

Gas-Phase Reaction Pathways from SiH₄ to Si₂H₆, Si₂H₄ and Si₂H₂: A Theoretical Study

Shao-Wen Hu,* Yi Wang, Xiang-Yun Wang, Ti-Wei Chu, and Xin-Qi Liu

Department of Applied Chemistry, College of Chemistry and Molecular Engineering, Peking University, Beijing, China 100871

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Initial gas-phase reactions for a system containing silane (SiH₄) and hydrogen (H₂) were investigated using ab initio calculations at the MP2/6-311++g** level. Twenty-four minimum and 19 transition states were located on the potential energy surface of the neutral species containing one or two silicon atoms. The bonding nature of each species was elucidated by topological analyses of electron density using Bader's AIM theory. The reaction pathways were classified into three parts: Part (I) shows elimination of the first H₂ and formation of disilane (Si₂H₆). Part (II) shows elimination of the second H₂ and formation of five disilene (Si₂H₄) isomers. Part (III) shows elimination of the third H₂ and formation of four disilyne (Si₂H₂) isomers. More energy is required to obtain species with less hydrogen content, and such species are more likely to be stabilized by a hydrogen bridged bond (Si–H–Si). Calculated IR spectra, dipole moments, and rotational constants were provided for comparison with the experiments.

I. Introduction

The simplest silicon hydride, SiH₄, is widely used as a building block in fabricating microelectronic silicon materials using chemical vapor deposition techniques. Before effective deposition to a solid surface, gas-phase reactions are usually induced.^{1–6} Because of nucleation and fragmentation at various conditions, quite a number of species with different silicon–hydrogen proportions can form at this stage.^{7–10} It is clear that the property of the solid product is closely related to the species generated in the gas phase.^{11–14} The selective production of the species through controlling the gas phase or depositing conditions is, thus, very desirable. To this purpose, a good knowledge of the thermally activated chemistry of SiH₄ is of fundamental importance. Many experimental^{15–18} and theoretical^{18–25} investigations focus on the gas-phase reactions. Because the initial formation of the Si–Si bond and subsequent dissociation are supposed to be responsible for nucleation to larger Si_nH_{2n+2} clusters,^{24,25} the detailed information concerning the prototype case involving one or two SiH₄ molecules deserves more attention. It has been proposed^{17,24} that the rate-limiting step is SiH₄ decomposition into SiH₂ and H₂. SiH₂ then inserts readily into a Si–H bond of another SiH₄ to form Si₂H₆. Theoretically, two complexes consisted of SiH₂ and SiH₄ have been found to intermediate the insertion.^{20,21} For this mechanism, there are questions remaining unanswered. In particular, experiments suggests that the insertion reaction is a three-body assisted association; otherwise, it is hard to explain the observed pressure dependence of the rate constants.¹⁷ The structure of the loosely bonded complex from three body is still unclear. Besides nucleation to Si₂H₆, other relative transient species with one or two silicon atoms and less hydrogen content have been produced and detected experimentally. It was recently reported that several pathways starting from the decomposition of disilane have been revealed;¹⁸ however, the pathways leading to some observed

TABLE 1: Comparison of the Calculated Enthalpy Changes ΔH (298°) with Experimental Values for Some Reactions

reactions ^{a,b}	symbol ^b	ΔH (298°, kcal/mol)		
		Mp2/6-31+G ^{*a}	G3//B3LY ^b	exptl ^b
SiH ₃ SiH ₃ =				
SiH ₄ +SiH ₂		54.3	52.1	54.3
H ₃ SiSiH+H ₂		55.7	54.0	55.0
H ₂ SiSiH ₂ +H ₂		47.6	46.7	46.6
SiH ₃ +SiH ₂		70.3	75.3	76.7
SiH ₃ HSiH ₂ a _t (10)	TS1	50.5	43.7	53.4
SiH ₃ HSiH ₂ b _t (15)	TS2	50.2	43.1	
SiH ₃ SiH–H ₂ _t (33)	TS3	59.0	51.1	56.4
SiH ₃ SiH_t (26)	TS4	10.3	7.0	5.3
H ₂ –SiH ₂ SiH ₂ _t (21)	TS5	89.8	80.5	
SiH ₃ SiH ₃ (eclipsed)		0.54	0.95	1.26

^a Data based on calculations in this work. ^b Data from ref 18.

Si₂H₄ and Si₂H₂ isomers remains unclear. To model the gas-phase reactions in a more realistic way, it is necessary to elucidate mechanism pathways from SiH₄ to all possible species containing one or two silicon atoms. The purpose of this work is, therefore, to trace the detailed reaction pathways of such a system using ab initio calculations and topological analyses of electron densities. The theoretical investigation, involving all possible transient and stable intermediates and products, with the total system's energy varying within 120 kcal/mol, would provide useful information for understanding the mechanism and controlling the real gas-phase reactions.

II. Calculation Method

All of the geometry structures were fully optimized at the MP2/6-31+G* level. Transition states were located using synchronous transit-guided quasi-Newtonian (STQN) methods²⁶ in combination with stepwise partial optimization along each pathway with one geometry parameter fixed as constant. Frequency calculations were performed following each optimi-

* To whom correspondence should be addressed. E-mail: sw-hu@163.com.

