# Benzoxazinones as PPAR $\gamma$ Agonists. 2. SAR of the Amide Substituent and In Vivo Results in a Type 2 Diabetes Model 

Philip J. Rybczynski,* Roxanne E. Zeck, J oseph Dudash, J r., Donald W. Combs, Thomas P. Burris, ${ }^{\dagger}$ Maria Yang, Melville C. Osborne, Xiaoli Chen, and Keith T. Demarest

J ohnson and J ohnson Pharmaceutical Research and Devel opment, L.L.C., 1000 Route 202, Raritan, New J ersey 08869
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A series of benzoxazinones has been synthesized and tested for PPAR $\gamma$ agonist activity. Synthetic approaches were devel oped to provide either racemic or chiral compounds. In vitro functional potency could be measured through induction of the aP2 gene, a target of PPAR $\gamma$. These studies revealed that compounds with large aliphatic chains at the nitrogen of the benzoxazinone were the most potent. Substitution of the chain was tolerated and in many cases enhanced the in vitro potency of the compound. Select compounds were further tested for metabolic stability, oral bioavailability in rats, and efficacy in db/db mice after 11 days of dosing. In vivo analysis with $\mathbf{1 3}$ and $\mathbf{5 7}$ demonstrated that the series has potential for the treatment of type 2 diabetes.

## Introduction

PPAR $\gamma$ is a member of the peroxisome proliferatoractivated receptor family. Its mechanistic role in glucose and lipid homeostasis has been the subject of extensive research. ${ }^{1}$ As a result, PPAR $\gamma$ agonism is a current treatment for type 2 diabetes. The receptor is widely distributed in the spleen, colon, adipose tissue, and macrophages and found to a lesser extent in the liver, pancreas, and skeletal muscle. ${ }^{2}$ Activation of PPAR $\gamma$ in the cell nucleus initiates heterodimerization with another nuclear receptor, the rexinoid receptor (RXR), with subsequent recruitment of coactivators and induction of genes that are involved in adi pogenesis. Target genes that are upregulated or downregulated have been identified from white and brown adi pose tissue, skeletal muscle, and the liver ${ }^{3}$ (in vitro adipogenesis can be induced by activation of PPAR $\gamma$ al one or in conjunction with C/EBP $\alpha$, although the latter is not sufficient to promote adipogenesis ${ }^{4}$ ). The details of how activation leads to glucose homeostasis are not fully understood. Studies suggest that adipogenesis provides increased lipid metabolism and free fatty acid uptake in adi pose tissue, leading to increased insulin sensitivity and glucose metabolism in muscle and liver. ${ }^{12,5,6}$ In support of this mechanism, recent evidence shows that a PPAR $\gamma$ agonist induces glycerol kinase gene expression in adi pocytes, thus promoting triglyceride formation in that tissue and reducing circulating free fatty acids. ${ }^{7}$ Alternatively, altered secretion of adipocytokines in adipose tissue has been proposed as a mechanism of PPAR $\gamma$ agonist-mediated homeostasis. ${ }^{5}$ A conflicting report demonstrates, however, that in heterozygous PPAR $\gamma$ deficient mice fed a high fat diet, insulin resistance can be ameliorated with an antagonist of either PPAR $\gamma$ (bisphenol A diglycidyl ether) or RXR (HX531). ${ }^{8}$

[^0]Natural ligands of PPAR $\gamma$ have been identified. These endogenous activators include mono- and polyunsaturated fatty acids as well as eicosanoids, with $\mathrm{EC}_{50}$ values in the micromolar range. ${ }^{9}$ To date, the most potent natural agonist identified is $15 \mathrm{~d}-\mathrm{PGJ} 2$ with a reported $\mathrm{EC}_{50}=1-2 \mu \mathrm{M}$ in cotransfection assays using PPAR $\gamma$ chimera. ${ }^{10}$ By comparison, a recent report identified Saurufuran A from the herb Suarus chinesis as an agonist with an $\mathrm{EC}_{50}=16.7 \mu \mathrm{M}$ in a pFA-GAL4-PPAR chimera expression construct. ${ }^{11}$ These and other natural ligands are considerably less potent than synthetic ligands (vide infra).
Synthetic PPAR $\gamma$ agonists for the treatment of type 2 diabetes ${ }^{12}$ have proven successful for glucose control and reduction of $\mathrm{HbA}_{\text {Ic }}$ with the marketed compounds Rosiglitazone ${ }^{13}$ and Pioglitazone ${ }^{14,13 b}$ (Chart 1). However, edema and weight gain have been reported in patients after treatment with PPAR $\gamma$ agonists ${ }^{13 \mathrm{Bb}}$ (it remains to be seen if this is related to individual compounds or activation of PPAR $\gamma$, and there continues to be interest in new compounds for clinical development). Additional compounds in clinical and predinical development have recently been reviewed. ${ }^{12 a, b}$ Compounds reported to be advanced clinical candidates include Farglitazar (GW262570, Ph III), ${ }^{15}$ KRP-297 (Ph II/III), ${ }^{16}$ Reglitazar (JTT-501, Ph II/II), ${ }^{17}$ Ragaglitazar (DRF-2725, Ph II), ${ }^{18}$ and Tesaglitazar (AZ-242, Ph II). ${ }^{19}$ We sought a backup for our clinical compound Netoglitazone (MCC-555). ${ }^{20}$ This compound contains a thiazolidinedione (TZD) moiety commonly seen in PPAR $\gamma$ agonists. It has remarkable potency in vivo and shows promise for the treatment of type 2 diabetes. In an earlier report, we described our efforts to identify a backup chemical series and the initial structureactivity relationship (SAR) work. ${ }^{21}$ At the time of that report and during the work described here, there were no clinical data to dictate the incorporation or avoidance of any structural features. However, we were excited to discover a series devoid of the TZD, since this provided an opportunity to bring a diverse set of ligands

Chart 1. PPAR $\gamma$ Agonists


## Scheme 1a


a Reagents and conditions: (a) $\mathrm{K}_{2} \mathrm{CO}_{3}$, DMF, $0{ }^{\circ} \mathrm{C}$ to room temperature. (b) (i) $\mathrm{H}_{2}, \mathrm{Pd} / \mathrm{C}, \mathrm{EtOH}$, room temperature; (ii) TBSOTf, imidazole, DMF, $0{ }^{\circ} \mathrm{C}$ to room temperature. (c) (i) NaH , alkylating agent, DMF, $0^{\circ} \mathrm{C}$ to room temperature; (ii) $\mathrm{CH}_{3} \mathrm{SO}_{3} \mathrm{H}$, MeOH , water, room temperature. (d) (2-Hydroxyphenyl)acetic acid methyl ester, $\mathrm{Bu}_{3} \mathrm{P}, 1,1^{\prime}$-(azodicarbonyl)dipiperidine (ADDP), PhH , $10{ }^{\circ} \mathrm{C}$ to room temperature. (e) $\mathrm{NaOH}, \mathrm{MeOH}$, water, $65^{\circ} \mathrm{C}$.
into preclinical devel opment. In this report, we describe further efforts to elaborate the SAR of the benzoxazinone series of compounds. ${ }^{22}$ The in vitro potency, in vitro stability toward P450 enzymes in human liver microsomes, bioavailability in rats, and initial in vivo efficacy studies are included.

## Chemistry

Racemic compounds were synthesized as shown in Scheme 1. 2-Nitrophenol was alkylated with $\alpha$-bromo-$\gamma$-butyrolactone to provide 1. Catalytic hydrogenation



KRP-297


DRF-2725

of the nitro group and concomitant cyclization to the benzoxazinone, followed by protection of the primary alcohol, yielded silyl ether 2. Alkylation of the amide was achieved by deprotonation of the amide with sodium hydride and then reaction with the alkylating agent specified in each experimental (in the synthesis of 55, alkylation was accomplished with a primary alcohol under Mitsunobu conditions). A mixture of N - and O-alkylation products was obtained from $\mathbf{2}$ under these deprotonation/alkylation conditions. Therefore, deprotection of the tert-butyldimethylsilyl (TBS) ether was conducted with aqueous methanesulfonic acid in methanol to hydrolyze the O-alkylated products. The $\mathrm{N}-\mathrm{H}$ and N -alkyl products were readily separated on silica gel to provide $\mathbf{2}$ and Mitsunobu substrate $\mathbf{3}$. Formation of the phenyl ether (4) and saponification provided target compounds 5-12, 15-28, 35, 36, 40, 42, 43, 46, 49, 50, and 53-56.
The introduction of some of the substituents in the side chain required additional functional group manipulations. Schemes $2-5$ highlight the changes to the chemistry in Scheme 1. The reagents that could not be purchased were synthesized, and the methods are detailed in the Experimental Section. In Scheme 2, 29, 30, 37, and 39 were obtained through manipulation of differentially protected carboxylic acids. Alkylation of 2 with the benzyl esters of 5-bromopentanoic acid or 6 -bromohexanoic acid, followed by deprotection of the TBS ethers and Mitsunobu etherification, provided benzyl esters 58 and 59 . A portion of each intermediate was saponified to provide diacids $\mathbf{2 6}$ or $\mathbf{2 7}$ (see Scheme 1). Alternatively, each benzyl ester was hydrogenated to a mixed methyl ester/carboxylic acid. Activation of the acid moiety with 1,1 '-carbonyldi imidazole, exposure to ammonium hydroxide, and saponification of the

## Scheme $\mathbf{2 a}^{\text {a }}$


${ }^{\text {a }}$ Reagents and conditions: (a) (i) $\mathrm{NaH}, \mathrm{Br}\left(\mathrm{CH}_{2}\right)_{\mathrm{n}} \mathrm{CO}_{2} \mathrm{CH}_{2} \mathrm{Ph}, \mathrm{DMF}, 0^{\circ} \mathrm{C}$ to room temperature; (ii) $\mathrm{CH}_{3} \mathrm{SO}_{3} \mathrm{H}$, MeOH , water, room temperature; (iii) (2-hydroxyphenyl)acetic acid methyl ester, $\mathrm{Bu} u_{3} \mathrm{P}, \mathrm{ADDP}, \mathrm{PhH}, 10^{\circ} \mathrm{C}$ to room temperature. (b) $\mathrm{H}_{2}, \mathrm{Pd} / \mathrm{C}, \mathrm{EtOH}$, room temperature. (c) (i) $1,1^{\prime}$-Carbonyldiimidazole, $\mathrm{CH}_{2} \mathrm{Cl}_{2}$, room temperature, 2 h , and then $\mathrm{NH}_{4} \mathrm{OH}$; (ii) $\mathrm{NaOH}, \mathrm{MeOH}$, water, $40{ }^{\circ} \mathrm{C}$. (d) (i) $\mathrm{BH}_{3}, \mathrm{THF},-50$ to $0^{\circ} \mathrm{C}$; (ii) $\mathrm{NaOH}, \mathrm{MeOH}$, water, $40^{\circ} \mathrm{C}$.

Scheme $3^{a}$

${ }^{\text {a }}$ Reagents and conditions: (a) (i) $\mathrm{NaH}, \mathrm{Br}\left(\mathrm{CH}_{2}\right)_{\mathrm{m}} \mathrm{CO}_{2} \mathrm{Et}, \mathrm{DMF}$, $0-50^{\circ} \mathrm{C}$; (ii) $\mathrm{CH}_{3}\left(\mathrm{CH}_{2}\right)_{n} \mathrm{NH}_{2}, \mathrm{MeOH}, 45^{\circ} \mathrm{C}$; (iii) $\mathrm{CH}_{3} \mathrm{SO}_{3} \mathrm{H}, \mathrm{MeOH}$, water, room temperature. (b) (i) (2-Hydroxyphenyl)acetic acid methyl ester, $\mathrm{Bu}_{3} \mathrm{P}, \mathrm{ADDP}, \mathrm{PhH}, 10^{\circ} \mathrm{C}$ to room temperature; (ii) $\mathrm{NaOH}, \mathrm{MeOH}$, water, $40^{\circ} \mathrm{C}$.
methyl ester yielded compound 29 or 30 . Finally, hydrogenation of each benzyl ester, borane reduction of the carboxylic acid, and saponification of the methyl ester provided compound 37 or 39. In Scheme 3, compounds 31 and 32 were obtained by initial alkylation of amide 2 with either ethyl bromoacetate or ethyl 4-bromobutyrate. Amidation occurred readily upon exposure to propylamine or methylamine. Deprotection with methanesulfonic acid provided 60 and 61. Mitsunobu etherification and saponification yielded the target compounds. The chemistry in Scheme 4 provided compounds 33 and 34. Alkylation of 2 with 6-bromohexyl phthalimide and deprotection of the TBS ether provided 62. Mitsunobu etherification and deprotection of the amine yielded 63. Amidation with either acetic anhydride or methanesulfonyl chloride and saponification gave the desired products. In Scheme 5, the keto group is used to synthesize four additional target compounds. Grignard addition to 42 with methylmagnesium bromide provided 38. The oximes in compounds 44 and 45 were obtained from ketone 42 by condensation with hydroxylamines. Compound 41 was obtained by sodium borohydride reduction of the ketone in 64 followed by saponification to the target compound.

Chiral compounds arise by virtue of the stereogenic center at $\mathrm{C}-2$ of the benzoxazinone ring. The stereochemically pure compounds could be obtained by chromatographic resolution of racemates-as in 13, 14, 47, 48, 51, and 52-or by the stereospecific synthesis shown
in Scheme 6 for 13 and 57. In this variation of the chemistry depicted in Scheme 1, stereochemistry is introduced from the chiral pool and maintained throughout the sequence. Mitsunobu reaction of 2-nitrophenol and (S)-2-hydroxy- $\gamma$-butyrolactone provided chiral lactone 65. Reduction of the nitro group, silyl ether formation, alkylation with 1-iodohexane or 1-bromo-4methoxybutane, and deprotection with aqueous HCl yielded al cohols $\mathbf{6 6}$ or 67. Mitsunobu etherification and saponification with lithium hydroxide provided chiral products 13 or 57. Chiral high-performance liquid chromatography (HPLC) analysis of racemic and chiral intermediates in each case confirmed the presence of a single enantiomer. In both cases, it was observed that the more potent of the two enantiomers could be obtained from the (S)-lactone, with elaboration to final products. From this, it was inferred that these compounds had (R) absolute configuration, by inversion of configuration during the Mitsunobu reaction in the first step.

## Results and Discussion

In Vitro SAR Studies. The preliminary results obtained with this series provided impetus for further SAR development on the scaffold. ${ }^{21}$ In those studies, it was found that the benzyl substituent of the amide influenced potency (Scheme 1; R $=\mathrm{CH}_{2} \mathrm{Ar}$ ), the favored position of the carboxylic acid is in the 2-position of the phenyl ether, and substitution on the aromatic portion of the benzoxazinone bicyclic ring is not tolerated. In the previous and present studies, compounds were tested in the PPAR $\gamma$-mediated aP2 gene induction assay. This target gene of PPAR $\gamma$ has been evaluated in these laboratories and shown to undergo a large induction in the presence of agonists. ${ }^{23}$ As such, it is a useful marker of in vitro activation of the receptor. Select compounds were tested for in vitro metabolic stability and rat oral bioavailability. Racemic and chiral compounds with acceptable profiles were further tested for in vivo efficacy.

Substitution on the amide of the benzoxazinone started with unsubstituted alkyl side chains, either branched or linear (Table 1). The effect of homologation

## Scheme $4^{\text {a }}$




#### Abstract

a Reagents and conditions: (a) NaH , 6-bromohexyl phthalimide, DMF, $0^{\circ} \mathrm{C}$ to room temperature. (b) (i) (2-Hydroxyphenyl)acetic acid methyl ester, $\mathrm{Bu}_{3} \mathrm{P}, \mathrm{ADDP}, \mathrm{PhH}, 10^{\circ} \mathrm{C}$ to room temperature; (ii) $\mathrm{NH}_{2} \mathrm{NH}_{2}, \mathrm{EtOH}, 60^{\circ} \mathrm{C}$. (c) (i) $\mathrm{Ac} \mathrm{C}_{2} \mathrm{O}$, room temperature; (ii) NaOH , MeOH , water, $40^{\circ} \mathrm{C}$. (d) (i) $\mathrm{CH}_{3} \mathrm{SO}_{2} \mathrm{Cl}, \mathrm{TEA}, \mathrm{CH}_{2} \mathrm{Cl}_{2}$, room temperature; (ii) NaOH , MeOH , water, $40^{\circ} \mathrm{C}$.


## Scheme ${ }^{\text {a }}$


a Reagents and conditions: (a) Two equiv of $\mathrm{CH}_{3} \mathrm{MgBr}$, THF, $-78{ }^{\circ} \mathrm{C}$ to room temperature. (b) $\mathrm{H}_{2} \mathrm{NOR} \cdot \mathrm{HCl}$, lutidine, EtOH , room temperature. (c) (i) $\mathrm{NaBH}_{4}$, $\mathrm{EtOH}, 0^{\circ} \mathrm{C}$ to room temperature; (ii) $\mathrm{NaOH}, \mathrm{MeOH}$, water, $40^{\circ} \mathrm{C}$.

## Scheme $6^{a}$


${ }^{\text {a }}$ Reagents and conditions: (a) $\mathrm{Ph}_{3} \mathrm{P}, \mathrm{DEAD}, \mathrm{THF},-20^{\circ} \mathrm{C}$ to room temperature. (b) (i) $\mathrm{H}_{2}, \mathrm{Pd} / \mathrm{C}, \mathrm{EtOH}$, room temperature; (ii) TBSOTf, imidazole, DMF, $0^{\circ} \mathrm{C}$ to room temperature; (iii) NaH , alkyl halide, DMF, $0-65^{\circ} \mathrm{C}$; (iv) $6 \mathrm{~N} \mathrm{HCl}, \mathrm{MeOH}$, room temperature. (c) (i) (2-Hydroxyphenyl)acetic acid methyl ester, $\mathrm{Bu}_{3} \mathrm{P}$, ADDP, $\mathrm{PhH}, 10^{\circ} \mathrm{C}$ to room temperature; (ii) $\mathrm{LiOH}, \mathrm{THF}$, water, $0^{\circ} \mathrm{C}$ to room temperature.
has been well-documented, ${ }^{24}$ and those principles were applied to the current scaffold. One to four linear and branched carbon chains provided low potency compounds (5-10). Extension to the pentyl, hexyl, heptyl,
and octyl linear chains provided compounds with EC50 values of 243, 100, 234, and 300 nM, respectively (11, 12, 15, and 16). The linear nonyl and decyl substituents reduced the potency to over $1 \mu \mathrm{M}$ (17 and 18). Optimal chain length for this scaffold is thus in the range of 5-8 carbons. This was the basis for studies into the role of chain branching, which provided mixed results. There was a steady decline in functional potency as the amide substituent progressed from isoheptyl (19) to ethylcyclohexyl (23) and on to the 5,5-dimethylhexyl, cyclopentylethyl, and cycl opentylpropyl side chains (20-22). From these data, it appeared that the receptor has limited space to accommodate the side chains on this scaffold, so that there was little to be gained from the additional steric bulk. The effect of electronics on functional potency will be discussed below.

Compound 12 was separated into enantiomers 13 and $\mathbf{1 4}$ by chiral chromatography. Enantiomer $\mathbf{1 3}$ was the more potent of the two, and it was synthesized by the chemistry in Scheme 6 for in vivo studies (vide infra).

The utility of polar groups in the side chain was investigated with the compounds shown in Table 2. After the first two examples, side chains for the compounds in this study were also in the range of 5-8 atoms. Hydroxyethyl and methylene carboxylate derivatives (24 and 25) displayed no improvement over compound 6 . Introducing a carboxylic acid into the side chain (26-28) likewise provided no advantage. The side chain was also substituted with a primary (29 and 30) or secondary amide moiety (31 and 32), as well as a reverse amide (33) and reverse sulfonamide (34). All of these target compounds showed poor potency in the functional assay. The only break in this trend arose from the unsaturated variation of the hexyl chain (36). ${ }^{25}$ It was apparently similar enough to the hexyl chain of $\mathbf{1 2}$ to provide a potent agonist. Unfortunately, the double bond cannot be mimicked by the aforementioned amides. The nitrile-substituted chain in 35 was superior to the corresponding carboxylic acid substituent in $\mathbf{2 8}$ but was still not in the potency range obtained from the best linear compounds in Table 1. The highly polar carboxylic acids and amides represented by 24-35 indicated that the receptor favors less polar, linear ligands for activation of the receptor.

