

*Journal of Organometallic Chemistry*, 110 (1976) 291–294  
 © Elsevier Sequoia S.A., Lausanne — Printed in The Netherlands

## IMPROVED SYNTHESSES OF CHLORODICYCLOPENTADIENYL DERIVATIVES OF SCANDIUM(III), TITANIUM(III) AND VANADIUM(III)

LEO E. MANZER

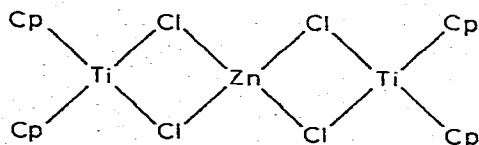
*Central Research and Development Department, Experimental Station, E.I. du Pont de Nemours and Company \*, Wilmington, Delaware 19898 (U.S.A.)*

(Received November 17th, 1975)

### Summary

An improved synthesis of chlorodicyclopentadienyl derivatives of scandium(III), titanium(III) and vanadium(III) has been developed by the reaction of thallium cyclopentadienide with the appropriate anhydrous metal trihalides.

Cyclopentadienyl (Cp) derivatives of titanium(IV) have received considerable attention since they serve as model compounds for the study of Ziegler–Natta-type polymerization catalysts [1]. Although dicyclopentadienyl complexes of titanium(III) have also been studied in considerable detail, a simple preparation of  $\text{Cp}_2\text{TiCl}$ (I) is not available. In polar organic solvents such as methanol, tetrahydrofuran, and acetone  $\text{Cp}_2\text{TiCl}_2$  will react with finely divided zinc to give the adduct II [2].  $\text{Cp}_2\text{TiCl}$  can be obtained from this complex in very low yield



(II)

by pyrolysis [3]. Green and Lucas [4] have recently found that the zinc complex may be partially decomposed with diethyl ether to give  $\text{Cp}_2\text{TiCl}$  in about 50% yield. Reid and Wailes [5] described the preparation of  $\text{Cp}_2\text{TiCl}$  in 78% yield from  $\text{TiCl}_3$  and  $\text{MgCp}_2$ . The main drawback to the latter reaction is the preparation of  $\text{MgCp}_2$ .

\* Contribution No. 2325.

We have now found a very simple procedure using commercially available starting materials that readily yields large quantities of  $\text{Cp}_2\text{TiCl}$  in a few hours. The procedure simply involves the reaction of two molar equivalents of  $\text{TiCp}$  with  $\text{TiCl}_3$  in boiling tetrahydrofuran (eq. 1). It is important to use freshly sublimed  $\text{TiCp}$ .

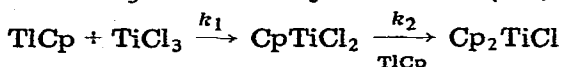


The  $\text{TiCl}$  is filtered from the reaction mixture and washed with hot THF. The THF is removed from the combined filtrate and washings by rotary evaporation [6] giving  $\text{Cp}_2\text{TiCl}$  as a green-brown crystalline compound. If precautions are taken to rigorously exclude air and moisture during the entire synthesis, the  $\text{Cp}_2\text{TiCl}$  obtained is analytically pure and may be used without further purification.

Reaction 1 is easily extended to scandium and vanadium. The addition of two molar equivalents of  $\text{TiCp}$  to  $\text{VCl}_3$  in THF gave  $\text{Cp}_2\text{VCl}$  in >90% yield. This represents an improvement over the previous methods of reacting  $\text{VCl}_4$  with  $\text{NaCp}$  in a 1 : 3 ratio [6,7] and reacting  $\text{Cp}_2\text{V}$  with  $\text{HCl}$  [7,8],  $\text{PhCH}_2\text{Cl}$  [8] or  $\text{CH}_3\text{Cl}$  [8].

The reaction of two equivalents of  $\text{TiCp}$  with anhydrous  $\text{ScCl}_3$  in THF gives a clear colorless solution with a precipitate of  $\text{TiCl}$ . The solution was filtered and the solvent removed by rotary evaporation to give large white crystals that may be recrystallized from toluene and ether. The NMR and analytical data indicate that a THF molecule is coordinated to give  $\text{Cp}_2\text{ScCl}(\text{THF})$ . The compound can be sublimed but retains the coordinated THF. The high resolution mass spectrum, however, showed a parent ion for  $[\text{Cp}_2\text{ScCl}]_2$  (Calculated mass 420.006; observed mass 420.001).  $[\text{Cp}_2\text{ScCl}]_2$  as previously prepared by Coutts and Wailes [9] from the reaction of  $\text{Cp}_2\text{Mg}$  with  $\text{ScCl}_3$  in THF was obtained as a yellow-green crystalline solid whose X-ray crystal structure has been determined [10]. The reason for the stability of the THF complex obtained by the present process is not obvious but it does provide a more convenient route to the  $\text{Cp}_2\text{ScCl}$  moiety.

Several attempts to prepare  $[\text{CpTiCl}_2]_x$  by the reaction of one equivalent of  $\text{TiCp}$  with  $\text{TiCl}_3$  or  $\text{TiCl}_3(\text{THF})_3$  in THF gave only a mixture of  $\text{Cp}_2\text{TiCl}$  and  $\text{TiCl}_3(\text{THF})_3$ . These results may well indicate that the reaction between  $\text{TiCp}$  and  $\text{TiCl}_3$  is kinetically controlled (i.e.,  $k_2 \gg k_1$ ).



The  $\text{CpTiCl}_2$  that is initially produced must react with the remaining  $\text{TiCp}$  faster than  $\text{TiCl}_3$  reacts with  $\text{TiCp}$ .

