



Table 1  
Co<sub>2</sub>(CO)<sub>8</sub>-catalyzed reaction of benzaldehyde with HSiMe<sub>3</sub> and CO<sup>a</sup>

Run	Solvent	Temperature (°C)	Time (h)	Yield <sup>b</sup> (%)		
				2a	3a	4a
1	Hexane	0	22	11	69	6
2		15	9	18	60	15
3	Benzene	0	37	17	50	7
4		15	10	23	47	19
5	CH <sub>2</sub> Cl <sub>2</sub>	0	72	4	0	0
6		15	16	40	39	16

<sup>a</sup> Reaction conditions: benzaldehyde, 2.5 mmol, 265 mg; HSiMe<sub>3</sub>, 12.5 mmol, 1.5 ml; Co<sub>2</sub>(CO)<sub>8</sub>, 0.1 mmol, 34 mg; solvent, 5 ml.

<sup>b</sup> Gas-liquid chromatography (GLC) yields.

main product **3a** with a new carbon–carbon bond formation between the carbonyl carbon atom of **1a** and the carbon atom of CO. This reaction represents the first example, to our knowledge, of the carbonylation of carbonyl carbon atom using CO as 1 atm. The benzyl ether **2a** is a hydrosilylation product which is also obtainable by the catalytic reaction in the absence of CO. The formation of **4a** will be described later.

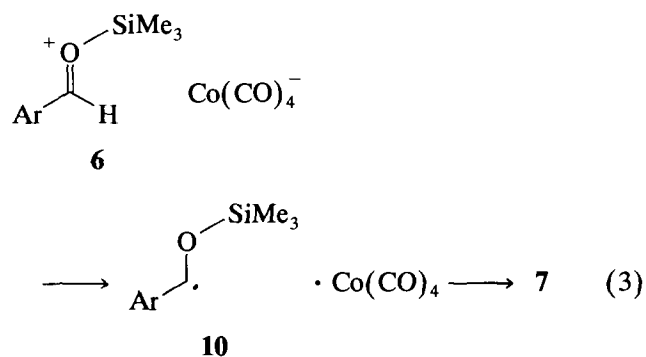
The results of changing the reaction conditions such as reaction temperatures and solvents are given in Table 1. Raising the temperature of the reaction in hexane resulted in a faster reaction rate and a poor product selectivity (run 2). The yields of both byproducts **2a** and **4a** were increased. A similar tendency was also observed in the reaction in benzene (runs 3 and 4). It was interesting to note that the reaction in CH<sub>2</sub>Cl<sub>2</sub>, a polar solvent, became very slow and the main course of the reaction was simple hydrosilylation, leading to **2a** (runs 5 and 6).

The results of the reaction of various aromatic aldehydes in benzene are summarized in Table 2. No distinct substitution effect both on product distribution and

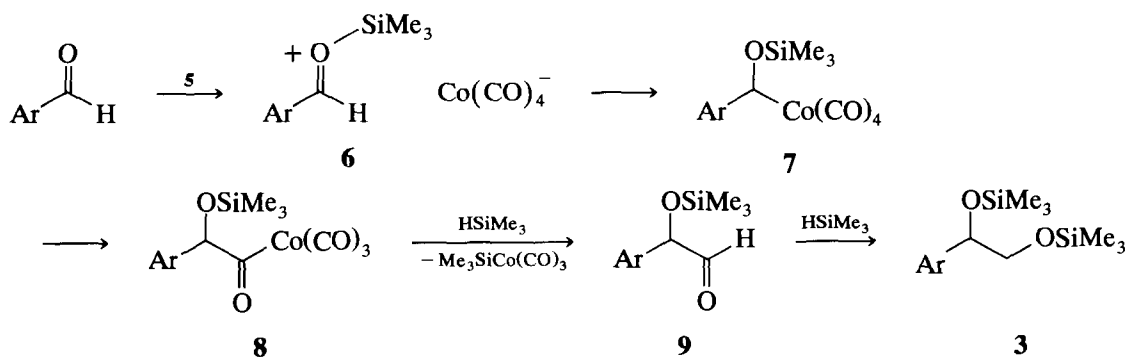
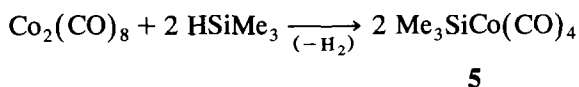
on reaction time was observed. *o*-Substituted benzaldehydes reacted slightly more rapidly than *p*-substituted benzaldehydes, do. The reason for these differences is not clear at the present time.