More interesting results were obtained by substitution of the alkyl chain with hydroxyl, fluoro, or carbonyl groups or by replacement of a methylene with oxygen

Table 1. Benzoxazinones with Linear or Branched Alkyl Substituents

|  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Cpd | R | $\mathbf{E C}_{50}(\mathbf{n M})^{a}$ | Cpd | R | $\mathbf{E C}_{50}(\mathbf{n M})^{a}$ |
| 5 | $\mathrm{CH}_{3}$ | >5,000 | 15 | $\left(\mathrm{CH}_{2}\right)_{6} \mathrm{CH}_{3}$ | 234 |
| 6 | $\mathrm{CH}_{2} \mathrm{CH}_{3}$ | >5,000 | 16 | $\left(\mathrm{CH}_{2}\right)_{7} \mathrm{CH}_{3}$ | 300 |
| 7 | $\mathrm{CH}\left(\mathrm{CH}_{3}\right)_{2}$ | >5,000 | 17 | $\left(\mathrm{CH}_{2}\right)_{8} \mathrm{CH}_{3}$ | $\sim 5,000$ |
| 8 | $\left(\mathrm{CH}_{2}\right)_{2} \mathrm{CH}_{3}$ | $\sim 5,000$ | 18 | $\left(\mathrm{CH}_{2}\right)_{9} \mathrm{CH}_{3}$ | 1,000 |
| 9 | $\mathrm{CH}_{2} \mathrm{CH}\left(\mathrm{CH}_{3}\right)_{2}$ | $\sim 5,000$ | 19 |  | 79 |
| 10 | $\left(\mathrm{CH}_{2}\right)_{3} \mathrm{CH}_{3}$ | $\sim 5,000$ | 20 |  | 1,000 |
| 11 | $\left(\mathrm{CH}_{2}\right)_{4} \mathrm{CH}_{3}$ | 243 | 21 |  | ~5,000 |
| 12 | $\left(\mathrm{CH}_{2}\right)_{5} \mathrm{CH}_{3}$ | 100 | 22 |  | 2,700 |
| 13 | $(R)-12^{\text {b }}$ | 100 | 23 |  | 300 |
| 14 | $(S)-12{ }^{\text {b }}$ | 1,200 | Rosiglita |  | 120 |

${ }^{\text {a }}$ Each value is the mean of three determinations. ${ }^{b}$ Chiral at the C 2 position of the benzoxazinone ring.
or sulfur. These substitutions providelinear chains that are not as polar as those described above. Introducing a hydroxyl group at the terminus of the pentyl chain reduced potency (37 vs 11), and branching to the tertiary alcohol gave a slight improvement (38 vs 37). However, the linear 6-hydroxyhexyl and 7-hydroxyheptyl chains ( 39 and 40) brought potency back to the level in the unsubstituted cases (12 and 15) while reducing lipophilicity. Simply moving the hydroxy from C6 to C5 of the hexyl substituent reduced potency (41 vs 39). By comparison, potent agonists were obtained by the incorporation of a ketone into the hexyl or heptyl side chains (42 and 43). Conversion of the 5-ketohexyl chain to the corresponding oxime (44, 3.4:1 E/Z mixture) provided the most potent compound found in this series. Unfortunately, the oxime was hydrolytically labile and rapidly reverted to the ketone under acidic conditions ( pH 2). The methyl oxime in 45 (3:1 E/Z mixture) eliminated all potency, indicating the value of a protic group in this region. Overall, these results point to a pol arity factor that can be exploited over and above the sterics explored by the compounds in Table 1.

One or two fluorine atoms could be introduced into the C5 or C6 position of the hexyl chain (46 and 50) and the C6 or C7 position of the heptyl chain (49 and 53). The best results were obtained from the hexyl analogues 46 and 50 . Both 46 and 50 were separated into enantiomers by chiral chromatography ( 46 was separated into 47 and 48 while 50 was separated into 51 and 52). Enantiomers 47 and 51 were the better of each pair, and both are presumed to have (R) absolute stereochemistry from synthesis beginning with the (S)lactone. The most potent enantiomer 51 was taken on for additional studies (vide infra). Finally, oxygen and sulfur were introduced into the chain (54-57), with the best results arising from 56 and its (R)-enantiomer, 57. Compound 57 was taken on for in vivo studies. It is interesting to note that 57 was the least potent of the compounds taken into secondary studies but had one of the best overall profiles (vide infra).

Pharmacokinetic and in Vivo Studies. Subsequent studies on the series focused on compounds 12, 13, 39, 40, 42, 44, 50, 51, and 57 (Table 3). The in vitro metabolic stability was determined by incubation with

Table 2. Benzoxazinones with Substituted Alkyl Chains

|  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Cpd | R | $\mathbf{E C}_{50}(\mathbf{n M})^{a}$ | Cpd | R | $\mathbf{E C}_{50}(\mathbf{n M})^{a}$ |
| 24 | $\mathrm{CH}_{2} \mathrm{CH}_{2} \mathrm{OH}$ | >5,000 | 42 |  | 260 |
| 25 | $\mathrm{CH}_{2} \mathrm{CO}_{2} \mathrm{H}$ | >5,000 | 43 |  | 264 |
| 26 | $\begin{gathered} \mathrm{l} \\ \left(\begin{array}{c} \left(\mathrm{C}_{2}\right)_{4} \\ \mathrm{CO}_{2} \mathrm{H} \end{array}\right. \end{gathered}$ | >5,000 | 44 |  | 10 |
| 27 | $\begin{gathered} \mathrm{l} \\ \left(\begin{array}{c} \left(\mathrm{C}_{2}\right)_{5} \\ \mathrm{CO}_{2} \mathrm{H} \end{array}\right. \end{gathered}$ | >5,000 | 45 |  | $\sim 5,000$ |
| 28 |  | 1,000 | 46 |  | 179 |
| 29 | $\begin{aligned} & \mid \\ & \left(\mathrm{CH}_{2}\right)_{4} \\ & \mathrm{CONH}_{2} \end{aligned}$ | >5,000 | 47 | $(R)-46^{6}$ | 295 |
| 30 | $\begin{gathered} 1 \\ \left(\mathrm{CH}_{2}\right)_{5} \\ \mathrm{CONH}_{2} \end{gathered}$ | $\sim 5,000$ | 48 | $(S)-46^{6}$ | 1,000 |
| 31 |  | >5,000 | 49 |  | 534 |
| 32 |  | >5,000 | 50 |  | 117 |
| 33 |  | >5,000 | 51 | (R)-50 ${ }^{\text {b }}$ | 152 |
| 34 |  | >5,000 | 52 | $(S)-50^{\text {b }}$ | 570 |
| 35 |  | 359 | 53 |  | 718 |
| 36 |  | 208 | 54 |  | 380 |
| 37 | $\begin{gathered} \left.\stackrel{1}{\left(\mathrm{CH}_{2}\right.}\right)_{5} \\ \stackrel{1}{\mathrm{OH}} \end{gathered}$ | 1000 | 55 |  | -5,000 |
| 38 |  | 644 | 56 |  | 274 |
| 39 | $\begin{gathered} \substack{\mathrm{C} \\ \stackrel{c}{\mathrm{C}})_{2} \\ \mathrm{OH} \\ \hline} \end{gathered}$ | 200 | 57 | (R)-56 ${ }^{\text {b }}$ | 274 |
| 40 | $\begin{aligned} & \left.\stackrel{1}{\mathrm{CH}_{2}}\right)_{7} \\ & \stackrel{\mathrm{OH}}{7} \end{aligned}$ | 149 | Rosiglitazone |  | 120 |
| 41 |  | 1,000 |  |  |  |

[^1]Table 3. Human Liver Microsome Stability and Rat Oral Bioavailability of Benzoxazinones

|  |  | rat oral bioavailability ${ }^{\text {b }}$ |  |  |
| :---: | :---: | ---: | :---: | ---: |
| entry | $\mathrm{HLM}^{\mathrm{a}}$ | AUC <br> $(\mu \mathrm{M} \mathrm{h})$ |  |  |
| $\mathbf{1 2}$ | 53 | 115 | 406 | $\mathrm{t}_{1 / 2}(\mathrm{~h})$ |
| $\mathbf{1 3}$ | 73 | 95 | 327 | 14.0 |
| $\mathbf{3 9}$ | 57 | 4 | 2.5 | 14.5 |
| $\mathbf{4 0}$ | 76 | 13 | 2.3 | 0.6 |
| $\mathbf{4 2}$ | 51 | 27 | 5.8 | 7.0 |
| $\mathbf{4 4}$ | 148 | 16 | 19.9 | 9.8 |
| $\mathbf{5 0}$ | 76 | 100 | 84 | 4.2 |
| $\mathbf{5 1}$ | 111 | 39 | 93 | 16.0 |
| $\mathbf{5 7}$ | $>500$ | 41 | 88 | 7.9 |

${ }^{\text {a Incubated at } 37}{ }^{\circ} \mathrm{C}$ with test compound at $5 \mu \mathrm{M}$ and 1 mg protein $/ \mathrm{mL}$ microsomal prep. ${ }^{\text {b }}$ Dosed at $30 \mathrm{mg} / \mathrm{kg}$ po as a suspension in methocel, $3 \mathrm{mg} / \mathrm{kg}$ iv. See Experimental Section for details.
human liver microsomes. In this system, values above 30 min were considered acceptable, and all compounds had high metabolic stability. The analogue with the hexyl chain (12) and the more potent (R)-enantiomer (13) had a half-life of 53 and 73 min , respectively. Other anal ogues showed little variation by the introduction of a primary alcohol, ketone, oxime, or fluorine. A noteworthy difference came from repl acing a methylene (13) with an oxygen (57). It was expected that the methyl ether would be cleaved, but the compound was not degraded by the P450s present in the microsomes. Rat oral bioavailability showed greater variation across the set of functional agonists. All compounds were dosed individually at $30 \mathrm{mg} / \mathrm{kg}$ po in $0.5 \%$ aqueous methocel for comparison to iv dosing at $3 \mathrm{mg} / \mathrm{kg}$. This test of exposure after oral dosing showed that racemic $\mathbf{1 2}$ provided high exposure at $406 \mu \mathrm{M}$ h AUC, corresponding to approximately $100 \%$ bi oavailability, and the half-life was 14 h . The high exposure held for the ( R )-enantiomer (13) where the AUC reached $327 \mu \mathrm{M} \mathrm{h}$, and the halflife remained at 14.5 h . Continuing through the series, compounds 39 and $\mathbf{4 0}$ showed low exposure after oral dosing. The anal ogue 39 had an AUC of $2.5 \mu \mathrm{M}$ h and a half-life of 0.6 h . The analogue $\mathbf{4 0}$ had an AUC of 2.3 $\mu \mathrm{M}$ h and a half-life of 7 h . The results from the in vitro microsome test indicated that the compounds were not susceptible to phase I metabolism. It was not ascertained whether the low exposure was due to phase II metabolism or poor uptake from the gut, but these results demonstrated that the hydroxyl group added a liability to the scaffold. The keto compound $\mathbf{4 2}$ provided similar low exposure after oral dosing, with an AUC of $5.8 \mu \mathrm{M}$ h and a half-life of 9.8 h . The poor bioavailability was also presumed to be due to phase II metabolism or poor uptake. Compound $\mathbf{4 4}$ followed this trend with an AUC of $19.9 \mu \mathrm{M} \mathrm{h}$ and a half-life of 4.2 h . Higher exposure was obtained from the fluorohexyl compounds 50 and 51 where the exposure seen with the racemic compound was mirrored by the ( R )-enantiomer. Racemic 50 provided an AUC of $84 \mu \mathrm{M}$ h and a half-life of 16 h , and chiral $\mathbf{5 1}$ had an AUC of $93 \mu \mathrm{M}$ h and a half-life of 7.9 h . Finally, 57 (the (R)-enantiomer of 55) gave an AUC of $88 \mu \mathrm{M} \mathrm{h}$ and a half-life of 6.7 h .

Two compounds, $\mathbf{1 3}$ and 57, were taken into the 11 day $\mathrm{db} / \mathrm{db}$ mouse model of type 2 diabetes (Figure 1). Compound 13 showed a dose-dependent decrease in plasma glucose over a dose range of $1-30 \mathrm{mg} / \mathrm{kg} \mathrm{po}$, single daily dose. By comparison, 57 showed near


PPAR $\gamma$ EC $_{50}=110 \mathrm{nM}$
Human Liver Microsome $\mathrm{t}_{1 / 2}=73 \mathrm{~min}$ Rat oral bioavailability $=95 \%, \mathrm{t}_{1 / 2}=14.5 \mathrm{~h}$ @ $30 \mathrm{mg} / \mathrm{kg}$ oral, $3 \mathrm{mg} / \mathrm{kg}$ iv


PPAR $\gamma \mathrm{EC}_{50}=274 \mathrm{nM}$
Human Liver Microsome $\mathrm{t}_{1 / 2}>500 \mathrm{~min}$
Rat oral bioavailability $=41 \%, \mathrm{t}_{1 / 2}=6.7 \mathrm{~h}$
@ $30 \mathrm{mg} / \mathrm{kg}$ oral, $3 \mathrm{mg} / \mathrm{kg}$ iv


* $\mathrm{p}<0.05$ and ** $\mathrm{p}<0.01$ compared to vehicle group

Figure 1. Biological profile of two compounds.
maximal effect at doses of $1-30 \mathrm{mg} / \mathrm{kg}$. At this time, it is not clear why 57 offered such an advantage over 13, but studies are continuing with these compounds.

In conclusion, the SAR of a PPAR $\gamma$ agonist series has been developed. Previous work has determined the optimal location for the carboxylic acid in the phenyl ether and that substitution of the benzoxazinone aryl ring was not tolerated. ${ }^{21}$ This work has demonstrated that substitution on the amide of the heterocyclic ring offered enhancement of receptor activation while generally maintaining bioavailability and resistance to oxidative metabolism. Lipophilic side chains provided the most potent agonists, and the optimal chain length was $5-8$ atoms. These chains could be substituted with hydroxy, fluorine, carbonyl, or oxime groups. However, carboxylic acids and amides were not tolerated. Sulfur and oxygen could be successfully introduced as a member of the chain. The stereochemistry of the compound was critical to potency. The preferred stereochemistry was inferred to be (R) by virtue of the route used to obtain enantiomerically pure compounds. Furthermore, two compounds have in vivo efficacy in a db/ db mouse model of type 2 diabetes (Figure 1). Future communications on this series will describe additional efficacy testing and preclinical evaluation of the compounds.

## Experimental Section

General Chemistry. Purchased reagents and anhydrous solvents were used as received. Proton NMRs were obtained with a Bruker 300 MHz in the indicated solvent with chemical shifts ( $\delta$ ) reported in ppm vs tetramethylsilane and coupling constants ( $j$ ) in Hz . Positive and negative ion loop mass spectra were obtained with an Agilent 1100 LC/MSD. Elemental analyses were obtained by Quantitative Technol ogies, Inc. (Whitehouse, NJ ) on a Perkin-Elmer 2400 Elemental Analyzer.

The synthesis of the compounds in Scheme 1 is exemplified by the synthesis of compounds $\mathbf{1 - 5}$. The alkylating agent used for each target compound is noted in the Experimental Section. If the alkylating agent was synthesized, the experimental details immediately precede the experimental section for the target compound where it was used.

3-(2-Nitrophenoxy)dihydrofuran-2-one (1). A solution of 2-nitrophenol ( $50 \mathrm{~g}, 0.36 \mathrm{~mol}$ ) in dry dimethyl formamide (DMF) ( 200 mL ), under $\mathrm{N}_{2}$, was cooled to $0^{\circ} \mathrm{C}$. Potassium carbonate ( $74.5 \mathrm{~g}, 0.54 \mathrm{~mol}$ ) was added, fol lowed by dropwise addition of $\alpha$-bromo- $\gamma$-butyrolactone ( $36 \mathrm{~mL}, 0.43 \mathrm{~mol}$ ) in dry DMF ( 36 mL ). The reaction was stirred at room temperature for 17 h . Acetic acid ( 60 mL ) was added slowly to control the $\mathrm{CO}_{2}$ evolution, the mixture was poured into water (4 L) containing $\mathrm{NaCl}(200 \mathrm{~g})$, and the solution was washed with EtOAc. The organic layer was washed with water ( $5 \times 100$ mL ) and brine ( 100 mL ). The organic layer was then dried ( $\mathrm{Na}_{2} \mathrm{SO}_{4}$ ) and filtered, and the sol vent was removed in vacuo. The phenol ic ether (1) was isolated as a pale yellow solid (50 $\mathrm{g}, 0.22 \mathrm{~mol}, 62 \%) .{ }^{1 \mathrm{H}}\left(\mathrm{CDCl}_{3}\right): 7.86(\mathrm{~d}, \mathrm{~J}=8.1,1 \mathrm{H}), 7.58(\mathrm{t}, \mathrm{J}$
$=8.6,1 \mathrm{H}), 7.50(\mathrm{~d}, \mathrm{~J}=7.8,1 \mathrm{H}), 7.16(\mathrm{t}, \mathrm{J}=7.4,1 \mathrm{H}), 5.04(\mathrm{t}$, $\mathrm{J}=7.4,1 \mathrm{H}), 4.58(\mathrm{~m}, 1 \mathrm{H}), 4.40(\mathrm{q}, \mathrm{J}=7.4,1 \mathrm{H}), 2.8-2.6(\mathrm{~m}$, 2 H ).

2-(2-tert-B utyldimethylsiloxyethyl)-4H-benzo[1,4]-oxazin-3-one (2). The intermediate $\mathbf{1}(50 \mathrm{~g}, 0.22 \mathrm{~mol}$ ) was suspended in EtOH ( 550 mL ) and then shaken for 3 h with $10 \% \mathrm{Pd} / \mathrm{C}$ and $\mathrm{H}_{2}(45 \mathrm{psi})$ at room temperature. The solution was filtered through Celite, and the solvent was removed in vacuo. The amide was obtained as a solid. A solution of the amide ( $42.5 \mathrm{~g}, 0.22 \mathrm{~mol}$ ) in dry DMF ( 400 mL ), under $\mathrm{N}_{2}$, was cooled to $0^{\circ} \mathrm{C}$. I midazole ( $37.4 \mathrm{~g}, 0.55 \mathrm{~mol}$ ) was added in one portion, followed by addition of TBS chloride ( $39.8 \mathrm{~g}, 0.26 \mathrm{~mol}$ ) in one portion. The mixture was stirred for 15 h as the ice bath was thawed to room temperature. The reaction was poured into water ( 2 L ) containing $\mathrm{NaCl}(100 \mathrm{~g})$ and washed with 7:3 $\mathrm{Et}_{2} \mathrm{O} / \mathrm{CH}_{2} \mathrm{Cl}_{2}(5 \times 120 \mathrm{~mL})$. The organic layer was washed with water ( $4 \times 100 \mathrm{~mL}$ ) and brine ( 100 mL ). The organic layer was then dried $\left(\mathrm{Na}_{2} \mathrm{SO}_{4}\right)$ and filtered, and the solvent was removed in vacuo. The product $\mathbf{2}$ was isolated by silica gel chromatography with hexane/EtOAc and then crystallized from hexane. The silyl ether was obtained as a pale yellow solid ( $46.8 \mathrm{~g}, 0.15 \mathrm{~mol}, 69 \%$ for two steps). ${ }^{1} \mathrm{H}\left(\mathrm{CDCl}_{3}\right)$ : $6.89(\mathrm{~m}, 3 \mathrm{H}), 6.80(\mathrm{~m}, 1 \mathrm{H}), 4.70(\mathrm{~m}, 1 \mathrm{H}), 3.78(\mathrm{~m}, 2 \mathrm{H}), 2.15$ $(\mathrm{m}, 1 \mathrm{H}), 1.94(\mathrm{~m}, 1 \mathrm{H}), 0.83(\mathrm{~s}, 9 \mathrm{H}), 0.07(\mathrm{~s}, 6 \mathrm{H}) . \mathrm{m} / \mathrm{z}\left(\mathrm{MH}^{+}\right)$ 308.0. Note: The solid is volatile and sublimes when dried under vacuum for long periods.