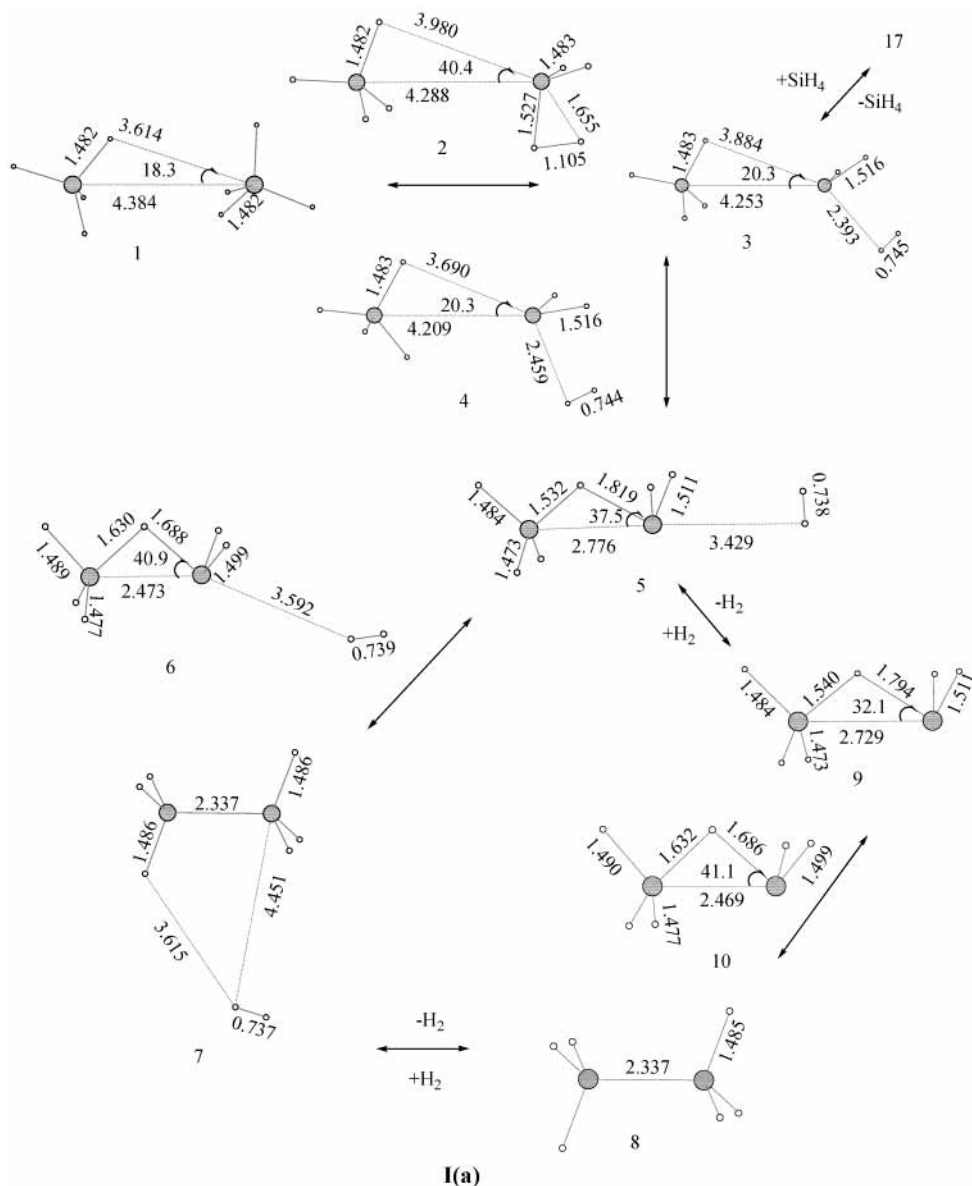


Figure 1. Optimized (MP2/6-31+G*) geometry structures of the species involved in the first H₂ elimination of the reaction paths (a). Bond lengths are in Å, angles are in degrees. The species on or under the double arrows are transition states.

zation to obtain the zero point energy (ZPE) and IR spectra data and to characterize all of the stationary points located on the potential energy surface. Single-point calculations at the MP2/6-311++g** level determine the electronic energies. The Gaussian 98 program package²⁷ was employed for these calculations.

Wave functions calculated at the MP2/6-31+G* level were used for the topological analyses of the electron densities. The AIM2000 program²⁸ derived from Bader's "Atoms in Molecules" (AIM) theory²⁹ was employed for calculating the bond critical points (BCP) and bond paths and for drawing molecular graphs.

III. Results and Discussions

The MP2/6-31+G* calculated enthalpy changes for several process are compared with available data published by other people (Table 1). It can be seen that the results obtained by the MP2/6-31+G* calculation agree well with both experimental and the G3//B3LYP calculated results. Therefore, except for

single-point energy calculations at the MP2/6-311++g**//MP2/6-31+G* level, higher level calculations were not performed.

In most cases, the dissociated H₂ is included as a weakly bonded fragment before it is separated completely. The structures of the weakly bonded complexes, obtained as we trace the mechanism pathways step by step, provide information concerning the direction of the dissociation or association. It may also help to understand the concentration and pressure dependence of the corresponding reactions.

The calculated reaction pathways (Figure 6, 7) are divided into three parts: Part I includes possible routes of first H₂ elimination and the formation of Si₂H₆. Part II includes possible routes of second H₂ elimination and formation of five Si₂H₄ isomers. Part III includes possible routes of third H₂ elimination and the formation of four Si₂H₂ isomers. The optimized geometry structures of all the transition states and minimums are classified into the three parts and arranged to show the reaction paths (Figures 1–4). Their numbering order, composition, electronic energy, dipole moment, and rotational constants

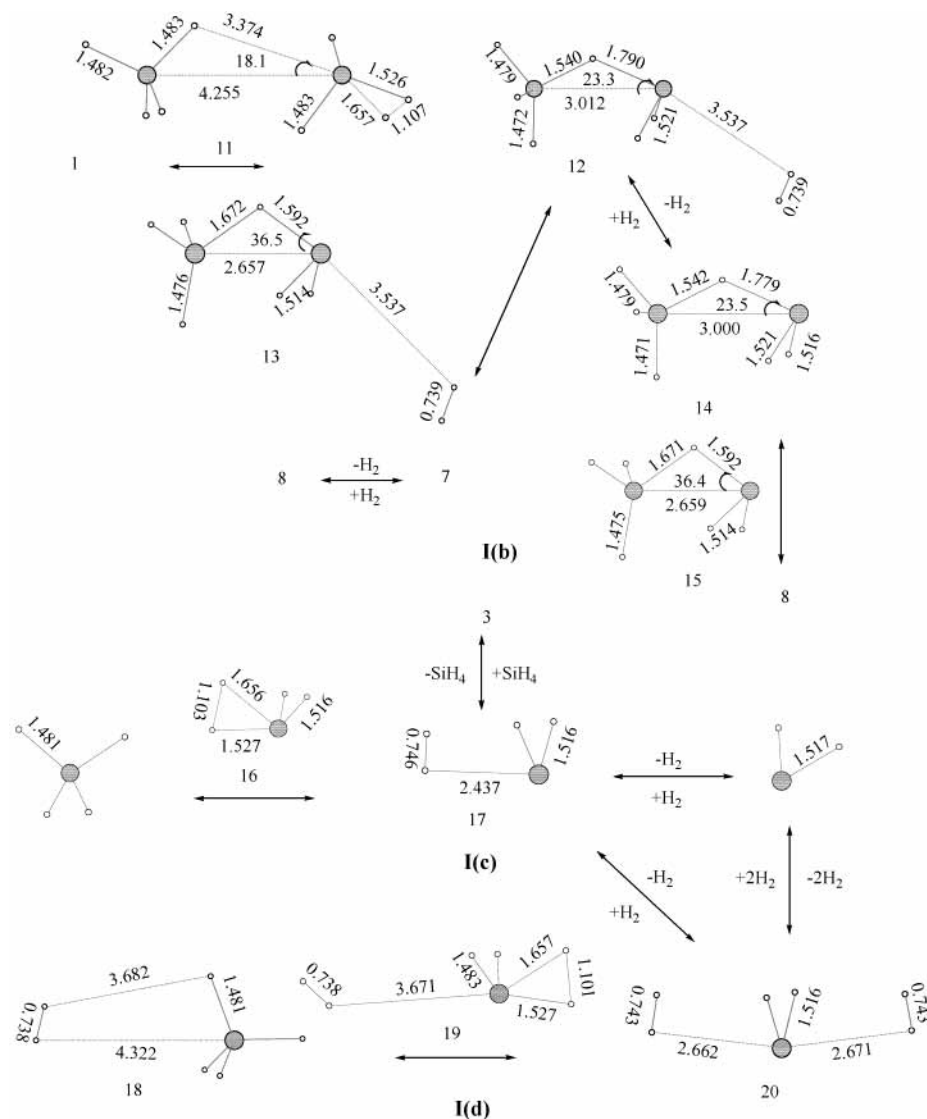
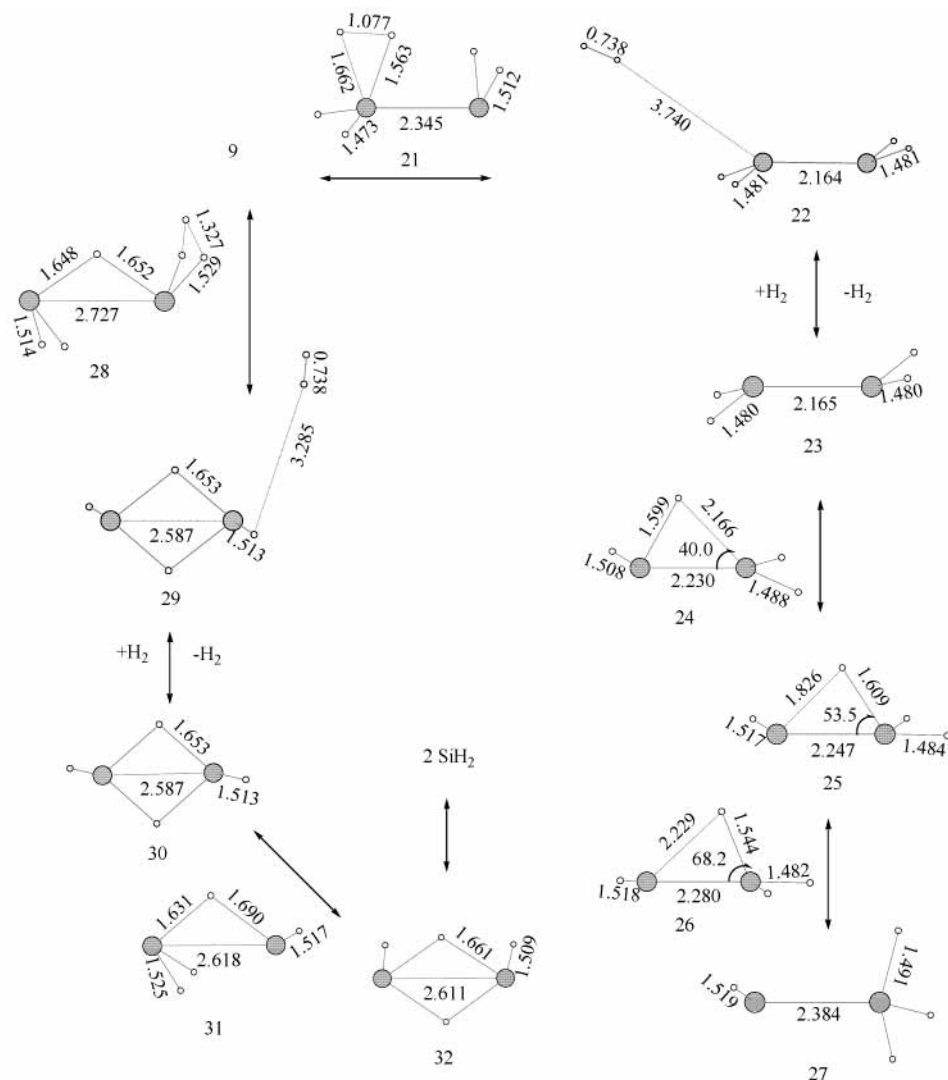


