 3.87 (m, 1 H, $HOCH_2CH_2$), 3.80 (m, 1 H, $HOCH_2CH_2$), 3.32(m, 1 H, HOCH₂C H_2), 2.98 (dt, J = 4.3, 4.3, 13.3 Hz, 1 H, $HOCH_2CH_2$), 1.91 (dd, J = 7.0, 1.4 Hz, 3 H). Anal. ($C_{15}H_{13}$ -BrN₄O₂S) C, H, N.

Methanesulfonyl chloride (0.056 mL, 0.72 mmol) was added to an ice-cold suspension of 51 (117 mg, 0.3 mmol) and Hunig's base (0.3 mL, 1.7 mmol) in dichloroethane (3 mL). After 1 h, the mixture was brought to room temperature and maintained there for 30 min. DBU (316 mg, 2 mmol) was added, and the solution stirred for 30 min, then quenched with water. The mixture was extracted with dichloroethane $(2\times)$ and the combined extracts were washed with 2% aqueous HCl, dried (Mg₂SO₄), and filtered through a pad of flash silica gel, eluting with EtOAc. Concentration of the combined product eluates and trituration of the resulting solid with MeOH gave 36 (69 mg, 61%): mp 213-214 °C; ¹H NMR [(CD₃)₂SO] δ 10.61 (s, 1 H, NH), 9.25 (s, 1 H), 9.00 (s, 1 H), 8.86 (s, 1 H), 8.22 (s, 1 H), 7.93 (d, J = 7.0 Hz, 1 H), 7.38 (m, 2 H), 7.12 (dd, J = 9.6, 16.4 Hz, 1 H), 6.16 (d, J = 16.4 Hz, 1 H), 6.06 (d, J = 9.6 Hz, 1 H). Anal. (C₁₅H₁₁BrN₄OS) C, H, N.

Tyrosine Kinase Assays. EGFR tyrosine kinase was purified as described previously.21 Enzyme assays for IC50[app] determinations were performed in 96-well filter plates (Millipore MADVN6550, Millipore, Bedford, MA). The total volume was 0.1 mL containing 20 mM Hepes, pH 7.4, 50 mM sodium vanadate, 40 mM magnesium chloride, 10 μ M adenosine triphosphate (ATP) containing 0.5 mCi of [32P]ATP, 20 mg of polyglutamic acid/tyrosine (Sigma Chemical Co., St. Louis, MO), 10 ng of EGFR tyrosine kinase and appropriate dilutions of inhibitor. All components except the ATP are added to the well and the plate was incubated with shaking for 10 min at 25 °C. The reaction was started by adding [^{32}P]ATP and the plate incubated at 25 °C for 10 min. The reaction was terminated by addition of 0.1 mL of 20% trichloroacetic acid (TCA). The plate was kept at 4 °C for at least 15 min to allow the substrate to precipitate. The wells was then washed 5 times with 0.2 mL of 10% TCA and 32P incorporation determined with a Wallac beta plate counter (Wallac, Inc., Gaithersburg, PA).

Irreversibility Test Protocol. A431 human epidermoid carcinoma cells were grown in 6-well plates to about 80% confluency and then incubated in serum-free media for 18 h. Duplicate sets of cells were treated with 2 mM of designated compound to be tested as an irreversible inhibitor for 2 h. One set of cells was then stimulated with 100 ng/mL of EGF for 5min and extracts made as described under the Western blotting procedure. The other set of cells was washed free of the compound with warmed serum-free media, incubated for 2 h, washed again, incubated another 2 h, washed again, and then incubated a further 4 h. This set of cells was then stimulated with EGF and extracts made similar to the first set of cells.

In Vivo Chemotherapy. Evaluation of in vivo anticancer effectiveness was performed as described previously.¹⁵ The A431 epidermoid, H125 non-small-cell lung, and MCF-7 breast xenografts were maintained by serial in vivo passage in and anticancer effectiveness evaluated in nude mice (Charles River Breeding Laboratories). Compounds 7 and 31 were administered as suspensions in 0.5% methylcellulose in water due to insufficient solubility at the desired dosage concentration. Both compounds were dosed orally in a fixed volume of 0.5 mL. Host body weight change data are reported as the maximum treatment-related weight loss in these studies. Calculation of tumor growth inhibition (% T/C) and tumor growth delay (T-C) was performed as described previously. $^{22-24}$

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