2-(2-Hydroxyethyl)-4-methyl-4H-benzo[1,4]oxazin-3one (3). A solution of $2(1.0 \mathrm{~g}, 3.25 \mathrm{mmol})$ in dry DMF ( 35 mL ), under $\mathrm{N}_{2}$, was cooled to $0{ }^{\circ} \mathrm{C}$. Sodium hydride ( $75 \%$ dispersion in oil, $0.105 \mathrm{~g}, 3.25 \mathrm{mmol}$ ) was added, and the sol ution was stirred for 30 min at $0^{\circ} \mathrm{C}$. I odomethane $(0.2 \mathrm{~mL}$, 3.25 mmol ) was added, the ice bath was removed, and the solution was stirred overnight. The mixture was poured into water ( 180 mL ) and washed with $\mathrm{Et}_{2} \mathrm{O}(3 \times 60 \mathrm{~mL})$. The organic layer was washed with water ( $4 \times 40 \mathrm{~mL}$ ) and brine $(50 \mathrm{~mL})$. The organic layer was then dried $\left(\mathrm{Na}_{2} \mathrm{SO}_{4}\right)$ and filtered, and solvent was removed in vacuo. The silyl ether $(0.821 \mathrm{~g}, 2.6 \mathrm{mmol})$ was dissolved in methanol ( 15 mL ) and water ( 0.5 mL ) and then treated with $\mathrm{CH}_{3} \mathrm{SO}_{3} \mathrm{H}(0.5 \mathrm{~mL})$ and stirred for 30 min at room temperature. The solvent was removed, and the product was purified on silica by gel chromatography with hexane/EtOAc. The product $\mathbf{3}$ was obtained as a colorless oil ( $0.478 \mathrm{~g}, 2.3 \mathrm{mmol}, 70 \%$ for two steps). ${ }^{1} \mathrm{H}\left(\mathrm{CDCl}_{3}\right): 7.01(\mathrm{~m}, 4 \mathrm{H}), 4.72(\mathrm{dd}, \mathrm{J}=7.2,5.7,1 \mathrm{H})$, 3.88 (m, 2H), 3.38 (s, 3H), 2.31-2.10 (m, 2H). m/z (MH ${ }^{+}$) 208.0.

Methyl-2-[2-(4-methyl-3-oxo-3,4-di hydro-2H-benzo[1,4]-oxazin-2-yl)ethoxy]phenylacetate (4). A solution of $\mathbf{3}$ ( 0.134 g, 0.65 mmol ), (2-hydroxyphenyl)acetic acid methyl ester ( 0.16 $\mathrm{g}, 0.96 \mathrm{mmol})$, and tributyl phosphine ( $0.24 \mathrm{~mL}, 0.96 \mathrm{mmol}$ ) in dry benzene ( 15 mL ), under $\mathrm{N}_{2}$, was cooled to $10{ }^{\circ} \mathrm{C}$. $1,1^{\prime}$ '(Azodicarbonyl)dipiperidine ( $0.244 \mathrm{~g}, 0.96 \mathrm{mmol}$ ) was added in one portion, and the solution was stirred at room temperature overnight. The organic layer was washed with 5 N aqueous $\mathrm{NaOH}(4 \times 5 \mathrm{~mL})$ and brine $(5 \mathrm{~mL})$. The organic layer was then dried $\left(\mathrm{Na}_{2} \mathrm{SO}_{4}\right)$ and filtered, and the solvent was removed in vacuo. The product was purified by silica gel chromatography with hexane/EtOAc. The ester 4 was obtained as a col orless oil ( $0.148 \mathrm{~g}, 0.42 \mathrm{mmol}, 64 \%)$. ${ }^{1 \mathrm{H}}\left(\mathrm{CDCl}_{3}\right)$ : 7.28$7.18(\mathrm{~m}, 2 \mathrm{H}), 7.09-6.89(\mathrm{~m}, 6 \mathrm{H}), 4.79(\mathrm{dd}, \mathrm{J}=9.5,3.9,1 \mathrm{H})$, $4.24(\mathrm{~m}, 2 \mathrm{H}), 3.60(\mathrm{~m}, 5 \mathrm{H}), 3.38(\mathrm{~s}, 3 \mathrm{H}), 2.52(\mathrm{~m}, 1 \mathrm{H}), 2.24(\mathrm{~m}$, $1 \mathrm{H}) . \mathrm{m} / \mathrm{z}\left(\mathrm{MNa}^{+}\right.$) 378.1.

2-[2-(4-Methyl-3-oxo-3,4-di hydro-2H-benzo[1,4]oxazin-2-yl)ethoxy]phenylacetic Acid (5). A sol ution of 4 in MeOH ( 15 mL ) and 2 N aqueous $\mathrm{NaOH}\left(2 \mathrm{~mL}\right.$ ) was heated to $65^{\circ} \mathrm{C}$ for 2.5 h , cooled to $0{ }^{\circ} \mathrm{C}$, diluted with 10 mL of water, and acidified with concentrated $\mathrm{HCl}(0.5 \mathrm{~mL})$. The product was obtained as a solid by filtration and dried in vacuo at $45{ }^{\circ} \mathrm{C}$ ( $0.083 \mathrm{~g}, 0.24 \mathrm{mmol}, 78 \%$ ). ${ }^{1} \mathrm{H}\left(\mathrm{CDCl}_{3}\right): 7.28-7.18(\mathrm{~m}, 2 \mathrm{H})$, 7.07-6.89 (m, 6H), 4.87 (dd, J = 9.0, 3.7, 1H), $4.23(\mathrm{~m}, 2 \mathrm{H})$, $3.62(\mathrm{dd}, \mathrm{J}=21.2,15.9,2 \mathrm{H}), 3.37(\mathrm{~s}, 3 \mathrm{H}), 2.46(\mathrm{~m}, 1 \mathrm{H}), 2.25$ $(\mathrm{m}, 1 \mathrm{H}) . \mathrm{m} / \mathrm{z}\left(\mathrm{MH}^{+}\right) 340.1$. Anal. $\left(\mathrm{C}_{19} \mathrm{H}_{19} \mathrm{NO}_{5} \cdot 0.15 \mathrm{H}_{2} \mathrm{O}\right) \mathrm{C}, \mathrm{H}$, N .

2-[2-(4-Ethyl-3-oxo-3,4-di hydro-2H-benzo[1,4]oxazin-2yl)ethoxy]phenylacetic Acid (6). Alkylating agent = iodo-
ethane. ${ }^{1} \mathrm{H}\left(\mathrm{CDCl}_{3}\right): 7.28-7.18(\mathrm{~m}, 2 \mathrm{H}), 7.05-6.89(\mathrm{~m}, 6 \mathrm{H})$, 4.85 (dd, J = 9.1, 3.6, 1H), 4.23 (m, 2H), 3.99 (m, 2H), 3.63 (dd, J = 20.9, 15.9, 2H), $2.43(\mathrm{~m}, 1 \mathrm{H}), 2.23(\mathrm{~m}, 1 \mathrm{H}), 1.28(\mathrm{t}, \mathrm{J}$ $=7.2,3 \mathrm{H}) . \mathrm{m} / \mathrm{z}\left(\mathrm{MH}^{+}\right)$354.2. Anal. $\left(\mathrm{C}_{20} \mathrm{H}_{21} \mathrm{NO}_{5} \cdot 0.25 \mathrm{H}_{2} \mathrm{O}\right) \mathrm{C}$, H, N.
2-[2-(4-I sopropyl-3-oxo-3,4-dihydro-2H-benzo[1,4]oxazin-2-yl)ethoxy]phenylacetic Acid (7). Alkylating agent = 2-iodopropane. ${ }^{1} \mathrm{H}\left(\mathrm{CDCl}_{3}\right): 7.28-7.13(\mathrm{~m}, 2 \mathrm{H}), 7.05-6.89(\mathrm{~m}$, $6 \mathrm{H}), 4.74(\mathrm{~m}, 2 \mathrm{H}), 4.21(\mathrm{~m}, 2 \mathrm{H}), 3.63$ (dd, J = 20.2, 16.0, 2H), $2.41(\mathrm{~m}, 1 \mathrm{H}), 2.19(\mathrm{~m}, 1 \mathrm{H}), 1.54(\mathrm{~d}, \mathrm{~J}=7.2,6 \mathrm{H}) . \mathrm{m} / \mathrm{z}\left(\mathrm{MH}^{+}\right)$ 368.1. Anal. ( $\left.\mathrm{C}_{21} \mathrm{H}_{23} \mathrm{NO}_{5} \cdot 0.25 \mathrm{H}_{2} \mathrm{O}\right) \mathrm{C}, \mathrm{H}, \mathrm{N}$.

2-[2-(3-Oxo-4-propyl-3,4-dihydro-2H-benzo[1,4]oxazin-2-yl)ethoxy]phenylacetic Acid (8). Alkylating agent = 1-iodopropane ${ }^{1} \mathrm{H}\left(\mathrm{CDCl}_{3}\right): 7.26-7.17(\mathrm{~m}, 2 \mathrm{H}), 7.06-6.89(\mathrm{~m}$, $6 \mathrm{H}), 4.82(\mathrm{dd}, \mathrm{J}=9.2,3.8,2 \mathrm{H}), 4.20(\mathrm{~m}, 2 \mathrm{H}), 3.88(\mathrm{t}, \mathrm{J}=7.5$, 2 H ), 3.61 (dd, J = 19.1, 16.2, 2H), $2.45(\mathrm{~m}, 1 \mathrm{H}), 2.23(\mathrm{~m}, 1 \mathrm{H})$, 1.68 (hex, J $=7.6,2 \mathrm{H}$ ), $0.97(\mathrm{t}, \mathrm{J}=7.4,6 \mathrm{H}) . \mathrm{m} / \mathrm{z}(\mathrm{M}-1) 368.3$. Anal. $\left(\mathrm{C}_{20} \mathrm{H}_{21} \mathrm{NO}_{5}\right) \mathrm{C}, \mathrm{H}, \mathrm{N}$.
2-[2-(4-I sobutyl-3-oxo-3,4-dihydro-2H-benzo[1,4]oxazin-2-yl)ethoxy]phenylacetic Acid (9). Alkylating agent = 1-bromo-2-methylpropane. ${ }^{1} \mathrm{H}\left(\mathrm{CDCl}_{3}\right)$ : 7.28-7.17 (m, 2H), 7.05-6.89 (m, 6H), $4.84(\mathrm{dd}, \mathrm{J}=9.3,3.7,2 \mathrm{H}), 4.22(\mathrm{~m}, 2 \mathrm{H})$, 3.79 (m, 2H), 3.61 (dd, J = 19.1, 16.1, 2H ), $2.44(\mathrm{~m}, 1 \mathrm{H}), 2.24$ $(\mathrm{m}, 1 \mathrm{H}), 2.08$ (hept, J = 7.0, 1H), $0.94(\mathrm{~m}, 6 \mathrm{H}) . \mathrm{m} / \mathrm{z}(\mathrm{M}-1)$ 382.3. Anal. $\left(\mathrm{C}_{22} \mathrm{H}_{25} \mathrm{NO}_{5} \cdot 0.15 \mathrm{H}_{2} \mathrm{O}\right) \mathrm{C}, \mathrm{H}, \mathrm{N}$.

2-[2-(4-Butyl-3-oxo-3,4-di hydro-2H-benzo[1,4]oxazin-2yl)ethoxy]phenylacetic Acid (10). Alkylating agent = 1-bromobutane. ${ }^{1} \mathrm{H}\left(\mathrm{CDCl}_{3}\right)$ : 7.28-7.17 (m, 2H), 7.04-6.88 (m, $6 \mathrm{H}), 4.81(\mathrm{dd}, \mathrm{J}=9.1,3.8,2 \mathrm{H}), 4.20(\mathrm{~m}, 2 \mathrm{H}), 3.92(\mathrm{t}, \mathrm{J}=7.5$, $2 \mathrm{H}), 3.61(\mathrm{dd}, \mathrm{J}=19.0,16.2,2 \mathrm{H}), 2.45(\mathrm{~m}, 1 \mathrm{H}), 2.23(\mathrm{~m}, 1 \mathrm{H})$, $1.63(\mathrm{~m}, 2 \mathrm{H}), 1.41(\mathrm{~m}, 2 \mathrm{H}), 0.96(\mathrm{t}, \mathrm{J}=7.3,3 \mathrm{H}) . \mathrm{m} / \mathrm{z}(\mathrm{M}-1)$ 382.3. Anal. ( $\mathrm{C}_{22} \mathrm{H}_{25} \mathrm{NO}_{5} \cdot 0.1 \mathrm{H}_{2} \mathrm{O}$ ) C, H, N.

2-[2-(3-Oxo-4-pentyl-3,4-dihydro-2H-benzo[1,4]oxazin-2-yl)ethoxy]phenylacetic Acid (11). Alkylating agent = 1-bromopentane. ${ }^{1} \mathrm{H}\left(\mathrm{CDCl}_{3}\right): 7.28-7.16(\mathrm{~m}, 2 \mathrm{H}), 7.06-6.88$ $(\mathrm{m}, 6 \mathrm{H}), 4.81(\mathrm{dd}, \mathrm{J}=9.2,3.8,2 \mathrm{H}), 4.20(\mathrm{~m}, 2 \mathrm{H}), 3.90(\mathrm{t}, \mathrm{J}=$ $7.6,2 \mathrm{H}), 3.61(\mathrm{dd}, \mathrm{J}=19.2,16.1,2 \mathrm{H}), 2.46(\mathrm{~m}, 1 \mathrm{H}), 2.23(\mathrm{~m}$, $1 \mathrm{H}), 1.65(\mathrm{~m}, 2 \mathrm{H}), 1.34(\mathrm{~m}, 4 \mathrm{H}), 0.96(\mathrm{t}, \mathrm{J}=6.8,3 \mathrm{H}) . \mathrm{m} / \mathrm{z}(\mathrm{M}$ - 1) 396.4. Anal. $\left(\mathrm{C}_{23} \mathrm{H}_{27} \mathrm{NO}_{5}\right) \mathrm{C}, \mathrm{H}, \mathrm{N}$.

2-[2-(4-Hexyl-3-oxo-3,4-di hydro-2H-benzo[1,4]oxazin-2yl)ethoxy]phenylacetic Acid (12). Alkylating agent $=$ 1-iodohexane. ${ }^{1 \mathrm{H}}\left(\mathrm{CDCl}_{3}\right): 7.28-7.18(\mathrm{~m}, 2 \mathrm{H}), 7.07-6.89(\mathrm{~m}$, $6 \mathrm{H}), 4.83$ (dd, J = 9.1, 3.7, 1H), $4.20(\mathrm{~m}, 2 \mathrm{H}), 3.91(\mathrm{t}, \mathrm{J}=7.6$, $2 \mathrm{H}), 3.62(\mathrm{dd}, \mathrm{J}=20.6,16.0,2 \mathrm{H}), 2.44(\mathrm{~m}, 1 \mathrm{H}), 2.23(\mathrm{~m}, 1 \mathrm{H})$, $1.65(\mathrm{~m}, 2 \mathrm{H}), 1.33(\mathrm{~m}, 6 \mathrm{H}), 0.88(\mathrm{t}, \mathrm{J}=6.7,3 \mathrm{H}) . \mathrm{m} / \mathrm{z}\left(\mathrm{MH}^{+}\right)$ 412.3. Anal. $\left(\mathrm{C}_{24} \mathrm{H}_{29} \mathrm{NO}_{5}\right) \mathrm{C}, \mathrm{H}, \mathrm{N}$.

Compound $\mathbf{1 2}$ was resolved into enantiomers $\mathbf{1 3}$ and $\mathbf{1 4}$ by chiral chromatography with a Chiralcel AD column ( $2 \mathrm{~cm} \times$ 25 cm ). The mobile phase was 80:20:0.1 hexane/2-propanol/ TFA, and the flow rate was $6 \mathrm{~mL} / \mathrm{min}$. Retention times: (R) $=23.3 \mathrm{~min}$; $(\mathrm{S})=29.8 \mathrm{~min}$.
(R)-2-[2-(4-Hexyl-3-oxo-3,4-dihydro-2H-benzo[1,4]oxazin-2-yl)ethoxy]phenylacetic Acid (13). ${ }^{1} \mathrm{H}\left(\mathrm{CDCl}_{3}\right): 7.26-7.19$ $(\mathrm{m}, 2 \mathrm{H}), 7.03-6.89(\mathrm{~m}, 6 \mathrm{H}), 4.87(\mathrm{dd}, \mathrm{J}=9.2,3.5,1 \mathrm{H}), 4.22$ $(\mathrm{m}, 2 \mathrm{H}), 3.91(\mathrm{t}, \mathrm{J}=7.7,2 \mathrm{H}), 3.63(\mathrm{dd}, \mathrm{J}=21.4,16.0,2 \mathrm{H})$, $2.39(\mathrm{~m}, 1 \mathrm{H}), 2.23(\mathrm{~m}, 1 \mathrm{H}), 1.65(\mathrm{~m}, 2 \mathrm{H}), 1.33(\mathrm{~m}, 6 \mathrm{H}), 0.89$ $(\mathrm{m}, 3 \mathrm{H}) . \mathrm{m} / \mathrm{Z}\left(\mathrm{MH}^{+}\right) 412.3$. Anal. $\left(\mathrm{C}_{24} \mathrm{H}_{29} \mathrm{NO}_{5}\right) \mathrm{C}, \mathrm{H}, \mathrm{N}$.
(S)-2-[2-(4-Hexyl-3-oxo-3,4-dihydro-2H-benzo[1,4]oxazin-2-yl)ethoxy]phenylacetic Acid (14). ${ }^{1} \mathrm{H}\left(\mathrm{CDCl}_{3}\right): 7.26-7.19$ $(\mathrm{m}, 2 \mathrm{H}), 7.03-6.89(\mathrm{~m}, 6 \mathrm{H}), 4.87(\mathrm{dd}, \mathrm{J}=9.2,3.5,1 \mathrm{H}), 4.22$ $(\mathrm{m}, 2 \mathrm{H}), 3.91(\mathrm{t}, \mathrm{J}=7.7,2 \mathrm{H}), 3.63(\mathrm{dd}, \mathrm{J}=21.4,16.0,2 \mathrm{H})$, $2.39(\mathrm{~m}, 1 \mathrm{H}), 2.23(\mathrm{~m}, 1 \mathrm{H}), 1.65(\mathrm{~m}, 2 \mathrm{H}), 1.33(\mathrm{~m}, 6 \mathrm{H}), 0.89$ ( $\mathrm{m}, 3 \mathrm{H}$ ). m/z $\left(\mathrm{MH}^{+}\right) 412.3$. Anal. $\left(\mathrm{C}_{24} \mathrm{H}_{29} \mathrm{NO}_{5}\right) \mathrm{C}, \mathrm{H}, \mathrm{N}$.
2-[2-(4-Heptyl-3-oxo-3,4-di hydro-2H-benzo[1,4]oxazin-2-yl)ethoxy]phenylacetic Acid (15). Alkylating agent = 1-iodoheptane. ${ }^{1} \mathrm{H}\left(\mathrm{CDCl}_{3}\right): 7.27-7.19(\mathrm{~m}, 2 \mathrm{H}), 7.06-6.88$ (m, $6 \mathrm{H}), 4.80(\mathrm{dd}, \mathrm{J}=9.0,4.0,1 \mathrm{H}), 4.20(\mathrm{~m}, 2 \mathrm{H}), 3.90(\mathrm{t}, \mathrm{J}=7.6$, $2 \mathrm{H}), 3.62(\mathrm{~s}, 2 \mathrm{H}), 2.46(\mathrm{~m}, 1 \mathrm{H}), 2.24(\mathrm{~m}, 1 \mathrm{H}), 1.75-1.28(\mathrm{~m}$, $10 \mathrm{H}), 0.92(\mathrm{~m}, 3 \mathrm{H}) . \mathrm{m} / \mathrm{z}(\mathrm{M}-1) 424.1$. Anal. $\left(\mathrm{C}_{25} \mathrm{H}_{31} \mathrm{NO}_{5}\right.$. $\left.1.4 \mathrm{H}_{2} \mathrm{O} \cdot 1.0 \mathrm{C}_{6} \mathrm{H}_{14} \cdot 1.0 \mathrm{C}_{4} \mathrm{H}_{8} \mathrm{O}_{2}\right) \mathrm{C}, \mathrm{H}, \mathrm{N}$.