The proposed mechanism is shown in Scheme 1. The important catalytic species would be Me<sub>3</sub>SiCo(CO)<sub>4</sub> (**5**) which is known to be formed by the reaction of Co<sub>2</sub>(CO)<sub>8</sub> with HSiMe<sub>3</sub> [9]. The interaction of **5** with an aldehyde gives a silyloxonium ion intermediate **6**, to which the attack of Co(CO)<sub>4</sub><sup>-</sup> gives an α-siloxyalkylcobalt complex **7** [10]. Migratory insertion of CO into the carbon–cobalt bond in the alkylcobalt complex **7** gives an acylcobalt complex **8** [11]. Oxidative addition of HSiMe<sub>3</sub> to **8** followed by reductive elimination affords an aldehyde **9** [12], which is hydrosilylated to give the main product **3**. Me<sub>3</sub>SiCo(CO)<sub>3</sub> reacts with CO to regenerate **5**. Byproduct **4** would be obtained by dehydrogenative silylation of **9** [13].

There are many alternative possibilities for the mechanism. The silyloxonium ion **6** could undergo a one-electron transfer process to give a free-radical pair **10** first and then couple to **7** [14]:



Oxidative addition of a hydrosilane to **8** followed by a 1,3-silicon shift would give a cobalt–carbene complex



Scheme 1.

Table 2  
Cobalt-catalyzed reaction of arylaldehydes with HSiMe<sub>3</sub> and CO<sup>a</sup>

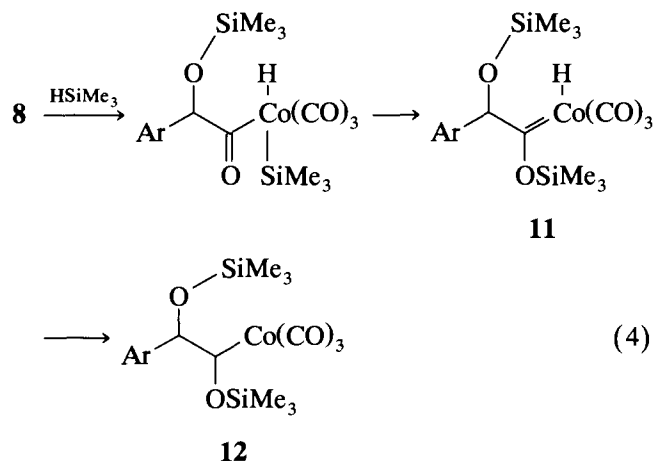
Substrate	Time (h)	Yield <sup>b</sup> (%)		
		2	3	4
C <sub>6</sub> H <sub>5</sub> CHO ( <b>1a</b> )	37	17	50	7
<i>p</i> -MeOC <sub>6</sub> H <sub>4</sub> CHO ( <b>1b</b> )	48 <sup>c</sup>	20	0	0
<i>p</i> -ClC <sub>6</sub> H <sub>4</sub> CHO ( <b>1c</b> )	35	17	55	8
<i>p</i> -FC <sub>6</sub> H <sub>4</sub> CHO ( <b>1d</b> )	34	7	66	9
<i>o</i> -MeOC <sub>6</sub> H <sub>4</sub> CHO ( <b>1e</b> )	26	39	62	2
<i>o</i> -ClC <sub>6</sub> H <sub>4</sub> CHO ( <b>1f</b> )	9	21	59	3
<i>o</i> -MeC <sub>6</sub> H <sub>4</sub> CHO ( <b>1g</b> )	27	20	63	4

<sup>a</sup> Reaction conditions: arylaldehyde, 2.5 mmol; HSiMe<sub>3</sub>, 12.5 mmol, 1.5 ml; Co<sub>2</sub>(CO)<sub>8</sub>, 0.1 mmol, 34 mg; C<sub>6</sub>H<sub>6</sub>, 5 ml; 0°C.

