# Synthesis of LiTiPO<sub>5</sub> and LiTiAsO<sub>5</sub> with the $\alpha$ -Fe<sub>2</sub>PO<sub>5</sub> Structure

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The new phases LiTiPO<sub>5</sub> and LiTiAsO<sub>5</sub> have been synthesized by solid state reaction. They are essentially isostructural with  $\alpha$ -Fe<sub>2</sub>PO<sub>5</sub>, as confirmed by X-ray Rietveld refinement. The structures are built of chains of edge-sharing LiO<sub>6</sub> octahedra cross-linked by chains of alternate corner-sharing PO<sub>4</sub> tetrahedra and TiO<sub>6</sub> octahedra (each of which shares common faces with two LiO<sub>6</sub> octahedra). Unit cell dimensions: LiTiPO<sub>5</sub>, a = 7.4000(5) Å, b = 6.3752(3) Å, c = 7.2347(4) Å; LiTiAsO<sub>5</sub>, a = 7.5257(5) Å, b = 6.5786(4) Å, c = 7.4524(5) Å. Space group: Pnma. The phases melt incongruently at ~1080°C and exhibit very low electrical conductivities,  $(5-10) \times 10^{-6}$  S cm<sup>-1</sup> at 400°C with activation energy ~1 eV. Subsolidus phase diagrams for the systems Li<sub>2</sub>O-TiO<sub>2</sub>-P<sub>2</sub>O<sub>5</sub>/As<sub>2</sub>O<sub>5</sub> are presented. © 1994 Academic Press, Inc.

#### INTRODUCTION

There is currently much interest in a Li<sup>+</sup> ion conducting lithium titanium phosphate for possible solid electrolyte applications (1-11). The phase of interest has the formula LiTi<sub>2</sub>(PO<sub>4</sub>)<sub>3</sub> but, in order to obtain high conductivity, certain additives are necessary, especially Al or Sc (4, 6, 8, 10, 11). The reasons for the enhanced conductivity are still not fully clear. Suggestions have been made of either a lithium interstitial mechanism associated with the substitution.

$$Ti^{4+} \rightleftharpoons Li^+ + Al^{3+}$$

or a composite effect in which the conductivity of the surface of the LiTi<sub>2</sub>(PO<sub>4</sub>)<sub>3</sub> grains is enhanced by the presence of an insulating second phase.

During a study to investigate the stoichiometry and properties of  $LiTi_2(PO_4)_3$ , we carried out a partial phase diagram study of the system  $Li_2O-TiO_2-P_2O_5$ , during which the new phase  $LiTiPO_5$  was encountered. Here we report its structure and properties together with those of its analogue,  $LiTiAsO_5$ .

#### **EXPERIMENTAL**

Reagents used were Li<sub>2</sub>CO<sub>3</sub>, TiO<sub>2</sub>, NH<sub>4</sub>H<sub>2</sub>PO<sub>4</sub>, and As<sub>2</sub>O<sub>5</sub> (all ANALAR). All were used direct from the bottle

except TiO<sub>2</sub> which was dried at 600°C. Samples were weighed out, ground together with acetone to form a paste using an agate mortar and pestle, dried, and fired in Au boats. Samples were initially heated at 200°C for half an hour, then the temperature was gradually increased to 650°C and kept at this temperature for 1-2 hr. Samples were reground and fired at 800-1000°C for 1-2 days.

Using these conditions no significant volatilization of reagents occurred, as determined by weight loss checks. For X-ray powder diffraction a Hägg Guinier camera ( $CuK\alpha_1$  radiation) was used for general phase identification. For accurate lattice parameter determination and the recording of intensity data for Rietveld refinements, a STOE STADI P diffractometer was used in transmission mode with a small linear position sensitive detector (psd), Ge monochromator, and  $CuK\alpha_1$  radiation. The  $2\theta$  range of the psd was  $\sim$ 7° with a step width of 2°. For accurate lattice parameters, Si was added as an internal standard. For Rietveld refinements, data were collected over the range  $5 \le 2\theta \le 110^\circ$ , count time 1200 sec/step. Conductivities were measured on sintered pellets, with Au electrodes, by ac impedance methods.