2-[2-(4-Octyl-3-oxo-3,4-di hydro-2H-benzo[1,4]oxazin-2yl)ethoxy]phenylacetic Acid (16). Alkylating agent $=$ 1-bromooctane. ${ }^{1} \mathrm{H}\left(\mathrm{CDCl}_{3}\right)$ : $7.26-7.18(\mathrm{~m}, 2 \mathrm{H}), 7.06-6.88(\mathrm{~m}$, $6 \mathrm{H}), 4.80(\mathrm{dd}, \mathrm{J}=9.1,3.9,1 \mathrm{H}), 4.20(\mathrm{~m}, 2 \mathrm{H}), 3.90(\mathrm{t}, \mathrm{J}=7.6$,
$2 \mathrm{H}), 3.61(\mathrm{dd}, \mathrm{J}=18.5,16.3,2 \mathrm{H}), 2.43(\mathrm{~m}, 1 \mathrm{H}), 2.24(\mathrm{~m}, 1 \mathrm{H})$, 1.76-1.27 (m, 12H), $0.88(m, 3 H) . m / z(M-1) 438.3$. Anal. $\left(\mathrm{C}_{26} \mathrm{H}_{33} \mathrm{NO}_{5} \cdot 0.2 \mathrm{H}_{2} \mathrm{O} \cdot 0.3 \mathrm{C}_{6} \mathrm{H}_{14} \cdot 0.6 \mathrm{C}_{4} \mathrm{H}_{8} \mathrm{O}_{2}\right) \mathrm{C}, \mathrm{H}, \mathrm{N}$.

2-[2-(4-Nonyl-3-oxo-3,4-di hydro-2H-benzo[1,4]oxazin-2-yl)ethoxy]phenylacetic Acid (17). Alkylating agent = 1-bromononane. ${ }^{1} \mathrm{H}\left(\mathrm{CDCl}_{3}\right): 7.27-7.19(\mathrm{~m}, 2 \mathrm{H}), 7.06-6.88(\mathrm{~m}$, $6 \mathrm{H}), 4.80(\mathrm{dd}, \mathrm{J}=9.2,4.0,1 \mathrm{H}), 4.20(\mathrm{~m}, 2 \mathrm{H}), 3.90(\mathrm{t}$, J = 7.5, $2 \mathrm{H}), 3.61(\mathrm{~s}, 2 \mathrm{H}), 2.46(\mathrm{~m}, 1 \mathrm{H}), 2.24(\mathrm{~m}, 1 \mathrm{H}), 1.75-1.26(\mathrm{~m}$, $14 \mathrm{H}), 0.92(\mathrm{~m}, 3 \mathrm{H}) . \mathrm{m} / \mathrm{z}(\mathrm{M}-1) 452.2$. Anal. $\left(\mathrm{C}_{27} \mathrm{H}_{35} \mathrm{NO}_{5}\right.$. 1.4 $\left.\mathrm{H}_{2} \mathrm{O} \cdot 1.0 \mathrm{C}_{6} \mathrm{H}_{14} \cdot 0.8 \mathrm{C}_{4} \mathrm{H}_{8} \mathrm{O}_{2}\right) \mathrm{C}, \mathrm{H}, \mathrm{N}$.

2-[2-(4-Decyl-3-oxo-3,4-di hydro-2H-benzo[1,4]oxazin-2yl)ethoxy]phenylacetic Acid (18). Alkylating agent = 1-bromodecane. ${ }^{1} \mathrm{H}\left(\mathrm{CDCl}_{3}\right)$ : $7.26-7.18(\mathrm{~m}, 2 \mathrm{H}), 7.06-6.88(\mathrm{~m}$, $6 \mathrm{H}), 4.80(\mathrm{dd}, \mathrm{J}=9.1,3.9,1 \mathrm{H}), 4.20(\mathrm{~m}, 2 \mathrm{H}), 3.90(\mathrm{t}, \mathrm{J}=7.6$, $2 \mathrm{H}), 3.61(\mathrm{dd}, \mathrm{J}=18.5,16.2,2 \mathrm{H}), 2.45(\mathrm{~m}, 1 \mathrm{H}), 2.24(\mathrm{~m}, 1 \mathrm{H})$, $1.75-1.18(m, 16 H), 0.88(m, 3 H) . m / z(M-1) 466.3$. Anal. $\left(\mathrm{C}_{25} \mathrm{H}_{31} \mathrm{NO}_{5} \cdot 0_{3} \mathrm{C}_{6} \mathrm{H}_{14} \cdot 0.6 \mathrm{C}_{4} \mathrm{H}_{8} \mathrm{O}_{2}\right) \mathrm{C}, \mathrm{H}, \mathrm{N}$.

2-[2-(4-(5-Methylhexyl)-3-oxo-3,4-dihydro-2H-benzo-[1,4]oxazin-2-yl)ethoxy]phenylacetic Acid (19). Alkylating agent = 1-bromo-5-methylhexane. ${ }^{1} \mathrm{H}\left(\mathrm{CDCl}_{3}\right): 7.25(\mathrm{~m}, 1 \mathrm{H})$, $7.18(\mathrm{~d}, \mathrm{~J}=7.3,1 \mathrm{H}), 7.06-6.88(\mathrm{~m}, 6 \mathrm{H}), 4.81(\mathrm{dd}, \mathrm{J}=9.0$, $3.8,1 \mathrm{H}), 4.20(\mathrm{~m}, 2 \mathrm{H}), 3.90(\mathrm{t}, \mathrm{J}=7.7,2 \mathrm{H}), 3.61(\mathrm{dd}, \mathrm{J}=20.0$, $16.1,2 \mathrm{H}), 2.45(\mathrm{~m}, 1 \mathrm{H}), 2.26(\mathrm{~m}, 1 \mathrm{H}), 1.68-1.49(\mathrm{~m}, 3 \mathrm{H}), 1.36$ $(\mathrm{m}, 2 \mathrm{H}), 1.22(\mathrm{~m}, 2 \mathrm{H}), 0.87(\mathrm{t}, \mathrm{J}=6.6,3 \mathrm{H}) . \mathrm{m} / \mathrm{z}(\mathrm{M}-1) 424.1$. Anal. ( $\mathrm{C}_{25} \mathrm{H}_{31} \mathrm{NO}_{5}$ ) C, $\mathrm{H}, \mathrm{N}$.

1-Bromo-5,5-dimethylhexane. THF, tert-butylmagnesium chloride, and CuCN were reacted as described in the literature to provide (5,5-dimethyl hexyloxy)trimethylsilane (Tetrahedron Lett. 1989, 30, 6393). The silyl ether was cleaved by the hydrolysis method described in example 3 to provide 5,5-dimethylhexan-1-ol. The alcohol ( $0.6 \mathrm{~g}, 4.6 \mathrm{mmol}$ ) was combined with $48 \%$ aqueous $\mathrm{HBr}(10 \mathrm{~mL}$ ) and heated to reflux for 3 h . The aqueous Iayer was washed with $1: 1 \mathrm{Et}_{2} \mathrm{O} / \mathrm{CH}_{2} \mathrm{Cl}_{2}$ $(3 \times 25 \mathrm{~mL})$. The organic layer was washed with saturated aqueous $\mathrm{NaHCO}_{3}(2 \times 25 \mathrm{~mL})$ and brine ( 25 mL ). The organic layer was then dried $\left(\mathrm{Na}_{2} \mathrm{SO}_{4}\right)$ and filtered, and the solvent was removed in vacuo. 1-Bromo-5,5-dimethylhexane was obtained as a colorless oil and used in the synthesis of 20.

2-[2-(4-(5,5-Dimethylhexyl)-3-oxo-3,4-di hydro-2H-benzo-[1,4]oxazin-2-yl)ethoxy]phenylacetic Acid (20). Alkylating agent $=1$-bromo-5,5-dimethylhexane. ${ }^{1} \mathrm{H}\left(\mathrm{CDCl}_{3}\right): 7.28-7.17$ $(\mathrm{m}, 2 \mathrm{H}), 7.03-6.88(\mathrm{~m}, 6 \mathrm{H}), 4.83(\mathrm{dd}, \mathrm{J}=9.1,3.6,1 \mathrm{H}), 4.20$ $(\mathrm{m}, 2 \mathrm{H}), 3.91(\mathrm{t}, \mathrm{J}=7.5,2 \mathrm{H}), 3.63(\mathrm{dd}, \mathrm{J}=20.0,16.1,2 \mathrm{H})$, $2.44(\mathrm{~m}, 1 \mathrm{H}), 2.23(\mathrm{~m}, 1 \mathrm{H}), 1.62(\mathrm{~m}, 2 \mathrm{H}), 1.33(\mathrm{~m}, 2 \mathrm{H}), 1.24$ ( $\mathrm{m}, 2 \mathrm{H}$ ), $0.87(\mathrm{~s}, 9 \mathrm{H}) . \mathrm{m} / \mathrm{z}(\mathrm{M}-1) 438.1$. Anal. $\left(\mathrm{C}_{26} \mathrm{H}_{33} \mathrm{NO}_{5}\right.$. $\left.0.4 \mathrm{H}_{2} \mathrm{O}\right) \mathrm{C}, \mathrm{H}, \mathrm{N}$.

2-[2-(4-(2-Cyclopentylethyl)-3-oxo-3,4-dihydro-2H-benzo-[1,4]oxazin-2-yl)ethoxy]phenylacetic Acid (21). Alkylating agent $=(2$-hydroxyethyl) cyclopentane. In the alkylation of the amide (Scheme 1), a solution of $\mathbf{2}(0.5 \mathrm{~g}, 1.6 \mathrm{mmol})$ in THF (5 mL ) was cooled to $-10^{\circ} \mathrm{C}$. Triphenylphosphine ( $0.46 \mathrm{~g}, 1.76$ mmol ) and diethylazodicarboxylate (DEAD, $0.28 \mathrm{~mL}, 1.76$ $\mathrm{mmol})$ were added, and the solution was stirred overnight at room temperature. The reaction was diluted with EtOAc ( 25 mL ) and then extracted with $2 \mathrm{~N} \mathrm{NaOH}(2 \times 5 \mathrm{~mL})$, water ( 10 mL ), and brine ( 10 mL ). The organic layer was dried ( $\mathrm{Na}_{2} \mathrm{SO}_{4}$ ) and filtered, and then, the solvent was removed in vacuo. The reaction product was elaborated to compound 21 with the chemistry in Scheme 1. ${ }^{1} \mathrm{H}\left(\mathrm{CDCl}_{3}\right): 7.28-7.18(\mathrm{~m}$, $2 \mathrm{H}), 7.01-6.88(\mathrm{~m}, 6 \mathrm{H}), 4.85(\mathrm{dd}, \mathrm{J}=9.3,3.5,1 \mathrm{H}), 4.23(\mathrm{~m}$, 2 H ), 3.92 (t, J = 7.8, 2H), 3.62 (dd, J = 20.0, 16.0, 2 H ), 2.43 $(\mathrm{m}, 1 \mathrm{H}), 2.21(\mathrm{~m}, 1 \mathrm{H}), 1.84(\mathrm{~m}, 3 \mathrm{H}), 1.65(\mathrm{~m}, 6 \mathrm{H}) 1.17(\mathrm{~m}, 2 \mathrm{H})$. $\mathrm{m} / \mathrm{z}\left(\mathrm{MH}^{+}\right)$424.0. Anal. $\left(\mathrm{C}_{25} \mathrm{H}_{29} \mathrm{NO}_{5} \cdot 0.25 \mathrm{H}_{2} \mathrm{O}\right) \mathrm{C}, \mathrm{H}, \mathrm{N}$.

2-[2-(4-(3-Cyclopentylpropyl)-3-oxo-3,4-di hydro-2H-benzo[1,4]oxazin-2-yl)ethoxy]phenylacetic Acid (22). Alkylating agent $=(3$-hydroxypropyl)cyclopentane. See the synthe sis of $\mathbf{2 1}$ for the synthetic method. ${ }^{1} \mathrm{H}\left(\mathrm{CDCl}_{3}\right): 7.28-7.18$ (m, $2 \mathrm{H}), 7.03-6.89(\mathrm{~m}, 6 \mathrm{H}), 4.85(\mathrm{dd}, \mathrm{J}=9.2,3.6,1 \mathrm{H}), 4.22(\mathrm{~m}$, 2 H ), 3.90 (t, J = 7.7, 2H), 3.63 (dd, J = 20.3, 15.9, 2H), 2.43 $(\mathrm{m}, 1 \mathrm{H}), 2.23(\mathrm{~m}, 1 \mathrm{H}), 1.76-1.52(\mathrm{~m}, 10 \mathrm{H}), 1.39(\mathrm{~m}, 3 \mathrm{H}) . \mathrm{m} / \mathrm{z}$ $\left(\mathrm{MH}^{+}\right)$438.1. Anal. $\left(\mathrm{C}_{26} \mathrm{H}_{31} \mathrm{NO}_{5} \cdot 0.12 \mathrm{CH}_{2} \mathrm{Cl}_{2}\right) \mathrm{C}, \mathrm{H}, \mathrm{N}$.

2-[2-(4-(2-Cyclohexylethyl)-3-oxo-3,4-dihydro-2H-benzo-[1,4]oxazin-2-yl)ethoxy]phenylacetic Acid (23). Alkylating agent $=1$-bromo-2-cylohexylethane. ${ }^{1} \mathrm{H}\left(\mathrm{CDCl}_{3}\right): 7.28-7.18(\mathrm{~m}$,

2H), 7.06-6.88 (m, 6H ), $4.82(\mathrm{dd}, \mathrm{J}=9.0,3.7,1 \mathrm{H}), 4.20(\mathrm{~m}$, $2 \mathrm{H}), 3.93(\mathrm{t}, \mathrm{J}=8.0,2 \mathrm{H}), 3.62(\mathrm{dd}, \mathrm{J}=20.0,16.0,2 \mathrm{H}), 2.43$ $(\mathrm{m}, 1 \mathrm{H}), 2.23(\mathrm{~m}, 1 \mathrm{H}), 1.80-0.88(\mathrm{~m}, 13 \mathrm{H}) . \mathrm{m} / \mathrm{z}\left(\mathrm{MH}^{+}\right) 438.3$. Anal. ( $\mathrm{C}_{24} \mathrm{H}_{29} \mathrm{NO}_{5}$ ) C, H, N.

2-[2-(4-(2-Hydroxyethyl)-3-oxo-3,4-di hydro-2H-benzo-[1,4]oxazin-2-yl)ethoxy]phenylacetic Acid (24). Alkylating agent $=2$-bromoethyl acetate. ${ }^{1} \mathrm{H}\left(\mathrm{CDCl}_{3}\right): 7.28-6.89(\mathrm{~m}, 8 \mathrm{H})$, 4.86 (dd, J = 8.8, 4.2, 1H), $4.22(\mathrm{~m}, 4 \mathrm{H}), 3.91(\mathrm{~m}, 4 \mathrm{H}), 2.49$ $(\mathrm{m}, 1 \mathrm{H}), 2.25(\mathrm{~m}, 1 \mathrm{H}) . \mathrm{m} / \mathrm{z}(\mathrm{M}-1)$ 370.1. Anal. ( $\mathrm{C}_{20} \mathrm{H}_{21} \mathrm{NO}_{6}$. $\left.0.2 \mathrm{H}_{2} \mathrm{O}\right) \mathrm{C}, \mathrm{H}, \mathrm{N}$.
(2-[2-(2-C ar boxymethylphenoxy)ethyl]-3-oxo-2,3-dihydrobenzo[1,4]oxazin-4-yl)acetic Acid (25). Alkylating agent = ethyl bromoacetate. ${ }^{1} \mathrm{H}\left(\mathrm{DMSO}-\mathrm{d}_{6}\right): 7.24(\mathrm{~d}, \mathrm{~J}=7.6$, $1 \mathrm{H}), 7.18(\mathrm{~d}, \mathrm{~J}=7.4,1 \mathrm{H}), 7.06(\mathrm{~m}, 4 \mathrm{H}), 7.02(\mathrm{~d}, \mathrm{~J}=8.1,1 \mathrm{H})$, $6.89(\mathrm{t}, \mathrm{J}=7.3,1 \mathrm{H}), 4.87(\mathrm{dd}, \mathrm{J}=9.1,4.2,1 \mathrm{H}), 4.64(\mathrm{~m}, 2 \mathrm{H})$, $4.16(\mathrm{~m}, 2 \mathrm{H}), 3.35(\mathrm{~s}, 2 \mathrm{H}), 2.26(\mathrm{~m}, 1 \mathrm{H}), 2.12(\mathrm{~m}, 1 \mathrm{H}) . \mathrm{m} / \mathrm{z}(\mathrm{M}-$ 1) 384.1. Anal. $\left(\mathrm{C}_{20} \mathrm{H}_{19} \mathrm{NO}_{7} \cdot 0.2 \mathrm{H}_{2} \mathrm{O}\right) \mathrm{C}, \mathrm{H}, \mathrm{N}$.

5-Bromopentanoic Benzyl Ester. Benzyl alcohol ( 6.3 mL , 60.7 mmol ) and 1-[3-(dimethylamino)propyl]-3-ethyl carbodiimide hydrochloride (EDC) ( $11.6 \mathrm{~g}, 60.7 \mathrm{mmol}$ ) were combined in $\mathrm{CH}_{2} \mathrm{Cl}_{2}(110 \mathrm{~mL})$ and cooled to $0^{\circ} \mathrm{C} . \mathrm{N}, \mathrm{N}$-(Dimethylamino)pyridine ( $0.67 \mathrm{~g}, 5.5 \mathrm{mmol}$ ) and 5-bromovaleric acid ( 10.0 g , 55.2 mmol ) were added, and the reaction was stirred at room temperature for 7 h . The reaction was poured into water and extracted with $\mathrm{CH}_{2} \mathrm{Cl}_{2}(3 \times 100 \mathrm{~mL})$. The organic layer was washed with saturated aqueous $\mathrm{NaHCO}_{3}(2 \times 50 \mathrm{~mL})$, water ( 50 mL ), and brine ( 50 mL ). The organic layer was then dried ( $\mathrm{Na}_{2} \mathrm{SO}_{4}$ ) and filtered, and the solvent was removed in vacuo. The product was obtained as a colorless oil and used in the synthesis of 26 and 37.