<sup>b</sup> GLC yields.

<sup>c</sup> Incomplete reaction. When the reaction was run at 15°C, **2b** (41% yield), **3b** (28%) and **4c** (6%) were obtained after 39 h.

**11**, which then give an alkylcobalt **12** by a 1,2-hydrogen shift:



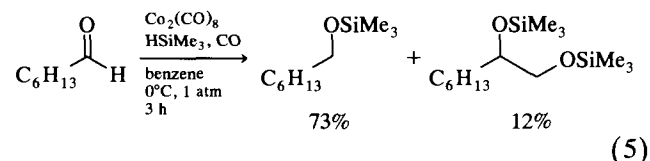
Further oxidative addition of a hydrosilane to **12** followed by reductive elimination should give the product **3**. The β-hydride elimination from **12** would account for the formation of the byproduct **4**.

The catalytic reaction was faster in hexane or in benzene than in dichloromethane. The faster rate in a non-polar solvent implies that the charge decreases in the transition state. This may suggest that the reaction of **6** with Co(CO)<sub>4</sub><sup>-</sup> giving directly **7** (Scheme 1) or alternatively a one-electron transfer process affording a benzylic free radical **10** (Eq. (3)) is the rate-determining step of the catalytic reaction.

The proper explanation of the product distributions is not possible at present since the mechanism of the hydrosilylation leading to **2** is not known. The two important possibilities for the process to **2** are (1) direct hydrogen atom transfer to the silyloxonium ion from HSiMe<sub>3</sub> [15] and (2) reaction of **7**, after loss of CO, with HSiMe<sub>3</sub> followed by reductive elimination. These processes may compete with various steps in Scheme 1 and/or in Eqs. (3) and (4) so that the product distribu-

tions in Tables 1 and 2 are not straightforward to rationalize.

In contrast with aromatic aldehydes, aliphatic aldehydes reacted with HSiMe<sub>3</sub> under CO as 1 atm gave only a small amount of CO-incorporated product. For example, the reaction of heptanal, using the same molar ratio of reactants as in Table 1, afforded heptanol trimethylsilyl ether as the major product:



In conclusion, the present reaction provides the first example of CO incorporation into the aldehyde carbonyl carbon atom under CO as 1 atm at ambient temperature. The results suggest new possibilities of designing or exploiting a new catalytic carbonylation reaction.

### 3. Experimental section

#### 3.1. General comments

Bulb-to-bulb distillations were done on a Sibata glass tube oven GTO-250R; boiling points refer to air bath temperature and are uncorrected. <sup>1</sup>H NMR and <sup>13</sup>C NMR were recorded on a JEOL JMN-270 spectrometer in CDCl<sub>3</sub> with tetramethylsilane as an internal standard. Data are reported as follows: chemical shift δ, multiplicity (s, singlet; d, doublet; t, triplet; m, multiplet; c, complex), coupling constant, integration and interpretation. IR spectra were obtained on a Hitachi IR-270-50 spectrometer; absorptions are reported in reciprocal centimeters. Mass spectra were obtained on a Shimadzu GCMS-QP 1000 with an ionization voltages of 70 eV. Elemental analyses were performed by the Elemental Analyses Section of Osaka University. Analytical GLC was carried out on a Shimadzu GC-14A gas chromatograph, equipped with a flame ionization detector. Preparative GLC was carried out on a Hitachi 164 gas chromatograph.