## RESULTS AND DISCUSSION

The new phases: LiTiPO<sub>5</sub> and LiTiAsO<sub>5</sub>, were readily prepared by solid state reaction at 950°C and 850°C, respectively. The phases are white and pale yellow, melt at  $1085 \pm 20$  and  $1075 \pm 20$ °C, respectively, and are stable in air. Melting appears to be incongruent from analysis of the products present in samples quenched from just above the melting temperatures. These were, for LiTiPO<sub>5</sub>: LiTi<sub>2</sub>(PO<sub>4</sub>)<sub>3</sub>, TiO<sub>2</sub> + unidentified phase(s) and for LiTiAsO<sub>5</sub>:  $\beta$ Li<sub>3</sub>AsO<sub>4</sub>, TiO<sub>2</sub> + unidentified phase(s). In both cases there was little evidence of the original LiTiPO<sub>5</sub> and LiTiAsO<sub>5</sub>.

The X-ray powder diffraction data were indexed on orthorhombic unit cells using a trial and error procedure included in the STOE software package. A search through the Inorganic Crystal Structure Databank (ICSD) for similar cells yielded Fe<sub>2</sub>PO<sub>5</sub>. Comparison of its powder data (12) with those of the new phases indicated a close similar-

TABLE 1					
X-Ray Powder Diffraction Data for LiTiPOs and LiTiAsOs					

LiTiPO <sub>5</sub>			LiTiAsO <sub>5</sub>				
d <sub>obs</sub> (Å)	d <sub>calc</sub> (Å)	I/I <sub>0</sub>	hki	d <sub>obs</sub> (Å)	d <sub>calc</sub> (Å)	I/I <sub>0</sub>	hki
5.170	5.172	17	101	5.294	5.294	27	101
4.780	4.782	25	011	4.123	4.124	27	111
4.015	4.016	10	111	3.764	3.762	-2	200
3.699	3.700	4	200	3.724	3.725	14	002
3.619	3.616	24	002	3.355	3.358	100	201
3.293	3.294	100	201	3.288	3.288	74	020
3.248	3.249	35	102	3.268	3.266	12	210
3.186	3.187	89	020	2.978	2.977	35	112
2.025	{ 2.927	10	{120	2.793	2.793	23	121
2.925	2.926	12	211	2.648	2.647	3	202
2.894	2.895	16	ີ 112	2.377	2.377	1	301
2.712	2.713	18	121	2.345	2.343	37	122
2.586	2.586	7	202	2,323	2.323	16	013
(24	{ 2.415	_	{220	2.103	2,103	2	031
2.414	2.411	5	003	2.080	2.080	7	302
	2.292	_	103	2.072	2.072	2	203
2.290	2.290	6	221	2.060	2,062	ī	222
2.275	2.275	25	122	2.025	2.025	5	131
2.255	2.255	12	013	1.983	1.984	6	312
2.191	2.192	4	311	1.977	1.977	1	213
2.157	2.157	7	113				
2.038	{ 2.039   2.038	20	{031  302				
2.020	2.020	10	203				
		+48 oth	er lines	+38 other	lines		
		a = 7.40	00(5) Å	a = 7.52576	(5) Å		
		b = 6.37	52(3) Å	b = 6.5786	(4) Å		
		c = 7.23	47(4) Å	c = 7.4524	(5) Å		

ity. The structure of Fe<sub>2</sub>PO<sub>5</sub> (12) was then used as a starting model for Rietveld refinement, in which Li<sup>+</sup> was placed on Fe<sup>2+</sup> sites and Ti<sup>4+</sup> on Fe<sup>3+</sup> sites. Final dimensions, (obtained after the Rietveld refinements) were a=7.4000(5) Å, b=6.3752(3) Å, c=7.2347(4) Å for LiTiPO<sub>5</sub> and a=7.5257(5) Å, b=6.5786(4) Å, c=7.4524(5) Å for LiTiAsO<sub>5</sub>. Indexed powder X-ray diffraction data are given in Table 1.