5-(2-[2-(2-Carboxymethylphenoxy)ethyl]-3-oxo-2,3-dihydrobenzo[1,4]oxazin-4-yl)pentanoic Acid (26). ${ }^{1} \mathrm{H}$ ( $\mathrm{CD}_{3} \mathrm{OD}$ ): $7.25-7.15(\mathrm{~m}, 2 \mathrm{H}), 7.09-6.86(\mathrm{~m}, 6 \mathrm{H}), 4.87$ (dd, J $=9.5,4.2,1 \mathrm{H}), 4.18(\mathrm{~m}, 2 \mathrm{H}), 3.98(\mathrm{~m}, 2 \mathrm{H}), 3.57(\mathrm{dd}, \mathrm{J}=19.1$, $16.2,2 H), 2.33(m, 3 H), 2.21(m, 1 H), 1.68(m, 4 H) . m / z(M-$ 1) 426.1. Anal. $\left(\mathrm{C}_{23} \mathrm{H}_{25} \mathrm{NO}_{7}\right) \mathrm{C}, \mathrm{H}, \mathrm{N}$.

6-(2-[2-(2-Carboxymethylphenoxy)ethyl]-3-oxo-2,3-dihydrobenzo[1,4]oxazin-4-yl)hexanoic Acid (27). Alkylating agent $=$ benzyl 6 -bromohexanoate. ${ }^{1} \mathrm{H}\left(\mathrm{CD}_{3} \mathrm{OD}\right)$ : 7.25$6.87(\mathrm{~m}, 8 \mathrm{H}), 4.81(\mathrm{~m}, 1 \mathrm{H}), 4.19(\mathrm{~m}, 2 \mathrm{H}), 3.97(\mathrm{~m}, 2 \mathrm{H}), 3.57$ $(\mathrm{m}, 2 \mathrm{H}), 2.39-2.17(\mathrm{~m}, 4 \mathrm{H}), 1.64(\mathrm{~m}, 4 \mathrm{H}), 1.40(\mathrm{~m}, 2 \mathrm{H}) . \mathrm{m} / \mathrm{z}$ ( $\mathrm{M}-1$ ) 440.0. Anal. $\left(\mathrm{C}_{24} \mathrm{H}_{27} \mathrm{NO}_{7}\right) \mathrm{C}, \mathrm{H}, \mathrm{N}$.
6-(2-[2-(2-Carboxymethylphenoxy)ethyl]-3-oxo-2,3-dihydrobenzo[1,4]oxazin-4-yl)-2,2-dimethylhexanoic Acid (28). Alkylating agent $=6$-bromo-2,2-dimethylhexanitrile. Exposure to NaOH saponified the ester and the nitrile. ${ }^{1} \mathrm{H}$ $\left(\mathrm{CDCl}_{3}\right): 7.26(\mathrm{~m}, 1 \mathrm{H}), 7.15(\mathrm{~d}, \mathrm{~J}=6.4,1 \mathrm{H}), 7.05-6.89(\mathrm{~m}$, $6 \mathrm{H}), 4.79(\mathrm{dd}, \mathrm{J}=9.9,3.6,1 \mathrm{H}), 4.31(\mathrm{~m}, 1 \mathrm{H}), 4.17(\mathrm{~m}, 1 \mathrm{H})$, $4.00(\mathrm{~m}, 2 \mathrm{H}), 3.62(\mathrm{~m}, 2 \mathrm{H}), 2.32(\mathrm{~m}, 1 \mathrm{H}), 2.17(\mathrm{~m}, 1 \mathrm{H}), 1.71-$ $1.19(\mathrm{~m}, 6 \mathrm{H}), 1.16(\mathrm{~s}, 3 \mathrm{H}), 1.14(\mathrm{~s}, 3 \mathrm{H}) . \mathrm{m} / \mathrm{z}(\mathrm{M}-1) 468.1$. Anal. ( $\mathrm{C}_{26} \mathrm{H}_{31} \mathrm{NO}_{7}$ ) C, H, N.
(2-[2-(4-(4-Cyano-4,4-dimethylbutyl)-3-oxo-3,4-dihydro-2H-benzo[1,4]oxazin-2-yl)ethoxy]phenylacetic Acid (35). Alkylating agent $=6$-bromo-2,2-dimethyl hexanitrile. The corresponding intermediate $\mathbf{4}$ was saponified with excess LiOH in THF/water. ${ }^{1} \mathrm{H}\left(\mathrm{CDCl}_{3}\right): 7.26(\mathrm{~m}, 1 \mathrm{H}), 7.18(\mathrm{~d}, \mathrm{~J}=7.2,1 \mathrm{H})$, $7.08-6.89(\mathrm{~m}, 6 \mathrm{H}), 4.82(\mathrm{dd}, \mathrm{J}=9.1,3.8,1 \mathrm{H}), 4.20(\mathrm{~m}, 2 \mathrm{H})$, $3.95(\mathrm{~m}, 2 \mathrm{H}), 3.61(\mathrm{dd}, \mathrm{J}=19.5,16.1,2 \mathrm{H}), 2.46(\mathrm{~m}, 1 \mathrm{H}), 2.23$ $(\mathrm{m}, 1 \mathrm{H}), 1.70(\mathrm{~m}, 2 \mathrm{H}), 1.57(\mathrm{~m}, 4 \mathrm{H}), 1.33(\mathrm{~s}, 6 \mathrm{H}) . \mathrm{m} / \mathrm{z}(\mathrm{M}-1)$ 449.2. Anal. $\left(\mathrm{C}_{26} \mathrm{H}_{30} \mathrm{~N}_{2} \mathrm{O}_{5}\right) \mathrm{C}, \mathrm{H}, \mathrm{N}$.

2-[2-(4-Hex-5-enyl-3-oxo-3,4-dihydro-2H-benzo[1,4]-oxazin-2-yl)ethoxy]phenylacetic Acid (36). Alkylating agent $=6$-bromo-1-hexene. ${ }^{1} \mathrm{H}\left(\mathrm{CDCl}_{3}\right): 7.25-7.16(\mathrm{~m}, 2 \mathrm{H}), 7.01-$ $6.88(\mathrm{~m}, 6 \mathrm{H}), 5.79(\mathrm{~m}, 1 \mathrm{H}), 5.03(\mathrm{~m}, 1 \mathrm{H}), 4.96(\mathrm{~m}, 1 \mathrm{H}), 4.81$ $(d d, J=9.1,3.8,1 \mathrm{H}), 4.20(\mathrm{~m}, 2 \mathrm{H}), 3.91(\mathrm{t}, \mathrm{J}=7.5,2 \mathrm{H}), 3.62$ $(\mathrm{m}, 2 \mathrm{H}), 2.47(\mathrm{~m}, 1 \mathrm{H}), 2.22(\mathrm{~m}, 1 \mathrm{H}) 2.10(\mathrm{q}, \mathrm{J}=7.1,2 \mathrm{H}), 1.67$ $(m, 2 H), 1.47(p, J=7.2,2 H) . m / z\left(\mathrm{MH}^{+}\right) 432.1$. Anal. $\left(\mathrm{C}_{24} \mathrm{H}_{27^{-}}\right.$ $\mathrm{NO}_{5}$ ) $\mathrm{C}, \mathrm{H}, \mathrm{N}$.

7-Bromoheptyl Acetate. Acetic anhydride ( $1.5 \mathrm{~mL}, 15.4$ mmol ) and 7-bromo-1-heptanol ( $1.6 \mathrm{~mL}, 10.3 \mathrm{mmol}$ ) were combined in $\mathrm{CH}_{2} \mathrm{Cl}_{2}(30 \mathrm{~mL})$. DMAP ( $0.6 \mathrm{~g}, 10.3 \mathrm{mmol}$ ) was added, and the reaction was stirred at room temperature overnight. The reaction was diluted with $\mathrm{CH}_{2} \mathrm{Cl}_{2}(30 \mathrm{~mL})$ and washed with $1 \mathrm{~N} \mathrm{HCl}(50 \mathrm{~mL}), 1 \mathrm{~N} \mathrm{NaOH}(50 \mathrm{~mL})$, saturated
$\mathrm{NaHCO}_{3}(50 \mathrm{~mL})$, water ( 50 mL ), and brine ( 50 mL ). The organic layer was dried $\left(\mathrm{Na}_{2} \mathrm{SO}_{4}\right)$ and filtered, and the solvent was removed in vacuo. The product was obtained as a colorless oil and used in the synthesis of $\mathbf{4 0}$.
(2-[2-(4-(7-H ydroxyheptyl)-3-oxo-3,4-di hydro-2H-benzo-[1,4]oxazin-2-yl)ethoxy]phenylacetic Acid (40). ${ }^{1} \mathrm{H}\left(\mathrm{CDCl}_{3}\right)$ : 7.27-7.17 (m, 2H), 7.06-6.88 (m, 6H), 4.84 (dd, J = 9.7, 3.5, $1 \mathrm{H}), 4.21(\mathrm{~m}, 2 \mathrm{H}), 3.92(\mathrm{~m}, 2 \mathrm{H}), 3.61(\mathrm{~m}, 4 \mathrm{H}), 2.43(\mathrm{~m}, 1 \mathrm{H})$, $2.21(\mathrm{~m}, 1 \mathrm{H}), 1.66(\mathrm{~m}, 2 \mathrm{H}), 1.55(\mathrm{~m}, 2 \mathrm{H}), 1.36(\mathrm{~s}, 6 \mathrm{H}) . \mathrm{m} / \mathrm{z}$ $\left(\mathrm{MH}^{+}\right)$442.0. Anal. $\left(\mathrm{C}_{25} \mathrm{H}_{31} \mathrm{NO}_{6}\right) \mathrm{C}, \mathrm{H}, \mathrm{N}$.
(2-[2-(3-Oxo-4-(5-oxohexyl)-3,4-di hydro-2H-benzo[1,4]-oxazin-2-yl)ethoxy]phenylacetic Acid (42). Alkylating agent $=1$-chloro-5-hexanone. ${ }^{1} \mathrm{H}\left(\mathrm{CDCl}_{3}\right): 7.28-7.18(\mathrm{~m}, 2 \mathrm{H}), 7.05-$ $6.89(\mathrm{~m}, 6 \mathrm{H}), 4.85(\mathrm{dd}, \mathrm{J}=9.1,3.7,1 \mathrm{H}), 4.22(\mathrm{~m}, 2 \mathrm{H}), 3.94$ $(\mathrm{m}, 2 \mathrm{H}), 3.62(\mathrm{dd}, \mathrm{J}=20.5,15.9,2 \mathrm{H}), 2.50(\mathrm{~m}, 2 \mathrm{H}), 2.41(\mathrm{~m}$, $1 \mathrm{H}), 2.23(\mathrm{~m}, 1 \mathrm{H}), 2.13(\mathrm{~s}, 3 \mathrm{H}), 1.64(\mathrm{~m}, 4 \mathrm{H}) . \mathrm{m} / \mathrm{z}\left(\mathrm{MH}^{+}\right) 426.1$. Anal. $\left(\mathrm{C}_{24} \mathrm{H}_{27} \mathrm{NO}_{6}\right) \mathrm{C}, \mathrm{H}, \mathrm{N}$.
(2-[2-(3-0xo-4-(6-oxoheptyl)-3,4-dihydro-2H-benzo[1,4]-oxazin-2-yl)ethoxy]phenylacetic Acid (43). Alkylating agent $=1$-bromo-6 heptanone. ${ }^{1} \mathrm{H}\left(\mathrm{CDCl}_{3}\right): 7.28-7.17(\mathrm{~m}, 2 \mathrm{H}), 7.03-$ $6.89(\mathrm{~m}, 6 \mathrm{H}), 4.81(\mathrm{dd}, \mathrm{J}=9.3,3.7,1 \mathrm{H}), 4.21(\mathrm{~m}, 2 \mathrm{H}), 3.92$ $(\mathrm{m}, 2 \mathrm{H}), 3.61(\mathrm{dd}, \mathrm{J}=19.3,16.1,2 \mathrm{H}), 2.43(\mathrm{t}, \mathrm{J}=7.3,3 \mathrm{H})$, $2.23(\mathrm{~m}, 1 \mathrm{H}), 2.13(\mathrm{~s}, 3 \mathrm{H}), 1.64(\mathrm{~m}, 4 \mathrm{H}), 1.38(\mathrm{~m}, 2 \mathrm{H}) . \mathrm{m} / \mathrm{z}(\mathrm{M}$ - 1) 438.1. Anal. ( $\mathrm{C}_{25} \mathrm{H}_{29} \mathrm{NO}_{6}$ ) C, H, N.

1-Chloro-5,5-difluorohexane. Caution: (Diethylamino)sulfur trifluoride (DAST) reacts violently with water. 1-Chloro-5-oxohexane ( $1.37 \mathrm{~g}, 10.2 \mathrm{mmol}$ ) and DAST ( $2.6 \mathrm{~mL}, 19.7$ mmol ) were mixed at room temperature and then stirred at $50^{\circ} \mathrm{C}$ overnight. The reaction was poured into ice ( 150 mL ), adjusted to pH 5 , and extracted with $\mathrm{Et}_{2} \mathrm{O}(3 \times 50 \mathrm{~mL})$. The organic layer was washed with water ( 50 mL ) each and brine $(50 \mathrm{~mL})$. The organic layer was then dried $\left(\mathrm{Na}_{2} \mathrm{SO}_{4}\right)$ and filtered, and the solvent was removed in vacuo. The product was obtained as a colorless oil, contaminated with $<10 \%$ of the starting ketone. The material was used without purification in the synthesis of 46.
(2-[2-(4-(5,5-Difluorohexyl)-3-oxo-3,4-di hydro-2H-benzo-[1,4]oxazin-2-yl)ethoxy]phenylacetic Acid (46). ${ }^{1} \mathrm{H}\left(\mathrm{CDCl}_{3}\right)$ : 7.30-7.18 (m, 2H), 7.08-6.89 (m, 6H ), 4.85 (dd, J = 9.1, 3.7, $1 \mathrm{H}), 4.25(\mathrm{~m}, 2 \mathrm{H}), 3.96(\mathrm{t}, \mathrm{J}=8.0,2 \mathrm{H}), 3.66(\mathrm{dd}, \mathrm{J}=20.5$, 15.9, 2H), 2.46 (m, 2H), $2.23(\mathrm{~m}, 1 \mathrm{H}), 1.96-1.52(\mathrm{~m}, 9 \mathrm{H}) . \mathrm{m} / \mathrm{z}$ $\left(\mathrm{MH}^{+}\right)$448.1. Anal. $\left(\mathrm{C}_{24} \mathrm{H}_{27} \mathrm{~F}_{2} \mathrm{NO}_{5}\right) \mathrm{C}, \mathrm{H}, \mathrm{N}$.

Compound 46 was resol ved into enantiomers 47 and 48 by chiral chromatography with a Chiralpak AD column ( $2 \mathrm{~cm} \times$ 25 cm ). The mobile phase was 80:20:0.1 hexane/2-propanol/ TFA, and the flow rate was $9 \mathrm{~mL} / \mathrm{min}$. Retention times: ( R ) $=19.0 \mathrm{~min} ;(\mathrm{S})=24.4 \mathrm{~min}$.
(R)-(2-[2-(4-(5,5-Difluorohexyl)-3-oxo-3,4-dihydro-2H-benzo[1,4]oxazin-2-yl)ethoxy]phenylacetic Acid (47). ${ }^{1} \mathrm{H}$ ( $\mathrm{CDCl}_{3}$ ): $7.25(\mathrm{~m}, 1 \mathrm{H}), 7.17(\mathrm{~m}, 1 \mathrm{H}), 7.02-6.88(\mathrm{~m}, 6 \mathrm{H}), 4.80$ $(\mathrm{dd}, \mathrm{J}=9.1,3.8,1 \mathrm{H}), 4.21(\mathrm{~m}, 2 \mathrm{H}), 3.93(\mathrm{t}, \mathrm{J}=7.5,2 \mathrm{H}), 3.60$ (dd, J $=20.4,16.1,2 H$ ), $2.45(\mathrm{~m}, 1 \mathrm{H}), 2.24(\mathrm{~m}, 1 \mathrm{H}), 1.88(\mathrm{~m}$, $2 \mathrm{H}), 1.70(\mathrm{~m}, 1 \mathrm{H}), 1.57(\mathrm{~m}, 5 \mathrm{H}) . \mathrm{m} / \mathrm{z}\left(\mathrm{MH}^{+}\right) 448.1$. Anal. $\left(\mathrm{C}_{24} \mathrm{H}_{27} \mathrm{~F}_{2} \mathrm{NO}_{5}\right) \mathrm{C}, \mathrm{H}, \mathrm{N}$.
(S)-(2-[2-(4-(5,5-Difluorohexyl)-3-oxo-3,4-dihydro-2H-benzo[1,4]oxazin-2-yl)ethoxy]phenylacetic Acid (48). ${ }^{1} \mathrm{H}$ ( $\mathrm{CDCl}_{3}$ ): $7.25(\mathrm{~m}, 1 \mathrm{H}), 7.17(\mathrm{~m}, 1 \mathrm{H}), 7.03-6.88(\mathrm{~m}, 6 \mathrm{H}), 4.80$ $(\mathrm{dd}, \mathrm{J}=9.1,3.8,1 \mathrm{H}), 4.21(\mathrm{~m}, 2 \mathrm{H}), 3.93(\mathrm{t}, \mathrm{J}=7.5,2 \mathrm{H}), 3.60$ (dd, J = 20.4, 16.1, 2H), $2.45(\mathrm{~m}, 1 \mathrm{H}), 2.22(\mathrm{~m}, 1 \mathrm{H}), 1.87(\mathrm{~m}$, $2 \mathrm{H}), 1.70(\mathrm{~m}, 1 \mathrm{H}), 1.57(\mathrm{~m}, 5 \mathrm{H}) . \mathrm{m} / \mathrm{z}\left(\mathrm{MH}^{+}\right)$448.0. Anal. $\left(\mathrm{C}_{24} \mathrm{H}_{27} \mathrm{~F}_{2} \mathrm{NO}_{5} \cdot 0.75 \mathrm{H}_{2} \mathrm{O}\right) \mathrm{C}, \mathrm{H}, \mathrm{N}$.

1-Bromo-6,6-difluoroheptane. Caution: DAST reacts violently with water. 1-Bromo-6-oxoheptane ( $1.1 \mathrm{~g}, 5.7 \mathrm{mmol}$ ) and DAST ( $1.5 \mathrm{~mL}, 11.4 \mathrm{mmol}$ ) were mixed at room temperature and then stirred at $50^{\circ} \mathrm{C}$ overnight. The reaction was poured into ice ( 150 mL ), adjusted to pH 4 , and extracted with $\mathrm{CH}_{2} \mathrm{Cl}_{2}(3 \times 50 \mathrm{~mL})$. The organic layer was washed with water $(50 \mathrm{~mL})$ and brine ( 50 mL ). The organic layer was then dried ( $\mathrm{Na}_{2} \mathrm{SO}_{4}$ ) and filtered, and the solvent was removed in vacuo. The product was obtained as a col orless oil, contaminated with $<10 \%$ of the starting ketone. The material was used without purification in the synthesis of 49.
(2-[2-(4-(6,6-Difluoroheptyl)-3-oxo-3,4-dihydro-2H-benzo-[1,4]oxazin-2-yl)ethoxy]phenylacetic Acid (49). ${ }^{1} \mathrm{H}\left(\mathrm{CDCl}_{3}\right)$ :
7.28-7.17 (m, 2H), 7.05-6.89 (m, 6H ), 4.81 (dd, J = 9./, 3.7, $1 \mathrm{H}), 4.20(\mathrm{~m}, 2 \mathrm{H}), 3.92(\mathrm{t}, \mathrm{J}=7.6,2 \mathrm{H}), 3.62(\mathrm{dd}, \mathrm{J}=19.1$, $16.2,2 \mathrm{H}), 2.44(\mathrm{~m}, 1 \mathrm{H}), 2.23(\mathrm{~m}, 1 \mathrm{H}), 1.90-1.41(\mathrm{~m}, 11 \mathrm{H}) \mathrm{m} / \mathrm{z}$ $\left(\mathrm{MH}^{+}\right)$. Anal. $\left(\mathrm{C}_{25} \mathrm{H}_{29} \mathrm{~F}_{2} \mathrm{NO}_{5}\right) \mathrm{C}, \mathrm{H}, \mathrm{N}$.