#### 3.2. General procedure for the Co<sub>2</sub>(CO)<sub>8</sub>-catalyzed reaction of aldehydes with HSiMe<sub>3</sub> and CO

In a 10 ml reaction flask with an efficient condenser (dry-ice-CH<sub>3</sub>OH) was placed Co<sub>2</sub>(CO)<sub>8</sub> (0.1 mmol, 34 mg), after the flask was flashed with CO (1 atm from a stock balloon); HSiMe<sub>3</sub> (12.5 mmol, 1.5 ml) was added via a pressure syringe [16] at 25°C. After 5 min, solvent (5 ml), arylaldehyde (**1**) (2.5 mmol) and appropriate hydrocarbons (C<sub>n</sub>H<sub>2n+2</sub>) calibrated against purified products for GLC yields were added and the mixture was stirred at 0°C under CO (1 atm). Solvent was

evaporated in vacuo and Kugelrohr distillation followed by preparative gas chromatography (Silicone OV-1) gave pure **3**.

### 3.3. Phenylethanediol bis(trimethylsilyl) ether (**3a**)

$^1\text{H}$  NMR ( $\text{CDCl}_3$ ):  $\delta$  – 0.02 (s, 9H,  $\text{Me}_3\text{Si}$ ), 0.01 (s, 9H,  $\text{Me}_3\text{Si}$ ), 3.52 (dd,  $J = 10.3$  and  $5.1$  Hz, 1H,  $\text{CH}_2\text{O}$ ), 3.56 (dd,  $J = 10.3$  and  $6.8$  Hz, 1H,  $\text{CH}_2\text{O}$ ), 4.63 (dd,  $J = 6.8$  and  $5.1$  Hz, 1 H, CHO), 7.15–7.29 (m, 5H, Ph) ppm. IR (neat):  $\nu$  3036w, 2964m, 2916w, 1498w, 1456w, 1252s, 1200w, 1150s, 1098m, 1028w, 968m, 842s, 752m, 698m  $\text{cm}^{-1}$ . Mass spectroscopy (MS):  $m/z$  (relative intensity) 282 ( $\text{M}^+$ , 0), 179 ( $\text{M}^+ - \text{CH}_2\text{OSiMe}_3$ , 100), 147 (23), 73 (100). Anal. Found: C, 59.63; H, 9.43.  $\text{C}_{14}\text{H}_{26}\text{O}_2\text{Si}_2$  Calc.: C, 59.52; H, 9.28%.

### 3.4. 4-(Methoxyphenyl)ethanediol bis(trimethylsilyl) ether (**3b**)

$^1\text{H}$  NMR ( $\text{CDCl}_3$ ):  $\delta$  0.06 (s, 9H,  $\text{Me}_3\text{Si}$ ), 0.07 (s, 9H,  $\text{Me}_3\text{Si}$ ), 3.54 (dd,  $J = 10.5$  and  $4.8$  Hz, 1H,  $\text{CH}_2\text{O}$ ), 3.60 (dd,  $J = 10.5$  and  $7.1$  Hz, 1H,  $\text{CH}_2\text{O}$ ), 3.80 (s, 3H,  $\text{CH}_3\text{O}$ ), 4.65 (dd,  $J = 7.1$  and  $5.3$  Hz, 1H, CHO), 6.84 (d,  $J = 6.7$  Hz, 2H, Ar), 7.25 (d,  $J = 6.7$  Hz, 2H, Ar) ppm.  $^{13}\text{C}$  NMR ( $\text{CDCl}_3$ ):  $\delta$  – 0.50 ( $\text{Me}_3\text{Si}$ ), 0.17 ( $\text{Me}_3\text{Si}$ ), 55.20 ( $\text{CH}_3\text{O}$ ), 69.09 ( $\text{CH}_2\text{OSi}$ ), 75.30 ( $\text{CHOSi}$ ), 113.38, 127.42, 134.45, 158.85 (Ar) ppm. IR (neat):  $\nu$  2960m, 2912m, 2866w, 1616m, 1588w, 1516s, 1467w, 1367w, 1301w, 1249s, 1199m, 1171s, 1128m, 1091s, 1067m, 1038m, 969m, 889m, 841s, 749m, 686w  $\text{cm}^{-1}$ . MS:  $m/z$  (relative intensity) 312 ( $\text{M}^+$ , 0), 297 ( $\text{M}^+ - \text{Me}$ , 1), 210 (18), 209 ( $\text{M}^+ - \text{CH}_2\text{OSiMe}_3$ , 100), 147 (21), 73 (60). Anal. Found: C, 57.29; H, 9.19.  $\text{C}_{15}\text{H}_{28}\text{O}_3\text{Si}_2$  Calc.: C, 57.64; H, 9.03%.