#### Structure Refinement

The structure of LiTiPO<sub>5</sub> was refined in the orthorhombic space group Pnma (No. 62) (13), as in the Fe<sub>2</sub>PO<sub>5</sub> structure refinement. At first, 13 profile parameters were allowed to refine, including 5 background coefficients, unit cell dimensions, scale factors, and  $2\theta$  zero-point. A squared Lorentzian function was used to describe the peak shape; this gave a good, although not perfect, fit to the data.

After convergence, the structural parameters were refined, first by refining the titanium positions, then each of

the oxygens, followed by phosphorus, and finally lithium. When all the atomic positions had converged, the calculated profile was refined once more to allow for any slight modifications to the original model. The isotropic thermal vibration parameters were then refined in the same order as the positional parameters. However, it was found that the thermal parameters of O(2) and O(4) would not converge, and instead tended toward zero. To test whether the space group *Pnma* was perhaps inappropriate, the original model was modified slightly to allow refinement in the orthorhombic space group  $Pn2_1a$  (No. 33) (13); this is similar to Pnma, but without a center of symmetry. The results of this test were unsatisfactory, however, as the y coordinates for O(1), O(2), and O(3) would not converge; this space group was discounted, therefore, and Pnma retained.

A similar procedure was used to refine the structure of the arsenate analogue, LiTiAsO<sub>5</sub>; in this case, the isotropic thermal parameters,  $U_{\rm iso}$ , refined satisfactorily for all atoms in the structure although the final values for O(2) and O(4) were very small, about 5-10 times less than

Atom	Wyckoff position	xla	y/b	z/c	$U_{iso}{}^{a}$	Occ.
Li	4a	0	0	0	0.0164	
Ti	4 <i>c</i>	0.334(1)	0.75	0.228(1)	0.0164	1
As	4 <i>c</i>	0.375(1)	0.25	0.129(1)	0.0183	1
O(1)	4 <i>c</i>	0.111(4)	0.75	0.158(4)	0.0167	1
O(2)	4 <i>c</i>	0.806(4)	0.75	-0.002(4)	0.0044	1
O(3)	4 <i>c</i>	0.067(4)	0.25	0.493(4)	0.0137	1
O(4)	8d	0.8775(3)	0.449(3)	0.226(2)	0.0016	1

TABLE 2
Atomic Coordinates and Thermal Vibration Parameters for LiTiAsO<sub>5</sub>

for the other two oxygens. The  $U_{\rm iso}$  values for all atoms were then fixed and a final refinement of the calculated profile and atomic coordinates was carried out.

The refined  $U_{\rm iso}$  values for LiTiAsO<sub>5</sub> were assumed to be appropriate for LiTiPO<sub>5</sub> also. They were therefore inserted into the LiTiPO<sub>5</sub> model, fixed, and a final refinement of the calculated profile and positional parameters was carried out.

The final refinements for LiTiAsO<sub>5</sub> and LiTiPO<sub>5</sub> and R factors (14) of  $R_p = 6.80\%$ ,  $R_{\rm wp} = 10.40\%$ ,  $R_1 = 13.92\%$  and  $R_{\rm p} = 3.83\%$ ,  $R_{\rm wp} = 5.66\%$ ,  $R_I = 17.52\%$ , respectively. Final atomic coordinates are given in Tables 2 and 3 with bond lengths and angles given in Tables 4 and 5; the fitted profiles are shown in Figs. 1 and 2.