1-Bromo-6-fluorohexane. Caution: DAST reacts violently with water. 1-Bromohexan-6-ol ( $2.0 \mathrm{~mL}, 15.2 \mathrm{mmol}$ ) and DAST $(4.0 \mathrm{~mL}, 30.5 \mathrm{mmol})$ were mixed at room temperature and then stirred at $35^{\circ} \mathrm{C}$ for 4 h . The reaction was poured into ice ( 150 mL ) and extracted with $\mathrm{CH}_{2} \mathrm{Cl}_{2}(3 \times 50 \mathrm{~mL})$. The organic layer was dried $\left(\mathrm{Na}_{2} \mathrm{SO}_{4}\right)$ and filtered, and the solvent was removed in vacuo. The product was obtained by silica gel chromatography with $\mathrm{CH}_{2} \mathrm{Cl}_{2}$ and used in the synthesis of $\mathbf{5 0}$.
(2-[2-(4-(6-F luorohexyl)-3-oxo-3,4-dihydro-2H-benzo-[1,4]oxazin-2-yl)ethoxy]phenylacetic Acid (50). ${ }^{1} \mathrm{H}\left(\mathrm{CDCl}_{3}\right)$ : $7.29-7.19(\mathrm{~m}, 2 \mathrm{H}), 7.03-6.89(\mathrm{~m}, 6 \mathrm{H}), 4.87(\mathrm{dd}, \mathrm{J}=9.0,3.5$, $1 \mathrm{H}), 4.52(\mathrm{t}, \mathrm{J}=6.0,1 \mathrm{H}), 4.36(\mathrm{t}, \mathrm{J}=6.0,1 \mathrm{H}), 4.23(\mathrm{~m}, 2 \mathrm{H})$, $3.93(\mathrm{t}, \mathrm{J}=7.6,2 \mathrm{H}), 3.63(\mathrm{dd}, \mathrm{J}=21.8,15.8,2 \mathrm{H}), 2.40(\mathrm{~m}$, $1 \mathrm{H}), 2.23(\mathrm{~m}, 1 \mathrm{H}), 1.68(\mathrm{~m}, 4 \mathrm{H}), 1.45(\mathrm{~m}, 4 \mathrm{H}) . \mathrm{m} / \mathrm{z}\left(\mathrm{MH}^{+}\right) 430.0$. Anal. $\left(\mathrm{C}_{24} \mathrm{H}_{28} \mathrm{FNO}_{5}\right) \mathrm{C}, \mathrm{H}, \mathrm{N}$.
Compound 50 was resolved into enantiomers 51 and 52 by chiral chromatography with a Chiral pak AD column ( $2 \mathrm{~cm} \times$ $25 \mathrm{~cm})$. The mobile phase was 80:20:0.1 hexane/2-propanol/ TFA, and the flow rate was $9 \mathrm{~mL} / \mathrm{min}$. Retention times: (R) $=19.5 \mathrm{~min} ;(\mathrm{S})=24.6 \mathrm{~min}$.
(R)-(2-[2-(4-(6-Fluorohexyl)-3-oxo-3,4-di hydro-2H-benzo-[1,4]oxazin-2-yl)ethoxy]phenylacetic Acid (51). ${ }^{1} \mathrm{H}\left(\mathrm{CDCl}_{3}\right)$ : 7.29-7.19 (m, 2H ), 7.03-6.89 (m, 6H), 4.87 (dd, J = 9.0, 3.5, $1 \mathrm{H}), 4.52(\mathrm{t}, \mathrm{J}=6.0,1 \mathrm{H}), 4.36(\mathrm{t}, \mathrm{J}=6.0,1 \mathrm{H}), 4.23(\mathrm{~m}, 2 \mathrm{H})$, 3.93 ( $\mathrm{t}, \mathrm{J}=7.6,2 \mathrm{H}$ ), $3.63(\mathrm{dd}, \mathrm{J}=21.8,15.8,2 \mathrm{H}), 2.40(\mathrm{~m}$, $1 \mathrm{H}), 2.23(\mathrm{~m}, 1 \mathrm{H}), 1.68(\mathrm{~m}, 4 \mathrm{H}), 1.45(\mathrm{~m}, 4 \mathrm{H}) . \mathrm{m} / \mathrm{z}\left(\mathrm{MH}^{+}\right) 430.0$. Anal. ( $\mathrm{C}_{24} \mathrm{H}_{28} \mathrm{FNO}_{5}$ ) C, $\mathrm{H}, \mathrm{N}$.
(S)-(2-[2-(4-(6-Fluorohexyl)-3-oxo-3,4-dihydro-2H-benzo-[1,4]oxazin-2-yl)ethoxy]phenylacetic Acid (52). ${ }^{1} \mathrm{H}\left(\mathrm{CDCl}_{3}\right)$ : $7.25-7.16(\mathrm{~m}, 2 \mathrm{H}), 7.01-6.88(\mathrm{~m}, 6 \mathrm{H}), 4.80(\mathrm{dd}, \mathrm{J}=9.2,3.8$, $1 \mathrm{H}), 4.48(\mathrm{t}, \mathrm{J}=6.0,1 \mathrm{H}), 4.36(\mathrm{t}, \mathrm{J}=6.0,1 \mathrm{H}), 4.20(\mathrm{~m}, 2 \mathrm{H})$, $3.91(\mathrm{t}, \mathrm{J}=7.6,2 \mathrm{H}), 3.61(\mathrm{dd}, \mathrm{J}=21.8,15.8,2 \mathrm{H}), 2.44(\mathrm{~m}$, $1 \mathrm{H}), 2.23(\mathrm{~m}, 1 \mathrm{H}), 1.67(\mathrm{~m}, 4 \mathrm{H}), 1.45(\mathrm{~m}, 4 \mathrm{H}) . \mathrm{m} / \mathrm{z}\left(\mathrm{MH}^{+}\right) 430.0$. Anal. $\left(\mathrm{C}_{24} \mathrm{H}_{28} \mathrm{FNO}_{5} \cdot 0.25 \mathrm{H}_{2} \mathrm{O}\right) \mathrm{C}, \mathrm{H}, \mathrm{N}$.

1-Bromo-7-fluoroheptane. Caution: DAST reacts violently with water. 1-Bromohexan-7-ol ( $1.2 \mathrm{~mL}, 7.7 \mathrm{mmol}$ ) and DAST $(1.5 \mathrm{~mL}, 11.5 \mathrm{mmol}$ ) were mixed at room temperature and then stirred at $50^{\circ} \mathrm{C}$ for 4 h . The reaction was poured into ice (150 mL ) and extracted with $\mathrm{CH}_{2} \mathrm{Cl}_{2}(3 \times 50 \mathrm{~mL})$. The organic layer was dried $\left(\mathrm{Na}_{2} \mathrm{SO}_{4}\right)$ and filtered, and the solvent was removed in vacuo. The product was obtained by silica gel chromatography with $\mathrm{CH}_{2} \mathrm{Cl}_{2}$ and used in the synthesis of 53 .
(2-[2-(4-(7-Fluoroheptyl)-3-oxo-3,4-di hydro-2H-benzo-[1,4]oxazin-2-yl)ethoxy]phenylacetic Acid (53). ${ }^{1} \mathrm{H}\left(\mathrm{CDCl}_{3}\right)$ : 7.28-7.17 (m, 2H ), 7.06-6.88 (m, 6H), 4.82 (dd, J = 9.2, 3.7, $1 \mathrm{H}), 4.50(\mathrm{t}, \mathrm{J}=6.1,1 \mathrm{H}), 4.35(\mathrm{t}, \mathrm{J}=6.1,1 \mathrm{H}), 4.21(\mathrm{~m}, 2 \mathrm{H})$, $3.91(\mathrm{t}, \mathrm{J}=7.6,2 \mathrm{H}), 3.62(\mathrm{dd}, \mathrm{J}=19.6,16.0,2 \mathrm{H}), 2.44(\mathrm{~m}$, $1 \mathrm{H}), 2.23(\mathrm{~m}, 1 \mathrm{H}), 1.66(\mathrm{~m}, 4 \mathrm{H}), 1.39(\mathrm{~m}, 6 \mathrm{H}) \mathrm{m} / \mathrm{z}(\mathrm{M}-1)$ 442.1. Anal. $\left(\mathrm{C}_{25} \mathrm{H}_{30} \mathrm{FNO}_{5}\right) \mathrm{C}, \mathrm{H}, \mathrm{N}$.
(2-[2-(3-Oxo-(2-propylsulfanylethyl)-3,4-dihydro-2H-benzo[1,4]oxazin-2-yl)ethoxy]phenylacetic Acid (54). Alkyl ating agent $=2$-chloroethyl-n-propylsulfide. ${ }^{1} \mathrm{H}\left(\mathrm{CDCl}_{3}\right)$ : 7.28-7.17 (m, 2H ), 7.05-6.89 (m, 6H ), 4.82 (dd, J = 9.2, 3.7, $1 \mathrm{H}), 4.21(\mathrm{~m}, 2 \mathrm{H}), 4.10(\mathrm{q}, \mathrm{J}=9.3,6.3,2 \mathrm{H}), 3.62(\mathrm{dd}, \mathrm{J}=19.0$, $16.1,2 \mathrm{H}), 2.74(\mathrm{dd}, \mathrm{J}=8.7,6.9,2 \mathrm{H}), 2.59(\mathrm{t}, \mathrm{J}=7.3,2 \mathrm{H})$, $2.46(\mathrm{~m}, 1 \mathrm{H}), 2.24(\mathrm{~m}, 1 \mathrm{H}), 1.64$ (hex, J = 7.3, 2H ), $1.00(\mathrm{t}$, J $=7.3,3 \mathrm{H}) . \mathrm{m} / \mathrm{z}\left(\mathrm{MNa}^{+}\right)$451.9. Anal. $\left(\mathrm{C}_{23} \mathrm{H}_{27} \mathrm{NO}_{5} \mathrm{~S}\right) \mathrm{C}, \mathrm{H}, \mathrm{N}$.
(2-[2-(4-(3-Ethoxypropyl)-3-oxo-3,4-dihydro-2H-benzo-[1,4]oxazin-2-yl)ethoxy]phenylacetic Acid (55). Alkylating agent $=3$-ethoxy-1-propanol. See the synthesis of $\mathbf{2 1}$ for the synthetic method. ${ }^{1} \mathrm{H}\left(\mathrm{CDCl}_{3}\right): 7.28-6.89(\mathrm{~m}, 8 \mathrm{H}), 4.82$ (dd, J $=9.1,3.7,1 \mathrm{H}), 4.19(\mathrm{~m}, 2 \mathrm{H}), 4.03(\mathrm{~m}, 2 \mathrm{H}), 3.62(\mathrm{dd}, \mathrm{J}=18.5$, $16.3,2 \mathrm{H}), 3.46(\mathrm{~m}, 4 \mathrm{H}), 2.44(\mathrm{~m}, 1 \mathrm{H}), 2.23(\mathrm{~m}, 1 \mathrm{H}), 1.94$ (quint, $\mathrm{J}=6.5,2 \mathrm{H}), 1.21(\mathrm{t}, \mathrm{J}=7.1,3 \mathrm{H}) . \mathrm{m} / \mathrm{z}(\mathrm{M}-1) 412.1$. Anal. $\left(\mathrm{C}_{23} \mathrm{H}_{27} \mathrm{NO}_{6}\right) \mathrm{C}, \mathrm{H}, \mathrm{N}$.
(2-[2-(4-(4-Methoxybutyl)-3-oxo-3,4-di hydro-2H-benzo-[1,4]oxazin-2-yl)ethoxy]phenylacetic Acid (56). Alkylating agent $=1$-bromo-4-methoxybutane. ${ }^{1} \mathrm{H}\left(\mathrm{CDCl}_{3}\right)$ : $7.26-6.74(\mathrm{~m}$, $8 \mathrm{H}), 4.81(\mathrm{~m}, 1 \mathrm{H}), 4.04(\mathrm{~m}, 2 \mathrm{H}), 3.85(\mathrm{~m}, 2 \mathrm{H}), 3.32(\mathrm{~m}, 4 \mathrm{H})$,
$3.26(\mathrm{~s}, 3 \mathrm{H}) 2.29(\mathrm{~m}, 1 \mathrm{H}), 2.05(\mathrm{~m}, 1 \mathrm{H}), 1.59(\mathrm{~m}, 4 \mathrm{H}) . \mathrm{m} / \mathrm{z}$ ( $\mathrm{MNa}^{+}$) 436.0. Anal. $\left(\mathrm{C}_{23} \mathrm{H}_{27} \mathrm{NO}_{6} \cdot 0.75 \mathrm{H}_{2} \mathrm{O}\right) \mathrm{C}, \mathrm{H}, \mathrm{N}$.
(2-[2-(4-(4-Carbamoylbutyl)-3-oxo-3,4-dihydro-2H-benzo-[1,4]oxazin-2-yl)ethoxy]phenylacetic Acid (29). Compound $58(2.0 \mathrm{~g}, 3.8 \mathrm{mmol}$, see the synthesis of 26) was dissolved in EtOH ( 50 mL ) and debenzylated via hydrogenation with $10 \%$ $\mathrm{Pd} / \mathrm{C}$ at 50 psi for 3.0 h . The reaction was filtered through Celite, and the solvent was removed in vacuo. A portion of the product ( $0.3 \mathrm{~g}, 0.68 \mathrm{mmol}$ ) was dissolved in $\mathrm{CH}_{2} \mathrm{Cl}_{2}(15 \mathrm{~mL})$. 1,1'-Carbonyldiimidazole ( $0.22 \mathrm{~g}, 1.4 \mathrm{mmol}$ ) was added, and the solution was stirred for 2 h . Ammonium hydroxide ( 0.1 $\mathrm{mL}, 1.4 \mathrm{mmol})$ was added, and the reaction was stirred overnight at room temperature. The reaction was diluted with water ( 25 mL ), and the pH was adjusted to 7 with 1 N HCl . The aqueous layer was extracted with EtOAc ( $3 \times 20 \mathrm{~mL}$ ). The organic layer was washed with water ( 25 mL ) and brine $(25 \mathrm{~mL})$. The organic layer was then dried $\left(\mathrm{Na}_{2} \mathrm{SO}_{4}\right)$ and filtered, and the solvent was removed in vacuo. The methyl ester was saponified by the method for example 5 to yield 29. ${ }^{1} \mathrm{H}\left(\mathrm{CD}_{3} \mathrm{OD}\right): 7.26-7.15(\mathrm{~m}, 2 \mathrm{H}), 7.09-6.86(\mathrm{~m}, 6 \mathrm{H}), 4.82$ (dd, $\mathrm{J}=9.4,4.1,1 \mathrm{H}), 4.18(\mathrm{~m}, 2 \mathrm{H}), 3.99(\mathrm{~m}, 2 \mathrm{H}), 3.57(\mathrm{dd}, \mathrm{J}=$ 19.7, 16.2, 2H ), $2.39(\mathrm{~m}, 1 \mathrm{H}), 2.25(\mathrm{~m}, 3 \mathrm{H}), 1.67(\mathrm{~m}, 4 \mathrm{H}) . \mathrm{m} / \mathrm{z}$ (M-1) 425.0. Anal. $\left(\mathrm{C}_{23} \mathrm{H}_{26} \mathrm{~N}_{2} \mathrm{O}_{6}\right) \mathrm{C}, \mathrm{H}, \mathrm{N}$.
(2-[2-(4-(5-Carbamoylpentyl)-3-0xo-3,4-di hydro-2H-benzo[1,4]oxazin-2-yl)ethoxy]phenylacetic Acid (30). Compound 30 was prepared using the methods described for compound 29. ${ }^{1} \mathrm{H}\left(\mathrm{DMSO}_{6}\right)$ : 7.26-7.17 (m, 2H ), 7.11-6.98 $(\mathrm{m}, 5 \mathrm{H}), 6.89(\mathrm{t}, \mathrm{J}=7.4,1 \mathrm{H}), 4.80(\mathrm{dd}, \mathrm{J}=9.2,4.0,1 \mathrm{H}), 4.15$ $(\mathrm{m}, 2 \mathrm{H}), 3.90(\mathrm{t}, \mathrm{J}=7.3,2 \mathrm{H}), 3.50(\mathrm{~s}, 2 \mathrm{H}), 2.27(\mathrm{~m}, 1 \mathrm{H}), 2.02$ (m, 3H), $1.53(\mathrm{~m}, 4 \mathrm{H}), 1.28(\mathrm{~m}, 2 \mathrm{H}) . \mathrm{m} / \mathrm{z}(\mathrm{M}-1)$ 439.1. Anal. $\left(\mathrm{C}_{24} \mathrm{H}_{28} \mathrm{~N}_{2} \mathrm{O}_{6}\right) \mathrm{C}, \mathrm{H}, \mathrm{N}$.
(2-[2-(4-(5-H ydroxypentyl)-3-oxo-3,4-di hydro-2H-benzo-[1,4]oxazin-2-yl)ethoxy]phenylacetic Acid (37). Compound $58(2.0 \mathrm{~g}, 3.8 \mathrm{mmol}$, see the synthesis of 26) was dissolved in EtOH ( 50 mL ) and debenzylated via hydrogenation with $10 \%$ $\mathrm{Pd} / \mathrm{C}$ at 50 psi for 3.0 h . The reaction was filtered through Celite, and the solvent was removed in vacuo. A portion of the product ( $0.15 \mathrm{~g}, 0.34 \mathrm{mmol}$ ) was dissolved in dry THF ( 10 mL ) and chilled to $-50^{\circ} \mathrm{C}$. Borane-THF ( $0.7 \mathrm{~mL}, 0.68 \mathrm{mmol}$ ) was added, and the reaction was stirred while warming to $0^{\circ} \mathrm{C}$ over 8 h . The reaction was quenched with 0.05 N aqueous HCl . THF was removed in vacuo, and the crude product was dissolved in EtOAc ( 150 mL ). The organic layer was washed with water ( 50 mL ) and brine ( 50 mL ). The organic layer was then dried $\left(\mathrm{Na}_{2} \mathrm{SO}_{4}\right)$ and filtered, and the solvent was removed in vacuo. The methyl ester was saponified by the method for example 5 to yield 37. ${ }^{1} \mathrm{H}$ (CD $\left.{ }_{3} \mathrm{OD}\right)$ : 7.25-6.87 (m, 8H ), 4.82 $(\mathrm{dd}, \mathrm{J}=9.4,4.0,1 \mathrm{H}), 4.18(\mathrm{~m}, 2 \mathrm{H}), 3.98(\mathrm{t}, \mathrm{J}=7.5,2 \mathrm{H}), 3.54$ (m, 4H), $2.39(\mathrm{~m}, 1 \mathrm{H}), 2.18(\mathrm{~m}, 1 \mathrm{H}), 1.72-1.42(\mathrm{~m}, 6 \mathrm{H}) . \mathrm{m} / \mathrm{z}$ $(\mathrm{M}-1)$ 412.1. Anal. $\left(\mathrm{C}_{23} \mathrm{H}_{27} \mathrm{NO}_{6}\right) \mathrm{C}, \mathrm{H}, \mathrm{N}$.
(2-[2-(4-(6-Hydroxyhexyl)-3-oxo-3,4-dihydro-2H-benzo-[1,4]oxazin-2-yl)ethoxy]phenylacetic Acid (39). Compound 39 was prepared using the methods described for compound 37 via intermediate 59. ${ }^{1} \mathrm{H}\left(\mathrm{CDCl}_{3}\right)$ : 7.27-7.16 (m, 2H), 7.02$6.88(\mathrm{~m}, 6 \mathrm{H}), 4.86(\mathrm{dd}, \mathrm{J}=9.3,3.3,1 \mathrm{H}), 4.22(\mathrm{~m}, 2 \mathrm{H}), 3.94$ $(\mathrm{m}, 2 \mathrm{H}), 3.61(\mathrm{~m}, 4 \mathrm{H}), 2.40(\mathrm{~m}, 1 \mathrm{H}), 2.20(\mathrm{~m}, 1 \mathrm{H}), 1.70-1.36$ (m, 8H ). m/z ( $\mathrm{M}-1$ ) 426.1. Anal. $\left(\mathrm{C}_{25} \mathrm{H}_{31} \mathrm{NO}_{6}\right) \mathrm{C}, \mathrm{H}, \mathrm{N}$. Anal. $\left(\mathrm{C}_{24} \mathrm{H}_{29} \mathrm{NO}_{6}\right) \mathrm{C}, \mathrm{H}, \mathrm{N}$.