## Experimental

Tetrahydrofuran was refluxed over  $\text{LiAlH}_4$ , distilled under nitrogen, and stored over sodium. All other solvents were dried by passing them through columns containing molecular sieves (Linde 4A) and were sparged with nitrogen before use.

Thallium cyclopentadienide was purchased from Strem Chemicals and sublimed at  $10^{-4}$  mmHg and  $150^\circ\text{C}$ .

All anhydrous metal chlorides were purchased from Research Organic/Inorganic Chemicals Corporation.

All manipulations of air-sensitive materials were performed in a Vacuum-Atmospheres Corporation dry box (Model HE 43-2).

Microanalyses were performed by our Physical and Analytical Division and by Spang Microanalytical Laboratory, Ann Arbor, Michigan.

#### A. Preparation of $Cp_2TiCl$

$TiCl_3$  (20.0 g, 0.130 mol) was suspended in 300 ml of tetrahydrofuran in a 1-liter round-bottom flask. The suspension was magnetically stirred and solid  $TiCp$  (69.9 g, 0.260 mol) was added over a period of about 10 min. The titanium trichloride rapidly dissolved to give a green-brown solution. When all the  $TiCp$  had been added, the mixture was refluxed for 1 h and filtered into a 1-liter round-bottom flask. The  $TiCl$  was washed with THF until the washings were colorless. The THF was removed from the filtrate and washings by rotary evaporation (Note: the complex is extremely sensitive to air and moisture so that care must be taken to flush the rotary evaporator with nitrogen while transferring the flask to and from the evaporator). As the THF was removed, small green-brown crystals were formed. When the crystals were dry, the solid was scraped from the flask to give 27.2 g of an analytically pure sample, m.p. 285–288°C. (lit. [5] 282–283°C). Yield 98%.

Anal. found: C, 56.30; H, 4.85; Cl, 16.68.  $C_{10}H_{10}ClTi$  calcd.: C, 56.22; H, 4.72; Cl, 16.59%.

#### B. Preparation of $Cp_2VCl$

To a magnetically stirred suspension of  $VCl_3$  (10.3 g, 0.065 mol) in 300 ml of THF was added  $TiCp$  (35.52 g, 0.132 mol). The mixture was then refluxed for 2 h to give a deep blue solution and a precipitate of  $TiCl$ . The  $TiCl$  was filtered off and washed until the washings were colorless. The THF was then removed from the filtrate and washings by rotary evaporation to give metallic blue crystals. The compound was dissolved in the minimum amount of dichloromethane, filtered through a fine frit to remove some insoluble white solid, and then the dichloromethane was removed by rotary evaporation to give pure  $Cp_2VCl$ , m.p. 194–198°C (lit. [8] 206–207°C).

The compound is extremely sensitive to air and moisture both in the solid state and in solution. It may be easily sublimed at  $10^{-4}$  mmHg, 100°C to give dark-blue needles. The yield was 13.0 g (91.5%). Anal. found: C, 55.28; H, 4.59; Cl, 16.43.  $C_{10}H_{10}ClV$  calcd.: C, 55.45; H, 4.65; Cl, 16.37%.

#### C. Preparation of $Cp_2ScCl \cdot THF$

A suspension of  $ScCl_3$  (9.0 g, 59.48 mmol) and  $TiCp$  (32.04 g, 0.118 mol) in 500 ml of THF was refluxed for 2 h to give a clear, colorless solution and a precipitate of  $TiCl$ . The solution was filtered and the  $TiCl$  was washed with THF. The solvent was removed from the filtrate and washings by rotary evaporation to give white crystals of  $Cp_2ScCl \cdot THF$  (14.3 g, 85%). The compound may be recrystallized from toluene, and ether, m.p. 303–307°C.

Anal. found: C, 58.33; H, 6.35; O, 6.53.  $C_{10}H_{18}ClOSc$  calcd.: C, 59.48;

H, 6.42; O, 5.66%. NMR ( $C_6D_6/TMS$ ):  $\delta(C_5H_5)$  6.25;  $\delta(OCH_2)$  3.52;  $\delta(O-C-CH_2)$  131 ppm.

## References

- 1 For a general discussion see: "Organometallic Chemistry of Titanium, Zirconium and Hafnium" by P.C. Wailes, R.S.P. Coutts and H. Weigold, Academic Press, New York, 1974.
- 2 J.J. Salzmann, *Helv. Chim. Acta*, 51 (1968) 526.
- 3 J.M. Birmingham, A.K. Fisher and G. Wilkinson, *Naturwissenschaften*, 42 (1955) 96.
- 4 M.L.H. Green and C.R. Lucas, *J. Chem. Soc., Dalton Trans.*, (1972) 1000.
- 5 A.F. Reid and P.C. Wailes, *Aust. J. Chem.*, 18 (1965) 9.
- 6 S. Vigoureux and P. Kuzel, *Chem. Ber.*, 93 (1960) 701; *Chem. Abstr.*, 54 (1960) 15347.
- 7 H.J. de Liefde Meijer, M.H. Jansen and G.J.M. Van der Kerk, *Chem. Ind. London*, (1960) 119; *Chem. Abstr.*, 54 (1960) 9871.
- 8 H.J. de Liefde Meijer, M.H. Jansen and G.J.M. Van der Kerk, *Rec. Trav. Chim.*, 80 (1961) 831; *Chem. Abstr.*, 57 (1962) 847.
- 9 R.S.P. Coutts and P.C. Wailes, *J. Organometal. Chem.*, 25 (1970) 117.
- 10 J.L. Atwood and K.D. Smith, *J. Chem. Soc. Dalton Trans.*, (1973) 2487.