#### Description of the LiTiPO5, LiTiAsO5 Structures

The structures of LiTi(P,As)O<sub>5</sub> are essentially isostructural with that of  $\alpha$ -Fe<sub>2</sub>PO<sub>5</sub><sup>1</sup> in that Li and Ti occupy Fe<sup>2+</sup> and Fe<sup>3+</sup> sites, respectively. The P/As atoms occupy tetrahedral sites that share corners with Li and Ti octahedral sites. The LiO<sub>6</sub> octahedra share opposite edges to form distorted infinite chains running parallel to b, as shown in [100] and [010] projections of parts of the structures in Figs. 3 and 4. Neighboring Li octahedral chains are separated by half a unit cell in both a and c directions and are rotated somewhat about the chain axis relative to each other, Fig. 4. The Li chains are connected, above and below, by chains of alternating corner-sharing TiO<sub>6</sub> octahedra and PO<sub>4</sub> tetrahedra, also running parallel to b; they are connected in such a way that the TiO<sub>6</sub> octahedra share two of their faces with adjacent LiO<sub>6</sub> octahedra in one of the Li chains.

The structure also contains chains of corner-sharing  $TiO_6$  octahedra which run parallel to a, Fig. 3. The Ti atoms are displaced off-center from their octahedra, apparently as a direct consequence of the closeness of Li

atoms in the octahedra with which they share faces. This displacement is reflected in a variation in Ti-O bond lengths, Tables 4 and 5.

The  $R_p$  and  $R_{wp}$  values from the Rietveld refinements are significantly greater for LiTiAsO<sub>5</sub> than for LiTiPO<sub>5</sub>. Both phases were, however, slightly impure. In the LiTiPO<sub>5</sub> sample, small amounts of LiTi<sub>2</sub>(PO<sub>4</sub>)<sub>3</sub> and TiO<sub>2</sub> were detected, Fig. 1, perhaps caused by a volatilization of small amounts of Li<sub>2</sub>O/P<sub>2</sub>O<sub>5</sub> during reaction. In the LiTiAsO<sub>5</sub> sample, small amounts of  $\beta$ -Li<sub>3</sub>AsO<sub>4</sub> and TiO<sub>2</sub> were detected, Fig. 2, probably caused by As<sub>2</sub>O<sub>5</sub> volatilization. The presence of these impurity phases will have contributed to the final values of the R factors. Although the STOE refinement package permits exclusion of impurity regions, we have not done this, even though it would lead to a reduction in R values. The package does not

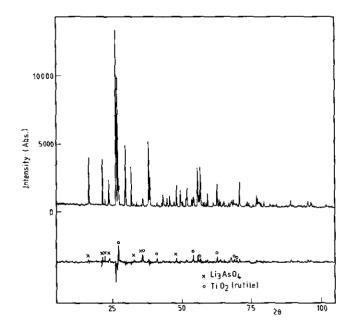


FIG. 1. X-ray diffraction profiles for LiTiAsO<sub>5</sub>; difference plot is shown on the same scale.

<sup>&</sup>lt;sup>a</sup> These parameters were fixed in the final refinement cycle; no ESDs are given, therefore.

<sup>&</sup>lt;sup>1</sup> A low-temperature β-Fe<sub>2</sub>PO<sub>5</sub> polymorph of a different structure also exists (20).

Atom	Wyckoff position	x/a	y/b	zlc	$U_{\mathrm{iso}}{}^a$	Occ.
Li	4 <i>a</i>	0	0	0	0.0164	1
Ti	4 <i>c</i>	0.329(1)	0.75	0.220(1)	0.0164	ı
P	4 <i>c</i>	0.373(1)	0.25	0.125(1)	0.0183	1
O(1)	4 <i>c</i>	0.107(3)	0.75	0.161(2)	0.0167	1
O(2)	4 <i>c</i>	0.798(3)	0.75	-0.006(2)	0.0044	i
O(3)	4 <i>c</i>	0.055(3)	0.25	0.487(2)	0.0137	1
O(4)	8 <i>d</i>	0.873(2)	0.435(2)	0.243(2)	0.0016	1