2-[2-(3-0xo-4-propylcarbamoylmethyl-3,4-dihydro-2H-benzo[1,4]oxazin-2-yl)ethoxy]phenylacetic Acid (31). A solution of the amide $\mathbf{2}(0.8 \mathrm{~g}, 2.6 \mathrm{mmol})$ in dry DMF ( 5 mL ) was added to a suspension of sodium hydride $(0.087 \mathrm{~g}, 2.86$ mmol) in dry DMF ( 5 mL ) at $0^{\circ} \mathrm{C}$. After 30 min at $0^{\circ} \mathrm{C}$, ethyl bromoacetate $(0.35 \mathrm{~mL}, 3.12 \mathrm{mmol})$ was added and the reaction was stirred for 30 min at $0^{\circ} \mathrm{C}$ and then overnight at $50^{\circ} \mathrm{C}$. The reaction was quenched with $1 \mathrm{~N} \mathrm{HCl}(5 \mathrm{~mL})$, diluted with water ( 10 mL ), and extracted with EtOAc $(2 \times 15 \mathrm{~mL})$. The organic layer was washed with water $(2 \times 10 \mathrm{~mL})$ and brine ( 10 mL ). The organic layer was then dried $\left(\mathrm{Na}_{2} \mathrm{SO}_{4}\right)$ and filtered, and the solvent was removed in vacuo. The crude product ( $60,1 \mathrm{~g}, 2.54 \mathrm{mmol})$ was dissolved in $\mathrm{MeOH}(10 \mathrm{~mL})$, and propylamine ( $1.46 \mathrm{~mL}, 17.78 \mathrm{mmol}$ ) was added. The reaction was stirred overnight at $45^{\circ} \mathrm{C}$. The mixture was diluted with EtOAc ( 25 mL ) and washed with saturated
$\mathrm{NaHCO}_{3}(15 \mathrm{~mL})$ and brine ( 15 mL ). The organic layer was dried $\left(\mathrm{Na}_{2} \mathrm{SO}_{4}\right)$ and filtered, and the solvent was removed in vacuo. The product was elaborated to compound 31 by the methods described for compounds 3-5. ${ }^{1} \mathrm{H}\left(\mathrm{CDCl}_{3}\right)$ : $7.32-7.22$ $(\mathrm{m}, 2 \mathrm{H}), 7.19-6.91(\mathrm{~m}, 6 \mathrm{H}), 6.20(\mathrm{bs}, 1 \mathrm{H}), 4.94(\mathrm{dd}, \mathrm{J}=8.5$, $4.4,1 \mathrm{H}) 4.72(\mathrm{~d}, \mathrm{~J}=16.0,1 \mathrm{H}), 4.36(\mathrm{~d}, \mathrm{~J}=16.0,1 \mathrm{H}), 4.32-$ $4.26(\mathrm{~m}, 2 \mathrm{H}), 3.62(\mathrm{~s}, 2 \mathrm{H}), 3.57-3.18(\mathrm{~m}, 2 \mathrm{H}), 2.61-2.54(\mathrm{~m}$, $2 H), 2.34-2.27(\mathrm{~m}, 1 \mathrm{H}), 1.52-1.43(\mathrm{~m}, 2 \mathrm{H}), 0.86(\mathrm{t}, \mathrm{J}=7.4$, $3 \mathrm{H}) . \mathrm{m} / \mathrm{Z}\left(\mathrm{MNa}^{+}\right)$449.4. Anal. $\left(\mathrm{C}_{23} \mathrm{H}_{26} \mathrm{~N}_{2} \mathrm{O}_{6}\right) \mathrm{C}, \mathrm{H}, \mathrm{N}$.

2-[2-(4-(3-Methylcarbamoylpropyl)-3-oxo-3,4-dihydro-2H-benzo[1,4]oxazin-2-yl)ethoxy]phenylacetic Acid (32). Compound 32 was prepared by the methods described for compound 31 via intermediate 61. ${ }^{1} \mathrm{H}\left(\mathrm{CDCl}_{3}\right)$ : 7.31-6.91 (m, 8H), 5.94 (bs, 1H), 4.88 (dd, J = 9.1, 3.8, 1H), 4.29-4.19 (m, $2 \mathrm{H}), 4.08-3.93(\mathrm{~m}, 2 \mathrm{H}), 3.65(\mathrm{~d}, \mathrm{~J}=3.4,2 \mathrm{H}), 2.81(\mathrm{~d}, \mathrm{~J}=5.1$, $3 \mathrm{H}), 2.49-2.41(\mathrm{~m}, 1 \mathrm{H}), 2.29-2.21(\mathrm{~m}, 3 \mathrm{H}), 2.08-1.99(\mathrm{~m}, 2 \mathrm{H})$. $\mathrm{m} / \mathrm{z}\left(\mathrm{MNa}^{+}\right)$449.4. Anal. $\left(\mathrm{C}_{23} \mathrm{H}_{26} \mathrm{~N}_{2} \mathrm{O}_{6}\right) \mathrm{C}, \mathrm{H}, \mathrm{N}$.
(2-[2-(4-(6-Acetylami nohexyl)-3-oxo-3,4-di hydro-2H-benzo[1,4]oxazin-2-yl)ethoxy]phenylacetic Acid (33). A solution of the amide $\mathbf{2}(3.0 \mathrm{~g}, 9.8 \mathrm{mmol}$ ) in dry DMF ( 10 mL ) was added to a suspension of sodium hydride ( $0.352 \mathrm{~g}, 11.7$ mmol ) in dry DMF ( 15 mL ) at $0^{\circ} \mathrm{C}$. After 30 min at $0^{\circ} \mathrm{C}$, 6-bromohexyl phthalimide ( $4.0 \mathrm{~g}, 12.7 \mathrm{mmol}$ ) was added. The reaction was stirred for 30 min at $0^{\circ} \mathrm{C}$ and then overnight at $50^{\circ} \mathrm{C}$. The reaction was quenched with 1 N aqueous $\mathrm{HCl}(15$ mL ), diluted with water ( 15 mL ), and extracted with EtOAc $(3 \times 30 \mathrm{~mL})$. The organic layer was washed with water ( $2 \times$ 20 mL ) and brine ( 20 mL ). The organic layer was then dried ( $\mathrm{Na}_{2} \mathrm{SO}_{4}$ ) and filtered, and the sol vent was removed in vacuo. The crude material ( $6.2 \mathrm{~g}, 11.6 \mathrm{mmol}$ ) was dissolved in methanol ( 150 mL ) and water ( 20 mL ) and then treated with $\mathrm{CH}_{3} \mathrm{SO}_{3} \mathrm{H}(4 \mathrm{~mL})$ and stirred for 2 h at room temperature. The mixture was diluted with EtOAc ( 150 mL ), and then, the organic layer was washed with saturated aqueous $\mathrm{NaHCO}_{3}$ $(50 \mathrm{~mL})$, water $(50 \mathrm{~mL})$, and brine $(50 \mathrm{~mL})$. The organic layer was then dried $\left(\mathrm{Na}_{2} \mathrm{SO}_{4}\right)$ and filtered, and the solvent was removed in vacuo to yield 62. A solution of $62(5.0 \mathrm{~g}, 11.8$ mmol ), (2-hydroxyphenyl) acetic acid methyl ester ( $3.9 \mathrm{~g}, 17.8$ $\mathrm{mmol})$, and tributylphosphine ( $4.4 \mathrm{~mL}, 17.8 \mathrm{mmol}$ ) in dry benzene ( 200 mL ), under $\mathrm{N}_{2}$, was cooled to $10{ }^{\circ} \mathrm{C}$. $1,1^{\prime}$ (Azodicarbonyl)dipiperidine ( $4.5 \mathrm{~g}, 17.8 \mathrm{mmol}$ ) was added in one portion, and the solution was stirred at room temperature overnight. The organic layer was washed with 5 N aqueous $\mathrm{NaOH}(4 \times 25 \mathrm{~mL})$ and brine ( 25 mL ). The organic layer was then dried $\left(\mathrm{Na}_{2} \mathrm{SO}_{4}\right)$ and filtered, and the solvent was removed in vacuo. The product was obtained as a yellow solid by silica gel chromatography with hexane/EtOAc ( $3.1 \mathrm{~g}, 5.4 \mathrm{mmol}$ ). Hydrazine ( $0.17 \mathrm{~mL}, 5.48 \mathrm{mmol}$ ) was added to a suspension of the purified product ( $2.6 \mathrm{~g}, 4.57 \mathrm{mmol}$ ) in EtOH ( 13 mL ) and THF ( 13 mL ). The reaction was stirred at $60^{\circ} \mathrm{C}$ overnight and then diluted with MeOH and filtered. The solvent was evaporated to give $63(1.46 \mathrm{~g}, 3.3 \mathrm{mmol})$ as a white solid. Compound 63 ( $0.2 \mathrm{~g}, 0.45 \mathrm{mmol}$ ) was stirred in acetic anhydride ( 6 mL ) overnight. MeOH ( 10 mL ) was added, and the solvent was removed in vacuo. Purification by reverse phase HPLC gave the desired acetamide ( $0.066 \mathrm{~g}, 0.14 \mathrm{mmol}$ ) as a clear oil. $\mathrm{NaOH}(1 \mathrm{~N}, 1 \mathrm{~mL}, 1 \mathrm{mmol})$ was added to a solution of the acetamide ( $0.066 \mathrm{~g}, 0.14 \mathrm{mmol}$ ) in 5 mL of MeOH . The reaction was stirred at $45{ }^{\circ} \mathrm{C}$ overnight and then acidified to pH 5 with 1 N HCl and extracted with EtOAc ( 10 mL ). The organic layer was washed with water ( 5 mL ) and brine ( 5 mL ). The organic layer was then dried $\left(\mathrm{Na}_{2} \mathrm{SO}_{4}\right)$ and filtered, and the sol vent was removed in vacuo. Compound 33 was obtained as a clear oil ( $40 \mathrm{mg}, 0.08 \mathrm{mmol}$ ). ${ }^{1 \mathrm{H}}\left(\mathrm{CDCl}_{3}\right): 8.16(\mathrm{bs}, 1 \mathrm{H})$, 7.24-7.16 (m, 2H ), 7.06-6.87 (m, 6H ), 5.29 (bs, 1H), 4.83 (dd, $\mathrm{J}=9.2,3.7,1 \mathrm{H}), 4.27-4.19(\mathrm{~m}, 2 \mathrm{H}), 3.99-3.85(\mathrm{~m}, 2 \mathrm{H}), 3.61$ ( $\mathrm{s}, 2 \mathrm{H}$ ), 3.19 (dd, J = 12.8, 6.7, 2H), 2.49-2.39 (m, 1H ), 2.27$2.16(\mathrm{~m}, 1 \mathrm{H}), 1.96(\mathrm{~s}, 3 \mathrm{H}), 1.68-1.63(\mathrm{~m}, 2 \mathrm{H}), 1.49-1.43(\mathrm{~m}$, $2 \mathrm{H}), 1.35-1.23(\mathrm{~m}, 4 \mathrm{H}) . \mathrm{m} / \mathrm{z}\left(\mathrm{MNa}^{+}\right)$491.2. Anal. $\left(\mathrm{C}_{26} \mathrm{H}_{32} \mathrm{~N}_{2} \mathrm{O}_{6}\right.$. $\left.1.0 \mathrm{Na} \cdot 0.75 \mathrm{H}_{2} \mathrm{O}\right) \mathrm{C}, \mathrm{H}, \mathrm{N}$.
(2-[2-(4-(6-Methanesulfonylaminohexyl)-3-oxo-3,4-di-hydro-2H-benzo[1,4]oxazin-2-yl)ethoxy]phenylacetic Acid (34). Compound 34 was prepared by the methods described for compound 33. ${ }^{1 \mathrm{H}}\left(\mathrm{CDCl}_{3}\right)$ : 7.28-7.16 (m, 2H ), 7.07-6.88
$(\mathrm{m}, 6 \mathrm{H}), 4.82(\mathrm{dd}, \mathrm{J}=9.1,3.6,1 \mathrm{H}), 4.25-4.16(\mathrm{~m}, 2 \mathrm{H}), 3.98-$ 3.87 (m, 2H), 3.61 (s, 2H), 3.09 (dd, J = 13.2, 6.6, 2H), 2.92 (s, $3 \mathrm{H}), 2.46-2.40(\mathrm{~m}, 1 \mathrm{H}), 2.27-2.17(\mathrm{~m}, 1 \mathrm{H}), 1.72-1.62(\mathrm{~m}, 2 \mathrm{H})$, 1.59-1.46 (m, 2H), 1.41-1.25 (m, 4H). m/z (MNa+) 527.3. Anal. $\left(\mathrm{C}_{25} \mathrm{H}_{32} \mathrm{~N}_{2} \mathrm{O}_{7} \mathrm{~S}\right) \mathrm{C}, \mathrm{H}, \mathrm{N}$.
(2-[2-(4-(5-Hydroxy-5-methylhexyl)-3-oxo-3,4-dihydro-2H-benzo[1,4]oxazin-2-yl)ethoxy]phenylacetic Acid (38). Compound 42 ( $0.4 \mathrm{~g}, 1 \mathrm{mmol}$ ) was dissolved in dry THF ( 10 mL ), and the solution was cool ed to $-78^{\circ} \mathrm{C}$. Methylmagnesium bromide ( $0.7 \mathrm{~mL}, 3.0 \mathrm{M}$ in ether) was added, and the reaction was stirred for 5 h at room temperature. Excess reagent was quenched with saturated aqueous $\mathrm{NH}_{4} \mathrm{Cl}$, and the aqueous layer was extracted with 1:1 $\mathrm{Et}_{2} \mathrm{O} / \mathrm{CH}_{2} \mathrm{Cl}_{2}(3 \times 25 \mathrm{~mL})$. The organic layer was washed with water ( 25 mL ) and brine ( 25 $\mathrm{mL})$. The organic layer was then dried $\left(\mathrm{Na}_{2} \mathrm{SO}_{4}\right)$ and filtered, and the solvent was removed in vacuo. The product was isolated as a colorless oil. ${ }^{1} \mathrm{H}\left(\mathrm{CDCl}_{3}\right)$ : 7.28-7.08 (m, 2H), 6.93-6.81 (m, 6H), $4.78(\mathrm{~m}, 1 \mathrm{H}), 4.21-3.97(\mathrm{~m}, 3 \mathrm{H}), 3.78(\mathrm{~m}$, 1H), $3.51(\mathrm{~m}, 2 \mathrm{H}), 2.44(\mathrm{~m}, 1 \mathrm{H}), 2.12(\mathrm{~m}, 1 \mathrm{H}), 1.69-1.36(\mathrm{~m}$, $6 \mathrm{H}), 1.15(\mathrm{~m}, 6 \mathrm{H}) . \mathrm{m} / \mathrm{z}(\mathrm{M}-1) 440.0$. Anal. $\left(\mathrm{C}_{25} \mathrm{H}_{31} \mathrm{NO}_{6}\right.$. $\left.0.75 \mathrm{H}_{2} \mathrm{O}\right) \mathrm{C}, \mathrm{H}, \mathrm{N}$.
(2-[2-(4-(5-H ydroxyiminohexyl)-3-oxo-3,4-di hydro-2H-benzo[1,4]oxazin-2-yl)ethoxy]phenylacetic Acid (44). Compound $42(4.72 \mathrm{~g}, 11 \mathrm{mmol})$ was stirred at room temperature as a slurry in EtOH ( 200 mL ). Lutidine ( $2.6 \mathrm{~mL}, 22 \mathrm{mmol}$ ) and hydroxylamine ( $3.8 \mathrm{~g}, 55 \mathrm{mmol}$ ) were added. The mixture rapidly became clear, and the reaction was complete in 2 h . Solvent was removed in vacuo, and the residue was dissolved in EtOAc ( 100 mL ) and water ( 50 mL ). The organic layer was washed with 0.1 N aqueous $\mathrm{HCl}(2 \times 50 \mathrm{~mL})$, water $(50 \mathrm{~mL})$, and brine $(50 \mathrm{~mL})$. The organic layer was then dried $\left(\mathrm{Na}_{2} \mathrm{SO}_{4}\right)$ and filtered, and the solvent was removed in vacuo. The product was obtained as a pale yellow solid ( $4.65 \mathrm{~g}, 10.5 \mathrm{mmol}$, $95 \%$ ) and as a 3.4:1 E/Z mixture of oximes. ${ }^{1} \mathrm{H}\left(\mathrm{CDCl}_{3}\right): 7.30-$ $7.17(\mathrm{~m}, 2 \mathrm{H}), 7.05-6.90(\mathrm{~m}, 6 \mathrm{H}), 4.87(\mathrm{dd}, \mathrm{J}=9.4,3.7)$ and 4.76 (dd, J $=10.0,3.3$ ) $1 \mathrm{H}, 4.27(\mathrm{~m}, 2 \mathrm{H}), 4.15(\mathrm{~m}, 1 \mathrm{H}), 3.88$ $(\mathrm{m}, 1 \mathrm{H}), 3.61(\mathrm{dd}, \mathrm{J}=24.0,15.4,2 \mathrm{H}), 2.56(\mathrm{~m}, 1 \mathrm{H}), 2.38-2.14$ ( $\mathrm{m}, 3 \mathrm{H}$ ), 1.90 (s) and 1.82 (s) $3 \mathrm{H}, 1.78-1.46(\mathrm{~m}, 4 \mathrm{H}) . \mathrm{m} / \mathrm{z}\left(\mathrm{MH}^{+}\right)$ 441.1. Anal. $\left(\mathrm{C}_{24} \mathrm{H}_{28} \mathrm{~N}_{2} \mathrm{O}_{6}\right) \mathrm{C}, \mathrm{H}, \mathrm{N}$.
(2-[2-(4-(5-Methoxyiminohexyl)-3-oxo-3,4-dihydro-2H-benzo[1,4]oxazin-2-yl)ethoxy]phenylacetic Acid (45). Compound $42(0.1 \mathrm{~g}, 0.24 \mathrm{mmol})$ was stirred at room temperature as a slurry in EtOH ( 5 mL ). Pyridine ( $0.1 \mathrm{~mL}, 1.23 \mathrm{mmol}$ ) and O-methyl hydroxylamine ( $0.098 \mathrm{~g}, 1.17 \mathrm{mmol}$ ) were added. The mixture rapidly became clear, and the reaction was complete in 0.5 h . Solvent was removed in vacuo, and the residue was dissolved in EtOAc ( 20 mL ) and water ( 10 mL ). The organic layer was washed with 0.1 N aqueous $\mathrm{HCl}(2 \times 50 \mathrm{~mL})$, water ( 50 mL ), and brine ( 50 mL ). The organic layer was then dried ( $\mathrm{Na}_{2} \mathrm{SO}_{4}$ ) and filtered, and the solvent was removed in vacuo. The product was obtained as a pale yellow solid ( $0.087 \mathrm{~g}, 0.19$ mmol, $80 \%$ ) and as a 3:1 E/Z mixture of oximes. ${ }^{1} \mathrm{H}\left(\mathrm{CDCl}_{3}\right)$ : 7.28-7.15 (m, 2H), 7.05-6.82 (m, 6H ), 4.85 (dd, J = 9.1, 3.6, $1 \mathrm{H}), 4.21(\mathrm{~m}, 2 \mathrm{H}), 3.82(\mathrm{~s})$ and $3.80(\mathrm{~s}) 3 \mathrm{H}, 3.62(\mathrm{dd}, \mathrm{J}=20.4$, $16.0,2 \mathrm{H}), 2.43(\mathrm{~m}, 1 \mathrm{H}), 2.21(\mathrm{~m}, 3 \mathrm{H}), 1.84(\mathrm{~s})$ and $1.81(\mathrm{~s}) 3 \mathrm{H}$, $1.62(\mathrm{~m}, 4 \mathrm{H}) . \mathrm{m} / \mathrm{z}\left(\mathrm{MH}^{+}\right) 455.0$. Anal. $\left(\mathrm{C}_{25} \mathrm{H}_{30} \mathrm{~N}_{2} \mathrm{O}_{6} \cdot 0.4 \mathrm{H}_{2} \mathrm{O}\right) \mathrm{C}$, H, N.
(2-[2-(4-(5-Hydroxyhexyl)-3-oxo-3,4-dihydro-2H-benzo-[1,4]oxazin-2-yl)ethoxy]phenylacetic Acid (41). ${ }^{1} \mathrm{H}\left(\mathrm{CDCl}_{3}\right)$ : 7.26-7.17 (m, 2H), 7.00-6.86 (m, 6H), $4.87(\mathrm{~m}, 1 \mathrm{H}), 4.29(\mathrm{~m}$, $2 \mathrm{H}), 4.07(\mathrm{~m}, 2 \mathrm{H}), 3.85(\mathrm{~m}, 2 \mathrm{H}), 3.59(\mathrm{~m}, 2 \mathrm{H}), 2.49(\mathrm{~m}, 1 \mathrm{H})$, $2.21(\mathrm{~m}, 1 \mathrm{H}), 1.72(\mathrm{~m}, 2 \mathrm{H}), 1.50(\mathrm{~m}, 6 \mathrm{H}), 1.19(\mathrm{~m}, 3 \mathrm{H}) . \mathrm{m} / \mathrm{z}$ $\left(\mathrm{MH}^{+}\right)$428.0. Anal. $\left(\mathrm{C}_{24} \mathrm{H}_{29} \mathrm{NO}_{6} \cdot 0.5 \mathrm{H}_{2} \mathrm{O}\right) \mathrm{C}, \mathrm{H}, \mathrm{N}$.