Figure 2. Optimized (MP2/6-31+G*) geometry structures of the species involved in the first H₂ elimination of the reaction paths I(b), I(c), and I(d). Bond lengths are in Å, angles are in degrees. The species on or under the double arrows are transition states.

are listed in Table 2. The molecular formula representing each species is written as close to its geometry structure as possible. Molecular graphs via AIM calculation are shown for all the stationary structures in Figure 5. The relative energies of the species evaluated as a system with total mass equal to that of SiH₄–SiH₄, SiH₄, or SiH₄–H₂ are listed in Table 3 and graphed in Figures 6 and 7. The IR spectra data for the minimum species are listed in Table 4.

Part (I): First H₂ Elimination and the Formation of Three Si₂H₆ Isomers. In the initial stage of a SiH₄ + H₂ mixture, three possible situations are considered. In the first case, the pressure of the total system and the density of SiH₄ are both high, and the molecular dimer SiH₄–SiH₄ (**1**) is likely to form. The two SiH₄ molecules are weakly dihydrogen-bonded to **1** according to the AIM calculation. The interaction energy is dispersive in nature and comparable with the methane dimer.³⁰ Two routes exist from **1** to the final disilane SiH₃SiH₃–H₂ (**7**). In route (a), **1** becomes the first intermediate minimum SiH₄–SiH₂–H₂ (**3**) over a barrier of transition state SiH₄–SiH₂H₂a_t (**2**). This is the rate-limiting step process as the system's energy increases to 60.62 kcal/mol relative to **1**. It can be seen that **3** is a loosely bonded complex consisting of three components, SiH₄, SiH₂, and H₂. However, the SiH₂ in **3** is obviously closer to H₂ than it to SiH₄. In other words, the first H₂ has not yet

been completely eliminated from the SiH₂ group. Compound **3** then goes to a more stable intermediate complex, SiH₃HSiH₂–H₂a (**5**), over a transition state SiH₄–SiH₂–H₂t (**4**). From **3** to **5**, the fast process is a key step for full H₂ elimination and Si–Si bond formation. Through this step, the Si–H₂ distance becomes longer (from 2.393 to 3.429 Å), whereas the Si–Si bond becomes shorter (from 4.253 to 2.776 Å). The energy difference between (**3**) and (**5**) is 4.27 kcal/mol, which is the driving force for the process. Compound **5** is actually a hydrogen-bridged complex SiH₃HSiH₂a (**9**) weakly connected by a H₂. The process from **5** to **7** is essentially the same as from **9** to SiH₃SiH₃ (**8**). The total energy falls over a very small barrier transition state SiH₃HSiH₂–H₂a_t (**6**) or SiH₃HSiH₂a_t (**10**). Thus, the nucleation along route (a) is a three-step process. The first step is from **1** to H₂ partially eliminated **3**. The second step is from **3** to the H₂ fully eliminated and hydrogen-bridged intermediate complex **5**. The third step is the isomerization of **5** to disilane **7**. The nucleation can also proceed along route (b). The rate-limiting step is similar as in route (a) with a transition state SiH₄–SiH₂H₂b_t (**11**), an isomer of **2**, between **1** and SiH₃HSiH₂–H₂b (**12**). Compound **12** is an isomer of **5** and is actually another hydrogen-bridged complex, SiH₃HSiH₂b (**14**), weakly connected to a H₂. Since **12** is the only intermediate minimum located between **1** and **7**, route (b) is a two-step