### 3.5. 4-(Chlorophenyl)ethanediol bis(trimethylsilyl) ether (**3c**)

$^1\text{H}$  NMR ( $\text{CDCl}_3$ ):  $\delta$  0.03 (s, 9H,  $\text{Me}_3\text{Si}$ ), 0.05 (s, 9H,  $\text{Me}_3\text{Si}$ ), 3.50 (dd,  $J = 10.5$  and  $5.1$  Hz, 1H,  $\text{CH}_2\text{O}$ ), 3.58 (dd,  $J = 10.5$  and  $7.0$  Hz, 1H,  $\text{CH}_2\text{O}$ ), 4.64 (dd,  $J = 7.0$  and  $5.1$  Hz, 1H, CHO), 7.24–7.29 (m, 4H, Ar) ppm.  $^{13}\text{C}$  NMR ( $\text{CDCl}_3$ ):  $\delta$  – 0.55 ( $\text{Me}_3\text{Si}$ ), 0.11 ( $\text{Me}_3\text{Si}$ ), 68.83 ( $\text{CH}_2\text{OSi}$ ), 75.00 ( $\text{CHOSi}$ ), 127.73, 128.13, 132.94, 140.93 (Ar) ppm. IR (neat):  $\nu$  2968m, 1496m, 1252s, 1132s, 1092s, 1016w, 968m, 844s, 756w, 688w  $\text{cm}^{-1}$ . MS:  $m/z$  (relative intensity) 316 ( $\text{M}^+$  for  $^{35}\text{Cl}$ , 0), 215 (26), 214 (12), 213 ( $\text{M}^+ - \text{CH}_2\text{OSiMe}_3$ , 71), 147 (33), 75 (10), 73 (100). Anal. Found: C, 53.08; H, 8.05.  $\text{C}_{14}\text{H}_{25}\text{ClO}_2\text{Si}_2$  Calc.: C, 53.05; H, 7.95%.

### 3.6. 4-(Fluorophenyl)ethanediol bis(trimethylsilyl) ether (**3d**)

$^1\text{H}$  NMR ( $\text{CDCl}_3$ ):  $\delta$  0.04 (s, 9H,  $\text{Me}_3\text{Si}$ ), 0.07 (s, 9H,  $\text{Me}_3\text{Si}$ ), 3.52 (dd,  $J = 10.5$  and  $5.1$  Hz, 1H,  $\text{CH}_2\text{O}$ ),

3.60 (dd,  $J = 10.5$  and  $7.0$  Hz, 1H,  $\text{CH}_2\text{O}$ ), 4.67 (dd,  $J = 7.0$  and  $5.1$  Hz, 1H, CHO), 6.96–7.03 (m, 2H, Ar), 7.26–7.32 (m, 2H, Ar) ppm.  $^{13}\text{C}$  NMR ( $\text{CDCl}_3$ ):  $\delta$  – 0.56 ( $\text{Me}_3\text{Si}$ ), 0.11 ( $\text{Me}_3\text{Si}$ ), 68.92 ( $\text{CH}_2\text{OSi}$ ), 74.98 ( $\text{CHOSi}$ ), 114.77 ( $J_{\text{C-F}} = 11$  Hz), 127.87 ( $J_{\text{C-F}} = 7$  Hz), 138.10 ( $J_{\text{C-F}} = 3$  Hz), 163.61 ( $J_{\text{C-F}} = 245$  Hz) ppm. IR (neat):  $\nu$  2964m, 2868m, 1610m, 1514m, 1418w, 1368w, 1252s, 1224m, 1198m, 1130m, 1016w, 968m, 842s, 750m, 690w ppm. MS:  $m/z$  (relative intensity) 300 ( $\text{M}^+$  for  $^{19}\text{F}$ , 0), 198 (15), 197 ( $\text{M}^+ - \text{CH}_2\text{OSiMe}_3$ , 92), 147 (31), 73 (100). Anal. Found: C, 55.47; H, 8.30.  $\text{C}_{14}\text{H}_{25}\text{FO}_2\text{Si}_2$  Calc.: C, 55.95; H, 8.39%.