TABLE 3
Atomic Coordinates and Thermal Vibration Parameters for LiTiPO<sub>5</sub>

permit simultaneous refinement of two or more phases. The refined oxygen coordinates had much larger esds for LiTiAsO<sub>5</sub> than for LiTiPO<sub>5</sub> indicating, perhaps, a certain amount of positional/rotational disorder of the AsO<sub>4</sub> tetrahedra associated with the difficulty in accommodating the AsO<sub>4</sub> tetrahedra in the structure, since they are much larger than PO<sub>4</sub> tetrahedra.

Comparison of LiTi(P, As)O<sub>5</sub> Structures with Those of the  $Al_2SiO_5$  Polymorphs

It was noted by Modaressi et al. (12) that the structure of  $Fe_2PO_5$  had strong similarities to the structures of the kyanite and sillimanite polymorphs of  $Al_2SiO_5$ . Sillimanite also has space group Pnma, after interchanging axes (15), with chains of edge-sharing  $AlO_6$  octahedra running parallel to b. Unlike the structures of  $Fe_2PO_5$  and LiTi(P,

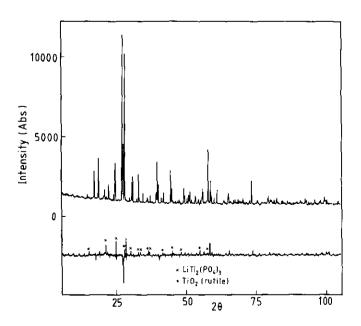


FIG. 2. X-ray diffraction profiles for LiTiPO<sub>5</sub>; difference plot is shown on the same scale.

As)O<sub>5</sub>, however, the AlO<sub>6</sub> chains are linked by double chains of corner-sharing, alternate AlO<sub>4</sub> and SiO<sub>4</sub> tetrahedra; no face-sharing occurs.

The structure of kyanite is somewhat different yet again (16). It contains chains of edge-sharing octahedra, as in sillimanite but these are linked by chains of alternating AlO<sub>6</sub> octahedra and SiO<sub>4</sub> tetrahedra. The arrangement is not the same as in LiTi(P, As)O<sub>5</sub> and Fe<sub>2</sub>PO<sub>5</sub>, however, as no face sharing of octahedra occurs.

The structure of andalusite (17) bears the least resemblance to those of LiTi(P, As)O<sub>5</sub>. Chains of edge-sharing, distorted AlO<sub>6</sub> octahedra are again present but the other Al atoms are in 5-coordinate, distorted trigonal bipyramidal sites. These latter polyhedra occur in edge-sharing pairs and corner-share with the  $SiO_4$  tetrahedra, thus creating a framework which corner-shares with the Al octahedral chains.

# Electrical Properties of LiTi(P,As)O<sub>5</sub>

The conductivities of sintered pellets of LiTiPO<sub>5</sub> and LiTiAsO<sub>5</sub> were measured using ac impedance techniques (17). The conductivities were very low, as summarized

TABLE 4
Bond lengths (in Å) for LiTiAsO<sub>5</sub> and LiTiPO<sub>5</sub>

(a) LiTiA	AsO <sub>5</sub>	(b) LiTiPO <sub>5</sub>		
$As-O(4) \times 2$	1.70(2)	$P-O(4) \times 2$	1.52(1)	
As-O(2)	1.66(3)	P-O(2)	1.53(2)	
As-O(3)	1.71(3)	P-O(3)	1.57(2)	
Meat	1: 1.69	Меап: 1.54		
$Li-O(4) \times 2$	1.95(2)	$Li-O(4) \times 2$	2.04(1)	
$Li-O(1) \times 2$	2.19(2)	$Li-O(1) \times 2$	2.13(1)	
$Li-O(2) \times 2$	2.20(2)	$Li-O(2) \times 2$	2.19(1)	
Mear	1: 2.07	Mean: 2.12		
Ti~O(1)	1.76(3)	Ti-O(1)	1.70(2)	
$Ti-O(4) \times 2$	2.04(2)	$Ti-O(4) \times 2$	2.05(1)	
Ti-O(1)'	2.25(3)	Ti-O(1)'	2.23(2)	
Ti~O(2)	2.06(3)	Ti-O(2)	2.08(2)	
Ti-O(3)	1.90(3)	Ti~O(3)	1.89(2)	
Mear	1: 2.00	Mea	n: 2.00	