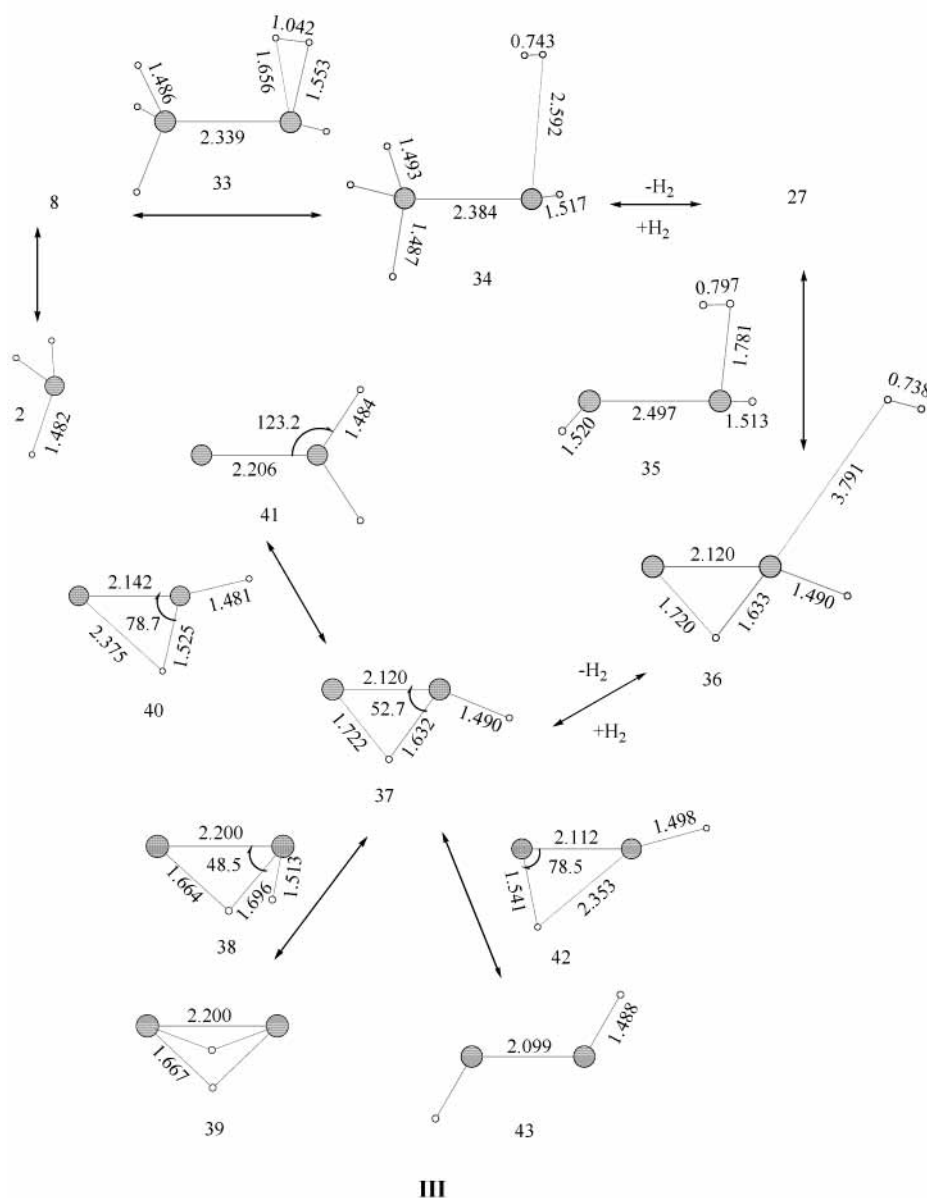


II

Figure 3. Optimized (MP2/6-31+G*) geometry structures of the species involved in the second H₂ elimination of the reaction paths (II). Bond lengths are in Å, angles are in degrees. The species on or under the double arrows are transition states.

process. The H₂ partially eliminated intermediate, like **3**, does not appear. The following isomerization from **12** through transition state SiH₃HSiH₂-H₂b_t (**13**) to **7**, again, is essentially the same as from **14** through transition state SiH₃HSiH₂b_t (**15**) to **8**. The two hydrogen-bridged intermediates **9** and **14** can be regarded as two Si₂H₆ isomers. Compared with the usual disilane **8**, it is obvious that the structures containing Si-H-Si bond are unstable, and isomerization can happen with very small barriers. It seems hard to separate routes (a) and (b) through temperature or pressure control. Considering the different dipole moments of the two intermediates **9** and **14**, the more polarized **14** may be likely to form in a polarized condition. In the second case, the pressure is assumed to be low, and SiH₄ is isolated as a single molecule. As shown in route (c), when energetically activated, SiH₄ undergoes self-dissociation into SiH₂-H₂ (**17**) over transition state SiH₂-H₂t (**16**). Compound **17** is a complex of SiH₂ and H₂. It can be seen that the distance between the two fragments is quite short (2.437 Å), meaning the association is not negligibly weak. As a result, **17** may exist as a complex rather than dissociate into SiH₂ and H₂. The full dissociation, however, can happen as another body attacks in the direction opposite to the H₂ in **17**. If the attacker is another

SiH₄, **5** or **12** will form, and the Si-Si bond will form. As we have indicated above, this can happen only when the pressure and density of SiH₄ are sufficiently high. If the attacker is another H₂, H₂-SiH₂-H₂ (**20**) will form. This is what happens in the third case along route (d). When the pressure and density of H₂ are assumed to be high, SiH₄ may be surrounded by H₂ or associated weakly into SiH₄-H₂ (**18**). The intermediate **20** will be back to **18** over a transition state H₂-SiH₂-H₂t (**19**) whether going forward or backward. H₂ is clearly weak as an attacker. Nevertheless, the distance of H₂ to SiH₂ in **20** becomes longer than in **17**. Comparing the geometry and energy of the four highest transition states, **2**, **11**, **16**, and **19**, it is easy to see that the tight fragments of **2**, **11**, and **19** are all the same as **16**. The loosely bonded parts do not affect the activation energy more than 1 kcal/mol, although such an effect has been confirmed when SiH₄ interacts with a strong Lewis acid, such as B₂H₆.³¹ Therefore, it can be concluded that the rate-limiting step along all four of the routes is the self-dissociation of SiH₄ into SiH₂-H₂. However, the formation of SiH₂-H₂ does not necessarily result in Si-Si bond formation. The nucleation requires another SiH₄ in close proximity as an attacker; otherwise, SiH₂-H₂ will go back to SiH₄ rather than to Si₂H₆.



III

Figure 4. Optimized (MP2/6-31+G*) geometry structures of the species involved in third H₂ elimination of the reaction paths (III). Bond lengths are in Å, angles are in degree. The species on or under the double arrows are transition states.

Part (II): Second H₂ Elimination and the Formation of Five Si₂H₄ Isomers. In addition to the reversed reaction, Si₂H₆ can undergo further dissociations. Both compound **9** and its isomer **14** are complexes of SiH₄ and SiH₂ monomers bridged by a hydrogen bond. Compound **14** is 1.18 kcal/mol more stable than **9**, in agreement with previous calculations.^{20,21} It is interesting to note that the mono-hydrogen-bridged bond in both species bears some resemblance to that appearing in complex SiH₄–BH₃,^{32,33} indicating a similarity between SiH₂ and BH₃ fragments. Compound **9** is more reactive than **14** toward further H₂ elimination because its bridged hydrogen is structurally feasible to combine with a hydrogen atom from either the SiH₃ or the SiH₂ group. Compound **9** can, thus, eliminate the second H₂ in two ways. The first way requires 89.57 kcal/mol energy for the system to reach the transition state H₂–SiH₂SiH₂_t (**21**) and the H₂-eliminated product H₂–SiH₂SiH₂ (**22**) or SiH₂SiH₂ (**23**), which is the most stable one among five Si₂H₄ isomers. Compound **23** shows an unusual topological feature. Three critical points are located between the two Si atoms: two of them are (3, –1) bond critical points, whereas the one at the center is a (3, –3) critical point. Such a point is a maximum on

the electron density surface and is usually associated with a nucleus. Different from its carbon analogue, C₂H₄, the four hydrogen atoms in **23** are not in the same plane. Compound **23** can isomerize into SiH₂HSiH (**25**) over a transition state SiH₂–SiH₂_t (**24**). The seemingly mono-hydrogen bridge in **25** is not formed according to the AIM calculation, perhaps because of the strain of the three-member ring. Compound **25** then goes to SiH₃SiH (**27**) over transition state SiH₂HSiH_t (**26**). It should be noted that **27** can be produced by self-H₂-elimination from **8** (part III) over a much lower energy barrier. The isomers **25** and **23** are, thus, more likely to be produced from **27**, rather than to overcome the high barrier transition state **21**. The second way of eliminating a H₂ from **9** requires 108.22 kcal/mol energy for the system to reach another transition state, SiH₂HSH₂H_t (**28**). The interesting structure of **28** contains a bridged hydrogen and a ring of three hydrogen atoms from which H₂ elimination takes place, resulting in HSiH₂SiH–H₂ (**29**) or HSiH₂SiH (**30**), which is a diborane (B₂H₆)-like ring structure with a double hydrogen-bridged bond and two trans terminal hydrogen atoms. Compound **30** has a less stable isomer with cis terminal hydrogen atoms HSiH₂SiH_cis (**32**). The transition state of