### 3.7. 2-(Methoxyphenyl)ethanediol bis(trimethylsilyl) ether (**3e**)

$^1\text{H}$  NMR ( $\text{CDCl}_3$ ):  $\delta$  0.09 (s, 9H,  $\text{Me}_3\text{Si}$ ), 0.11 (s, 9H,  $\text{Me}_3\text{Si}$ ), 3.45 (dd,  $J = 10.3$  and  $7.8$  Hz, 1H,  $\text{CH}_2\text{O}$ ), 3.70 (dd,  $J = 10.3$  and  $3.0$  Hz, 1H,  $\text{CH}_2\text{O}$ ), 3.83 (s, 3H,  $\text{CH}_3\text{O}$ ), 5.13 (dd,  $J = 7.8$  and  $3.0$  Hz, 1H, CHO), 6.83 (d,  $J = 8.3$  Hz, 1H, Ar), 6.96 (t,  $J = 8.3$  Hz, 1H, Ar), 7.23 (td,  $J = 8.3$  and  $2.0$  Hz, 1H, Ar), 7.49 (dd,  $J = 2.0$  and  $8.3$  Hz, 1H, Ar) ppm.  $^{13}\text{C}$  NMR ( $\text{CDCl}_3$ ):  $\delta$  – 0.41 ( $\text{Me}_3\text{Si}$ ), 0.16 ( $\text{Me}_3\text{Si}$ ), 55.14 ( $\text{CH}_3\text{O}$ ), 67.80 ( $\text{CH}_2\text{OSi}$ ), 70.29 ( $\text{CHOSi}$ ), 109.78, 120.44, 127.38, 128.02, 130.28, 155.80 (Ar) ppm. IR (neat):  $\nu$  2962m, 2842w, 1604m, 1592m, 1494s, 1469m, 1442m, 1369m, 1280m, 1249s, 1191m, 1173m, 1131s, 1085s, 1030m, 969s, 889s, 841s, 754s, 687w  $\text{cm}^{-1}$ . MS:  $m/z$  (relative intensity) 312 ( $\text{M}^+$ , 0), 210 (19), 209 ( $\text{M}^+ - \text{CH}_2\text{OSiMe}_3$ , 100), 147 (17), 73 (70).

### 3.8. 2-(Chlorophenyl)ethanediol bis(trimethylsilyl) ether (**3f**)

$^1\text{H}$  NMR ( $\text{CDCl}_3$ ):  $\delta$  0.09 (s, 18H,  $\text{Me}_3\text{Si}$ ), 3.50 (dd,  $J = 10.8$  and  $7.3$  Hz, 1H,  $\text{CH}_2\text{O}$ ), 3.70 (dd,  $J = 10.8$  and  $3.5$  Hz, 1H,  $\text{CH}_2\text{O}$ ), 5.14 (dd,  $J = 7.3$  and  $3.5$  Hz, 1H, CHO), 7.15–7.31 (m, 3H, Ar), 7.57 (dd,  $J = 7.8$  and  $1.9$  Hz, 1H, Ar) ppm.  $^{13}\text{C}$  NMR ( $\text{CDCl}_3$ ):  $\delta$  – 0.45 ( $\text{Me}_3\text{Si}$ ), 0.07 ( $\text{Me}_3\text{Si}$ ), 67.40 ( $\text{CH}_2\text{OSi}$ ), 72.43 ( $\text{CHOSi}$ ), 126.72, 128.39, 128.52, 128.94, 131.73, 139.56 (Ar) ppm. IR (neat):  $\nu$  3072m, 2964s, 1628w, 1600w, 1578w, 1476m, 1444m, 1410w, 1382w, 1252s, 1198m, 1128s, 1098s, 1072s, 1048m, 1036m, 968s, 888s, 842s, 754s, 696m  $\text{cm}^{-1}$ . MS:  $m/z$  (relative intensity) 316 ( $\text{M}^+$  for  $^{35}\text{Cl}$ , 0), 215 (35), 214 (15), 213 ( $\text{M}^+ - \text{CH}_2\text{OSiMe}_3$ , 93), 147 (44), 73 (100). Anal. Found: C, 52.75; H, 8.06, Cl, 11.43.  $\text{C}_{14}\text{H}_{25}\text{ClO}_2\text{Si}_2$  Calc.: C, 53.05; H, 7.95, Cl, 11.19%.