<sup>&</sup>lt;sup>a</sup> U<sub>iso</sub> values were taken to be the same as refined LiTiAsO<sub>5</sub> values.

TABLE 5
Bond Angles for LiTiAsO<sub>5</sub> and LiTiPO<sub>5</sub>

(a) LiTiAs	O <sub>5</sub>	(b) LiTiPOs	
O(4)-As- $O(4)$ '	101.0(10)	O(4)-P-O(4)'	102.1(8)
$O(4)$ -As- $O(2) \times 2$	111.8(11)	$O(4)-P-O(2) \times 2$	110.7(9)
$O(4)$ -As- $O(3) \times 2$	109.4(11)	$O(4)-P-O(3) \times 2$	109 1(9)
O(2)-As- $O(3)$	112.8(12)	O(2)-P-O(3)	114.5(9)
Mea	n: 10 <del>9</del> .4	Mean	109.0
$O(4)$ -Li- $O(1) \times 2$	98.9(9)	$O(4)$ -Li- $O(1) \times 2$	98.5(5)
$O(4)-Li-O(1) \times 2$	81.1(9)	$O(4)-Li-O(1) \times 2$	81.5(5)
$O(4)$ -Li- $O(2) \times 2$	100.3(9)	$O(4)$ -Li- $O(2) \times 2$	98.8(5)
$O(4)$ -Li- $O(2) \times 2$	79.7(9)	$O(4)$ -Li- $O(2) \times 2$	81.2(5)
$O(1)$ -Li- $O(2) \times 2$	72.2(9)	$O(1)$ -Li- $O(2) \times 2$	73.8(6)
O(1)-Li- $O(2)$	107.8(9)	$O(1)\sim Li\sim O(2)\times 2$	106.3(6)
Mear	n: 90.0	Mean	90.0
$O(4)$ -Ti- $O(1) \times 2$	101.8(11)	$O(4)$ -Ti- $O(1) \times 2$	100.7(7)
$O(4)$ - $Ti$ - $O(1) \times 2$	77.7(9)	$O(4)$ -Ti- $O(1) \times 2$	78.7(5)
$O(4)$ -Ti- $O(2) \times 2$	81.3(9)	$O(4)$ -Ti- $O(2) \times 2$	83.6(6)
$O(4)$ -Ti- $O(3) \times 2$	95.3(10)	$O(4)$ -Ti- $O(3) \times 2$	92.6(6)
O(1)-Ti- $O(2)$	101.4(11)	O(1)~Ti~O(2)	98.2(7)
O(1)-Ti- $O(2)$	73.6(10)	O(1)~Ti~O(2)	73.7(6)
O(1)- $Ti$ - $O(3)$	96.0(12)	O(1)-Ti- $O(3)$	102.4(8)
O(1)-Ti- $O(3)$	89.0(10)	O(1)-Ti- $O(3)$	85.7(7)
Mean	1: 89.4	Mean:	89.3

briefly in Table 6. Since the crystal structures show no evidence of cation disorder or partial site occupancies, high ionic conductivities were not, in fact, expected. Attempts at doping to give either interstitial Li<sup>+</sup> ions or Li<sup>+</sup> vacancies were apparently unsuccessful; the products

were not phase-pure by X-ray powder diffraction and showed only modest improvements in conductivity. It was not determined whether the charge carriers responsible for the low levels of conductivity were ions or electrons.