TABLE 2: Electronic Energies, Dipole Moments, and Rotational Constants of the Species

no.	species	symm ^a	E _e ^b (a.u.)	ZPE ^c (kcal/mol)	dipole ^b (Debye)	rotational constants ^c		
						GHZ		
	H ₂	D _{∞h} (0)	-1.16030	6.48	0.000	0.000	1842	1842
	SiH ₄	T _d (0)	-291.49669	20.34	0.000	85.71	85.71	85.71
	SiH ₃ [*]	C _{3v} (0)	-290.85273	13.91	0.168	141.8	141.8	83.72
	SiH ₂	C _{2v} (0)	-290.23618	7.669	0.209	244.9	207.9	112.5
1	SiH ₄ -SiH ₄	C ₁ (0)	-582.99452	41.19	0.007	42.81	1.583	1.582
2	SiH ₄ -SiH ₂ H ₂ a__t	C ₁ (1)	-582.89319	38.23	0.381	38.36	1.603	1.597
3	SiH ₄ -SiH ₂ -H ₂	C ₁ (0)	-582.89928	37.47	0.683	31.34	1.561	1.535
4	SiH ₄ -SiH ₂ -H ₂ _t	C ₁ (1)	-582.89884	37.31	0.595	35.67	1.562	1.546
5	SiH ₃ HSiH ₂ -H ₂ a	C ₁ (0)	-582.90704	38.06	1.814	46.44	2.890	2.884
6	SiH ₃ HSiH ₂ -H ₂ a__t	C ₁ (1)	-582.90600	37.79	1.079	36.13	3.269	3.223
7	SiH ₃ SiH ₃ -H ₂	C ₁ (0)	-582.98300	38.58	0.010	10.05	4.981	3.609
8	SiH ₃ SiH ₃	D _{3d} (0)	-581.82238	31.89	0.000	43.07	5.084	5.084
9	SiH ₃ HSiH ₂ a	C _s (0)	-581.74608	31.13	1.832	47.58	4.050	4.027
10	SiH ₃ HSiH ₂ a__t	C _s (1)	-581.74535	30.90	1.057	46.94	4.811	4.764
11	SiH ₄ SiH ₂ -H ₂ b__t	C ₁ (2)	-582.89317	38.25	0.261	45.19	1.637	1.632
12	SiH ₃ HSiH ₂ -H ₂ b	C ₁ (0)	-582.90880	38.17	2.203	28.84	2.780	2.684
13	SiH ₃ HSiH ₂ -H ₂ b__t	C ₁ (2)	-582.90924	37.77	1.282	20.91	3.328	3.066
14	SiH ₃ HSiH ₂ b	C ₁ (0)	-581.74797	31.09	2.269	48.65	3.500	3.485
15	SiH ₃ HSiH ₂ b__t	C _s (1)	-581.74860	31.04	1.301	46.97	4.395	4.379
16	SiH ₂ -H ₂ _t	C _s (0)	-291.39492	17.40	0.326	103.4	81.00	69.12
17	SiH ₂ -H ₂	C _s (0)	-291.40067	16.53	0.490	108.8	37.28	36.61
18	SiH ₄ -H ₂	C ₁ (0)	-292.65721	27.09	0.014	81.91	12.56	12.48
19	H ₂ -SiH ₂ -H ₂ _t	C ₁ (1)	-292.55546	24.31	0.330	77.12	10.51	10.07
20	H ₂ -SiH ₂ -H ₂	C ₁ (0)	-292.56244	24.27	0.330	79.11	17.18	16.35
21	H ₂ -SiH ₂ SiH ₂ _t	C _s (1)	-581.68197	28.74	2.707	41.02	5.227	5.195
22	H ₂ -SiH ₂ SiH ₂	C ₁ (0)	-581.73544	27.10	0.007	35.70	3.979	3.921
23	SiH ₂ SiH ₂	C _{2h} (0)	-580.57481	20.26	0.000	75.65	6.383	5.960
24	SiH ₂ SiH ₂ _t	C ₁ (1)	-580.54060	18.72	2.187	70.69	6.204	5.993
25	SiH ₂ HSiH	C ₁ (0)	-580.56323	20.37	1.281	73.54	6.233	5.975
26	SiH ₃ SiH__t	C ₁ (1)	-580.55959	19.71	1.056	69.02	6.020	5.803
27	SiH ₃ SiH	C _s (0)	-580.56292	19.94	0.266	62.55	5.459	5.331
28	SiH ₂ HSiH ₃ H__t	C _s (2)	-581.64961	27.08	2.063	45.68	4.154	4.119
29	HSiH ₂ SiH-H ₂	C ₁ (0)	-581.70284	27.76	0.022	15.50	4.490	3.694
30	HSiH ₂ SiH	C _{2h} (0)	-580.54196	20.93	0.000	76.68	5.101	4.985
31	HSiH ₂ SiH__t	C ₁ (1)	-580.51708	19.64	0.660	73.15	5.003	4.878
32	HSiH ₂ SiH__cis	C _{2v} (0)	-580.53783	20.78	0.695	77.02	4.991	4.879
33	SiH ₃ SiH-H ₂ _t	C ₁ (1)	-581.73081	29.42	0.481	40.90	5.240	5.120
34	SiH ₃ SiH-H ₂	C ₁ (0)	-581.72652	28.20	0.665	24.16	5.141	4.645
35	SiHSiH-H ₂ _t	C ₁ (1)	-580.46730	18.49	0.964	48.34	5.174	5.006
36	SiHSiH-H ₂	C ₁ (0)	-580.51158	16.03	0.978	33.25	5.204	4.505
37	SiHSiH	C _s (0)	-579.35079	9.25	0.937	265.7	7.340	7.143
38	SiHSiH__t	C ₁ (1)	-579.34095	8.95	1.096	133.4	7.137	7.069
39	SiH ₂ Si	C _{2v} (0)	-579.36867	10.52	0.530	161.8	7.340	7.253
40	SiSiH ₂ _t	C _s (1)	-579.33862	8.50	0.899	215.2	7.121	6.893
41	SiSiH ₂	C _{2v} (0)	-579.34316	9.54	0.066	162.5	6.722	6.455
42	HSiSiH__t	C _s (1)	-579.32540	8.25	1.603	213.7	7.295	7.054
43	HSiSiH	C _{2h} (0)	-579.33843	10.36	0.000	186.9	7.278	7.005

^a Symmetry of the species, the number of imaginary frequency are in parentheses. ^b MP2/6-311++G**// MP2/6-31+G* calculations. ^c MP2/6-31+G**// MP2/6-31+G* calculations.

interconversion between **30** and **32** is HSiH₂SiH__t (**31**), which is 14.32 kcal/mol higher in energy than the trans isomer **30**. In a way analogous to B₂H₆'s self-dissociation into two BH₃'s, **30** or **32** can dissociate into two monomers, SiH₂, and raise the system's energy to 113.58 kcal/mol. The dissociation energy from **32** to two SiH₂'s is 35.63 kcal/mol, also comparable to that of B₂H₆. Indeed, containing only six valence electrons, SiH₂ behaves in some ways quite like the electron-deficient Lewis acid BH₃. It can be seen that the ring structures **30** and **32** are less stable than the other isomers of Si₂H₄, and they are relatively difficult to form because of the high barrier of **28** and the energetically demanding process for two SiH₂ species to join

together. However, once formed, they could be trapped within the same high barriers for a period of time. Experimental evidence for the existence of **30** was reported very recently.⁷ Compared with Si₂H₆, it is clear that Si₂H₄ has a stronger tendency to form the Si-H-Si bond.