Stereospecific Synthesis. Analytical chiral HPLC was performed on a Hewlett-Packard1090 Series II AminoQuant HPLC fitted with a Daicel Chemical Industries, LTD Chiralpak AD column ( $4.6 \mathrm{~mm} \times 25 \mathrm{~cm}$ ). The sample concentration was $1 \mathrm{mg} / \mathrm{mL}$ in eluting solvent, the flow rate was $1 \mathrm{~mL} / \mathrm{min}$, and UV detection was at 254 nm . Solvent and retention time of the chiral and racemic are listed with the individual experimental.
(R)-3-(2-Nitrophenoxy)dihydrofuran-2-one (65). A solution of 2-nitrophenol ( $27.8 \mathrm{~g}, 0.2 \mathrm{~mol}$ ), ( S )-(-)- $\alpha$-hydroxy- $\gamma$ butyrolactone ( $15.3 \mathrm{~mL}, 0.2 \mathrm{~mol}$ ), and triphenyl phosphine ( 78.6
g, 0.3 mol ) in dry THF ( 550 mL ), under $\mathrm{N}_{2}$, was cooled to -20 ${ }^{\circ} \mathrm{C}$. A room temperature solution of DEAD ( $47.5 \mathrm{~mL}, 0.3 \mathrm{~mol}$ ) in THF ( 20 mL ) was added dropwise over 30 min . The reaction was stirred for 17 h as the cold bath thawed. The mixture was poured into water (3L) containing $\mathrm{NaCl}(200 \mathrm{~g})$, and the solution was washed with a 1:1 ratio of $\mathrm{Et}_{2} \mathrm{O} / \mathrm{EtOAc}(6 \times 100$ $\mathrm{mL})$. The organic layer was washed with water ( $5 \times 100 \mathrm{~mL}$ ) and brine ( 100 mL ). The organiclayer was then dried $\left(\mathrm{Na}_{2} \mathrm{SO}_{4}\right)$ and filtered, and the solvent was removed in vacuo. The product was purified by silica gel chromatography with $\mathrm{CH}_{2} \mathrm{Cl}_{2} /$ EtOAc and then crystallized from hexane/EtOAc to yield 65 as a pale yellow solid ( $21.16 \mathrm{~g}, 95 \mathrm{mmol}, 47 \%$ ). ${ }^{1} \mathrm{H}\left(\mathrm{CDCl}_{3}\right)$ : $7.86(\mathrm{~d}, \mathrm{~J}=8.1,1 \mathrm{H}), 7.58(\mathrm{t}, \mathrm{J}=8.6,1 \mathrm{H}), 7.50(\mathrm{~d}, \mathrm{~J}=7.8$, $1 \mathrm{H}), 7.16(\mathrm{t}, \mathrm{J}=7.4,1 \mathrm{H}), 5.04(\mathrm{t}, \mathrm{J}=7.4,1 \mathrm{H}), 4.58(\mathrm{~m}, 1 \mathrm{H})$, $4.40(\mathrm{q}, \mathrm{J}=7.4,1 \mathrm{H}), 2.8-2.6(\mathrm{~m}, 2 \mathrm{H})$. By HPLC, the enantiomeric purity was > 99\% for the crystalline sample (8:2 hexane/2-propanol, retention time chiral $=13.8 \mathrm{~min}$, retention time racemic $=11.1 \mathrm{~min}, 13.7 \mathrm{~min})$.
(R)-4-Hexyl-2-(2-hydroxyethyl)-4H-benzo[1,4]oxazin-3one (66). The phenolic ether $65(21.16 \mathrm{~g}, 0.095 \mathrm{~mol})$ was suspended in EtOH ( 400 mL ) and then shaken for 3 h at room temperature with $10 \% \mathrm{Pd} / \mathrm{C}$ and $\mathrm{H}_{2}(45 \mathrm{psi})$. The solution was filtered through Celite, and the solvent was removed in vacuo. The crude benzoxazinone was dissolved in dry DMF ( 200 mL ), imidazole ( $16.3 \mathrm{~g}, 0.24 \mathrm{~mol}$ ) was added, and the sol ution was cooled to $0^{\circ} \mathrm{C}$. TBS chloride ( $28.6 \mathrm{~g}, 0.19 \mathrm{~mol}$ ) was added as a solid, and the reaction was stirred overnight, under $\mathrm{N}_{2}$, as the bath thawed. The reaction was poured into water ( 1.4 L ) containing $\mathrm{NaCl}(200 \mathrm{~g})$ and washed with a $4: 1$ ratio of $\mathrm{Et}_{2} \mathrm{O} /$ $\mathrm{CH}_{2} \mathrm{Cl}_{2}(4 \times 150 \mathrm{~mL})$. The organic layer was washed with water ( $6 \times 100 \mathrm{~mL}$ ) and brine ( 100 mL ). The organic layer was then dried $\left(\mathrm{Na}_{2} \mathrm{SO}_{4}\right)$ and filtered, and the solvent was removed in vacuo. The product was isolated by silica gel chromatography with hexane/EtOAc. Note: The solid is volatile and sublimes when dried under vacuum for long periods.

A solution of the silyl ether $(26.75 \mathrm{~g}, 87 \mathrm{mmol})$ in dry DMF $\left(435 \mathrm{~mL}\right.$ ), under $\mathrm{N}_{2}$, was cooled to $0^{\circ} \mathrm{C}$. Sodium hydride ( $75 \%$ dispersion in oil, $2.48 \mathrm{~g}, 83 \mathrm{mmol}$ ) was added in four portions of 0.62 g with 5 min intervals between additions. The solution was stirred for an additional 40 min at $0^{\circ} \mathrm{C}$. 1-I odohexane ( $12.8 \mathrm{~mL}, 87 \mathrm{mmol}$ ) in dry DMF ( 25 mL ) was added dropwise, the ice bath was replaced with an oil bath, and the solution was stirred at $65^{\circ} \mathrm{C}$ overnight. The mixture was cooled to room temperature and poured into water ( 3 L ) containing $\mathrm{NaCl}(200$ g). The aqueous mixture was washed with a ratio of $1: 1 \mathrm{Et}_{2} \mathrm{O} /$ EtOAc ( $4 \times 125 \mathrm{~mL}$ ). The organic layer was washed with water $(6 \times 125 \mathrm{~mL})$ and brine $(125 \mathrm{~mL})$. The organic layer was then dried $\left(\mathrm{Na}_{2} \mathrm{SO}_{4}\right)$ and filtered, and the solvent was removed in vacuo. The product was obtained as a colorless oil by silica gel chromatography with hexane/EtOAc ( $26.8 \mathrm{~g}, 68 \mathrm{mmol}$, $79 \%$ ). The silyl ether was dissolved in $\mathrm{MeOH}(150 \mathrm{~mL}) . \mathrm{HCl}$ ( $6 \mathrm{~N}, 0.5 \mathrm{~mL}$ ) was added, and the mixture was stirred at room temperature for 5 h . The solvent was removed in vacuo, and the product was isolated by silica gel chromatography with hexane/EtOAc. The primary alcohol 66 was obtained as a col orless oil ( $16.7 \mathrm{~g}, 60 \mathrm{mmol}, 88 \%$ ). ${ }^{1} \mathrm{H}\left(\mathrm{CDCl}_{3}\right): 7.01(\mathrm{~m}, 4 \mathrm{H})$, $4.69(\mathrm{t}, \mathrm{J}=7.0,1 \mathrm{H}), 3.88(\mathrm{~m}, 4 \mathrm{H}), 2.44(\mathrm{t}, \mathrm{J}=5.8,1 \mathrm{H}), 2.20$ $(\mathrm{m}, 2 \mathrm{H}), 1.65(\mathrm{~m}, 2 \mathrm{H}), 1.33(\mathrm{~m}, 6 \mathrm{H}), 0.89(\mathrm{br} \mathrm{t}, 3 \mathrm{H}) . \mathrm{m} / \mathrm{z}\left(\mathrm{MH}^{+}\right)$ 278.0. By HPLC, the enantiomeric purity was 97.4:2.1 (9:1 hexane/2-propanol, retention time chiral $=7.5 \mathrm{~min}$, retention time racemic $=7.6 \mathrm{~min}, 8.5 \mathrm{~min}$ ).
(R)-2-[2-(4-Hexyl-3-oxo-3,4-dihydro-2H-benzo[1,4]oxazin-2-yl)ethoxy]phenylacetic Acid (13). A solution of 66 (16.7 $\mathrm{g}, 0.06 \mathrm{~mol}$ ), (2-hydroxyphenyl) acetic acid methyl ester ( 15 g , 0.09 mol ), and tributylphosphine ( $22.4 \mathrm{~mL}, 0.09 \mathrm{~mol}$ ) in dry benzene ( 1 L ), under $\mathrm{N}_{2}$, was cool ed to $10^{\circ} \mathrm{C}$. $1,1^{\prime}$-(Azodicarbonyl) dipiperidine ( $22.7 \mathrm{~g}, 0.09 \mathrm{~mol}$ ) was added in one portion, and the solution was stirred, with an overhead stirrer, at room temperature overnight. Water ( 130 mL ) was added, and stirring was continued for 40 min . The mixture was transferred to a separatory funnel. The organic layer was washed with water ( $4 \times 100 \mathrm{~mL}$ ) and brine ( 100 mL ). The organic phase was dried $\left(\mathrm{Na}_{2} \mathrm{SO}_{4}\right)$ and filtered, and the solvent was removed in vacuo. The product was purified by silica gel
chromatography with hexane/EtOAc. The ester was obtained as a colorless oil ( $24.3 \mathrm{~g}, 0.057 \mathrm{~mol}, 95 \%$ ). ${ }^{1} \mathrm{H}\left(\mathrm{CDCl}_{3}\right)$ : $7.28-$ $6.89(\mathrm{~m}, 8 \mathrm{H}), 4.76(\mathrm{dd}, \mathrm{J}=9.4,4.0,1 \mathrm{H}), 4.28-4.21(\mathrm{~m}, 2 \mathrm{H})$, $3.92(\mathrm{t}, \mathrm{J}=7.7,2 \mathrm{H}), 3.60(\mathrm{~m}, 5 \mathrm{H}), 2.49(\mathrm{~m}, 1 \mathrm{H}), 2.23(\mathrm{~m}, 1 \mathrm{H})$, $1.66(\mathrm{~m}, 2 \mathrm{H}), 1.34(\mathrm{~m}, 6 \mathrm{H}), 0.89(\mathrm{~m}, 3 \mathrm{H})$. A solution of the ester $(24.3 \mathrm{~g}, 0.057 \mathrm{~mol})$ in THF ( 500 mL ) was cooled to $0^{\circ} \mathrm{C}$. Aqueous LiOH ( $0.85 \mathrm{~N}, 200 \mathrm{~mL}, 0.17 \mathrm{~mol} \mathrm{LiOH}$ ) at $10^{\circ} \mathrm{C}$ was added in one portion. The solution was stirred at room temperature overnight, open to air. The solution was poured into water ( 1 L ), and the solution was brought to pH 4 by portionwise addition of 28.5 mL of 6 N HCl . The aqueous layer was extracted with $\mathrm{CH}_{2} \mathrm{Cl}_{2}(4 \times 120 \mathrm{~mL})$. The organic layer was washed with $2: 1$ water/brine $(3 \times 150 \mathrm{~mL})$. The organic layer was then dried $\left(\mathrm{MgSO}_{4}\right)$ and filtered, and the solvent was removed in vacuo. The oily residue was diluted with pentane ( 1 L ) and $\mathrm{Et}_{2} \mathrm{O}(200 \mathrm{~mL})$, heated on a steam bath, and scratched with a glass rod until the material became a white sol id. The mixture was cooled to $0^{\circ} \mathrm{C}$ for 1.5 h and then filtered and washed with pentane ( $2 \times 100 \mathrm{~mL}$ ). The amorphous white solid was dried under vacuum at $40^{\circ} \mathrm{C}(17.5 \mathrm{~g}$, $0.043 \mathrm{~mol}, 75 \%$ ). $\mathrm{mp} 80.0-81.5^{\circ} \mathrm{C} .[\alpha]^{\mathrm{D}} 25=+31.2^{\circ} \mathrm{C}=1$, $\mathrm{CHCl}_{3} .{ }^{1 \mathrm{H}}\left(\mathrm{CDCl}_{3}\right): 7.28-6.89(\mathrm{~m}, 8 \mathrm{H}), 4.84(\mathrm{dd}, 1 \mathrm{H}), 4.20(\mathrm{~m}$, $2 \mathrm{H}), 3.91$ (t, 2H), 3.62 (dd, 2H), $2.43(\mathrm{~m}, 1 \mathrm{H}), 2.23(\mathrm{~m}, 1 \mathrm{H})$, $1.65(\mathrm{~m}, 2 \mathrm{H}), 1.33(\mathrm{~m}, 6 \mathrm{H}), 0.88(\mathrm{~m}, 3 \mathrm{H})$. By HPLC, the enantiomeric purity was 99:1 (80:20:0.1 hexane/2-propanol/ trifluoroacetic acid, retention time chiral $=7.2 \mathrm{~min}$, retention time racemic $=7.2 \mathrm{~min}, 8.7 \mathrm{~min}$ ).
(R)-(2-[2-(4-(4-Methoxybutyl)-3-oxo-3,4-di hydro-2H-benzo[1,4]oxazin-2-yl)ethoxy]phenylacetic Acid (57). Alkylating agent $=1$-bromo-4-methoxybutane. ${ }^{1} \mathrm{H}\left(\mathrm{CDCl}_{3}\right)$ : 7.26-6.74 (m, 8H), $4.81(\mathrm{~m}, 1 \mathrm{H}), 4.04(\mathrm{~m}, 2 \mathrm{H}), 3.85(\mathrm{~m}, 2 \mathrm{H})$, $3.32(\mathrm{~m}, 4 \mathrm{H}), 3.26(\mathrm{~s}, 3 \mathrm{H}) 2.29(\mathrm{~m}, 1 \mathrm{H}), 2.05(\mathrm{~m}, 1 \mathrm{H}), 1.59(\mathrm{~m}$, $4 \mathrm{H}) . \mathrm{m} / \mathrm{z}\left(\mathrm{MH}^{+}\right)$436.0. Anal. $\left(\mathrm{C}_{23} \mathrm{H}_{27} \mathrm{NO}_{6}\right) \mathrm{C}, \mathrm{H}, \mathrm{N}$.

General Biology. The PPAR $\gamma$ in vitro aP2 induction assay was run as described in ref 23 . Incubations with human liver microsomes were run by Absorption Systems (Exton, PA).

Bioavailability. Rats were dosed intravenously (IV) at 3 $\mathrm{mg} / \mathrm{kg}$ and by oral gavage at $30 \mathrm{mg} / \mathrm{kg}$. The test compound was formulated for IV dosing as a solution in $10 \% \mathrm{w} / \mathrm{v}$ Solutol in $5 \%$ dextrose in sterile water vehicle (D5W) and formulated for oral dosing as a uniform suspension in $0.5 \%$ methylcellulose vehicle. Blood samples ( 0.5 mL ) were collected into heparinized tubes postdose via orbital sinus puncture and then centrifuged for cell removal. Precisely $200 \mu \mathrm{~L}$ of plasma supernatant was transferred to a clean vial, frozen with dry ice, and stored at $-70{ }^{\circ} \mathrm{C}$ prior to analysis. Four hundred microliters of acetonitrile containing internal standard (Propranol ol) was added to $200 \mu \mathrm{~L}$ of plasma to precipitate proteins. Samples were centrifuged at 5000 g for 3 min , and the supernatant was removed for analysis by LC-MS-MS. Calibration standards were prepared by adding appropriate volumes of stock solution directly into plasma and treatment identically to collected plasma samples. Calibration standards were typically prepared in the range of $0.1-10 \mu \mathrm{M}$ for quantitation. LC-MS-MS analysis was performed using either multiple reaction or selected ion monitoring for detection of characteristic ions for each drug candidate and internal standard. Results were calculated by WinN onlin Pro version 3.1. Oral and intravenous areas under the concentration vs time curve (AUC) were compared, to determine the \% bioavailability (\%F) by the following formula: dose (IV) $\times$ AUC (oral)/dose (oral) $\times$ AUC (IV).

In Vivo Efficacy. Female db/db mice (C57 BLK S/J $-\mathrm{m}^{+} /^{+}$ Lepr ${ }^{\text {db }}$ mice (J ackson Labs, Bar Harbor, ME)), about 7 weeks of age, were maintained on NIH Rat and Mouse/Auto 6F Reduced Fat Diet \#5K52 (PMI Nutrition International Inc.). Animals were treated with vehicle or compound for 11 consecutive days by oral gavage ( $\mathrm{n}=7-8$ ). All mice were weighed on day 1 prior to dosing and then on day 12. Eighteen to twenty-four hours after the final dose, the mice were anesthetized with $\mathrm{CO}_{2} / \mathrm{O}_{2}$ (70\%:30\%), bled by retroorbital sinus puncture into 1.7 mL of heparin-containing (for plasma) or clotting activator-containing (for serum) tubes. Plasma or serum samples were prepared and assayed for glucose using

Sigma Diagnostics Trinder reagent. All of the in vivo data were analyzed using Prism program (Graphpad, Monrovia, CA), and statistical analysis was performed using the one way analysis of variance with a Dunnett's multiple comparison test.

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[^0]:    * To whom correspondence should be addressed. Tel: 908.704.4511. Fax: 908.203.8109. E-mail: prybczyn@prdus.jnj.com.
    † Current address: Eli Lilly and Co., Indianapolis, IN 46285.

[^1]:    ${ }^{\text {a }}$ Each value is the mean of three determinations. ${ }^{\text {b }}$ Chiral at the C2 position of the benzoxazinone ring.