## Subsolidus Phase Diagrams Li<sub>2</sub>O-TiO<sub>2</sub>-(P, As)<sub>2</sub>O<sub>5</sub>

During the study of the stoichiometry and stability of the new phases LiTi(P, As)O<sub>5</sub> and of LiTi<sub>2</sub>(PO<sub>4</sub>)<sub>3</sub>, a considerable amount of data was accumulated on the subsolidus phase relationships in the ternary systems Li<sub>2</sub>O-TiO<sub>2</sub>-P<sub>2</sub>O<sub>5</sub> and Li<sub>2</sub>O-TiO<sub>2</sub>-As<sub>2</sub>O<sub>5</sub>, from which the diagrams shown in Figs. 5 and 6 were constructed. Li<sub>2</sub>O- and (P, As)<sub>2</sub>O<sub>5</sub>-rich corners of the diagrams were not determined. Composition studied are marked by circles, with indications as to whether the products were single phase or phase mixtures. Reaction temperatures were generally in the range 850-950°C, apart from P<sub>2</sub>O<sub>5</sub>-rich compositions which melted at these temperatures and were instead reacted at ~600°C. The results shown are deemed to represent equilibrium results since, for each, no changes in the products were observed either by using longer heating times or somewhat different reaction temperatures.

The phase diagram Li<sub>2</sub>O-TiO<sub>2</sub>-P<sub>2</sub>O<sub>5</sub>, Fig. 5, shows two ternary phases, LiTi<sub>2</sub>(PO<sub>4</sub>)<sub>3</sub> and LiTiPO<sub>5</sub>; both appear to be stoichiometric line phases. In particular, no evidence for solid solution formation by LiTi<sub>2</sub>(PO<sub>4</sub>)<sub>3</sub> was found. In

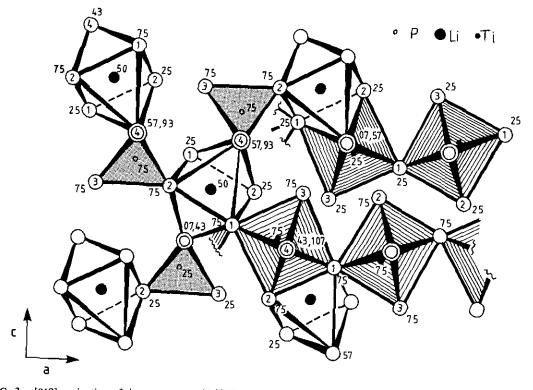


FIG. 3. [010] projection of the structures of LiTi(P, As)O<sub>5</sub>; PO<sub>4</sub> tetrahedra are stippled; TiO<sub>6</sub> octahedra are striped.

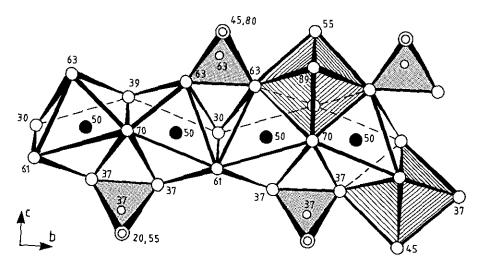


FIG. 4. [100] projection of the structures of LiTi(P, As)O<sub>5</sub>.

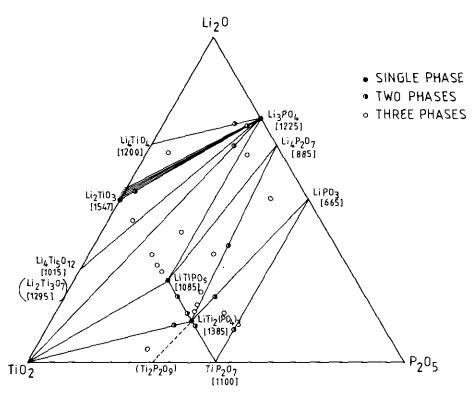


FIG. 5. Subsolidus phase relations in the system  $\text{Li}_2\text{O}-\text{TiO}_2-P_2\text{O}_5$  at  $\sim\!600-900^\circ\text{C}$ . Melting temperatures of phases shown in brackets.