Part (III): Third H₂ Elimination and the Formation of Four Si₂H₂ Isomers. The dissociation of disilane **8** into two SiH₃ radicals requires 73.91 kcal/mol, which is the energy sum of two SiH₃ and one H₂ relative to **1**. No transition states are located in the process. The total system is more stable as two SiH₃ than as two SiH₂ (113.58 kcal/mol) fragments. Alternatively, **8** can be regarded as a SiH₃ derivative of SiH₄. Its self-

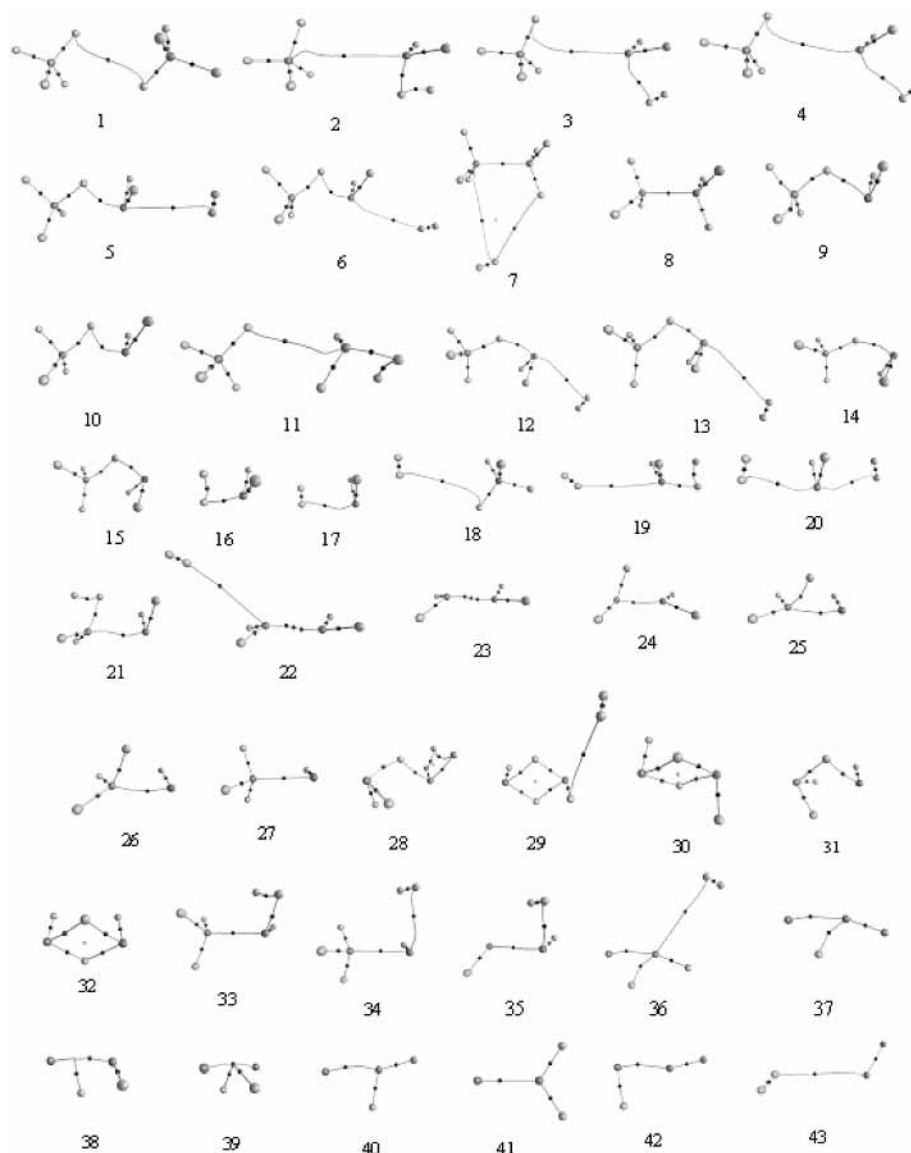


Figure 5. AIM (MP2/6-31+G*) calculated molecular graphs with bond paths and BCP for the species. The numbering order is same as in Table 1 and Figure 1.

dissociation, as an analogue of SiH_4 dissociating into SiH_2 and H_2 , can be accomplished via two paths. One is the elimination of a SiH_4 , an inverse of the silane nucleation; the other is the elimination of the second H_2 . Of course, the H_2 elimination from Si_2H_6 can result in the larger nucleation product Si_3H_8 in a similar way as SiH_4 to Si_2H_6 , described in Part I. In a two-silicon system, our present focus, the H_2 elimination from **8** produces a Si_2H_4 isomer $\text{SiH}_3\text{SiH}-\text{H}_2$ (**34**) or SiH_3SiH (**27**). Compound **27** is also a product in Part II and can be regarded as a SiH_3 derivative of the transient species SiH_2 . The activation energy of the transition state $\text{SiH}_3\text{SiH}-\text{H}_2\text{-t}$ (**33**) from **8** is 54.99 kcal/mol (59.60–4.61), which is ~ 1 kcal/mol lower than that required for H_2 elimination from SiH_4 . The hydrogen content in **27** can still decrease by eliminating the third H_2 to form the Si_2H_2 species. The transition state $\text{SiHSiH}-\text{H}_2\text{-t}$ (**35**) of the H_2 elimination requires 119.92 kcal/mol energy for the total system. The direct product of H_2 elimination from **27** is $\text{SiHSiH}-\text{H}_2$ (**36**) or SiHSiH (**37**). Geometrically, the two silicon atoms and a bridged hydrogen atom in **37** compose a three-member ring structure and possess plane symmetry, whereas the AIM calculation shows that the Si–H–Si bond is not formed, probably because of too much strain on a three member

ring, the same reason that accounts for **25**. The most stable structure among the four isomers of Si_2H_2 is SiH_2Si (**39**), with double hydrogen-bridged bonds and a nonplane structure. The AIM calculation shows the unusual bonding nature of **39**. The bridged hydrogen atoms connect to the center of the Si–Si bond by the bond paths rather than the two silicon atoms. Unlike Si_2H_4 , the two isomers SiSiH_2 (**41**) and HSiSiH (**43**) without the Si–H–Si bond are less stable than the bridged ones. Compound **41** with a bare silicon atom and C_{2v} symmetry is slightly more stable than **43** with C_{2h} symmetry. Compounds **41** and **43** can isomerize to the intermediate **37** through transition states $\text{SiSiH}_2\text{-t}$ (**40**) and HSiSiH-t (**42**), respectively. Compound **37** then isomerizes to the most stable isomer **39** through transition state SiHSiH-t (**38**). Compared with Si_2H_4 , Si_2H_2 has a stronger tendency to form the Si–H–Si bond.