### 3.9. 2-(Methylphenyl)ethanediol bis(trimethylsilyl) ether (**3g**)

$^1\text{H}$  NMR ( $\text{CDCl}_3$ ):  $\delta$  0.06 (s, 18H,  $\text{Me}_3\text{Si}$ ), 2.34 (s, 3H,  $\text{CH}_3$ ), 3.53 (dd,  $J = 10.0$  and  $4.9$  Hz, 1H,  $\text{CH}_2\text{O}$ ),

3.58 (dd,  $J = 10.0$  and  $6.8$  Hz, 1H,  $\text{CH}_2\text{O}$ ), 4.93 (dd,  $J = 6.8$  and  $4.9$  Hz, 1 H, CHO), 7.08–7.19 (m, 3H, Ar), 7.46–7.49 (m, 1H, Ar) ppm.  $^{13}\text{C}$  NMR ( $\text{CDCl}_3$ ):  $\delta$  –0.50 ( $\text{Me}_3\text{Si}$ ), 0.14 ( $\text{Me}_3\text{Si}$ ), 19.24 ( $\text{CH}_3$ ), 68.25 ( $\text{CH}_2\text{OSi}$ ), 72.54 ( $\text{CHOSi}$ ), 125.88, 126.63, 127.01, 129.87, 140.40 (Ar) ppm. IR (neat):  $\nu$  3032w, 2964m, 2868w, 1492w, 1464w, 1378w, 1252s, 1216w, 1180w, 1130s, 1086s, 1062m, 968m, 842s, 754m, 724w, 688w  $\text{cm}^{-1}$ . MS:  $m/z$  (relative intensity) 296 ( $\text{M}^+$ , 0), 194 (17), 193 ( $\text{M}^+ - \text{CH}_2\text{OSiMe}_3$ , 100), 147 (25), 75 (10), 73 (84). Anal. Found: C, 60.74; H, 9.53.  $\text{C}_{15}\text{H}_{28}\text{O}_3\text{Si}_2$  Calc.: C, 60.75; H, 9.52%.