TABLE 6 Conductivity results

Composition	Sintering conditions	$E_a$ (eV)	σ at 400°C (S cm <sup>-1</sup> )
LiTiPO <sub>5</sub>	1000°C, 2 hr	1.00(11)	$1.1 \times 10^{-5}$
$\text{Li}_{1+x}\text{TiP}_{1-x}\text{Si}_{x}\text{O}_{5}^{a} (x = 0.1)$	1065°C, 1 hr	1.26(13)	$1.5 \times 10^{-5}$
$\text{Li}_{1-x}\text{Ti}_{1-x}\text{Nb}_{x}\text{PO}_{5}^{a} (x = 0.1)$	1065°C, 1 hr	0.94(8)	$1.2 \times 10^{-5}$
LiTiAsO <sub>5</sub>	1055°C, 1 hr	1.19(10)	$5 \times 10^{-7}$
$Li_{1+r}TiAs_{1-r}Ge_rO_5^a$ (x = 0.1)	940°C, 1 hr	1.00(10)	$3 \times 10^{-6}$
$\text{Li}_{1-x}\text{Ti}_{1-x}\text{Nb}_x\text{AsO}_5^a\ (x=0.1)$	1055°C, 1 hr	1.06(15)	$5.5 \times 10^{-6}$

 $<sup>^{\</sup>alpha}$  All compositions other than stoichiometric LiTiPO5 and LiTiAsO5 were phase mixtures after reaction.

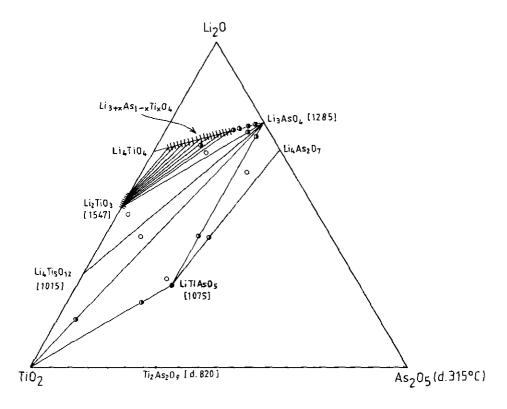


FIG. 6. Subsolidus phase relations in the system Li<sub>2</sub>O-TiO<sub>2</sub>-As<sub>2</sub>O<sub>5</sub> at ~600-900°C.

the phase diagram  $\text{Li}_2\text{O}-\text{TiO}_2-\text{As}_2\text{O}_5$ , Fig. 6, there was no evidence for the arsenate analogue of  $\text{LiTi}_2(\text{PO}_4)_3$ : compositions in this region had very low melting temperatures and are excluded from consideration in Fig. 6. A range of  $\gamma$  solid solutions of general formula  $\text{Li}_{3+x}\text{As}_{1-x}\text{Ti}_x\text{O}_4$ : 0.225 < x < 0.8 is present on the diagram. A detailed study of these solid solutions and their electrical properties has been given (18). Similar  $\gamma$  solid solutions appear not to form in the corresponding phosphate system.

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Note. Since this work was completed and submitted for publication, a paper has appeared concerning the preparation and structure of the lithium titanium double phosphate, LiTiOPO<sub>4</sub> (19). The structure was determined by single crystal X-ray diffraction on a sample crystallized from a melt of Li<sub>2</sub>O  $\cdot$  P<sub>2</sub>O<sub>5</sub> saturated with TiO<sub>2</sub> at 1100°C. The structure was solved by direct methods. There is good agreement between our data, including atomic coordinates, bond lengths and angles, and those given in Ref. (19). Most parameters agree to within two esds for the two structure determinations.

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