IV. Concluding Remarks

The rate-limiting step of the first H_2 elimination is self-dissociation of SiH_4 to SiH_2-H_2 . Sufficiently high pressure and concentration of SiH_4 are necessary to promote full H_2 elimination through the formation of two transient intermediates with

TABLE 3: Relative Energies of the Intermediate Species of the Si₂H₈ System

species ^a	D_e^c	D_e^d	D_{e0}^e	species ^a	D_e^c	D_e^d	D_{e0}^e
2SiH ₄	0.58	0.72	0.21	28 + 2H ₂	122.63	115.84	108.22
1	0.00	0.00	0.00	29 + 2H ₂	82.91	82.44	75.50
2	66.95	63.58	60.62	30 + 2H ₂	83.08	82.80	75.51
3	58.63	59.77	56.04	31 + 2H ₂	98.24	98.42	89.83
4	58.67	60.04	56.16	32 + 2H ₂	85.35	85.40	77.95
5	55.04	54.90	51.77	2SiH ₂ + 2H ₂	120.72	126.48	113.58
6	55.25	55.55	52.15	8 + H ₂	3.66	7.43	4.61
7	3.52	7.23	4.62	33 + H ₂	65.21	64.89	59.60
11	67.10	63.60	60.66	34 + H ₂	62.06	67.58	61.07
12	53.86	53.79	50.76	35 + 2H ₂	126.98	129.66	119.92
13	54.84	53.52	50.09	36 + 2H ₂	94.48	101.87	89.67
9 + H ₂	55.27	55.31	51.73	37 + 3H ₂	94.66	102.18	89.68
21 + H ₂	96.60	95.54	89.57	38 + 3H ₂	100.90	108.35	95.56
22 + H ₂	54.52	61.99	54.37	39 + 3H ₂	86.60	90.96	79.73
23 + 2H ₂	54.67	62.20	54.22	40 + 3H ₂	99.59	109.81	96.56
24 + 2H ₂	78.74	83.66	74.15	41 + 3H ₂	95.63	106.96	94.76
25 + 2H ₂	65.09	69.46	61.59	42 + 3H ₂	108.30	118.11	104.61
26 + 2H ₂	65.96	71.74	63.22	43 + 3H ₂	99.01	109.93	98.54
27 + 2H ₂	62.93	69.66	61.36	2SiH ₃ · + H ₂	76.83	80.80	73.91

species ^b	D_d^e	D_e^e	D_{e0}^f	species ^c	D_e^d	D_e^e	D_{e0}^f
SiH ₄	0.00	0.00	0.00	18	0.00	0.00	0.00
16	67.27	63.86	60.92	19	67.26	63.85	61.07
17	58.98	60.25	56.44	20	58.28	59.47	56.64
SiH ₂ + H ₂	60.07	62.88	56.69				

^a Species with electronic energies relative to Si₂H₈ (1). ^b Species with electronic energies relative to SiH₄. ^c Species with electronic energies relative to SiH₄-H₂ (16). ^d Relative electronic energies D_e (kcal/mol) calculated at the MP2/6-31+G**//MP2/6-31+G* level. See Table 1 for the species and Figure 1 for the structures. ^e Relative electronic energies, D_e (kcal/mol), calculated at the MP2/6-311++G**//MP2/6-31+G* level. ^f Relative electronic energies D_e (kcal/mol) calculated at the MP2/6-311++G**//MP2/6-31+G*+ZPE level. These values are used in the discussion.

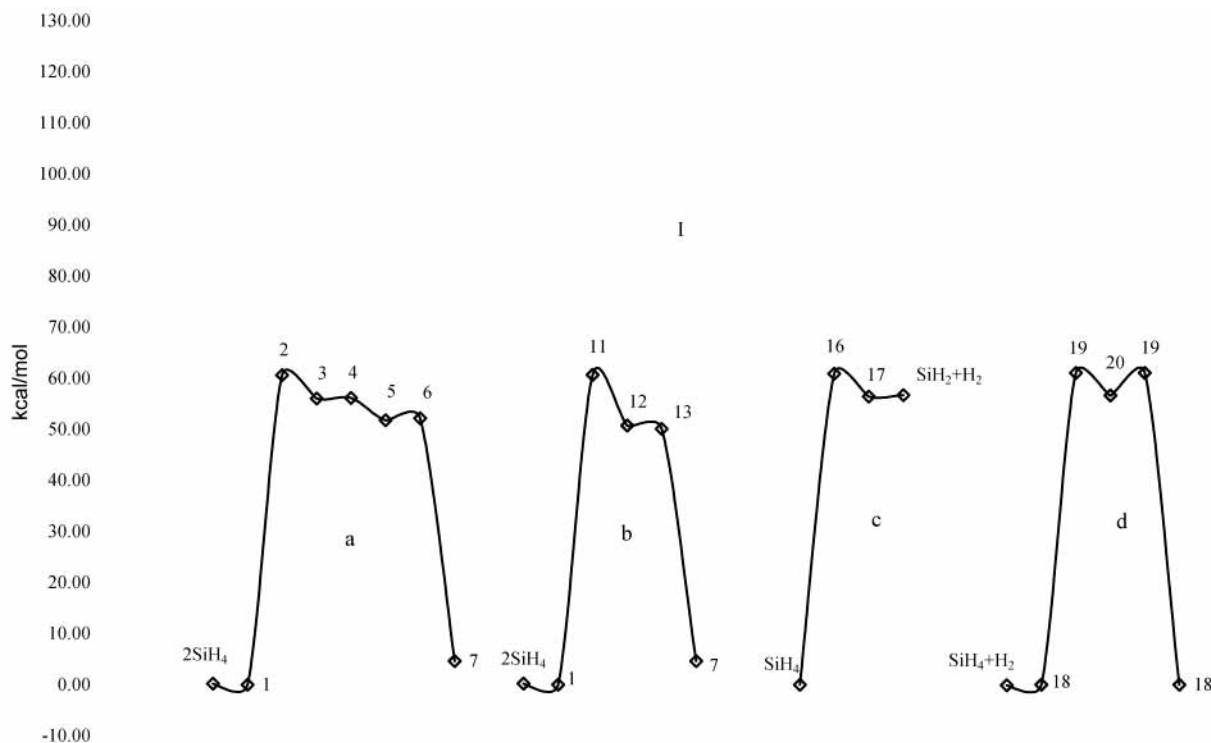


Figure 6. The initial reaction pathways started from SiH₄+SiH₄ (a), (b), one SiH₄ (c), and SiH₄ + H₂ (d) systems based on calculations at the MP2/6-311++G**//MP2/6-31+G*+ZPE level. See Table 2 for composition, Table 3 for relative energies, and Figure 1 for geometry structures of the species 1–20.

a Si–H–Si bond, which isomerize readily to the usual disilane. Eliminating a second H₂ from Si₂H₆ results in unsaturated silicon hydrides Si₂H₄. Among the five isomers of Si₂H₄, the ones

without the Si–H–Si bond are more stable than those that do possess such a bond. Eliminating the third H₂ from one of the Si₂H₄ isomers results in silicon hydrides Si₂H₂. Among the four