## References

- [1] (a) S. Murai, Y. Hatayama, S. Murai and N. Sonoda, *Organometallics*, 2 (1983) 1883; (b) T. Murai, S. Kato, S. Murai, T. Toki, S. Suzuki and N. Sonoda, *J. Am. Chem. Soc.*, 106 (1984) 6093; (c) T. Murai, K. Furuta, S. Kato, S. Murai and N. Sonoda, *J. Organomet. Chem.*, 302 (1986) 248; (d) T. Murai, E. Yasui, S. Kato, Y. Hatayama, S. Suzuki, Y. Yamasaki, S. Murai and N. Sonoda, *J. Am. Chem. Soc.*, 111 (1989) 7938.
- [2] N. Chatani, T. Ikeda, T. Sano, N. Sonoda, H. Kurosawa, Y. Kawasaki and S. Murai, *J. Org. Chem.*, 53 (1988) 3387.
- [3] N. Chatani, T. Sano, K. Ohe, Y. Kawasaki and S. Murai, *J. Org. Chem.*, 55 (1990) 5923.
- [4] N. Chatani, Y. Kajikawa, Nishimura and S. Murai, *Organometallics*, 10 (1991) 21.
- [5] Previously we succeeded in incorporation of CO into aldehydes and cyclobutanones but under a high pressure at a high temperature; see Y. Seki, S. Murai and N. Sonoda, *Angew. Chem., Int. Edn. Engl.*, 17 (1978) 199; S. Murai, T. Kato, N. Sonoda, Y. Seki and K. Kawamoto, *Angew. Chem., Int. Edn. Engl.*, 18 (1979) 393; N. Chatani, H. Furukawa, T. Kato, S. Murai and N. Sonoda, *J. Am. Chem. Soc.*, 106 (1984) 430. Recently, C-carbonylation of aldehydes by Rh-catalyzed reaction of aldehydes with hydrosilanes and CO was reported by M.E. Wright and B.B. Cochran, *J. Am. Chem. Soc.*, 115 (1993) 2059.
- [6] L. Marko, *Transition Met. Chem.*, 17 (1992) 474.
- [7] For reviews on transition-metal-catalyzed carbonylation reactions, see I. Wender and P. Pino, *Organic Syntheses via Metal Carbonyls*, Vol. II, Wiley, New York, 1977; J. Falbe, *New Syntheses with Carbon Monoxide*, Springer, New York, 1980; I. Tkatchenko, in G. Wilkinson, F.G.A. Stone and E.W. Abel (eds.), *Comprehensive Organometallic Chemistry*, Vol. 8, Pergamon, Oxford, 1982; Y.V. Gulevich, N.A. Bumagin and I.P. Beletskaya, *Russ. Chem. Rev.*, 57 (1988) 299; H.M. Colquhoun, D.J. Thompson and M.V. Twigg, *Carbonylation: Direct Synthesis of Carbonyl Compounds*, Plenum, New York, 1991.
- [8] R.W. Goetz and M. Orchin, *J. Org. Chem.*, 27 (1962) 3698.
- [9] A.J. Chalk and J.F. Harrod, *J. Am. Chem. Soc.*, 89 (1967) 1640; Y.L. Baay and A.G. MacDiarmid, *Inorg. Chem.*, 8 (1969) 986.
- [10] For a paper on the  $\alpha$ -alkoxyalkyl cobalt complex from the reaction of HCHO with  $\text{Me}_3\text{SiCo}(\text{CO})_4$ , see V. Galanb, L. Németh, F. Ungváry and G. Pályi, *Organometallics*, 8 (1989) 109.
- [11] The stoichiometric reaction of  $\text{Me}_3\text{SiMn}(\text{CO})_5$  with aldehydes under CO as  $150\text{--}350$  lb  $\text{in}^{-2}$  gives  $\alpha$ -siloxyacylmanganese carbonyl complexes; see K.C. Brinkman and J.A. Gladysz, *Organometallics*, 3 (1984) 147.
- [12] The reaction of acetylcobalt complex with  $\text{HSiEt}_3$  was reported to give acetaldehyde by R.W. Wegman, *Organometallics*, 5 (1986) 707.
- [13] Dehydrogenative silylation of ketones to enol silyl ethers catalyzed by  $\text{Co}_2(\text{CO})_8$  was reported by H. Sakurai, K. Miyoshi and Y. Nakadaira, *Tetrahedron Lett.*, (1977) 2671.
- [14] We found that the reaction of benzaldehyde (10 mmol) with  $\text{HSiEt}_2\text{Me}$  (30 mmol) and CO (50 atm) in the presence of  $\text{Co}_2(\text{CO})_8$  (0.2 mmol) and  $\text{PPh}_3$  (0.2 mmol) at  $140^\circ\text{C}$  in  $\text{C}_6\text{H}_6$  (20 ml) gave **1a** with a 37% yield along with 1,2-diphenylethane-1,2-diol disilyl ether with a 26% yield (dl/*meso*, 1/1). This result implies the intermediacy of a benzyl radical such as **10** in the reaction.
- [15] For a review on ionic hydrogenation by  $\text{HSiR}_3$ , see W.P. Weber, *Silicon Reagents for Organic Synthesis*, Springer, Berlin, 1993, pp. 273–287.
- [16] We have designed a special apparatus for the handling of  $\text{HSiMe}_3$ , which has a low boiling point [1d].