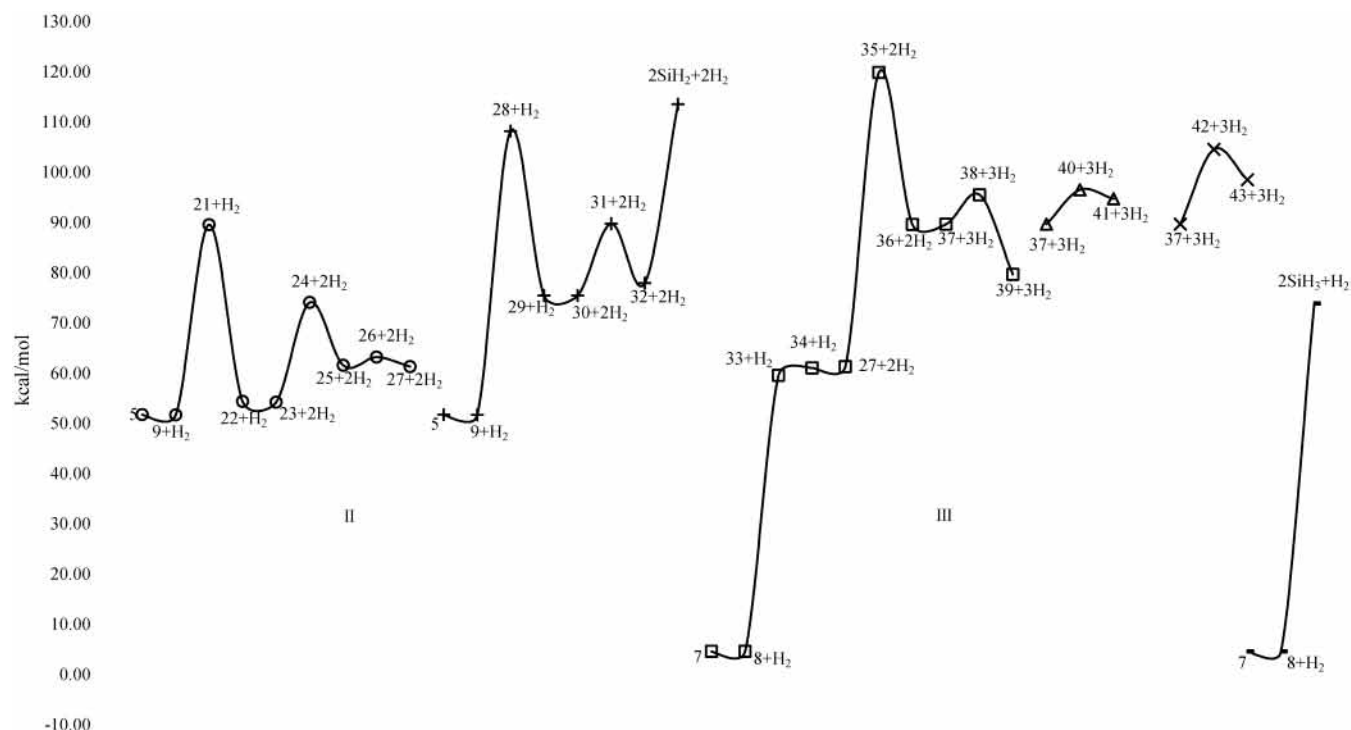


Figure 7. The reaction pathways for formation and isomerization of five Si_2H_4 (II), four Si_3H_4 isomers, and SiH_3 radicals (III) based on calculations at the MP2/6-311++G**//MP2/6-31+G*+ZPE level. See Table 2 for composition, Table 3 for relative energies, and Figure 1 for geometry structures of the species 21–43.

TABLE 4: Calculated Vibrational Frequency and IR Intensity of the Minimum Species^a

	SiH_2	1066 (115), 2149 (304), 2150 (339)
	$\text{SiH}_3\cdot$	807 (105), 973 (80), 2302 (16), 2338 (153)
	SiH_4	959 (180), 2339 (160)
1	$\text{SiH}_4\text{-SiH}_4$	949 (421), 964 (317), 964 (323), 966 (17), 2332 (343), 2336 (26), 2337 (17), 2338 (280), 2340 (268)
3	$\text{SiH}_4\text{-SiH}_2\text{-H}_2$	108 (12), 611 (15), 952 (267), 960 (159), 961 (163), 1061 (83), 2156 (301), 2160 (303), 2319 (83), 2328 (142), 2337 (127), 2342 (139), 4372 (5)
5	$\text{SiH}_3\text{HSiH}_2\text{-H}_2\text{ a}$	484 (26), 677 (57), 1015 (74), 887 (49), 915 (575), 948 (114), 999 (72), 1015 (74), 1236 (357), 2017 (331), 2163 (215), 2173 (266), 2318 (135), 2369 (46), 2390 (85), 4513 (2)
7	$\text{SiH}_3\text{SiH}_3\text{-H}_2$	383 (32), 384 (32), 888 (594), 988 (107), 2294 (153), 2316 (270), 2316 (270), 2316 (266)
8	SiH_3SiH_3	383 (32), 888 (601), 988 (106), 2295 (155), 2316 (267)
9	$\text{SiH}_3\text{HSiH}_2\text{a}$	497 (19), 672 (39), 875 (43), 915 (550), 945 (145), 1002 (75), 1014 (73), 1282 (380), 1974 (291), 2165 (215), 2176 (259), 2314 (139), 2368 (44), 2390 (84)
12	$\text{SiH}_3\text{HSiH}_2\text{-H}_2\text{b}$	450 (36), 657 (14), 701 (118), 925 (373), 952 (95), 982 (90), 987 (19), 1025 (77), 1237 (94), 1929 (502), 2121 (248), 2144 (261), 2345 (89), 2371 (87), 2394 (77)
14	$\text{SiH}_3\text{HSiH}_2\text{b}$	459 (29), 657 (14), 698 (108), 924 (374), 951 (95), 983 (94), 986 (21), 1025 (81), 1260 (89), 1909 (489), 2119 (250), 2143 (265), 2143 (265), 2345 (91), 2372 (86), 2395 (77)
17	$\text{SiH}_2\text{-H}_2$	117 (10), 588 (13), 1056 (98), 2155 (272), 2159 (336), 4389 (6)
18	$\text{SiH}_4\text{-H}_2$	960 (182), 960 (177), 960 (180), 2336 (162), 2337 (155), 2337 (159)
20	$\text{H}_2\text{-SiH}_2\text{-H}_2$	565 (16), 1053 (89), 2157 (257), 2161 (336), 4446 (8), 4448 (2)
22	$\text{H}_2\text{-SiH}_2\text{SiH}_2$	349 (21), 471 (19), 938 (196), 2318 (131), 2352 (183)
23	SiH_2SiH_2	348 (21), 469 (20), 939 (195), 2316 (131), 2350 (185)
25	SiH_2HSiH	424 (10), 468 (23), 500 (21), 668 (8), 736 (35), 906 (115), 994 (74), 1055 (388), 1733 (132), 2137 (203), 2300 (157), 2324 (139)
27	SiH_3SiH	398 (13), 410 (40), 453 (32), 750 (70), 910 (252), 959 (89), 983 (42), 2137 (229), 2268 (104), 2280 (139), 2305 (151)
29	$\text{HSiH}_2\text{SiH-H}_2$	309 (3), 739 (18), 877 (205), 1386 (49), 1571 (1283), 2170 (458)
30	HSiH_2SiH	308 (3), 738 (16), 878 (206), 1385 (48), 1571 (1282), 2170 (464)
32	$\text{HSiH}_2\text{SiH_cis}$	402 (2), 790 (118), 911 (23), 958 (58), 1366 (55), 1496 (1659), 2165 (17), 2190 (430)
34	$\text{SiH}_3\text{SiH-H}_2$	353 (19), 380 (6), 443 (35), 465 (18), 474 (66), 2143 (225), 2260 (111), 2290 (134), 2302 (149)
36	SiHSiH-H_2	208 (40), 475 (6), 616 (18), 1192 (246), 1729 (84), 2264 (123), 4521 (1)
37	SiHSiH	204 (41), 470 (6), 615 (18), 1189 (247), 1730 (83), 2263 (124)
39	SiH_2Si	1004 (52), 1266 (466), 1622 (10), 1716 (5)
41	SiSiH_2	271 (37), 343 (9), 537 (18), 920 (70), 2287 (67), 2318 (90)
43	HSiSiH	498 (35), 964 (806), 2276 (161)

^a Frequencies are in cm^{-1} . Intensities (in parentheses) are in km/mol . MP2/6-31+G* calculation.

isomers of Si_2H_2 , the isomer with a double Si–H–Si bond is the most stable one. To initiate the gas-phase reactions, ~60–61 kcal/mol is required to reach the activation energy of the first H_2 elimination and subsequent nucleation. To obtain species

with two silicon and fewer hydrogen atoms generally requires more energy for the system. Within the energy range of 120 kcal/mol, breaking the Si–Si bond to form two SiH_2 or two SiH_3 radical species are also possible processes.

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